

## Batch:

21490035

| 1      | shirleyf        |
|--------|-----------------|
| 3      | 50ml Production |
| challe | nge set 1705088 |
|        |                 |
|        |                 |
|        |                 |
|        |                 |

10 May 2017 08:15:02

## Date Time

 Starting date:
 09/05/2017
 2:16:49 PM

 Ending date:
 10/05/2017
 8:15:00 AM

## Counters:

| INSPECTED        | 15 |       |   |
|------------------|----|-------|---|
| ACCEPTED         | 5  | 33.33 | % |
| REJECTED         | 10 | 66.67 | % |
| TECHNICAL REJECT | 0  | 0.00  | % |

## Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 1             | 6.67  | %   |
| Min Still particles  | 1             | 6.67  | %   |
| Tot. Still Particles | 1             | 6.67  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 3             | 20.00 | %   |
| Flip-off             | 1             | 6.67  | %   |
| Aluseal Area         | 2             | 13.33 | %   |
| Crimping             | 2             | 13.33 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 7             | 46.67 | %   |
| Single Particles     | 5             | 33.33 | %   |
| Total Particles      | 5             | 33.33 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 2             | 13.33 | %   |

| ST4                             | AVAILABLE |                | ON      |
|---------------------------------|-----------|----------------|---------|
| Totals:                         | 5         | 33.33          | %       |
| Single Particles                | 5         | 33.33          | %       |
| Total Particles                 | 5         | 33.33          | %       |
|                                 | 0         | 0.00           | %       |
|                                 | 0         | 0.00           | %       |
|                                 |           |                |         |
| ST5                             | AVAIL     | ABLE           | ON      |
| ST5 Totals:                     | AVAIL/    | ABLE<br>33.33  | ON<br>% |
|                                 |           |                |         |
| Totals:                         | 5         | 33.33          | %       |
| <i>Totals:</i> Single Particles | 5<br>5    | 33.33<br>33.33 | %<br>%  |

| Approved by: | Verified by: |  |
|--------------|--------------|--|
|--------------|--------------|--|