

## Batch:

21490035

| User:    | 1      | kevc             |
|----------|--------|------------------|
| Product: | 4      | 100ml Production |
| Batch:   | Challe | enge Set 1812078 |
| Notes:   |        |                  |
|          |        |                  |
|          |        |                  |

07 December 2018 14:46:59

## Date Time

 Starting date:
 07/12/2018
 14:44:47

 Ending date:
 07/12/2018
 14:46:58

## Counters:

| INSPECTED        | 15 |       |   |
|------------------|----|-------|---|
| ACCEPTED         | 5  | 33.33 | % |
| REJECTED         | 10 | 66.67 | % |
| TECHNICAL REJECT | 0  | 0.00  | % |

## Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 1             | 6.67  | %   |
| Min Still particles  | 1             | 6.67  | %   |
| Tot. Still Particles | 1             | 6.67  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 9             | 60.00 | %   |
| Flip-off             | 8             | 53.33 | %   |
| Aluseal Area         | 2             | 13.33 | %   |
| Crimping             | 6             | 40.00 | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 7             | 46.67 | %   |
| Single Particles     | 5             | 33.33 | %   |
| Total Particles      | 6             | 40.00 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 6             | 40.00 | %   |

| ST4                             | AVAILABLE |                | ON      |
|---------------------------------|-----------|----------------|---------|
| Totals:                         | 4         | 26.67          | %       |
| Single Particles                | 4         | 26.67          | %       |
| Total Particles                 | 4         | 26.67          | %       |
|                                 | 0         | 0.00           | %       |
|                                 | 0         | 0.00           | %       |
|                                 |           |                |         |
| ST5                             | AVAIL     | ABLE           | ON      |
| ST5 Totals:                     | AVAIL/    | ABLE<br>33.33  | ON<br>% |
|                                 |           |                |         |
| Totals:                         | 5         | 33.33          | %       |
| <i>Totals:</i> Single Particles | 5<br>5    | 33.33<br>33.33 | %<br>%  |

| Approved by: | Verified by: |  |
|--------------|--------------|--|
|--------------|--------------|--|