

|          |                   |                 |
|----------|-------------------|-----------------|
| User:    | 1                 | adamb           |
| Product: | 3                 | 50ml Production |
| Batch:   | challenge 1703068 |                 |
| Notes:   |                   |                 |
|          |                   |                 |
|          |                   |                 |

07 March 2017 12:56:17

Date Time

|                |                   |             |
|----------------|-------------------|-------------|
| Starting date: | <b>07/03/2017</b> | 11:34:36 AM |
| Ending date:   | <b>07/03/2017</b> | 12:56:17 PM |

Counters:

|                  |            |       |   |
|------------------|------------|-------|---|
| INSPECTED        | <b>184</b> |       |   |
| ACCEPTED         | <b>98</b>  | 53.26 | % |
| REJECTED         | <b>61</b>  | 33.15 | % |
| TECHNICAL REJECT | <b>25</b>  | 13.59 | % |

Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 4             | 2.17  | %   |
| Min Still particles  | 4             | 2.17  | %   |
| Tot. Still Particles | 4             | 2.17  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 40            | 21.74 | %   |
| Flip-off             | 1             | 0.54  | %   |
| Aluseal Area         | 28            | 15.22 | %   |
| Crimping             | 30            | 16.30 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 32            | 17.39 | %   |
| Single Particles     | 21            | 11.41 | %   |
| Total Particles      | 23            | 12.50 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 9             | 4.89  | %   |

| ST4              | AVAILABLE |       | ON |
|------------------|-----------|-------|----|
| Totals:          | 22        | 11.96 | %  |
| Single Particles | 21        | 11.41 | %  |
| Total Particles  | 22        | 11.96 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |
| ST5              | AVAILABLE |       | ON |
| Totals:          | 25        | 13.59 | %  |
| Single Particles | 25        | 13.59 | %  |
| Total Particles  | 25        | 13.59 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |

Approved by:

Verified by: