- **Make utilization function of washing machine**
  - ◆ Utilization = working / simulation time

- **Determine the optimal number of washing MACHINE**
  - ◆ Optimal condition is
    - ▪ Maximize the average utilization
    - ▪ Minimize deviation of utilization

- **Investigation of Parameter relation among**
  - ◆ WASHTIME
  - ◆ T_INTER
  - ◆ NUM_MACHINES