```
+ + +
×
                          0
                                   0
                                      ×
                                            ×
     0 0 0 0
         ×
0
     0 0 0 0
                                            ×
                                 0
0
     +
0
                                     ×
            0
                     0
                                 0
                                           ×
                            000
                                0
                                        0
                  ×
```

Drill Map:

- × 0.800mm / 0.0315" (18 holes) 0.800mm / 0.0315" (23 holes) + 1.000mm / 0.0394" (67 holes)