# 4HH-F



#### **AVAILABLE MOUNTING CONFIGURATIONS**

4HH-RP-F REDI-PRIME FRAME MOUNT 4HH-F FRAME MOUNT 4HH-RP-EM REDI-PRIME ENGINE MOUNT 4HH-EM ENGINE MOUNT 4HH-VF VERTICAL FRAME MOUNT

4HH-VC VERTICAL COUPLED

OPERATING LEVELS		
MIN FLOW	280 GPM	63.6 m³/h
MAX FLOW	1600 GPM	363.4 m³/h
DISCHARGE SIZE	4"	102 mm
SUCTION SIZE	6"	152 mm
SOLIDS HANDLING	.62"	1.6 cm
MAX SPEED	2300 RPM	2300 RPM
SHUT-OFF HEAD	422'	128.6 m
BEP HEAD	348'	106 m
BEP FLOW	1600 GPM	363.4 m³/h
BEP PERCENT	82%	82%



A typical picture of the pump is shown. Please contact Cornell Pump Company for further details. All information is approximate and for general guidance only.

PARTS	CAST IRON BRONZE FITTED (STANDARD)	ALL IRON					
IMPELLER	BRONZE SAE 40 OR SILICON BRONZE	CAST IRON ASTM A48 CL30					
VOLUTE	CAST IRON ASTM A48 CL30	CAST IRON ASTM A48 CL30					
SHAFT	SAE 1144 "STRESSPROOF"	SAE 1144 "STRESSPROOF"					
SHAFT SLEEVE	BRONZE SAE 660	416 STAINLESS STEEL					
BEARING HOUSING	CAST IRON ASTM A48 CL30	CAST IRON ASTM A48 CL30					
WEAR RINGS	BRONZE SAE 660	CAST IRON ASTM A48 CL30					
SUCTION SPOOL	CAST IRON ASTM A48 CL30	CAST IRON ASTM A48 CL30					
BACKPLATE	CAST IRON ASTM A48 CL30	CAST IRON ASTM A48 CL30					
MECHANICAL SEAL (OPTIONAL)	T-1, BUNA, CARBON/CERAMIC/STAINLESS	T-1, BUNA, CARBON/CERAMIC/STAINLESS					
PACKING	GRAPHITED ACRYLIC	GRAPHITED ACRYLIC					

The 4HH pump is designed with Cornell's renowned quality and durability. It features a 4" discharge, 6" suction, enclosed impeller, and flanged tangential double volute. Available in all-iron or bronze-fitted materials. Graphited acrylic packing is standard, with Cornell's patented Cycloseal® available (with type 1 single mechanical seal). Grease lubrication standard - oil lubrication optional.

- External hydraulic balance line
- Back pullout design
- Replaceable hub & suction wear rings
- Replaceable shaft sleeve
- High efficiency hydraulics
- Low operating costs











SAE #1, 2, 3, 4 & 5

options available

Modular bearing frame

Oversized shaft and bearings





Other mechanical seal (Cycloseal®) and material



MUNICIPAL

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Company: Centex Africa

Name:

Date: 2/24/2021



Pump:

Size: 4HH

Type: Clear Liquids Synch Speed: Adjustable

Specific Speeds:

Dimensions:

Pump Limits:

Speed: 1576 rpm Dia: 387 mm Impeller:

nq: 22 S:

Suction: 150 mm Discharge: 100 mm

Power: ---Eye Area: --- Search Criteria:

Flow: 50 l/s

Fluid:

Water Density: 998.3 kg/m<sup>3</sup>

Viscosity: 0.9946 cP

NPSHa: ---

Head: 56 m

Temperature: 20 °C Vapor Pressure: 2.339 kPa a Atm Pressure: 101.4 kPa a

Motor:

Standard: ---

Enclosure: ---

Speed: ---Frame: ---

Sizing Criteria: Max Power on Design Curve

### - Duty Point -

Temperature: 121 °C

Pressure: 1207 kPa g

Sphere Size: 15.7 mm

Flow: 50 l/s Head: 56 m Eff: 78% 35.1 kW Power: NPSHr: 2.44 m

#### ---- Design Curve --

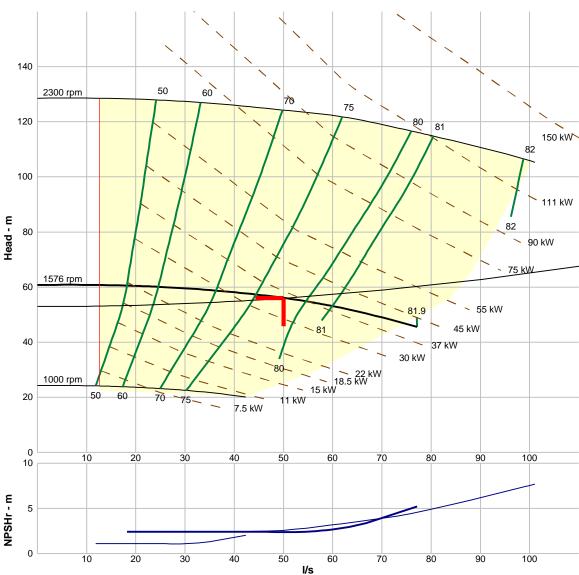
Shutoff Head: 60.8 m Shutoff dP: 595 kPa Min Flow: 12.6 l/s BEP: 81.9% @ 77.1 l/s NOL Power:

42 kW @ 77.1 l/s

#### -- Max Curve --

Max Power:

127 kW @ 101 l/s

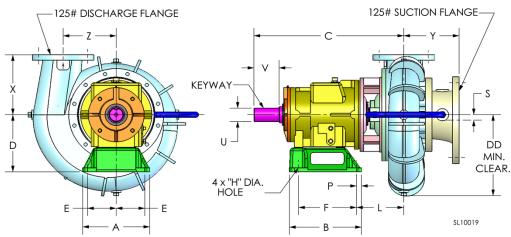


Consult Cornell for operation above 400 gpm. Min flow line represents the absolute lowest flow pump can operate. Consult with factory if operating below 50% of BEP flow

Performance E	Performance Evaluation:												
Flow I/s	<b>Speed</b> rpm	<b>Head</b> m	Efficiency %	<b>Power</b> kW	<b>NPSHr</b> m								
60	1576	53.1	81	38.5	2.7								
50	1576	56	78	35.1	2.44								
40	1576	58.1	72	31.4	2.44								
30	1576	59.5	65	26.7	2.44								
20	1576	60.5	53	22.3	2.44								



## 4HH-F



PUMP DIMENSIONS																					
		CONNE	CTION	DISCH.																	
MODEL	FRAME	DISCH.	SUCT.	INCR.	Α	В	С	D	DD	Ε	F	Н	L	Р	S	U	V	Х	Υ	Z	KEYWAY
3HA	F18	3	6	90°	12	12.88	29.11	10.5	11.12	5.12	10.38	0.81	10.74	0.88	0.44	2.5	4.5	10	8.53	8.5	.62X.31
3HC	F18	3	6	90°	12	12.88	25.88	10.5	11.12	5.12	10.38	0.81	7.5	88.0	0.44	2.5	4.5	10	8.53	8.5	.62X.31
4HC	F18	4	8	90°	12	12.88	26.97	10.5	12.62	5.12	10.38	0.81	8.6	0.88	0.88	2.5	4.5	11	10.88	9.75	.62X.31
4HH	F18	4	6	90°	12	12.88	29.14	10.5	15	5.12	10.38	0.81	10.77	0.88	0.44	2.5	4.5	9.5	8.97	11.25	.62X.31
5H	F18	5	8	90°	12	12.88	29.17	10.5	14.75	5.12	10.38	0.81	10.8	0.88	0.88	2.5	4.5	13	9.66	11.62	.62X.31
5HH	F18	5	8	90°	12	12.88	29.84	10.5	16.25	5.12	10.38	0.81	11.47	0.88	0.44	2.5	4.5	11	10.56	10.25	.62X.31
6H	F18	6	8	90°	12	12.88	29.14	10.5	14.75	5.12	10.38	0.81	10.77	0.88	0.44	2.5	4.5	14	10.18	11.62	.62X.31
6HH	F18	6	8	90°	12	12.88	30.13	10.5	17.12	5.12	10.38	0.81	11.91	0.88	0.44	2.5	4.5	12	10.43	12	.62X.31
8H	F18	8	10	90°	12	12.88	30.41	10.5	16.75	5.12	10.38	0.81	12.03	0.88	0.75	2.5	4.5	13	10.41	11.5	.62X.31

