```
× + + + +
                ×
                  +
           ×
     0
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  × O
             0
     0
             0 × +
      ××
         X
+ ×
             0
××
                  ×
             0
             0 × +
    ××
                  +
                  ×
       ×
                \times +
                  +
                  +
 × ×
                   X
     + + + + +
```

Drill Map:

× 0.800mm / 0.0315" (46 holes) 0 0.950mm / 0.0374" (9 holes) + 1.000mm / 0.0394" (49 holes)