

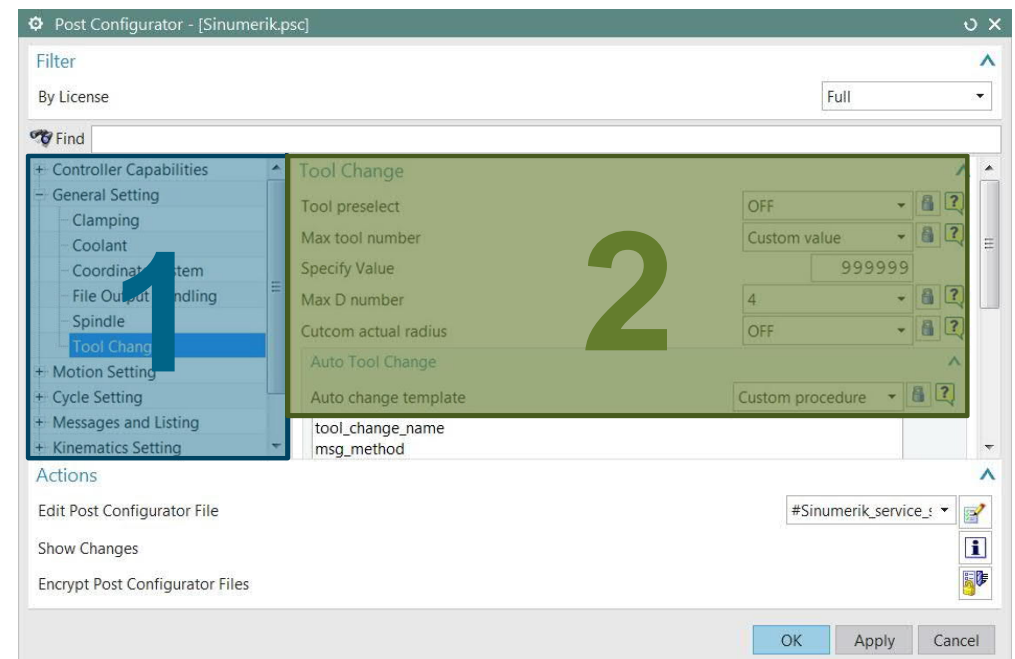
# NX Post Configurator

## 009 – Properties

# Configuration Objects / Properties

## 1. Configuration Objects (Property groups)

## 2. Configuration Property



## Define a Configuration Object

➤ use Intellisense from Tcl-Editor for fast creating of new objects



➤ rename the object and the UI-name/ tooltip

```
8 LIB_GE_CREATE_obj CONF_CUSTOM_tool_dimension {} {
9     LIB_GE_property_ui_name      "Define Tool Dimension output"
10    LIB_GE_property_ui_tooltip    "Define if and how Tool Dimension should be output"
11
12
13 }
```

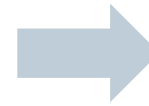


## Define a Property within an Object 1/4

- Create a new INT- property within the Tcl-editor

```
26
27 new
28 newObject      Property
29 newBoolProperty Property
30 newIntProperty  Property
31 newStringProperty Property
32 newDoubleProperty Property
33 newVectorProperty Property
34 newPointProperty Property
35 newUIObject     UI
36
37
38
```

Creates the template code for an integer property.



```
27 set id "IntProperty"
28   set $id 0
29   set options($id)      {*VALUE*}
30   set datatype($id)     "INT"
31   set access($id)       222
32   set dialog($id)       {{Int Property}}
33   set descr($id)        {{A numeric Property}}
34   set ui_parent($id)    "GroupObjectName"
35
36 }
```

- define, rename and set access level
- optional define a DropDown menu for the UI

```
27 set id "output_tool_dimension"
28   set $id 0
29   set options($id)      {NO|YES}
30   set options_ids($id)  {0|1}
31   set datatype($id)     "INT"
32   set access($id)       222
33   set dialog($id)       {{Output Tool Dimension}}
34   set descr($id)        {{Turn the output of the tool dimension on or off}}
35   set ui_parent($id)    "???"
36
37 }
```

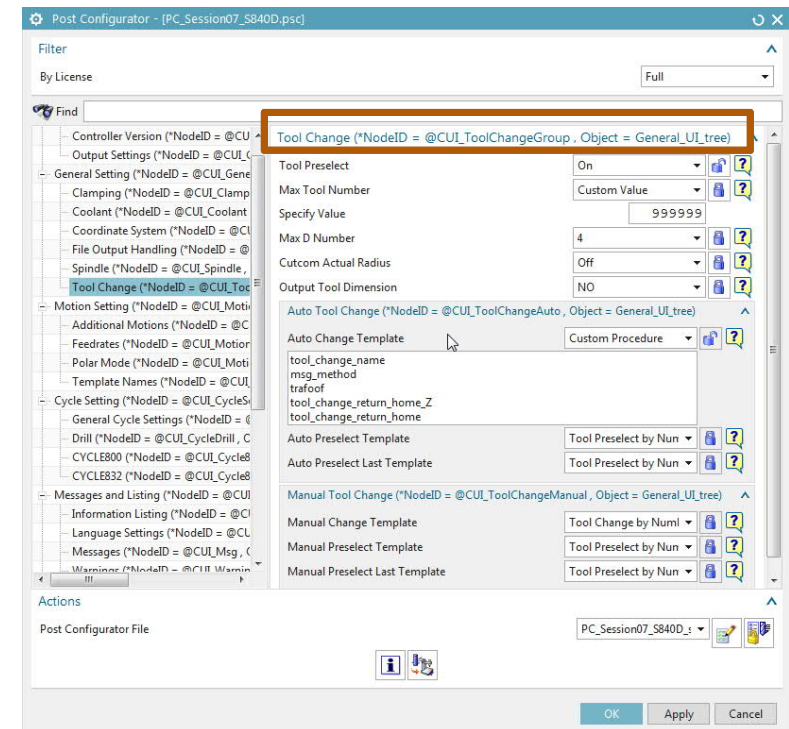
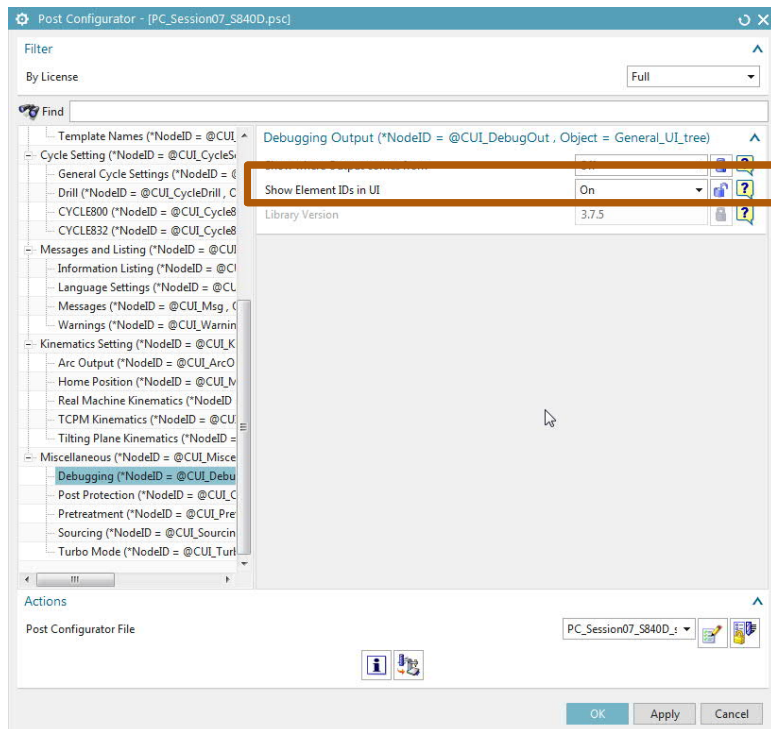
## Define a Property within an Object 2/4

