SKRK

3.9 × 2.9mm Compact (Surface Mount Type)

1.5mm or 2mm height contribute to smaller and thinner sets





■ Typical Specifications

Items	Specifications
Rating (max.)	50mA 12V DC
Rating (min.)	10 µA 1V DC
Travel (mm)	0.13

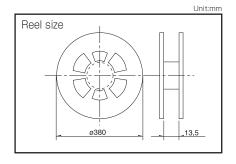
■ Product Line

Product No.	Operating force	Operating	Operating life	Initial contact	Height	Minimum order unit (pcs.)		Drawing	
T TOUGET NO.	Operating force	direction	(5mA 5V DC)	resistance		Japan	Export	No.	
SKRKAHE020	0.98N			500m $Ω$ max.	2mm	4.500	4.500	1	
SKRKAEE020	1.57N	Top push	200,000 cycles	push 200,000 cycles	100mΩ max.	2111111	4,500	4,300	'
SKRKAGE020	1.5711				TOUTILI THAX.	1.5mm	5,000	5,000	2

■ Packing Specifications

Taping

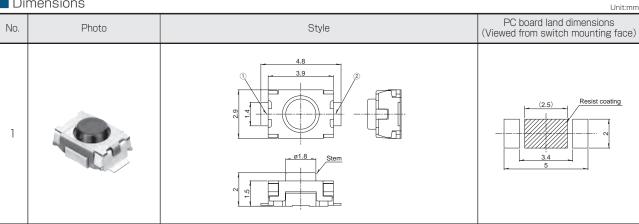
Series	Numb	er of packages	Tape width	Export package		
Series	1 reel	1 reel 1 case / Japan 1 case / export packing		(mm)	measurements (mm)	
SKRKAE SKRKAH	4,500	45,000	45,000	12	395×395×205	
SKRKAG	5,000	50,000	50,000	12	393/393/203	



Note

For reels of 330mm diameter, please inquire.

Dimensions

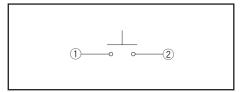


Dimensions

Unit:mm

No.	Photo	Style	PC board land dimensions (Viewed from switch mounting face)
2		3.9 4.8 3.9 4.8 3.9 4.8 4.8 4.8 4.8 4.8 4.8 4.8 4.8	(2.5) Resist coating 3.4 5

■ Circuit Diagram



	T				Sharp Fe	eling Type			
	Type				Surface	e Mount			
	Series	SKRK	SKTH	SKRP	SKQM	SKQY	SKTQ	SKTR	SKSU
	Photo	2	1				NEW		
	Features	Compact size Low-profile	Compact size	High operation force Compact size	Compa	act size		Middle travel	
	Water-proof	_	_	_	_	_	_	_	•
	Dustproof	_	•	_	_	_	_	_	•
	IP standard	_	_	_	_	_	_	_	67 equivalent
Operatir	Top push	•	•	•	•	•	•	•	•
directio		_	_	_	_	_	_	_	_
	W	3.9	3.5	4.2	6	6.1	5.3		5.3
Dimensio (mm)	ons D	2.9	3	.2	3.5	3.7	5.4	□6.1	5.4
(11111)	Н	1.5/2	1.8/2.5	2.5	4.3/5	2.5	4.25	4.1	3.85/4.34
Operation force coverage	2N to 3N	1					1	\$	‡
	Travel (mm)	0.13	0.12	0.2	О.	25	0.71	0.72	0.7/0.9
G	round terminal	_	_	_	_	0	_	_	_
Operatin	g temperature range	-40℃ to +85℃			-	-40°C to +90	°C		1
А	utomotive use	_	•	•	•	•	•	•	•
	Life Cycle	* 2	* 2	*3	★ 2	* 2	3	*3	*3
	Rating (max.) (Resistive load)	50mA 12V DC	25mA 16V DC	50mA 16V DC	50mA	12V DC	Ę	50mA 16V D	С
Electrical	Rating (min.) (Resistive load)				10μΑ	1V DC			
performance	Insulation resistance				100MΩ min. 1	IOOV DC 1min.			
	Voltage proof	250V AC 1min.	100V AC 1min.			250V A	AC 1min.		
Durahilitu	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively							
Durability	Lifetime	Shall be in accordance with individual specifications.							
	Cold	-40°C 96h		-40℃ 1,000h	-40℃ 96h		-40℃ 1,000h		
Environmental performance	Dry heat	90°C	96h	90°C 1,000h	90°C 96h 90°C 1,000		90℃ 1,000h		
	Damp heat	60°C, 90 to	95%RH 96h	60°C, 90 to 95%RH 1,000h	60°C, 90 to	95%RH 96h	60°C,	90 to 95%RH	1,000h
	Page	204	206	208	210	211	213	214	215

W : Width. The most outer dimension excluding terminal portion. D : Depth. The most outer dimension excluding terminal portion.

Notes

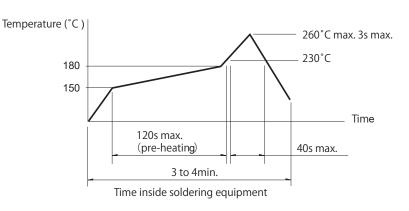
H : Height. The minimum dimension if there are variances.

 $[\]hbox{1. The automotive operating temperature range to be individually discussed upon request.}\\$

 $[\]textbf{2.} \bullet \textbf{Indicates applicability to all products in the series, while} \bigcirc \textbf{indicates applicability to some products in the series.}$

TACT Switch™ / Soldering Conditions

■ Condition for Reflow Available for Surface Mount Type. Temperature profile



Notes

- 1. Please confirm the specifications of our product for the detailed condition.
- 2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Conditions for Auto-dip

Available for Snap-in Type and Radial Type.

Items	Condition
Flux built-up	Mounting surface should not be exposed to flux
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100°C max.
Preheating time	60s max.
Soldering temperature	260°C max.
Duration of immersion	5s max.
Number of soldering	2times max.

SKHH Series

Items	Condition		
Flux built-up	Mounting surface should not be exposed to flux		
Preheating temperature	Ambient temperature of the soldered surface of PC board. 110°C max.		
Preheating time	60s max.		
Soldering temperature	260°C max.		
Duration of immersion	5s max.		
Number of soldering	2times max.		

SKHL Top Push Type, SKQJ Series

Items	Condition	
Flux built-up	Mounting surface should not be exposed to flux	
Preheating temperature	Ambient temperature of the soldered surface of PC board. 100 $^{\circ}$ C max.	
Preheating time	45s max.	
Soldering temperature	255℃ max.	
Duration of immersion	5s max.	
Number of soldering	2times max.	

■ Manual Soldering

Items	Condition
Soldering temperature	350°C max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKHH, SKHW Series

Items	Condition
Soldering temperature	360℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	60W max.

SKTD, SKTG, SKQJ, SKSN Series

Items	Condition
Soldering temperature	350℃ max.
Duration of soldering	3s max.
Capacity of soldering iron	20W max.

Notes

- 1. Prevent flux penetration from the top side of the TACT Switch TM .
- 2. Switch terminals and a PC board should not be coated with flux prior to soldering.
- 3. The second soldering should be done after the switch is stable with normal temperature.
- 4. Use the flux with a specific gravity of min 0.81.

(EC-19S-8 by TAMURA CORPORATION, or equivalents.)

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