



**ShenZhen Hi-Link Electronic co.,ltd**

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**HLK-DIO16**

**16 channel digital input output controller**

**User manual**

**--Configuration tool &APP**

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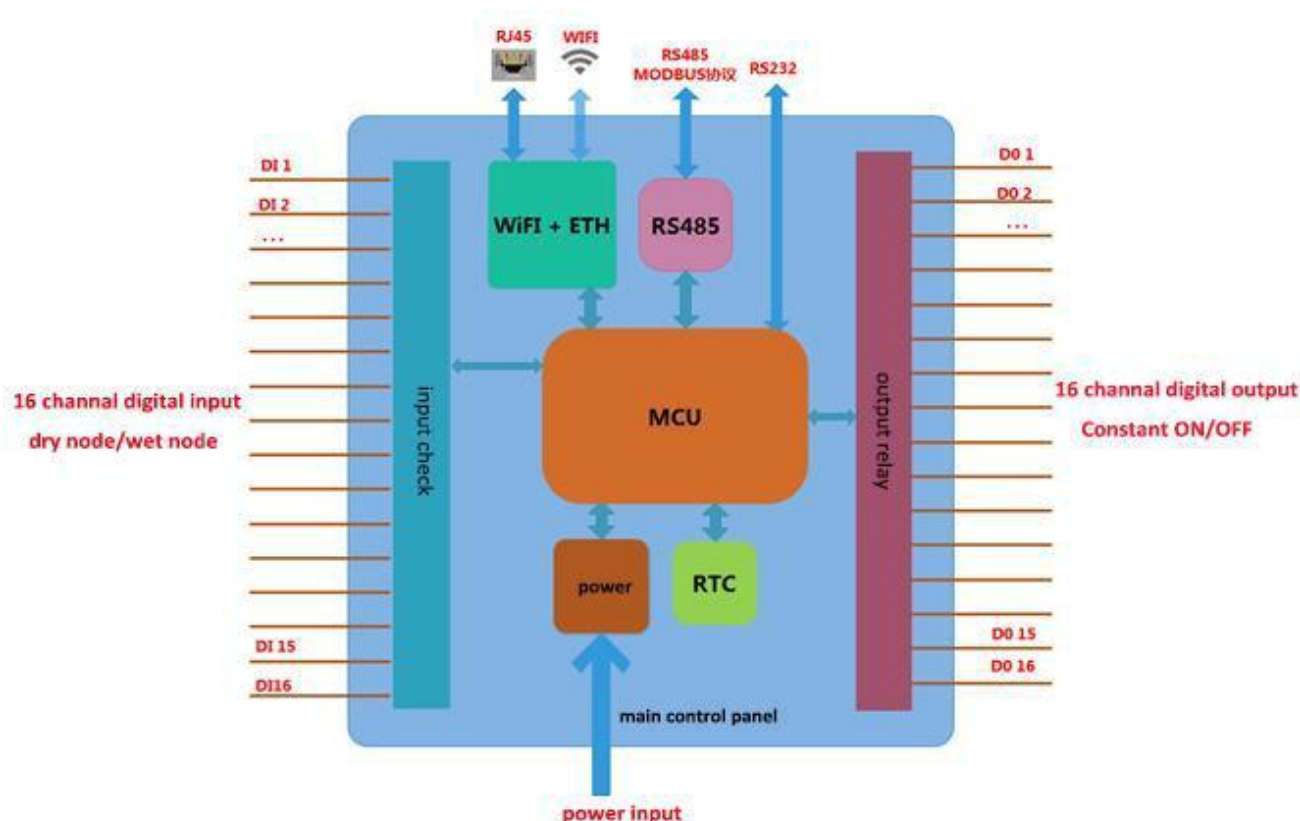
## Terminology explanation

name	explanation
DI	Digital input or switch input, High or low level or on or off state
DO	Digital output, Corresponding relays's closing and disconnecting
Dry node	A kind of switch output device.The output is a passive switch such as the button pressed and released, the switch is on and off.
Wet node	A kind of switch output device. Output high and low of logic level
Modbus	A kind of Communication Protocol in Industry.Usually build on RS485 and TCP/IP protocol.
Inching	A kind of action from relay output. After triggering, the relay is closed and then delayed for a period of time to automatically disconnect.
Auto-lock	A kind of output action. After triggering, the relay action keep the default mode.
Rolling-over	A kind of output action. The output relay is disconnected when it is closed, and the output relay is closed when it is disconnected.
Delayed execution	A kind of output action execution mode. When an action is triggered, it is not performed immediately, but is delayed for some time before it is executed.
loop execution	A kind of output action execution mode. When an action is triggered, it is repeated in a cycle.
linkage	A kind of Automatic control output mode. The device automatically control the output action according to the input state.

# 1 Introduction

HLK-DIO16 is such a multi-interface, networked, Intelligent Digital IO acquisition and Controller. With 16-channel digital input and 16-channel relay output, built-in WiFi network module, support Modbus. Which has the control channel of remote,local and direct connection, the free fine output movement control, the flexible reliable manual, automatic, linkage control method,and provide the PC end control software and the handset APP free of charge.

High performance, high integration, high flexibility, provide users with rich and free using way, can be widely used in a variety of switching quantity acquisition and control systems, for existing systems to increase the network control and automatic control capabilities and to enhance system functions and value.



Pic 1: Product composition block diagram

## 2 communication interface and communication protocol

The relay provides a variety of communication interfaces such as RS232 serial port, RS485, RJ45H Net port, wireless WiFi port and so on. According to the corresponding communication protocol, the relay can send control commands to the device, query the status information, query and modify the configuration parameters of the device, etc.

The device can communicate with the relay through any communication interface, and multiple interfaces can be used at the same time.

Connection mode	Interface	Communication protocol	Protocol function
Serial port direct connection	RS232 serial port	HEX instruction protocol defined by our company	Control output, query input and output status, configure device parameters, automatically report state changes
	RS485	MODBUS protocol	Control output, query input and output status, configure device parameters
Local LAN TCP/IP connection	RJ45 Network port or wireless WiFi	HEX instruction protocol defined by our company	Control output, query input and output status, configure device parameters, automatically report state changes
Remote network TCP/IP connection	RJ45 Network port or wireless WiFi	HEX instruction protocol defined by our company	Control output, query input and output status, configure device parameters, automatically report state changes

Table : 1 communication interface and protocol table

The real-time control of output and the query of input and output current value can be realized by using MODBUS protocol. please refer to 《HLK-DIO16 Modbus protocol specification》.

## 3 Operating instructions of PC configuration and Control tool Software

The device control and configuration software running on the PC side can communicate with the controller through the DB9 serial port or network port, or connect the computer to the device through WiFi. As shown below, If you use DB9 serial port control, Firstly use USB to connect the computer to the controller's 232 serial port, and then select serial port control. If you use a network cable connect a router to a controller, the computer ends with the same router. The controller under the local area network can be search out through local area network searching, and then realize local area network or remote control.



