

|          |               |                 |
|----------|---------------|-----------------|
| User:    | 1             | robj            |
| Product: | 2             | 20ml Production |
| Batch:   | challenge set |                 |
| Notes:   |               |                 |
|          |               |                 |
|          |               |                 |

08 May 2018 14:17:25

Date Time

|                |                   |            |
|----------------|-------------------|------------|
| Starting date: | <b>08/05/2018</b> | 2:06:11 PM |
| Ending date:   | <b>08/05/2018</b> | 2:17:25 PM |

Counters:

|                  |           |       |   |
|------------------|-----------|-------|---|
| INSPECTED        | <b>17</b> |       |   |
| ACCEPTED         | <b>5</b>  | 29.41 | % |
| REJECTED         | <b>12</b> | 70.59 | % |
| TECHNICAL REJECT | <b>0</b>  | 0.00  | % |

Reject details:

| ST0                  | NOT AVAILABLE |       | OFF |
|----------------------|---------------|-------|-----|
| Totals:              | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST1                  | AVAILABLE     |       | ON  |
| Totals:              | 2             | 11.76 | %   |
| Min Still particles  | 2             | 11.76 | %   |
| Tot. Still Particles | 2             | 11.76 | %   |
|                      | 0             | 0.00  | %   |
|                      | 0             | 0.00  | %   |
| ST2                  | AVAILABLE     |       | ON  |
| Totals:              | 10            | 58.82 | %   |
| Flip-off             | 9             | 52.94 | %   |
| Aluseal Area         | 2             | 11.76 | %   |
| Crimping             | 1             | 5.88  | %   |
|                      | 0             | 0.00  | %   |
| ST3                  | AVAILABLE     |       | ON  |
| Totals:              | 10            | 58.82 | %   |
| Single Particles     | 6             | 35.29 | %   |
| Total Particles      | 9             | 52.94 | %   |
|                      | 0             | 0.00  | %   |
| Fill Level           | 5             | 29.41 | %   |

| ST4              | AVAILABLE |       | ON |
|------------------|-----------|-------|----|
| Totals:          | 5         | 29.41 | %  |
| Single Particles | 5         | 29.41 | %  |
| Total Particles  | 5         | 29.41 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |
| ST5              | AVAILABLE |       | ON |
| Totals:          | 5         | 29.41 | %  |
| Single Particles | 5         | 29.41 | %  |
| Total Particles  | 5         | 29.41 | %  |
|                  | 0         | 0.00  | %  |
|                  | 0         | 0.00  | %  |

Approved by:

Verified by: