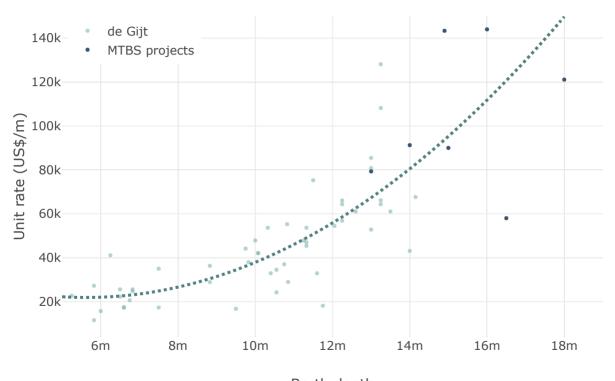
Quay construction costs



Berth depth Source: de Gijt (2010), MTBS(2018)