racking of the server once it has been delivered. Apparently mounting the equipment (i.e. racking, adding power and cabling) needs modifications to be made to the server hence the companies interest in automation with robotics. Both of these chains are connected at the point of the "server" and "goods in". I've drawn this in figure 90 with both flows.

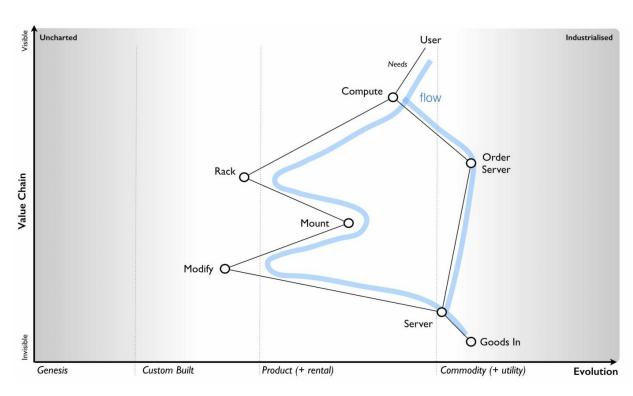


Figure 90 — Mapping the proposal

Take another break for a minute here and have a good look at the diagram above. Try and see if you notice anything interesting or odd this time before continuing with this story.

What is worth noting is the racks were considered custom. On investigation, the company had always used custom built racks and it even had a friendly company that made them for it. This was just part