Cell Formation Problem

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benchmarks: ./data

- initial temperature (T_f) : 10
- final temperature (T_0) : 0.002
- chain len (*L*): 4
- len of period (*D*): 6
- numb of cells (C_0) : 2
- check: 5
- cooling rate (α) : 0.7

Benchmark 20x20

- f_{start} : 0.269, f_{best} : 0.380
- $C_{optimal}$: 3
- t_{end} : 0.0027
- time: 0:00:55

Benchmark 24x40

- f_{start} : 0.147, f_{best} : 0.278
- $C_{optimal}$: 4
- *t_{end}* : 0.0019
- time: 0:01:35

Benchmark 30x50

- f_{start} : 0.140, f_{best} : 0.277
- $C_{optimal}$: 6
- *t_{end}* : 0.0019
- time: 0:01:35

Benchmark 30x90

- f_{start} : 0.108, f_{best} : 0.257
- $C_{optimal}$: 5
- t_{end} : 0.0019
- time: 0:02:39

Benchmark 37x53

- f_{start} : 0.437, f_{best} : 0.449
- $C_{optimal}$: 2
- t_{and}: 0.0969

• time: 0:00:51