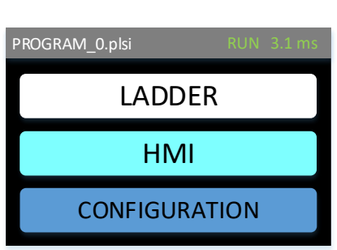
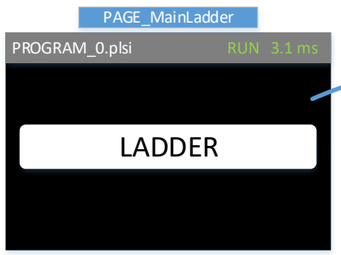
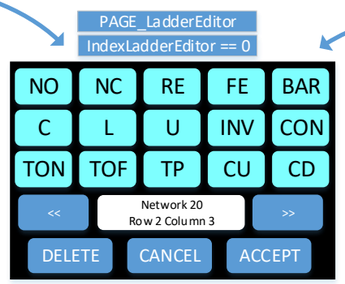
Ladder Editor general Navigation

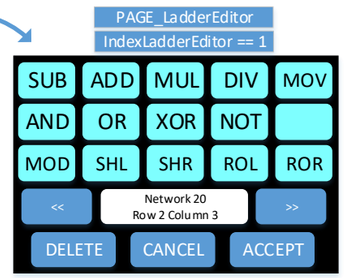


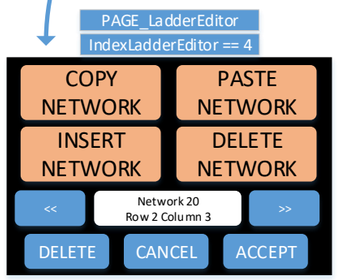


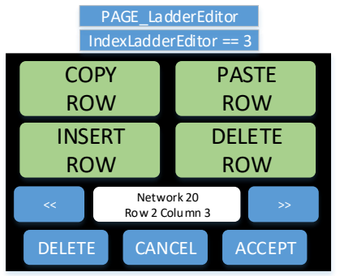
EDITION MODE +
TOUCH A NETWORK CELL

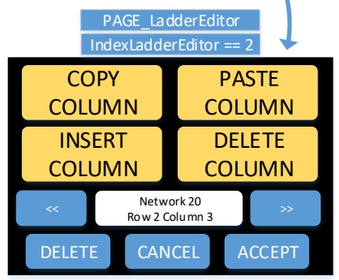
DELETE
CANCEL
ACCEPT



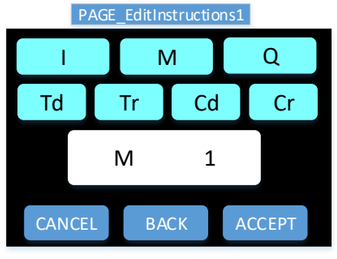




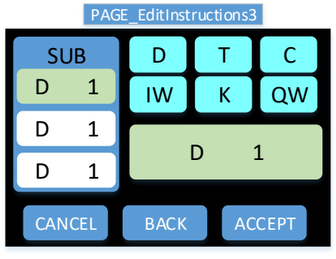




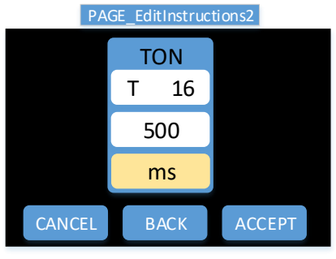
SELECT
INSTRUCTION

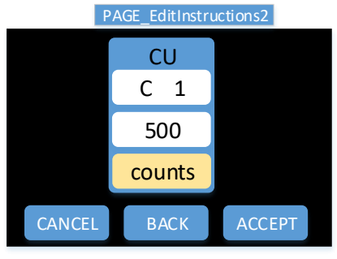


EDITION OF
- NO – NORMAL OPEN
- NC – NORMAL CLOSE
- RE – RISE EDGE
- FE – FALL EDGE
- C – COIL
- L – LATCH COIL
- U – UNLATCH COIL



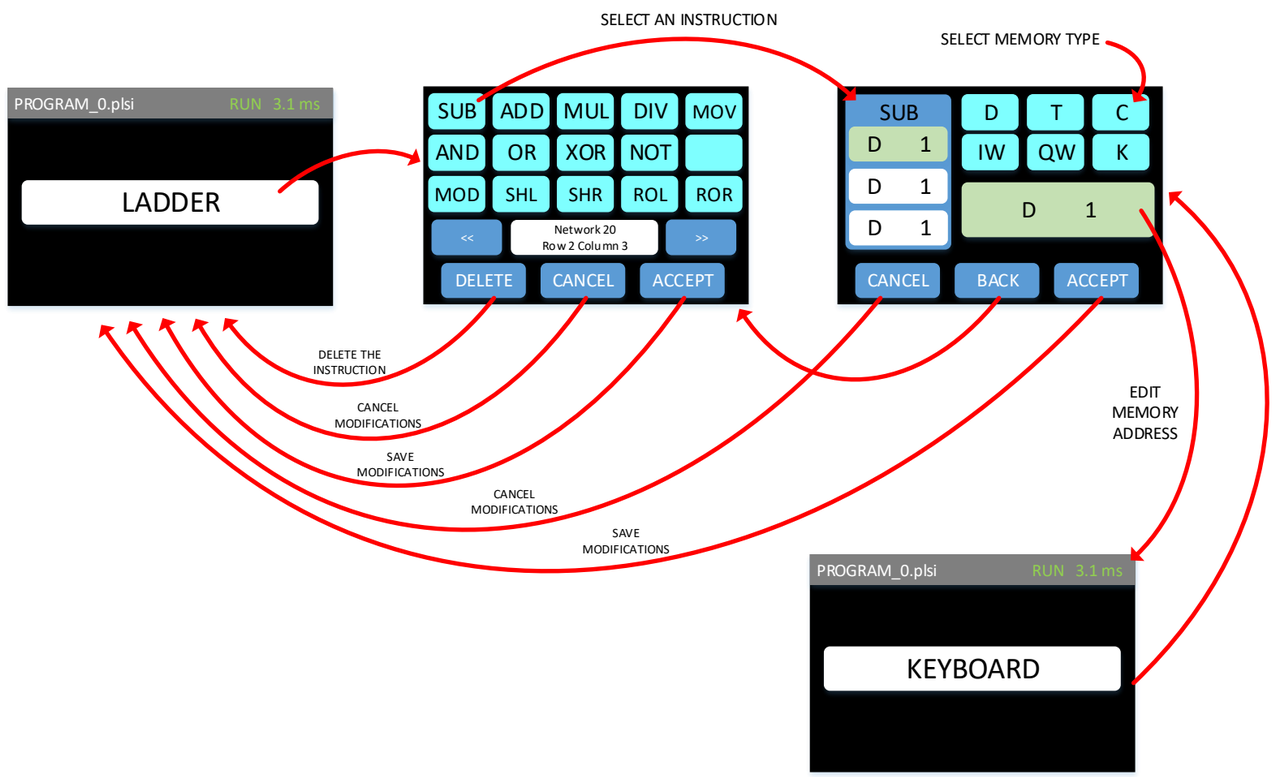
EDITION OF
- SUB – SUBSTRATION 16 BIT
- ADD – ADDITION 16 BIT
- MUL – MULTIPLICATION 16 BIT
- DIV – DIVISION 16 BIT
- MOV – MOVE 16 BIT REGISTERS
- AND – 16 BIT BINARY AND
- OR – 16 BIT BINARY OR
- XOR – 16 BIT BINARY XOR
- NOT – 16 BIT BINARY NOT
- MOD – 16 MODULE
- SHL – 16 BIT SHIFT LEFT
- SHR – 16 BIT SHIFT RIGHT
- ROL – 16 BIT ROTATE LEFT
- ROL – 16 BIT ROTATE RIGHT



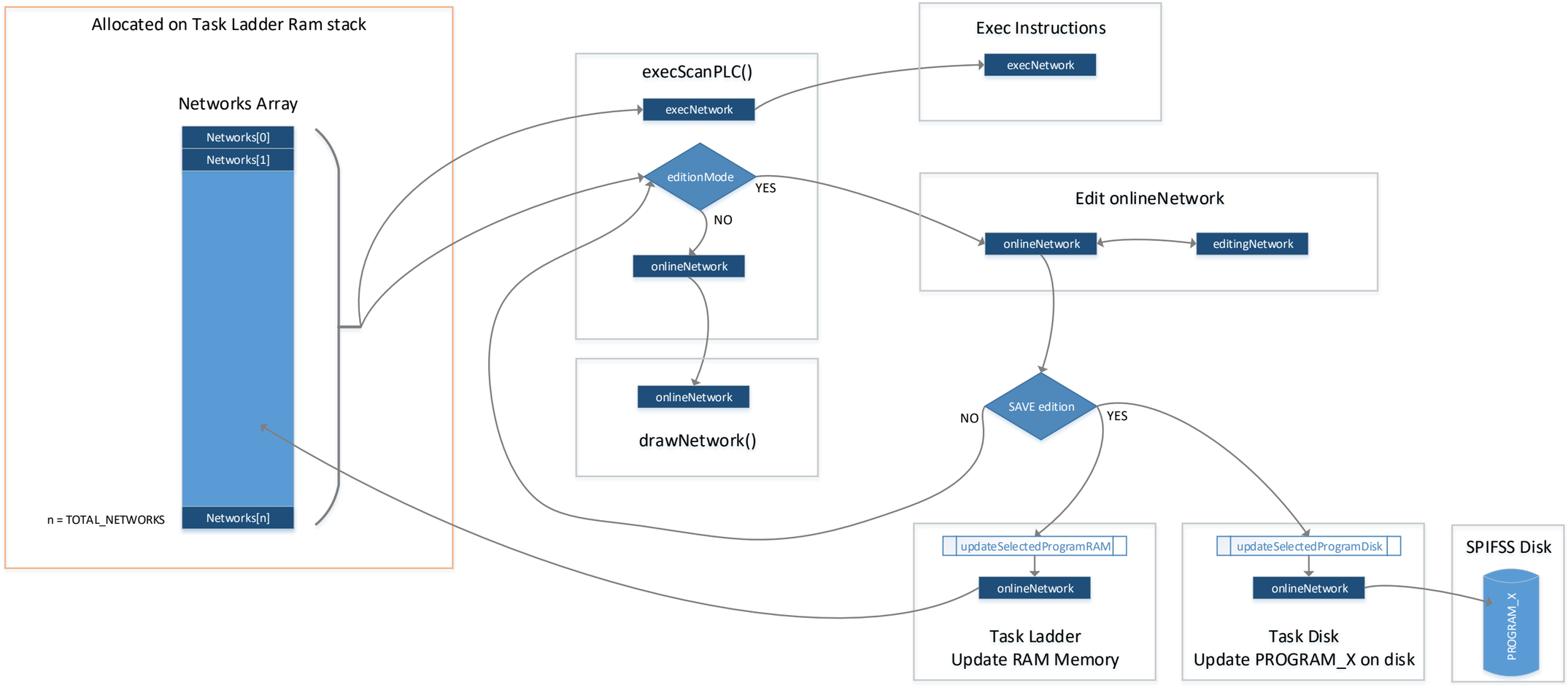


- EDITION OF
- TON – TIMER ON
- TOF – TIMER OFF
- TP – TIMER PULSE
- CU – COUNTER UP
- CD – COUNTER DOWN

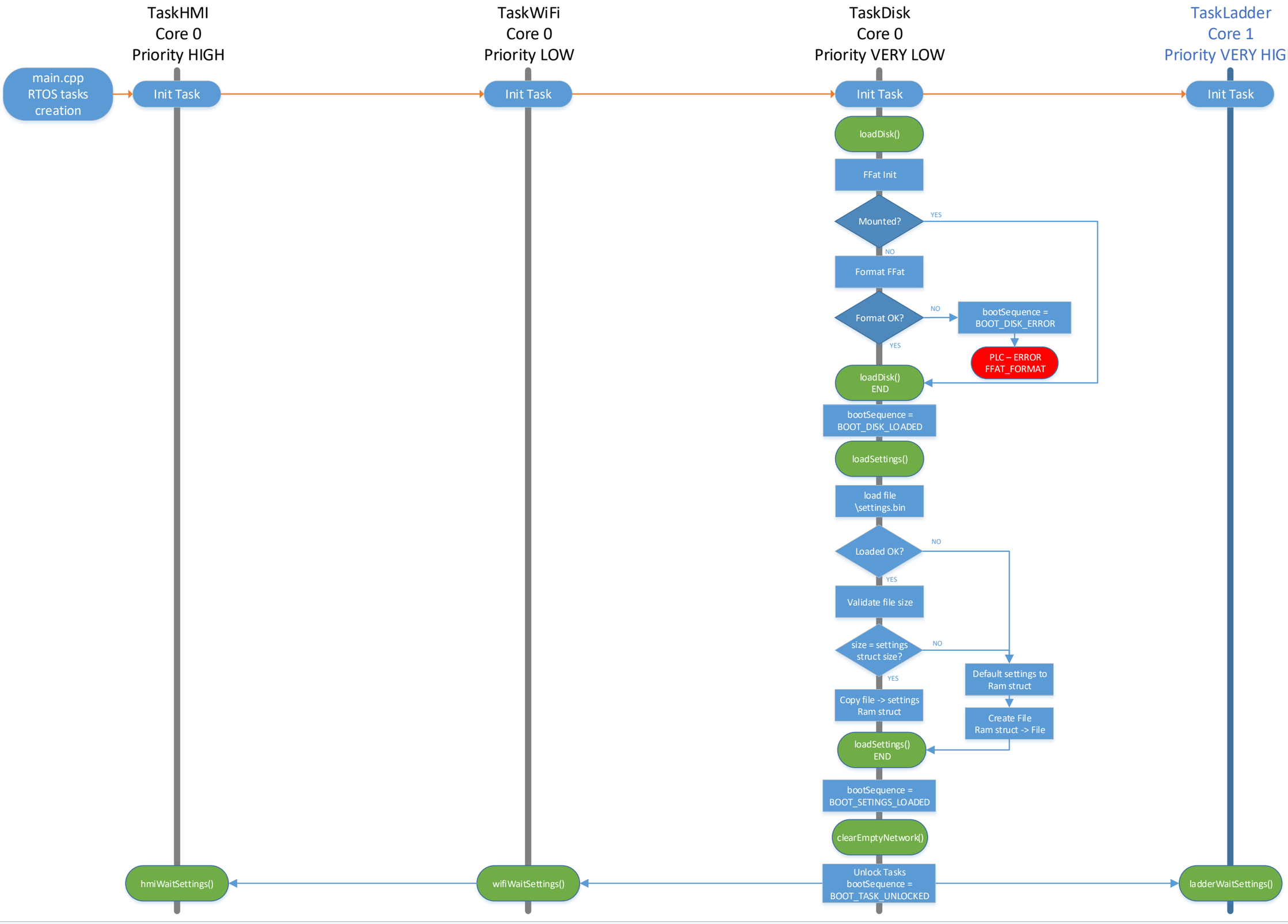
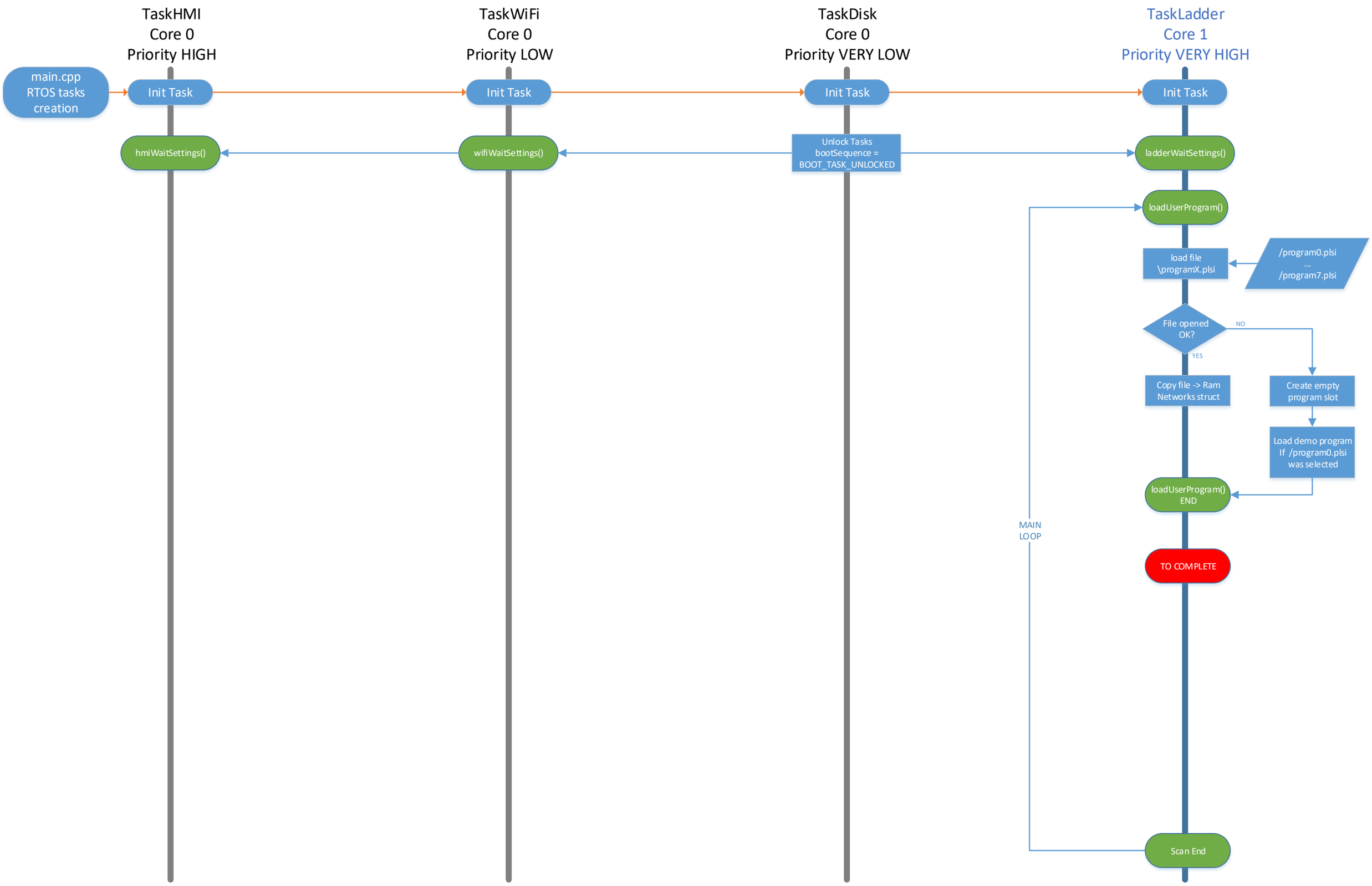
Ladder Editor detailed Navigation



Networks allocation and management



PLsi v0 - Boot sequence part 1



PLsi v0 - Boot sequence part 2