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In[1]:= R1 = 1.333;
R2 = 0.8;
R2prime = 0.8;
R3 = 3.7;
R3prime = 1.7;
R4 = 1.8;
R5 = 2.75;
R5prime = 1.75;
R6 = 3.666;
RP = 1;

(* New Values*)
(*R1 = 1.4997; R2 = 0.8; R2prime = 0.8; R3 = 3.63227; R3prime = 1.8653;
R4 = 1.88335; R5 = 2.8632; R5prime = 1.75; R6 = 3.6639;*)
(*R1 = 1.50994; R2 = 0.8; R2prime = 0.8; R3 = 3.73976;
R3prime = 1.87298; R4 = 1.87472; R5 = 3.0179; R6 = 3.74617;*)
(*R1 = 1.5; R2 = 0.8; R2prime = 0.8; R3 = 3.75;
R3prime = 1.85; R4 = 1.85; R5 = 3.05; R6 = 3.75; BEST!*)
R1 = 1.9; R2 = 1; R2prime = 1; R3 = 4.65;
R3prime = 2.3; R4 = 2.35; R5 = 3.65; R6 = 4.65;

fitnessBest = 1000;
n = 1; While[n < 1000000,
{
R1 = R1 ei 0;
R2 = R2 ei θR2;
R2prime = R2prime ei (θR2+180°);
R3 = R3 ei θR3;

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R3prime = R3prime ei θR3;
R4 = R4 ei θR4;
R5 = R5 ei θR5;
R5prime = R5prime ei θR5;
RP = 0;
R6 = R6 ei θR6;
RP = RP ei (θR5+90 °);
θ5 = Table[
  {1, θR5 /. FindRoot[
    {
      Re[R2 + R3prime] == Re[R1 + R4],
      Im[R2 + R3prime] == Im[R1 + R4],
      Re[R2 + R3 + R5] == Re[R2prime + R6],
      Im[R2 + R3 + R5] == Im[R2prime + R6]
    },
    {{ θR3, 45 °}, { θR4, 100 °}, { θR5, 180 °}, { θR6, 90 °}}
  ]
}, {θR2, 0 °, 360 °, 1 °}] // Quiet;
dy = Table[
  {2.70 - Im[(R2 + R3 + R5prime + RP) /. FindRoot[
    {
      Re[R2 + R3prime] == Re[R1 + R4],
      Im[R2 + R3prime] == Im[R1 + R4],
      Re[R2 + R3 + R5] == Re[R2prime + R6],
      Im[R2 + R3 + R5] == Im[R2prime + R6]
    },
    {{ θR3, 45 °}, { θR4, 100 °}, { θR5, 180 °}, { θR6, 90 °}}
  ]
}, {θR2, 80 °, 300 °, 1 °}] // Quiet;
imax = Length[dy[[All]]];
fitnessdy = 2 ∑iimax (dy[[i]][[1]])2;
imax = Length[θ5[[All, 2]]];
fitnessθ5 = ∑iimax (π - θ5[[All, 2]][[i]])2;
totalFitness = fitnessdy + fitnessθ5;
If[totalFitness < fitnessBest,
  {
    fitnessBest = totalFitness;
    Print["Iteration: ", n];
    Print["Fitness of height constraint: ", (1 / fitnessdy)];
    Print["Fitness of angle constraint: ", (1 / fitnessθ5)];
    Print["Overall Fitness: ", totalFitness, "(", (1 / totalFitness), ")"];
    Print["R1 = "<>ToString[R1]<>"; R2 = "<>ToString[R2]<>
      "; R2prime = "<>ToString[R2prime]<>"; R3 = "<>ToString[R3]<>

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"; R3prime = "<> ToString[R3prime] <>"; R4 = "<> ToString[R4] <>
"; R5 = "<> ToString[R5] <>"; R6 = "<> ToString[R6] <>";"];

LinkPath = Table[
  {Re[(R2 + R3 + R5prime + RP) /. (θs = FindRoot[
    {
      Re[R2 + R3prime] == Re[R1 + R4],
      Im[R2 + R3prime] == Im[R1 + R4],
      Re[R2 + R3 + R5] == Re[R2prime + R6],
      Im[R2 + R3 + R5] == Im[R2prime + R6]
    },
    {{θR3, 45 °}, {θR4, 100 °}, {θR5, 180 °}, {θR6, 90 °}}
  ])],
  Im[(R2 + R3 + R5prime + RP) /. θs]
}, {θR2, 0 °, 360 °, 1 °}] // Quiet;

θ5 = Table[{θR2, θR5 /. FindRoot[
  {
    Re[R2 + R3prime] == Re[R1 + R4],
    Im[R2 + R3prime] == Im[R1 + R4],
    Re[R2 + R3 + R5] == Re[R2prime + R6],
    Im[R2 + R3 + R5] == Im[R2prime + R6]
  },
  {{θR3, 45 °}, {θR4, 100 °}, {θR5, 180 °}, {θR6, 90 °}}
]}, {θR2, 0 °, 360 °, 1 °}] // Quiet;

Print[ListLinePlot[LinkPath, AspectRatio → Automatic,
  PlotRange → 5, ImageSize → 200, PlotLabel → "Path of output link",
  ListLinePlot[{θ5 / °, {{0, π / °}, {2 π / °, π / °}}}, ImageSize → 500,
  AxesLabel → {"θ2 (°, input link)", "θ5 (°, output link)"},
  PlotLabel → "Angle of output link"]];

R1Last = R1;
(*R2Last=R2;*)
(*R2PLast=R2P;*)
R3Last = R3;
R3PLast = R3prime;
R4Last = R4;
R5Last = R5;
R6Last = R6;

(**)
R1 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
(*R2+=(Random[]-.5)/2;*)
(*R2prime+=(Random[]-.5)/2;*)
R3 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
R3prime += ((Random[] - 0.5) * 5 // Floor) * 0.05;
R4 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
R5 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
R6 += ((Random[] - 0.5) * 5 // Floor) * 0.05;

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    },
    {
        R1 = R1Last;
        (*R2=R2Last;*)
        (*R2P=R2PLast;*)
        R3 = R3Last;
        R3prime = R3PLast;
        R4 = R4Last;
        R5 = R5Last;
        R6 = R6Last;
        (**)
        R1 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
        (*R2+= (Random[] -.5) /2;*)
        (*R2prime+= (Random[] -.5) /2;*)
        R3 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
        R3prime += ((Random[] - 0.5) * 5 // Floor) * 0.05;
        R4 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
        R5 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
        R6 += ((Random[] - 0.5) * 5 // Floor) * 0.05;
    }
    n++;
}

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Iteration: 1

Fitness of height constraint: 21.5479

Fitness of angle constraint: 7.0509

Overall Fitness: 0.188234(5.31254)

R1 = 1.9; R2 = 1; R2prime = 1; R3 =  
4.65; R3prime = 2.3; R4 = 2.35; R5 = 3.65; R6 = 4.65;

