



STANDARD NAME

# REDUCING PIECE FOR O.C.I.M.F MANIFOLD

DSE - P5393S

Enactment Date

1989.09.30.

Revision Date

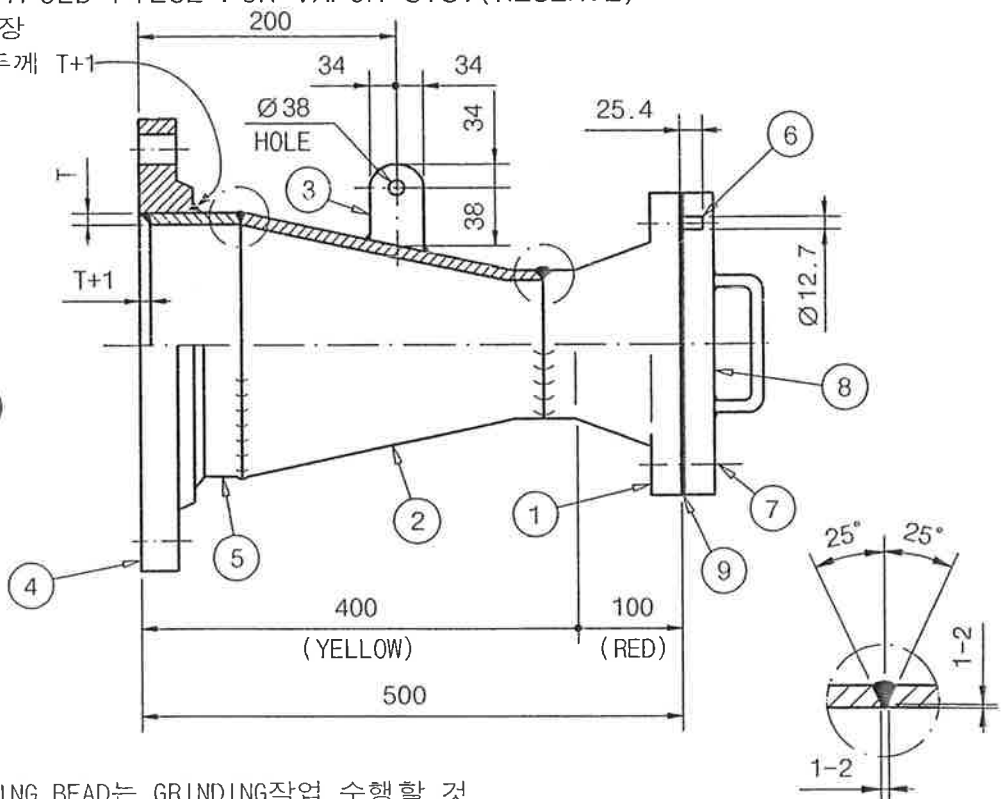
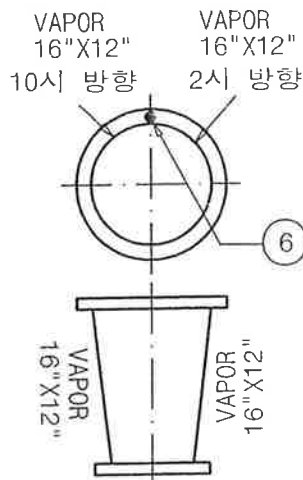
2005.02.15. (R3)

- O.C.I.M.F MANIFOLD PIECE FOR VAPOR SYS.(RESERVE)

용접각장

PIPE 두께 T+1

## NAME MARKING



## NOTE

1. PIPE 내부의 WELDING BEAD는 GRINDING작업 수행할 것.
2. SIZE MARKING은 PIPE의 10시 방향과 2시 방향에 WELDING BEAD로 표기 하고 FINAL PAINT후 글자는 검은색으로 PAINT할 것.(글자 크기는 높이를 50mm로 할 것.)
3. 제작 수량 : ST/SHIP
4. 6번의 원통 STUD는 12시 방향에 설치되어야하며 THREAD TYPE으로 체결할 것.
5. BLIND FLANGE는 DSE-P5325S를 참조하여 제작하고 BOLTS, NUTS & GASKET을 완전히 체결하여 입고할 것.
6. FINAL PAINT COLOUR는 도면에 준하여 구분 PAINTING할 것.
7. PAINT CODE : IN SIDE = OUT SIDE =

600X300A (24"X12")	ANSI 150PSI B16.5 12"	CON BW 600X300A	JIS 5K-600A	ERW PE 12.7T 600A	M24X90L	Ø27	ANSI 150PSI B16.5 12"	ANSI 150PSI B16.21 3.2T(FF TYPE)	302
500X300A (20"X12")	ANSI 150PSI B16.5 12"	CON BW 500X300A	JIS 5K-500A	ERW PE 12.7T 500A	M24X90L	Ø27	ANSI 150PSI B16.5 12"	ANSI 150PSI B16.21 3.2T(FF TYPE)	254
400X300A (16"X12")	ANSI 150PSI B16.5 12"	CON BW 400X300A	JIS 5K-400A	ERW PE 12.7T 400A	M24X90L	Ø27	ANSI 150PSI B16.5 12"	ANSI 150PSI B16.21 3.2T(FF TYPE)	188
FLG X FLG SIZE	(1) FLANGE WELD 'G NECK	REDUCER	(4) FLANGE SLIP-ON	PIPE	HEX. BOLT AND NUT	BOLTING HOLE SIZE	FLANGE BLIND	GASKET	WEIGHT (Kg/EA)
9	GASKET FF TYPE ANSI 150PSI B16.21 12" 3.2T				NON-ASB.	1			
8	FLG BLIND ANSI 150PSI FLAT FACE B16.5 12"				SS400	1	DSE-P5325S		
7	HEX. BOLT AND NUT M22X90L				S45C	12	GALV.		
6	CYLINDRICAL STUD				S45C	1	Ø12.7MM x L25.4MM		
5	PIPE ERW PE 12.7T				STPG370 12.7T	1			
4	FLG SLIP-ON JIS 5K				SS400	1			
3	LIFTING LUG				SS400 : 15T	1			
2	REDUCER CON BW 12.7T				PG370	1			
1	FLG WELDING NECK ANSI FLAT FACE 150PSI B16.5				A105	1			
NO.	DESCRIPTION				MATERIAL	Q'TY	REMARK		

S-1004-03  
A4(210mmX297mm)



DAEWOO SHIPBUILDING &  
MARINE ENGINEERING CO., LTD.