TCL Code	Description
set id "output_tool_dimension"	Unique identifier of property
set \$id 0	Default value
set options(\$id) {NO YES}	Option list to display in DropDown menu
set option_ids(\$id) {0 1}	Return values assigned to menu options
set datatype(\$id) INT	Datatype of the property
set access(\$id) 222	Define access rights for property
set dialog(\$id) {{Output Tool Dimension}}	Property name shown in UI
set descr(\$id) {{Turn the output of the tool dimension on or off}}	ToolTip for UI
set ui_parent(\$id)	Define in which group this property will be shown

**Optional, Only needed for DropDown menu**

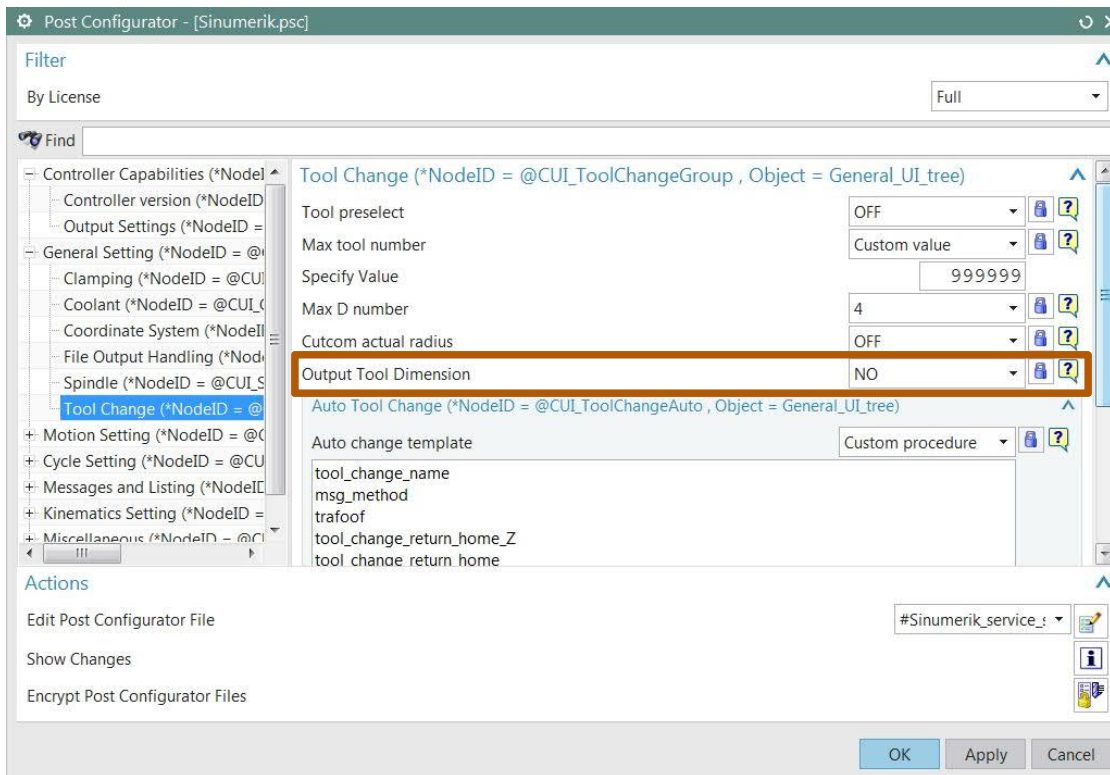
## Define a Property within an Object 3/4

- to put the property in an existing group turn the Show element ID's ON
- all Node-ID's and Group-ID's are shown in the UI



## Define a Property within an Object 4/4

- Set the ui\_parent for the property to get it in the group



```
27 set id "output_tool_dimension"
28   set $id 0
29   set options($id) {NO|YES}
30   set options_ids($id) {0|1}
31   set datatype($id) "INT"
32   set access($id) 222
33   set dialog($id) {{Output Tool Dimension}}
34   set descr($id) {{Turn the output of the tool dimension on or off}}
35   set ui_parent($id) "@CUI_ToolChangeGroup"
36
37 }
38
```

## Fully defined Configuration Object



```
LIB_GE_CREATE_obj CONF_CUSTOM_tool_dimension{} {
```

### ConfigurationObject

```
LIB_GE_property_ui_name "Define Tool Dimension Output"
```

```
LIB_GE_property_ui_tooltip "Define if and how Tool Dimension should be output"
```

```
set id "output_tool_dimension"
```

```
set $id 0
```

```
set options($id) {NO|YES}
```

```
set options_ids($id) {0|1}
```

```
set datatype($id) INT
```

```
set access($id) 222
```

```
set dialog($id) {{Output Tool Dimension}}
```

```
set descr($id) {{Turns the output of the tool dimension on or off}}
```

```
Set ui_parent($id) "@CUI_ToolChangeGroup"
```

### ConfigurationProperty



# How to deal with properties in TCL



## Getting the current value of a property

```
*object_name* *property_name*
```

e.g.

```
set current_value [CONF_CUSTOM_tool_dimension output_tool_dimension]
```

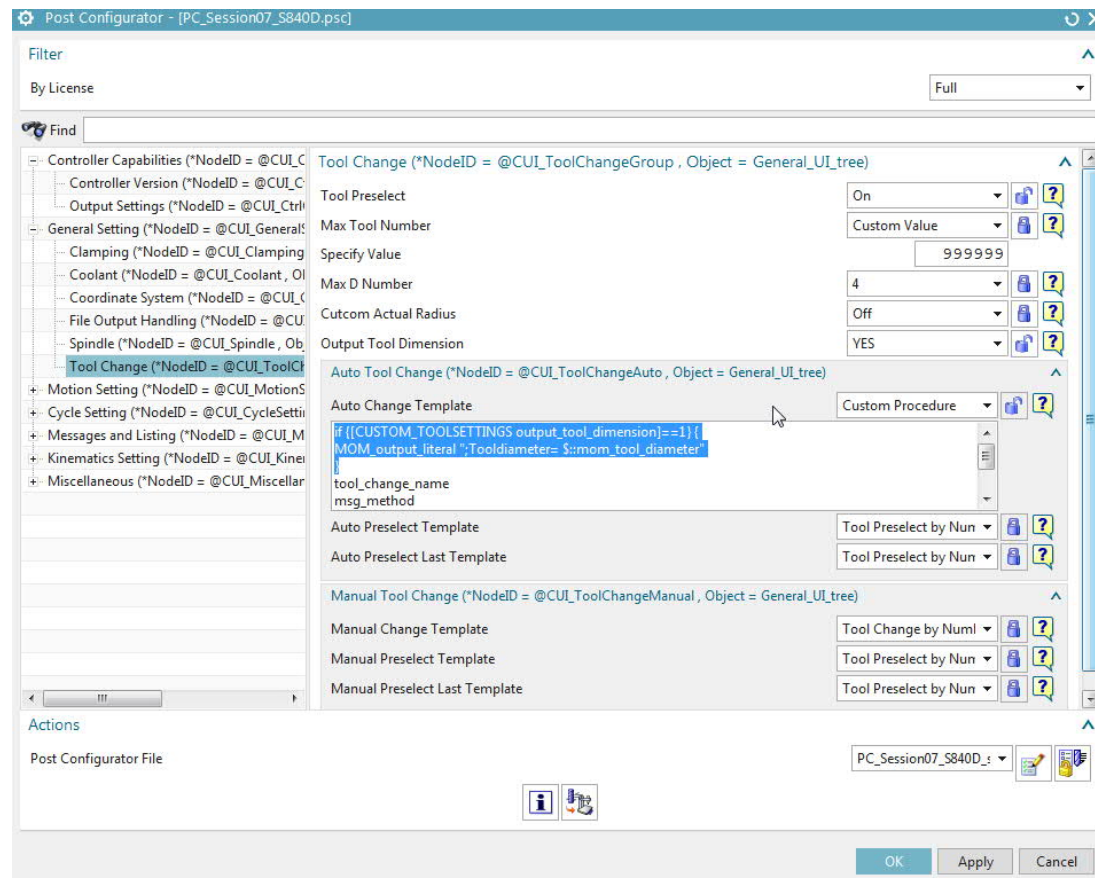
## Changing the value of a property in TCL

```
*object_name* set *property_name* value
```

e.g.

```
CONF_CUSTOM_tool_dimension set output_tool_dimension 1
```

# Output the Tooldiameter depend on Property setting



## Customize Grouping 1/3

The screenshot shows the Siemens Post Configurator interface. The left sidebar contains a tree view of configuration categories. The 'Tool Change' category is selected and highlighted in blue. The main panel displays the 'Tool Change' configuration options, including 'Tool preselect', 'Max tool number', 'Specify Value', 'Max D number', 'Cutcom actual radius', and 'Output Tool Dimensions'. The 'Auto Tool Change' section is expanded, showing fields for 'Auto change template', 'tool\_change\_name', 'msg\_method', 'trafoof', 'tool\_change\_return\_home\_Z', and 'tool\_change\_return\_home'. The 'Manual Tool Change' section is also visible. The 'Actions' panel at the bottom lists 'Edit Post Configurator File', 'Show Changes', and 'Encrypt Post Configurator Files'. Several green callout boxes with arrows point to specific elements: 'LIB\_GE\_property\_ui\_tooltip' points to the top of the configuration panel; 'LIB\_GE\_property\_ui\_name (Group)' points to the 'Tool Change' category in the sidebar; '\$id / options(\$id)' points to the 'Tool preselect' dropdown menu; 'dialog(\$id)' points to the 'Output Tool Dimensions' field; and 'descr(\$id)' points to the 'Custom procedure' dropdown menu. The bottom right of the window has 'OK', 'Apply', and 'Cancel' buttons.

**LIB\_GE\_property\_ui\_tooltip**

**LIB\_GE\_property\_ui\_name (Group)**

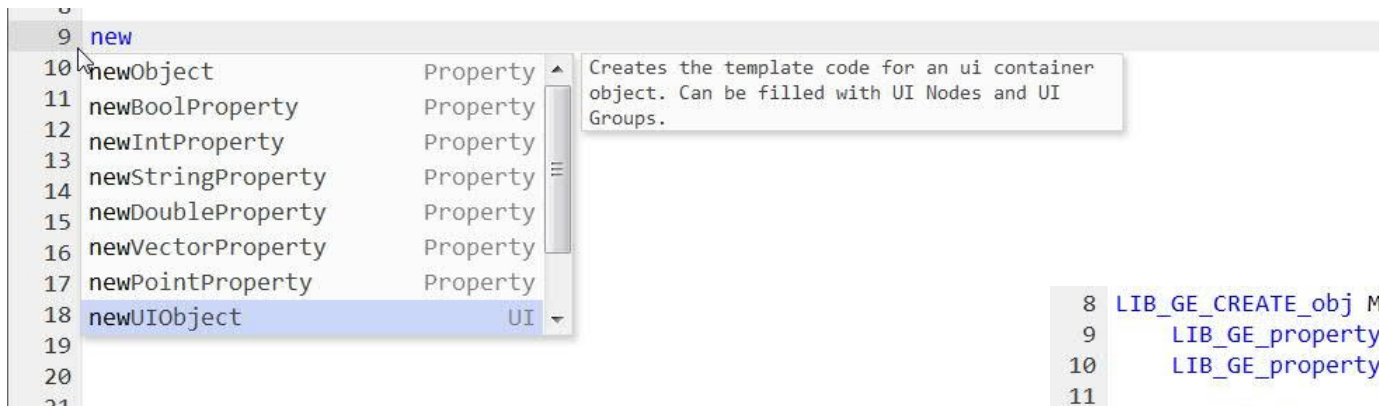
**\$id / options(\$id)**

**dialog(\$id)**

**descr(\$id)**

## Customize Grouping –Create a new group 2/3

- for the UI there are templates, e.g. for Nodes, Groups
- there is a special datatype for groups



- the ui\_parent can set to existing nodes or groups
- for create a new Main group use „root“

```
8 LIB_GE_CREATE_obj MyUser_tree {UI_TREE} {  
9   LIB_GE_property_ui_name      "MyCustomTree"  
10  LIB_GE_property_ui_tooltip   "Define MyCustomTree"  
11  
12  set id "Tooldimension_Group"  
13    set $id "0"  
14    set datatype($id)         "GROUP"  
15    set access($id)           222  
16    set dialog($id)           {{Tooldimension}}  
17    set descr($id)             {{Setting for tool output}}  
18    set group_status($id)      1  
19    set ui_parent($id)         "@CUI_ToolChange"  
20    set ui_sequence($id)       -1  
21 }
```

## Customize Grouping – add the property to a new group 3/3

- groups only visible if they contain a property
- properties must be created in an own object
- id of the group is the ui\_parent for the property

```
LIB_GE_CREATE_obj MyUser_tree {UI_TREE} {  
  LIB_GE_property_ui_name      "MyCustomTree"  
  LIB_GE_property_ui_tooltip   "Define MyCustomTree"  
  
  set id "Tooldimension_Group"  
  set $id 0  
  set datatype($id)           "GROUP"  
  set access($id)             222  
  set dialog($id)             {{Tooldimension}}  
  set descr($id)              {{Setting for tool output}}  
  set group_status($id)       1  
  set ui_parent($id)          "@CUI_ToolChange"  
  set ui_sequence($id)        -1  
}
```

```
LIB_GE_CREATE_obj CONF_CUSTOM_tool_group {} {  
  LIB_GE_property_ui_name      "Define Tool Dimension output"  
  LIB_GE_property_ui_tooltip   "Define if and how Tool Dimension should be output"  
  
  set id "output_tool_dimension"  
  set $id 0  
  set options($id)            {NO|YES}  
  set options_ids($id)        {0|1}  
  set datatype($id)           "INT"  
  set access($id)             222  
  set dialog($id)             {{Output Tool Dimension}}  
  set descr($id)              {{Turn the output of the tool dimension on or off}}  
  set ui_parent($id)          "Tooldimension_Group"  
}
```

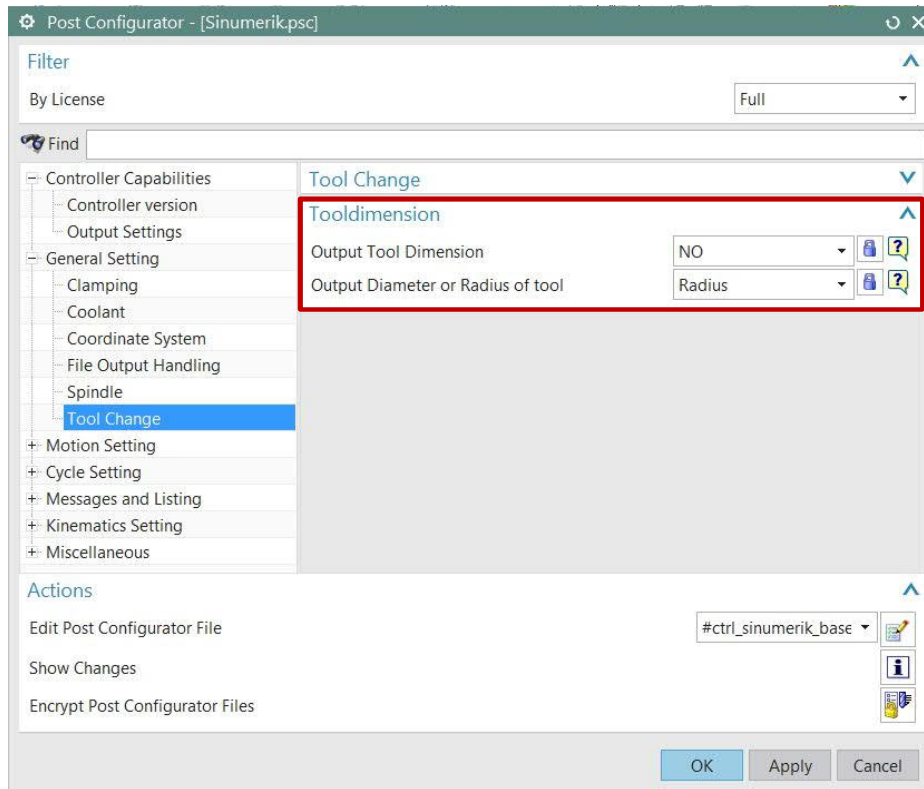


## Property Datatypes



<code>set datatype(\$id) INT</code>	
<code>set datatype(\$id) DOUBLE / REAL</code>	
<code>set datatype(\$id) STRING</code>	
<code>set datatype(\$id) Vector</code>	(Vector of 3 doubles)
<code>set datatype(\$id) Point</code>	
<code>set datatype(\$id) GROUP</code>	(for propertys)
<code>set datatype(\$id) NODE</code>	(need for own groups in the tree)
<code>Set datatype(\$id) COMMANDBLOCK</code>	(for tcl Code or Block templates)

## Example – Create 2nd property



```
LIB_GE_CREATE_obj CONF_CUSTOM_tool_dimension {} {
```

```
LIB_GE_property_ui_name "Define Tool Dimension Output"
```

```
LIB_GE_property_ui_tooltip "Define if and how Tool Dimension should be output"
```

```
set id "output_tool_dimension"
```

```
set $id 0
```

```
set options($id) {NO|YES}
```

```
set options_ids($id) {0|1}
```

```
set datatype($id) INT
```

```
set access($id) 222
```

```
set dialog($id) {{Output Tool Dimension}}
```

```
set descr($id) {{Turns the output of the tool dimension on or off}}
```

```
set id "output_mode_tool_dimension"
```

```
set $id 1
```

```
set options($id) {Radius|Diameter}
```

```
set options_ids($id) {2|1}
```

```
set datatype($id) INT
```

```
set access($id) 222
```

