

| | | |
|----------|-----------------------|------------------|
| User: | 1 | darylhw |
| Product: | 4 | 100ml Production |
| Batch: | challenge set 1805048 | |
| Notes: | | |
| | | |
| | | |

04 May 2018 09:19:44

Date Time

| | | |
|----------------|-------------------|------------|
| Starting date: | 04/05/2018 | 9:10:34 AM |
| Ending date: | 04/05/2018 | 9:19:44 AM |

Counters:

| | | | |
|------------------|-----------|-------|---|
| INSPECTED | 15 | | |
| ACCEPTED | 3 | 20.00 | % |
| REJECTED | 12 | 80.00 | % |
| TECHNICAL REJECT | 0 | 0.00 | % |

Reject details:

| ST0 | NOT AVAILABLE | | OFF |
|----------------------|---------------|-------|-----|
| Totals: | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| ST1 | AVAILABLE | | ON |
| Totals: | 3 | 20.00 | % |
| Min Still particles | 2 | 13.33 | % |
| Tot. Still Particles | 2 | 13.33 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| ST2 | AVAILABLE | | ON |
| Totals: | 9 | 60.00 | % |
| Flip-off | 8 | 53.33 | % |
| Aluseal Area | 2 | 13.33 | % |
| Crimping | 8 | 53.33 | % |
| | 0 | 0.00 | % |
| ST3 | AVAILABLE | | ON |
| Totals: | 8 | 53.33 | % |
| Single Particles | 5 | 33.33 | % |
| Total Particles | 7 | 46.67 | % |
| | 0 | 0.00 | % |
| Fill Level | 6 | 40.00 | % |

| ST4 | AVAILABLE | | ON |
|------------------|-----------|-------|----|
| Totals: | 6 | 40.00 | % |
| Single Particles | 6 | 40.00 | % |
| Total Particles | 6 | 40.00 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |
| ST5 | AVAILABLE | | ON |
| Totals: | 7 | 46.67 | % |
| Single Particles | 7 | 46.67 | % |
| Total Particles | 7 | 46.67 | % |
| | 0 | 0.00 | % |
| | 0 | 0.00 | % |

Approved by:

Verified by: