



HexAir

HexAir Turbines

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Project Objectives

We want to create a turbine that would produce the maximum power output with the least amount of friction and resistance, while creating a design that has never been used before. To achieve this, we would need to do research and apply the fundamentals of physics to find the best possible options. Then we would design different versions of wind turbines, construct the turbine, test, and redesign our turbine to produce the most optimal results.

Generation of Alternatives

- Orientation (horizontal/vertical)
- Number of blades
- Number of generators
- Blade Orientation/Pitch system
- Blade size (length, width, height)
- Blade material
- Blade weight
- Blade shape
- Rotor size
- Gear ratio
- Magnets

Comparison of Alternatives



Design Factor	Design Factor Testable in Model	Hypothesis from Research	Hypothesis from Physics Analysis
Number of blades	Yes	6	Blade Solidity= c/s
Curved/straight blades	Yes	Curved	Tangential force, Angle of Attack, Laminar flow, and Bernoulli's Equation, Newtons 3 rd Law
Sideways nacelle	Yes	Yes	Gravity, Friction
Number of gears/Gear size	Yes	2 gears: 8-tooth gear, 32-tooth gear	Torque, Force
Number of motors	Yes	1	Electromagnetism
Blade angle	Yes	10 Degrees	Angle of Attack
Blade material	Yes	As light as possible, Basal Wood	Newton's 3rd Law
Hexagonal shape?	Yes	Increased stability	Equilibrium



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Modeling of System Performance: Initial Build

Initial Turbine Features:

- 3 balsa wood blades
- Flat blades
- 2 gears (8-tooth, 32-tooth)
- 1 motor
- Multimeter set at 20 to measure voltage and current
- LED bulb



Modeling of System Performance: Initial Build

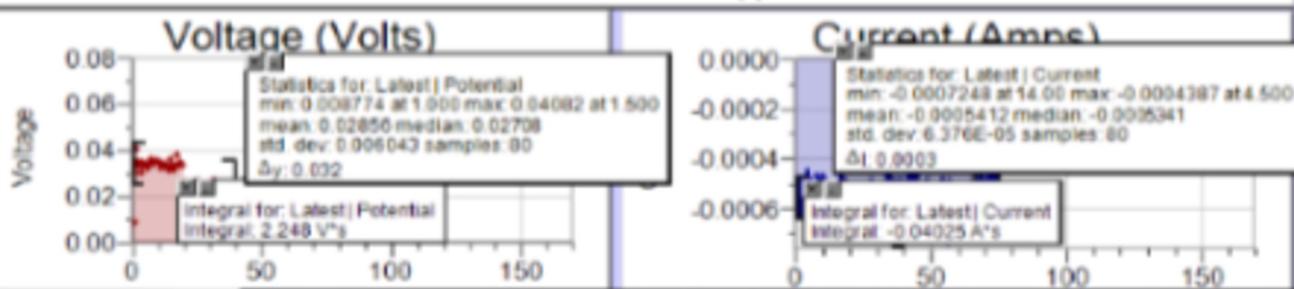
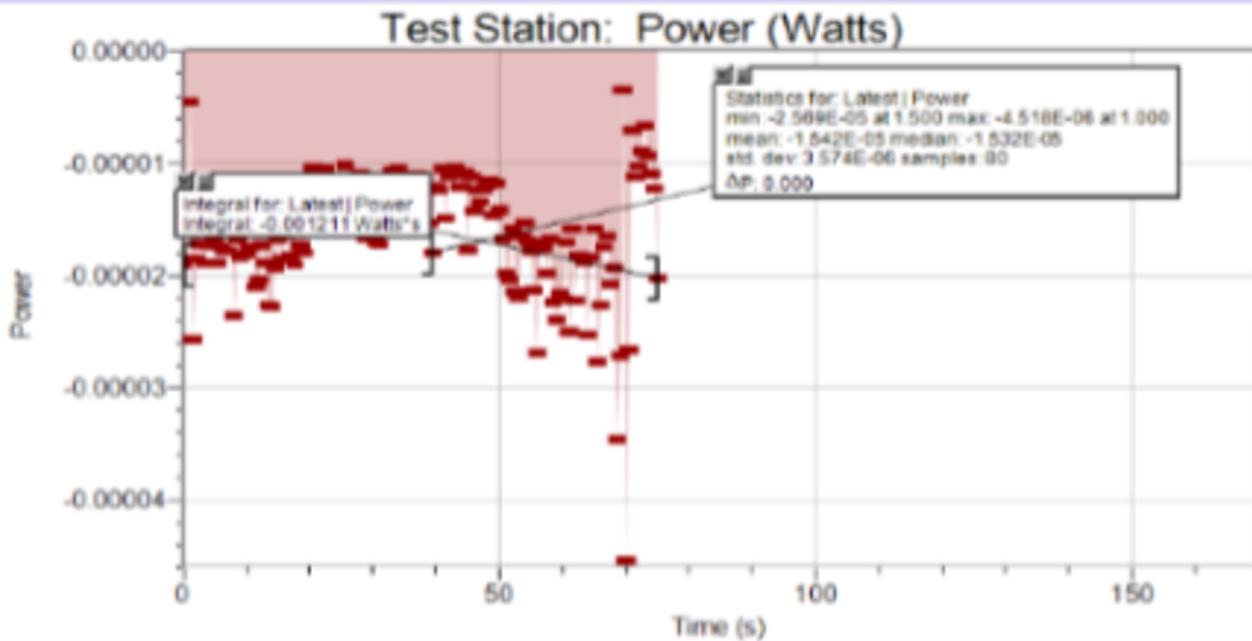
Horizontal Turbine

- Max Voltage: .041 Volts
- Max Current: .02 Amperes
- Max Power: .00082 Watts
- Cut-in time: 4 seconds
- Run-out time: 15 seconds
- Bulb used: LED
- Was bulb lit up?: No



Potential = 0.028 V Current = -0.0005 A

	Latest		
	Time (s)	Pot (V)	Current (A)
1	0.0	0.035	-0.0
2	0.5	0.031	-0.0
3	1.0	0.009	-0.0
4	1.5	0.041	-0.0
5	2.0	0.035	-0.0
6	2.5	0.035	-0.0
7	3.0	0.031	-0.0
8	3.5	0.033	-0.0
9	4.0	0.035	-0.0
10	4.5	0.034	-0.0
11	5.0	0.034	-0.0
12	5.5	0.034	-0.0
13	6.0	0.033	-0.0
14	6.5	0.035	-0.0
15	7.0	0.036	-0.0
16	7.5	0.035	-0.0
17	8.0	0.034	-0.0
18	8.5	0.035	-0.0
19	9.0	0.036	-0.0
20	9.5	0.035	-0.0
21	10.0	0.035	-0.0
22	10.5	0.035	-0.0
23	11.0	0.033	-0.0
24	11.5	0.035	-0.0
25	12.0	0.033	-0.0
26	12.5	0.034	-0.0
27	13.0	0.034	-0.0
28	13.5	0.033	-0.0
29	14.0	0.031	-0.0
30	14.5	0.036	-0.0



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Modeling of System Performance: Experiments

- Experiment 1: Vertical, 3 flat blades: .1 volts produced
- Experiment 2: Vertical, 6 flat blades: .3 volts produced
- Experiment 3: Vertical, 3 curved blades: .2 volts produced
- Experiment 4: Vertical, 4 curved blades: 1.3 volts produced
- Experiment 5: Vertical, curved blades with cardboard base: .3 volts produced
- Experiment 6: Vertical, curved blades with wooden base: .4 volts produced
- Experiment 7: Vertical, curved blades with wooden base/top and wooden axle: .4 volts produced
- Experiment 8: Vertical, curved blades at 0 degrees: .2 volts produced
- Experiment 9: Vertical, curved blades at 10 degrees: .4 volts produced



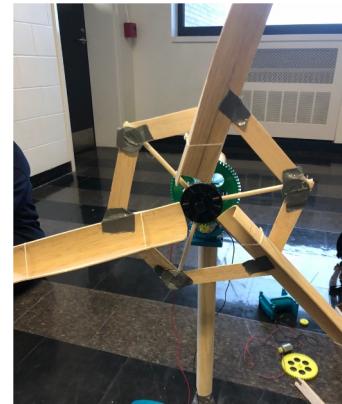
Modeling of System Performance: Experiments

- Experiment 10: Horizontal turbine, with curved blades and 3 weights: 1.4 volts produced
- Experiment 11: Horizontal turbine, curved blades and unweighted: .9 volts produced
- Experiment 12: Vertical, weighted blades, non weighted axle: 1.3 volts produced
- Experiment 13: Vertical, non-weighted blades, weighted axle: 1.6 volts produced



Modeling of System Performance: Experiments

- Voltage was main system tested
- Unproductive to test every single system due to time constraint
- Many of the tests to show why certain factors do not work with vertical turbines
- Smaller number of tests done to see how that factor affected the power output of the turbine



Modeling of System Performance: Final Improved Design

- Vertical vs Horizontal turbine
- Curved Polyurethane Balsa Wood Blades
- Hexagonal base /top
- Wooden axle
- Sideways nacelle



Modeling of System Performance: Final Improved Design

- Curved Polyurethane Balsa Wood Blades
- Hexagonal Base/Top
- Wooden Axle
- Sideways Nacelle



Performance at Final Testing

- Power available from wind:
0.35286298 kW (kgm^2/s^3)
- Maximum fraction of the power that can be captured in the blades: **0.59259259**
- Efficiency of wind turbine:
0.2165%
- Speed transfer:)
v=4.4196m/sec

- Power available from wind:

$$P = (.5) \rho (\pi r^2) v^3$$
$$P = (.5)(1.209 \text{ kg/m}^3)(\pi(0.1524 \text{ m})^2)(2 \text{ m/s})^3 = [0.35286298 \text{ kW (kg m}^2/\text{s}^3)]$$

- Maximum fraction of the power that can be captured in the blades:

$$F_p = .5 \left(1 - \left(\frac{V_2}{V_1}\right)^2\right) \left(1 + \frac{V_2}{V_1}\right)$$

replace $\frac{V_2}{V_1}$ with R : $F_p = (.5)/(1-R^2)(1+R)$

$$\frac{-1}{2} R^3 - \frac{1}{2} R^2 + \frac{1}{2} R + \frac{1}{2} = 0$$
$$-\frac{3}{2} R^2 - 2R + 1 = 0$$
$$R = \frac{-b \pm \sqrt{b^2 - 4ac}}{2a}$$
$$a = -3, b = -2, c = 1$$
$$R = \frac{-(-2) \pm \sqrt{(-2)^2 - 4(-3)}}{2(-3)}$$
$$= \frac{2+4}{-6} \quad \begin{cases} R = -1 \\ R = \frac{1}{3} \end{cases}$$

→ $.5(1 - (-1)^2)(1 + (-1)) = 0$
 $.5(1 - (\frac{1}{3})^2)(1 + \frac{1}{3}) = [0.59259259] = \frac{16}{27}$

- Efficiency of wind turbine:

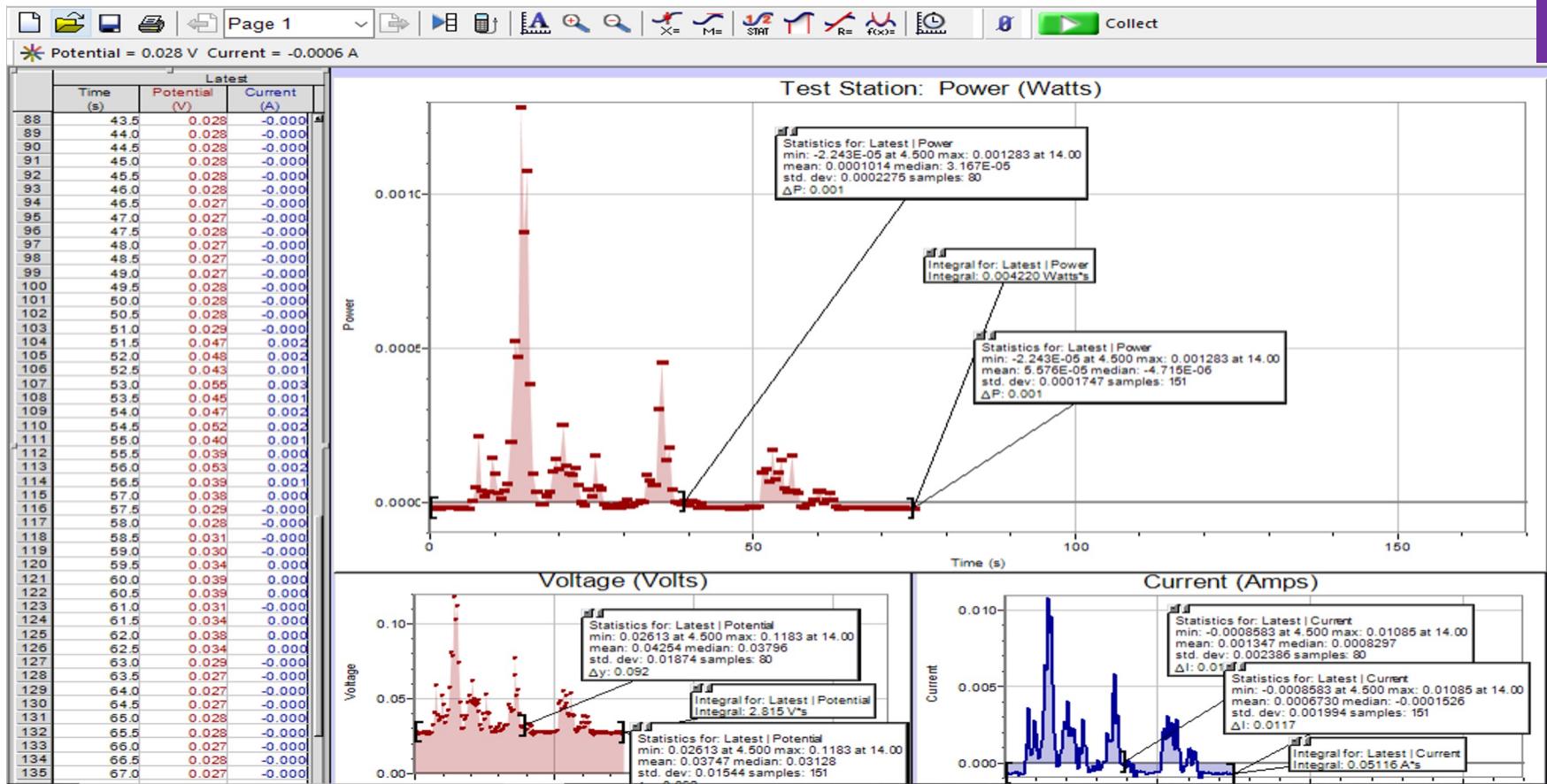
$$0.001283 / 0.59259259 \times 100$$
$$[0.2165 \%]$$

- Speed Transfer: $V = r\omega$

$$V = (0.1524 \text{ m})(29 \text{ rpm})$$
$$V = 4.4196 \text{ m/sec}$$

Final Testing

- Max Voltage: 0.1183 Volts
- Max Current: 0.01085 Amperes
- Max Power: 0.001283 Watts
- Energy Generated in 75 seconds: 0.00422 Watts
- Cut-in time: 6.5 Seconds
- Run-out time: 3 Seconds
- Bulb used: Incandescent
- Was bulb lit up?: Yes
- Estimated Blade RPM: 29 rpm



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Engineering Recommendations: Interpretations of Results

Successful results:

- Creating an innovative and unique design
- Produced power
- Lit bulb

Unsuccessful results:

- Did not produce a large amount of power



Engineering Recommendations: Future Research

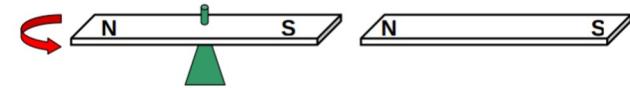
- With further funding and time, implementing research / testing with **magnets**
- Using electrostatic forces of the northern and southern poles. When the forces are attracting and repelling each other, assist in the rotation and improve performance of the wind turbine.

Benefits of Neodymium Magnets in wind turbines:

- Reliable
- Low-maintenance
- Cost-efficient
- Increase power output
- Less energy loss (friction)

Most promising: Imbalanced System (Spin Alignment System)

Spinning a magnet with a magnet



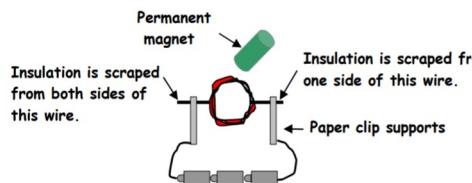
Magnet on a pivot Magnet in your hand

➤ The magnet spins until its south end is aligned with the north end of the magnet in your hand.

➤ If you remove the magnet in your hand just as the south pole of the spinning magnet approaches it, the spinning magnet's motion causes it to continue to spin.

➤ If you flip and replace the magnet in your hand at the

A simple motor



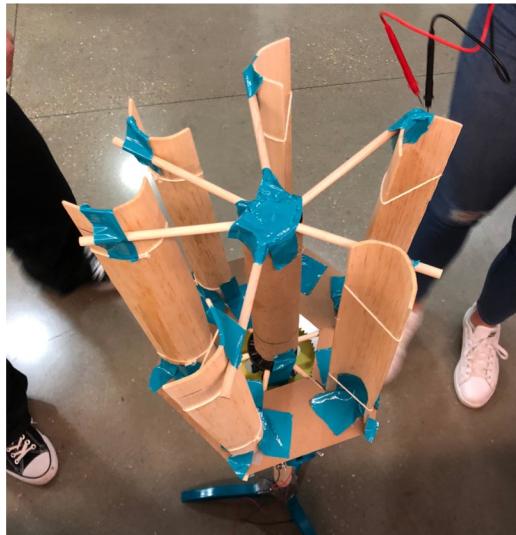
End view of a wire with insulation scraped from → O
one side of one end.

Engineering Recommendations: Future Research

3D Printing:

- Inconsistent angles due to curving blades by hand
- With more funding, 3D printed blades (with current funding this was an unattainable goal, around \$800)

- Curved
- Lightweight
- Durable



Maglev: inspiration for vertical turbine with magnetic motor

