

Operation Research.

- Q. A company has a current shipping schedule, which is being questioned by the management as to whether or not it is optimal. The firm has 3 factories and 4 warehouses. The necessary data in terms of transportation cost in ₹ per unit from a factory to a destination and factory capacities and warehouse requirements are as follows.

Warehouses	w_1	w_2	w_3	w_4	Requirement
factory					
F_1	19	30	50	10	700
F_2	40	30	40	60	900
F_3	40	8	70	20	1800
capacity	500	800	700	1400	

Solve for a basic feasible shipping schedule in terms of lowest possible shipping cost.

Solⁿ:- As Σ Capacity = Σ Requirements, the above problem is balanced.

We will use Vogel's Approximation Method to solve the above problem.

$$\text{Requirements} = 700 + 900 + 1800 = 3400$$

$$\text{Capacity} = 500 + 800 + 700 + 1400 = 3400$$

Iteration 1 :-

warehouse	w ₁	w ₂	w ₃	w ₄	requirements	penalties
factory						
F ₁	19	30	50	10	700	9
F ₂	40	30	40	60	900	10
F ₃	40	8 ⁽⁸⁰⁰⁾	70	20	1800 ₁₀₀₀	12
Capacity	500	800 ₀	700	1400	3400	-
penalties	21	22 ↑	10	10	-	-

Iteration 2

warehouse	w ₁	w ₃	w ₄	requirement	penalties
factory					
F ₁	19 ⁽⁵⁰⁰⁾	50	10	700 ₂₀₀	9
F ₂	40	40	60	900	20
F ₃	40	70	20	1000	20
Capacity	500 ₀	700	1400	2600	-
penalties	21 ↑	10	10	-	-

Iteration 3.

warehouse	w ₃	w ₄	requirement	penalties
factory				
f ₁	50	10	200	40
F ₂	40	60	900	20
F ₃	70	20 ⁽¹⁰⁰⁰⁾	1000 ₀	50 ←
Capacity	700	1400 ₄₀₀	2100	-
penalties	10	10	-	-

Iteration 4.

Warehouse	w_3	w_4	requirement	penalties
factory				
F_1	50	10 ⁽²⁰⁰⁾	200	40
F_2	40	60 ⁽⁷⁰⁰⁾	300	20
Capacity	700	400 ⁽²⁰⁰⁾	1100	
penalties	10	50 ↑		

Iteration 5.

Warehouse	w_3	w_4	requirement	
factory				-
F_2	40 ⁽⁷⁰⁰⁾	60 ⁽²⁰⁰⁾	900	-
Capacity	700	200	900	-
penalties	-	-		

Warehouse	w_1	w_2	w_3	w_4	requirements
factory					
f_1	19 ⁽⁵⁰⁰⁾	30	50	10 ⁽²⁰⁰⁾	700
f_2	40	30	40 ⁽⁷⁰⁰⁾	60 ⁽²⁰⁰⁾	900
f_3	40	8 ⁽⁸⁰⁰⁾	70	20 ⁽¹⁰⁰⁰⁾	1800
Capacity	500	800	700	1400	

$$\begin{aligned}
 \text{Total cost} &= 19 \times 500 + 10 \times 200 + 40 \times 700 + 60 \times 200 + \\
 &\quad 8 \times 800 + 20 \times 1000 \\
 &= 9500 + 2000 + 2800 + 12000 + 6400 \\
 &\quad + 20000 \\
 &= 52700
 \end{aligned}$$