

|          |                   |                  |
|----------|-------------------|------------------|
| User:    | 1                 | kevc             |
| Product: | 4                 | 100ml Production |
| Batch:   | challenge 1802228 |                  |
| Notes:   |                   |                  |
|          |                   |                  |
|          |                   |                  |

23 February 2018 13:06:02

Date Time

|                |                   |            |
|----------------|-------------------|------------|
| Starting date: | <b>23/02/2018</b> | 1:04:51 PM |
| Ending date:   | <b>23/02/2018</b> | 1:06:02 PM |

Counters:

|                  |           |       |   |
|------------------|-----------|-------|---|
| INSPECTED        | <b>15</b> |       |   |
| ACCEPTED         | <b>5</b>  | 33.33 | % |
| REJECTED         | <b>10</b> | 66.67 | % |
| TECHNICAL REJECT | <b>0</b>  | 0.00  | % |

Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| <i>Totals:</i>       | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| <i>Totals:</i>       | 0             | 0.00  | %   |
| Min Still particles  | 0             | 0.00  | %   |
| Tot. Still Particles | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| <i>Totals:</i>       | 10            | 66.67 | %   |
| Flip-off             | 9             | 60.00 | %   |
| Aluseal Area         | 3             | 20.00 | %   |
| Crimping             | 7             | 46.67 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| <i>Totals:</i>       | 9             | 60.00 | %   |
| Single Particles     | 8             | 53.33 | %   |
| Total Particles      | 8             | 53.33 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 8             | 53.33 | %   |

| ST4              | AVAILABLE |       | ON |
|------------------|-----------|-------|----|
| <i>Totals:</i>   | 5         | 33.33 | %  |
| Single Particles | 5         | 33.33 | %  |
| Total Particles  | 5         | 33.33 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |
| ST5              | AVAILABLE |       | ON |
| <i>Totals:</i>   | 5         | 33.33 | %  |
| Single Particles | 5         | 33.33 | %  |
| Total Particles  | 5         | 33.33 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |

Approved by:

Verified by: