

AE-2230-II Propulsion and Power

Lecture-5 : Aero Engines - examples

Ir. Joris Melkert

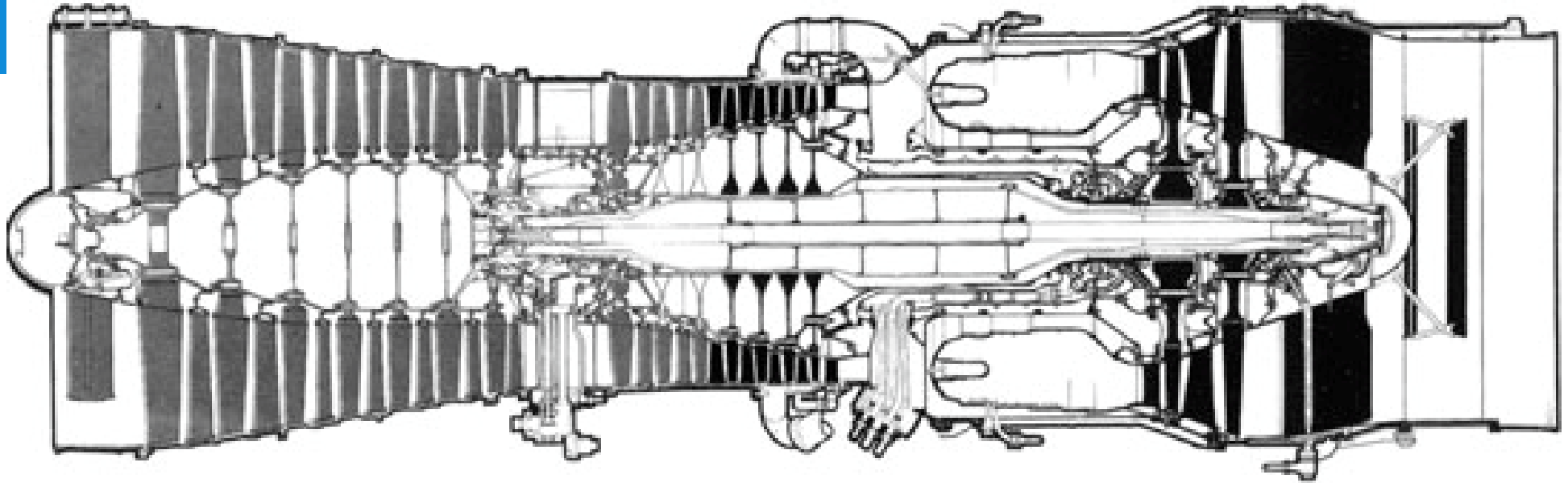
Flight Performance and Propulsion

EXAMPLE OF A TURBOJET ENGINE

Concorde



Rolls Royce-Snecma Olympus 593



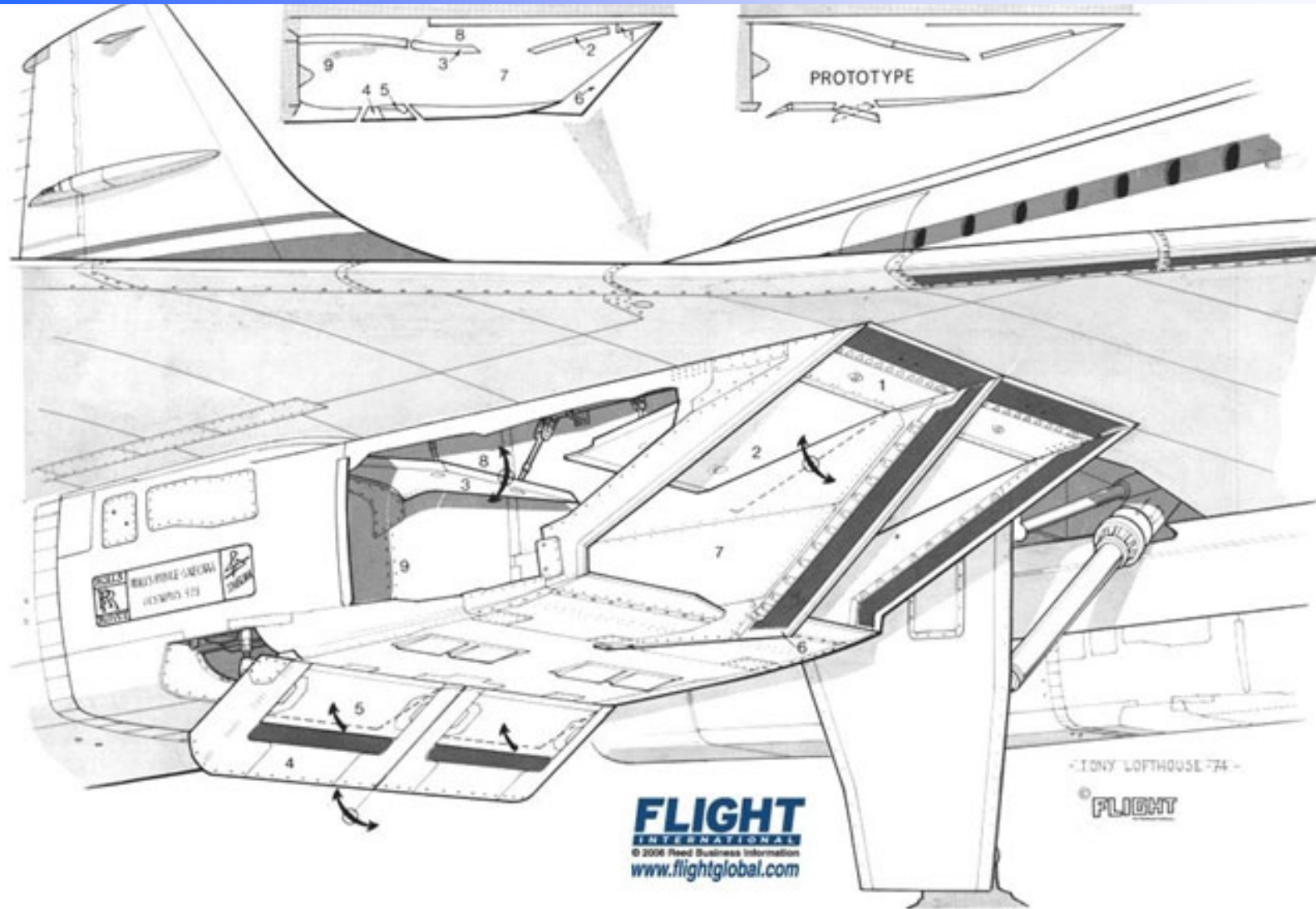
Twin spool turbojet

Compressor: Axial flow, 7-stage low pressure, 7-stage high pressure

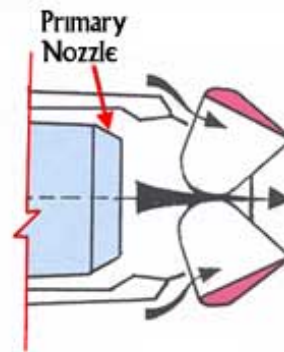
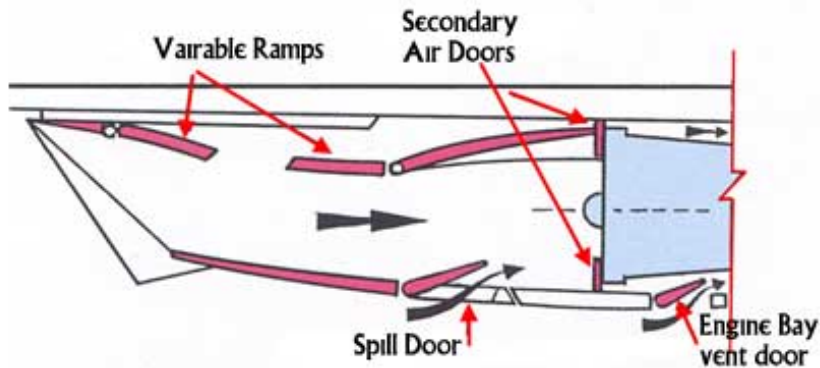
Turbine: High pressure single stage, low pressure single stage

Overall pressure ratio: 16:1

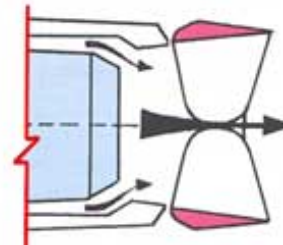
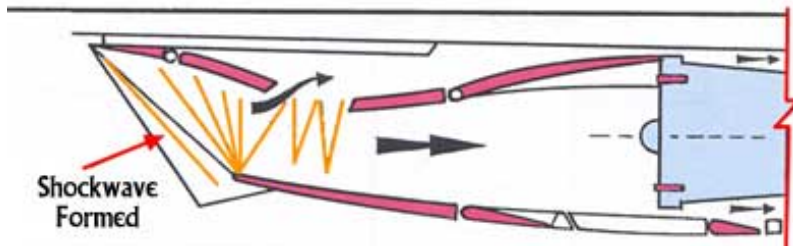
Variable geometry intake (concorde)



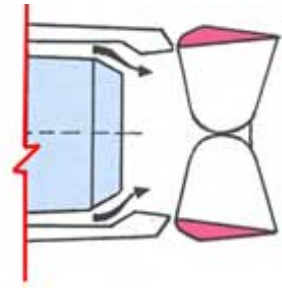
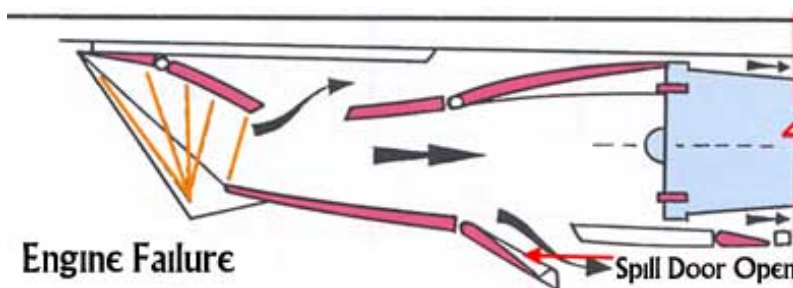
Variable geometry intake (concorde)



Takeoff / subsonic

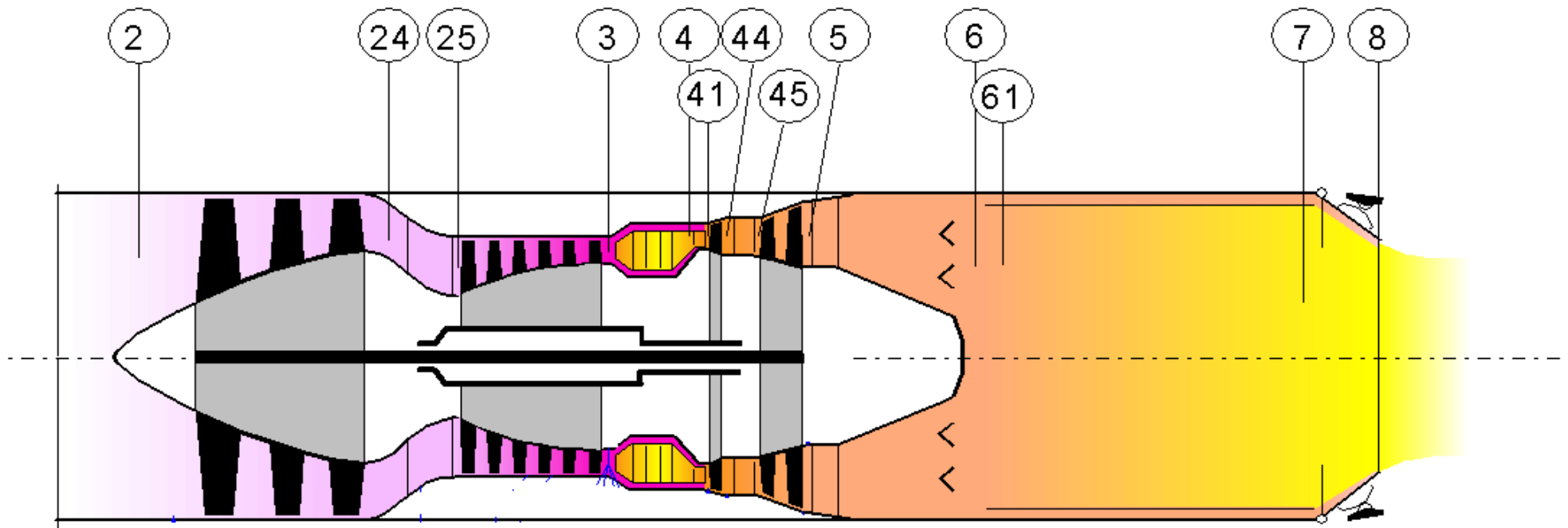


Supersonic



Engine Failure

Engine Example



Within the engine only total properties are calculated at these stations

Olympus Engine Specifications

General characteristics at ISA take off conditions

Type: Afterburning twin spool turbojet

Compressor = 2 spool axial, 7 low pressure stages, 7 high pressure stages

Combustors = can-annular combustor

Turbine = Single stage high pressure, single stage low pressure

Nozzle = Convergent

LPC Pressure Ratio = 4.0

HPC Pressure Ratio = 4.0

Bypass Ratio = 0

Combustor Exit Temperature ($T_{0,4}$) = 1450 K

Afterburner Exit Temperature ($T_{0,7}$) = 1850 K

Engine mass flow rate = 160 kg/s

Intake Pressure ratio = 0.92 (at take off)

Given Data & Assumptions

Compressor isentropic efficiency = 0.85

Turbine isentropic efficiency = 0.9

Mechanical efficiency = 0.99

Combustion efficiency = 0.99

Combustion chamber Pressure Ratio = 0.97

Afterburner Pressure Ratio = 0.97

Afterburner efficiency = 0.95

Nozzle efficiency = 0.95

$c_{p,\text{air}} = 1000 \text{ J/kg.K}$; $\kappa_{\text{air}} = 1.4$

$c_{p,\text{gas}} = 1150 \text{ J/kg.K}$; $\kappa_{\text{gas}} = 1.33$

Gas constant = 287 J/kg.K

Fuel calorific value = 43 MJ/kg

Ambient Pressure = $101,325 \text{ Pa}$

Ambient Temperature = 288 K

What are pressures and temperatures in all steps of the cycle and what is the thrust?

Engine Example

General characteristics at ISA take off conditions

Compressor= 2 spool axial, 7 low pressure stages, 7 high pressure stages

Turbine= Single stage high pressure, single stage low pressure

Nozzle= Convergent

LPC Pressure Ratio = 4.0

Bypass Ratio = 0

Ambient Temperature = 288 K

HPC Pressure Ratio = 4.0

Combustor Exit Temperature ($T_{0,4}$) = 1450K

Intake Pressure ratio= 0.92 (at take off)

Combustion chamber Pressure Ratio = 0.97 Afterburner Pressure Ratio = 0.97

Afterburner efficiency = 0.95

Afterburner Exit Temperature ($T_{0,7}$) = 1850 K

Engine mass flow rate= 160 kg/s

Compressor isentropic efficiency = 0.85

Turbine isentropic efficiency = 0.9

Mechanical efficiency = 0.99

Combustion efficiency = 0.99

Nozzle efficiency = 0.95

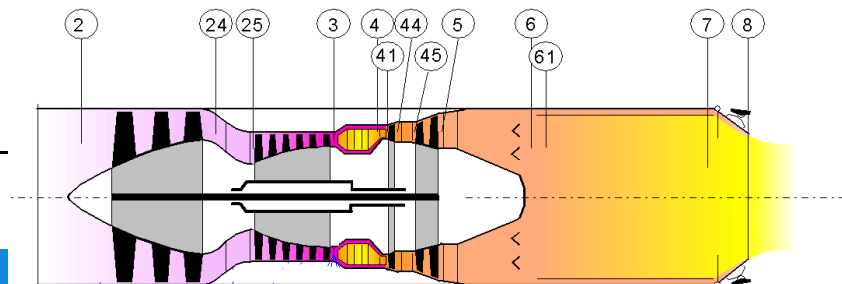
$c_{p,air} = 1000 \text{ J/kg.K}$; $\kappa_{air} = 1.4$

$c_{p,gas} = 1150 \text{ J/kg.K}$; $\kappa_{gas} = 1.33$

Gas constant= 287 J/kg.K

Fuel calorific value = 43 MJ/kg

Ambient Pressure = 101,325 Pa



Olympus 593 Engine

inlet pressure ratio is 0.92 at takeoff

Thus $p_{0,2} = 0.92 \cdot 101,325 \text{ Pa} = 93,219 \text{ Pa}$; $T_2 = 288 \text{ K}$

$$p_{0,25} = p_{0,2} \cdot 4.0 = 372,876 \text{ Pa};$$

$$\frac{T_{0,25}}{T_{0,2}} = 1 + \frac{1}{\eta_{is}} \left[\left(\frac{p_{0,25}}{p_{0,2}} \right)^{\left(\frac{\kappa-1}{\kappa} \right)} - 1 \right]$$

$$T_{0,25} = 452.9 \text{ K}; \dot{m}_{25} = 160 \text{ kg/s}$$

$$p_{0,3} = p_{0,25} \cdot 4.0 = 1,491,504 \text{ Pa};$$

$$\frac{T_{0,3}}{T_{0,25}} = 1 + \frac{1}{\eta_{is}} \left[\left(\frac{p_{0,3}}{p_{0,25}} \right)^{\left(\frac{\kappa-1}{\kappa} \right)} - 1 \right]$$

$$T_{0,3} = 711.85 \text{ K}; \dot{m}_3 = 160 \text{ kg/s}$$

Olympus 593 Engine

Combustion Chamber

$T_{0,4} = 1450 \text{ K}$ (given);

$$\dot{m}_{fuel} = \frac{\dot{m}_3 \cdot c_{pgas} \cdot \Delta T}{LHV \cdot \eta_{cc}}$$

$$\dot{m}_{fuel} = 3.19 \text{ kg/s}$$

$$p_{0,4} = 0.97 \cdot p_{0,3} = 1,446,758 \text{ Pa} = 14.46 \text{ bar}$$

$$\dot{m}_4 = \dot{m}_3 + \dot{m}_{fuel} = 163.19 \text{ kg/s}$$

$$\text{Work done in LPC} = \dot{m} \cdot c_{p,air} \cdot (T_{0,25} - T_{0,2}) = 160 \cdot 1,000 \cdot (452.7 - 288) = 26.352 \text{ MW}$$

$$\text{Work done in HPC} = \dot{m} \cdot c_{p,air} \cdot (T_{0,3} - T_{0,25}) = 160 \cdot 1,000 \cdot (711.52 - 452.7) = 41.41 \text{ MW}$$

Olympus 593 Engine

$$T_{0,4} - T_{0,45} = (\dot{W}_{HPC}) / (\dot{m}_4 \cdot c_{p\,gas} \cdot \eta_{mech}) = 223.0 K$$

$$T_{0,45} = (1450 K - 223 K) = 1227 K$$

$$\frac{T_{0,45}}{T_{0,4}} = 1 - \eta_{is,HPT} \left[1 - \left(\frac{p_{0,45}}{p_{0,4}} \right)^{\left(\frac{\kappa_g - 1}{\kappa_g} \right)} \right]$$

$$\Rightarrow p_{0,45} = 679,820 \text{ Pa} \text{ and } \dot{m}_{45} = 163.19 \text{ kg/s}$$

$$\text{Work done in LPC} = \dot{m} \cdot c_{p\,air} \cdot (T_{0,25} - T_{0,2}) = 160 \cdot 1000 \cdot (452.7 - 288) = 26.352 \text{ MW}$$

Olympus 593 Engine

$$T_{0,45} - T_{0,5} = (\dot{W}_{LPC}) / (\dot{m}_{45} \cdot c_{p\,gas} \cdot \eta_{mech}) = 141.9 K$$

$$T_{0,5} = (1227 K - 141.9 K) = 1085.1 K$$

$$\frac{T_{0,5}}{T_{0,45}} = 1 - \eta_{is,LPT} \left[1 - \left(\frac{p_{0,5}}{p_{0,45}} \right)^{\left(\frac{\kappa_g - 1}{\kappa_g} \right)} \right]$$

$$\Rightarrow p_{0,5} = 390,565 \text{ Pa}$$

Olympus 593 Engine

Afterburner

station 7 is afterburner exit

$$p_{0,7} = p_{0,5} * 0.97 = 379,233.79 \text{ Pa}$$

$$T_{0,7} = 1850 \text{ (given)}$$

$$\dot{m}_{fuel,ab} = \frac{\dot{m}_5 \cdot c_{p,gas} \cdot \Delta T}{LHV \cdot \eta_{ab}}$$

$$\dot{m}_{fuel,ab} = \frac{163.19 * 1150 * (1850 - 1085.36)}{(43 \times 10^6) * (0.95)} = 3.513 \text{ kg/s}$$

$$\dot{m}_7 = \dot{m}_5 + \dot{m}_{ab} = 163.19 + 3.513 = 166.70 \text{ kg / s}$$

Olympus 593 Engine

Nozzle

$$p_{0,7} / p_{critical} = \left[\frac{1}{\left(1 - \left(\frac{1}{\eta_{noz}} \right) \cdot \left(\frac{\kappa_g - 1}{\kappa_g + 1} \right) \right)^{\frac{\kappa_g}{\kappa_g - 1}}} \right] = 1.916$$

$p_{0,7}/p_0 = 379,233.79/101,325 = 3.74 > p_{0,7}/p_{cr}$; Thus the nozzle is choked

$$T_8 = T_{0,7} \left(\frac{2}{\kappa_g + 1} \right) = 1587.98 K$$
$$p_8 = p_{0,7} \left(\frac{1}{p_{0,7} / p_{CR}} \right) = 197,644 Pa$$
$$\rho_8 = \left(\frac{p_8}{R \cdot T_8} \right) = 0.434 kg / m^3$$
$$V_8 = \sqrt{(\kappa_g \cdot R \cdot T_8)} = 778.56 m / s$$

Olympus 593 Engine

$$A_8 = A_{noz} = \left(\frac{\dot{m}}{\rho_8 \cdot V_8} \right) = 0.493 m^2$$

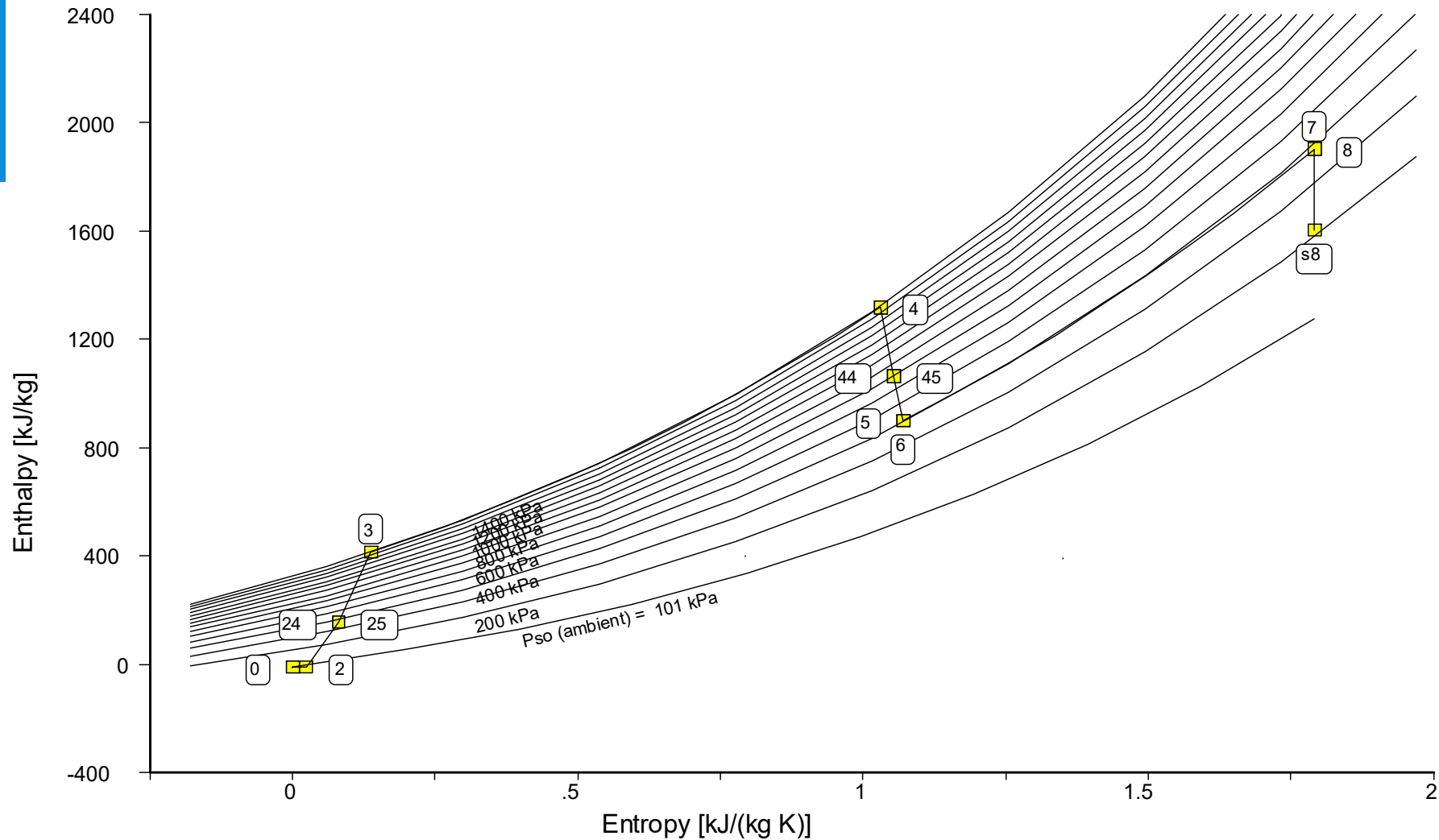
$$F = \dot{m} \cdot (V_8 - V_0) + A_8(p_8 - p_0)$$

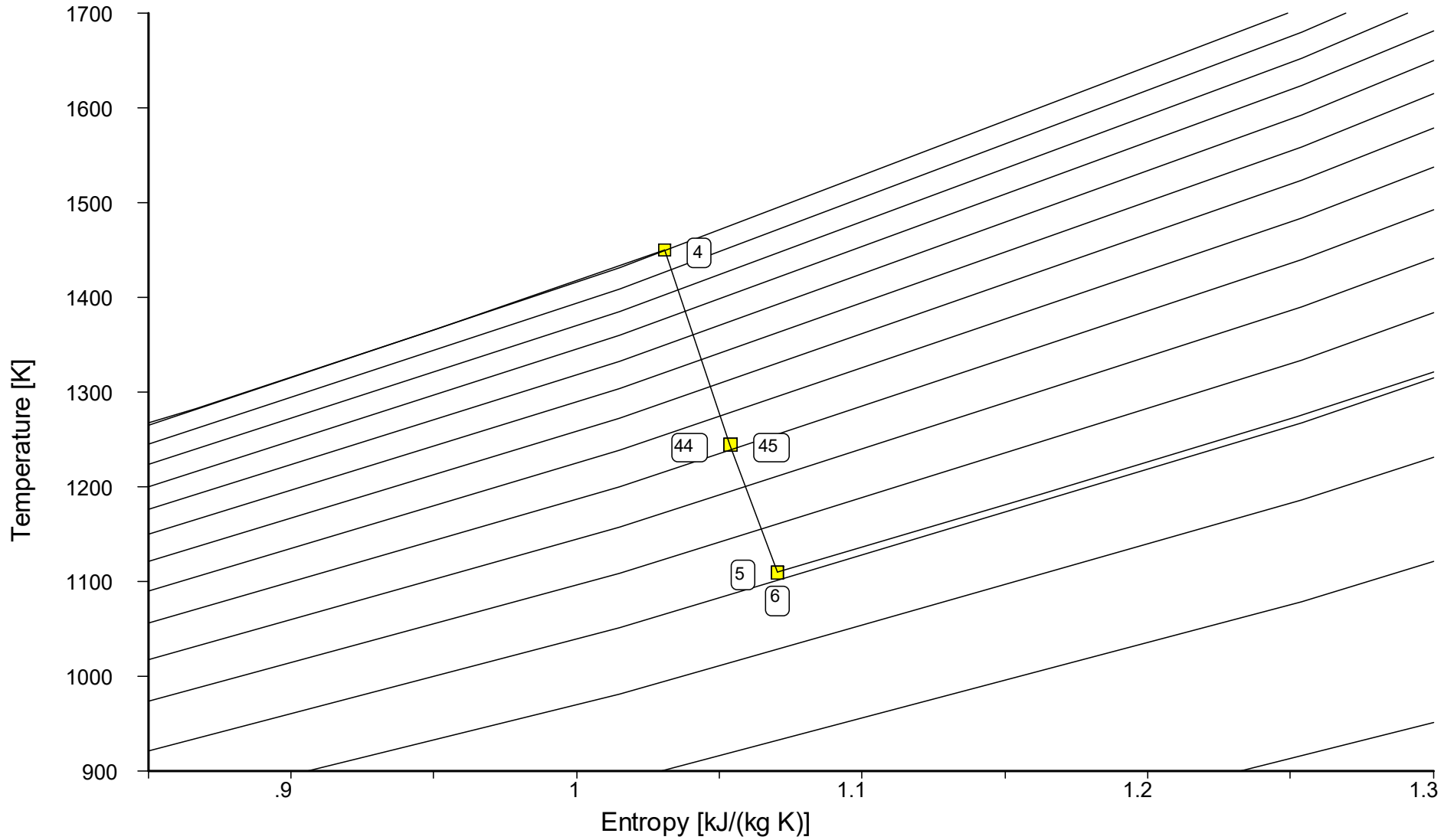
$$F = 166.70 \cdot (778.56 - 0) + 0.493(197,929.95 - 101,325)$$

$$F = 129,231 + 47,626 = 177.85 \text{ kN}$$

$$SFC = \left(\frac{\dot{m}_{fuel}}{F} \right) = \left(\frac{3.19 + 3.513}{176.85} \right) = 37.90 \text{ gm} / \text{kN} \cdot \text{s}$$

Olympus 593 Engine



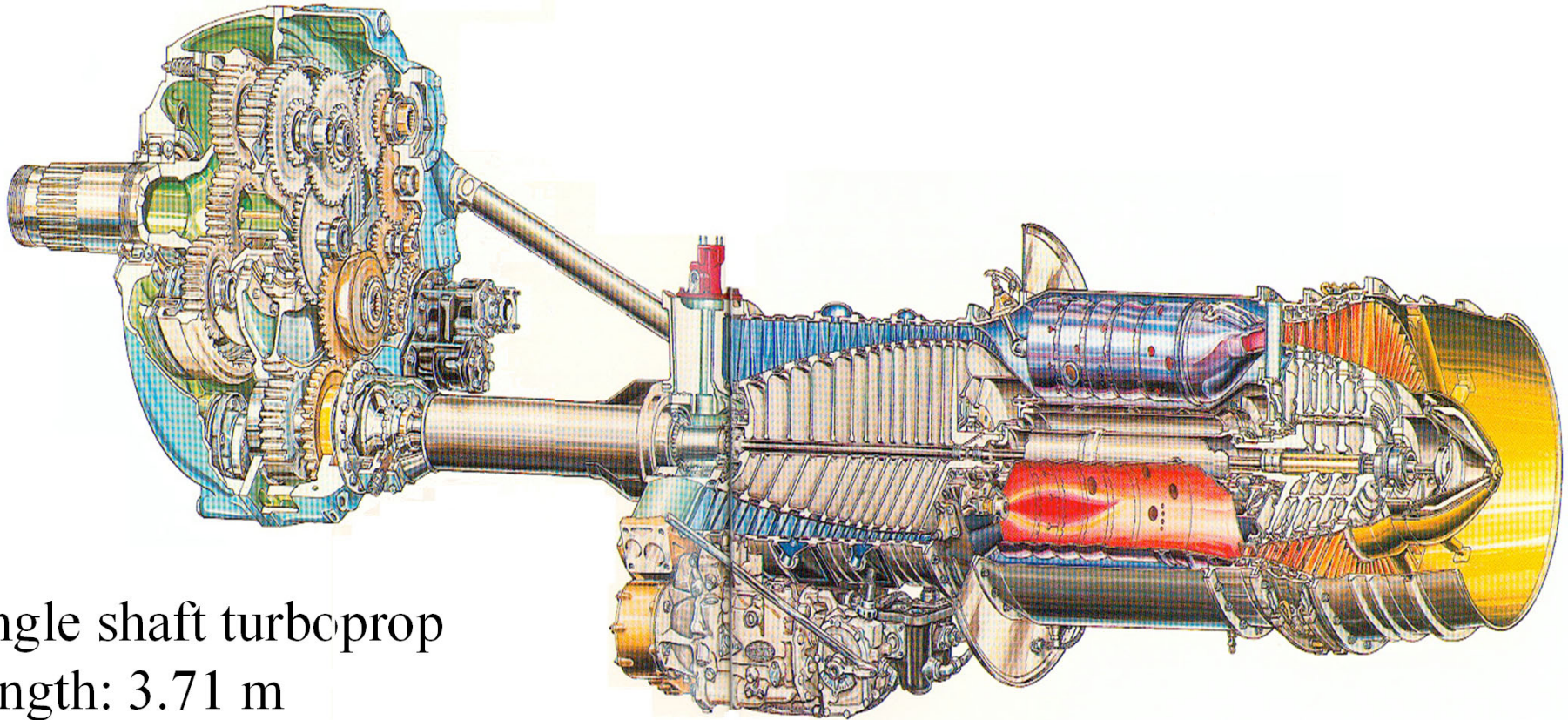


EXAMPLE OF A SINGLE SHAFT TURBOPROP ENGINE

E-2C Hawkeye



Rolls Royce T56-A Series IV



Single shaft turboprop

Length: 3.71 m

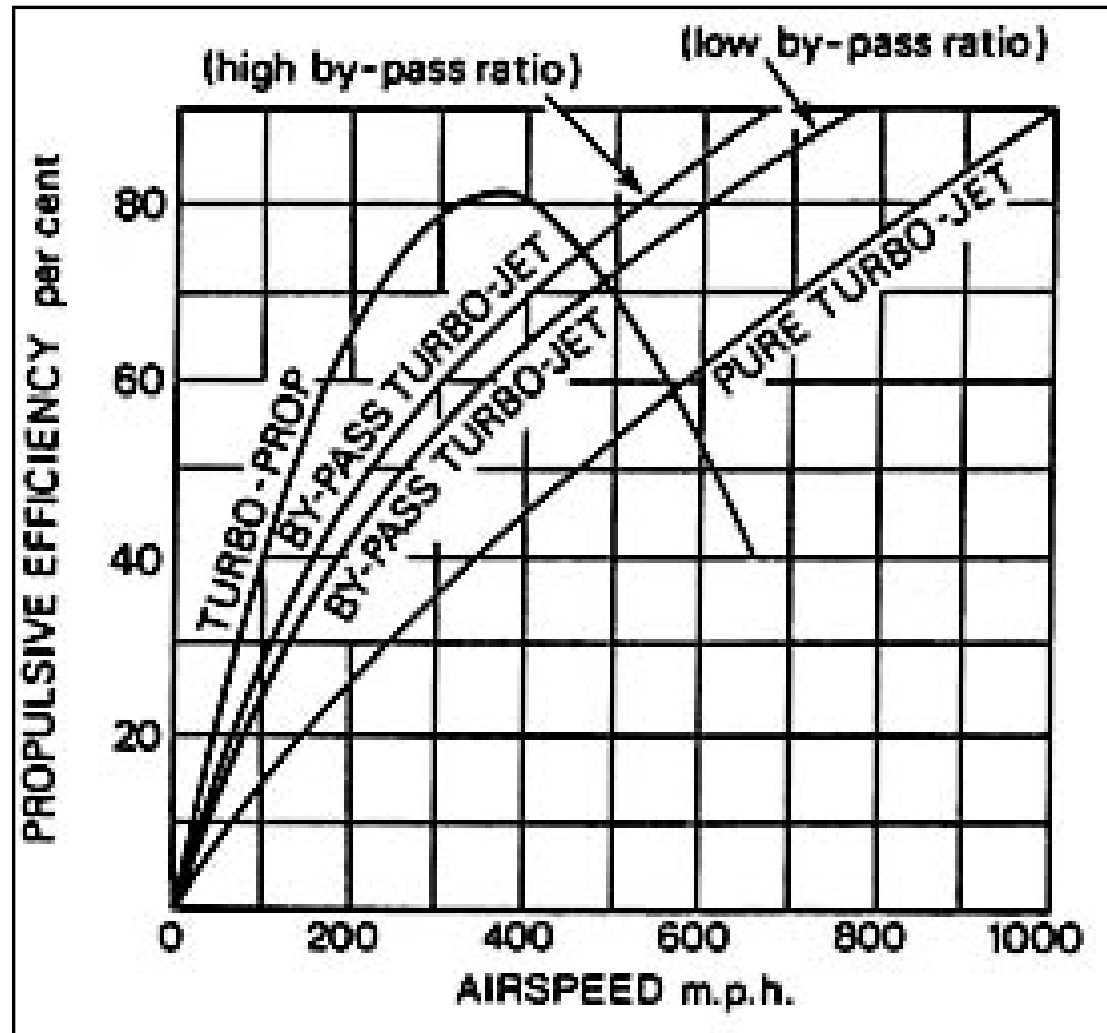
Diameter: 0.69 m

Basic weight: 1940 lb

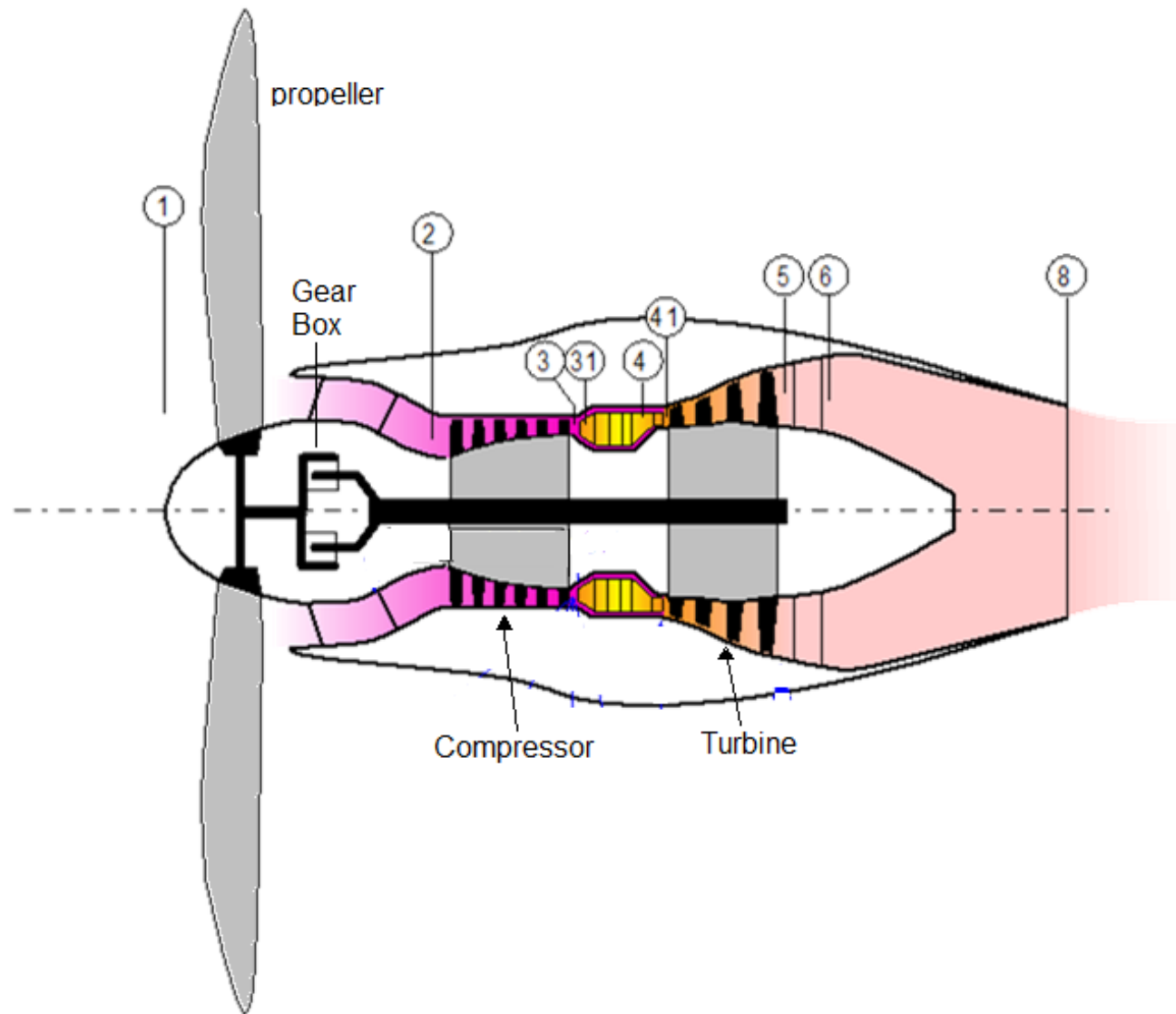
Power-to-weight ratio: 2.75:1

Source: Rolls Royce

Propulsive efficiency



Engine Example



T56-A Series IV Specifications

General characteristics at SL, ISA take off conditions, Mach = 0.5

Type: Single shaft turboprop engine

Compressor = 14 stages axial flow

Combustors = 6-cylindrical flow-through

Turbine = 4 stages axial flow

Nozzle = Convergent

Shaft power = 5,250 shp (3.91 MW)

Compressor Pressure Ratio = 11.5

Combustor Exit Temperature ($T_{0,4}$) = 1130 K

Engine mass flow rate = 35 kg/s

Intake Pressure ratio = 1.0

Given Data & Assumptions

Propeller efficiency = 0.9

Compressor isentropic efficiency = 0.85

Turbine isentropic efficiency = 0.89

Mechanical efficiency = 0.99

Combustion efficiency = 0.995

Combustion chamber Pressure Ratio = 0.96

Nozzle efficiency = 0.95

$c_{p,\text{air}} = 1000 \text{ J/kg.K}$; $\kappa_{\text{air}} = 1.4$

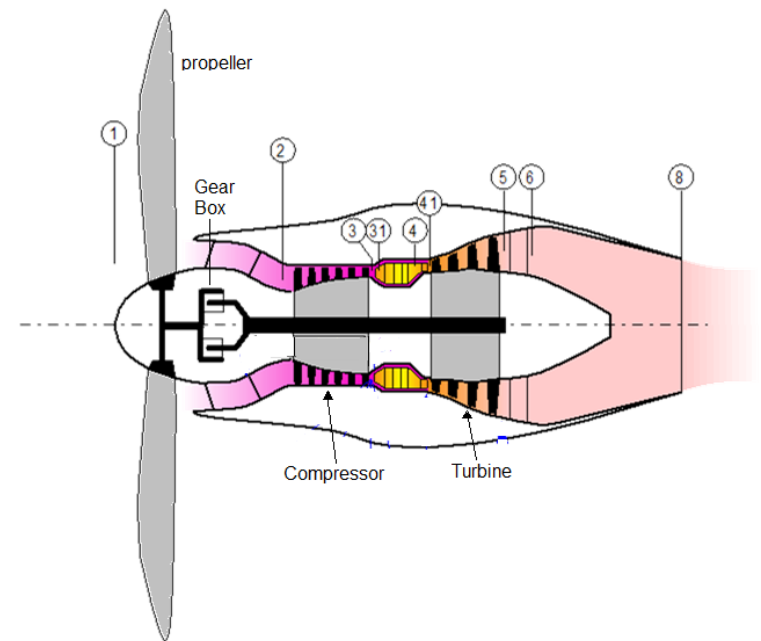
$c_{p,\text{gas}} = 1150 \text{ J/kg.K}$; $\kappa_{\text{gas}} = 1.33$

Gas constant = 287 J/kg.K

Fuel calorific value = 42.8 MJ/kg

Ambient Pressure = $101,325 \text{ Pa}$

Ambient Temperature = 288.15 K



Find pressure, temperature and mass flow at every station.
Calculate the total thrust

Given Data & Assumptions

General characteristics at SL, ISA take off conditions, Mach = 0.5

Type: Single shaft turboprop engine

Compressor = 14 stages axial flow

Combustors = 6-cylindrical flow-through

Turbine = 4 stages axial flow

Nozzle = Convergent

Shaft power = 5250 shp (3.91 MW)

Compressor Pressure Ratio = 11.5

Combustor Exit Temperature (T_4) = 1130 K

Engine mass flow rate = 35 kg/s

Intake Pressure ratio = 1.0

Propeller efficiency = 0.9

Compressor isentropic efficiency = 0.85

Turbine isentropic efficiency = 0.89

Mechanical efficiency = 0.99

Combustion efficiency = 0.995

Combustion chamber Pressure Ratio = 0.96

Nozzle efficiency = 0.95

$c_{p,air} = 1000 \text{ J/kg.K}$; $\kappa_{air} = 1.4$

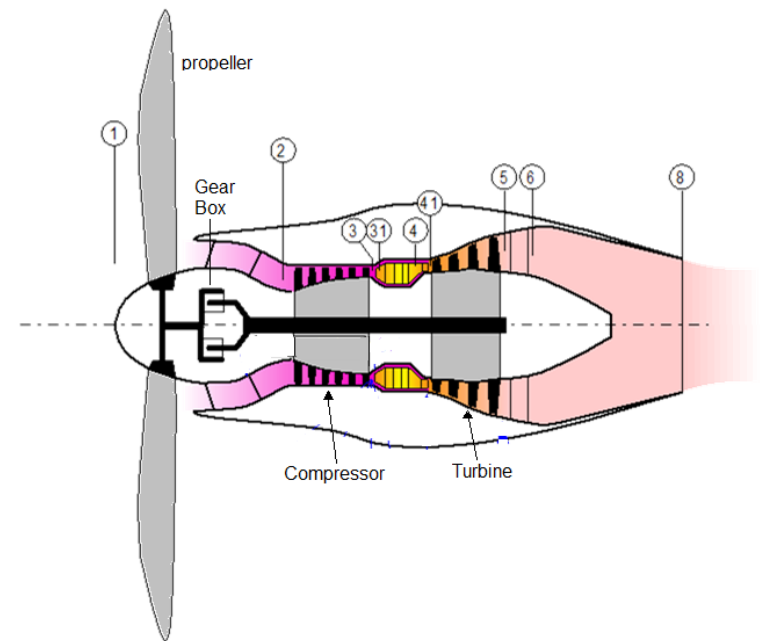
$c_{p,gas} = 1150 \text{ J/kg.K}$; $\kappa_{gas} = 1.33$

Gas constant = 287 J/kg.K

Fuel calorific value = 42.8 MJ/kg

Ambient Pressure = 101,325 Pa

Ambient Temperature = 288.15 K



T56-A Series IV Engine

$$T_a = 288.15 \text{ K}; p_a = 101,325 \text{ Pa}$$

$$\text{Mach} = 0.5$$

$$T_{0,a} = T_a \cdot \left(1 + \frac{\kappa_a - 1}{2} \cdot M_a^2 \right) = 302.56 \text{ K}$$

$$p_{0,a} = p_a \cdot \left(1 + \frac{\kappa_a - 1}{2} \cdot M_a^2 \right)^{\frac{\kappa_a}{\kappa_a - 1}} = 120,193 \text{ Pa}$$

$$V_0 = M_a \cdot \sqrt{\kappa_a \cdot R \cdot T_a} = 170.13 \text{ m / s}$$

inlet pressure ratio is 1.0

$$\text{Thus } p_{0,2} = p_{0,a} = 120,193 \text{ Pa}; T_{0,2} = T_{0,a} = 302.56 \text{ K}$$

T56-A Series IV Engine

Compressor

$$p_{0,3} = p_{0,2} \cdot 11.5 = 1,382,219.45 \text{ Pa};$$
$$T_{0,3} = 661.84 \text{ K}; \dot{m}_3 = 35 \text{ kg/s}$$
$$\frac{T_{0,3}}{T_{0,2}} = 1 + \frac{1}{\eta_{is}} \left[\left(\frac{p_{0,3}}{p_{0,2}} \right)^{\frac{\kappa_a - 1}{\kappa_a}} - 1 \right]$$

Combustion Chamber

$$T_{0,4} = 1130 \text{ K (given);}$$

$$\dot{m}_{\text{fuel}} = 0.4425 \text{ kg/s}$$

$$\dot{m}_{\text{fuel}} = \frac{\dot{m}_3 \cdot c_{p,\text{gas}} \cdot \Delta T}{LHV \cdot \eta_{cc}}$$

$$p_{0,4} = 0.96 \cdot p_{0,3} = 1,326,930.67 \text{ Pa} = 1,326.93 \text{ kPa}$$

$$\dot{m}_4 = \dot{m}_3 + \dot{m}_{\text{fuel}} = 35.4425 \text{ kg/s}$$

T56-A Series IV Engine

Work done in Compressor

$$\dot{W}_c = \dot{m}_3 \cdot c_{p,air} \cdot (T_{0,3} - T_{0,2}) = 35 * 1000 * (661.84 - 302.56) = 12,574,800 W$$

Turbine

$$T_{0,4} - T_{0,5} = (\dot{W}_c + \dot{W}_{prop}) / (\dot{m}_4 \cdot c_{p,gas} \cdot \eta_{mech}) = 408.65 K$$

$$T_{0,5} = 1130 - 408.65 = 721.35 K$$

$$\frac{T_{0,5}}{T_{0,4}} = 1 - \eta_{is,T} \left[1 - \left(\frac{p_{0,5}}{p_{0,4}} \right)^{\left(\frac{\kappa_g - 1}{\kappa_g} \right)} \right]$$

$$p_{0,5} = 162,368 Pa = 162.37 kPa$$

T56-A Series IV Engine

Nozzle

$$\Pi_{cr} = p_{05} / p_{critical} = \left[\frac{1}{\left(1 - \left(\frac{1}{\eta_{noz}} \right) \cdot \left(\frac{\kappa_g - 1}{\kappa_g + 1} \right) \right)^{\frac{\kappa_g}{\kappa_g - 1}}} \right] = 1.916$$

$$p_{0,5} / p_a = 162,368 / 101,325 = 1.60 < \Pi_{cr}$$

The nozzle is not choked and $p_{0,8} < p_{0,5}$

$$p_{s,8} = p_a = 101,325 \text{ Pa}$$

$$\frac{T_{s,8}}{T_{0,5}} = 1 - \eta_{is_{nozzle}} \left(1 - \left(\frac{p_{atm}}{p_{0,5}} \right)^{\frac{\kappa_g - 1}{\kappa_g}} \right)$$

$$T_{s,8} = 645.8 K$$

$$V_8 = \sqrt{2 \cdot c_{p,gas} \cdot (T_{0,5} - T_{s,8})} = 417.2 \text{ m / s}$$

$$F_N = \dot{m}_8 \cdot (V_8 - V_0) = 8,756.7 \text{ N}$$

Propeller Thrust

$$F_{prop} = \frac{\eta_p \cdot W_{prop}}{V_0} = 20,684 \text{ N}$$

Total Thrust

$$F_{total} = F_N + F_{prop} = 29,440 \text{ N} = 29.4 \text{ kN}$$