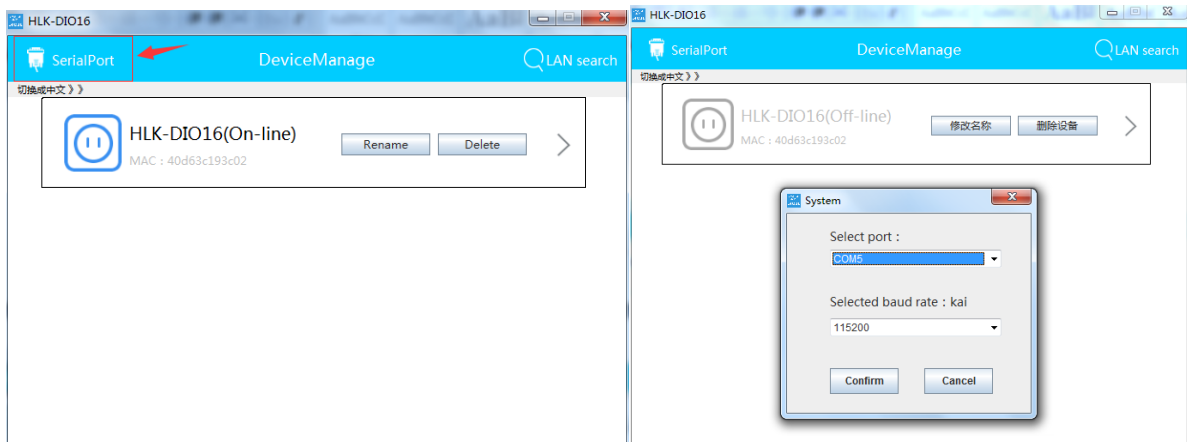
### 3.1 Connect device through Serial port

Connect a computer to a device via serial line;

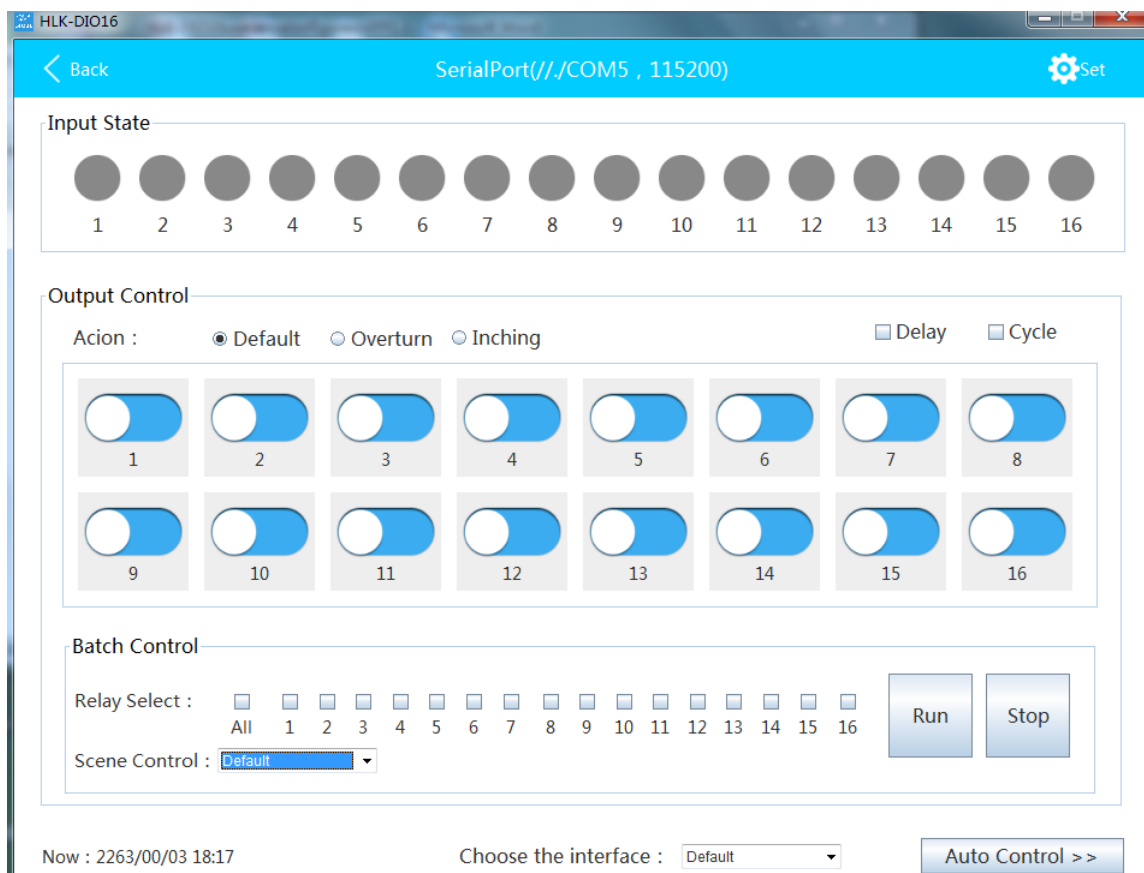
Open software, change the language to English on the main interface,



Then, select serial port



Select the serial number and baud rate connected to the device (default 115200), then click YES .The software will try to connect the device through the serial port, and will enter the main control interface when successfully connected

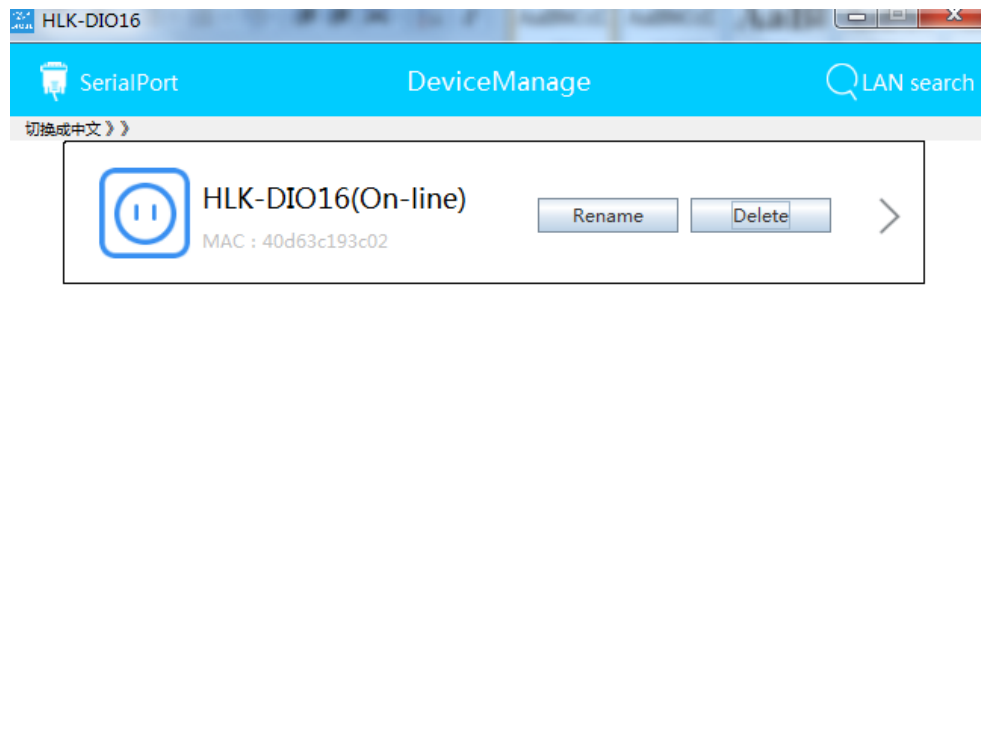


## 3.2 Connect device through Network

### 3.2.1 Local Area Network Connection

Connect a device to a PC-connected router or switch via a wire or WiFi, Or connect your computer to the device's AP via WiFi

