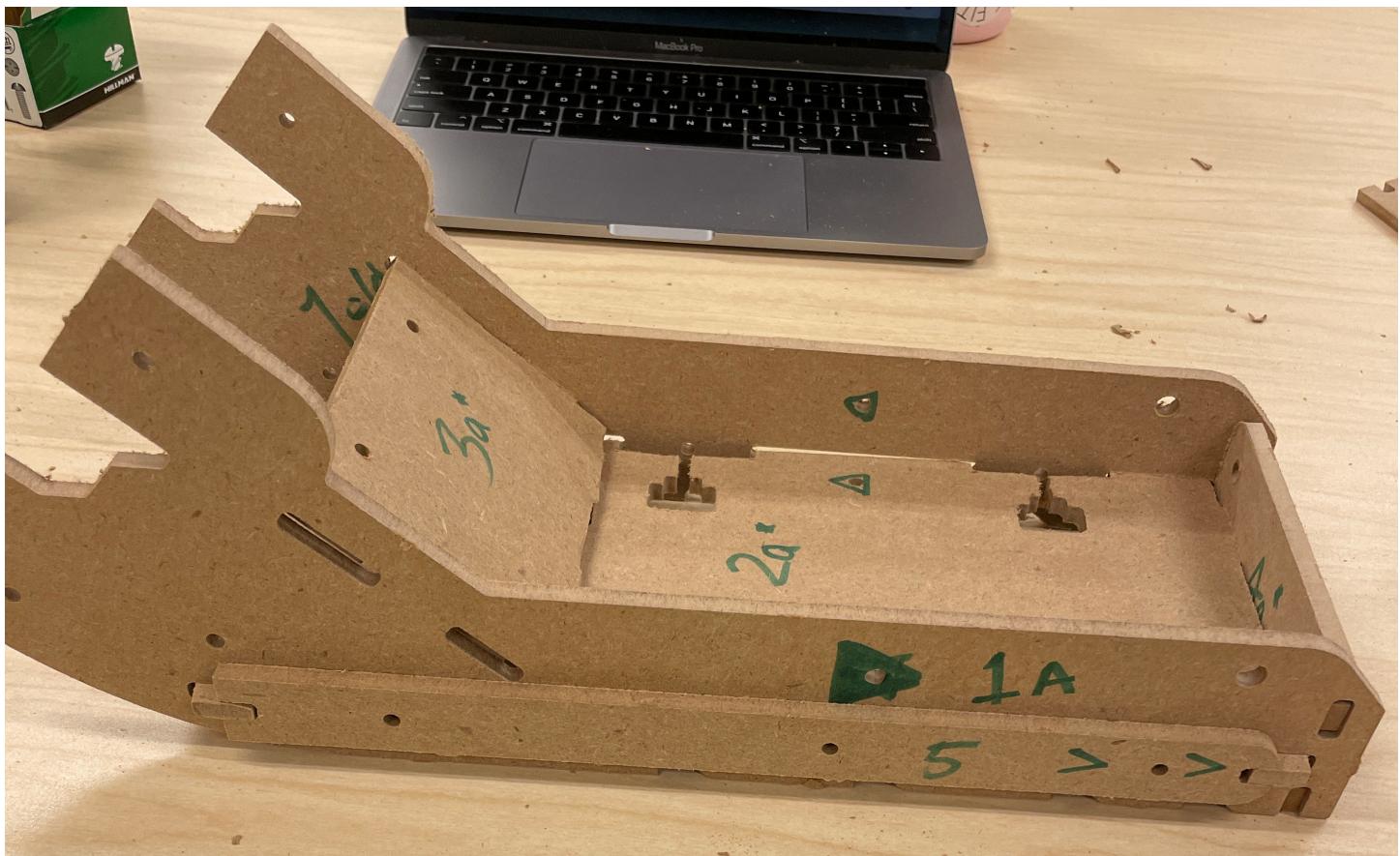


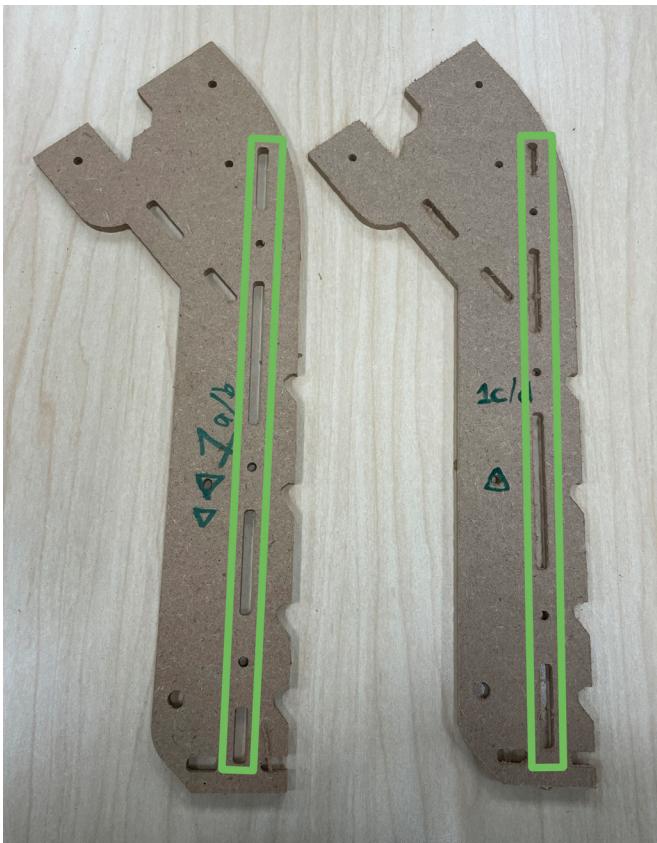
STAKEHOLDERS ASSEMBLY



1. Lay out all pieces.

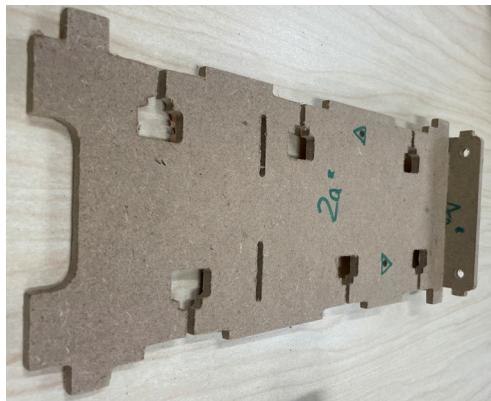
Piece Inventory Piece Inventory (14 pieces total):

- 1a and 1b
- 1c and 1d
- 2a and 2b
- 3a and 3b
- 4a and 4b
- 5a, 5b, 5c, and 5d

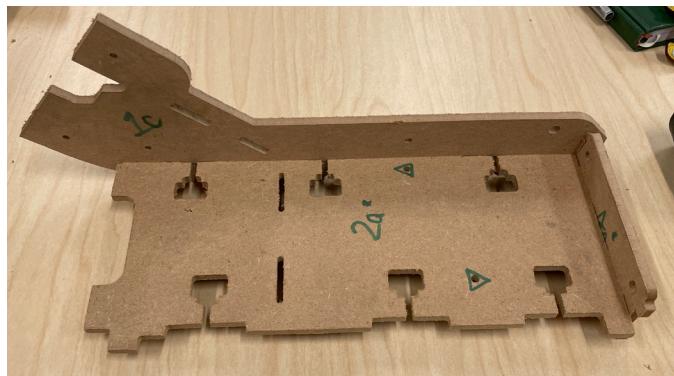


2. Differentiate pieces 1a and 1b from 1c and 1d.

If the cutouts on your pieces are circular, draw arrows like they appear in the photos to make sure the pieces are going the right way.



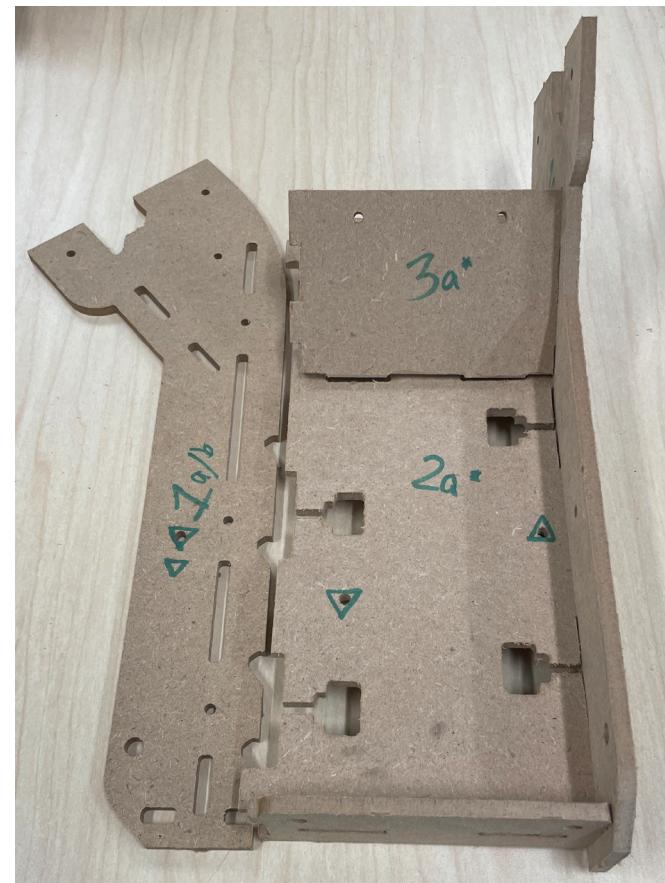
3. Connect 4a to the end of 2a



4. Connect 1c to 4a and 2a.

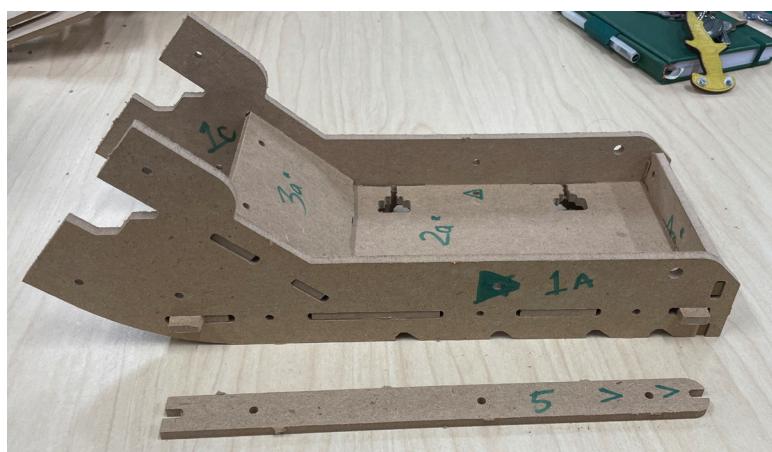


5. Connect 3a to 1c.



6. Connect 1a to all pieces, opposite 1c.

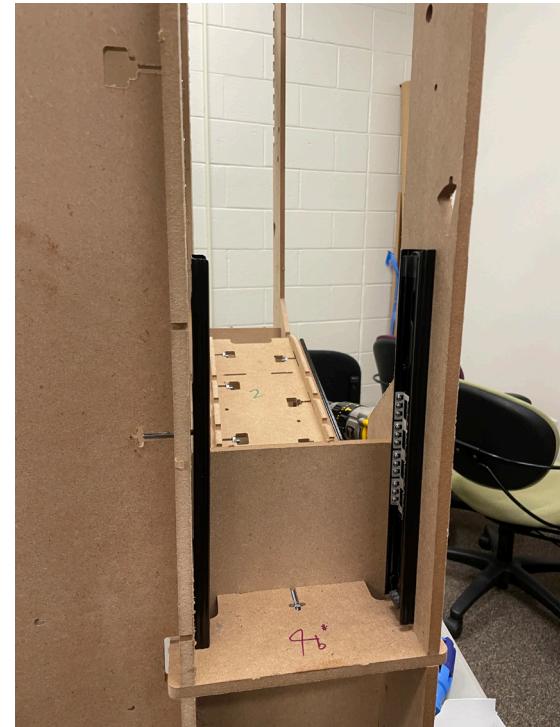
7. Align 5a and 5b with the arrows on 1c and 1a and attach.



8. Repeat to assemble the second stage holder.



Attach the sliders - screw in on both the sides of each stageholder and on the inside of the framework as pictured below.



Slide the stageholders onto the sliders in the framework, pointing inward - this section will be used to hold the platen. Instructions on attaching the platen are in Platen Instructions.

