



Winstar Display Co., LTD

華凌光電股份有限公司



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SPECIFICATION

CUSTOMER : _____

MODULE NO.: WG12232E-YYK-N

APPROVED BY:
(FOR CUSTOMER USE ONLY)

SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
ISSUED DATE:			

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1.Module Classification Information

W G 1 2 2 3 2 E - Y Y K - N
 • , *f* „ ... † ‡ ^

• Brand : WINSTAR DISPLAY CORPORATION

' Display Type : H→Character Type, G→Graphic Type

f Display Font : 122 x 32 dots

„ Model serials no.

... Backlight Type : N→Without backlight

A→LED, Amber

B→EL, Blue green

R→LED, Red

D→EL, Green

O→LED, Orange

W→EL, White

G→LED, Green

F→CCFL, White

Y→LED, Yellow Green

† LCD Mode : B→TN Positive, Gray T→FSTN Negative

N→TN Negative,

G→STN Positive, Gray

Y→STN Positive, Yellow Green

M→STN Negative, Blue

F→FSTN Positive

‡ LCD Polarizer A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00
 Type/ Temperature H→Transflective, W.T,6:00
 range/ View

direction

D→Reflective, N.T, 12:00

K→Transflective, W.T,12:00

G→Reflective, W. T, 6:00

C→Transmissive, N.T,6:00

J→Reflective, W. T, 12:00

F→Transmissive, N.T,12:00

B→Transflective, N.T,6:00

I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00

L→Transmissive, W.T,12:00

^ Special Code

N : Without negative

2.Precautions in use of LCD Modules

- (1)Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

3.General Specification

Item	Dimension	Unit
Number of Characters	122 x 32 dots	-
Module dimension	80.0 x 36.0 x 10.2MAX)	mm
View area	60.0 x 18.0	mm
Active area	53.64 x 15.64	mm
Dot size	0.4 x 0.45	mm
Dot pitch	0.44 x 0.49	mm
LCD type	STN, Positive, Transflective, Yellow green	
Duty	1/32	
View direction	12 o'clock	
Backlight Type	Led Yellow Green	

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	T _{OP}	-20	-	+70	°C
Storage Temperature	T _{ST}	-30	-	+80	°C
Input Voltage	V _I	0	-	V _{DD}	V
Supply Voltage For Logic	V _{DD}	0	-	6.7	V
Supply Voltage For LCD	V _{DD} -V _{LCD}	0	-	-10	V

Supply Voltage For LCD	V_{OUT}	-	NC		V
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5. Electrical Characteristics

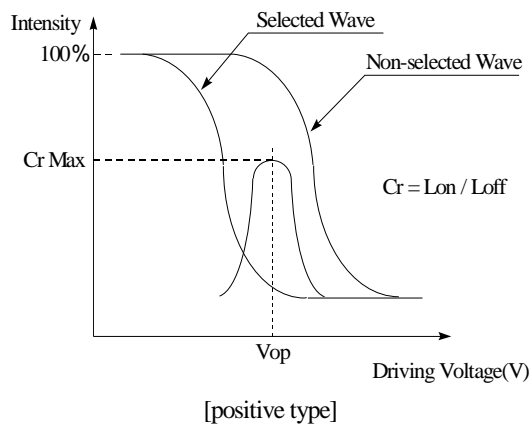
Item	Symbol	Condition	Min	Typ	Max	Unit
Supply Voltage For Logic	$V_{DD}-V_{SS}$	-	4.75	5.0	5.25	V
Supply Voltage For LCD	$V_{DD}-V_0$	Ta=-20°C	-	-	5.6	V
		Ta=25°C	-	4.8	-	V
		Ta=+70°C	4.0	-	-	V
Input High Volt.	V_{IH}	-	$0.7V_{DD}$	-	V_{DD}	V
Input Low Volt.	V_{IL}	-	0	-	$0.3V_{DD}$	V
Output High Volt.	V_{OH}	-	2.4	-	-	V
Output Low Volt.	V_{OL}	-	-	-	0.4	V
Supply Current	I_{DD}	-	-	1.2	-	mA

6. Optical Characteristics

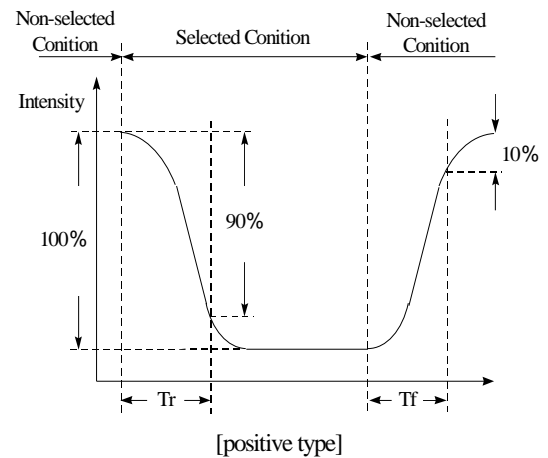
Item	Symbol	Condition	Min	Typ	Max	Unit
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View Angle	(V) θ	$CR \geq 2$	10	-	105	deg
	(H) ϕ	$CR \geq 2$	-30	-	30	deg
Contrast Ratio	CR	-	3	-	-	-
Response Time	T rise	-	-	100	150	ms
	T fall	-	-	100	150	ms

Definition of Operation Voltage (Vop)



Definition of Response Time (Tr, Tf)

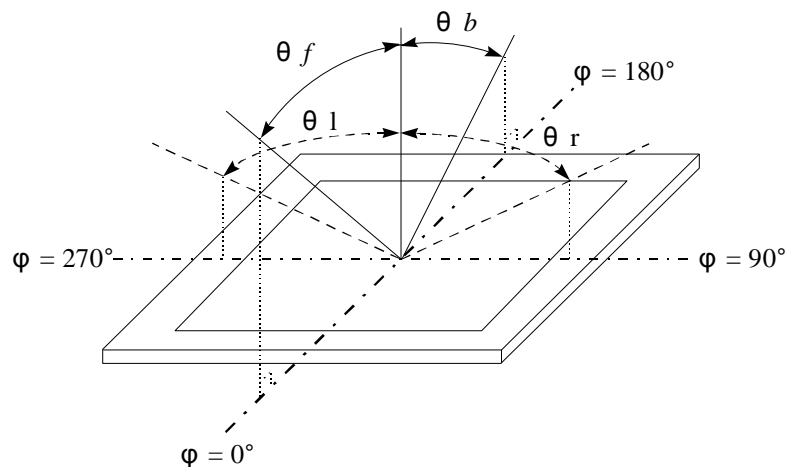


Conditions :

Operating Voltage : Vop Viewing Angle(θ , ϕ) : 0° , 0°

Frame Frequency : 64 HZ Driving Waveform : 1/N duty , 1/a bias

Definition of viewing angle($CR \geq 2$)

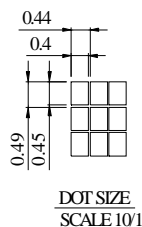
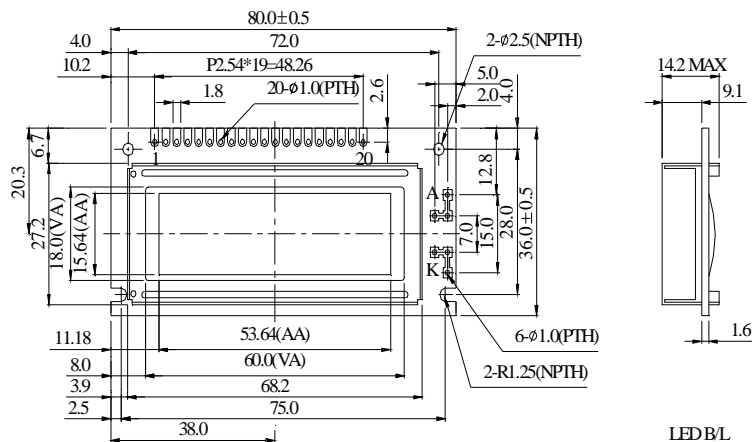


7.Interface Description

Pin No.	Symbol	Level	Description
1	V _{ss}	0V	Ground
2	V _{dd}	5V	Power supply for logic
3	V _o	(Variable)	Operating voltage for LCD
4	A0	H/L	H : Data L : Instruction
5	CS1	H/L	Chip select signal for IC1
6	CS2	H/L	Chip select signal for IC2
7	CL	-	External clock 2KHz
8	E(/RD)	H/L	Enable Signal (/RD is for 80 series MPU read signal)
9	R/ \overline{W} (/WR)	H/L	H : Read ; L : Write (/WR is for 80 series MPU write signal)
10	DB0	H/L	Data bus
11	DB1	H/L	Data bus
12	DB2	H/L	Data bus
13	DB3	H/L	Data bus
14	DB4	H/L	Data bus
15	DB5	H/L	Data bus
16	DB6	H/L	Data bus
17	DB7	H/L	Data bus
18	RES	H/L	68-series MPU when H→L the LCM is reset. 80- series MPU when L→H the LCM is reset. High level:68-series MPU interface Low level:80-series MPU interface
19	A	+4.2V	LED +

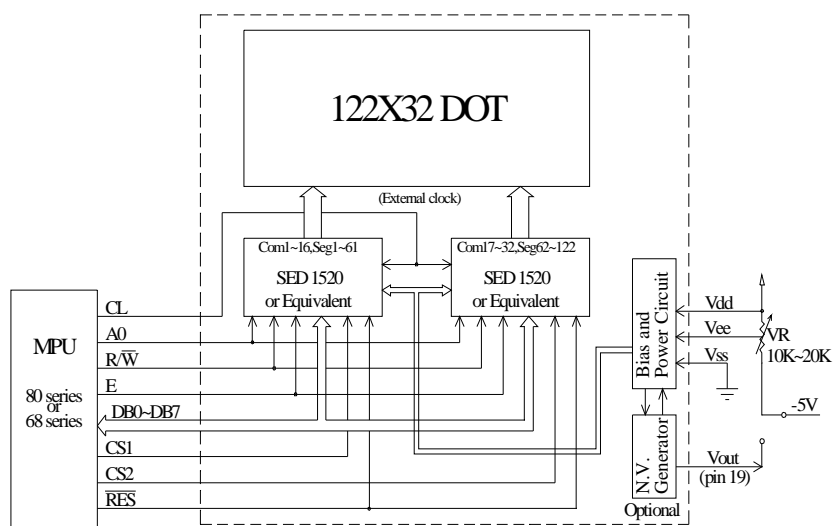
20	K	GND	LED -
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8. Contour Drawing & Block Diagram



The non-specified tolerance of dimension is ± 0.3 mm.

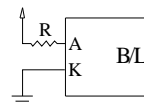
PIN NO.	SYMBOL
1	Vss
2	Vdd
3	Vo
4	A0
5	CS1
6	CS2
7	CL
8	E
9	R/W
10	DB0
11	DB1
12	DB2
13	DB3
14	DB4
15	DB5
16	DB6
17	DB7
18	RST
19	A
20	K



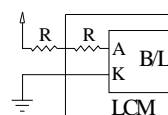
External contrast adjustment.

LED B/L Drive Method

1. Drive from A, K

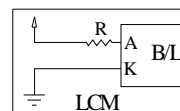


2. Drive from pin19, pin20



(Will never get Vout from pin19)

3. Drive from Vdd, Vss

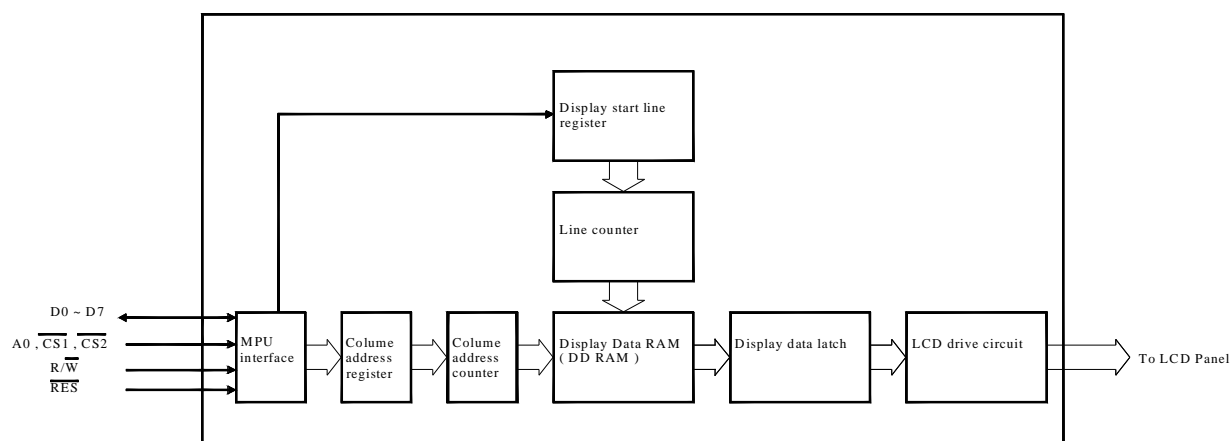


(Contrast performance may go down.)

9. Function Description

Block Diagram

This 122×32 dots LCD Module built in two SED 1520 LSI controller.



MPU interface

The SED 1520 controller transfers data via 8-bit bidirectional data buses (Do to D7), it can fit any MPU if it corresponds to SED 1520 Read and Write Timing Characteristics.

Data transfer

The SED1520 driver uses the A0, E and R/W signals to transfer data between the system MPU and internal registers, The combinations used are given in the table below.

A0	R/W	Function
1	1	Read display data
1	0	Write display data
0	1	Read status
0	0	Write to internal register (command)

Busy flag

When the Busy flag is logical 1, the SED1520 series is executing its internal operations. Any

command other than Status Read is rejected during this time. The Busy flag is output at pin D7 by the Status Read command. If an appropriate cycle time (t_{CYC}) is given, this flag needs not be checked at the beginning of each command and, therefore, the MPU processing capacity can greatly be enhanced.

Display Start Line and Line Count Registers

The contents of this register form a pointer to a line of data in display data RAM corresponding to the first line of the display (COM0), and are set by the Display Start Line command.

Column Address Counter

The column address counter is a 7-bit presentable counter that supplies the column address for MPU access to the display data RAM. See Figure 1. The counter is incremented by one every time the driver receives a Read or Write Display Data command. Addresses above 50H are invalid, and the counter will not increment past this value. The contents of the column address counter are set with the Set Column Address command.

Display Data RAM

The display data RAM stores the LCD display data, on a 1-bit per pixel basis. The relation-ship between display data, display address and the display is shown in Figure 1

Page Register

The page register is a 2-bit register that supplies the page address for MPU access to the display data RAM. See Figure 1. The contents of the page register are set by the Set Page Register command.

Figure 1.

Display Data RAM Address

Page address	DATA						Line address	Common output
D1,D2=0,0	D0						00H	COM0
	D1						01H	COM1
	D2						02H	COM2
	D3						03H	COM3
	D4						04H	COM4
	D5						05H	COM5
	D6						06H	COM6
	D7						07H	COM7
0,1	D0						08H	COM8
	D1						09H	COM9
	D2						0AH	COM10
	D3						0BH	COM11
	D4						0CH	COM12
	D5						0DH	COM13
	D6						0EH	COM14
	D7						0FH	COM15
1,0	D0						10H	COM16
	D1						11H	COM17
	D2						12H	COM18
	D3						13H	COM19
	D4						14H	COM20
	D5						15H	COM21
	D6						16H	COM22
	D7						17H	COM23
1,1	D0						18H	COM24
	D1						19H	COM25
	D2						1AH	COM26
	D3						1BH	COM27
	D4						1CH	COM28
	D5						1DH	COM29
	D6						1EH	COM30
	D7						1FH	COM31
ADC		D0=0	4FH	00H	80			
		D0=1	4EH	01H	79			
Coloum address		seg pin	4DH	02H	78			
			—	—	—			
			3CH	—	61			
			3BH	—	60			
			3AH	—	59			
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10.Commands Descriptions

Summary

Command	Code											Function	
	A0	RD	WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀		
Display ON/OFF	0	1	0	1	0	1	0	1	1	1	0/1	Turns display on or off. 1:ON, 0:OFF	
Display start line	0	1	0	1	1	0	Display start address (0 to 31)				Specifies RAM line corresponding to top line of display.		
Set page address	0	1	0	1	1	0	1	1	0	Page (0 to 3)		Sets display RAM page in page address register.	
Set column (segment) address	0	1	0	0	Column address (0 to 79)							Sets display RAM column address in column address register.	
Read status	0	0	1	Busy	ADC	ON/OFF	Reset	0	0	0	0	Reads the following status: BUSY 1:Busy 0:Ready ADC 1:CW output 0:CCW output ON/OFF 1:Display off 0: Display on RESET 1:Being reset 0:Normal	
Write display data	1	1	0	Write data							Writes data from data bus into display RAM.		
Read display data	1	0	1	Read data							Reads data from display RAM into data bus.		
Select ADC	0	1	0	1	0	1	0	0	0	0	0/1	0:CW output, 1:CCW output	
Static drive ON/OFF	0	1	0	1	0	1	0	0	1	0	0/1	Selects static driving operation. 1:Static drive, 0:Normal driving	
Select duty	0	1	0	1	0	1	0	1	0	0	0/1	Selects LCD duty cycle 1:1/32, 0:1/16	
Read-Modify-Write	0	1	0	1	1	1	0	0	0	0	0	Read-modify-write ON	
End	0	1	0	1	1	1	0	1	1	1	0	Read-modify-write OFF	
Reset	0	1	0	1	1	1	0	0	0	1	0	Software reset	

Table 1

Table 1 is the command table. The SED 1520 series identifies a data bus using a combination of A0 and R/W (RD or WR) signals. As the MPU translates a command in the internal timing only (independent from the external clock), its speed is very high. The busy check is usually not required.

Display ON/OFF

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	0	1	0	1	1	1	D ^{A_{EH}, A_{FH}}

This command turns the display on and off.

- D=1: Display ON
- D=0: Display OFF

Display Start Line

This command specifies the line address shown in Figure 1 and indicates the display line that corresponds to COM0. The display area begins at the specified line address and continues in the line address increment direction. This area having the number of lines of the specified display duty is displayed. If the line address is changed dynamically by this command, the vertical smooth scrolling and paging can be used.

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	1	0	A ₄	A ₃	A ₂	A ₁	A ₀

C0H to DFH

This command loads display start line register.

A ₄	A ₃	A ₂	A ₁	A ₀	Line Address
0	0	0	0	0	0
0	0	0	0	1	1
		:			:
		:			:
1	1	1	1	1	31

See Figure 1.

Set Page Address

This command specifies the page address that corresponds to the low address of the display data RAM when it is accessed by the MPU. Any bit of the display data RAM can be accessed when its page address and column address are specified. The display status is not changed even when the page address is changed.

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	0	1	1	1	0	A ₁	A ₀

B8H to BBH

This command loads the page address register.

A ₁	A ₀	Page
0	0	0
0	1	1
1	0	2
1	1	3

See Figure 1

Set Column Address

This command specifies a column address of the display data RAM. When the display data RAM is accessed by the MPU continuously, the column address is incremented by 1 each time it is accessed from the set address. Therefore, the MPU can access to data continuously.

The column address stops to be incremented at address 80, and the page address is not changed continuously.

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀	00H to 4FH
0	1	0	0	A ₆	A ₅	A ₄	A ₃	A ₂	A ₁	A ₀	

This command loads the column address register.

A ₆	A ₅	A ₄	A ₃	A ₂	A ₁	A ₀	Column Address
0	0	0	0	0	0	0	0
0	0	0	0	0	0	1	1
			:				:
			:				:
1	0	0	1	1	1	1	79

Read Status

A ₀	/RD	R/W	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
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		/WR								
0	0	1	BUSY	ADC	ON/OFF	RESET	0	0	0	0

Reading the command I/O register (A0=0) yields system status information.

·The busy bit indicates whether the driver will accept a command or not.

Busy=1: The driver is currently executing a command or is resetting. No new command will be accepted.

Busy=0: The driver will accept a new command.

·The ADC bit indicates the way column addresses are assigned to segment drivers.

ADC=1: Normal. Column address n→segment driver n.

ADC=0: Inverted. Column address 79-u→segment driver u.

·The ON/OFF bit indicates the current status of the display.

It is the inverse of the polarity of the display ON/OFF command.

ON/OFF=1: Display OFF

ON/OFF=0: Display ON

·The RESET bit indicates whether the driver is executing a hardware or software reset or if it is in normal operating mode.

RESET=1: Currently executing reset command.

RESET=0: Normal operation

Write Display Data

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
1	1	0	Write data							

Writes 8-bits of data into the display data RAM, at a location specified by the contents of the column address and page address registers and then increments the column address register by one.

Read Display Data

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
1	0	1	Read data							

Read 8-bits of data from the data I/O latch, updates the contents of the I/O latch with display data from the display data RAM location specified by the contents of the column address and

page address registers and then increments the column address register.

After loading a new address into the column address register one dummy read is required before valid data is obtained.

Select ADC

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	0	1	0	0	0	0	D

AOH A1H

This command selects the relationship between display data RAM column addresses and segment drivers.

D=1: SEG0←column address 4FH,.....(inverted)

D=0: SEGO←column address 00H,.....(normal)

This command is provided to reduce restrictions on the placement of driver ICs and routing of traces during printed circuit board design. See Figure 1 for a table of segments and column addresses for the two values of D.

Static Drive ON/OFF

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	0	1	0	0	1	0	D

A4H A5H

Forces display on and all common outputs to be selected.

D=1: Static drive on

D=0: Static drive off

Select Duty

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	0	1	0	1	0	0	D

A8H A9H

This command sets the duty cycle of the LCD drive, Please set D=1, LCD duty cycle is 1/32 duty.

Read-Modify-Write

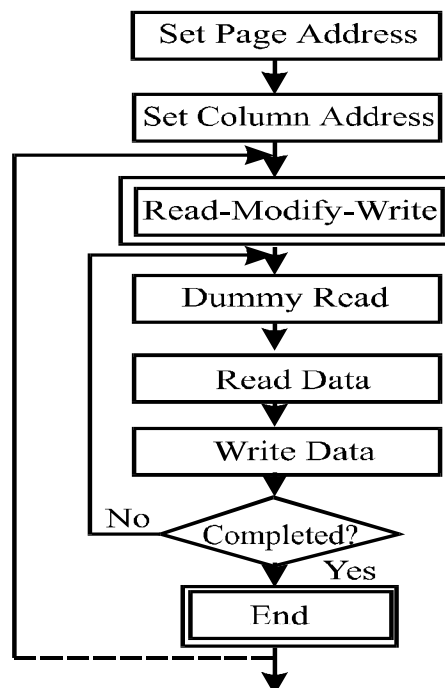
A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀	
0	1	0	1	1	1	0	0	0	0	0	E0H

This command defeats column address register auto-increment after data reads. The current contents of the column address register are saved. This mode remains active until an End command is received.

·Operation sequence during cursor display

When the End command is entered, the column address is returned to the one used during input of Read-Modify-Write command. This function can reduce the load of MPU when data change is repeated at a specific display area (such as cursor blinking).

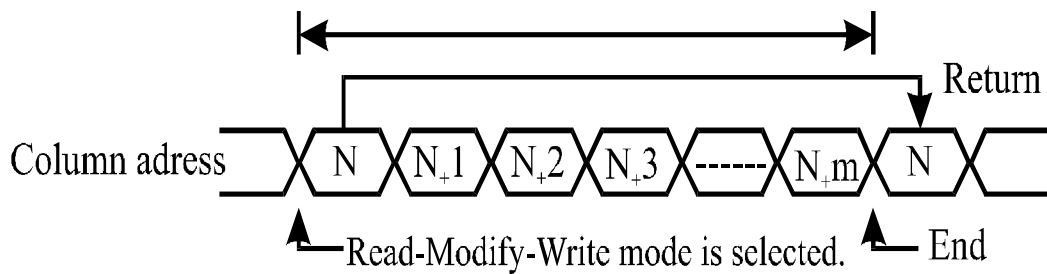
* Any command other than Data Read or Write can be used in the Read-Modify-Write mode. However, the Column Address Set command cannot be used.



End

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀	
0	1	0	1	1	1	0	1	1	1	0	EEH

This command cancels read-modify-write mode and restores the contents of the column address register to their value prior to the receipt of the Read-Modify-Write command.



Reset

A ₀	/RD	R/W /WR	D ₇	D ₆	D ₅	D ₄	D ₃	D ₂	D ₁	D ₀
0	1	0	1	1	1	0	0	0	1	0

E2H
his command

clears

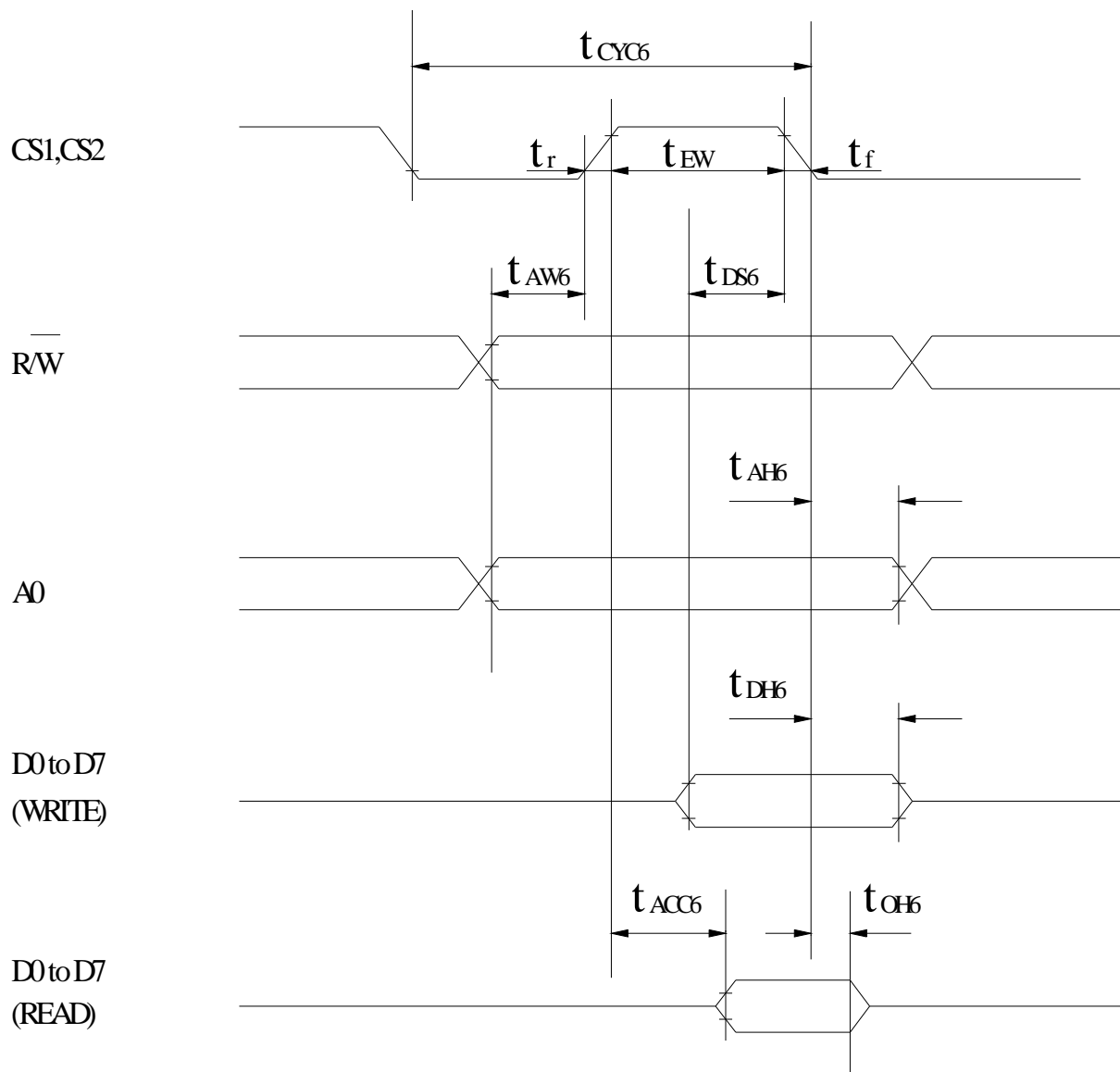
- the display start line register.
- And set page address register to 3 page.

It does not affect the contents of the display data RAM.

When the power supply is turned on, a Reset signal is entered in the RES pin. The Reset command cannot be used instead of this Reset signal.

11. Timing Characteristics

MPU Bus Read/Write (68-family MPU)



Ta=-20 to 75 deg. C, V_{dd}=5V±10 unless stated otherwise

Parameter	Symbol	Condition	Rating	Unit	Signal
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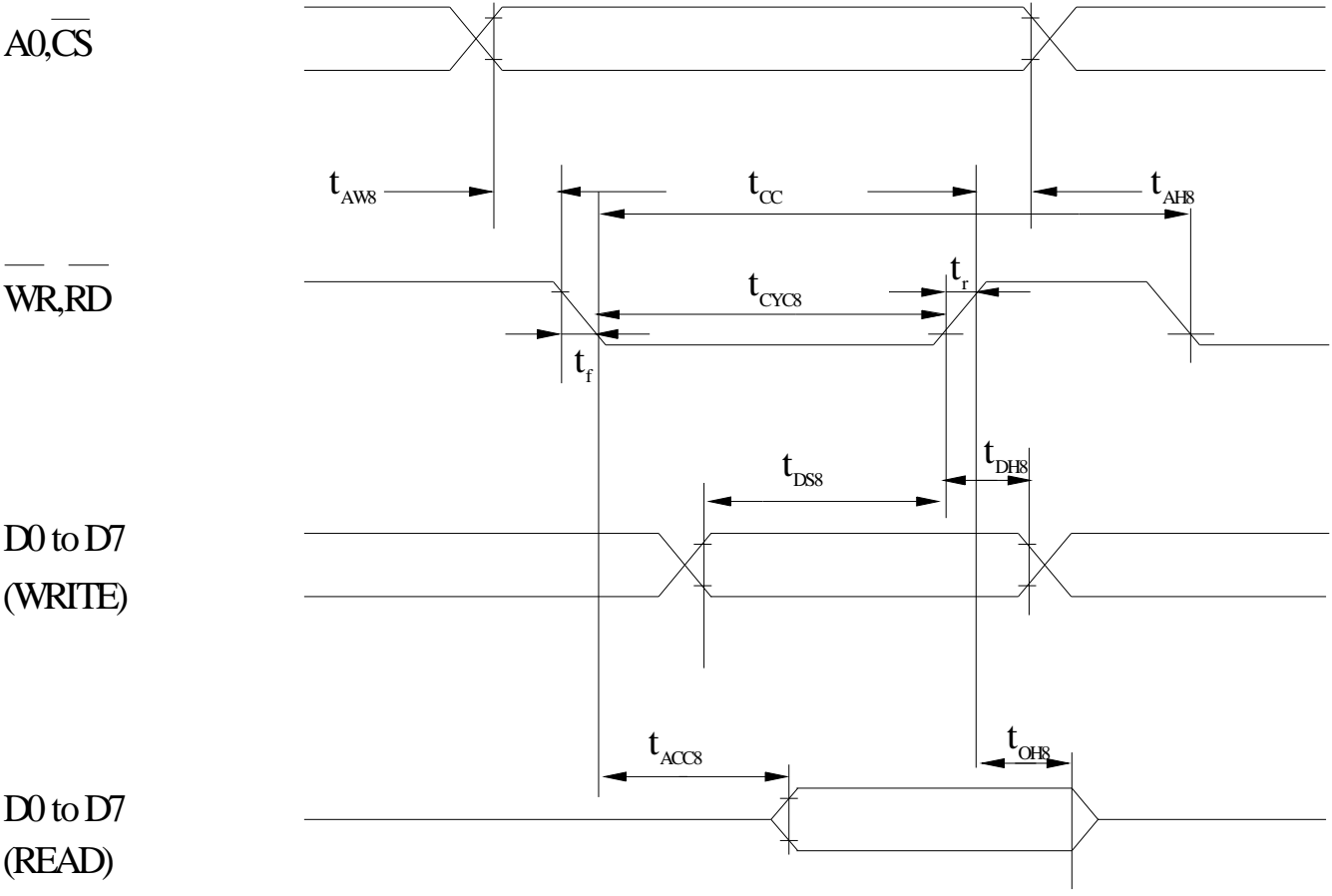
				Min.	Max.		
System cycle time		t _{CYC6}	-	1000	-	ns	A0,R/W
Address setup time		t _{AW6}	-	20	-	ns	
Address hold time		t _{AH6}	-	10	-	ns	
Data setup time		t _{DS6}	-	80	-	ns	D0 to D7
Data hold time		t _{DH6}	-	10	-	ns	
Output disable time		t _{OH6}	CL=100pF	10	60	ns	
Access time		t _{ACC6}		-	90	ns	
Enable pulse width	Read	t _{EW}	-	100	-	ns	CS
	Write		-	80	-	ns	
Rise and fall time		tr, tf	-	-	15	ns	-

(V_{dd}=-2.7 to -4.5 V, Ta=-20 to +75°C)

Parameter	Symbol	Condition	Rating		Unit	Signal
			Min.	Max.		
System cycle time	t_{CYC6}	-	2000	-	ns	A0,R/W
Address setup time	t_{AW6}	-	40	-	ns	
Address hold time	t_{AH6}	-	20	-	ns	
Data setup time	t_{DS6}	-	160	-	ns	D0 to D7
Data hold time	t_{DH6}	-	20	-	ns	
Output disable time	t_{OH6}	CL=100pF	20	120	ns	
Access time	t_{ACC6}		-	180	ns	

Enable	Read	t_{EW}	-	200	-	ns	CS
pulse width	Write		-	160	-	ns	
Rise and fall time		tr, tf	-	-	15	ns	-

MPU Bus Read/Write (80-family MPU)



Ta=-20 to 75 deg. C, V_{dd}=5V±10 unless stated otherwise

Parameter	Symbol	Condition	Rating	Unit	Signal
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			Min.	Max.		
Address hold time	t_{AH8}	-	10	-	ns	A0,CS
Address setup time	t_{AW8}	-	20	-	ns	
System cycle time	t_{CYC8}	-	1000	-	ns	WR,RD
Control pulsewidth	t_{CC}	-	200	-	ns	
Data setup time	t_{DS8}	-	80	-	ns	D0 to D7
Data hold time	t_{DH8}		10	60	ns	
RD access time	t_{ACC8}	$C_L = 100\text{ pF}$	-	90	ns	
Output disable time	t_{CH8}		10	60	ns	
Rise and fall time	t_r, t_f	-	-	15	ns	-

