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NX Post Configurator

004 – Inspect, DEF, Tcl and UDE editor I

Content

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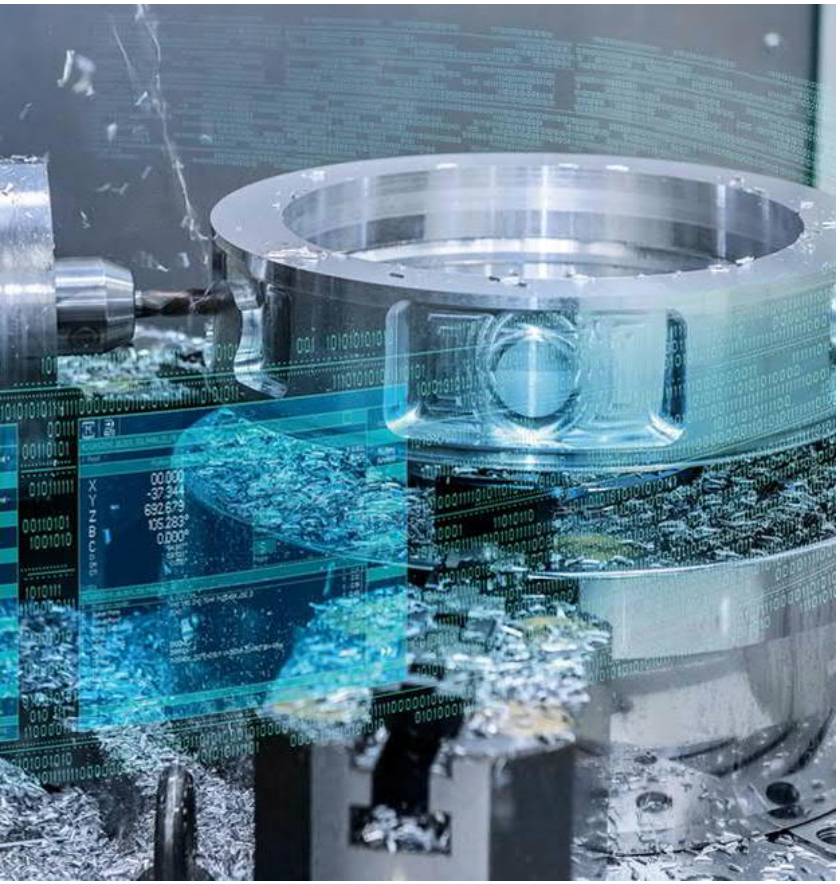

- Inspect Tool Introduction
- Tcl editor
- Definition file editor
- UDE editor

Inspect Tool Overview

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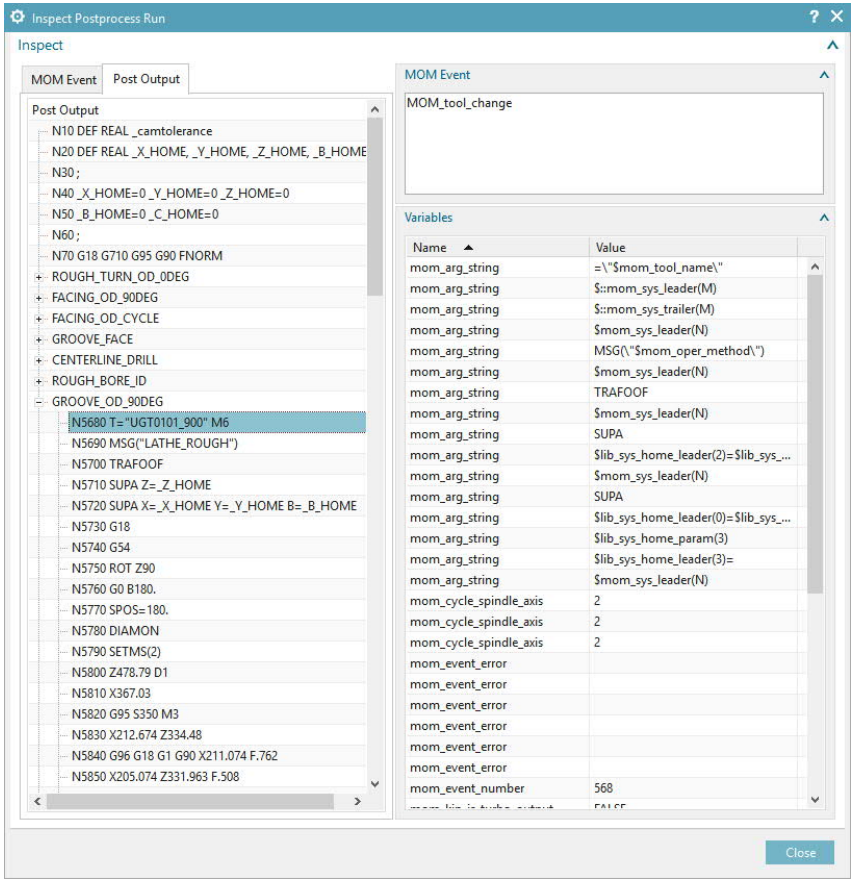
Capabilities

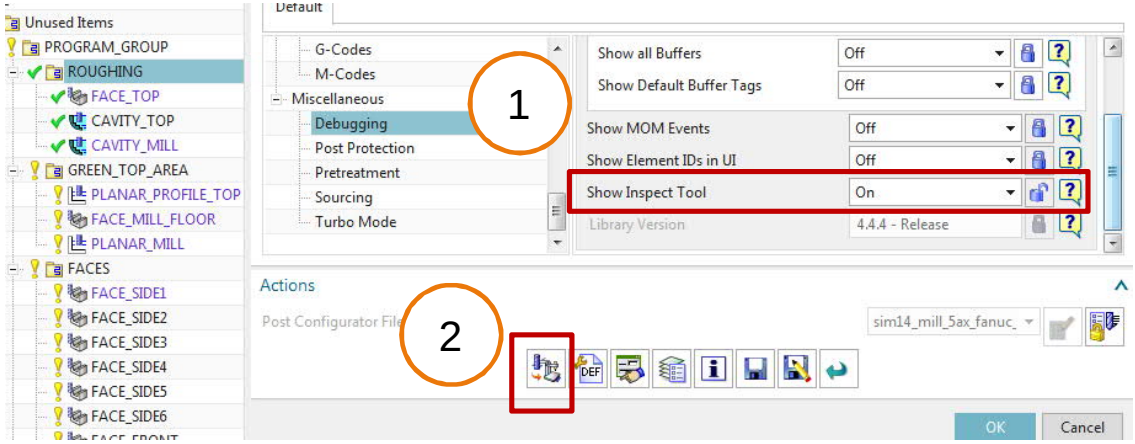
- Integrated debugging and inspect tool to understand the post processing run
- Listing of all relevant information, such as MOM events and variables and corresponding NC line
- Very fast loading times compared to old review tool

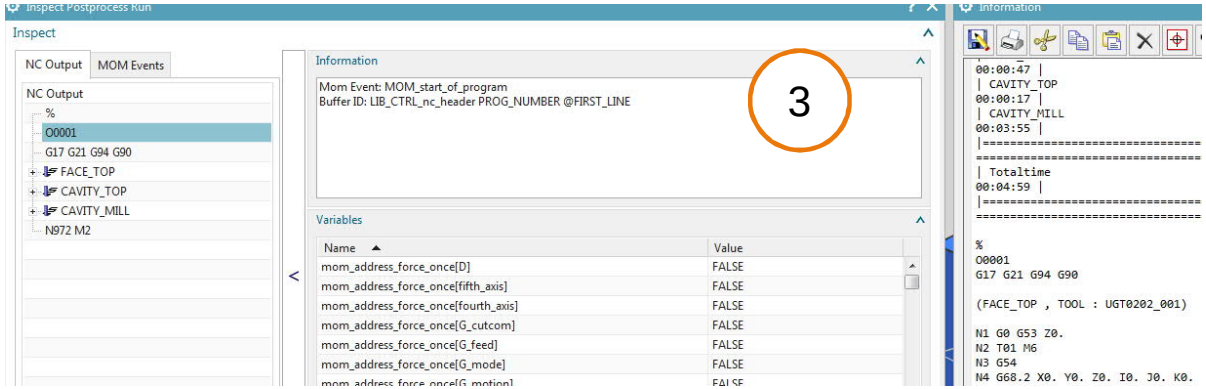
Customer Benefits

- Easy way to inspect and understand the data used by the post processor
- Make modifications on the post processor faster



Working with the Inspect Tool – NC Output View





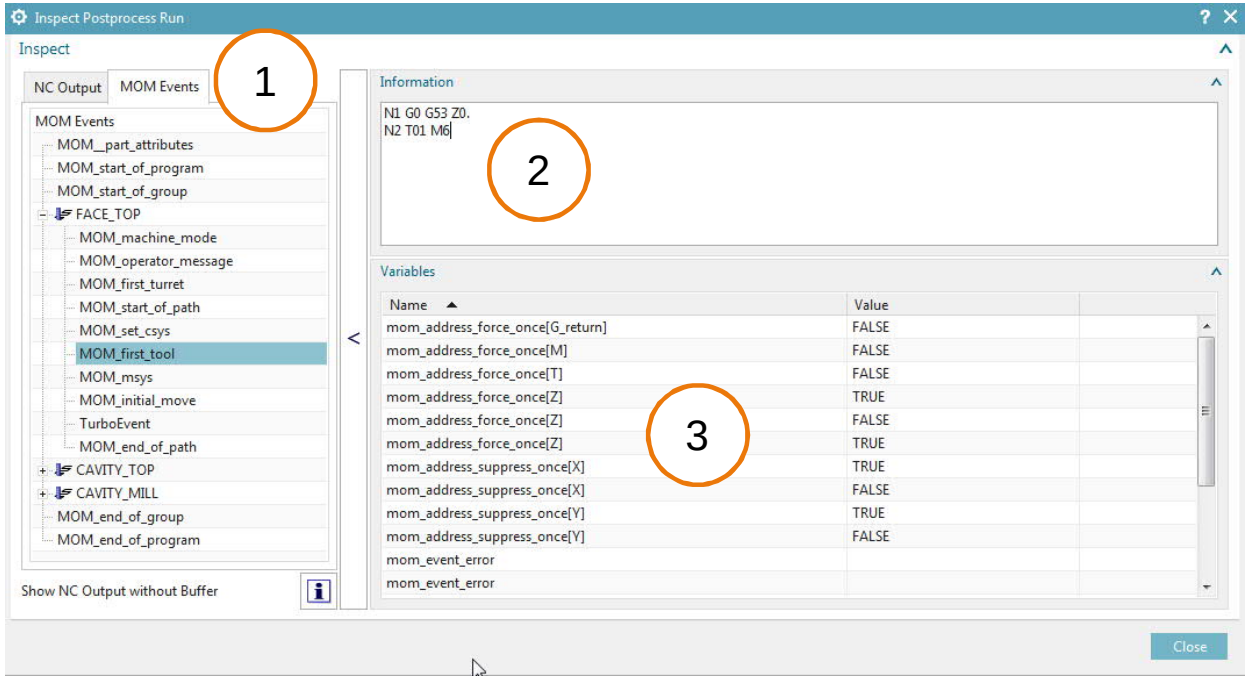
1. Activate Inspect Tool and select operation
2. Press Postprocess button
3. Inspect Tool is now visible. NC output will be done normally in the listing window.

<u>Additional background:</u>

List contains all NC code items

Selecting an item will bring more information like mom-variables from the event and information about the buffer

Working with the Inspect Tool – MOM Events View



1. MOM events view is a visualization of the post structure
2. Selecting a MOM event will show the NC code which was generated in the Information
3. Similiar to NC Output view all mom-variables will be shown which are used/ available in the MOM event

Working with the Inspect Tool – Buffer View (ENV)

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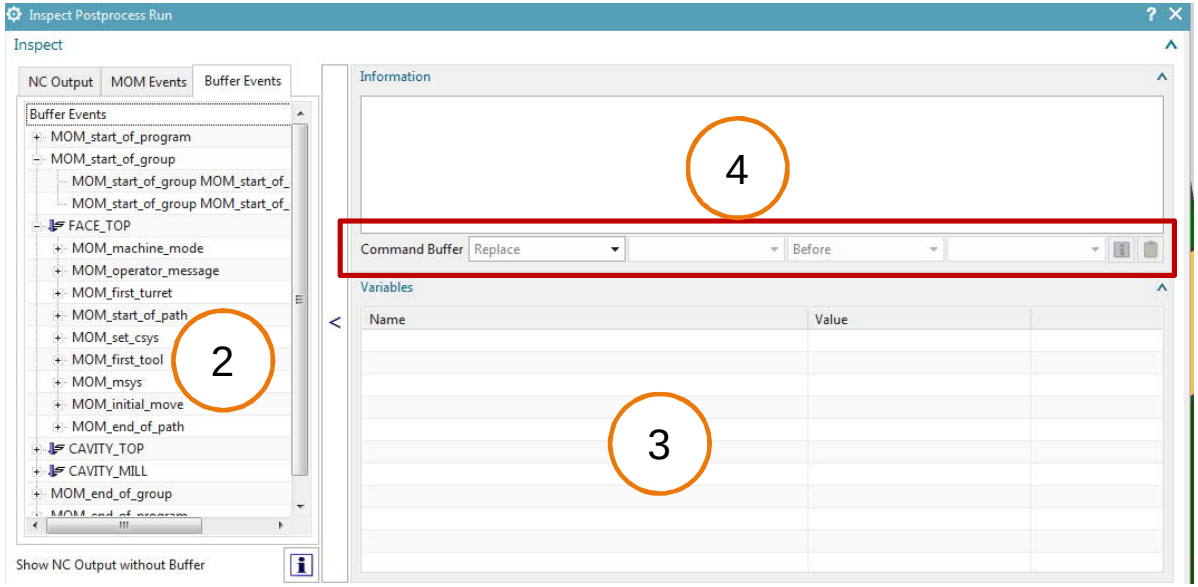
1

set UGII_CAM_POST_CONFIGURATOR_INSPECT_TOOL_PREVIEW=1



1. To use the new Buffer view use environment variable to activate
2. Buffer view contains all buffers which are called in MOM events
3. Similiar to NC Output view all mom-variables will be shown which are used/ available in the Buffer event
4. Snippet code functionality

Customer Benefits:

- **Modify easily buffers**
- **Visualization of commands in Post Configurator**

Working with the Inspect Tool – Buffer View (ENV)

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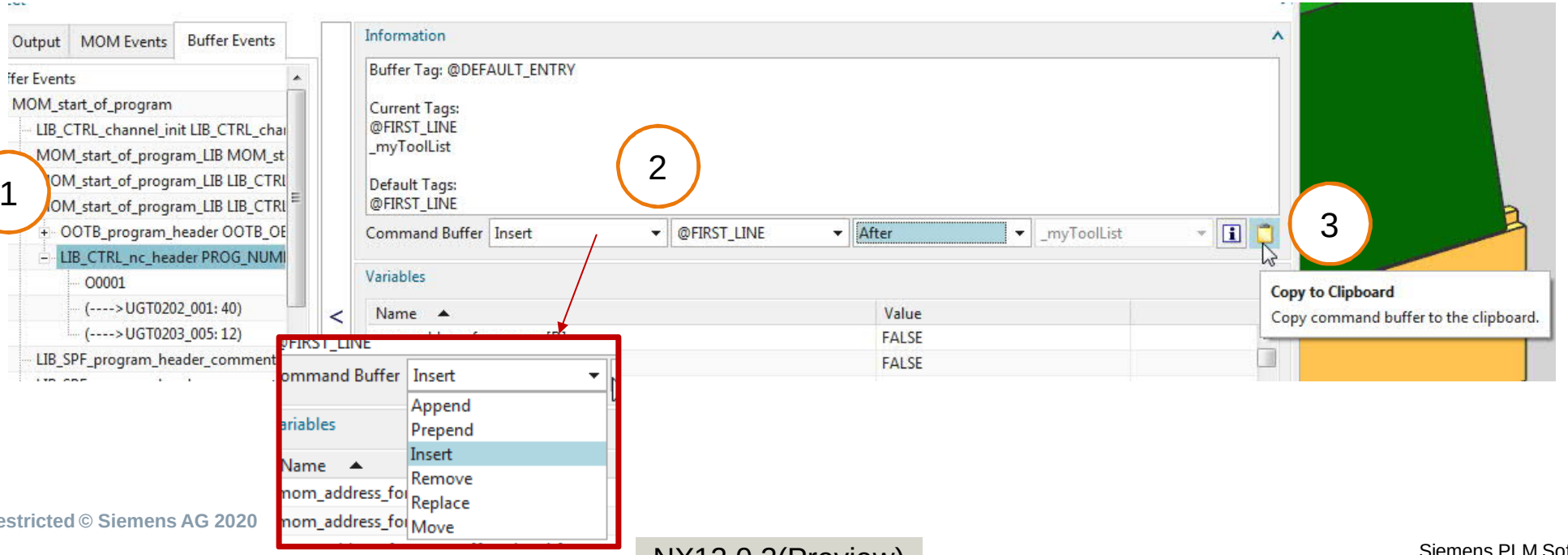
1. Select a Buffer to add/ modify/ replace additional functionality
2. Select Buffer action, e.g. insert, point to position and select the Tag
3. Copy the created command to clipboard or show in listing window



NX12.0.2(Preview)

Working with the Inspect Tool – Buffer View (ENV)

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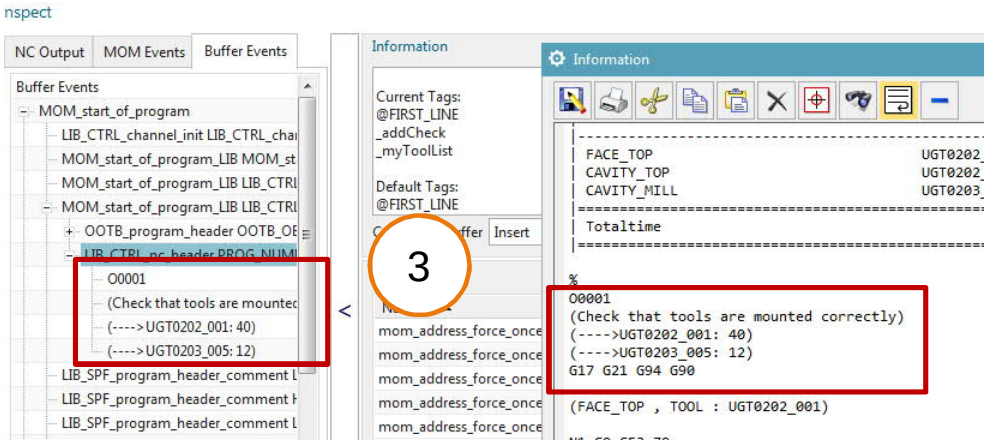
1

```
59
60 LIB_GE_command_buffer_edit_insert LIB_CTRL_nc_header PROG_NUMBER <code> <tag> after @FIRST_LINE
61
```

LIB_GE_command_buffer_edit_insert LIB_CTRL_nc_header PROG_NUMBER additional_output _addCheck after @FIRST_LINE

```
#-------------------------------------------------------------
proc additional_output {} {
#-------------------------------------------------------------
MOM_output_literal "(Check that tools are mounted correctly)"
}
```

2



3

1. Paste the command from Clipboard in the layer
2. Create procedure and call it, assign a unique Tag
3. Postprocess and get the changed output

Additional Background:

A Buffer can changed in different layers. It‘s possible to change them dynamic, dependent of the use case.

NX12.0.2(Preview)

Summary

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Customer Benefits

- Easy way to inspect and understand the data used by the post processor
- Make modifications on the post processor faster
- Visualization of Postprocessor events
- Everything can change if necessary
- Output from Turbo Events will be shown

Content

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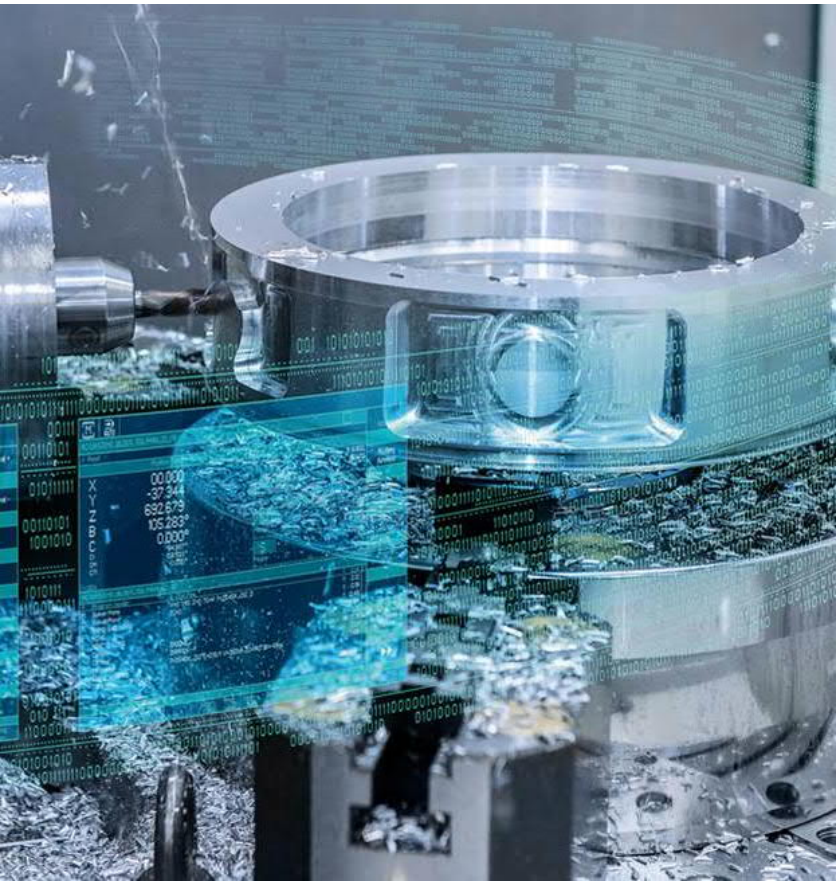

- Inspect Tool Introduction
- **Tcl editor**
- Definition file editor
- UDE editor

Overview

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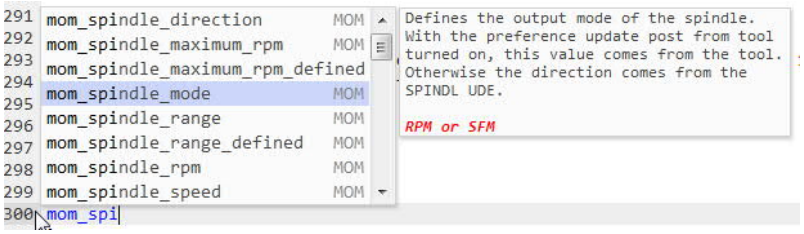
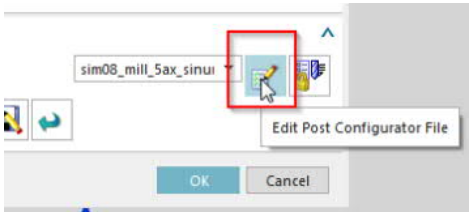
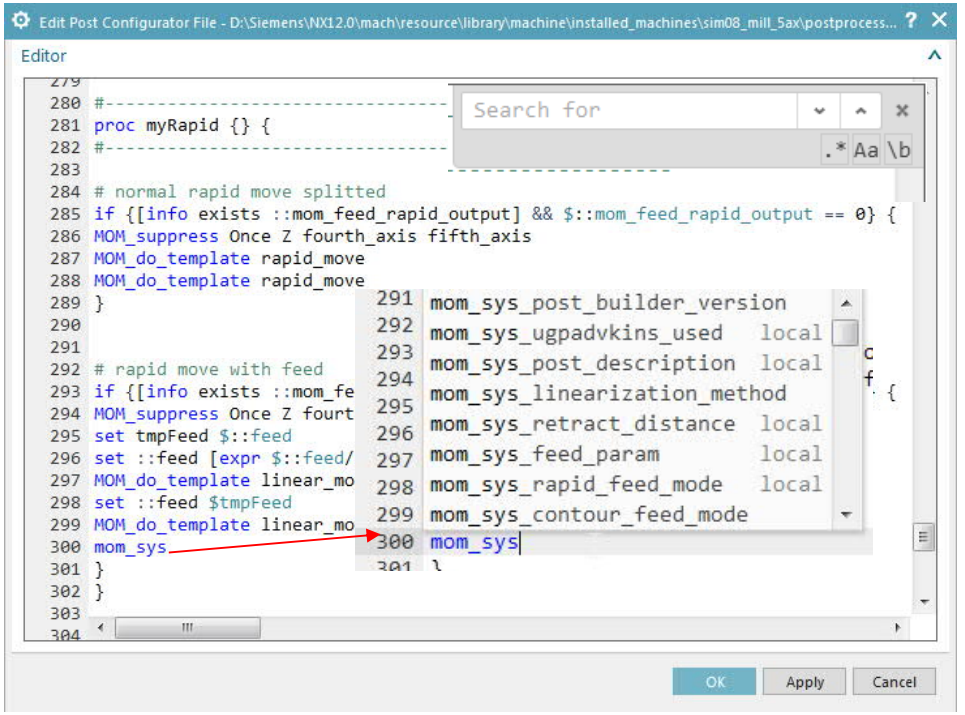
Capabilities

- Integrated Tcl editor with syntax checking
- Snippet and Auto complete functionality
- Search for Tcl code/ highlight all matched items (CTRL+F)
- Can be extended with new snippets
- Integrated help and documentation for commands/ variables



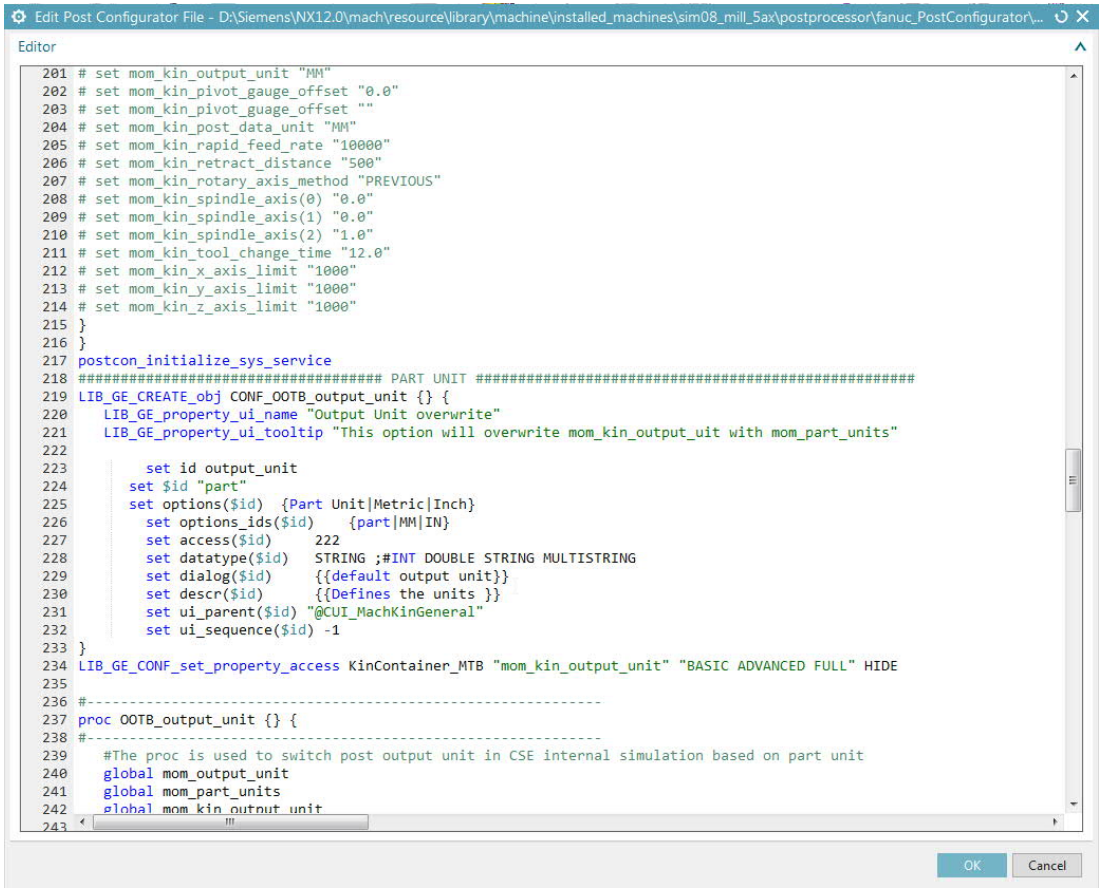




General information

- Integrated Tcl editor is only available with FULL license
- Make your life easier thru:
  - Search functionality
  - Intellisense
  - Documentation of mom-variables/ MOM commands
  - Snippet functionality
  - Syntax highlighting
  - Customization allowed

- Based on Javascript and ACE Texteditor



Search functionality

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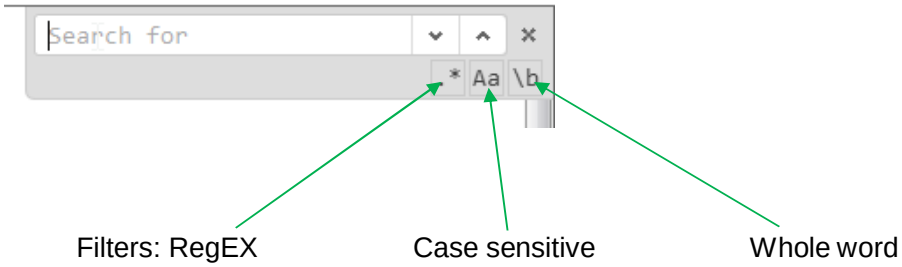
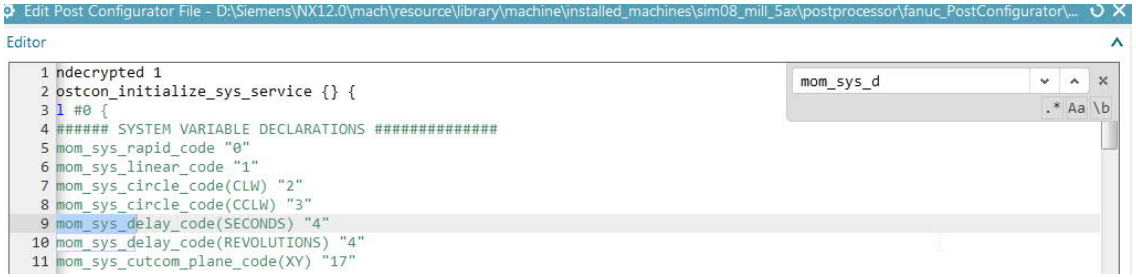
- Search activation thru Ctrl+F





- Highlighting of first occurence
- With arrow up/ down you can switch the result if there are more than one search result

Caveat NX12.0: Backspace is not available, to remove select with mouse and use DEL

Intellisense

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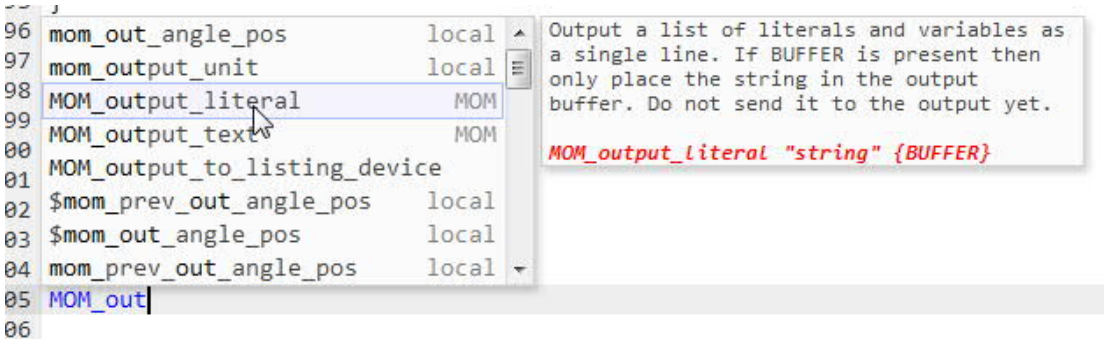
- Tcl editor delivered with integrated documentation
- Intellisense make life easier to customize fast files
- Can be easily extended due javascript (refer to advanced modifications



Snippet functionality

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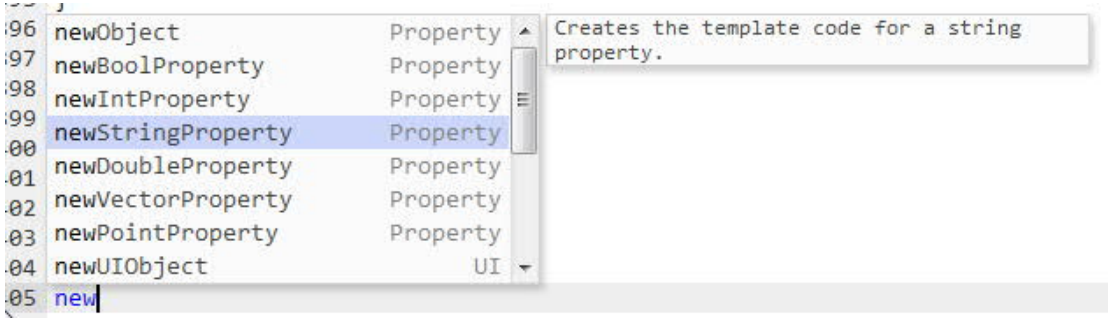
- Tcl editor delivers OOTB lot of standard snippet functionality (especially Properties)
- Snippets can be extended (refer to Advanced modifications)




```
set id "StringProperty"
    set $id "Value"
    set options($id)        {*VALUE*}
    set options_ids($id)    {*VALUE*}
    set datatype($id)       "STRING"
    set access($id)         222
    set dialog($id)         {{String Property}}
    set descr($id)          {{An alphanumeric Property}}
    set ui_parent($id)      "GroupObjectName"
    set ui_sequence($id)    -1
```

Content

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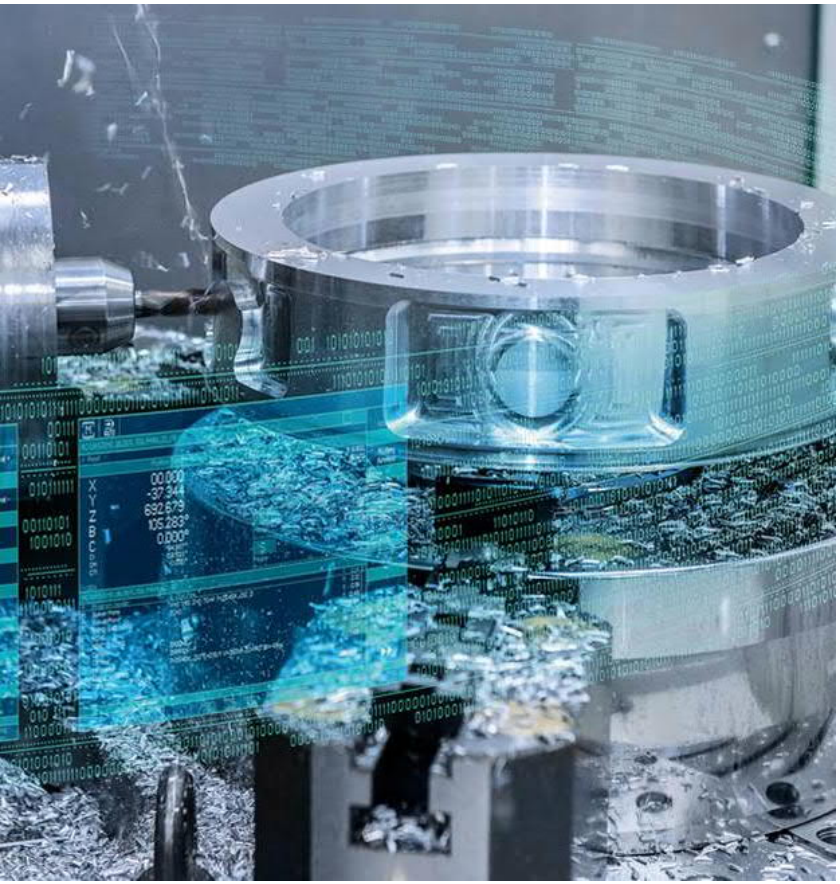


- Inspect Tool Introduction
- Tcl editor
- **Definition file editor**
- UDE editor

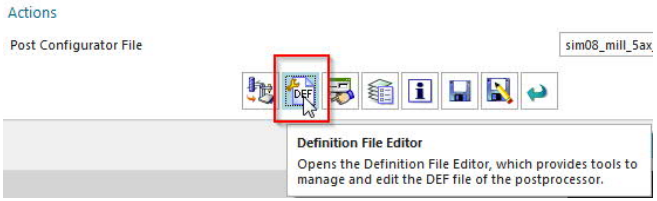
Overview

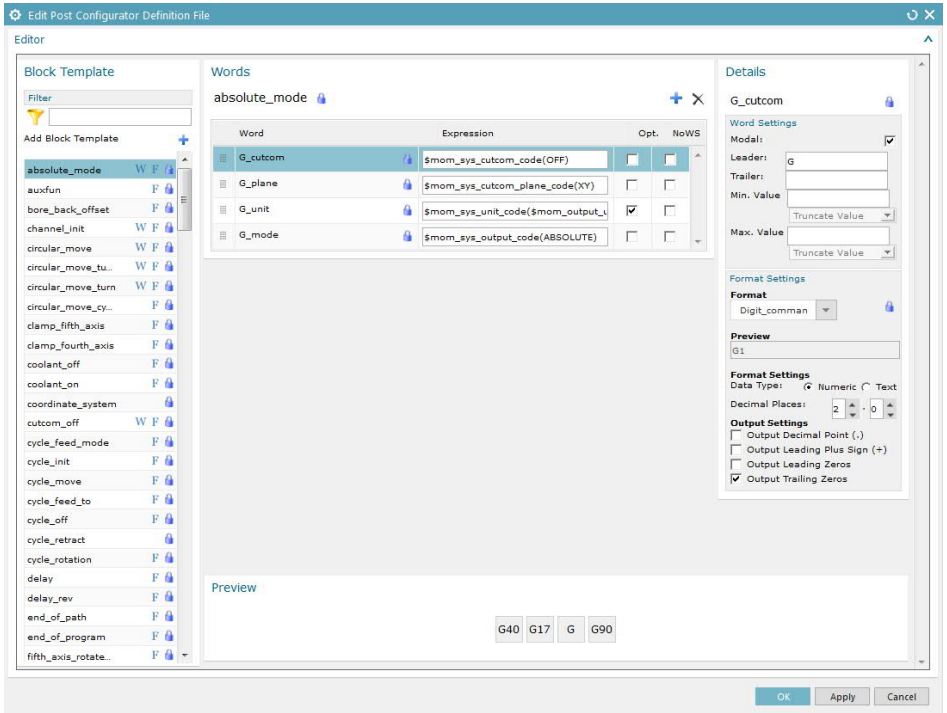
Capabilities

- Easily add, remove or modify DEF elements such as templates, blocks, words, formats, etc. through an integrated UI
- List all available DEF elements from layers
- Fully integrated in Post Configurator, no need to edit files by hand
- Auto complete functionality

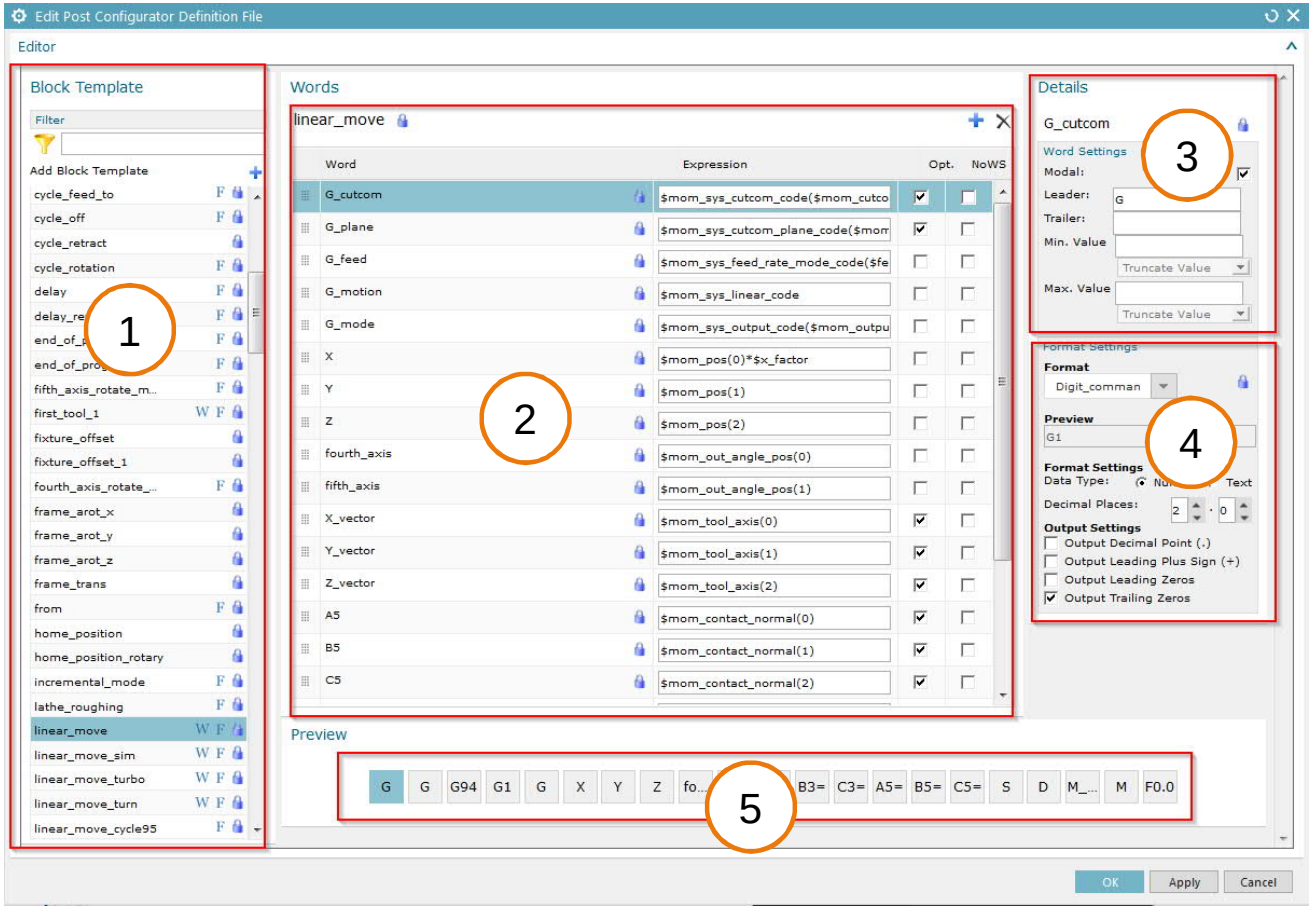
Customer Benefits

- Easy and **integrated editor for DEF elements**
- Saves time extending the post processor events.





Overview Details



1. List of defined Blocktemplates and Filter settings
2. Details from selected Blocktemplate
3. Word Details, e.g. set Leader, Trailer
4. Add/ modify/ remove Format settings for selected Word
5. Preview of Blocktemplate

Content

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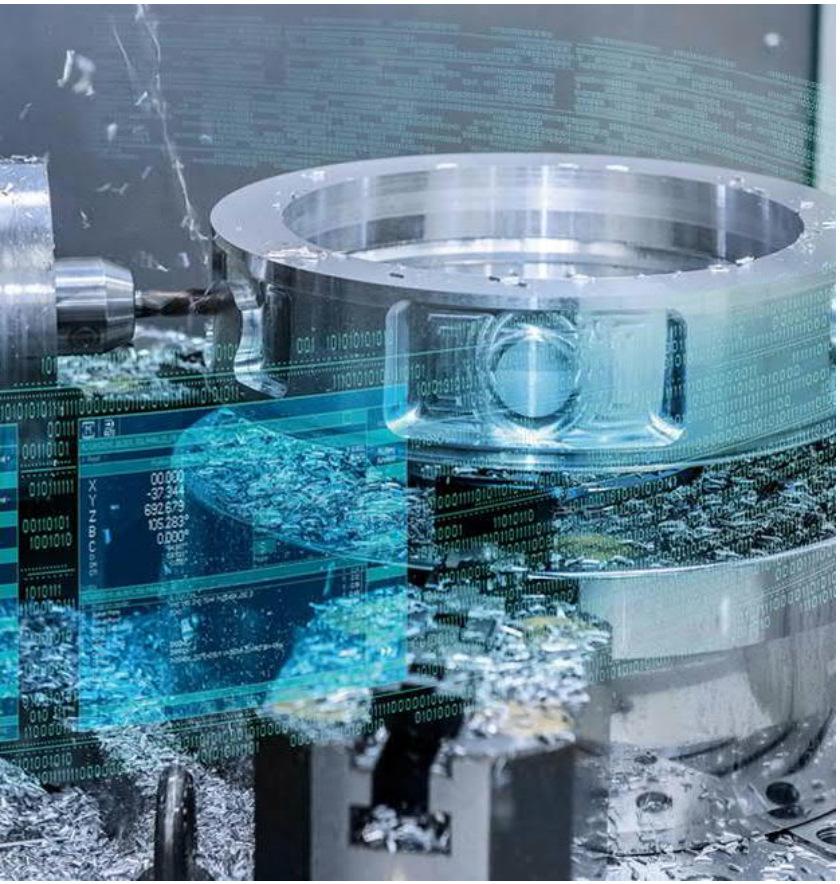

- Inspect Tool Introduction
- Tcl editor
- Definition file editor
- **UDE editor**

Overview

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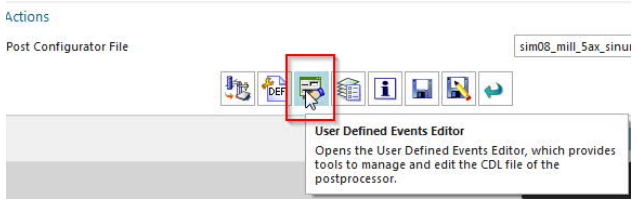
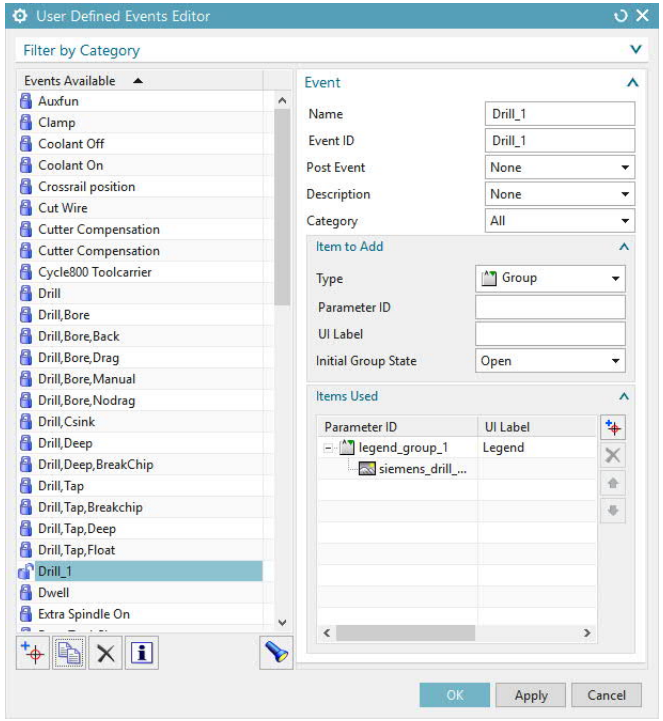
Capabilities

- Easily add, remove or modify UDE through an integrated UI
- List all available UDE elements from layers
- Preview new user interface of custom event
- List available variables and prototype Tcl handler
- Fully integrated in Post Configurator, no need to edit files by hand

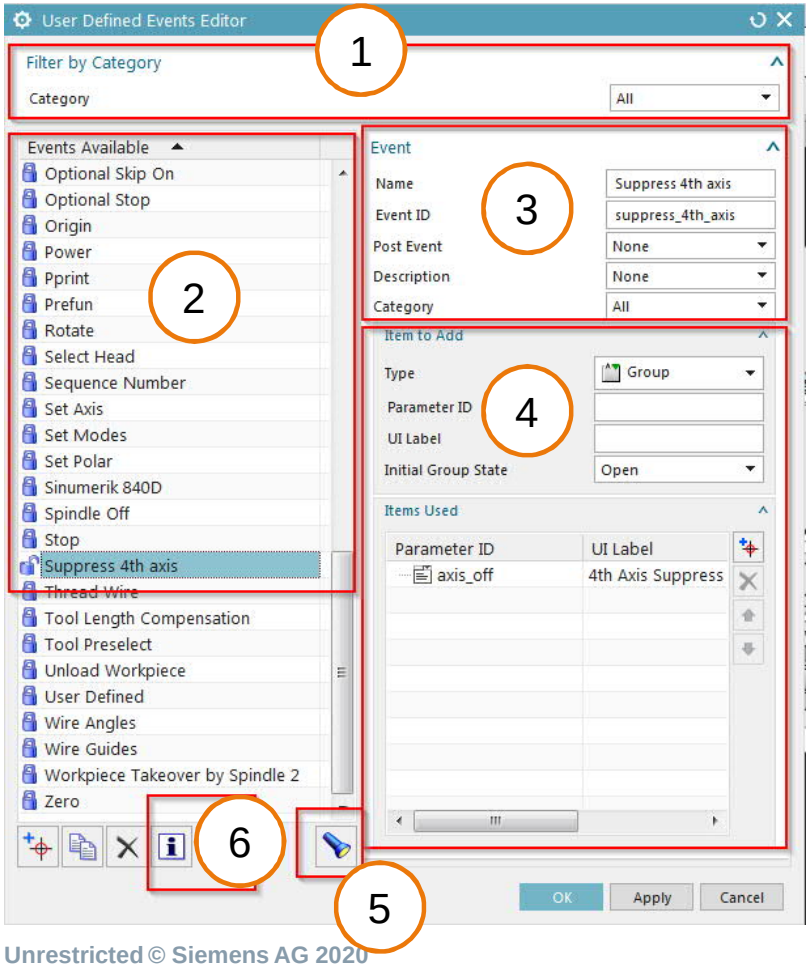
Customer Benefits

- Easy and **integrated editor for User Defined Events**
- Saves time extending the post processor events.





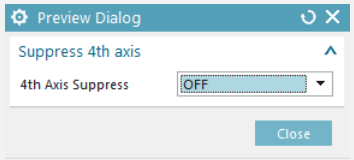
Overview Details



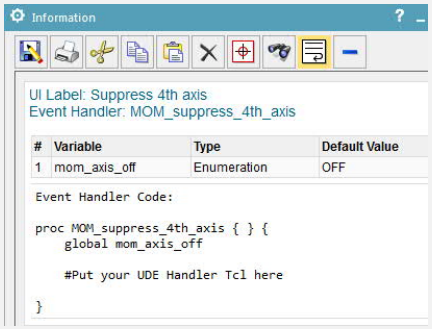
1. Filter UDE‘s by category
2. List of available UDE‘s from layers

3. General settings for created/ modified UDE such as category
4. Add/ modify/ remove UDE items such as double, integer, bitmap, options, groups

5. Preview of UDE



6. Information listing of UDE with auto generated Event handler code



Q&A

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