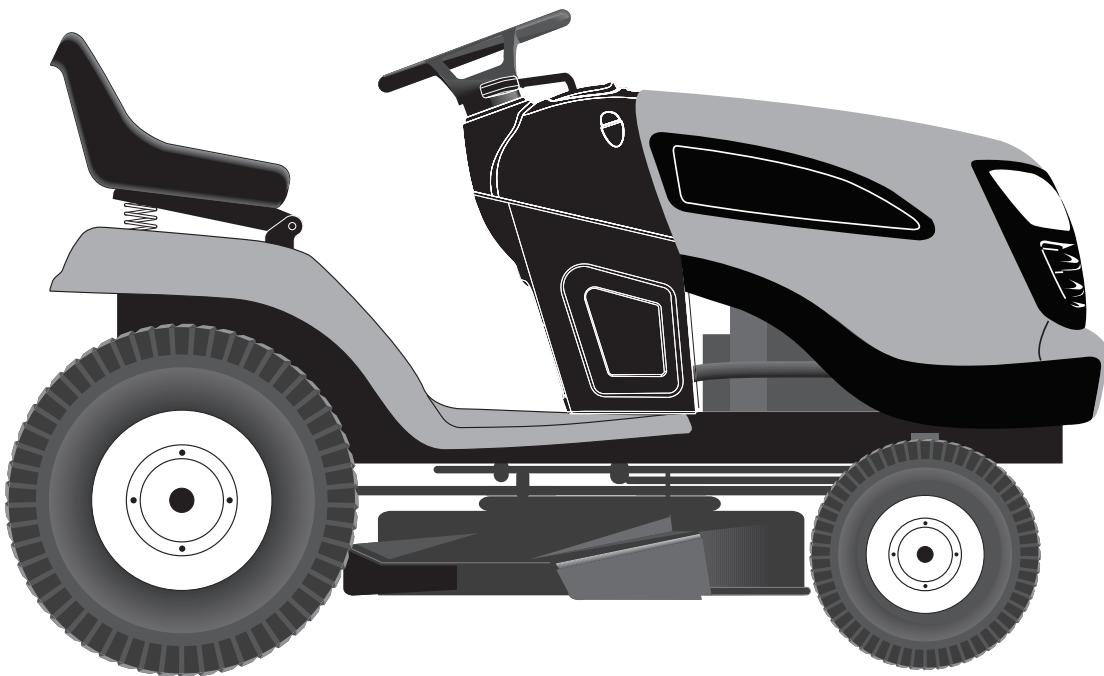


IMPORTANT MANUAL

DO NOT THROW AWAY

Poulan Pro®



REPAIR PARTS MANUAL

MODEL:

PP19A42
LAWN TRACTOR

⚠ WARNING:

Read this Manual and follow all Warnings and Safety Instructions. Failure to do so can result in serious injury.

ALWAYS WEAR EYE PROTECTION DURING OPERATION

Visit our website: www.poulanpro.com

115 78 31-49 Rev. 12

04.09.18 JSE
Printed in the U.S.A.

HOW TO USE THIS MANUAL

This manual is designed to provide the customer with a means to identify the parts on his/her tractor when ordering repair parts. The illustrations may or may not represent the actual assemblies; therefore, it is not recommended to use this manual as a guide to assemble or disassemble the tractor. Some hardware and parts are drawn larger in order to more readily identify them.

Each tractor has its own model number.

The model number for your tractor can be found on the fender under the seat.

When ordering parts, always give the following information:

- Product - "TRACTOR"
- MODEL NUMBER - "PP19A42 (96046007700)"
- Part Number
- Part Description

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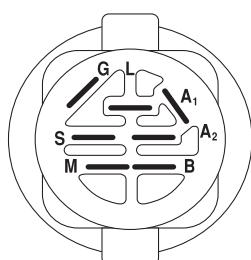
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TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77

SCHEMATIC

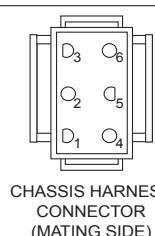
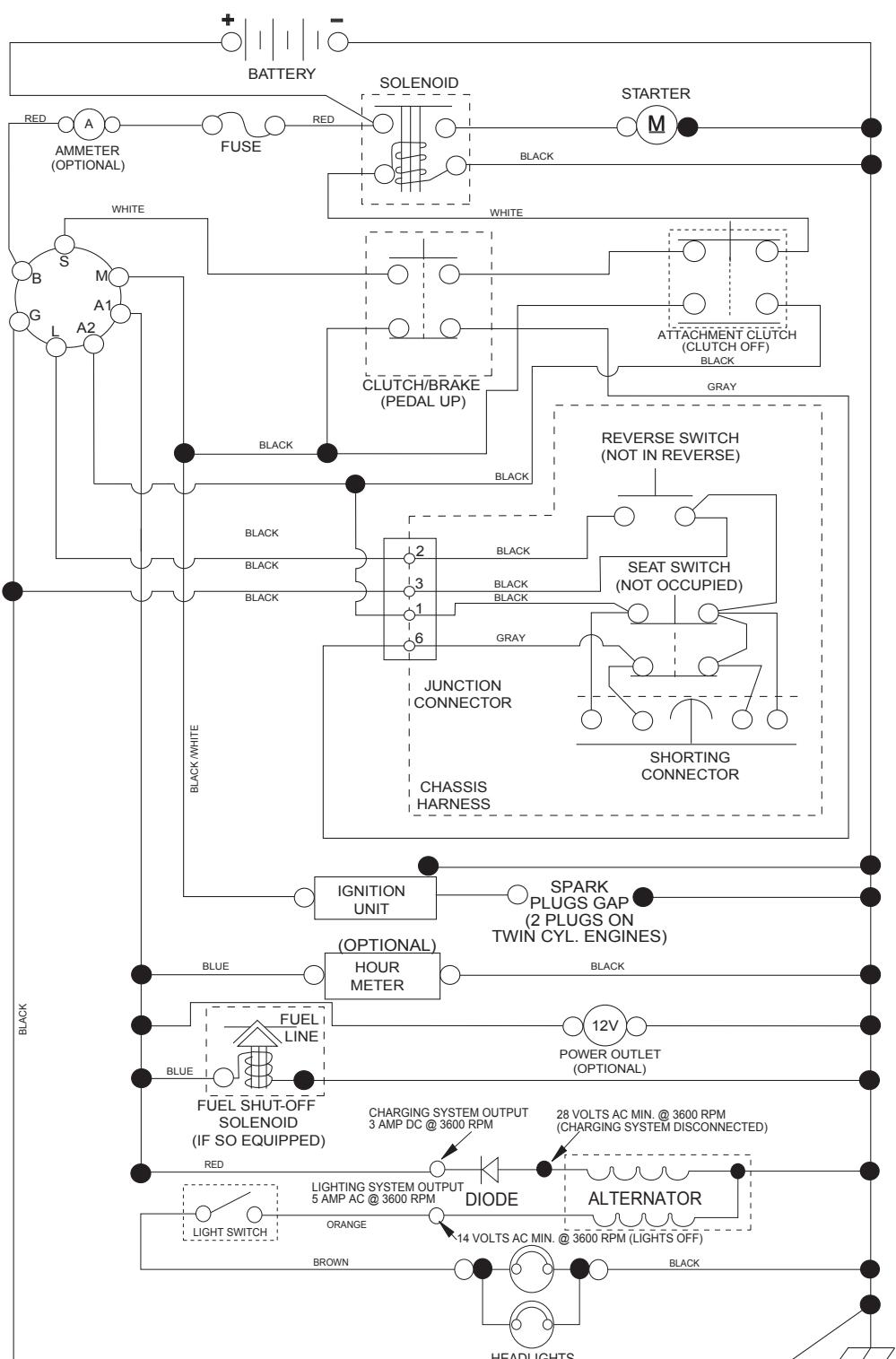
SCH11

NOTE
 YOUR TRACTOR IS
 EQUIPPED WITH A SPECIAL
 ALTERNATOR SYSTEM.
 THE LIGHTS ARE NOT
 CONNECTED TO THE
 BATTERY, BUT HAVE THEIR
 OWN ELECTRICAL SOURCE.
 BECAUSE OF THIS, THE
 BRIGHTNESS OF THE LIGHTS
 WILL CHANGE WITH ENGINE
 SPEED. AT IDLE THE LIGHTS
 WILL DIM. AS THE ENGINE IS
 SPEEDED UP, THE LIGHTS
 WILL BECOME THEIR
 BRIGHTEST.

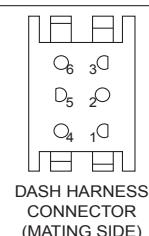


IGNITION SWITCH

| POSITION | CIRCUIT "MAKE" |
|--------------|----------------|
| OFF | M+G+A1 |
| RUN/OVERRIDE | B+A1 |
| RUN | B+A1 L+A2 |
| START | B + S + A1 |



CHASSIS HARNESS
CONNECTOR
(MATING SIDE)



DASH HARNESS
CONNECTOR
(MATING SIDE)

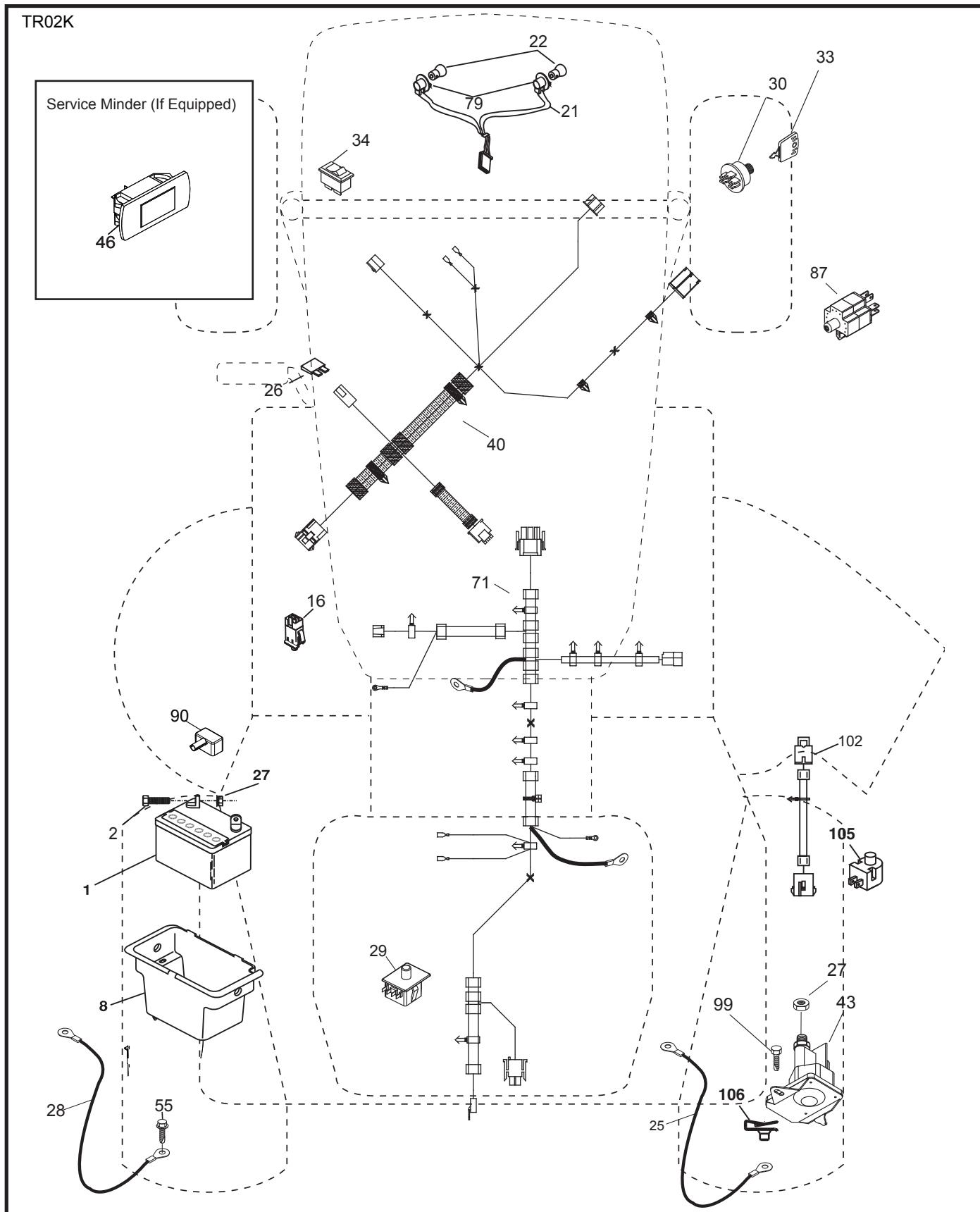
WIRING INSULATED CLIPS
 NOTE: IF WIRING INSULATED
 CLIPS WERE REMOVED FOR
 SERVICING OF UNIT, THEY
 SHOULD BE RE-INSTALLED TO
 PROPERLY SECURE YOUR
 WIRING.

NON-REMOVABLE
CONNECTIONS

REMOVABLE
CONNECTIONS

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
ELECTRICAL



REPAIR PARTS

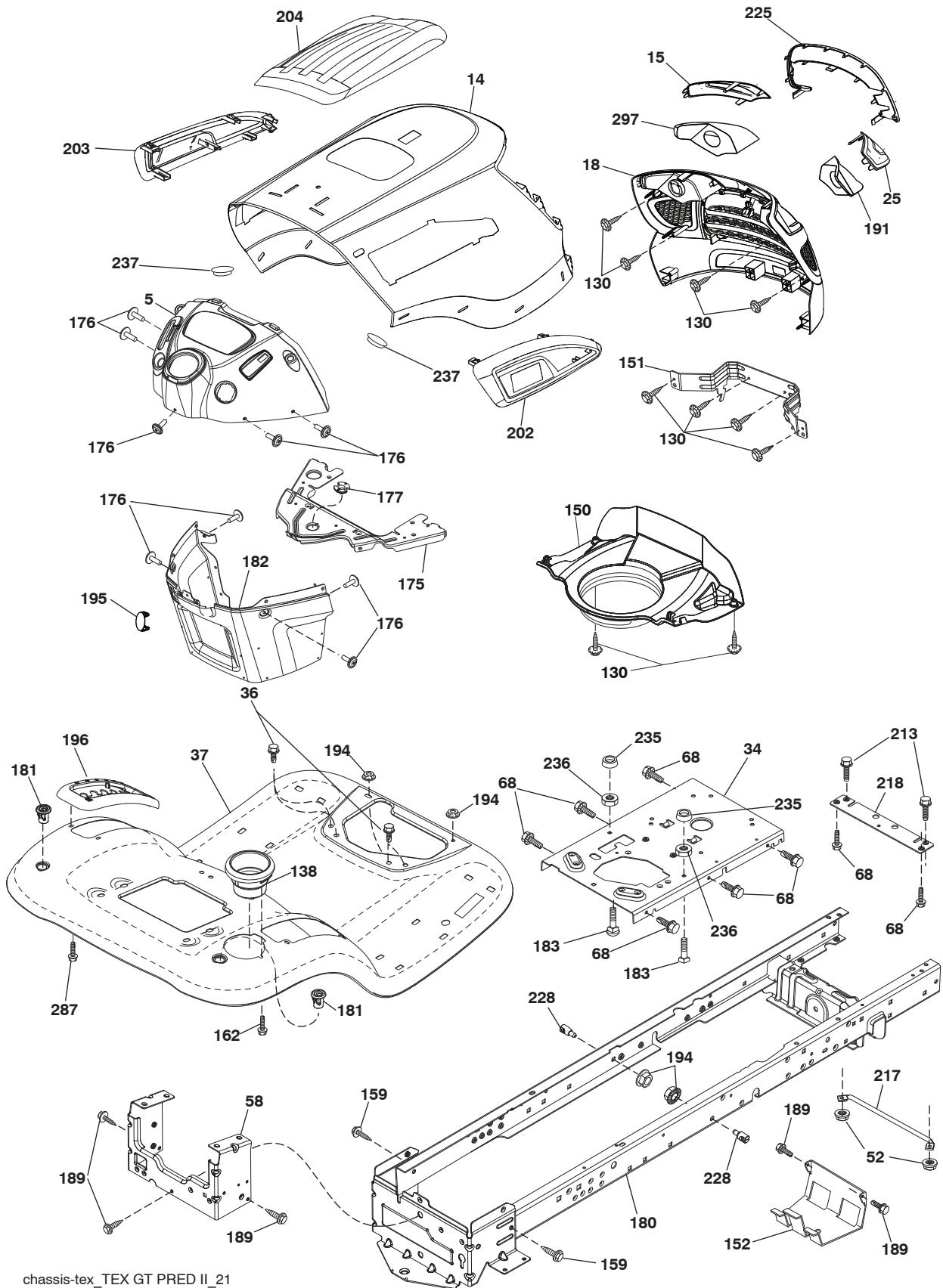
TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
ELECTRICAL

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|----------------------------------|
| 1 | 532 14 49-25 | Battery |
| 2 | 874 76 04-12 | Bolt Hex Hd 1/4-20 unc x 3/4 |
| 8 | 532 19 32-28 | Box Battery |
| 16 | 532 17 61-38 | Switch Interlock |
| 21 | 532 40 02-52 | Harness Asm Light w/4152j |
| 22 | 532 00 41-52 | Bulb Light #1156 |
| 25 | 581 49 80-01 | Cable Starter |
| 26 | 532 17 51-58 | Fuse 20 AMP |
| 27 | 873 51 04-00 | Nut Keps Hex 1/4-20 unc |
| 28 | 532 42 16-86 | Cable Ground 6 Ga. 12" Black |
| 29 | 532 19 27-49 | Switch Seat |
| 30 | 532 19 33-50 | Switch Ign |
| 33 | 532 41 19-33 | Key/Chain |
| 34 | 532 11 07-12 | Switch Light/Reset |
| 40 | 581 02 31-01 | Harness Ign Dash |
| 43 | 582 04 28-01 | Solenoid |
| 55 | 817 06 05-12 | Screw 5/16-18 x 3/4 |
| 71 | 501 13 37-01 | Harness Chassis |
| 79 | 532 17 52-42 | Socket Asm. Bulb Twistlock |
| 87 | 532 19 78-02 | Switch Interlock |
| 90 | 532 43 53-95 | Cover Terminal Battery |
| 99 | 817 67 04-12 | Screw Hexwsh Thdrol 1/4-20 x 3/4 |
| 102 | 581 02 34-01 | Harness Pigtail |
| 105 | 532 40 75-68 | Switch Reverse |
| 106 | 532 17 48-14 | Palnut 1/4 Lugs |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm.

REPAIR PARTS

**TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
CHASSIS**



REPAIR PARTS

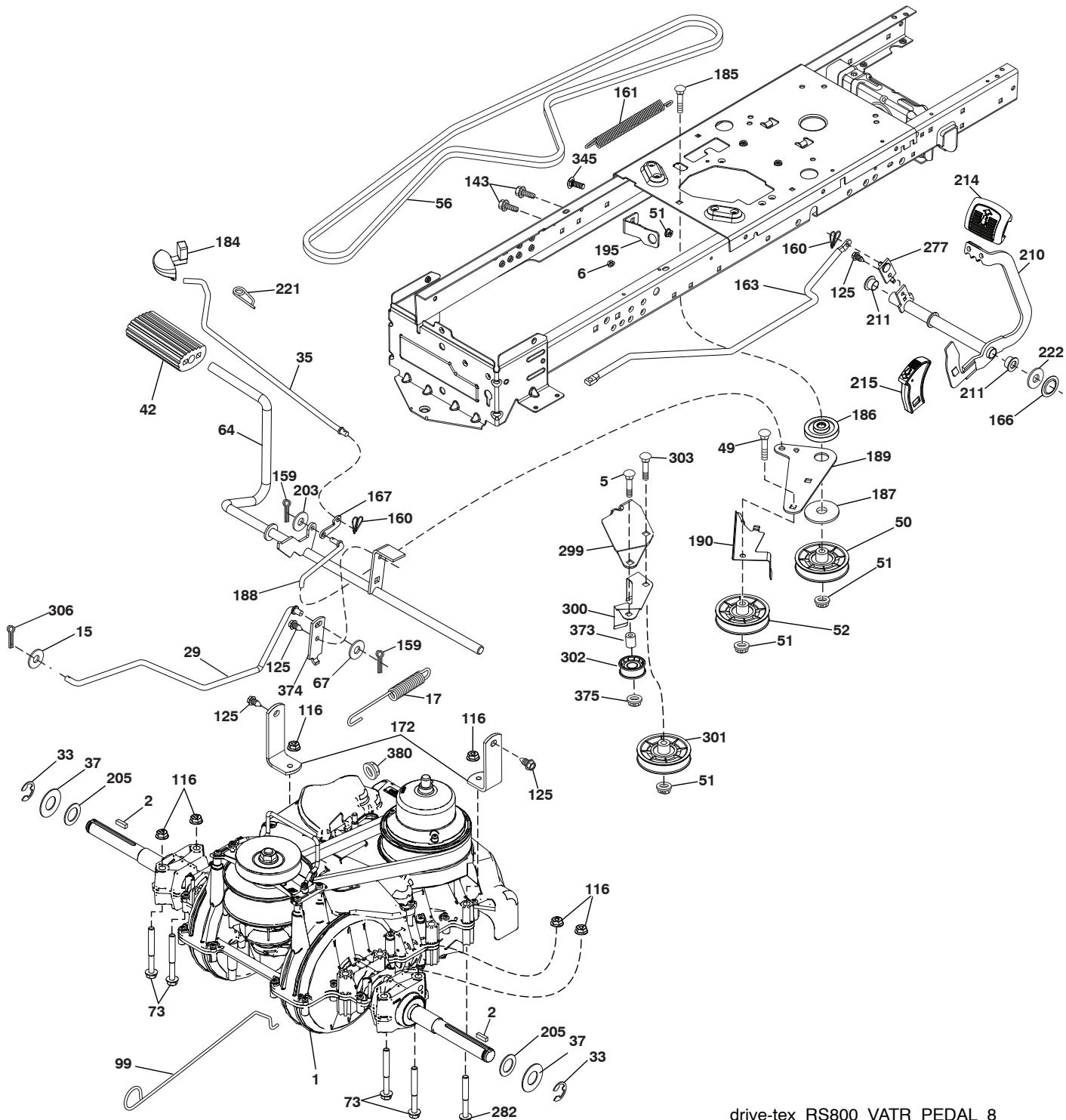
TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
CHASSIS

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|----------------------------------|
| 5 | 532 44 18-82 | Dash |
| 14 | 501 12 85-02 | Hood |
| 15 | 581 10 31-01 | Lens LH |
| 18 | 581 10 29-02 | Grille |
| 25 | 581 10 30-01 | Lens RH |
| 34 | 580 91 08-01 | Plate Engine |
| 36 | 817 06 05-12 | Screw 5/16-18 x 3/4 |
| 37 | 532 42 07-96 | Fender |
| 52 | 873 68 05-00 | Nut Lock 5/16-18 |
| 58 | 532 41 22-80 | Drawbar Upper |
| 68 | 817 49 05-08 | Screw Thdrol 5/16-18 x 1/2 |
| 130 | 532 41 63-58 | Screw #10 x 0.750 |
| 138 | 532 40 97-30 | Cupholder |
| 150 | 584 86 29-03 | Duct Heat Hood |
| 151 | 532 44 54-94 | Bracket Pivot |
| 152 | 532 19 95-35 | Shield Browning |
| 159 | 817 00 06-12 | Screw Hexwsh Thdrol 3/8-16 x 3/4 |
| 162 | 532 14 24-32 | Screw Hex Wsh Hi-Lo 1/4 x 1/2 |
| 175 | 532 19 63-04 | Crossmember |
| 176 | 532 40 07-76 | Screw 10-24 x 5/8 Wshd Qdrx |
| 177 | 532 19 52-28 | Bushing Steering |
| 180 | 532 41 50-63 | Chassis |
| 181 | 532 40 47-96 | Bushing Mtg. Fender Crgo. |
| 182 | 586 73 86-02 | Dash Lower |
| 183 | 874 52 05-20 | Bolt 5/16-18 x 1-1/4 |
| 189 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 191 | 581 22 35-01 | Insert Reflector RH |
| 194 | 873 90 05-00 | Nut Lock Hex Flange 5/16-18 |
| 195 | 532 40 41-37 | Plug Hole Dash Lower |
| 196 | 532 41 45-81 | Console Asm. Deck Lift |
| 202 | 501 51 01-01 | Vent Side Hood RH |
| 203 | 501 51 01-02 | Vent Side Hood LH |
| 204 | 587 96 32-01 | Vent Asm. Top |
| 213 | 874 76 05-12 | Bolt 5/16-18 x 3/4 |
| 217 | 532 40 91-67 | Rod Pivot Hood |
| 218 | 532 19 63-95 | X-Piece Hood Step |
| 225 | 581 10 32-01 | Trim Ring |
| 228 | 532 19 51-61 | Stud Fastener |
| 235 | 532 40 61-29 | Spacer Fender |
| 236 | 873 93 05-00 | Nut Center Lock 5/16-18 |
| 237 | 532 40 37-04 | Plug Mount Cargo |
| 287 | 817 60 04-06 | Screw 1/4-20 x 3/8 |
| 297 | 581 22 36-01 | Insert Reflector LH |
| -- | 532 44 11-26 | Plug Dash Srvrndr |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
DRIVE



drive-tex_RS800_VATR_PEDAL_8

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
DRIVE

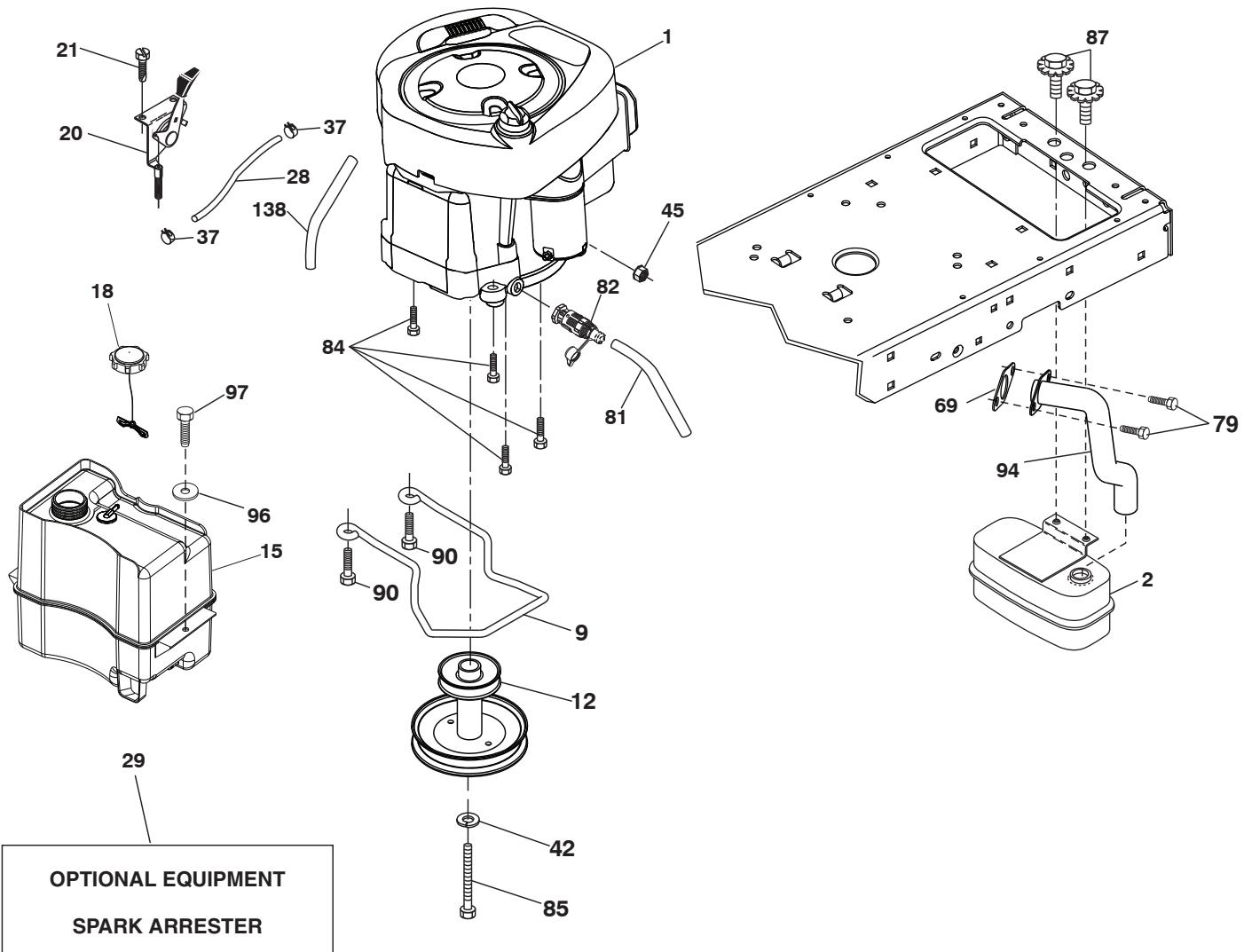
| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|---|
| 1 | ----- | Transaxle, Variator SD Pedal (590277501) (Order parts from transaxle manufacturer.) |
| 2 | 532 12 35-83 | Key Square |
| 5 | 874 76 06-36 | Bolt Hex Hs 3/8-16 unc x 2-1/4 |
| 6 | 532 12 40-28 | Bushing Snap |
| 15 | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga. |
| 17 | 501 48 71-01 | Spring, Brake |
| 29 | 584 82 31-01 | Rod, Brake |
| 33 | 812 00 00-01 | Ring E |
| 35 | 583 86 45-01 | Rod, Brake, Park |
| 37 | 532 18 89-67 | Washer .793 x 1.637 x 060 |
| 42 | 532 12 48-72 | Cover, Foot Pedal |
| 49 | 872 11 06-14 | Bolt 3/8-16 unc |
| 50 | 532 19 43-27 | Idler Flat |
| 51 | 873 90 06-00 | Nut Lock 3/8-16 unc |
| 52 | 532 19 43-26 | Idler V-Groove |
| 56 | 532 19 72-53 | V-Belt, Drive |
| 64 | 532 44 83-53 | Subasm. Shaft Pedal Brake |
| 67 | 582 58 01-01 | Washer Nylon 13/32 x 13/16 x .109 |
| 73 | 874 49 05-44 | Bolt Hex 5/16-18 x 3.75 |
| 99 | 532 43 59-35 | Rod Bypass |
| 116 | 873 90 05-00 | Nut Lock Hex Flange 5/16-18 |
| 125 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 143 | 817 49 05-08 | Screw Thdrol 5/16-18 x 1/2 TYTT |
| 159 | 876 02 04-12 | Pin Cotter 1/8 x 3/4 |
| 160 | 532 16 94-84 | Retainer Clip |
| 161 | 532 10 57-09 | Spring, Return, Clutch |
| 163 | 587 84 79-01 | Rod Control |
| 166 | 532 42 91-64 | Nut Push .625 |
| 167 | 532 40 52-57 | Latch Brake Parking |
| 172 | 583 97 42-01 | Strap Torque |
| 184 | 587 65 37-01 | Handle Park Brk. |

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|-------------------------------|
| 185 | 872 11 06-22 | Bolt 3/8-16 unc x 2-3/4 |
| 186 | 532 19 43-21 | Spacer Retainer |
| 187 | 819 13 32-10 | Washer 13/32 x 2 x 10 ga |
| 188 | 582 21 70-01 | Link Clutch Ground Drive Long |
| 189 | 532 19 43-17 | Bellcrank Ground Drive |
| 190 | 532 19 43-18 | Keeper, Bellcrank |
| 195 | 581 50 46-01 | Bracket Brake |
| 203 | 819 11 11-16 | Washer 11/32 x 11/16 x 16 Ga. |
| 205 | 532 12 17-48 | Washer 25/32 x 1-5/8 16 Ga. |
| 210 | 588 92 10-01 | Rocker Asm. Pedal |
| 214 | 532 42 12-63 | Pedal Forward |
| 215 | 532 44 82-54 | Pad Pedal Reverse |
| 211 | 532 12 01-83 | Bearing Nylon |
| 221 | 532 40 31-87 | Retainer Spring |
| 222 | 879 21 20-10 | Washer Flat |
| 277 | 532 44 85-00 | Subasm. Link Rocker Pedal |
| 282 | 874 49 05-48 | Screw Thdrol 5/16-18 x 3 |
| 299 | 532 41 56-83 | Bracket Mount |
| 300 | 532 41 56-81 | Keeper Idler |
| 301 | 532 41 56-80 | Pulley Idler Groove |
| 302 | 581 42 05-01 | Puller Idler Flat |
| 303 | 872 11 06-18 | Bolt |
| 306 | 876 02 04-16 | Pin Cotter 1/8 x 1 |
| 345 | 872 11 06-06 | Bolt 3/8-16 unc |
| 373 | 581 46 18-01 | Spacer Idler |
| 374 | 581 47 52-01 | Arm Control Brake |
| 375 | 873 68 06-00 | Nut Crownlock 3/8-16 unc |
| 380 | 582 47 86-01 | Nut Flg Nylock 1/4-20 Gr G ZY |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

**TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
ENGINE**



engine-tex_BS_148

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
ENGINE

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|---|
| 1 | ----- | Engine, B&S 33R877-0009-G1 (586070701) (Order parts from engine manufacturer.) |
| 2 | 590 64 53-01 | Muffler Exhaust B&S |
| 9 | 582 54 03-02 | Keeper Belt Engine |
| 12 | 586 72 90-01 | Pulley Engine |
| 15 | 532 43 30-04 | Tank Fuel Front |
| 18 | 581 17 61-01 | Cap Asm Fuel |
| 20 | 532 18 38-97 | Control Th/Ch |
| 21 | 532 41 63-58 | Screw #10 x 0.750 |
| 28 | 532 40 11-37 | Line Fuel |
| 29 | 532 13 71-80 | Kit Spark Arrestor (Flat Scrn) |
| 37 | 532 12 34-87 | Clamp Hose |
| 42 | 810 04 07-00 | Washer Lock Hvy Hlcl Spr 7/16 |
| 45 | 873 51 04-00 | Nut Keps Hex 1/4-20 unc |
| 69 | 532 16 52-91 | Gasket Eng 1 313 Id Tin Plated |
| 79 | 532 19 23-34 | Screw Socket Head 5/16-18 x 3/4 |
| 81 | 532 14 84-56 | Tube Drain Oil Easy |
| 82 | 532 42 82-87 | Valve Oil Drain |
| 84 | 817 06 06-20 | Screw 3/8-16 x 1-1/4 |
| 85 | 501 60 65-01 | Bolt Hex 7/16-20 x 4 x Gr 5-1.5 |
| 87 | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems |
| 90 | 817 00 06-16 | Screw 3/8-16 x 1 |
| 94 | 581 88 09-01 | Exhaust Tube |
| 96 | 819 09 14-16 | Washer 9/32 x 7/8 x 16 Ga. |
| 97 | 817 67 04-12 | Screw Thdrol 1/4-20 x 3/4 |
| 138 | 532 41 41-19 | Purge Line |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

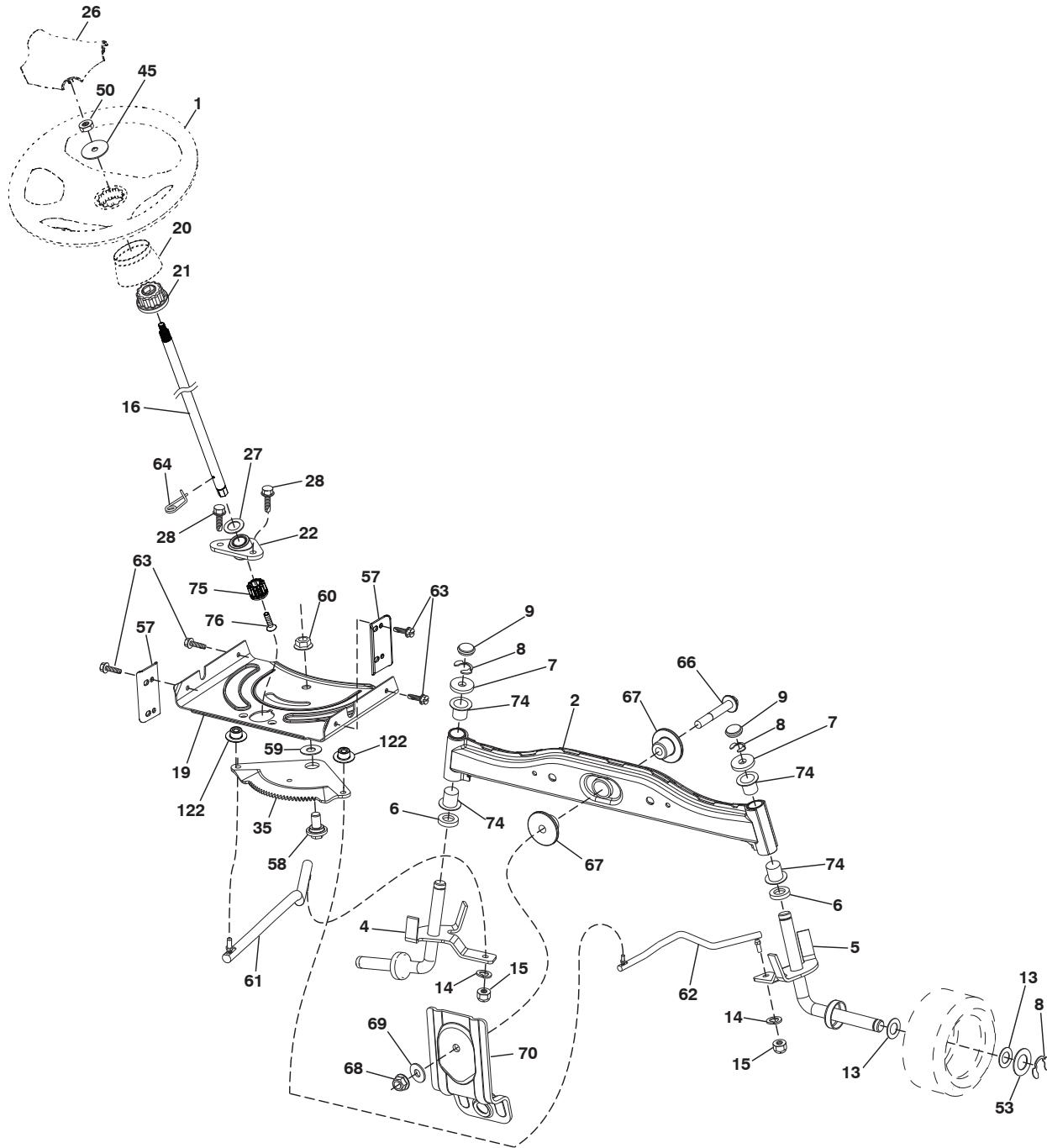
Briggs & Stratton 1-800-233-3723

Engine Power Rating Information

The gross power rating for individual gas engine models is labeled in accordance with SAE (Society of Automotive Engineers) code J1940 (Small Engine Power & Torque Rating Procedure), and rating performance has been obtained and corrected in accordance with SAE J1995 (Revision 2002-05). Torque values are derived at 3060 RPM; horsepower values are derived at 3600 RPM. Actual gross engine power will be lower and is affected by, among other things, ambient operating conditions and engine-to-engine variability. Given both the wide array of products on which engines are placed and the variety of environmental issues applicable to operating the equipment, the gas engine will not develop the rated gross power when used in a given piece of power equipment (actual "on-site" or net power). This difference is due to a variety of factors including, but not limited to, accessories (air cleaner, exhaust, charging, cooling, carburetor, fuel pump, etc.), application limitations, ambient operating conditions (temperature, humidity, altitude), and engine-to-engine variability. Due to manufacturing and capacity limitations, Briggs & Stratton may substitute an engine of higher rated power for this Series engine.

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
STEERING



steering-tex_STDSRR_47

REPAIR PARTS

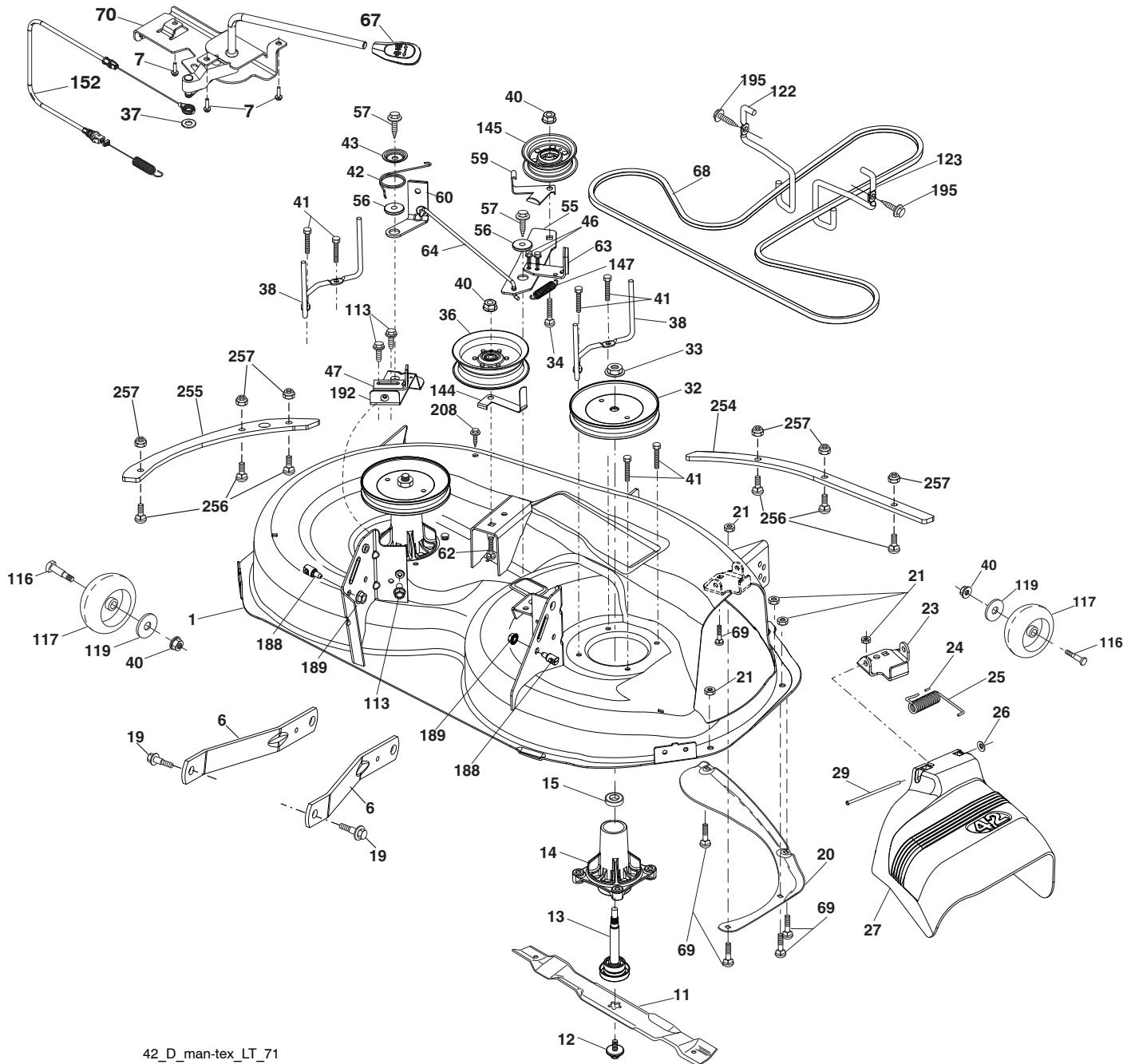
TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
STEERING

| KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|-------------------------------------|
| 1 | 532 42 45-43 | Wheel, Steering |
| 2 | 532 41 81-68 | Axle Asm., Front |
| 4 | 532 40 30-87 | Spindle Asm., LH |
| 5 | 532 40 30-88 | Spindle Asm., RH |
| 6 | 532 12 49-31 | Washer Thrust 0.75 x 1.23 |
| 7 | 532 12 17-48 | Washer 25/32 x 1-5/8 x 16 Ga. |
| 8 | 812 00 00-29 | Ring, Clip #T5304-75 |
| 9 | 532 12 12-32 | Cap, Spindle |
| 13 | 532 12 17-49 | Washer 25/32 x 1-1/4 x 16 Ga. |
| 14 | 810 04 06-00 | Washer Lock 3/8 |
| 15 | 873 54 06-00 | Nut, Crown Lock 3/8-24 unf |
| 16 | 587 01 60-02 | Shaft Steering |
| 19 | 532 19 47-29 | Plate Steering |
| 20 | 532 42 47-40 | Boot, Steering |
| 21 | 586 84 02-01 | Adapter, Wheel Steering |
| 22 | 585 02 98-02 | Bearing Subasm Shaft Steer Low |
| 26 | 532 42 46-91 | Insert, Wheel Steering |
| 27 | 819 21 16-16 | Washer 21/32 x 1 x 16 Ga. |
| 28 | 817 00 06-12 | Screw 3/8-16 x 3/4 |
| 35 | 532 19 47-32 | Gear, Sector Plate |
| 45 | 587 01 64-01 | Washer 3/8 ID x 2-3/8 OD 12 Ga. |
| 50 | 873 90 06-00 | Nut Lock Flg. 3/8-16 unc |
| 53 | 532 18 89-67 | Washer Hardened .793 x 1.637 x .060 |
| 57 | 532 40 74-65 | Bracket Upstop |
| 58 | 532 19 47-47 | Bolt Shoulder Sector Pivot CFM |
| 59 | 532 19 47-48 | Washer Thrust Sector Steering |
| 60 | 873 97 10-00 | Nut Flange Lock 5/8-11 |
| 61 | 532 19 47-40 | Draglink, LH |
| 62 | 532 19 47-41 | Draglink, RH |
| 63 | 817 00 05-12 | Screw 5/16-18 x 3/4 |
| 64 | 532 19 98-49 | Retainer Clip Spring Steering |
| 66 | 871 02 07-48 | Bolt Hex Fghd 7/16-14 x 3 Serr |
| 67 | 532 19 47-37 | Bushing PM Front Axle |
| 68 | 873 90 07-00 | Nut Lock Flange 7/16-14 Gr. 5 |
| 69 | 532 19 91-62 | Washer 1.5 x .505 x .118 |
| 70 | 585 33 88-01 | Bracket Deck Susp. Front |
| 74 | 532 12 49-37 | Bearing |
| 75 | 580 68 37-01 | Pinion |
| 76 | 580 68 36-01 | Screw Head Sock |
| 122 | 532 44 49-62 | Cap Gear |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

**TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
MOWER DECK**



REPAIR PARTS

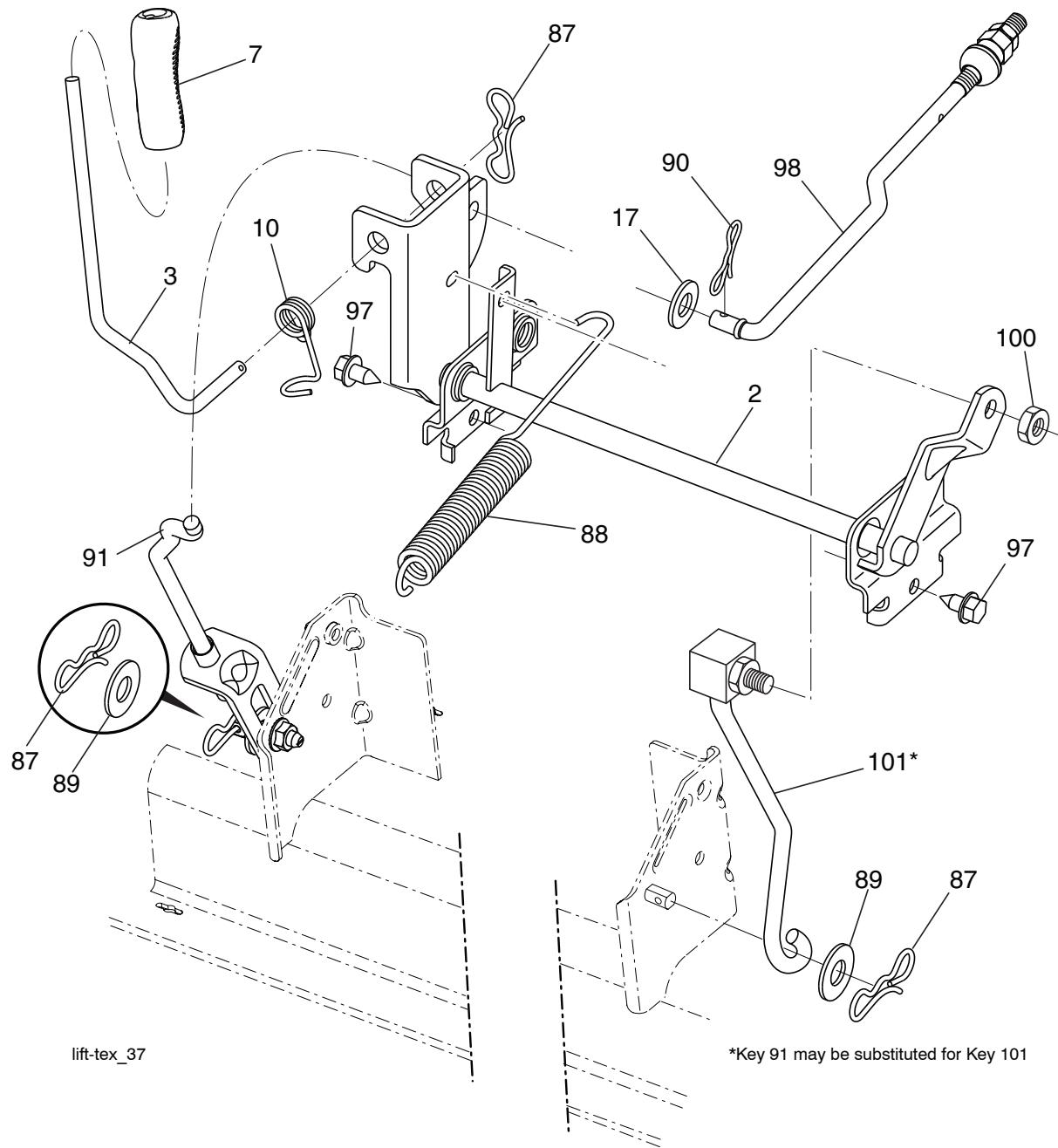
TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
MOWER DECK

| KEY NO. | PART NO. | DESCRIPTION | KEY NO. | PART NO. | DESCRIPTION |
|------------|--------------|--|------------|--------------|--|
| 1 | 532 42 46-96 | Mower Housing | 59 | 532 14 10-43 | Guard, Tuv Idler (94) |
| 6 | 532 19 51-86 | Arm Suspension | 60 | 532 19 72-61 | Arm Brake Mower |
| 7 | 532 41 63-58 | Screw #10 x 0.750 BOS Thread | 62 | 872 11 06-16 | Bolt Rdhd Sqnk 3/8-16 unc x 2 |
| 11 | 532 13 89-71 | Blade, 42" Hi-Lift (For bagging or discharge) | 63 | 532 19 94-77 | Arm Brake Mower |
| -- | 532 13 97-75 | Blade, 42" Mulching Premium (For better wear when mulching) | 64 | 532 19 99-18 | Linkage Brake |
| -- | 532 13 41-49 | Blade, 42" Mulching Std (For mulching mowers only) | 67 | 532 40 30-12 | Handle, Clutch Cable |
| -- | 532 42 47-52 | Blade 42SP" 3N1 | 68 | 532 42 96-36 | V-Belt |
| -- | 532 42 27-19 | Blade 42SP" Premium | 69 | 872 14 05-05 | Bolt Rdhd Sqnk 5/16-18 x 5/8 |
| 12 | 584 30 93-01 | Screw Sems 7/16-20 x 1 Hx Hd | 70 | 532 19 99-72 | Clutch Asm. Manual |
| 13 | 587 25 65-01 | Shaft, Mandrel | 113 | 817 00 05-10 | Screw 5/16-18 |
| 14 | 532 18 72-81 | Housing, Mandrel | 116 | 532 12 48-42 | Bolt Shoulder |
| 15 | 585 32 39-01 | Bearing, Mandrel | 117 | 532 18 86-06 | Wheel Gauge |
| 19 | 532 19 65-39 | Bolt, Shoulder | 119 | 819 12 14-14 | Washer 3/8 x 7/8 x 14 Ga. |
| 20 | 532 15 97-70 | Baffle, Vortex | 122 | 532 19 72-58 | Keeper Belt Eng. LH |
| 21 | 873 68 05-00 | Nut, Crownlock 5/16-18 unc | 123 | 532 19 72-59 | Keeper Belt Eng. RH |
| 23 | 532 19 25-57 | Bracket, Deflector | 144 | 532 19 92-04 | Keeper Belt |
| 24 | 532 10 53-04 | Cap, Sleeve | 145 | 532 19 31-97 | Pulley Idler Primary |
| 25 | 532 19 70-26 | Spring, Torsion, Deflector | 147 | 532 40 19-71 | Spring Return |
| 26 | 532 11 04-52 | Nut, Push | 152 | 584 24 35-01 | Cable Clutch Manual |
| 27 | 532 40 30-04 | Shield, Deflector | 188 | 532 19 51-61 | Stud Fastener |
| 29 | 532 13 14-91 | Rod, Hinge | 189 | 873 90 05-00 | Nut Lock Hex Flange |
| 32 | 532 19 74-73 | Pulley, Mandrel | 192 | 532 19 72-60 | Bracket Brake Stand LH |
| 33 | 532 40 02-34 | Nut, Toplock, Flanged | 195 | 817 00 06-12 | Screw Hexwsh Thdr 3/8-16 x 3/4 |
| 34 | 872 11 06-12 | Bolt Carr Sh. 3/8-16 x 1-1/2 Gr. 5 | 208 | 817 67 06-08 | Screw THDROL 3/8-16 x 1/2 |
| 36 | 532 19 73-79 | Pulley, Idler 4.50 RAW | 254 | 585 31 68-05 | Plate Reinforcement Front |
| 37 | 819 13 13-16 | Washer 13/32 x 13/16 x 16 Ga. | 255 | 585 31 70-05 | Plate Reinforcement Side |
| 38 | 532 43 25-20 | Keeper Belt Mandrel | 256 | 539 10 98-00 | Carriage Bolt 1/4-20 x 1 Gr. 5 |
| 40 | 873 90 06-00 | Nut, Lock Flg. 3/8-16 unc | 257 | 873 90 04-00 | Nut Hex Flg 1/4-20 unc |
| 41 | 584 95 39-01 | Bolt Hex Wsh Hd 313-18 x 1.19 | -- | 587 25 33-01 | Mandrel Assembly (Includes housing (key#14), shaft assembly (key#13), and bearing only (key#15) - pulley/nut/washer and blade bolt/washers not included) |
| 42 | 532 19 84-10 | Spring Torsion Brake | -- | 501 45 13-01 | Replacement Mower, Complete |
| 43 | 532 19 72-56 | Spring Torsion Retainer | | | |
| 46 | 532 13 77-29 | Screw Thd Roll 1/4-20 x 5/8 | | | |
| 47 | 532 19 72-50 | Bracket Clutch Cable | | | |
| 55 | 532 43 71-10 | Arm, Idler | | | |
| 56 | 532 19 90-92 | Spacer, Retainer | | | |
| 57 | 817 00 06-16 | Screw Hexwsh Thd 3/8-16 x 1 | | | |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
MOWER LIFT



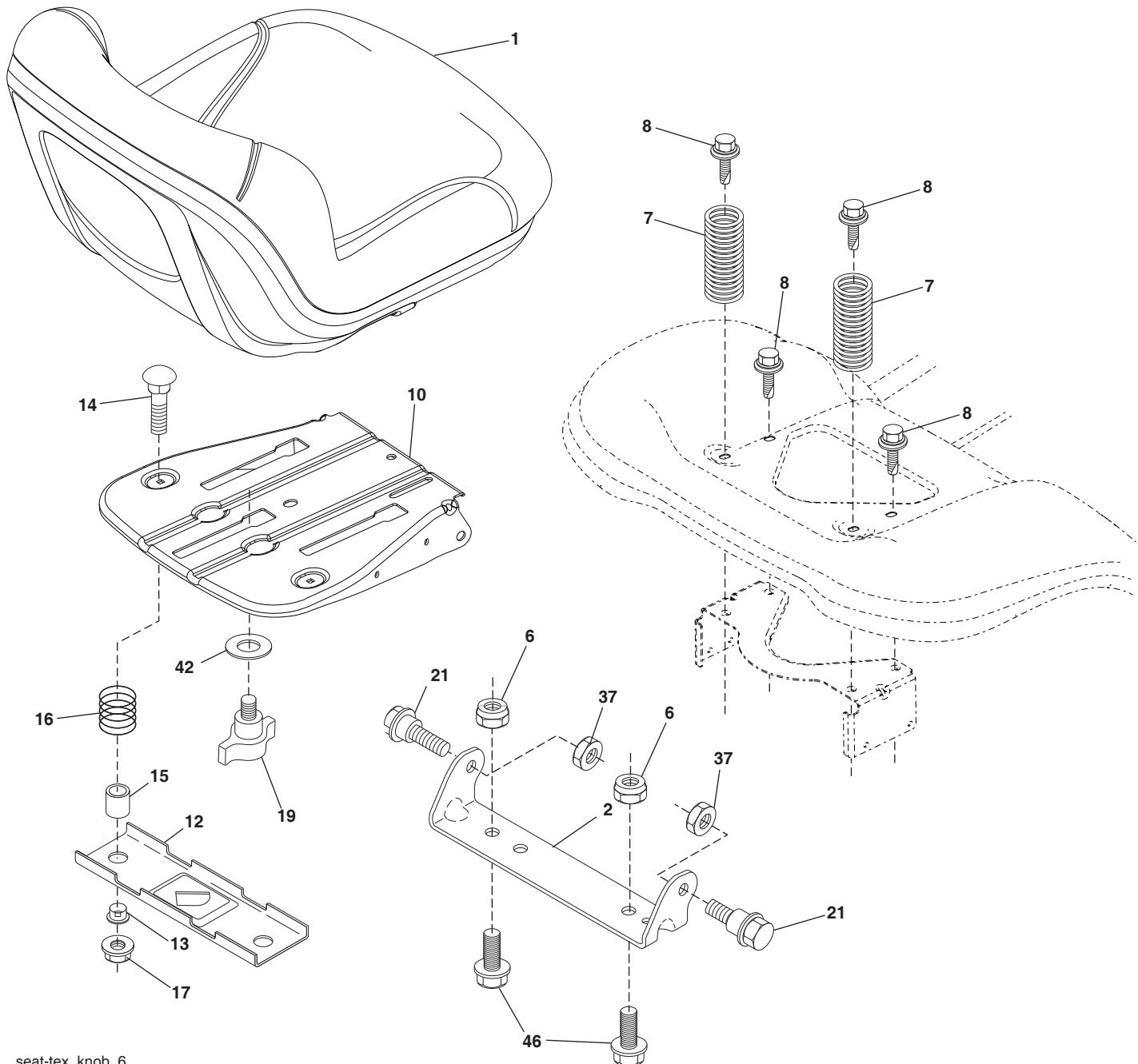
| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|-------------------------------|
| 2 | 532 42 20-27 | Shaft Asm., Cross Lift |
| 3 | 532 19 52-31 | Lever Asm., Lift RH |
| 7 | 580 96 23-01 | Grip, Lever |
| 10 | 532 19 63-14 | Spring Torsion |
| 17 | 819 13 13-12 | Washer 13-32 x 13-16 x 12 Ga. |
| 87 | 532 19 42-09 | Pin Cotter 7/16 Bow Tie Lock |
| 88 | 532 41 07-10 | Spring Lift Assist |
| 89 | 819 19 19-12 | Washer Clear Zinc |

| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|----------------------------------|
| 90 | 532 19 42-08 | Pin Cotter 5/16 Bow Tie Lock |
| 91 | 532 19 79-84 | Link Lift Susp Mower Rear |
| 97 | 817 00 06-12 | Screw 3/8-16 x .75 Smgml Tap/R.Z |
| 98 | 532 42 05-25 | Link Lift Susp. Front Mower |
| 100 | 873 93 06-00 | Nut Centerlock 3/8-16 unc |
| 101 | 581 50 65-01 | Link Asm. Fixed |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
SEAT



seat-tex_knob_6

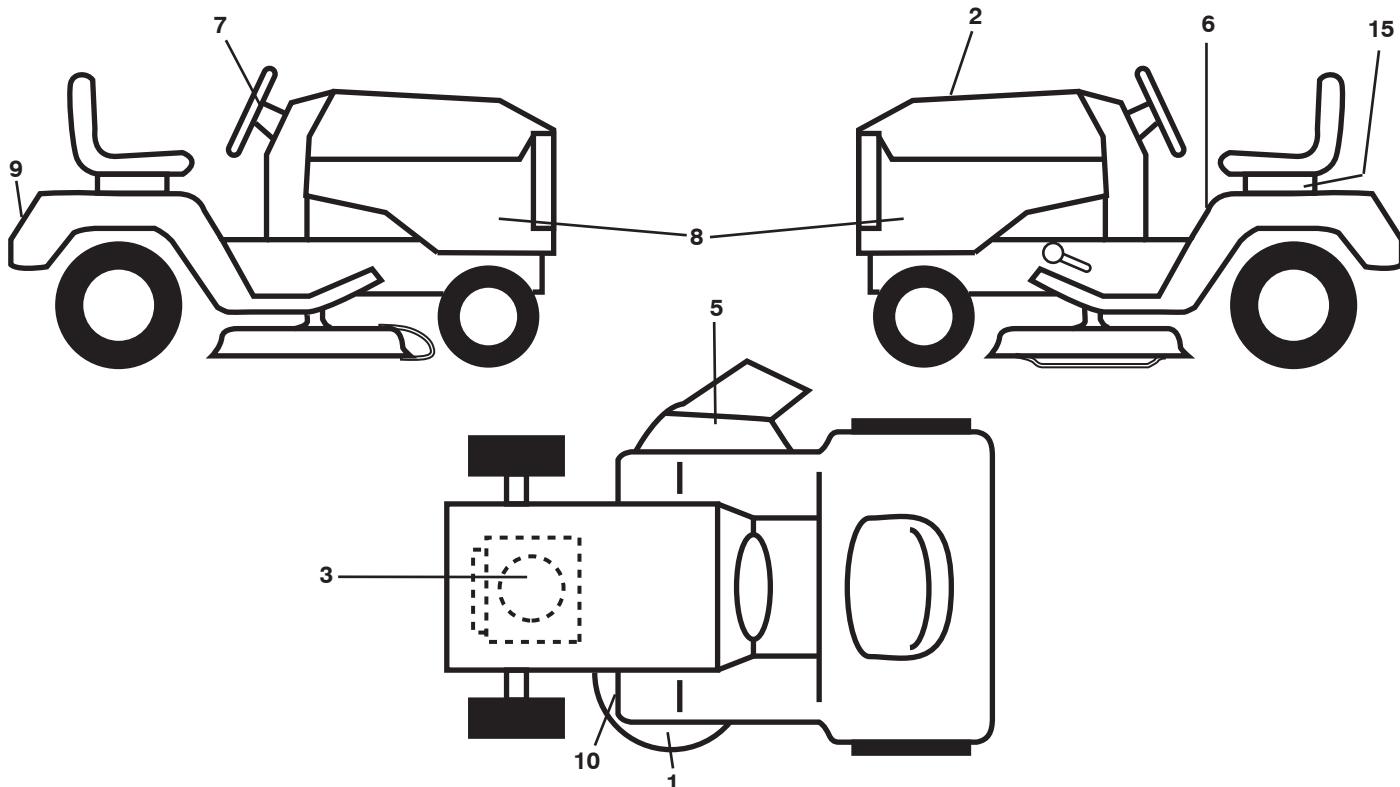
| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|-------------------------------|
| 1 | 532 19 75-14 | Seat |
| 2 | 532 18 01-66 | Bracket Pivot Fender |
| 6 | 873 80 06-00 | Nut, Lock w/Ins. 3/8-16 unc |
| 7 | 587 61 33-01 | Spring, Seat Cprsn |
| 8 | 532 17 18-77 | Bolt 5/16-18 unc x 3/4 w/Sems |
| 10 | 532 44 18-05 | Pan, Seat |
| 12 | 532 19 93-70 | Bracket Mnt. |
| 13 | 532 12 12-48 | Bushing Snap |
| 14 | 872 05 04-12 | Bolt 1/4-20 x 1-1/2 |
| 15 | 532 13 43-00 | Spacer Split |
| 16 | 532 12 37-40 | Spring CPRSN Plate |

| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|------------------------------|
| 17 | 532 12 39-76 | Nut Lock 1/4 |
| 19 | 532 19 93-72 | Knob Seat |
| 21 | 587 90 78-01 | Bolt, Shoulder 5/16-18 x 5/8 |
| 37 | 873 80 05-00 | Nut, Lock 5/16-18 unc |
| 42 | 532 19 93-71 | Cup Washer |
| 46 | 588 09 04-01 | Bolt 3/8-16 x 1, 1.25 OD Wsh |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

REPAIR PARTS

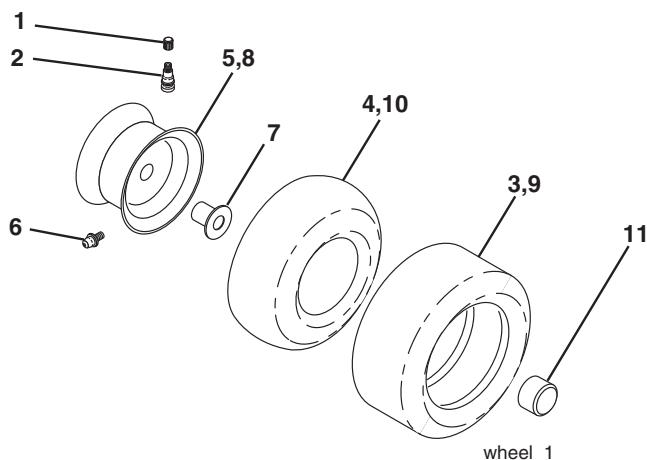
TRACTOR - MODEL NUMBER PP19A42 (96046007700), PRODUCT NO. 960 46 00-77
DECALS



| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|-------------------------|
| 1 | 587 71 20-01 | Decal, Deck Warranty |
| 2 | 585 71 38-01 | Decal, Replacement |
| 3 | 585 55 61-01 | Decal, Engine HP |
| 5 | 584 90 46-01 | Decal, Deflect. Warning |
| 6 | 581 57 89-01 | Decal, Fender Warning |
| 7 | 587 61 91-01 | Decal, Ins Str Wh |
| 8 | 501 50 36-01 | Decal, Side Panel |
| 9 | 587 61 89-01 | Decal, Fender |
| 10 | 581 58 00-01 | Decal, V-Belt Sch. |

| KEY NO. | PART NO. | DESCRIPTION |
|---------|--------------|---|
| 15 | 532 14 50-05 | Decal, Caution, Battery |
| -- | 581 72 48-01 | Decal, Bypass |
| -- | 532 40 95-07 | Pad Foot Pedal RH |
| -- | 532 40 95-05 | Pad Footrest LH |
| -- | 115 78 30-49 | Manual, Operator's (English/Spanish) |
| -- | 115 78 31-49 | Manual, Parts (English/Spanish) |
| -- | 115 63 96-46 | Manual, Quick Start Guide (English/Spanish) |

WHEELS & TIRES



KEY PART NO. NO. DESCRIPTION

| | | |
|----|--------------|------------------------------------|
| 1 | 532 05 91-92 | Cap, Tire Valve |
| 2 | 532 06 51-39 | Stem, Valve |
| 3 | 532 10 62-22 | Tire, Front 15 x 6-6 |
| 4 | 532 05 99-04 | Tube, Front (Service item only) |
| 5 | 532 12 51-21 | Rim Assembly, 6" Front |
| 6 | 532 12 49-57 | Fitting, Grease (Front wheel only) |
| 7 | 532 12 49-59 | Bearing, Flange (Front wheel only) |
| 8 | 532 12 51-22 | Rim Assembly, 8" Rear |
| 9 | 532 13 84-68 | Tire, Rear 20 x 8-8 |
| 10 | 532 12 49-26 | Tube, Rear (Service item only) |
| 11 | 532 19 32-68 | Cap, Hub Axle |
| -- | 532 14 43-34 | Sealant, Tire (10 oz. Tube) |

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

SERVICE NOTES



PARTS AND SERVICE

This product has been expertly engineered and carefully manufactured to rigid quality standards. As with all mechanical products, some adjustments or part replacement may be necessary during the life of your unit.

Support / Help

If you require assistance or have questions concerning the application, operation, maintenance or parts for your product:

- Visit our website: www.poulanpro.com
- Call Us Toll Free: 1-800-849-1297
- For replacement parts, have available the following information:
 - a. Model Number / Manufacturer's I.D. Number
 - b. Description of part.

NOTE: HOP provides parts and service through its authorized distributors and dealers; therefore, all requests for parts and service should be directed to your local dealer(s). The philosophy of HOP is to continually improve all of its products. If the operating characteristics or the appearance of your product differs from those described in this Manual, please contact your local dealer for updated information and assistance.

concesionario local para solicitar información actualizada y asistencial. Es la filosofía de HOP mejorar permanentemente todos sus productos. Si las características operativas o el aspecto de su producto difiere de los descritos en este Manual, contacte a su proveedor de piezas y servicio y solicite dirigirse a su concesionario local. Lo tanto, todas las solicitudes de piezas y servicio deben dirigirse a su concesionario local.

NOTA:

- HOP ofrece piezas y servicio a través de sus distribuidores y concesionarios autorizados; por favor consulte la sección Distribuidores y Concesionarios.
- Visite nuestro sitio web: www.poulanpro.com
- Llamenos de manera gratuita al: 1-800-849-1297
- Para obtener repuestos, tenga preparada la siguiente información:
 - a. Número de modelo / Número de I.D. del fabricante
 - b. Descripción de la pieza.

Si necesita asistencia o tiene alguna pregunta acerca de la aplicación, operación, mantenimiento o piezas de su producto:

Soprote / Ayuda

Este producto ha sido diseñado por expertos y fabricado con cuidado según estrictas normas de calidad. Como con todos los productos mecánicos, puede requerirse algunos ajustes o el cambio de algunas piezas durante la vida útil de la unidad.

PARTES Y SERVICIOS

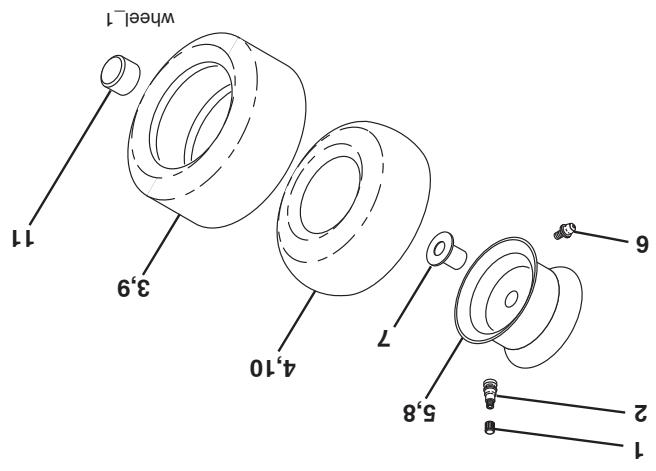
POULAN[®] PRO

AVISO

NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

(tubo de 10 onzas [283 gr])

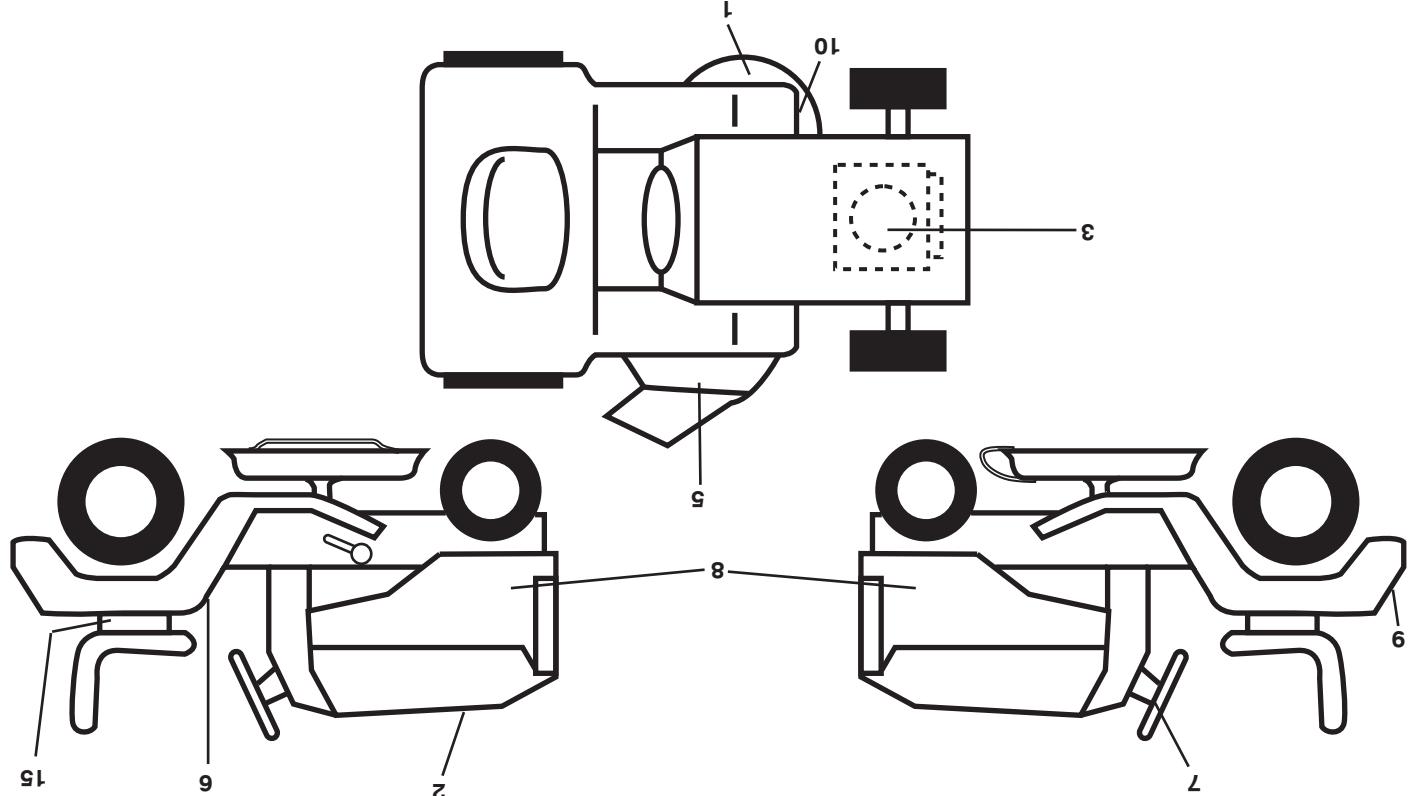
| | | | | |
|----|---|-----|--------------|-------------|
| 1 | 532 05 91-92 Tapas de la válvula del neumático | No. | CODIGO PIEZA | DESCRIPCION |
| 2 | 532 06 51-39 Vástago de la válvula | | | |
| 3 | 532 10 62-22 Neumático delantero 15 x 6-6 | | | |
| 4 | 532 05 99-04 Cámara delantera | | | |
| 5 | 532 12 51-21 Ensamble de las llantas delanteras (Mantenimiento sólo) | | | |
| 6 | 532 12 49-57 Accesorio para engrasador | | | |
| 7 | 532 12 49-59 Rodamiento de la brida (Sólo para la rueda delantera) | | | |
| 8 | 532 12 51-22 Ensamble trasero de la llanta (Sólo para la rueda delantera) | | | |
| 9 | 532 13 84-68 Neumático trasero 20 x 8-8 | | | |
| 10 | 532 12 49-26 Cámara trasera | | | |
| 11 | 532 19 32-68 Tapas del eje (Mantenimiento sólo) | | | |
| -- | 532 14 43-34 Selador para neumáticos | | | |
| -- | 532 10 onzas [283 gr] | | | |



RUEDAS Y NEUMÁTICOS

| | | | | |
|----|--|-----|--------------|-------------|
| 1 | 581 58 00-01 Calcomanía del diagrama de la cortadora de césped | No. | CODIGO PIEZA | DESCRIPCION |
| 2 | 581 55 61-01 Calcomanía, garantía | No. | CODIGO PIEZA | DESCRIPCION |
| 3 | 585 71 38-01 Calcomanía, reemplazo | No. | CODIGO PIEZA | DESCRIPCION |
| 4 | 584 90 46-01 Calcomanía advertencia | No. | CODIGO PIEZA | DESCRIPCION |
| 5 | 587 61 89-01 Calcomanía advertencia | No. | CODIGO PIEZA | DESCRIPCION |
| 6 | 581 57 89-01 Calcomanía advertencia | No. | CODIGO PIEZA | DESCRIPCION |
| 7 | 587 61 91-01 Calcomanía dirección | No. | CODIGO PIEZA | DESCRIPCION |
| 8 | 501 50 36-01 Calcomanía para el panel lateral | No. | CODIGO PIEZA | DESCRIPCION |
| 9 | 587 61 89-01 Calcomanía para el guardabarros | No. | CODIGO PIEZA | DESCRIPCION |
| 10 | 581 58 00-01 Calcomanía del diagrama de la cortadora de césped | No. | CODIGO PIEZA | DESCRIPCION |

CALCOMANIAS

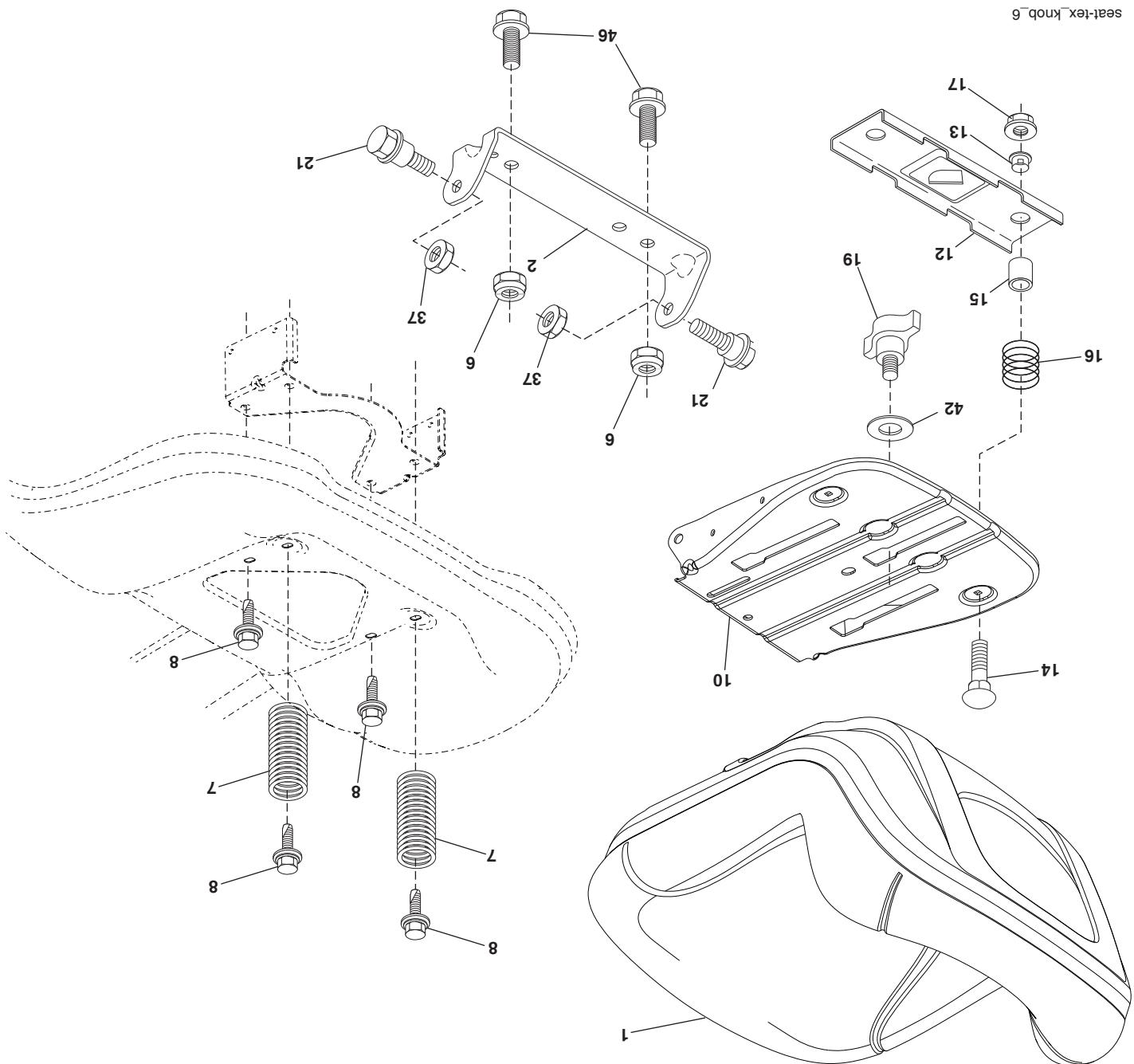


NOIA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

17 532 12 39-76 Túrcia 1/4
18 332 12 3/4-6 Hesóte Para tratar el asiento

| No. | DESCRIPCIÓN | CODIGO PIZZA | No. | DESCRIPCIÓN | CODIGO PIZZA | No. | DESCRIPCIÓN | CODIGO PIZZA | No. |
|--------------|------------------------------------|--------------|--------------|------------------------------------|--------------|-----|--------------|---------------------|--------------|
| 532 18 01-66 | Soprote pivotante del guardabarros | 19 | 532 19 93-72 | Perilla de asiento | 873 80 06-00 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 18 01-66 | Tuerca 3/8-16 unc | 19 | 532 19 93-72 | Perilla de asiento | 873 80 06-00 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 18 01-66 | Tuerca 3/8-16 unc | 19 | 532 19 93-72 | Perilla de asiento | 873 80 06-00 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 18 01-66 | Tuerca 3/8-16 unc | 19 | 532 19 93-72 | Perilla de asiento | 873 80 06-00 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 17 18-77 | Resorte del asiento | 37 | 873 80 05-00 | Tuerca 5/16-18 unc | 587 61 33-01 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 17 18-77 | Resorte del asiento | 37 | 873 80 05-00 | Tuerca 5/16-18 unc | 587 61 33-01 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 44 18-05 | Bandela del asiento | 42 | 532 19 93-71 | Arandela | 587 61 33-01 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 44 18-05 | Bandela del asiento | 42 | 532 19 93-71 | Arandela | 587 61 33-01 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |
| 532 19 03-20 | Gancho | 46 | 588 09 04-01 | Permo 3/8-16 x 1, 1,25 OD arandela | 587 61 33-01 | 21 | 587 90 78-01 | Permo 5/16-18 x 5/8 | 587 61 33-01 |

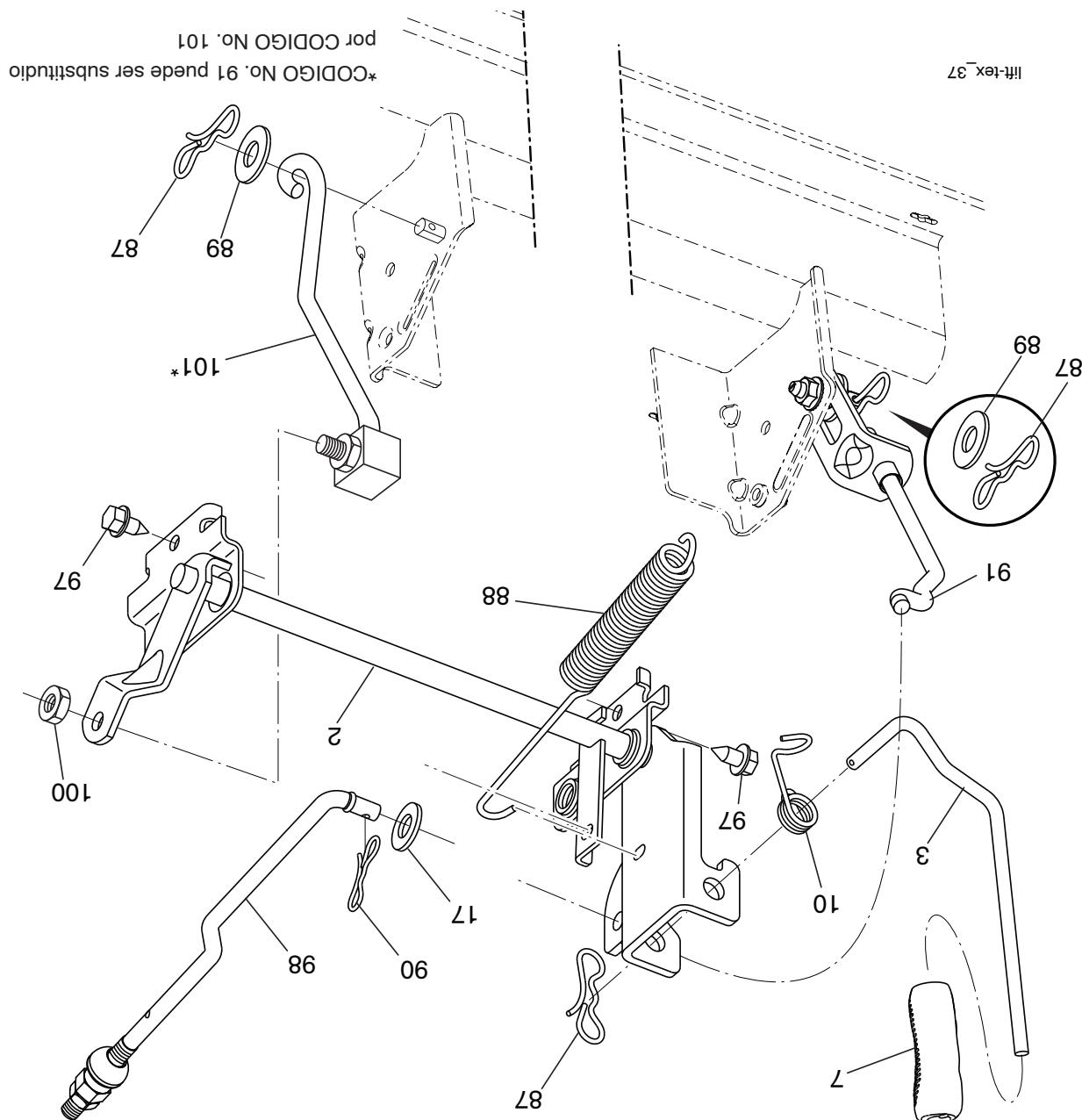
CÓDIGO PIZZA DESCRIPCIÓN No. No.



| | | | | |
|----|--------------|-----|---|--------------|
| 2 | 532 42 20-27 | No. | DESCRIPCION | CODIGO PIEZA |
| 3 | 532 19 52-31 | | Ensamble del eje de la elevacion | |
| 7 | 580 96 23-01 | | Ensamble de la palanca derecha | |
| 10 | 532 19 63-14 | | Mango de la palanca de torsion | |
| 17 | 819 13 13-12 | | Resorte de torsion | |
| 87 | 532 19 42-09 | | Arandela de 13/32x13/16x calibre 12 | |
| 88 | 532 41 07-10 | | Resorte de chaveta de 7/16 con bloqueo en forma de mariposa | |
| 89 | 819 19 19-12 | | Arandela de zinc transparente | |
| 90 | 532 19 42-08 | | Pasador de chaveta de 5/16 con bloqueo en forma de mariposa | |

NOTA: Las dimensiones de todos los componentes estan expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

101 581 50 65-01 Ensamble del acoplamiento El-evacion fijo
 100 873 93 06-00 Tuerca de presion central de 3/8-16
 98 532 42 05-25 Acoplamiento frontal de elevacion
 97 817 00 06-12 Tornillo 3/8-16 x 3/4
 91 532 19 79-84 Ensamble del acoplamiento El-evacion trasera
 87 por CODIGO No. 91 puede ser substituido
 *CODIGO No. 91 puede ser substituido

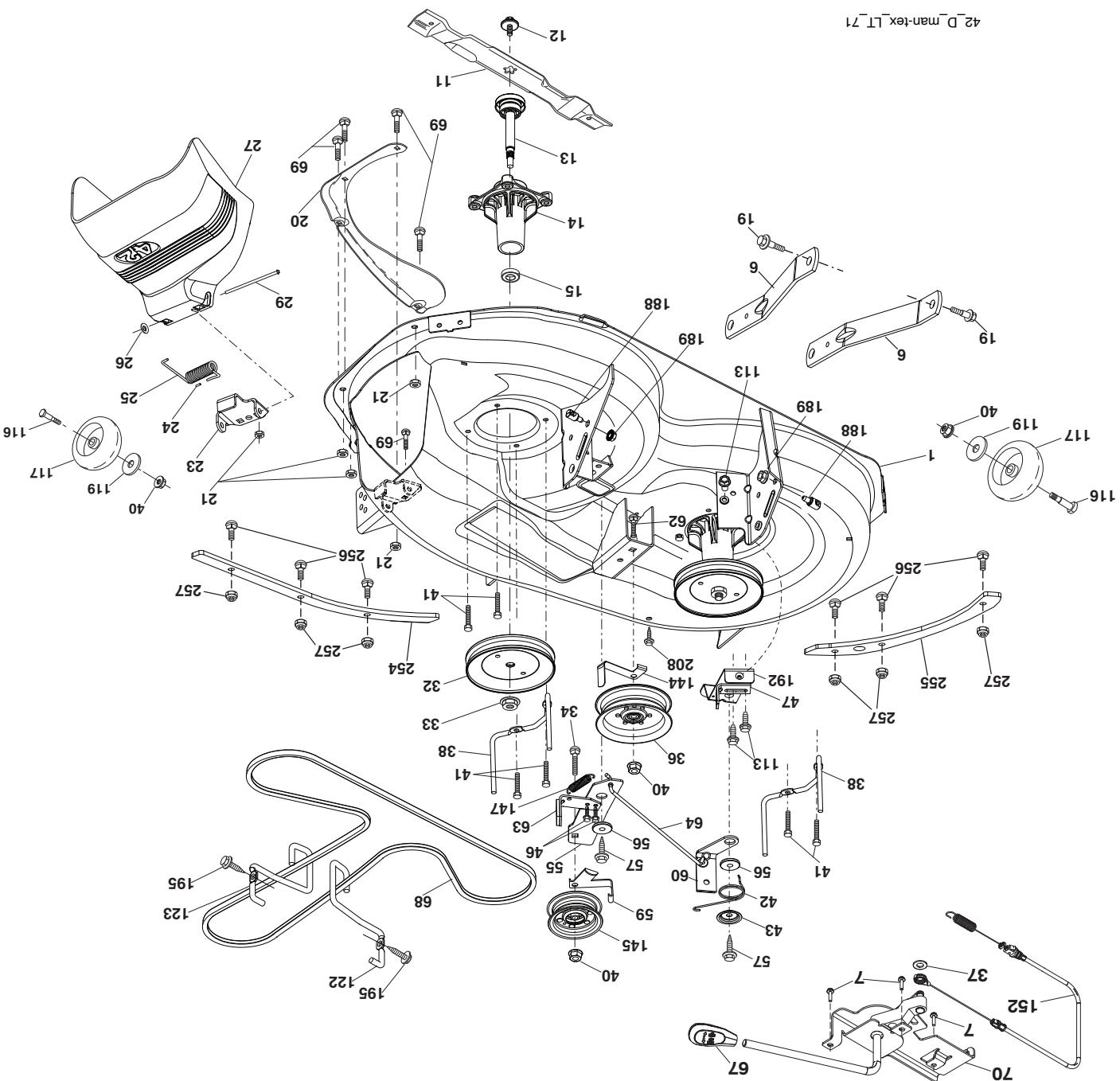


TRACTOR MODELO NO. PP19A42 (96046007700), PRODUTO NO. 960 46 00-77

PLATAFORMA DE LA CORTADORA DE CÉSPED

| No. | CÓDIGO PIEZA | DESCRIPCIÓN | No. | CÓDIGO PIEZA | DESCRIPCIÓN |
|-----|--------------|---|-----|--------------|--|
| 1 | 532 42 46-96 | Carcasa de la cortadora de césped | 62 | 872 11 06-16 | Perno 3/8-16 UNC X 2 |
| 2 | 532 19 51-86 | Brazo de la suspensión | 63 | 532 19 94-77 | Brazo del freno de la cortadora de |
| 3 | 532 41 63-58 | Tornillo No. 10 X 0.750 | 64 | 532 19 99-18 | Césped |
| 4 | 532 13 89-71 | Cuchilla de la cortadora de césped, | 65 | 532 40 30-12 | Manija |
| 5 | 532 13 41-49 | (Mejor usado para cuando multiching) | 66 | 872 14 05-05 | Perno 5/16-18 X 5/8 |
| 6 | 532 42 47-52 | Cuchilla 42SP™ 3N1 | 67 | 532 42 96-36 | Correa trapezoidal de la transmisión |
| 7 | 532 41 63-58 | Cuchilla, multiliso 42" | 68 | 532 40 30-12 | Manija |
| 8 | 532 13 97-75 | (Para ensacar o desacagar) | 69 | 872 14 99-72 | Ensamble del embague Manual |
| 9 | 532 13 41-49 | (Mejor usado para cuando multiching) | 70 | 532 19 99-72 | Perno 5/16-18 X 5/8 |
| 10 | 532 42 27-19 | Cuchilla 42SP™ Primaria | 71 | 532 12 48-42 | Rejilla de rueda |
| 11 | 587 25 65-01 | Eje del mandril | 72 | 532 19 72-58 | Subjectador izquierdo de la correa del motor |
| 12 | 584 30 93-01 | Tornillo 7/16-20 X 1 | 73 | 532 19 72-59 | Subjectador derecho de la correa del motor |
| 13 | 532 19 25-57 | Subjectador del deflector | 74 | 532 19 92-04 | Subjectador de la correa |
| 14 | 532 15 97-70 | Deflector | 75 | 532 19 31-97 | Polea loca primaria |
| 15 | 585 32 39-01 | Carcasa del mandril | 76 | 532 19 31-97 | Rejilla de embague manual |
| 16 | 532 19 72-81 | Subjectador izquierdo de la correa del | 77 | 532 19 92-04 | Subjectador de la correa del |
| 17 | 587 25 65-01 | Eje del mandril | 78 | 532 19 72-58 | Subjectador izquierdo de la correa del |
| 18 | 532 19 72-81 | Carcasa del mandril | 79 | 532 19 92-04 | Subjectador de la correa |
| 19 | 532 19 65-39 | Perno | 80 | 817 00 05-10 | Tornillo 5/16-18 |
| 20 | 532 19 70-26 | Rejilla de la manga | 81 | 817 00 06-12 | Tornillo 3/8-16 X 3/4 |
| 21 | 873 68 05-00 | Deflector | 82 | 532 19 72-60 | Spolete (Ll) |
| 22 | 532 11 04-52 | Rejilla de la manga | 83 | 873 90 05-00 | Tuerca |
| 23 | 532 19 25-57 | Subjectador del deflector | 84 | 817 00 06-12 | Tornillo 3/8-16 X 3/4 |
| 24 | 532 10 53-04 | Perno | 85 | 817 00 06-08 | Tornillo 3/8-16 X 1/2 |
| 25 | 532 19 70-26 | Rejilla de la manga | 86 | 585 31 68-05 | Placa de refuerzo frontal |
| 26 | 532 11 04-52 | Rejilla de la manga | 87 | 873 90 04-00 | Placa de refuerzo lateral |
| 27 | 532 40 02-34 | Placa de la bisagra | 88 | 532 19 51-61 | Cable de embague manual |
| 28 | 532 19 74-73 | Polea del mandril | 89 | 873 90 05-00 | Subjectador del traviesa |
| 29 | 532 13 14-91 | Tuerca | 90 | 873 90 04-00 | Placa de refuerzo (Ll) |
| 30 | 873 90 06-00 | Permo 3/8-16 X 1/2 grado 5 | 91 | 585 31 68-05 | Tornillo 3/8-16 X 1/2 |
| 31 | 532 11 06-12 | Permo 3/8-16 X 1-1/2 | 92 | 532 19 72-60 | Spolete |
| 32 | 532 19 74-73 | Polea 4.50 | 93 | 873 90 04-00 | Placa de refuerzo (Ll) |
| 33 | 532 19 74-73 | Polea 4.50 | 94 | 873 90 04-00 | Placa de refuerzo frontal |
| 34 | 872 11 06-12 | Permo 3/8-16 X 1-1/2 grado 5 | 95 | 817 00 06-12 | Tornillo 3/8-16 X 3/4 |
| 35 | 819 13 13-16 | Arandela 13/32 X 13/16 X calibre 16 | 96 | 532 19 72-56 | Resorte de torsión del freno |
| 36 | 819 13 73-79 | Arandela 13/32 X 13/16 X calibre 16 | 97 | 817 00 06-12 | Placa de refuerzo lateral |
| 37 | 819 13 13-16 | Arandela 13/32 X 13/16 X calibre 16 | 98 | 817 00 06-08 | Tornillo 3/8-16 X 1/2 |
| 38 | 532 19 25-20 | Subjectador de la correa del mandril | 99 | 585 31 68-05 | Placa de refuerzo frontal |
| 39 | 532 14 10-43 | Dispositivo de protección de la polea | 100 | 817 00 06-12 | Placa de refuerzo lateral |
| 40 | 817 00 06-16 | Espaciador de retención | 101 | 501 45 13-01 | Resorte de la polea |
| 41 | 532 19 90-92 | Permo 3/8-16 X 1.19 | 102 | 532 19 72-50 | Spolete |
| 42 | 532 19 84-10 | Permo 3/8-16 X 1.19 | 103 | 873 90 04-00 | Placa de refuerzo (Ll) |
| 43 | 532 19 72-56 | Resorte de torsión del freno | 104 | 584 95 39-01 | Placa de refuerzo (Ll) |
| 44 | 873 90 04-00 | Placa de refuerzo (Ll) | 105 | 873 90 04-00 | Placa de refuerzo frontal |
| 45 | 873 90 04-00 | Placa de refuerzo (Ll) | 106 | 585 31 68-05 | Placa de refuerzo lateral |
| 46 | 532 13 77-29 | Tornillo 1/4-20 X 5/8 | 107 | 587 25 33-01 | Resorte de la polea |
| 47 | 532 19 72-50 | Spolete | 108 | 587 25 33-01 | Resorte de la polea |
| 48 | 532 19 72-56 | Resorte de torsión del freno | 109 | 587 25 33-01 | Resorte de la polea |
| 49 | 532 19 84-10 | Permo 3/8-16 X 1.19 | 110 | 532 19 72-50 | Spolete |
| 50 | 532 19 72-61 | Brazo del freno de la cortadora de césped | 111 | 584 95 39-01 | Placa de refuerzo (Ll) |
| 51 | 532 19 72-56 | Resorte de torsión del freno | 112 | 532 19 72-50 | Spolete |
| 52 | 532 19 72-56 | Resorte de torsión del freno | 113 | 817 00 05-10 | Tornillo 5/16-18 |
| 53 | 532 19 72-56 | Resorte de torsión del freno | 114 | 819 12 14-14 | Arandela 3/8 X 7/8 X calibre 14 |
| 54 | 532 19 72-56 | Resorte de torsión del freno | 115 | 584 24 35-01 | Resorte de la manga |
| 55 | 532 19 72-56 | Resorte de torsión del freno | 116 | 532 12 48-42 | Rejilla de rueda |
| 56 | 532 19 72-56 | Resorte de torsión del freno | 117 | 532 18 96-06 | Rejilla de rueda |
| 57 | 532 19 72-56 | Resorte de torsión del freno | 118 | 532 19 51-61 | Subjectador del traviesa |
| 58 | 532 19 72-56 | Resorte de torsión del freno | 119 | 817 00 05-10 | Tornillo 5/16-18 |
| 59 | 532 14 10-43 | Dispositivo de protección de la polea | 120 | 532 19 72-56 | Resorte de la manga |
| 60 | 532 19 72-61 | Brazo del freno de la cortadora de césped | 121 | 532 19 72-56 | Resorte de la manga |

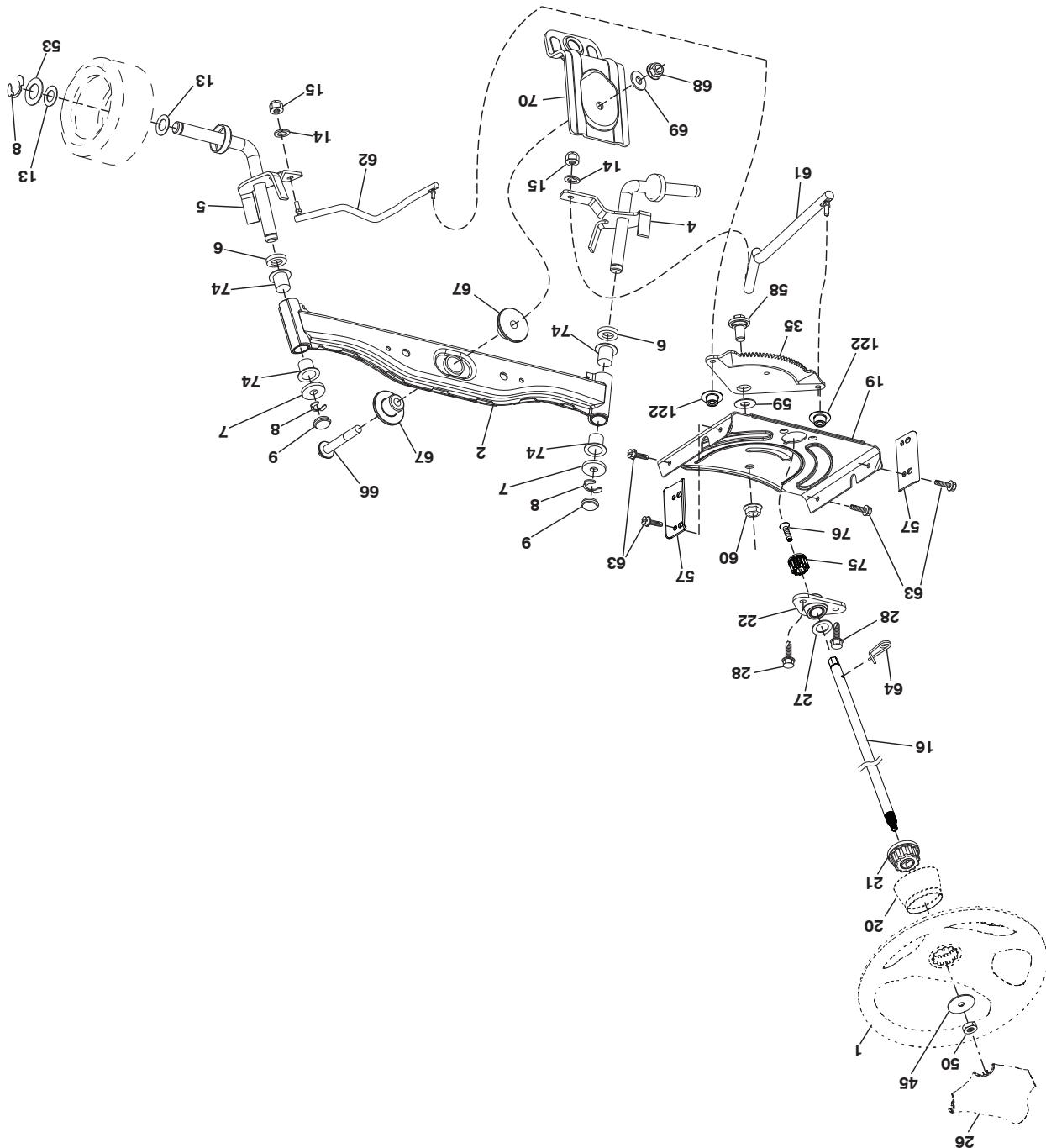
NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm



| CÓDIGO PIEZA | DESCRIPCIÓN | No. | No. |
|------------------|---|-----|-----|
| 1 532 42 45-43 | Volante de dirección | | |
| 2 532 41 81-68 | Ensamble del eje delantero | | |
| 4 532 40 30-87 | Ensamble del husillo izquierdo (L) | | |
| 5 532 40 30-88 | Ensamble del husillo izquierdo (L) | | |
| 6 532 12 49-31 | Arandela 0.75 x 1.23 | | |
| 7 532 12 17-48 | Arandela 25/32 x 1-5/8 x calibre 16 | | |
| 8 812 00 00-29 | Abrazadera del husillo No. T5304-75 | | |
| 9 532 12 12-32 | Tapas del husillo | | |
| 13 532 12 17-49 | Arandela 25/32 x 1-1/4 x calibre 16 | | |
| 14 810 04 06-00 | Arandela 3/8 | | |
| 15 873 54 06-00 | Tuerca 3/8-24 | | |
| 16 587 01 60-02 | Eje de dirección | | |
| 19 532 19 47-29 | Placa de dirección | | |
| 20 532 42 47-40 | Cubierta de la dirección | | |
| 21 586 84 02-01 | Adaptador del volante de dirección | | |
| 22 585 02 98-02 | Soporte | | |
| 26 532 42 46-91 | Inserto del volante de dirección | | |
| 27 819 21 16-16 | Arandela 21/32 x 1 x calibre 16 | | |
| 28 817 00 06-12 | Tomillo 3/8-16 x 3/4 | | |
| 35 532 19 47-32 | Enganche del sector de la placa | | |
| 45 587 01 64-01 | Arandela 3/8 x 2-3/8 x calibre 12 | | |
| 50 873 90 06-00 | Tuerca 3/8-16 nuc | | |
| 53 532 18 89-67 | Arandela .793 x 1.637 x .060 | | |
| 57 532 40 74-65 | Topo superior del soporte | | |
| 58 532 19 47-47 | Perno | | |
| 59 532 19 47-48 | Arandela | | |
| 60 873 97 10-00 | Tuerca 5/8-11 | | |
| 61 532 19 47-40 | Barras de acoplamiento izquierda | | |
| 62 532 19 47-41 | Barras de acoplamiento derecho | | |
| 63 817 00 05-12 | Tomillo 5/16-18 x 3/4 | | |
| 64 532 19 98-49 | Abrazadera de retención del resorte de la dirección | | |
| 66 871 02 07-48 | Perno 7/16-14 x 3 | | |
| 67 532 19 47-37 | Buje PM del eje delantero | | |
| 68 873 90 07-00 | Tuerca 7/16-14 Gr. 5 | | |
| 69 532 19 91-62 | Arandela 1.5 x .505 x .118 | | |
| 70 585 33 88-01 | Soporte | | |
| 74 532 12 49-37 | Rodamiento | | |
| 75 580 68 37-01 | Pino | | |
| 76 580 68 36-01 | Tornillo | | |
| 122 532 44 49-62 | Tapas | | |

NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

steering-tex_STDSRR_47



La clasificación de potencia para un modelo de motor a gas en particular se designa al código J1940 de SAE (Sociedad de Ingenieros Automotrices) (Procedimiento de Clasificación & Torque del Motor Pedalero), y la clasificación de desempeño ha sido obtenida y corregida con el código J1995 de SAE (Revisión 2002-05). Los valores de torque se obtienen a 3060 RPM; los valores de potencia se obtienen a 3600 RPM. La potencia bruta actual del motor será inferior y está afectada, entre otras cosas, por las condiciones ambientales operativas y la variabilidad del motor a motor. Dado ambos un amplio conjunto de productos diferentes que incluyen, pero no están limitados a, accesorios (filtro de aire, sistema de escape, sistema de carburador, bomba de combustible, etc.), limitaciones de la aplicación, condiciones de motor a motor, etc.

Esta diferencia se debe a una variación de factores que no están limitados a una parte del equipo acoplado (potencia real "en el-sitio" o potencia neta).

No desarrrollar la potencia nominal cuando sea sado en una parte del equipo acoplado (potencia real "en el-sitio" o potencia neta).

en los cuales son puestos nustros motores, y la variabilidad de emisiones aplicables al operar el equipo, el motor a gas en los cuales son puestos nustros motores, y la variabilidad de motor a motor. Dado ambos un amplio conjunto de productos diferentes que incluyen, pero no están limitados a, accesorios (filtro de aire, sistema de escape, sistema de carburador, bomba de combustible, etc.), limitaciones de la aplicación, condiciones de motor a motor, etc.

ton puede sustituir este motor con clasificación de potencia más alta por esta serie de motor.

Información de Clasificación de Potencia del Motor

Briggs & Stratton 1-800-233-3723

Número gratuito para su fabricante del motor enumerado abajo:

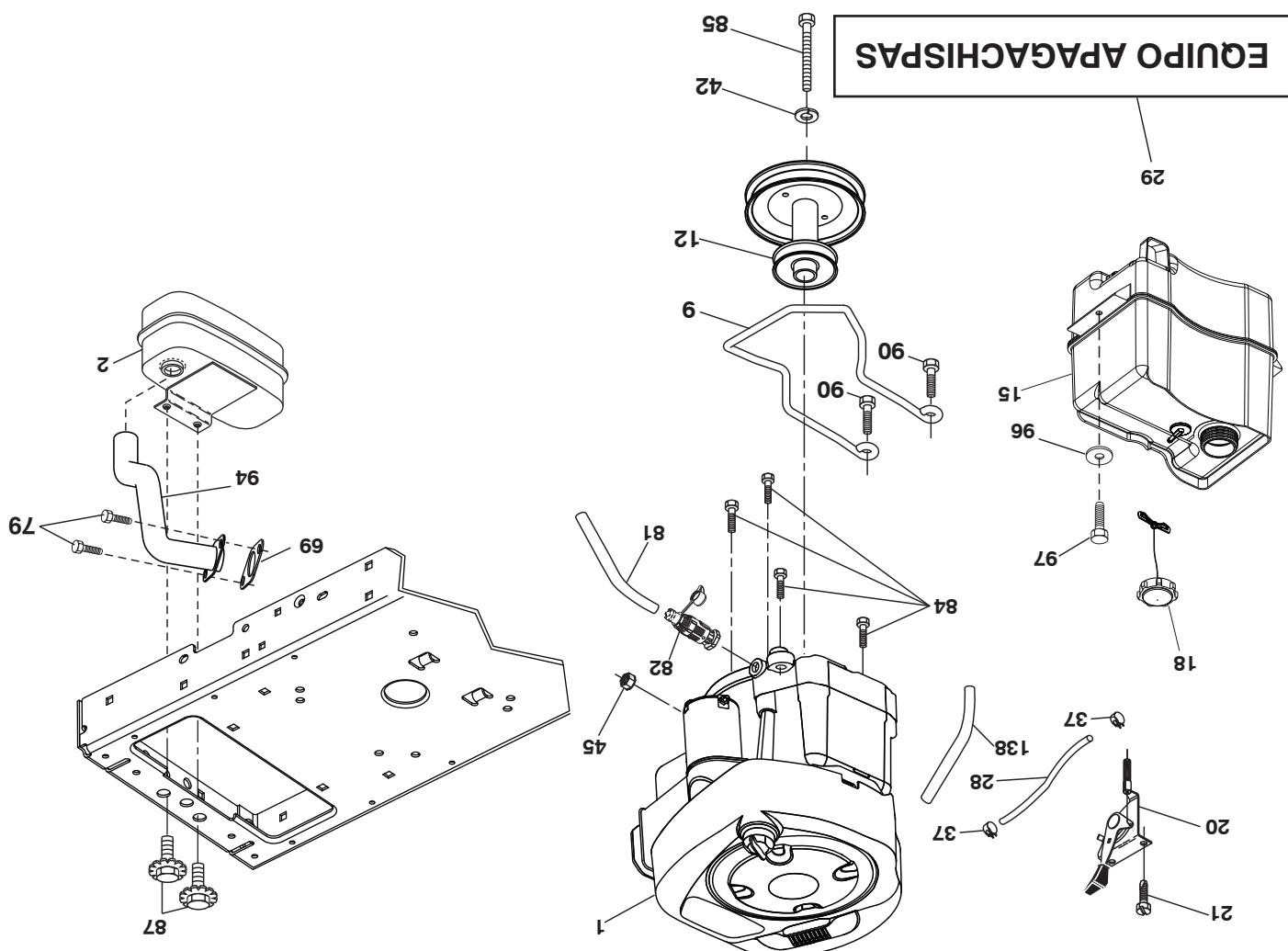
Para las piezas del servicio y de recambio del motor, llame el

sadas en pulgadas americanas. 1 pulgada = 25,4 mm

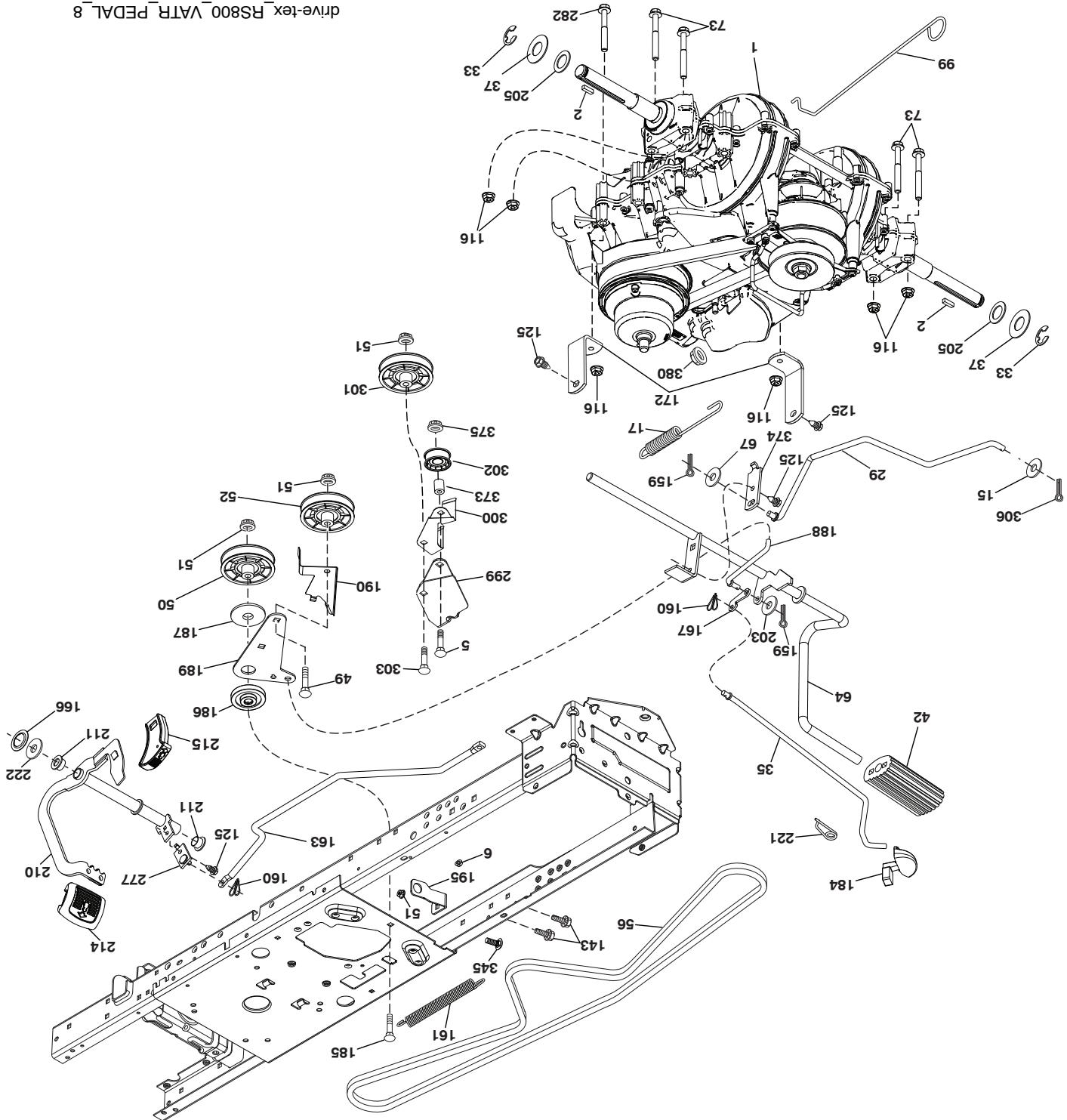
NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm

| MOTOR, B&S 33R877-0009-G1 (586070701) | DESCRIPCIÓN | CÓDIGO PIEZA | NO. | NO. |
|---|----------------------------------|--------------|--------------|--------------------------------|
| (Haga el pedido de las piezas al fabricante del motor.) | Silenciodor | 590 64 53-01 | 2 | — — — — |
| Silenciodor | 582 54 03-02 | 9 | 586 72 90-01 | 12 |
| Polea del motor | 532 43 30-04 | 15 | 581 17 61-01 | 18 |
| Ensamble de la taza | 532 18 38-97 | 20 | 532 41 35-58 | 21 |
| Tanque de combustible | 532 40 11-37 | 28 | 532 13 71-80 | 29 |
| Línea de combustible | 532 12 34-87 | 37 | 532 16 52-91 | 69 |
| Equipo apagachispas | 810 04 07-00 | 42 | 873 51 04-00 | 45 |
| Abrazaderas de la mangüera | Arandela 7/16 | 45 | 817 06 06-20 | 84 |
| Junta, Motor | 7ornillo 5/16-18 unc | 501 60 65-01 | 85 | 532 17 18-77 |
| Válvula fácil del drenaje del aceite | Tornillo 3/8-16 x 1-1/4 | 817 06 06-20 | 84 | 501 60 16-20 x 4 x grado 5-1.5 |
| Tubo de drenaje | Tornillo 3/8-16 x 3/4 | 817 00 06-16 | 90 | 817 00 06-16 |
| Tubo de escape | Permo 5/16-18 unc x 3/4 | 581 88 09-01 | 94 | 581 88 09-01 |
| Tubo de escape | Arandela 9/32 x 7/8 x calibre 16 | 819 09 14-16 | 96 | 817 67 04-12 |
| Tornillo 1/4-20 x 3/4 | Arandela 9/32 x 7/8 x calibre 16 | 97 | 817 67 04-12 | 97 |
| Línea de purge | Linea de purge | 138 | 532 41 41-19 | 138 |

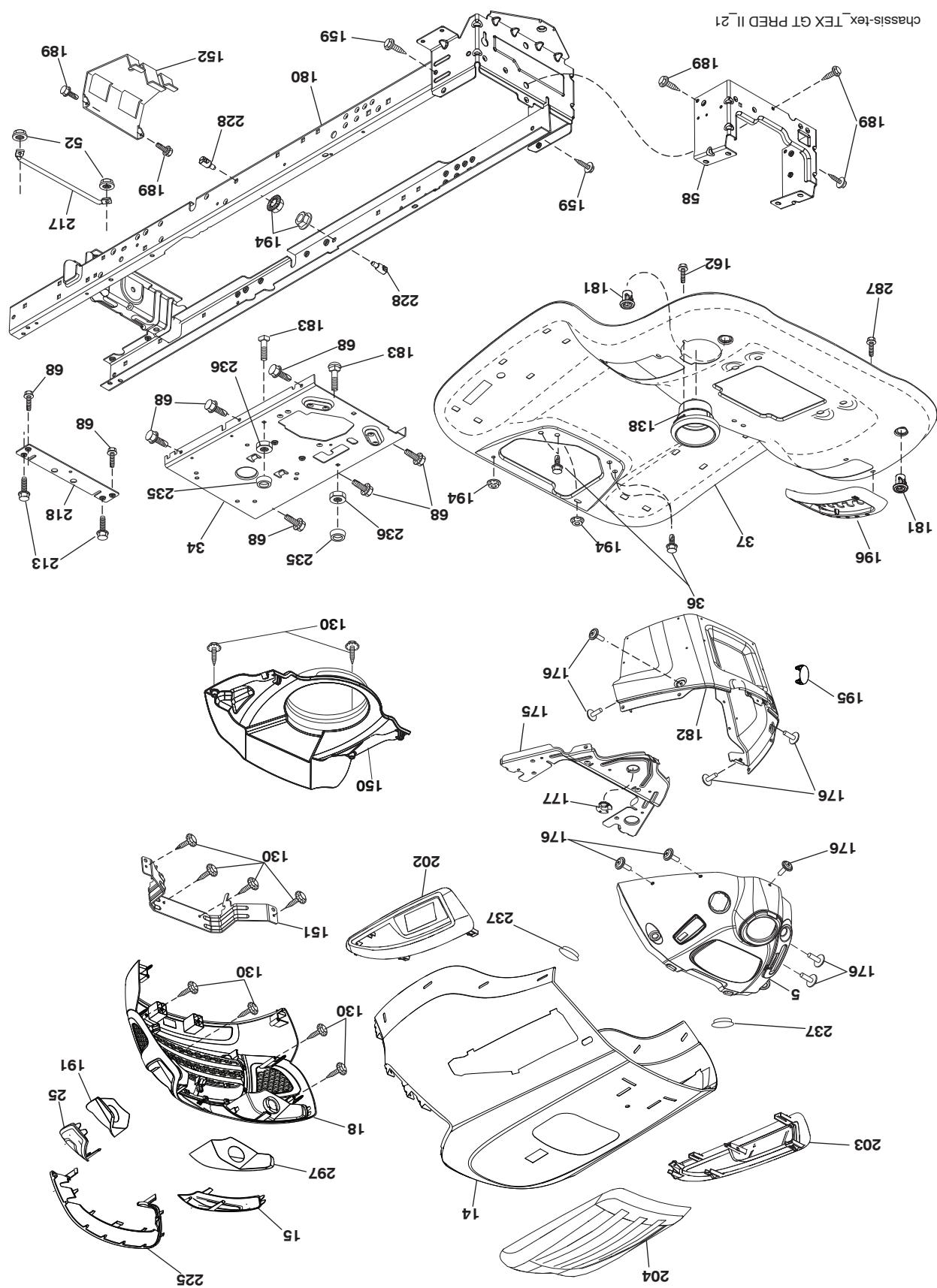
engine-tex_BS_148



| DESCRIPCION | CODIGO PIEZA | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION | CODIGO PIEZA | DESCRIPCION |
|-----------------------------|--------------|--------------|-----------------------------|--------------|-------------|--|--------------|-----------------------------|-------------|---|--------------|--------------------|--------------|---------------------------------|-------------|---------------------------------|-------------|
| Especializador de retención | 186 | 532 19 43-21 | Transuje, Variotor SD Pedal | 874 76 06-36 | Cubilete | (590277501) (Haga el pedido de las piezas al fabricante del transuje). | 532 12 35-83 | Mecanismo de desplazamiento | 189 | Palanca accionada del largo | 819 13 13-16 | Arranque de freno | 532 19 43-17 | Palanca accionada del mecanismo | 15 | Palanca accionada del mecanismo | 10 |
| Arancelador de 10mm | 187 | 819 13 32-10 | Arancelador de retención | 874 76 06-36 | Cubilete | Perno de HS 3/8-16 UNC | 532 12 40-28 | Arranque del freno | 189 | Palanca accionada del mecanismo | 819 13 46-01 | Arranque del freno | 532 18 89-67 | Arranque del freno | 37 | Arranque del freno | calibre 16 |
| Arancelador de 10mm | 188 | 582 21 70-01 | Arancelador de retención | 874 76 06-36 | Cubilete | Perno de HS 3/8-16 UNC | 532 12 40-28 | Arranque del freno | 195 | Palanca accionada del mecanismo | 819 11 11-16 | Arranque del freno | 532 18 89-67 | Arranque del freno | 37 | Arranque del freno | calibre 16 |
| Arancelador de 10mm | 189 | 532 19 43-18 | Resorte de freno | 874 82 31-01 | Aro "E" | Arranque del freno | 812 00 00-01 | Varilla del freno | 190 | Sujetador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 12 48-72 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 190 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 12 48-72 | Arancelador de 16mm | 42 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 191 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 192 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 193 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 194 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 195 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 196 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 197 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 198 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 199 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 200 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 201 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 202 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | 195 | Sujugador de la palanca accionada del mecanismo | 819 11 06-14 | Cubilete del pedal | 532 19 43-18 | Arancelador de 16mm | 49 | Arancelador de 16mm | calibre 16 |
| Arancelador de 10mm | 203 | 532 19 43-18 | Resorte de freno | 812 00 00-01 | Aro "E" | Arranque del freno | 583 86 45-01 | Varilla del freno de mano | | | | | | | | | |

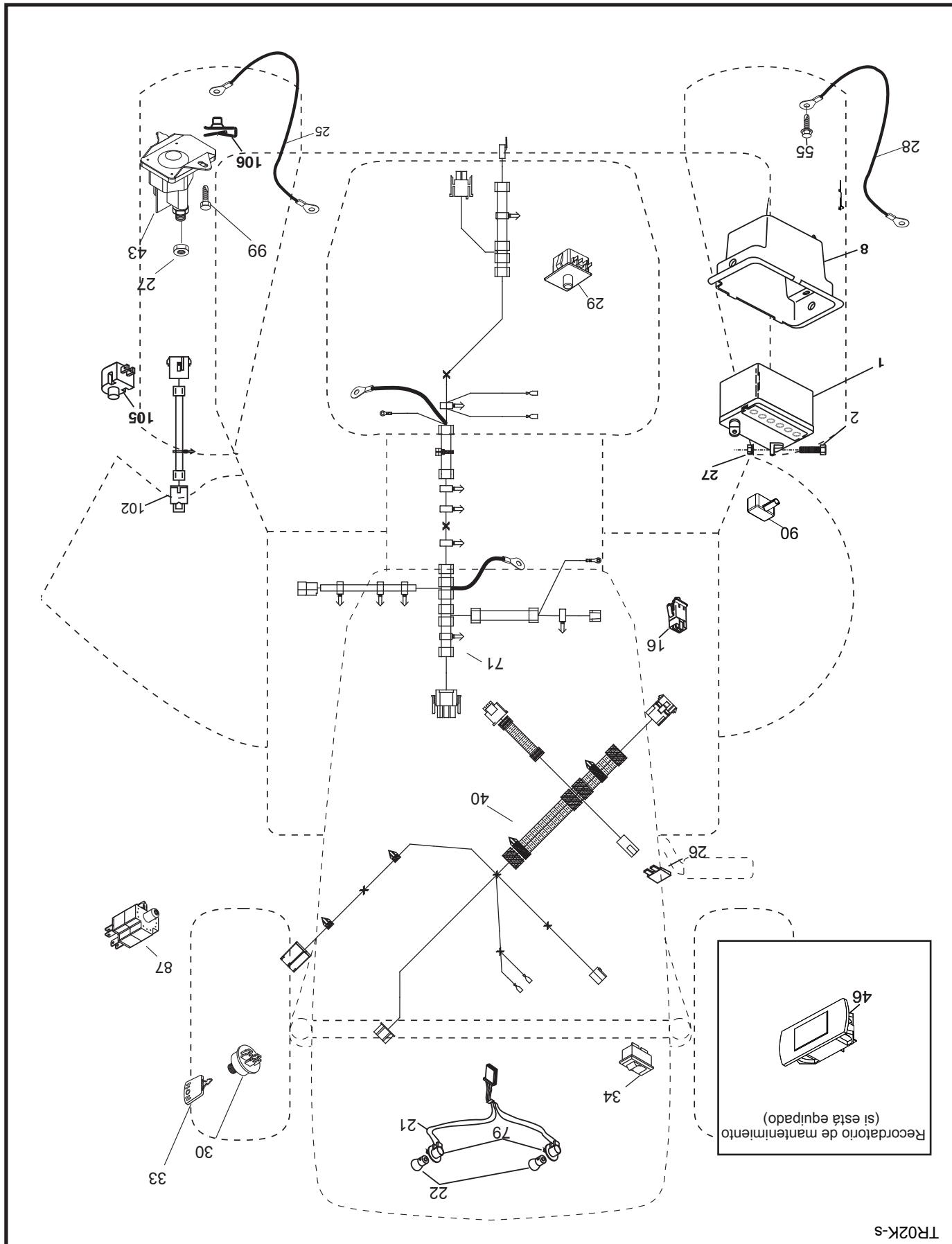


NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm



| CÓDIGO PIEZA | No. | DESCRIPCIÓN |
|--------------|--------------|---|
| 532 14 49-25 | Batería | 874 76 04-12 Permo de cabecera hexagonal de 1/4-20 x 3/4 |
| 8 | 532 19 32-28 | Caja de la batería |
| 16 | 532 17 61-38 | Interruptor corta corriente a presión |
| 21 | 532 40 02-52 | Cableado del enchufe para la lluz |
| 22 | 532 00 41-52 | Bombilla de lluz |
| 25 | 581 49 80-01 | Cable |
| 26 | 532 17 51-58 | Fusible |
| 27 | 873 51 04-00 | Tuerca hexagonal de 1/4-20 unc |
| 28 | 532 42 16-86 | Cable a tierra |
| 29 | 532 19 27-49 | Interruptor del asiento |
| 30 | 532 19 33-50 | Interruptor de encendido |
| 33 | 532 41 19-33 | Llave/cadenas |
| 34 | 532 11 07-12 | Interruptor de lluz/de restauración |
| 40 | 581 02 31-01 | Cableado del tablero de encendido |
| 43 | 582 04 28-01 | Solenioide |
| 55 | 817 06 05-12 | Tornillo 5/16-18 x 3/4 |
| 71 | 501 13 37-01 | Cableado del chasis |
| 79 | 532 17 52-42 | Enchufe de clavar por torsión del ensamble de la bombilla |
| 87 | 532 19 78-02 | Interruptor corta corriente a presión |
| 90 | 532 43 53-95 | Tapa de los bornes de la batería |
| 99 | 817 67 04-12 | Tornillo 1/4-20 x 3/4 |
| 102 | 581 02 34-01 | Arneses VATR |
| 105 | 532 40 75-68 | Interruptor Reverse |
| 106 | 532 17 48-14 | Tuerca 1/4 |

NOTA: Las dimensiones de todos los componentes están expresadas en pulgadas americanas. 1 pulgada = 25,4 mm



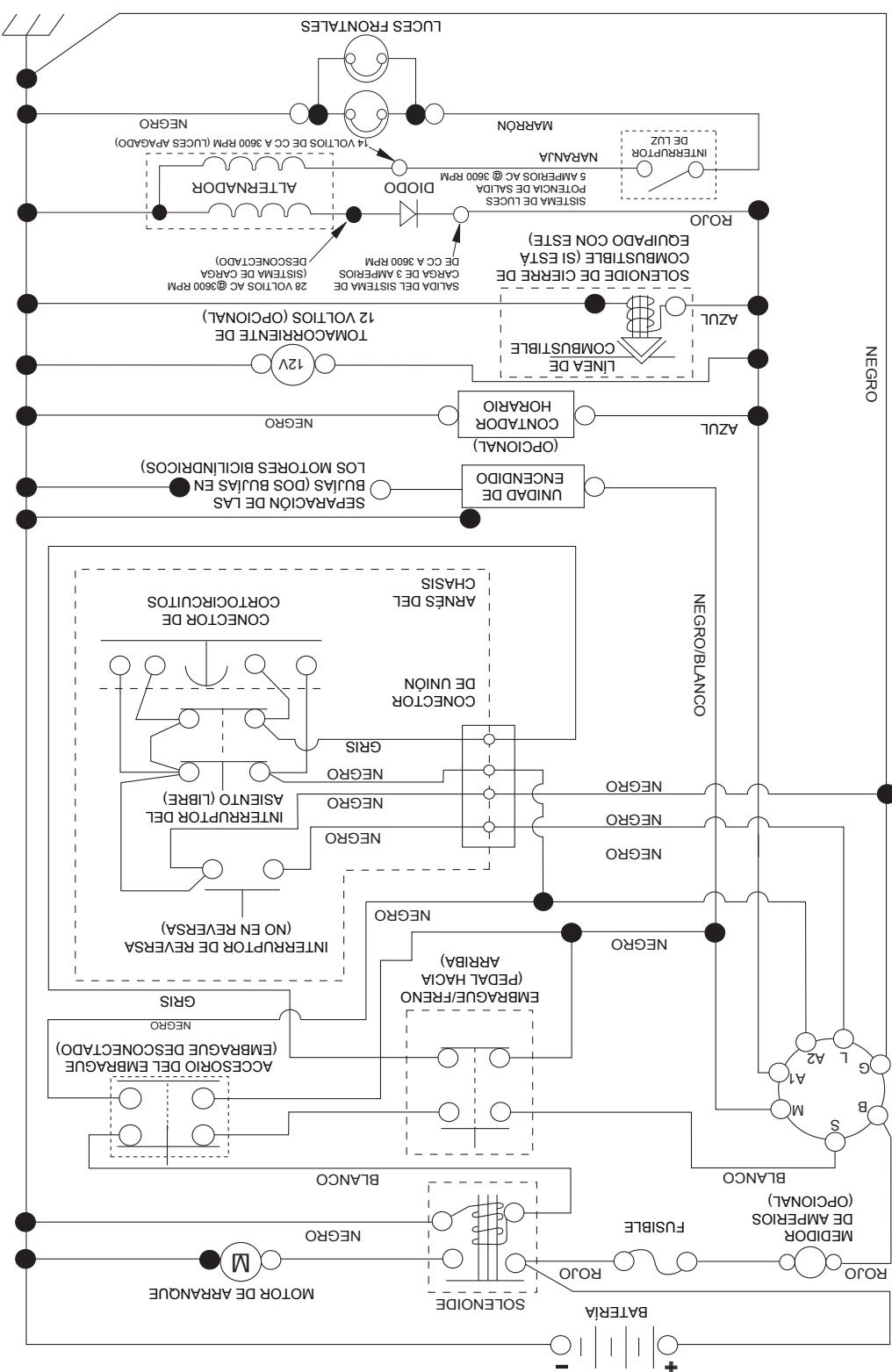
TRACTOR MODELO NO. PP19A42 (96046007700), PRODUCTO NO. 960 46 00-77

DIAGRAMA ELECTRICO

RECORDER DE MANTENIMIENTO
(si está equipado)

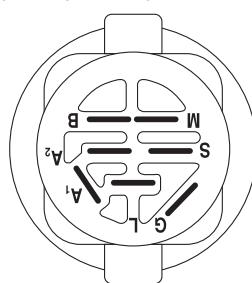
TR02K-s

TRACITOR MODELO NO. PP19A42 (96046007700), PRODUCIDO NO. 960 46 00-77



SCH11-s

| | | |
|------------------------|----------|------------------|
| POSICIÓN | CIRCUITO | (MARCAS) |
| APAGADO | M+G+A1 | |
| PONER EN FUNDOI | B+A1 | NOMBRENTO |
| PONER EN ANULAR | B+A1 | PONER EN FUNCIO- |
| PONER EN MANTENIMIENTO | B+A1 | L+A2 |
| | | B + S + A1 |
| | | ARRANCAR |



| | |
|--------------------------------------|-------|
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ÍNDICE

- Descripción de la pieza
 - Número de pieza
 - NÚMERO DE MODELO: “PP19A42 (96046007700)”
 - Producto: “TRACTOR”
- Cuando haga el pedido de una pieza, siempre brinde la siguiente información:
- El número de modelo del tractor se encuentra en el guardabarros debajo del asiento.
- Cada tractor tiene su propio número de modelo.
- Identificarlos con mayor facilidad.
- Este manual necesita hacer el pedido de un repuesto. Las ilustraciones pueden o no representar los ensamblajes reales; por lo tanto, no se recomienda utilizar este manual como guía para ensamblar o desarmar el tractor. Algunos accesorios y piezas están dibujados en tamaños más grandes para

115 78 31-49 REV. 12

Vea la página web: www.poulanpro.com

Impreso en los E.E.U.U.
04.09.18 JSE

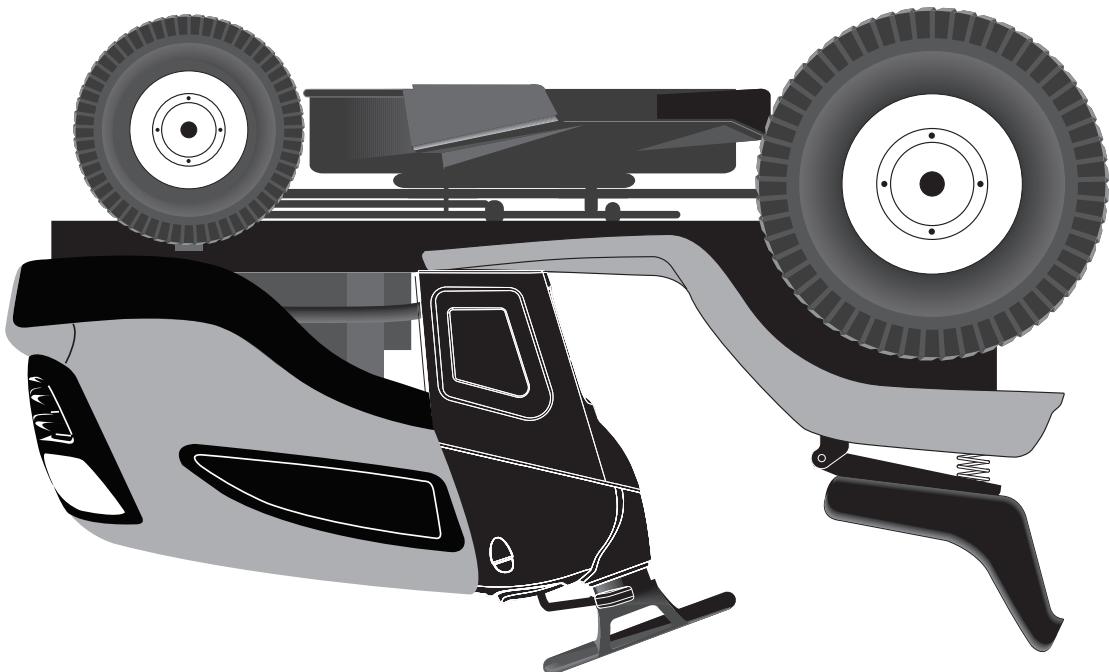
SIEMPRE USE PROTECCIONES PARA LOS OJOS MIENTRAS OPERE ESTE TRACTOR

TRACTOR PARA CÉSPED

PP19A42

MODEL:

MANUAL DE REPUESTOS



POULAN PRO®

NO TIRALO A FUERA

MANUAL IMPORTANTE