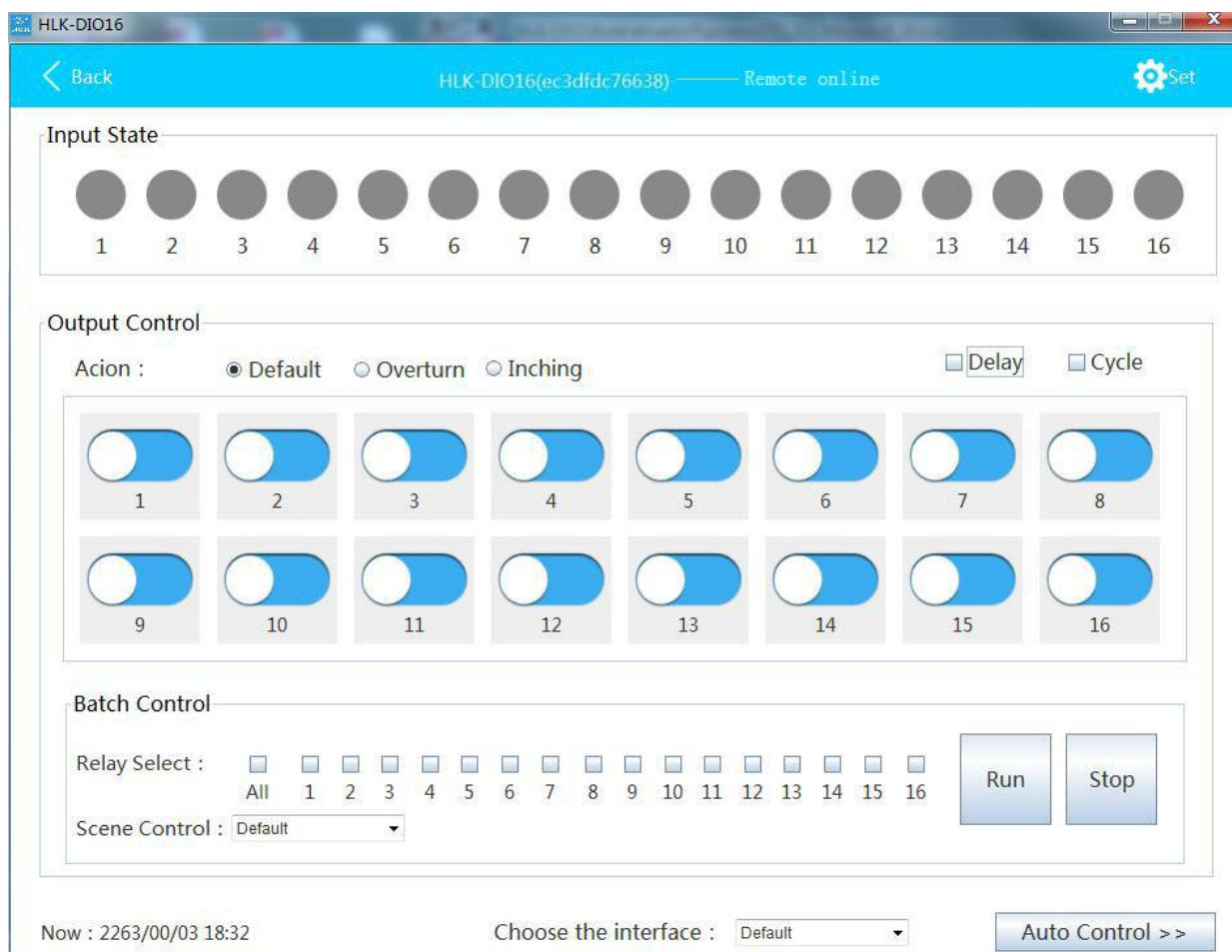
Then click on the LAN search, After searching the device, select it in the device list to establish a connection to the device and then enter the device control interface.





### 3.2.2 Remote control

After the LAN connection, the online status of the device will be seen in the device list if the device is configured correctly and can access to the external network, it can access to the control interface.



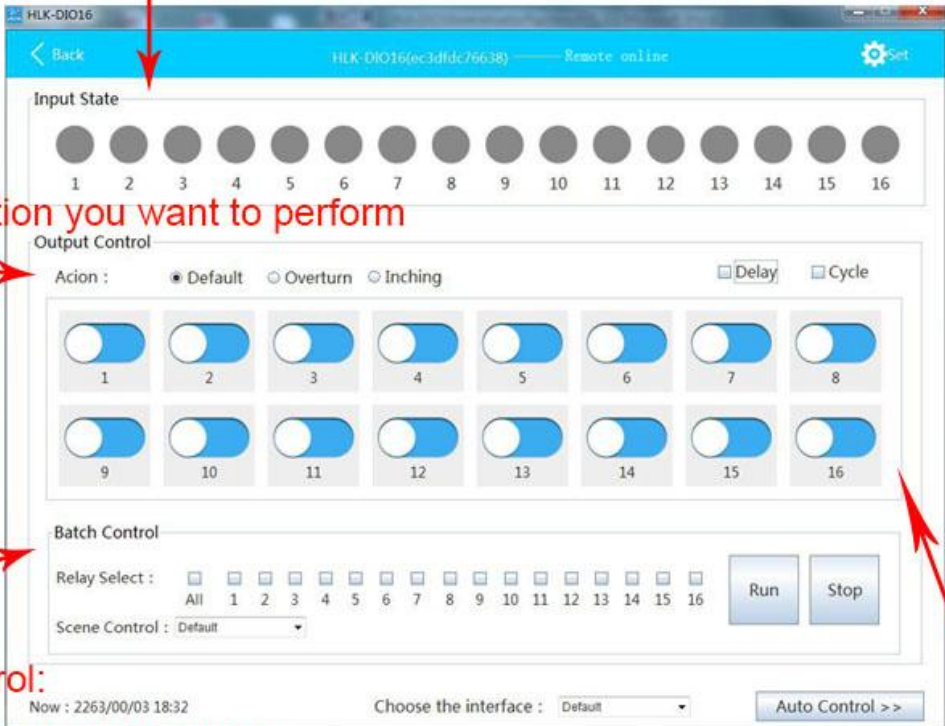
### 3.3 Device control interface

the software automatically enters the device control interface after successfully connected. As shown below, this interface can display the current input state and output state, can set up relay individually or in batch and select different output mode.

current status of each input channel:

1.green:input to high level

2.grey:no input or low level input



The screenshot shows the HLK-DIO16 control interface. It includes a top status bar, an 'Input State' section with 16 grey circles, an 'Output Control' section with 16 toggle switches, and a 'Batch Control' section with relay selection checkboxes and a 'Run/Stop' button. Red arrows and text provide instructions: an arrow points to the top bar; text 'set the action you want to perform' points to the 'Action' radio buttons; text 'batch control:' points to the 'Relay Select' checkboxes; text 'batch select relays to work' points to the 'Run' button; and text 'click each button on the interface to perform the action.' points to the individual toggle switches.

set the action you want to perform

batch control:

batch select relays to work

click each button on the interface to perform the action.

### 3.4 Set inching time, delay time, cycle time

Click on the upper right corner settings button in the device control interface, pop-up the following interface, you can set inching time, delay time and cycle time. Each channel has its own settings

The screenshot shows the 'Set' configuration window for the HLK-DIO16 device. It features a blue header bar with a 'Back' button, the title 'Set', and 'Import' and 'Export' buttons. Below the header are four tabs: 'Inching/Delay/Cycle' (selected), 'Interface Manage', 'Scene Control', and 'Time/MODBUS'.

