

## Batch:

21490035

| User:    | 1      | markw            |
|----------|--------|------------------|
| Product: | 4      | 100ml Production |
| Batch:   | Challe | enge 1805028     |
| Notes:   |        |                  |
|          |        |                  |
|          |        |                  |
|          |        |                  |

09 May 2018 11:13:37

## Date Time

 Starting date:
 09/05/2018
 11:12:03 AM

 Ending date:
 09/05/2018
 11:13:36 AM

## Counters:

| INSPECTED        | 15 |       |   |
|------------------|----|-------|---|
| ACCEPTED         | 4  | 26.67 | % |
| REJECTED         | 11 | 73.33 | % |
| TECHNICAL REJECT | 0  | 0.00  | % |

## Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 2             | 13.33 | %   |
| Min Still particles  | 2             | 13.33 | %   |
| Tot. Still Particles | 1             | 6.67  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 9             | 60.00 | %   |
| Flip-off             | 8             | 53.33 | %   |
| Aluseal Area         | 2             | 13.33 | %   |
| Crimping             | 8             | 53.33 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 8             | 53.33 | %   |
| Single Particles     | 5             | 33.33 | %   |
| Total Particles      | 6             | 40.00 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 7             | 46.67 | %   |

| ST4                             | AVAILABLE             |                | ON      |
|---------------------------------|-----------------------|----------------|---------|
| Totals:                         | 7                     | 46.67          | %       |
| Single Particles                | 7                     | 46.67          | %       |
| Total Particles                 | 6                     | 40.00          | %       |
|                                 | 0                     | 0.00           | %       |
|                                 | 0                     | 0.00           | %       |
|                                 |                       |                |         |
| ST5                             | AVAIL                 | ABLE           | ON      |
| ST5 Totals:                     | AVAIL/                | 46.67          | ON<br>% |
|                                 | 7<br>7                |                |         |
| Totals:                         | 7<br>7<br>7           | 46.67          | %       |
| <i>Totals:</i> Single Particles | 7<br>7<br>7<br>7<br>0 | 46.67<br>46.67 | %<br>%  |

| Approved by: | Verified by: |  |
|--------------|--------------|--|
|--------------|--------------|--|