



University of Michigan – Shanghai Jiao Tong University Joint Institute
Center of Optics and Optoelectronics

VE 320 – Summer 2012 Introduction to Semiconductor Device

Instructor: Professor Hua Bao

NANO ENERGY LAB

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Introduction



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Course Information

Time: Tuesday 8:00 - 9:40 AM / Thursday 4:00 – 5:40 PM

Friday 8:55 – 9:40 AM

Location: Dong Xia Yuan 200

Instructor: Professor Hua Bao

JI Building Office 302

Tel: 34206765 – 3021

Email: hua.bao@situ.edu.cn

Teaching Assistant: Guiyu Tian

Email: redriversqy@situ.edu.cn



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Textbook, Office Hours, Pre-Requisites

- Textbook

Semiconductor Device Fundamentals by Robert F. Pierret

- Reference

Introduction of Solid State Physics by C. Kittel or any similar solid state physics textbook

- Office Hours

Prof. Hua Bao: JI 302, TF 9:40-10:40 AM

Guiyu Tian: JI reading room, M 6:00-8:00 PM, Th 4:00-5:00 PM

- Prerequisites

Ve215, Vp240 or Vp260. If you do not meet this requirement, see your instructor immediately after class.



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Assignments, In-Class Participation

- Assigned weekly on Thursday. Due the following Friday. Graded assignments will be returned during lecture.
- Homework problems due at the start of the class. ***Late homework is not accepted.***
- Solutions will be posted after the homework is due.
- In-class exercises given periodically
 - 5-15 minutes duration
 - Textbook essential
- Class attendance mandatory



Exams and Grading

- One mid-term exam during the week of Jun 25 (week 7 of this semester).
- Final exam during the week of Aug 6 (week 13).
- Review session will be provided before mid-term and final exam. Exact exam time will be announced.
- There will be **no** written make-up exams. If you have a good excuse for missing an exam, you will be given an oral exam

Grading Policy

- Quiz and in-class performance 10%
- Homework 15%
- Mid-term 35%
- Final 40%



Unethical Conduct

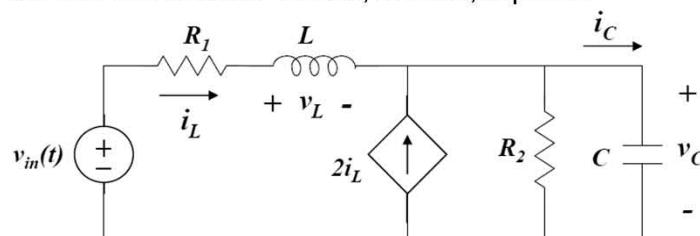
- You are free to discuss homework with each other. However, the work that you submit must be your own.
- Any cheating behavior will result in failing this class and other serious consequences.



Course Objective

- To introduce students to the fundamentals of semiconductor devices.

Ve215 Linear Devices: resistor, inductor, capacitor

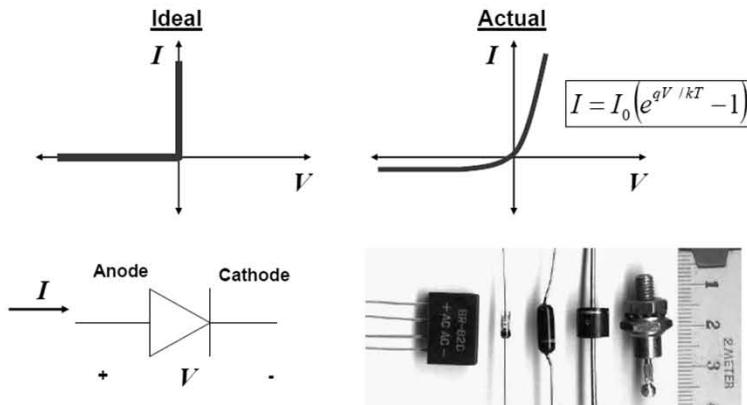


Ve320 Nonlinear Devices: diodes and transistors. "How" and "Why".



Diode

A one way valve for current flow



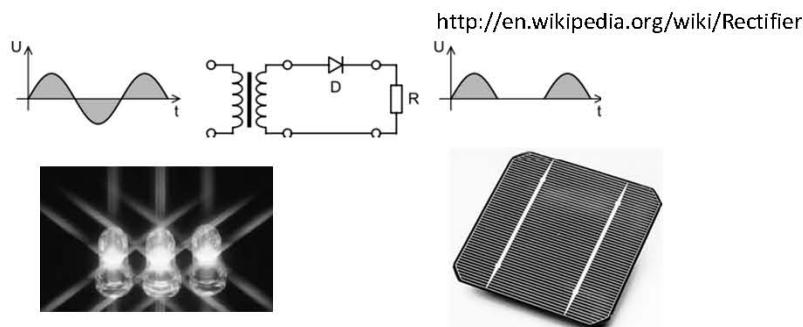
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Diode Applications

- Rectifier
- Over voltage protection
- Light emitter (Light emitting diode)
- Light detector (solar cell)



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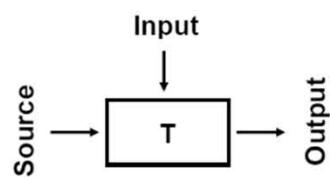
Transistor

transis·tor (trán-zìs'ter)

A solid-state electronic device that is used to control the flow of electricity in electronic equipment and consists of a small block of a semiconductor with at least three electrodes

Trans(fer) + (res)istor

**Idea: control large output
with small input**



This device should exhibit gain



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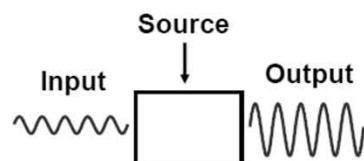
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What is a Transistor Used for?

Analog

Gain: Signal amplification

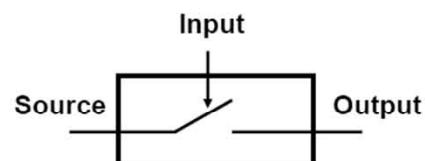
Realization of signal processing electronically



Digital

Switch: on or off

Realization Of Boolean logic electronically



Integrate many devices into a circuit



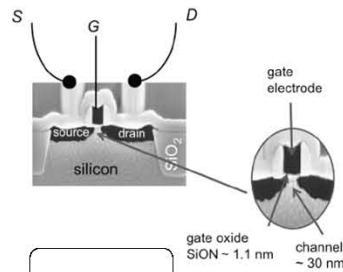
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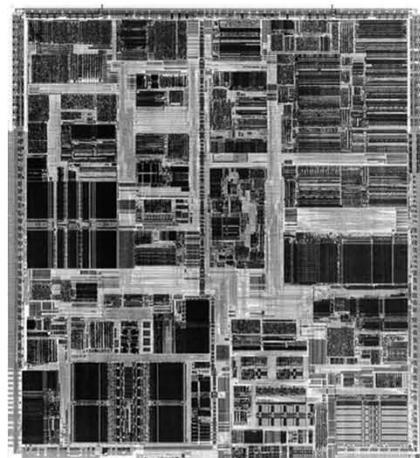
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Integrated Circuits

- Billions of transistors in a small area



Intel Pentium (IV) microprocessor

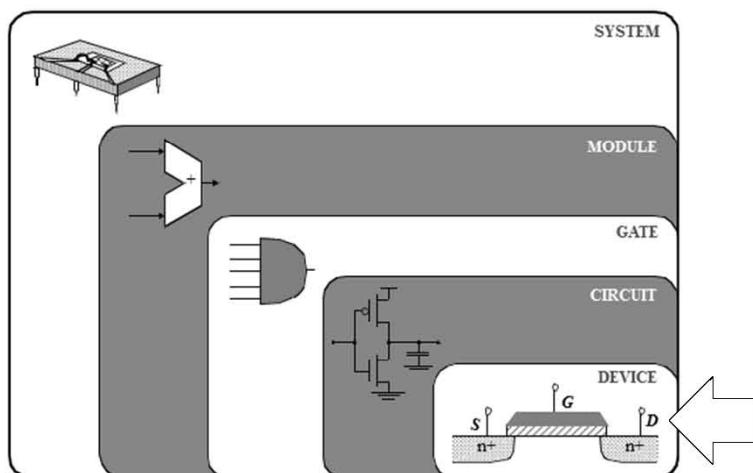


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Where we are?

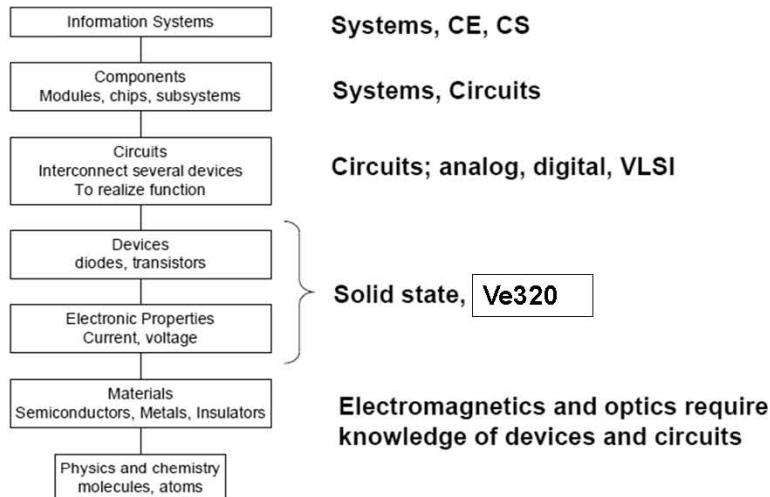


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Why should I Take This Course?



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Course Outline and Learning Strategy

Part I Semiconductor Fundamentals	~ 4 weeks, 20 lectures
Part II PN Junction Diode, MS Diode, LED	~ 3 weeks, 15 lectures
Part III Transistors, BJT, FET	~ 4 weeks, 20 lectures

- Part I: knowledge of quantum mechanics, statistical mechanics, and solid state physics is needed to fully understand this part. Try to accept those as facts.
- Part II and III: a lot of assumptions will be made. Try to think about how and why these assumptions are made. Repeat the mathematical derivation.



