## TAI CHONG CHEANG STEAMSHIP CO (SINGAPORE) PTE LTD

**Safety Management System** 

**VOC MANAGEMENT PLAN Chapter 9 – Emergency Procedure** 

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At alarm condition related to Vapour Emission Control System, following emergency procedure shall be followed.

Alarm Condition	Hazards associated with alarm condition	Emergency Procedure
<ul> <li>Cargo tank high level alarm (95% volume)</li> <li>Tank overfill alarm (98 %</li> </ul>	Overfill and spillage of cargo.  Cargo tank over pressurization and under	Reduce the cargo transfer rate by closing the cargo valves.
volume)	pressurization.	Close the manifold valve.
- Vapour collecting line high pressure alarm (1200 mmWG)	Fire, explosion and detonation.	Contact with terminal officer and/or the person in charge of oil transfer of service vessel for
- Vapour collecting line low pressure alarm (100 mmWG)		system shut down.
- Oxygen High alarm (8% volume)		