($V_{dd} = -2.7$ to -4.5 V , $T_a = -20$ to $+75^\circ\text{C}$)

Parameter	Symbol	Condition	Rating		Unit	Signal
			Min.	Max.		
Address hold time	t_{AH8}	-	20	-	ns	A0,CS
Address setup time	t_{AW8}	-	40	-	ns	
System cycle time	t_{CYC8}	-	2000	-	ns	WR,RD
Control pulsewidth	t_{CC}	-	400	-	ns	
Data setup time	t_{DS8}	-	160	-	ns	D0 to D7
Data hold time	t_{DH8}		20	-	ns	
RD access time	t_{ACC8}	$C_L = 100\text{ pF}$	-	180	ns	
Output disable time	t_{CH8}		20	120	ns	

Rise and fall time	t_r, t_f	-	-	15	ns	-

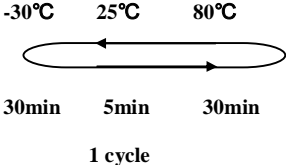
12. Quality Assurance

Screen Cosmetic Criteria

No.	Defect	Judgment Criterion	Partition																				
1	Spots	A)Clear <table><thead><tr><th><u>Size: d mm</u></th><th><u>Acceptable Qty in active area</u></th></tr></thead><tbody><tr><td>$d \leq 0.1$</td><td>Disregard</td></tr><tr><td>$0.1 < d \leq 0.2$</td><td>6</td></tr><tr><td>$0.2 < d \leq 0.3$</td><td>2</td></tr><tr><td>$0.3 < d$</td><td>0</td></tr></tbody></table> <p>Note: Including pin holes and defective dots which must be within one pixel size.</p> <p>B)Unclear <table><thead><tr><th><u>Size: d mm</u></th><th><u>Acceptable Qty in active area</u></th></tr></thead><tbody><tr><td>$d \leq 0.2$</td><td>Disregard</td></tr><tr><td>$0.2 < d \leq 0.5$</td><td>6</td></tr><tr><td>$0.5 < d \leq 0.7$</td><td>2</td></tr><tr><td>$0.7 < d$</td><td>0</td></tr></tbody></table></p>	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.1$	Disregard	$0.1 < d \leq 0.2$	6	$0.2 < d \leq 0.3$	2	$0.3 < d$	0	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.2$	Disregard	$0.2 < d \leq 0.5$	6	$0.5 < d \leq 0.7$	2	$0.7 < d$	0	Minor
<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>																						
$d \leq 0.1$	Disregard																						
$0.1 < d \leq 0.2$	6																						
$0.2 < d \leq 0.3$	2																						
$0.3 < d$	0																						
<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>																						
$d \leq 0.2$	Disregard																						
$0.2 < d \leq 0.5$	6																						
$0.5 < d \leq 0.7$	2																						
$0.7 < d$	0																						
2	Bubbles in Polarize	<table><thead><tr><th><u>Size: d mm</u></th><th><u>Acceptable Qty in active area</u></th></tr></thead><tbody><tr><td>$d \leq 0.3$</td><td>Disregard</td></tr><tr><td>$0.3 < d \leq 1.0$</td><td>3</td></tr><tr><td>$1.0 < d \leq 1.5$</td><td>1</td></tr><tr><td>$1.5 < d$</td><td>0</td></tr></tbody></table>	<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>	$d \leq 0.3$	Disregard	$0.3 < d \leq 1.0$	3	$1.0 < d \leq 1.5$	1	$1.5 < d$	0	Minor										
<u>Size: d mm</u>	<u>Acceptable Qty in active area</u>																						
$d \leq 0.3$	Disregard																						
$0.3 < d \leq 1.0$	3																						
$1.0 < d \leq 1.5$	1																						
$1.5 < d$	0																						
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor																				
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor																				
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Back-light type should be judged with back-light on state only.	Minor																				

13.Reliability

Content of Reliability Test

Environmental Test			
Test Item	Content of Test	Test Condition	Applicable Standard
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	—
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	—
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	—
High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	80°C,90%RH 96hrs	—
High Temperature/ Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	70°C,90%RH 96hrs	—
Temperature Cycle	Endurance test applying the low and high temperature cycle. 	-30°C/80°C 10 cycles	—
Mechanical Test			
Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs	—
Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sign wave 11 msdc 3 times of each direction	—
Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	—
Others			
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	—

***Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25

14. Backlight Information

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT	TEST CONDITION
Supply Current	I _{LED}	—	120	240	mA	V=4.2V
Supply Voltage	V	-	4.2	4.6	V	-
Reverse Voltage	V _R	-	-	8	V	-
Luminous Intensity	I _V	60	-	-	CD/M ²	I _{LED} =120mA
Wave Length	λ _p	-	571	-	nm	I _{LED} =120mA
Life Time	-	-	100000	-	Hr.	V≤4.6V
Color	Yellow Green					