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Crystal Structures

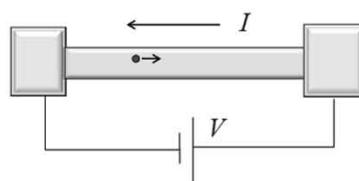


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Current Flow in Semiconductor



$$I = G \times V$$

$$= q \times n \times v \times A$$

Carrier Density

Velocity

Depends on chemical composition, crystal structure, temperature, doping, etc

Quantum Mechanics + Equilibrium Statistical Mechanics

- Encapsulated into concepts of effective mass and occupation factors

Transport with scattering, non-equilibrium Statistical Mechanics

- Encapsulated into drift-diffusion equation with recombination-generation



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Computing Carrier Density and Velocity

Atomic composition

- number of electrons per atom

Arrangement of atoms

- not all electrons are available for conduction

For Periodic Arrays

- simplification for computation

⇒ Concept of Unit Cells

⇒ Simple 3-D Unit Cells



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Chemical Composition

Q: What is a semiconductor?

II	III	IV	V	VI
4 Be	5 B	6 C	7 N	8 O
12 Mg	13 Al	14 Si	15 P	16 S
30 Zn	31 Ga	32 Ge	33 As	34 Se
48 Cd	49 In	50 Sn	51 Sb	52 Te
80 Hg	81 Tl	82 Pb	83 Bi	84 Po

Elemental (e.g., Si, C)
Compound

IV-IV: Si-Ge, Si-C

III-V: InP, GaAs,
(In_xGa_{1-x})(As_yP_{1-y})

II-VI: CdTe

IV-VI: PbS

Not all combinations are possible:

Lattice mismatch, room temp. instability, etc. are concerns

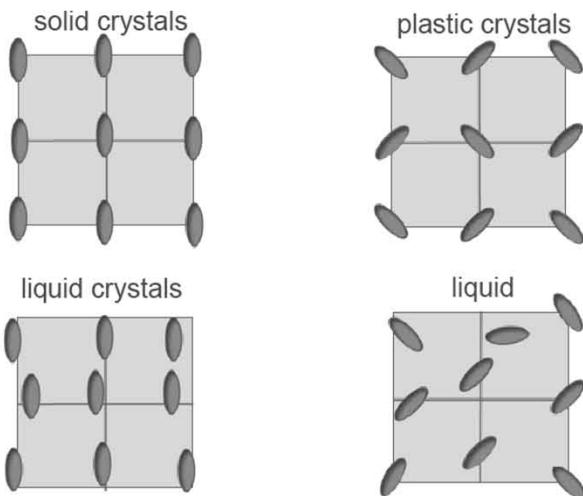


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Arrangement of Atoms: orientation vs. position

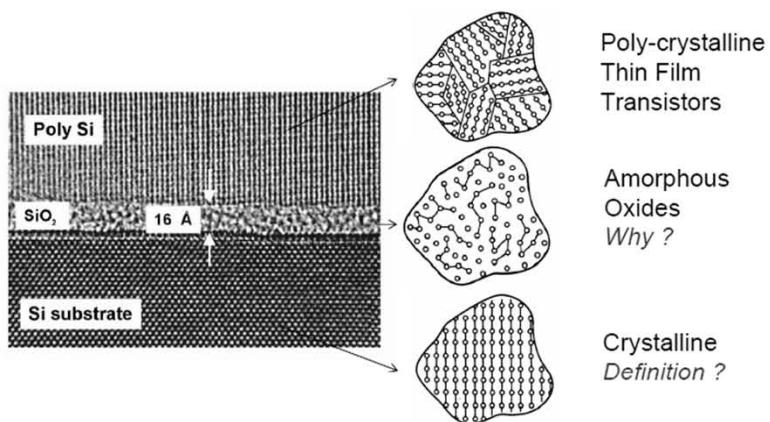


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Arrangement of Atoms



- Quantitative definition: correlation spectrum and diffraction pattern
- Modern solid state devices use all forms of these forms of materials

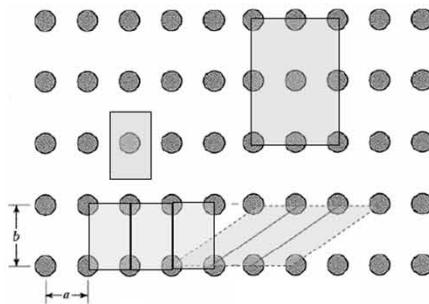


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Unit Cell of a Periodic Lattice

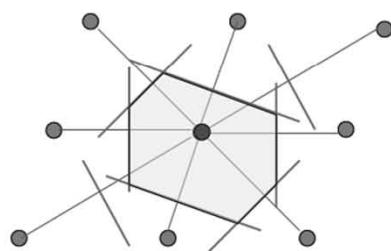


- Unit cell is not unique
- Unit cell can be primitive or non-primitive
- Properties of one cell define the properties of the crystal



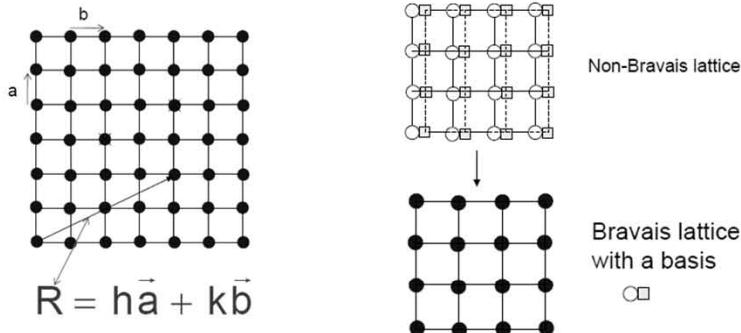
Wigner-Seitz Primitive Cell

- Choose a reference atom
- Connect to all its neighbors by straight lines
- Draw lines (in 2D) or planes (in 3D) normal to and at the midpoints of lines drawn in step 2
- Smallest volume enclosed is the Wigner-Seitz primitive cell



Bravais Lattice

- Bravais lattice is an infinite array of discrete points generated by a set of discrete translation operations
- In Bravais Lattice, every point has the same environment as any other point (same number of neighbors, etc)

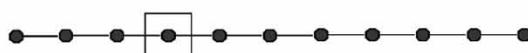


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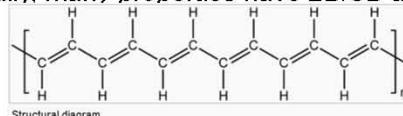
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Unit Cells in One-dimensional Crystals

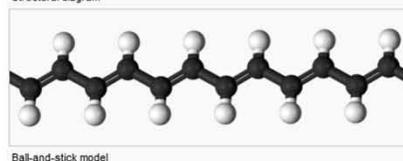


No system is truly 1-D, but...

- 1D properties dominate behavior in some materials (e.g., polymers)
- Can be solved analytically, many properties have 2D/3D analogs



Polyacetylene



<http://en.wikipedia.org/wiki/Polyacetylene>

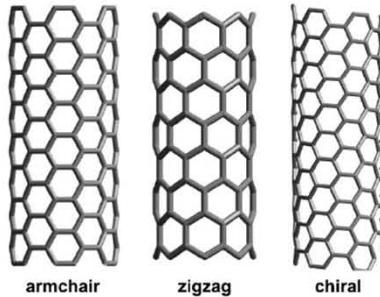


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Carbon Nanotube



- Quasi 1D structure.
- High mechanical strength.
- High electric conductivity
- High thermal conductivity (~10 times of copper)
- Generally believed first found by Iijima Sumio (饭岛澄男)

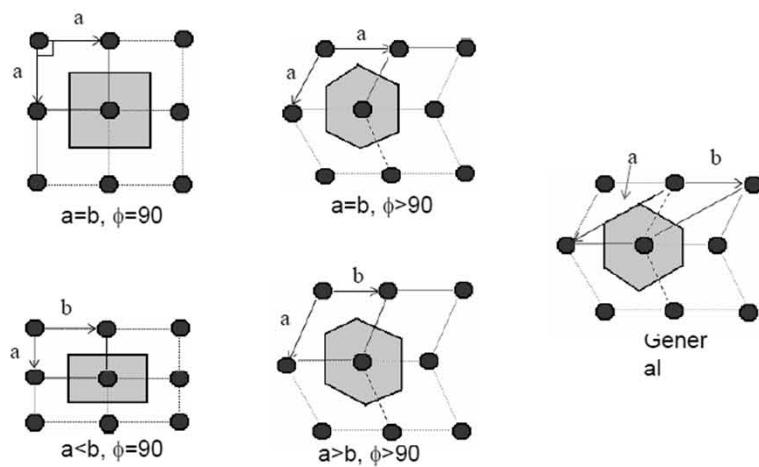


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Periodic Lattice in 2D



- Many systems have 2D lattice (e.g. Graphene)



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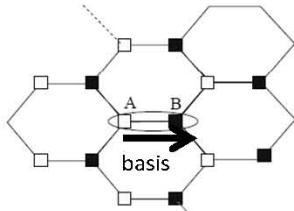
Graphene



Nobel Prize Physics in 2010

<http://en.wikipedia.org/wiki/Graphene>

0D: Fullerene
Nobel Prize in Chemistry 1996



This is a Graphene sheet which has recently been isolated from Graphite by adhesive tape stamping.

Ref. Novoselov, Geim, et al.
Nature, 438, 197, 2005.

A and B do not have identical environments

Not a Bravais lattice... but either A or B forms a Bravais lattice. The graphene structure can be constructed by a Bravais lattice + a basis vector

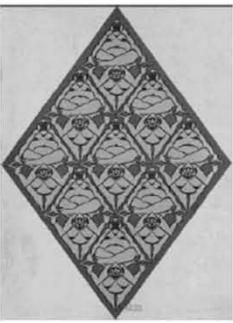
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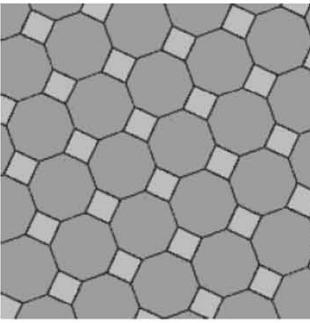
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Not a Bravais Lattice, but ...

Escher Tiling



Kepler Tiling



... but these can be converted into Bravais Lattice

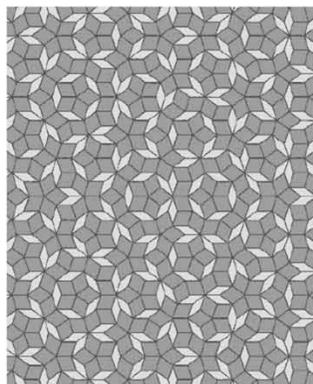
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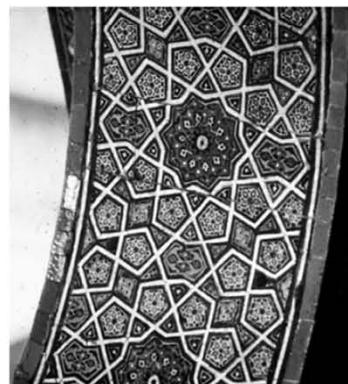
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Not a Bravais Lattice, and ...

