NOTES

- 1. Sleeve joint shall be used for sounding pipe passing through decks.
- 2. Air pipes shall be fitted at the highest part of the tank and self drained under normal trim condition.
- 3. Two(2) sounding tapes with plumb shall be furnished as deck inventory.
- 4. The sea chest for water ballast/cargo pumps shall have air venting through holes on the shell plate instead of venting pipe, but air vent pipe shall be provided for sea chest of em'cy fire pump up to
- 5. Air vent heads for water ballast tanks (No.1~No.5 W.B.TK, F.P.TK) and void adjacent to cargo tank shall be fitted with fire proof screen.
- 6. Float disc type air vent head which have the following flow capacity under 2500mm WC hyd.resistant pressure shall be applied for the ballast tanks.

SIZE	65A	80A	100A	125A	150A	200A	250A	300A	350A	400A
FLOW CAPACITY (m'/H)	37	53	94	109	171	302	496	607	970	1265

	•	TABLE OF A	IR PIPE AN	D FILLII	NG PIPE				
	- /	AIR ESCAPE PI	PE		FILLING P	PUMP CAPACITY	RATIO		
TANK NAME	a N.D	THICKNESS	IN AREA A (arr)	N.D	THICKNESS	IN AREA B (cm²)	FOR FILLING PURPOSE (M³/H)	(A/B)	
F.P. TK	350A X 3	12.7T	2569	450A	16T	1420	3000	1.8	
NO.1,2,3,4,5 W.B. TK (P/S)	350A X 3	12.7T	2569	450A 200A	16T 12.7T	1706.2	3000	1.5	
A.P. TK	250A X 1	12.7T	746	250A	12.7T	400	000	4.00	
	200A X 1	12.7T	740	2307	12.71	460	600	1.62	

7. No air and sounding pipes shall be provided for the compartment of echo sounder/speed log. But the drain plug shall be provided for confirming the compartment is not flooded.

No	MAT'L No	DESCRIPTION	Q'TY	TYPE	MAKER	REMARK					
FOUIPMENT LIST											

	SPECIFICATION OF PIPING SYSTEM													
	FLUID(DESIGN)			PIPE		VALVE		PIPE CONN.		٧.	HYD. TEST		DEM	
SERVICE	PRESS	TEMP	NOM. DIA.	MAT'L	TREAT	MATERIAL		TYPE	TYPE	GASKET	BOLT	P (Kg/CM²)		REM- ARKS
	(Kg/CM ²)	(°C)			-MENT	BODY	DISC				/NUT	SHOP	SHIP	
AIR VENTING	АТМ.	AMB.	80 - 200	STPG370 SMLS SCH.80	GALV.	_	-	-	JIS5K FLANG E OR SLEEVE	NON- ASBES.	HEX. S45C GALV. (SEE		N/A	
VENTING			250 - 400	STPG370 SMLS 12.7T							GENERAL NOTE 9)			
SOUNDING	ATM.	NOR.	40 - 50	STPG370 SMLS SCH.80	GALV.	-	=	1 <u></u>	SLEEVE	-	-	_	_	

PROJECT 5268

P/D OF AIR AND SOUNDING SYSTEM <



DSME DAEWOO SHIPBUILDING & MARINE ENGINEERING CO.,LTD.