MIYOTA

This drawing is provisional and subject to our reconfirmation and/or revision without notice.

DH3~DH4=22287(±20)

Coordinates

記号	X	Y	R
GM	0	0	——
DH3	-8759	6900	——
DH4	8251	-7500	——
b1	7996	7871	530
b2	8624	7608	150
b3	10099	5501	150
b4	10131	4822	530
b5	7803	-8063	530
b6	7535	-8688	150
b7	5416	-10145	150
b8	4736	-10171	530
b9	-7996	-7871	530
b10	-8624	-7608	150
b11	-10099	-5501	150
b12	-10131	-4822	530
b13	-7803	8063	530
b14	-7535	8688	150
b15	-5416	10145	150
b16	-4736	10171	530

Hook

Section b1~b16

(φ23700)

850

22600±20

21400±30

600

600

250

(6H)

1710

-680

DH3

b13

b14

b16

b15

b12

b11 φ22700

b9

-680

b10

φ23500

+40

-0

φ22170±30

φ23300±20

b2

b1

-680

b3

b4

(12H)

21000

10745

10255

6200

800

ST

S0.9

(3H)

GM

-360

(9H)

22100±30

22600±20

φ23700±20

5450

φ6800

BT

-0

1230

b7

b8

b6

DH4

b5

-680

Hole for stem removal

250

MIN150

320

360

1710

2940

1230

800

(~760)

ST

1360

φ15660

(Day dial)

φ21200

(Date dial)

φ170±4

$\phi 700^{+3}_{-5}$

$\phi 1200^{+32}_{+18}$

300(~255)

400(~355)

1500(~1455)

taper(1°30′)

Alterations	Mark	Date	Description Appro.	Checked	Approved	Drawn	Scale	Unit	Quantity
	⚠1								
	⚠2								
	⚠3								
	⚠4								
	⚠5								
				M.Fukuda		Date	8/1	1/1000mm	
						Name			

Material	
Heat Treatment	
Hardness	
Plating	
General Tolerances	
Dimensions	
Angles	

Cal.NO.: GM00

Parts No.:

Name: Frame for Case

Drawing No.: GM00C001

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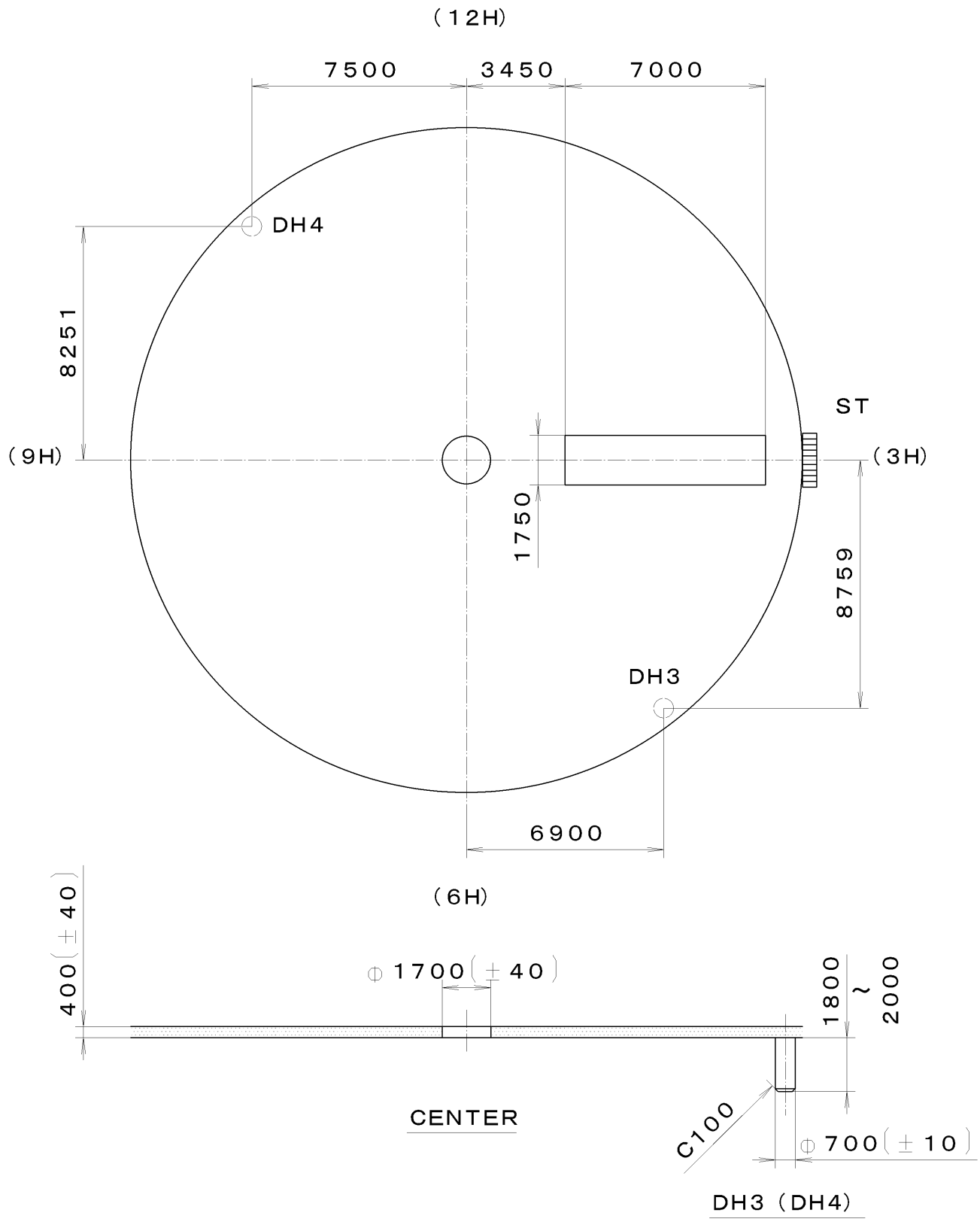
*** TIPW GM00-00A (01) *** (2100 1121) 03-06-02



7			Quantity		Cal. No. : GM00−00A
6			Unit	1/1000 mm	
5			Scale	5:1	Parts:
4			Date		
3			Drawn		
2			Checked	M. Fukuda	Name: Indications for Dial
1			Approved		
Material					Drawing No. : GM00D000
Heat Treatment			General Tolerances		
Hardness			Dimensions		
Plating			Angles		