The 'Inching Time' section includes a 'Query' button, a 'Save' button, and a range indicator 'Range: 0~60000 in 10 milliseconds'. It contains a 2x8 grid of input fields for channels 1 through 16, all set to 50.

The 'Delay Time' section includes a 'Query' button, a 'Save' button, and a range indicator 'Range: 0~60000 in 10 milliseconds'. It contains a 2x8 grid of input fields for channels 1 through 16, all set to 50.

The 'Cycle Time' section includes a 'Query' button, a 'Save' button, and a range indicator 'Range: 0~60000 in 10 milliseconds'. It contains a 2x8 grid of input fields for channels 1 through 16, all set to 100.

Inching Time															
Range: 0~60000 in 10 milliseconds															
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50

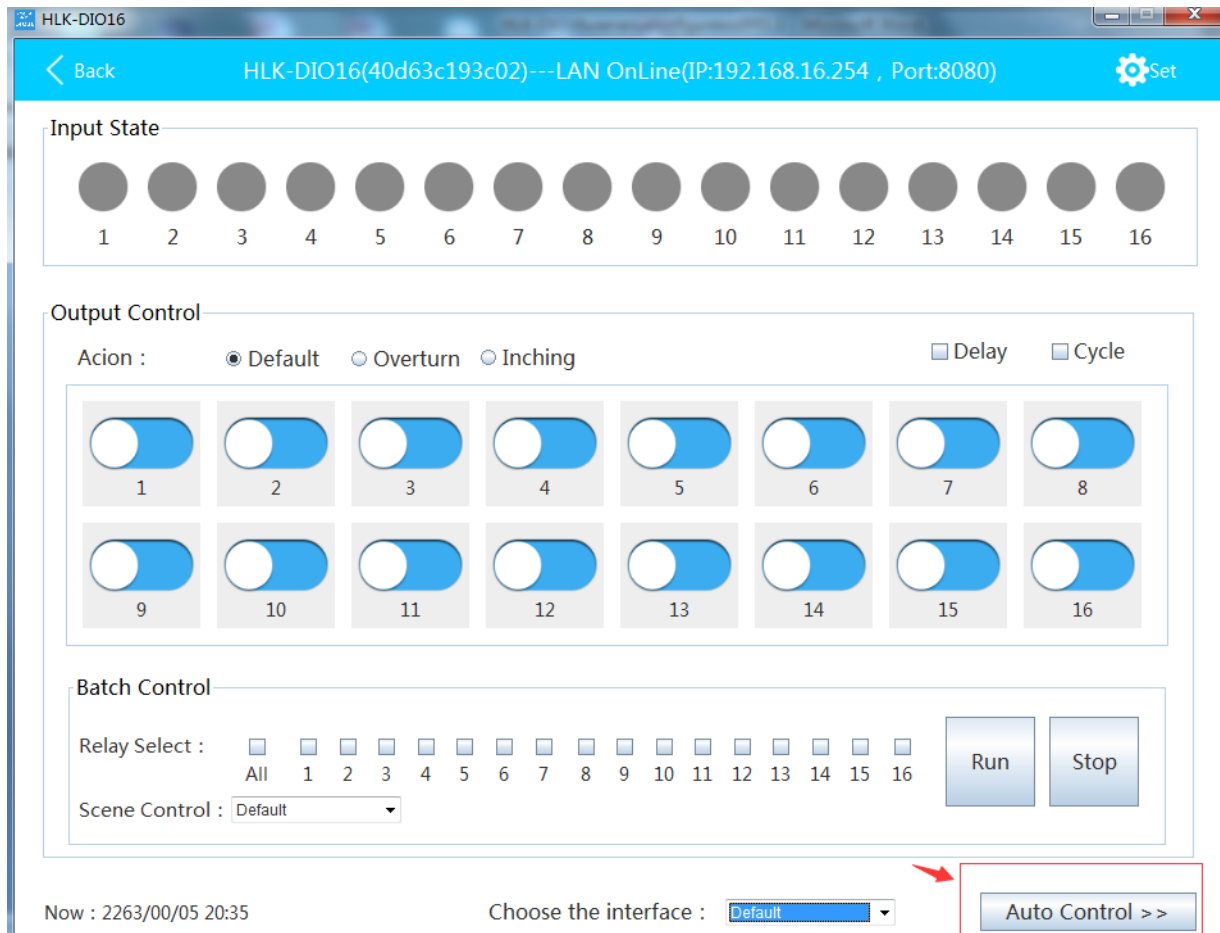
Delay Time															
Range: 0~60000 in 10 milliseconds															
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50

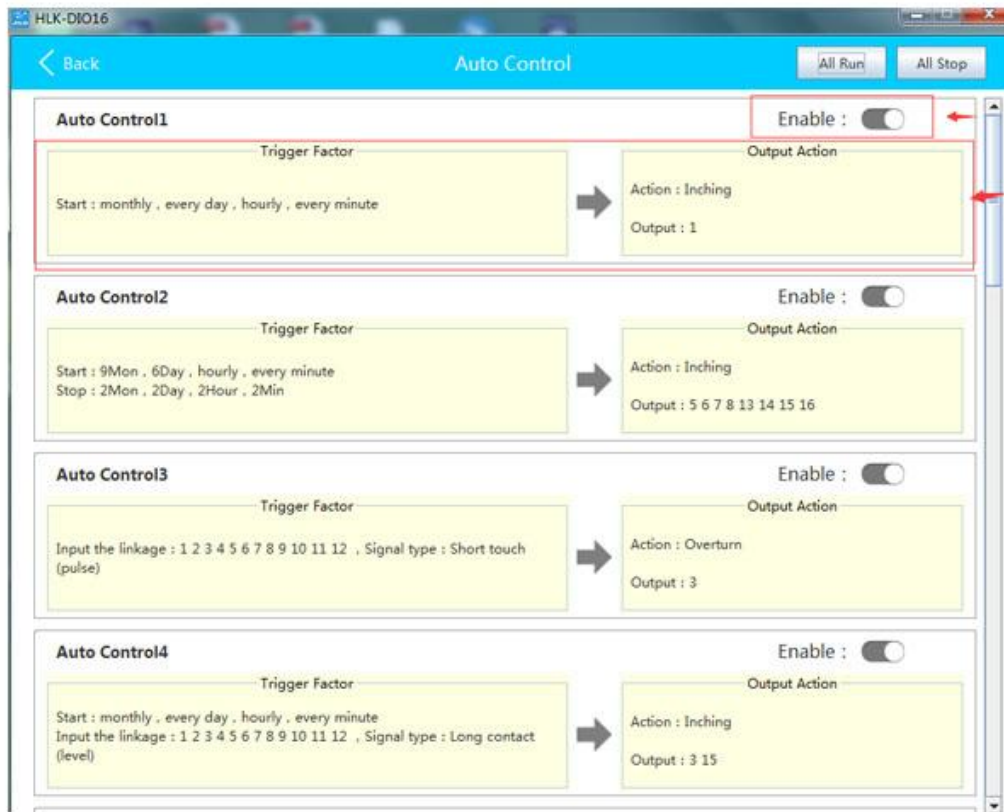
  

Cycle Time															
Range: 0~60000 in 10 milliseconds															
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100

### 3.5 Automatic control configuration interface

Click on the lower right corner of the control interface enter in the automatic control interface, automatic control can be set up to 16 groups, each group can choose one of the them such as time point, time period, linkage, time point linkage, time period linkage.