Penrose Tiles



Ancient Tiles



- These CANNOT be transformed into Bravais lattice.

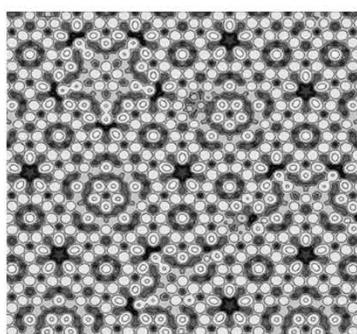


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Quasicrystals



Atomic model of an aluminium-palladium-manganese (Al-Pd-Mn) quasicrystal surface.

<http://en.wikipedia.org/wiki/Quasicrystal>

- First found by Dan Shechtman
- 2011 Nobel Prize in Chemistry

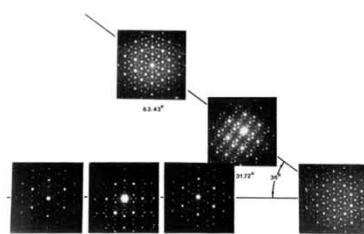


FIG. 2. Selected-area electron diffraction patterns taken from a single grain of theicosahedral phase. Rotations match those in Fig. 1.

Diffraction pattern published in their original paper in 1984 on *Physical Review Letters*



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Types of 3D Bravais Lattice

	Triclinic	Cubic	Tetragonal	Orthorhombic	Rhombohedral	Hexagonal	Monoclinic
P	$\alpha, \beta, \gamma \neq 90^\circ$		$a = c$	$a \neq b \neq c$	$\alpha, \beta, \gamma \neq 90^\circ$	$a = c$	$\alpha \neq 90^\circ, \beta, \gamma = 90^\circ$
I			$a \neq c$	$a \neq b \neq c$			
F			X	$a \neq b \neq c$			
C				$a \neq b \neq c$			$\alpha \neq 90^\circ, \beta, \gamma = 90^\circ$



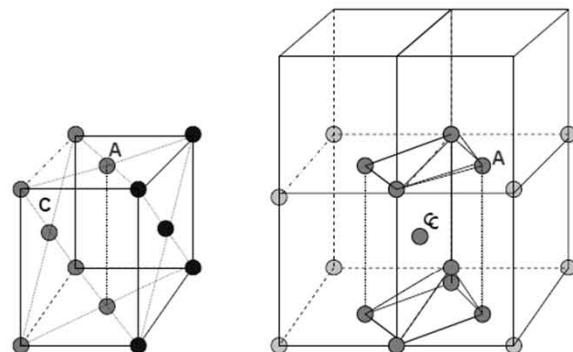
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Duplicated Bravais Lattice

Unlucky Frankenheim (1842)!



Tetragonal BC = Tetragonal FC

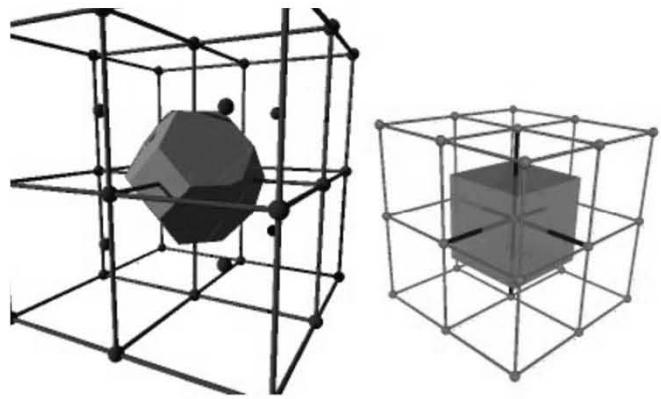


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Wigner-Seitz cells for BCC and Cubic Lattices



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Important Bravais Lattices

Polonium84

	Triclinic	Monoclinic	Orthorhombic	Tetragonal	Rhombohedral	Hexagonal	Cubic
P	$\alpha, \beta, \gamma \neq 90^\circ$ 	$\alpha \neq 90^\circ$ $\beta, \gamma = 90^\circ$ 	$a \neq b \neq c$ 	$a \neq c$ 	$a, \beta, \gamma \neq 90^\circ$ 	$a \neq c$ 	
I			$a = b = c$ 	$a = c$ 			
F			$a \neq b \neq c$ 				
C		$\alpha \neq 90^\circ$ $\beta, \gamma = 90^\circ$ 	$a \neq b \neq c$ 			Every type of lattice can be found, but 75% are these three types	

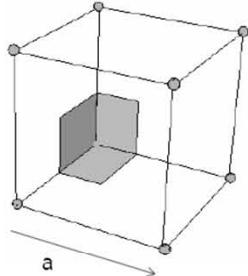


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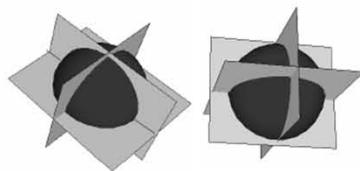
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Cubic Cell: Volume Issues