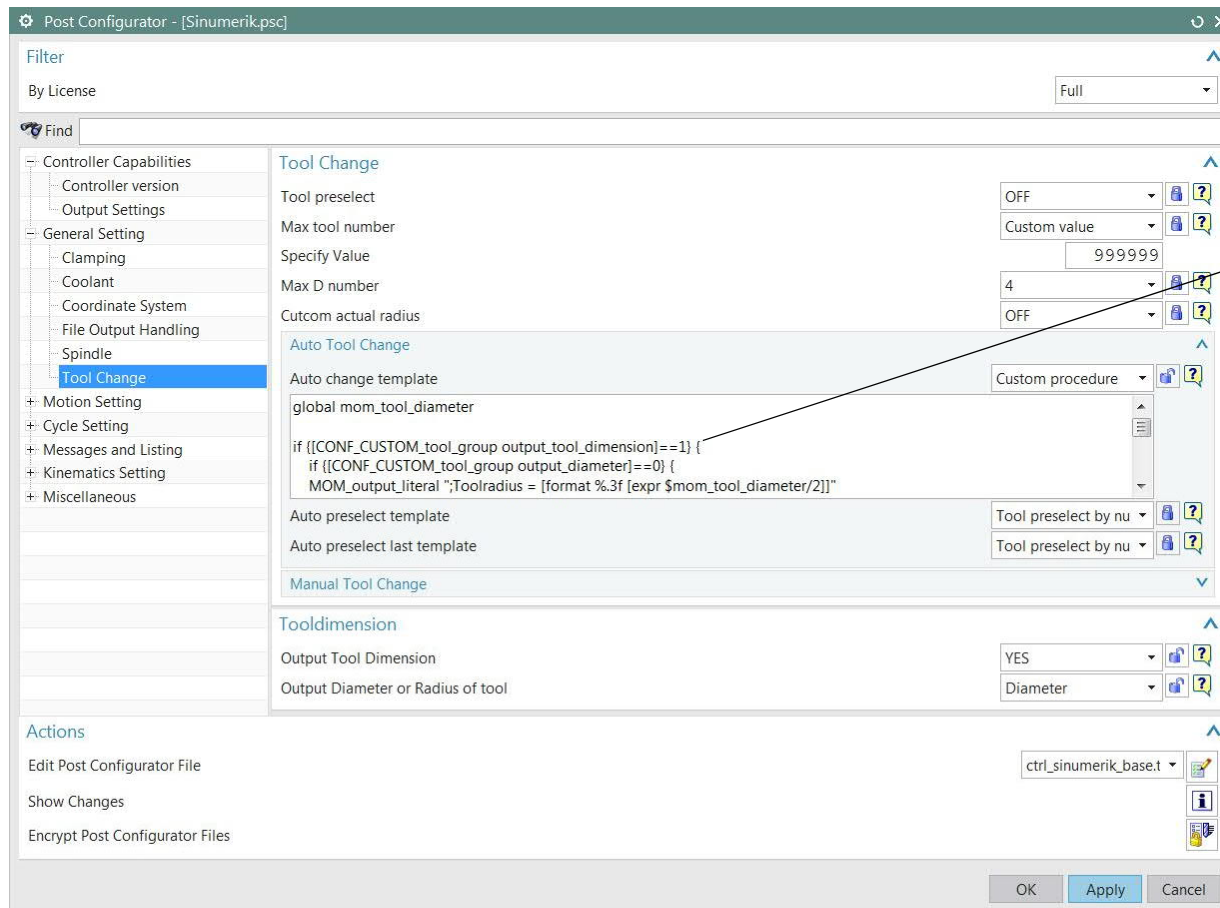
```
set dialog($id) {{Output as}}
```

```
set descr($id) {{Define whether dimension should be output as diameter or radius}}
```

```
}
```

# Option 1: Outputting it with the tool change

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```
LIB_GE_CREATE_obj CONF_CUSTOM_tool_group {} {  
  LIB_GE_property_ui_name      "Define Tool Dimension output"  
  LIB_GE_property_ui_tooltip   "Define if and how Tool Dimension should be output"  
  
  set id "output_tool_dimension"  
  set $id 0  
  set options($id)             {NO|YES}  
  set options_ids($id)         {0|1}  
  set datatype($id)            "INT"  
  set access($id)              222  
  set dialog($id)              {{Output Tool Dimension}}  
  set descr($id)               {{Turn the output of the tool dimension on or off}}  
  set ui_parent($id)           "Tooldimension_Group"  
  
  set id "output_diameter"  
  set $id 0  
  set options($id)             {Radius|Diameter}  
  set options_ids($id)         {0|1}  
  set datatype($id)            "INT"  
  set access($id)              222  
  set dialog($id)              {{Output Diameter or Radius of tool}}  
  set descr($id)               {{Define whether dimension should be output as diameter or radius.}}  
  set ui_parent($id)           "Tooldimension_Group"
```

```
N14 G153 X0. Y0.  
N16 ; ToolDiameter = 40.000  
N18 T1 M6  
N20 G54
```

## Setting the access level



- Access level is coded by number:



0

Hidden



1

Read Access



2

Read & Write

Access Code	Basic License	Advanced License	Full License
222	Read / Write	Read / Write	Read / Write
122	Read	Read / Write	Read / Write
022	Hidden	Read / Write	Read / Write
012	Hidden	Read	Read / Write
002	Hidden	Hidden	Read / Write
001	Hidden	Hidden	Read
000	Hidden	Hidden	Hidden

`set access($id)`

2

2

2

## Q&A

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