Individually setting Automatic Control 1- Automatic Control 5 with time point, time period, linkage, time point linkage, time period linkage as an example to introduce how to configure automatic control.

The specific steps of setting automatic control with point in time mode are as following:

1. Select enable, turn on automatic control1;
2. select automation, choose automatic control 1;
3. Select start time, set the parameter to 05:12 on October 4, click the enable of the upper-right corner in the start time area;
4. Select output action, set to open the Relay1;
5. Click Save, and wait to save successfully;

The screenshot shows the 'Detailed(Auto Control1)' configuration window. At the top, there's a 'Control Mode' dropdown set to 'Point in time' and a 'Save' button. Below this, the 'Trigger Factor' section is divided into two parts: 'Timer' and 'Input the linkage'. The 'Timer' section has 'Start' and 'Stop' settings. 'Start' is set to Mon: 10, Day: 4, Hour: 5, Min: 12. 'Stop' is set to Mon: monthly, Day: every day, Hour: hourly, Min: every minute. The 'Input the linkage' section has 'Input Signal' (Short touch (pulse) selected) and 'Input Channel' (All). Below these, there's a grid of 16 checkboxes for input channels 1 through 16. A large arrow points down to the 'Output Action' section. This section has 'Action' (On selected) and 'Relay Select' (All selected). There are also checkboxes for Delay and Cycle.

The specific steps of setting automatic control with time period mode are as following:

1. Select enable, turn on automatic control 2;
2. select automation, choose automatic control 2;
3. Select the start time, set the parameter to 03:03 on October 2, and click the enable of the upper-right corner in the start time area ;
- 4 . Select the end time, set the parameter to 05:03 on October 2, and click the enable of the upper-right corner in the start time area;
5. Select output action to turn off relay 1 and 2;
6. Click Save, and wait to save successfully;

HLK-DIO16

< Back Detailed(Auto Control2) Save

Control Mode : Time Bucket

Trigger Factor

Timer

Start :

Mon: 10 Day: 2 Hour: 3 Min: 3

Stop :

Mon: 10 Day: 2 Hour: 5 Min: 3

Input the linkage

Input Signal :

☒ Short touch (pulse) ☐ Long contact (level)

Input Channel : ☐ All

1 2 3 4 5 6 7 8

9 10 11 12 13 14 15 16

Output Action

Action : ☒ Off ☐ On ☐ Overturn ☐ Inching ☐ Delay ☐ Cycle

Relay Select : ☐ All ☒ 1 ☒ 2 ☐ 3 ☐ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8 ☐ 9 ☐ 10 ☐ 11 ☐ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16

The specific steps of setting automatic control with linkage mode are as following:

1. Select enable, turn on automatic control 3;
2. select automation, choose automatic control 3;
3. Select input linkage, select long shock level, input selection set to 1-12channel, click the enable of the upper right corner in start time area;
4. Select the output action and set up the 1-3 relay rolling-over;
5. Click Save, and wait to save successfully;

HLK-DIO16

< Back Detailed(Auto Control3) Save

Control Mode : Input the linkage

Trigger Factor

Timer

Start :

Mon: monthly

Day: every day

Hour: hourly

Min: every minute

Stop :

Mon: monthly

Day: every day

Hour: hourly

Min: every minute

Input the linkage

Input Signal :

☒ Short touch (pulse) ☐ Long contact (level)

Input Channel : ☒ All

1 2 3 4 5 6 7 8

9 10 11 12 13 14 15 16

Output Action

Action : ☐ Off ☐ On ☒ Overturn ☐ Inching ☐ Delay ☐ Cycle

Relay Select : ☒ All ☒ 1 ☒ 2 ☒ 3 ☐ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8 ☐ 9 ☐ 10 ☐ 11 ☐ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16



The specific steps of setting automatic control with time point linkage mode are as following:

1. Select enable, turn on automatic control 4;
2. select automation, choose automatic control 4;
3. Select start time, set the parameter to 05:05 on April 3, and click enable of the upper-right corner in the start time area;
4. Select input linkage, select long shock level, input selection set to 1-12channel, click the enable of the upper right corner in start time area;
5. Select the output action, setting inching 1-4 relay;

HLK-DIO16

< Back Detailed(Auto Control4) Save

Control Mode : Point in time+Input the link

**Trigger Factor**

**Timer**

Start :

Mon: 4

Day: 3 Mon Tue Wed Thu Fri Sat Sun

Hour: 5 Min: 5

Stop :

Mon: monthly

Day: every day Mon Tue Wed Thu Fri Sat Sun

Hour: hourly Min: every minute

**Input the linkage**

Input Signal :

☐ Short touch (pulse) ☒ Long contact (level)

Input Channel : ☐ All

☒ 1 ☒ 2 ☒ 3 ☒ 4 ☒ 5 ☒ 6 ☒ 7 ☒ 8

☒ 9 ☒ 10 ☒ 11 ☒ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16

**Output Action**

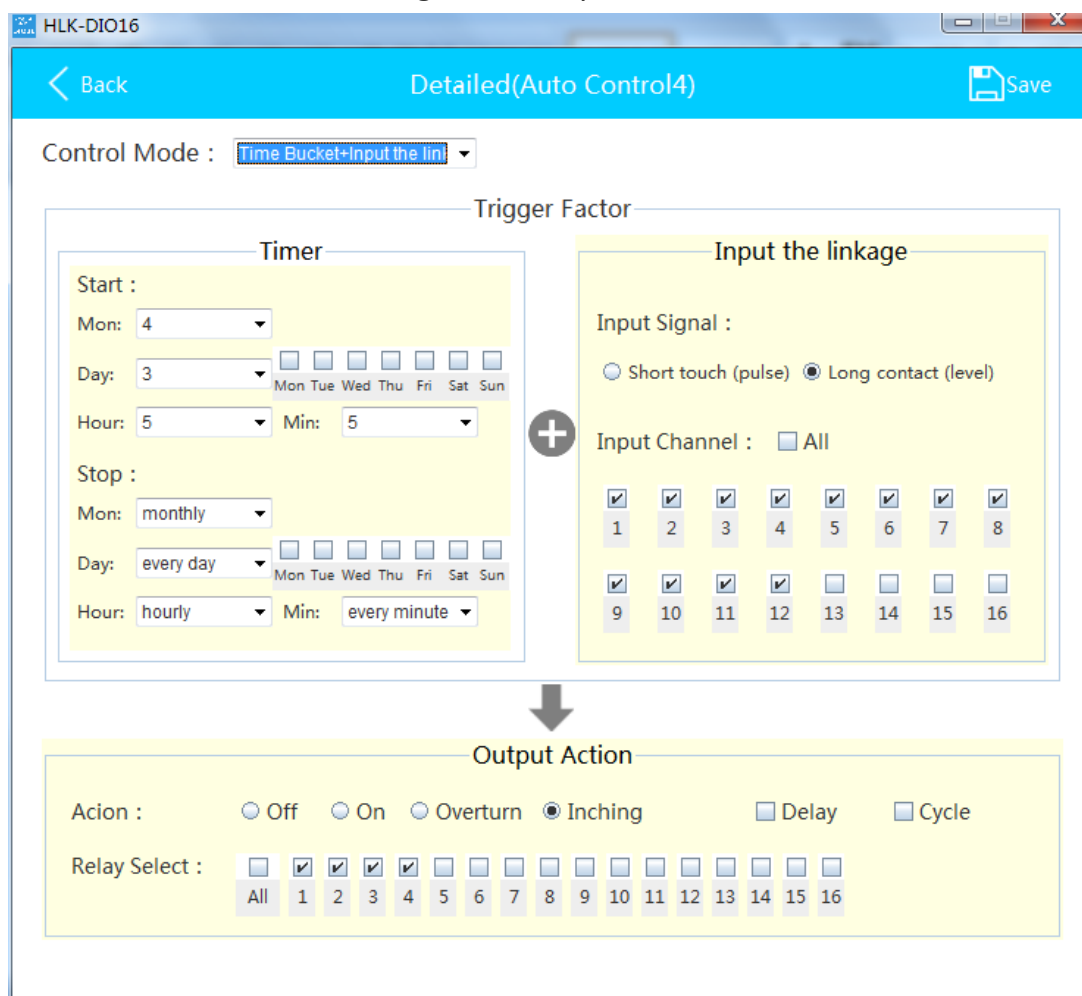
Action : ☐ Off ☐ On ☐ Overturn ☒ Inching ☐ Delay ☐ Cycle

Relay Select : ☐ All ☒ 1 ☒ 2 ☒ 3 ☒ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8 ☐ 9 ☐ 10 ☐ 11 ☐ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16

6. Click Save, and wait to save successfully;

The specific steps of setting automatic control with time period linkage mode are as following:

1. Select enable, turn on automatic control 5;
2. select automation, choose automatic control 5;
3. Select start time, set the parameter to 03:04 on Aug. 5, and click enable of the upper-right corner in the start time area;
4. Select the end time, set the parameter to 02:05 on September 1, and click on the enable of the upper-right corner in the start time area;
5. Select input linkage, select short touch pulse, input selection set to 16th path, click on the enable of the upper-right corner in the start time area;
6. Select output action, setting delay open 1-5 relay;
7. Click Save, and wait saving successfully;



HLK-DIO16

< Back Detailed(Auto Control4) Save

Control Mode : Time Bucket+Input the link

Trigger Factor

Timer

Start :

Mon: 4

Day: 3

Hour: 5 Min: 5

Stop :

Mon: monthly

Day: every day

Hour: hourly Min: every minute

Input the linkage

Input Signal :

☐ Short touch (pulse) ☒ Long contact (level)

Input Channel : ☐ All

1 2 3 4 5 6 7 8

9 10 11 12 13 14 15 16

+

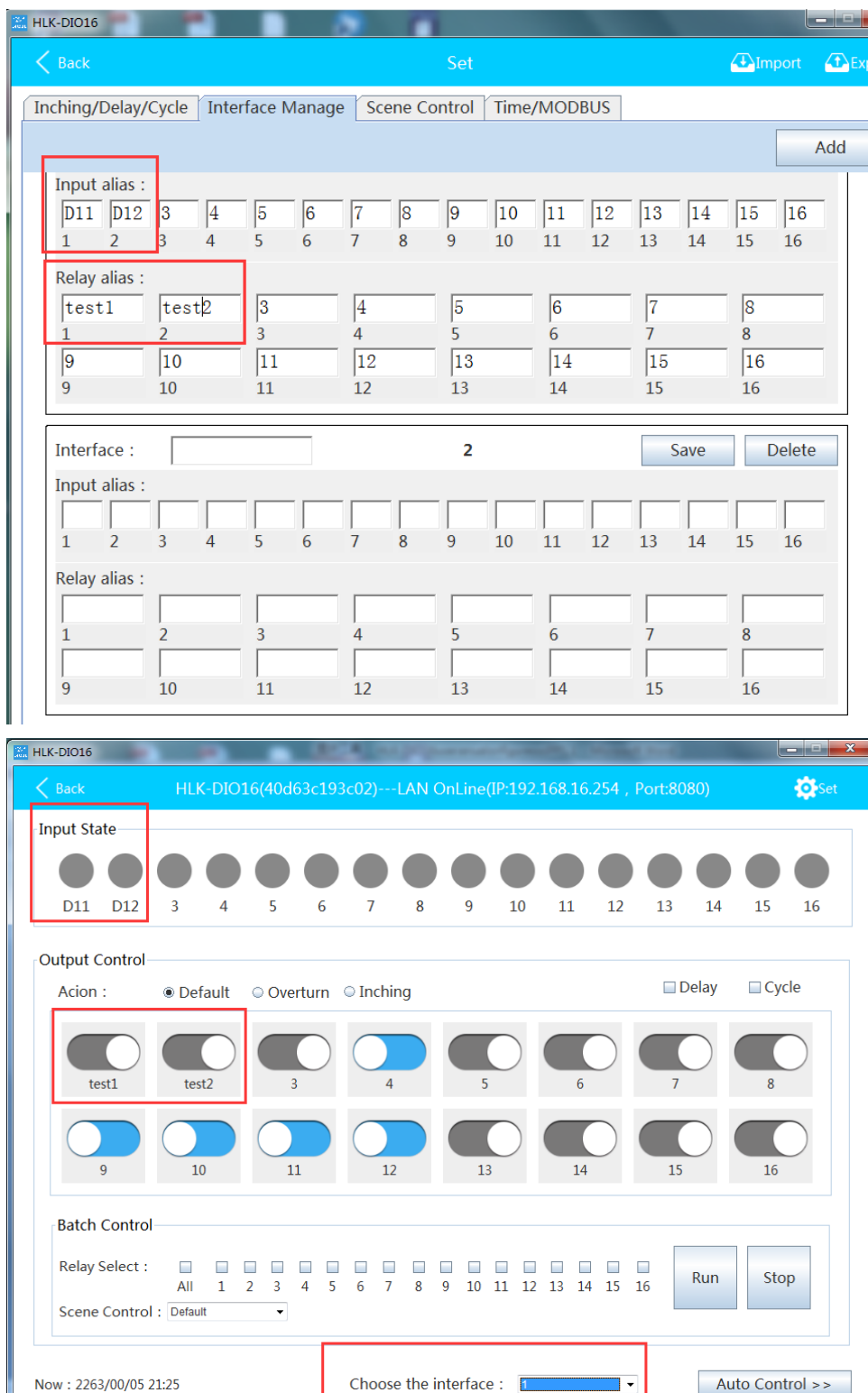
Output Action

Action : ☐ Off ☐ On ☐ Overturn ☒ Inching ☐ Delay ☐ Cycle

Relay Select : ☐ All ☒ 1 ☒ 2 ☒ 3 ☒ 4 ☐ 5 ☐ 6 ☐ 7 ☐ 8 ☐ 9 ☐ 10 ☐ 11 ☐ 12 ☐ 13 ☐ 14 ☐ 15 ☐ 16

### 3.6 Interface management

Interface management can set multiple relay aliases, input aliases and set the names of this group aliases (interface aliases). After saving successfully, you can select the saved interface aliases from the choose interface to manual control interface input name and relay name changed after successful application.



## 3.7 Predefined control

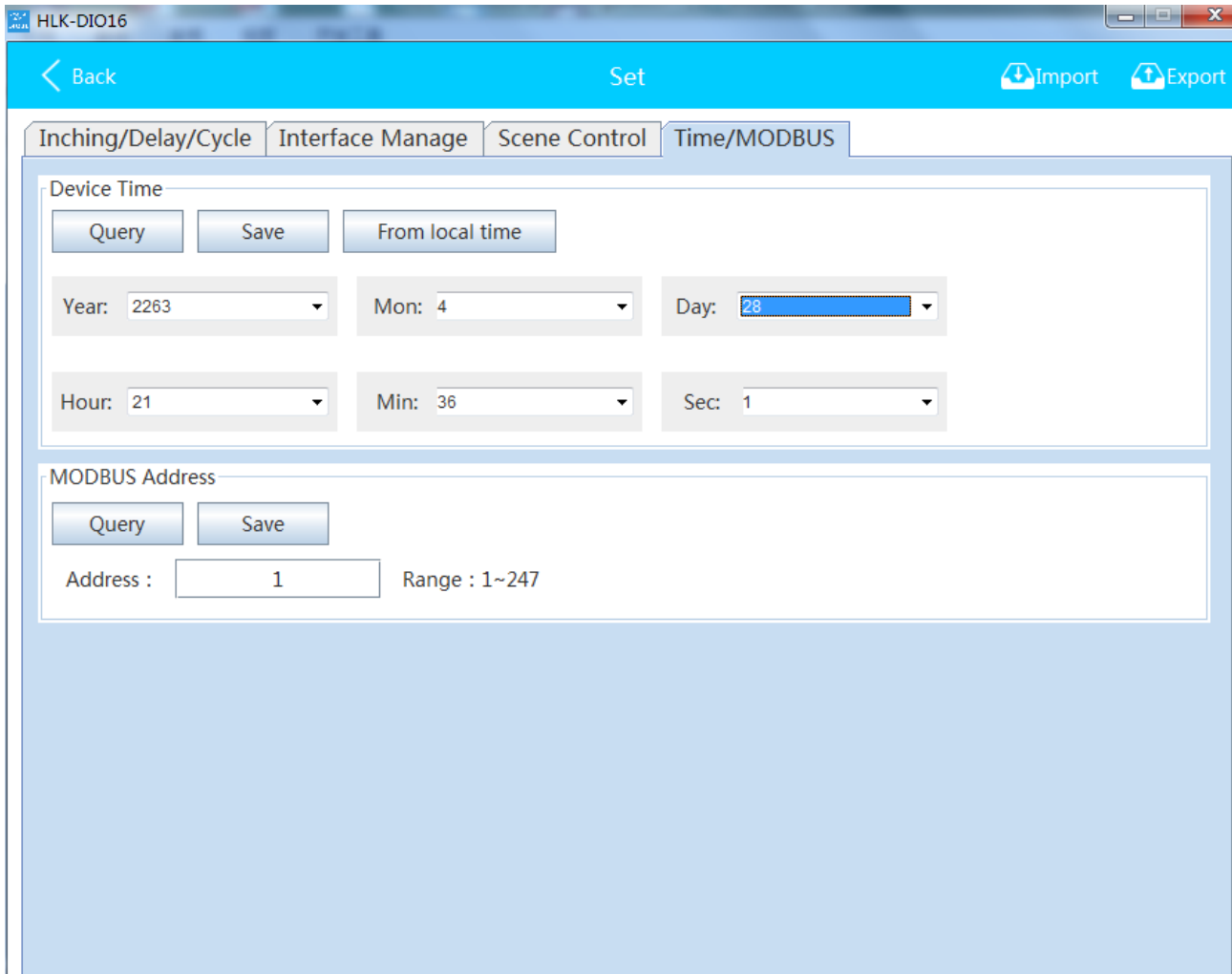
The predefined control is scene setting, setting the output selection and output mode of the relay to form a fixed scene, setting the scene alias. you can choose the saved scene alias in the predefined control of the control interface after saving successfully, The contents of this scenario are automatically loaded, and the fixed output and execution mode of the settings can be executed by clicking execution button.

The screenshot shows the 'Set' interface for HLK-DIO16, specifically the 'Scene Control' tab. It features three predefined scenes, each with a 'Scene' input field, a 'Relay Select' section, and an 'Action' section. Scene 1 is highlighted with a red box, showing 'Relay Select' with relays 1, 2, 3, and 4 selected, and 'Action' with 'Inching' and 'Cycle' selected. The 'Add' button is visible in the top right corner.

The screenshot shows the main control interface for HLK-DIO16. It includes an 'Input State' section at the top, followed by an 'Output Control' section which is highlighted with a red box. The 'Output Control' section shows 'Action' with 'Inching' and 'Cycle' selected, and a grid of 16 relays (1-16) with toggle switches. Below this is a 'Batch Control' section with a 'Relay Select' section (relays 1, 2, 3, 4 selected) and a 'Scene Control' dropdown menu set to '1'. At the bottom, there are buttons for 'Run' and 'Stop', and a status bar showing 'Now: 2263/00/05 21:34' and 'Choose the interface: 1'.

### 3.8 Time setting

You can query the controller's time, synchronize the computer's time to the controller, and save the setup time to the controller.



The screenshot shows the 'Time/Modbus' configuration window of the HLK-DIO16 software. The window has a blue header bar with a 'Back' button, a 'Set' button, and 'Import' and 'Export' icons. Below the header, there are four tabs: 'Inching/Delay/Cycle', 'Interface Manage', 'Scene Control', and 'Time/Modbus'. The 'Time/Modbus' tab is selected.

The 'Time/Modbus' tab contains two sections:

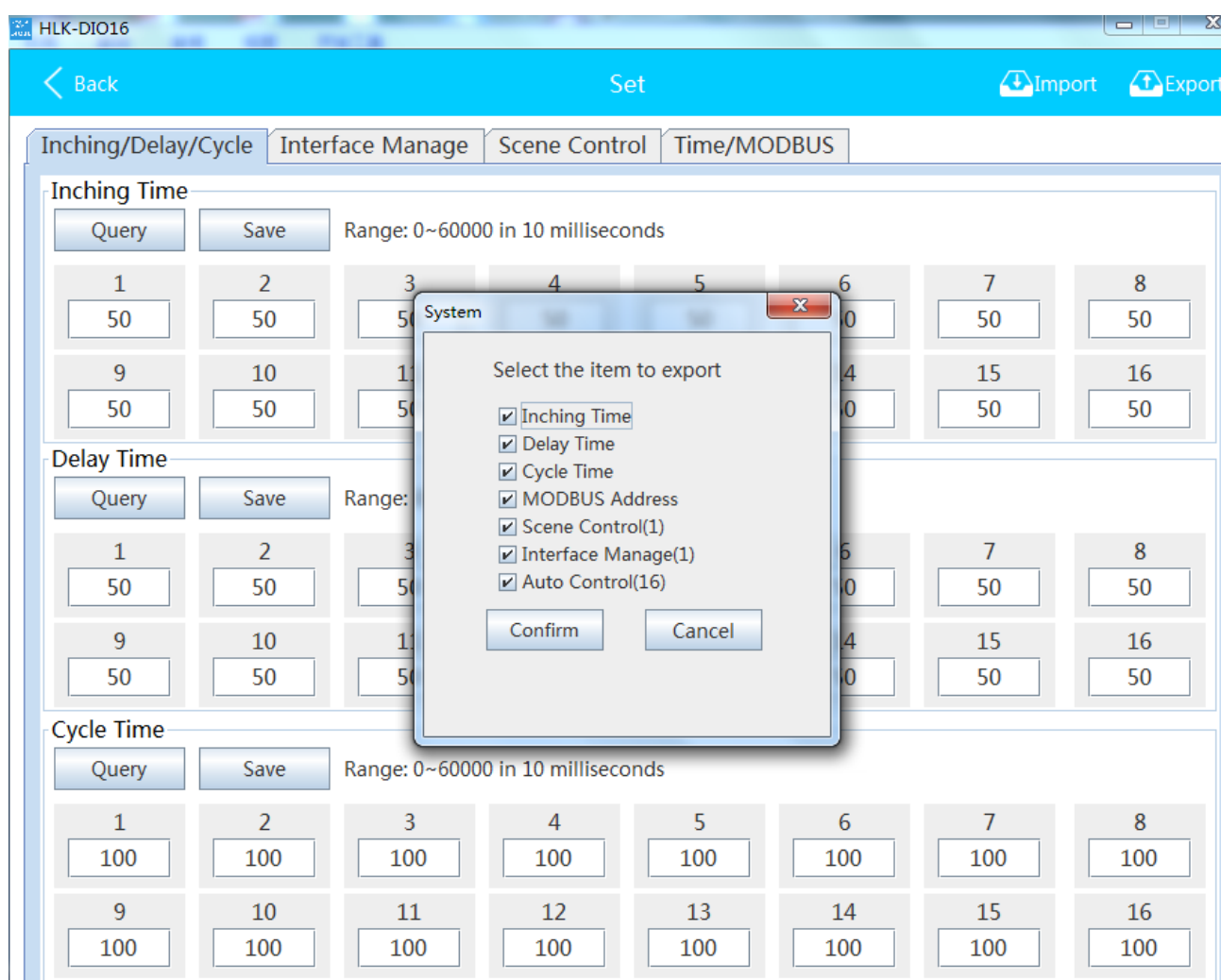
- Device Time:** This section includes three buttons: 'Query', 'Save', and 'From local time'. Below these buttons are six dropdown menus for setting the time: 'Year' (2263), 'Mon' (4), 'Day' (28), 'Hour' (21), 'Min' (36), and 'Sec' (1).
- MODBUS Address:** This section includes two buttons: 'Query' and 'Save'. Below these buttons is a text input field for 'Address' (1) and a label 'Range : 1~247'.