Points per cell
=1/8 points/corner x 8 corners
=1 Point/cell.
(depends on definition of cell)



Number density
= $(1/a^3)$ points/cm³.
(does not depend on cell definition)

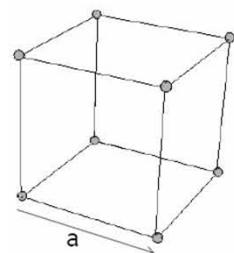


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Cubic Cell: volume issues

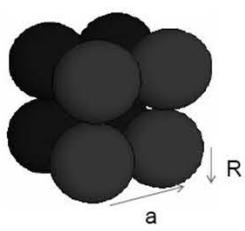


Packing density
=volume filled/total volume

$$R=a/2$$

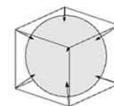
$$P = (1/8) \times (4/3)\pi R^3 \times (8 \text{ corners}) / a^3 \\ = \pi/6$$

(does not depend on cell definition)



If you choose a Wigner-Seitz cell ...

$$P = V_{\text{sphere}} / V_{\text{cube}}$$

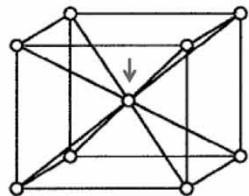


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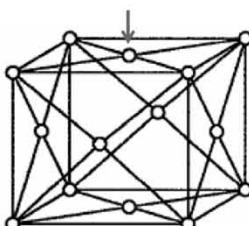
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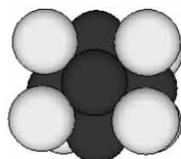
BCC and FCC Lattices



Points per cell
 $= 1/8 \times 8 @\text{corners}$
 $+ 1 @\text{inside}$
 $= 2$



Points per cell
 $= 1/8 \times 8 @\text{corners}$
 $+ 1/2 \times 6 @\text{faces}$
 $= 4$

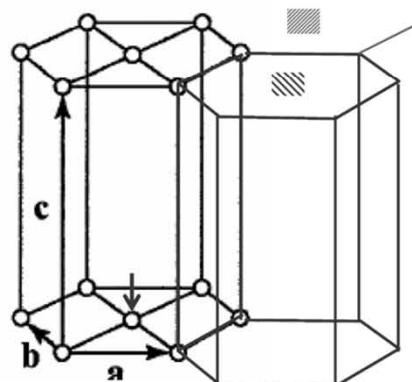


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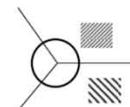
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Hexagonal Closed-Packed



Points per cell

$1/2 \times 2 @\text{faces} = 1$



$1/2 \times 1/3 \times 12 @\text{corners} = 2$

3 points/cell



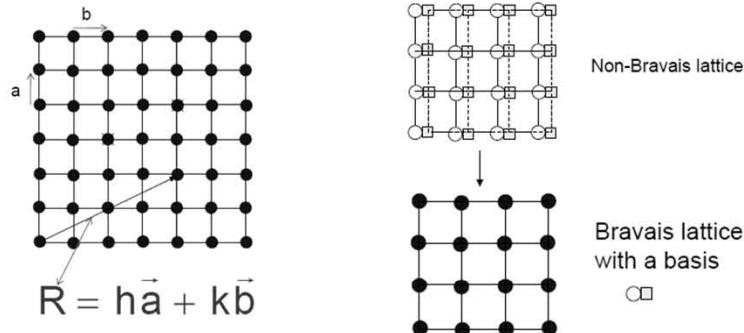
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Geometry of Lattice Points

- Bravais lattice is an infinite array of discrete points generated by a set of discrete translation operations
- Crystal can be constructed by the Bravais lattice + basis

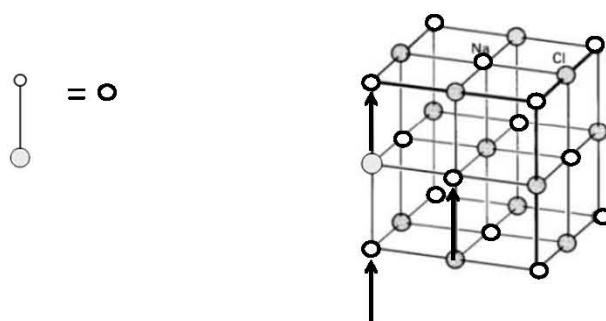


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Rocksalt FCC Structure



- This is not a simple cubic structure!
- Only looking at the Na atoms. This is the Bravais lattice. It forms an FCC structure.

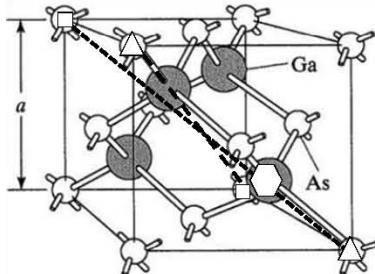


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Zinc-Blende FCC Lattice for GaAs



Atoms/cell=(1/8)x8 + (1/2)x6 + 4=8
FCC Lattice with a basis
Tetrahedral structure



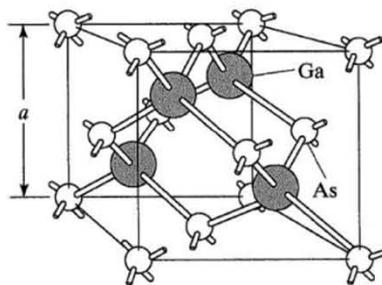
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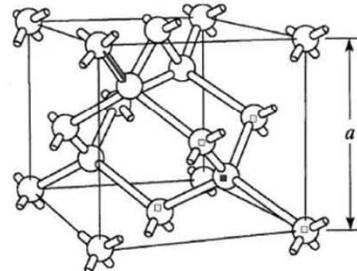
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Diamond FCC Lattice for Silicon



Zinc-blende: GaAs, InP...



Diamond: Si, Ge...

Lattice constant a is a material property!

Eg. $a_{\text{Si}} \sim 5.43$ Angstrom and $a_{\text{GaAs}} \sim 5.65$ Angstrom at room temperature.



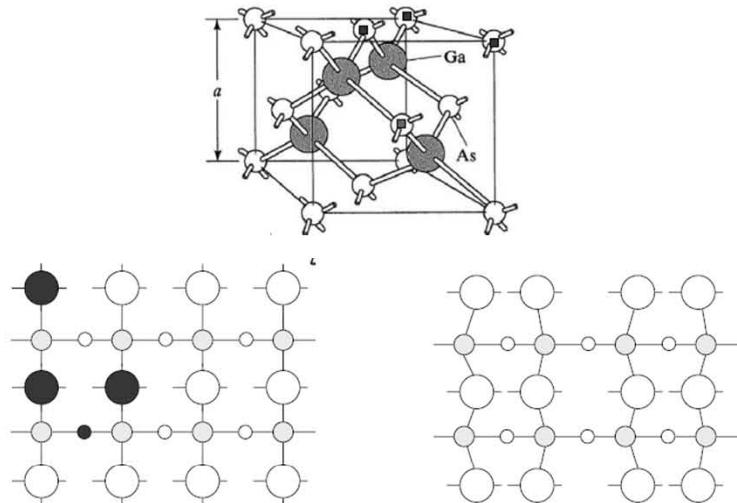
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Surface Reconstruction



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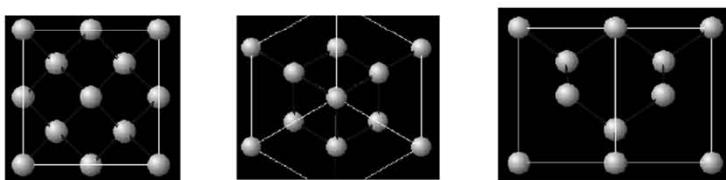
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Crystal Surfaces

- Atomic arrangement not symmetric in all directions
- Chemical and electronic properties will depend on atomic arrangement
- Need a method of specifying atomic arrangement or orientation

Different crystalline faces of silicon

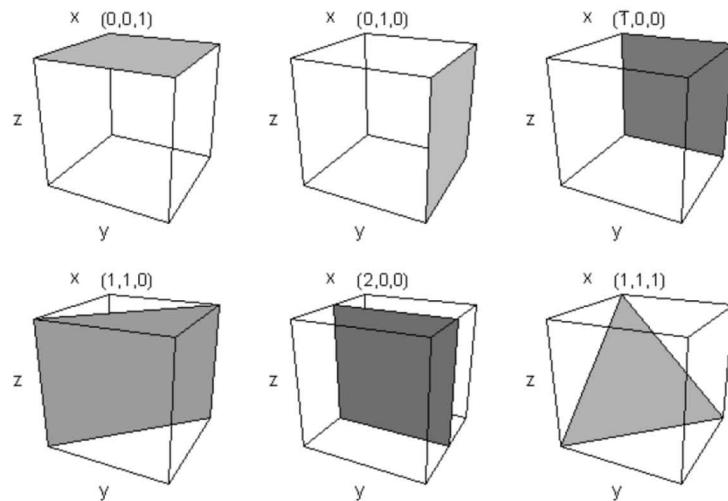


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Miller Indices and Definition of Planes

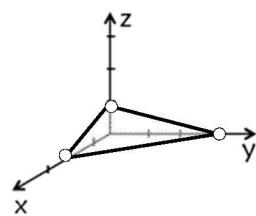


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Miller Indices: Rules



1. Set up axes along the edges of the unit cell
2. Normalize intercepts ... 2, 3, 1
3. Invert/rationalize intercepts ... $1/2, 1/3, 1$
 $3/6, 2/6, 6/6$
4. Enclose the numbers in curvilinear brackets
 $(3,2,6)$



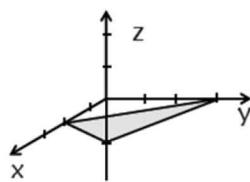
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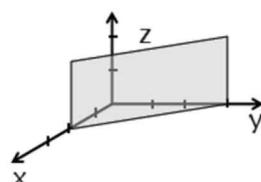
Few More Rules ...

Negative Intercept



2, 3, -2
1/2, 1/3, -1/2
3, 2, -3
(3 2 -3)

Intercept at infinity



2, 3, ∞
1/2, 1/3, 0
3, 2, 0
(3 2 0)



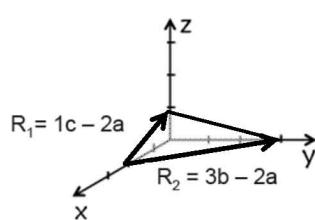
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Where does Miller Indices come from?

Miller indices: (326)



Cross Product of the two vectors
(what does it mean?)

$$\mathbf{R}_2 \times \mathbf{R}_1 = \begin{vmatrix} a & b & c \\ -2 & 3 & 0 \\ -2 & 0 & 1 \end{vmatrix} = 3a + 2b + 6c$$

Vector index
[326]

The same as Miller indices!

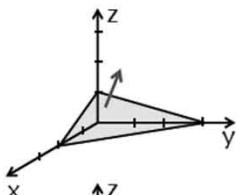


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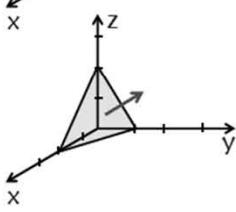
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Angle between Two Planes



Unit vector normal to plane 1:

$$N_1 = (\vec{h_1} \vec{a} + k_1 \vec{b} + l_1 \vec{c}) / (\vec{h_1}^2 + k_1^2 + l_1^2)^{1/2}$$



Unit vector normal to plane 2:

$$N_2 = (\vec{h_2} \vec{a} + k_2 \vec{b} + l_2 \vec{c}) / (\vec{h_2}^2 + k_2^2 + l_2^2)^{1/2}$$

$$\cos(\theta) = N_1 \bullet N_2$$

$$= (\vec{h_2} \vec{h_1} + k_2 k_1 + l_2 l_1) / (\vec{h_2}^2 + k_2^2 + l_2^2)^{1/2} (\vec{h_1}^2 + k_1^2 + l_1^2)^{1/2}$$



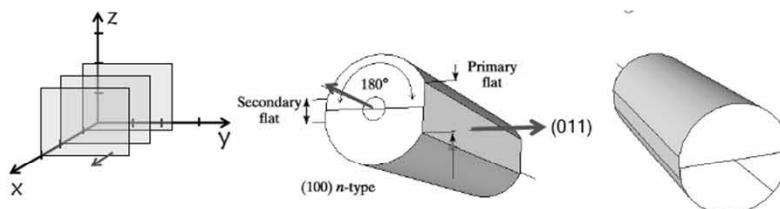
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Examples



$$\cos(\theta) = (1 \times 0 + 0 \times 1 + 0 \times 1) / (\sqrt{1} \times \sqrt{2}) = 0$$

so $\theta = 90$ degrees

(011) surface is normal to (100) surface



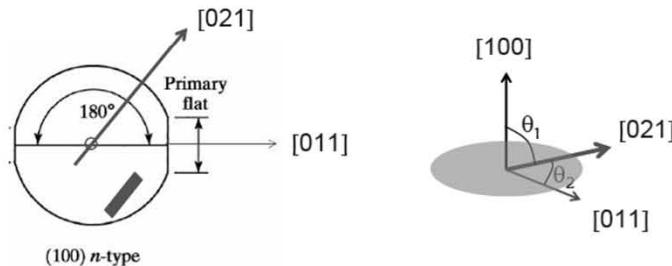
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Example use of Miller Indices



$$\cos(\theta_1) = (1x0+0x2+0x1)/(1x\sqrt{5}) = 0, \text{ so } \theta_1 = 90 \text{ degrees}$$

[021] vector lies on (100) plane.

$\cos(\theta_2) = (0x0+2x1+1x1)/(\sqrt{5}\sqrt{2})$, so $\theta_2 = 18.5$ degrees with respect to [011] direction.



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Conclusions

- In order to understand the transport property of semiconductor, we need to understand the chemical composition and atomic arrangements.
- Crystalline structure can be built by repeating basic building blocks... Bravais lattice, basis
- Diamond and zinc-blende structure
- To identify crystal planes... Miller Indices, vector indices

References:

1. Lecture notes of ECE606 (Alam) and ECE315 (Lundstrom) at Purdue University
2. Lecture notes of EECS320 (Zhong) at UM

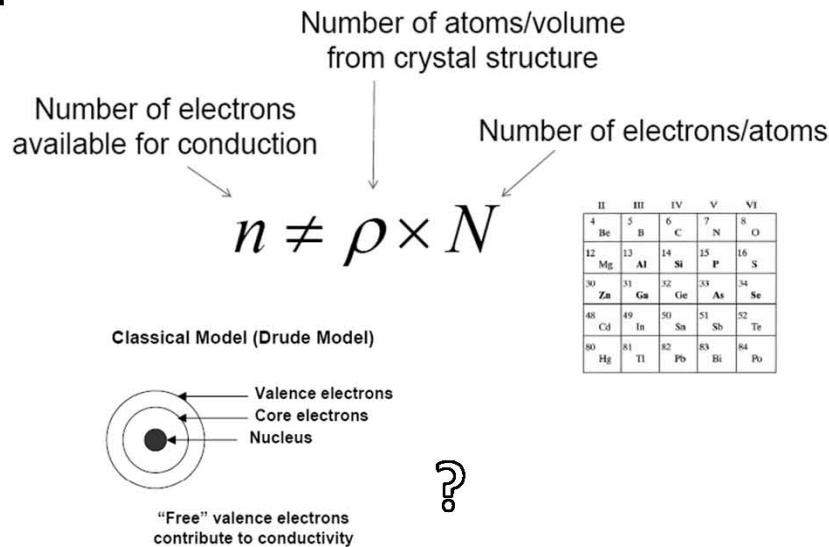


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Looking ahead ...



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