

Batch:

21490035

| User: | 1 | yviw |
|----------|------|-----------------|
| Product: | 3 | 50ml Production |
| Batch: | ISDN | 0.05% 1709118 |
| Notes: | | |
| | | |
| | | |

12 September 2017 13:37:48

Date Time

 Starting date:
 12/09/2017
 9:56:42 AM

 Ending date:
 12/09/2017
 1:37:48 PM

Counters:

| INSPECTED | 6491 | | |
|------------------|------|-------|---|
| ACCEPTED | 6244 | 96.19 | % |
| REJECTED | 226 | 3.48 | % |
| TECHNICAL REJECT | 21 | 0.32 | % |

Reject details:

| ST0 | NOT AVAILABLE | | OFF |
|----------------------|---------------|------|-----|
| Totals: | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| ST1 | AVAILABLE | | ON |
| Totals: | 3 | 0.05 | % |
| Min Still particles | 3 | 0.05 | % |
| Tot. Still Particles | 1 | 0.02 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| ST2 | AVAILABLE | | ON |
| Totals: | 93 | 1.43 | % |
| Flip-off | 1 | 0.02 | % |
| Aluseal Area | 13 | 0.20 | % |
| Crimping | 87 | 1.34 | % |
| | 0 | 0.00 | % |
| ST3 | AVAILABLE | | ON |
| Totals: | 72 | 1.11 | % |
| Single Particles | 9 | 0.14 | % |
| Total Particles | 29 | 0.45 | % |
| | 0 | 0.00 | % |
| Fill Level | 44 | 0.68 | % |

| ST4 | AVAILABLE | | ON |
|---------------------------------|--------------|--------------|---------|
| Totals: | 46 | 0.71 | % |
| Single Particles | 27 | 0.42 | % |
| Total Particles | 46 | 0.71 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | AVAILABLE | | |
| ST5 | AVAIL | ABLE | ON |
| ST5 Totals: | AVAIL/ 59 | ABLE 0.91 | ON % |
| | | | |
| Totals: | 59 | 0.91 | % |
| <i>Totals:</i> Single Particles | 59 46 | 0.91 0.71 | % |

| Approved by: | Verified by: | |
|--------------|--------------|--|
|--------------|--------------|--|