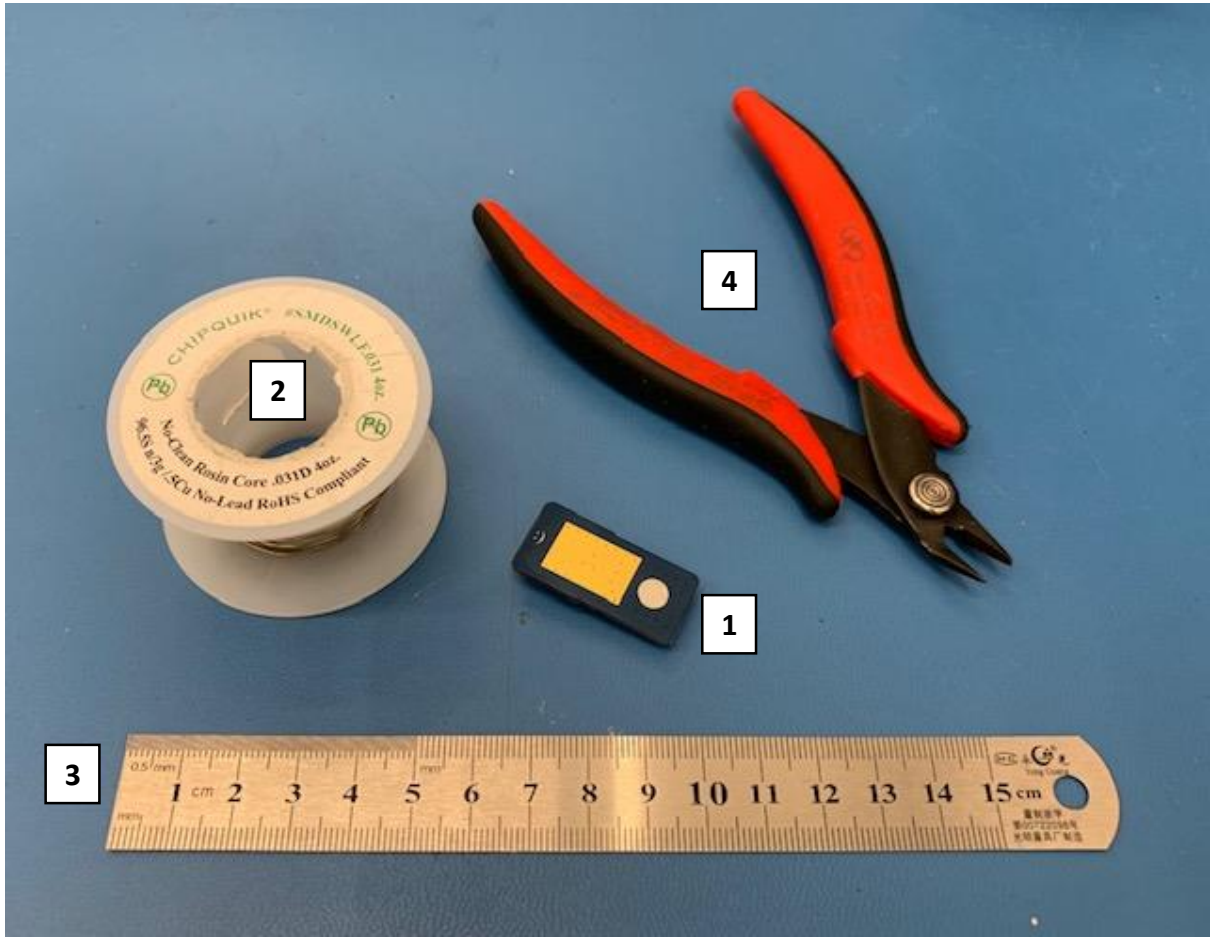
SYNTHIAM

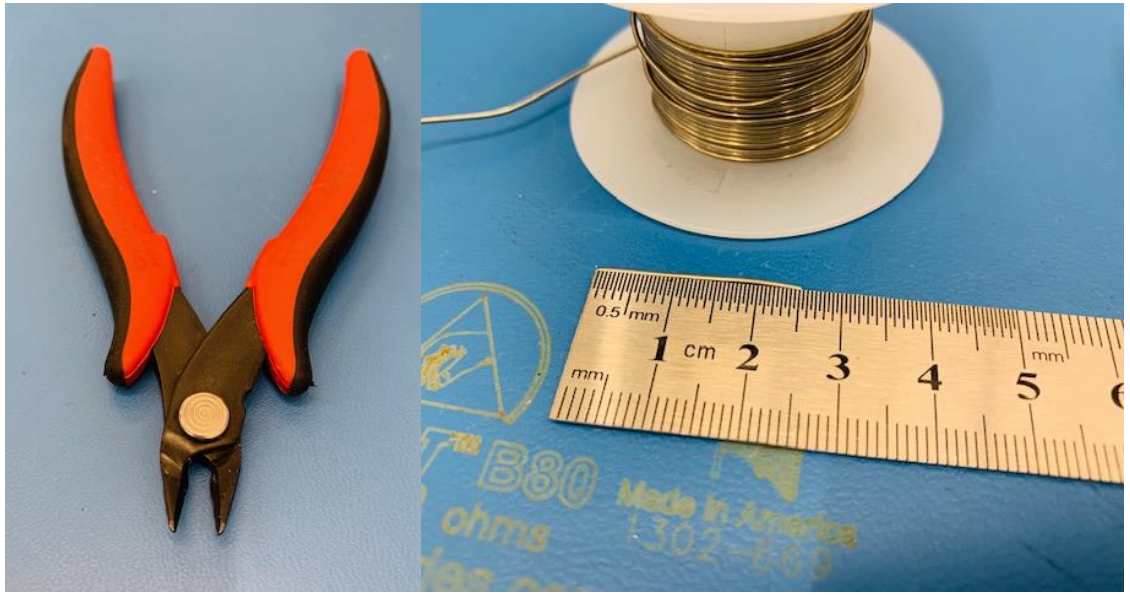
Assembly Instructions

IPS Transmitter [E-44] Rev 2

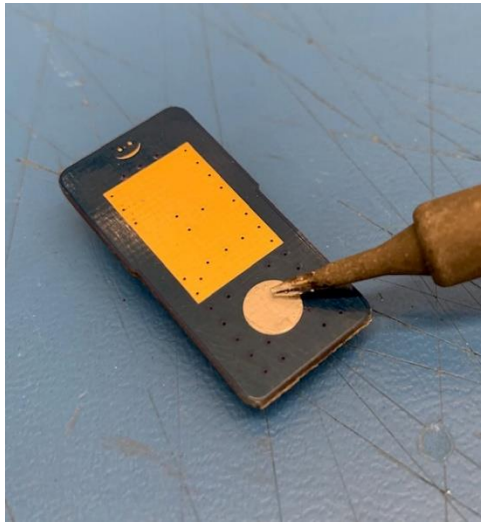


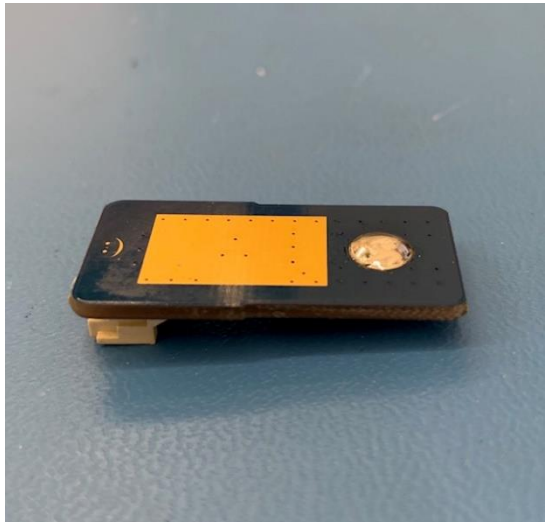
Parts & Tools

#	Qty	Name
1	1	IPS Transmitter
2	1	0.031” RoHS No clean rosin core Solder Wire
3	1	Ruler
4	1	Side Cutters



Step 1. Using side cutters cut 2.5mm of 0.031” Solder wire





Step 2. Using the 2.5mm piece of solder wire, Solder a 0.5mm high circular blob onto the back of E-44. E-44 is now complete.

IMPORTANT
This is step is imperative for precision fit with ez-clip slots.