

① FOPTD model: $G(s) = \frac{K_p e^{-Ds}}{(T_p s + 1)}$ ——— ①

A step change of u has been introduced

$$\Rightarrow Y(s) = G(s)U(s) = \frac{K_p e^{-Ds} u}{(T_p s + 1)(s)}$$

$$= u K_p e^{-Ds} \left(\frac{1}{s} - \frac{T_p}{T_p s + 1} \right) \text{ ——— ②}$$

Taking Inverse Laplace transform on both sides

$$y(t) = \begin{cases} u K_p (1 - e^{-(t-D)/T_p}) & t \geq D \\ 0 & t < D \end{cases} \text{ ——— ③}$$

Note that the values of u & y & d are deviation variables wrt the initial steady state values.

Step change given at 9:05 AM

First non-zero instant: 9:09 AM.

$$\therefore \text{Delay} = \underline{4 \text{ minutes}}$$

$$\text{Given input} = 540 \text{ L/min}$$

$$\Rightarrow u = \underline{540 - 500 = 40 \text{ L/min}}$$

Out Steadystate temperature = 55.7°C

$$\Rightarrow y = 55.7 - 50 = \underline{5.7^{\circ}\text{C}} \quad \frac{K}{2}$$

Let us assume that ~~at~~ $t = 34$ settling time,
response is 95% of the true steadystate response

$$t_{\text{settle}} = 34 - 5 = \underline{29 \text{ minutes}}$$

Substituting the above values in the expression
obtained (eqn ③)

$$0.95 u K_p = u K_p \left(1 - e^{-\frac{(t-D)}{\tau_p}} \right)$$

$$\Rightarrow \frac{t-D}{\tau_p} = \ln \frac{1}{0.05} \Rightarrow \frac{29-4}{\tau_p} = \ln \left(\frac{1}{0.05} \right)$$

$$\Rightarrow \tau_p = \frac{25}{-\ln 0.05} = \underline{8.3452 \text{ minutes}}$$

$$\text{Also } y_{\text{steadystate}} = u K_p$$

$$\Rightarrow K_p = \frac{5.7}{40} = \underline{0.1425}$$

$$\boxed{\text{Grappol} = \frac{0.1425}{8.34528 + 1} e^{-45}}$$

Since there were no maxima/minima, it can't be underdamped systems; However it can be overdamped 2nd order or higher order system. If operator had noted the rise time we can do a SOPD approximation. And now since operator knows the gain

And now, since the operator knows the gain, the person can note down ^{time at which} 35% & 85% of steady state value is reached, so that we can use Krishnaswamy and Sunderesan's method to get an approximate transfer function

② a) Krishnaswamy and Sunderesan's Method.

t_1 : time at which 35.3% of ^{steady state} output is reached

$$= 27 \text{ units}$$

t_2 : time at which 85.3% of steady state output is reached

$$= 65.5 \text{ units}$$

From these values,

$$D = 1.3 t_1 - 0.29 t_2$$

$$= 16.105 \text{ units}$$

$$\tau = 2.5 \times 0.67 (t_2 - t_1)$$

$$= 25.795 \text{ units}$$

$$K_p = 1 \text{ (identified from the steady state value)}$$

$$\therefore G_{\text{approx}} = \frac{K_p e^{-Ds}}{\tau s + 1}$$

$$\Rightarrow G_{\text{approx}} = \frac{e^{-16 \cdot 105 s}}{(25 \cdot 795 s + 1)}$$

b) Skogestad's half rule Method.

i) FOPTD

$$G_{\text{reduced}} = \frac{(Zs + 1) e^{-Ds}}{(\tau_1 s + 1)(\tau_2 s + 1)(\tau_3 s + 1)(\tau_4 s + 1)}$$

$$\hat{\tau} = \tau_1 + \frac{\tau_2}{2} ; \hat{D} = D + \frac{\tau_2}{2} + \tau_3 + \tau_4 - Z$$

$K_p = 1$

$$\therefore G_{\text{approx}} =$$

$$\frac{1}{2(7.5s + 1)}$$

$$\frac{e^{-13s}}{(27.5s + 1)}$$

ii) SOPTD

$$\hat{\tau}_1 = \tau_1, \hat{\tau}_2 = \tau_2 + \frac{\tau_3}{2} ; K_p > 1$$

$$D = \frac{\tau_3}{2} + \tau_4 + D - Z$$

$$G_{\text{approx}} = \frac{e^{-(\frac{4}{2} + \frac{0.5}{2} + 3 - 2)s}}{(20s + 1)((15 + 2)s + 1)}$$

$$= \frac{e^{-3.5s}}{(20s + 1)(17s + 1)}$$

c) The magnitude, phase data (bode plots) was generated using MATLAB.

$$\text{Let } G_{\text{approx}} = \frac{K_p e^{-D \cdot s}}{(T_1 s + 1)(T_2 s + 1)}$$

First ^{using} from the magnitude data least squares was performed such that $\|G_{\text{approx}}\| \xrightarrow{\text{actual}} \text{magnitude}$ is minimised in a least square sense.

$$|G_{\text{approx}}(j\omega)| = \frac{K_p}{\sqrt{((T_1 \omega)^2 + 1)((T_2 \omega)^2 + 1)}}$$

$$\because |e^{-Dj\omega}| = 1$$

$K_p = 1.0003$, $T_1 = 17.911$, $T_2 = 17.9335$ was found.

Next a least squares fit was done for $\cos(\phi)$

ϕ_{actual} is from data; $\phi_{\text{approx}} = \phi(\omega)$

$$= \text{phase} \left(\frac{K_p}{(T_1 j\omega + 1)(T_2 j\omega + 1)} - D \right)$$

where D should be estimated.

It was estimated as $D = 1.006$

$$\therefore G_{\text{approx}} = \frac{e^{-1.013s}}{(17.911s + 1)(17.9335s + 1)}$$