### 3.9 Configure import/export

This software provides the function of the configuration parameters and software configuration parameters importing and exporting with current device. It can easily export and save various configuration files, and import the corresponding configuration files when needed to restore the prior configuration information.

Click Export in the upper right corner of the set interface, select what you want to export in the pop-up dialog, then select the location and name of the configuration file to save, click YES, The software exports the configuration file to a file with a specified name.

Click import in the upper right corner of the set interface , select the configuration file that has been saved before in the pop-up dialog box, click YES, and the software will automatically update the imported content to the device and software



## 4 App operating instructions of mobile phone

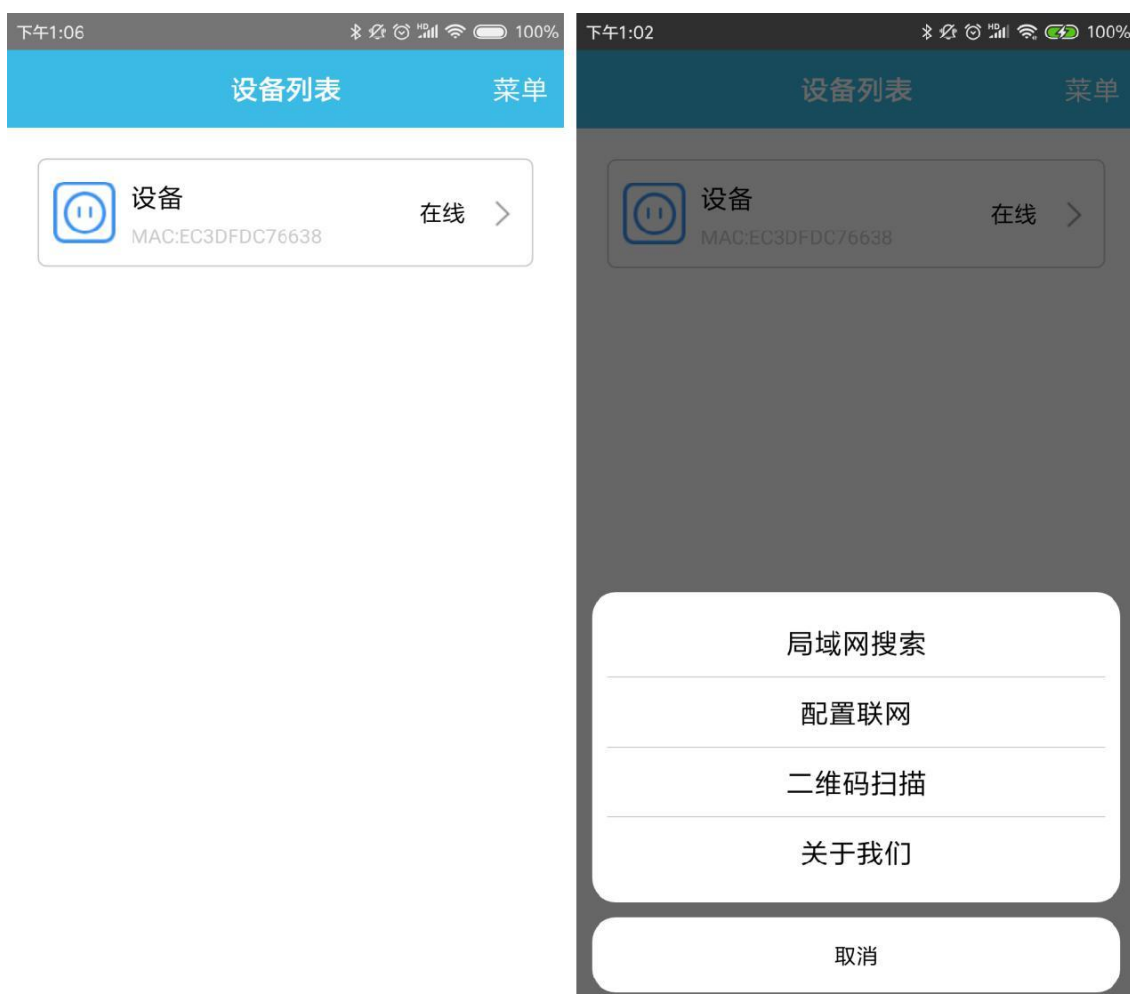
Install HLK-DIO16 APP on your phone(the system will change the language to English in auto);

The phone is connected to the router to which the device is connected via WiFi ,or to the AP of the device;

The phone can connect to the device anywhere when the device and the external network are connected;

Open the DIO16 APP on your phone, select it in the device list to establish a connection to the device and enter the device control interface after searching the device or when the device is online

The layout and function of the control interface is the same as that of the PC control software; there is no automatic control item setting function



批量控制

☒ 全选

加载预设方案

全开

▼

<input checked="" type="checkbox"/> 1	<input checked="" type="checkbox"/> 2	<input checked="" type="checkbox"/> 3	<input checked="" type="checkbox"/> 4
<input checked="" type="checkbox"/> 5	<input checked="" type="checkbox"/> 6	<input checked="" type="checkbox"/> 7	<input checked="" type="checkbox"/> 8
<input checked="" type="checkbox"/> 9	<input checked="" type="checkbox"/> 10	<input checked="" type="checkbox"/> 11	<input checked="" type="checkbox"/> 12
<input checked="" type="checkbox"/> 13	<input checked="" type="checkbox"/> 14	<input checked="" type="checkbox"/> 15	<input checked="" type="checkbox"/> 16

执行

关闭

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## 5 Revised record

Date	Version	Modify content
2018-9-29	1.0	Initial version
2018-10-25	1.1	Add output action execution options, complete instructions and diagrams

## 6 Technical support and contact information



### **ShenZhen Hi-Link Electronic co.,ltd**

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