

Fusion360/LagunaIQ PostProcessor

You will need this post processor to manufacture your coasters on the LagunaIQ.



Laguna_IQ_HHC.cps

You will need to download it to a local drive (somewhere Fusion 360 can find it) and import it into Fusion 360.

1. From the Fusion 360 Menu, select Post Process from the ACTIONS menu.

G1
G2

2. In the dialog box, select the Configuration Folder that contains Laguna_IQ_HHC.cps.



Laguna_IQ_HHC.cps

3. Once you have selected it, the dialog box should look something like this...

Property	Value
(Built-in) Allow helical moves	No
(Built-in) High feedrate mapping	Preserve rapi...
(Built-in) High feedrate	0
(Built-in) Maximum circular radius	1000
(Built-in) Minimum chord length	0.01
(Built-in) Minimum circular radius	0.01
(Built-in) Tolerance	0.002
Block number increment	10
Block number start	10
Show notes	No