

|          |                   |                  |
|----------|-------------------|------------------|
| User:    | 1                 | kevc             |
| Product: | 4                 | 100ml Production |
| Batch:   | challenge 1906278 |                  |
| Notes:   |                   |                  |
|          |                   |                  |
|          |                   |                  |

01 July 2019 08:11:38

Date Time

|                |                   |          |
|----------------|-------------------|----------|
| Starting date: | <b>01/07/2019</b> | 08:08:03 |
| Ending date:   | <b>01/07/2019</b> | 08:11:37 |

Counters:

|                  |           |       |   |
|------------------|-----------|-------|---|
| INSPECTED        | <b>15</b> |       |   |
| ACCEPTED         | <b>4</b>  | 26.67 | % |
| REJECTED         | <b>11</b> | 73.33 | % |
| TECHNICAL REJECT | <b>0</b>  | 0.00  | % |

Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 2             | 13.33 | %   |
| Min Still particles  | 2             | 13.33 | %   |
| Tot. Still Particles | 1             | 6.67  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 9             | 60.00 | %   |
| Flip-off             | 9             | 60.00 | %   |
| Aluseal Area         | 3             | 20.00 | %   |
| Crimping             | 7             | 46.67 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 8             | 53.33 | %   |
| Single Particles     | 5             | 33.33 | %   |
| Total Particles      | 7             | 46.67 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 7             | 46.67 | %   |

| ST4              | AVAILABLE |       | ON |
|------------------|-----------|-------|----|
| Totals:          | 5         | 33.33 | %  |
| Single Particles | 5         | 33.33 | %  |
| Total Particles  | 5         | 33.33 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |
| ST5              | AVAILABLE |       | ON |
| Totals:          | 5         | 33.33 | %  |
| Single Particles | 5         | 33.33 | %  |
| Total Particles  | 5         | 33.33 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |

Approved by:

Verified by: