

Design and Fabrication of Experiment for Dynamic Analysis of Mechanisms

*submitted in partial fulfilment of the requirements
for the degree of*

BACHELOR OF TECHNOLOGY

in

MECHANICAL ENGINEERING

by

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June 2020

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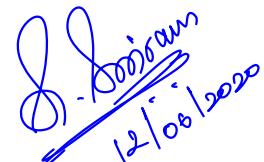
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The signature is handwritten in blue ink, appearing to read "S. Sriram" above a date.

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ABSTRACT

KEYWORDS: Slider crank mechanism; Four bar mechanism; Six-bar mechanism;
Dynamic analysis; Kinematic analysis; Simulation.

This report explains the detailed process of design and analysis of an experimental setup, which consists of a 3-in-1 mechanism. The setup is designed to perform static, kinematic and dynamic analysis of mechanisms. The design and analysis were performed analytically and numerically by using various commercial software's. The results thus obtained were used to determine the link geometry of the mechanism and in selecting the suitable sensors which in turn will be used for fabrication. The instrumentation of the sensors and actuators with GUI has been done, also a standalone software 'OpenKDM' has been designed to carry out the analysis (project website: <https://nimrobotics.github.io/OpenKDM/>).

TABLE OF CONTENTS

ACKNOWLEDGEMENTS	i
ABSTRACT	ii
LIST OF FIGURES	vi
LIST OF TABLES	vii
ABBREVIATIONS	viii
NOTATION	ix
1 INTRODUCTION	1
1.1 Motivation and objective	1
1.2 Present method(s) and challenges	1
2 ANALYSIS OF THE MECHANISMS	3
2.1 Kinematic analysis	3
2.1.1 Mathematical formulation	3
2.1.2 GeoGebra modelling	8
2.1.3 Python simulation	8
2.2 Dynamic analysis	10
2.2.1 Mathematical formulation	10
2.2.2 Using commercial software: MathWorks Simscape Multibody	13
3 DESIGN AND FABRICATION	16
3.1 Sensor selection	16
3.2 3D Modelling	16
3.2.1 Preliminary Design	16
3.2.2 Second Design	17
3.2.3 Final Design	17

3.3	Manufacturing plan	18
4	Instrumentation and GUI	20
4.1	Instrumentation	20
4.2	Software design	24
5	RESULTS	26
6	CONCLUSION AND FUTURE WORK	28
A	Lab Manual	29
B	Mechanical Drawings	36
C	CODE LISTING	45
C.1	Six-bar mechanism (Python)	45
C.2	GUI software package core (Python, PyQt5)	50
C.3	Code for instrumentation and it's GUI (Arduino CLI, Bash, Python, YAD)	80

LIST OF FIGURES

1.1 CAD model of the mechanism	1
1.2 Three possible configurations of the mechanism: (a) Four bar, (b) Slider crank and (c) Six bar	2
2.1 Slider crank mechanism	4
2.2 Four bar mechanism	5
2.3 Six bar mechanism	6
2.4 Snapshot from GeoGebra showing the mechanism (left) and the velocity profile (right)	8
2.5 Output window from Python for kinematic simulation	9
2.6 Free Body Diagram for Slider Crank Mechanism	10
2.7 Free Body Diagram for various link of four-bar mechanism	12
2.8 Free Body Diagram for various links of six-bar mechanism	13
2.9 CAD model in MATLAB Simscape	14
2.10 Results obtained from Simscape	15
3.1 Preliminary CAD model of the mechanism	16
3.2 CAD Model of the experiment on (table)	17
3.3 Final CAD Model of the experiment	17
3.4 Flowchart showing manufacturing	18
3.5 Fabricated Base frame	19
3.6 Fabricated links	19
4.1 Instrumentation setup and integration	20
4.2 A closer look at the display and the Raspberry Pi	21
4.3 Home screen after boot up	22
4.4 Main screen after launching the application	22
4.5 Speed setting screen	23
4.6 Data recording screen	23
4.7 Data retrieval screen	24

4.8	Main screen for the software package	24
4.9	Numerical solutions	25
4.10	Analytical solutions	25
5.1	Slider Velocity	26
5.2	Slider acceleration	27

LIST OF TABLES

2.1 GeoGebra results	9
5.1 Final link lengths	26

ABBREVIATIONS

The following list describes the significance of various abbreviations and acronyms used throughout the report.

KDM	Kinematics and Dynamics of Machinery
PMSM	Permanent Magnet Synchronous Motor
CAD	Computer Aided Design
CSV	Comma Separated Values
FBD	Free Body Diagram
GUI	Graphical User Interface
CLI	Command Line Interface
OpenKDM	Open-source Kinematics and Dynamics of Machinery

NOTATION

The following notations are used throughout the report.

$\vec{r}_{A/B}$	Position vector of point A with respect to point B , m
ω_{AB}	Angular velocity of link AB , $\frac{rad}{s}$
$\vec{V}_{A/B}$	Velocity vector of point A with respect to point B , $\frac{m}{s}$
$\vec{a}_{A/B}$	Acceleration vector of point A with respect to point B , $\frac{m}{s^2}$
α_{AB}	Angular acceleration of link AB , $\frac{rad}{s^2}$

CHAPTER 1

INTRODUCTION

1.1 Motivation and objective

The study of the "*Kinematics and Dynamics of Machinery*" (IITT course code: ME2206) lies at the very core of a mechanical engineering background. Although, little has changed in the way the subject is presented, our methodology brings the subject alive and current. We present the design and fabrication of a novel experimental setup for carrying out static, kinematic and dynamic analysis of three different mechanisms in a single setup . The mechanism is designed(Figure: 1.1) to be configurable to three different types of mechanisms namely - double crank, slider crank and a six bar mechanism depending on the use case as shown in Figure 1.2. The mechanism has retrofitted parts (different link lengths and sliders) to facilitate multiple experiments in the same setup.

The learner gets to "play" with the mechanism parameters and immediately understand their effects. This will enhance one's grasp of the concepts and the development of analytical skills. Hence greatly supplementing and reinforcing the theoretical understanding of the undergraduate students taking the course.

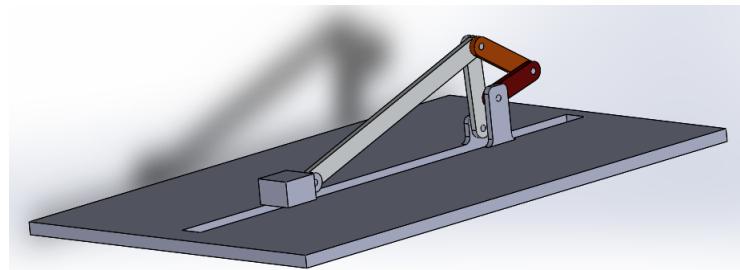


Figure 1.1: CAD model of the mechanism

1.2 Present method(s) and challenges

In the present scenario finding standard mechanisms integrated with different sensor measurement and data acquisition is hard to find. Almost all the mechanisms that are

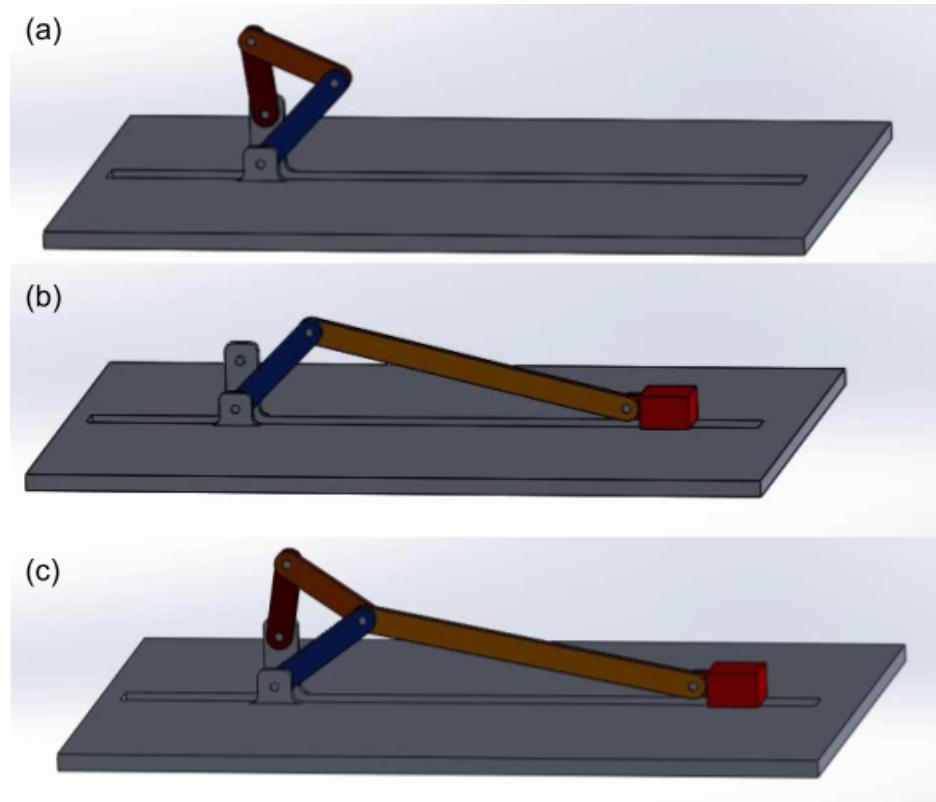


Figure 1.2: Three possible configurations of the mechanism: (a) Four bar, (b) Slider crank and (c) Six bar

available off-the-shelf do not have any data measurement capability and thus can only be used for qualitative kinematic demonstrations purpose and not as an experimental setup.

In chapter 2 we present thoroughly all the methodologies used in designing and modelling the mechanisms. This includes the analysis carried out by analytical as well as numerical methods. In the chapter that follows we bring out the various design considerations that has to be taken into account while manufacturing the product. The final two sections present the result(s) and the conclusion(s).

CHAPTER 2

ANALYSIS OF THE MECHANISMS

2.1 Kinematic analysis

This section presents the methodology employed in order to simulate the kinematics of the various mechanisms. In order to carry out the preliminary analysis of the mechanism, *GeoGebra* an interactive math and geometry software was used. This provided the coarse link lengths required for having the least deviant constant velocity mechanism. Once the coarse link lengths were obtained, developed an in-house Python code that can do iterations on the link lengths so as to minimise any fluctuations in the constant velocity mechanism. The visual output of the Python simulation can be seen as a graph while rest of the simulation data is stored in a CSV file.

2.1.1 Mathematical formulation

This section brings out the equations of motion associated with the three different mechanisms ([Norton, 2011](#); [Uicker et al., 2011](#)). These equations are used to carry out the kinematic and dynamics method theoretically, which then in turn be compared with the numerical solutions obtained by other simulation tools.

Slider crank mechanism

The equations of motion pertaining to the slider crank mechanism (Figure [2.1](#)) are presented in this subsection.

$$\vec{V}_{B/A} = \vec{V}_B - \vec{V}_A \quad (2.1)$$

For link *OA* we have

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (2.2)$$

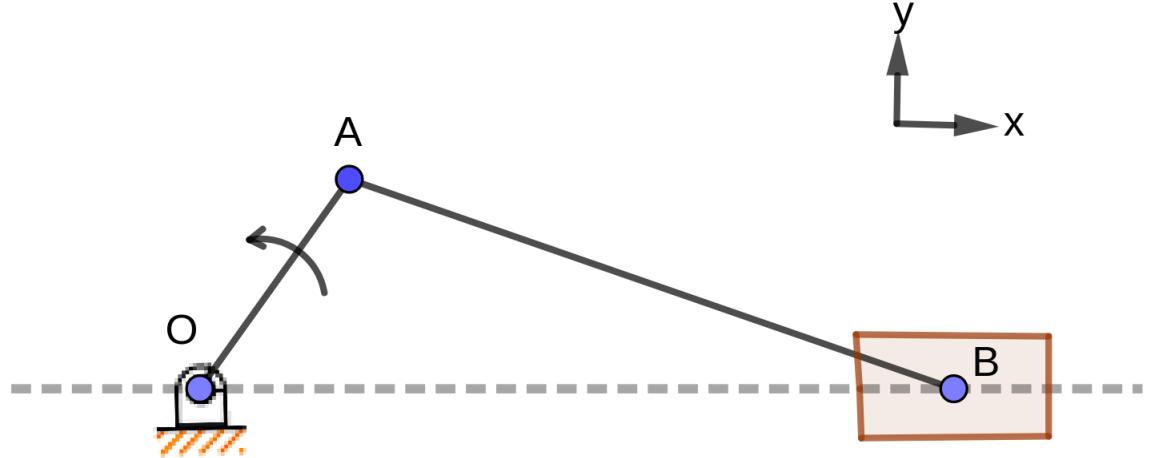


Figure 2.1: Slider crank mechanism

Since 'O' is ground joint we have $\vec{V}_O = 0 \implies \vec{V}_{A/O} = \vec{V}_A - \vec{V}_O = \vec{V}_A$. As point B lies on the slider and is moving leftwards it will have velocity along the negative x-direction i.e. $\vec{V}_B = -V_B \hat{i}$; because $\vec{\omega}_{AO} = \omega_{AO} \hat{k}$. For link AB we have

$$\vec{V}_{B/A} = \vec{\omega}_{BA} \times \vec{r}_{B/A} \quad (2.3)$$

Substituting equation 2.3 in equation 2.1 we obtain

$$\vec{\omega}_{BA} \times \vec{r}_{B/A} = \vec{V}_B - \vec{V}_A \quad (2.4)$$

Using equation 2.4 we can find ω_{BA} and V_B . For finding the accelerations we can write

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (2.5a)$$

$$\vec{a}_A^t = \vec{\alpha}_{A/O} \times \vec{r}_{A/O} \quad (2.5b)$$

$$\vec{a}_A^n = \vec{\omega}_{AO} \times \vec{\omega}_{AO} \times \vec{r}_{A/O} \quad (2.5c)$$

where, \vec{a}_A^t and \vec{a}_A^n denote the tangential and normal acceleration of point A. As point B lies on the slider, we have $\vec{a}_B = a_B \hat{i}$.

$$\vec{a}_{B/A} = \vec{a}_{B/A}^t + \vec{a}_{B/A}^n = \vec{a}_B - \vec{a}_A \quad (2.6)$$

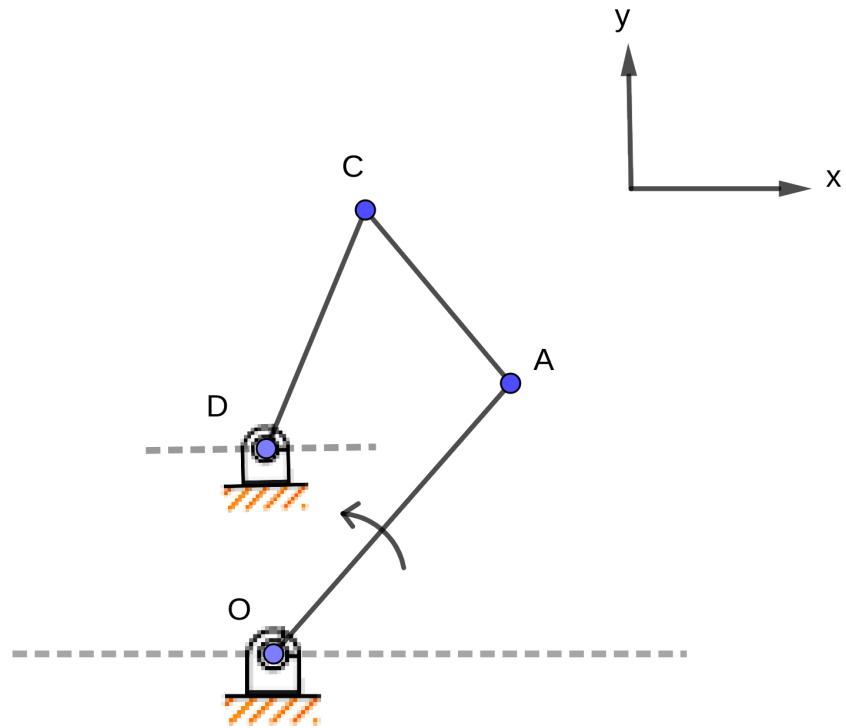


Figure 2.2: Four bar mechanism

Using the above equation we can find α_{BA} and \vec{a}_B .

Four bar mechanism (with four revolute joints)

This subsection lists the mathematical equations pertaining to the four bar mechanism (Figure 2.2).

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (2.7a)$$

$$\vec{V}_{C/D} = \vec{\omega}_{CD} \times \vec{r}_{C/D} = \vec{V}_C \quad (2.7b)$$

$$\vec{V}_{A/C} = \vec{\omega}_{AC} \times \vec{r}_{A/C} = \vec{V}_A - \vec{V}_C = \vec{\omega}_{AO} \times \vec{r}_{A/O} - \vec{\omega}_{CD} \times \vec{r}_{C/D} \quad (2.8)$$

Using the above equation we can find ω_{CD} and ω_{AC} .

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (2.9a)$$

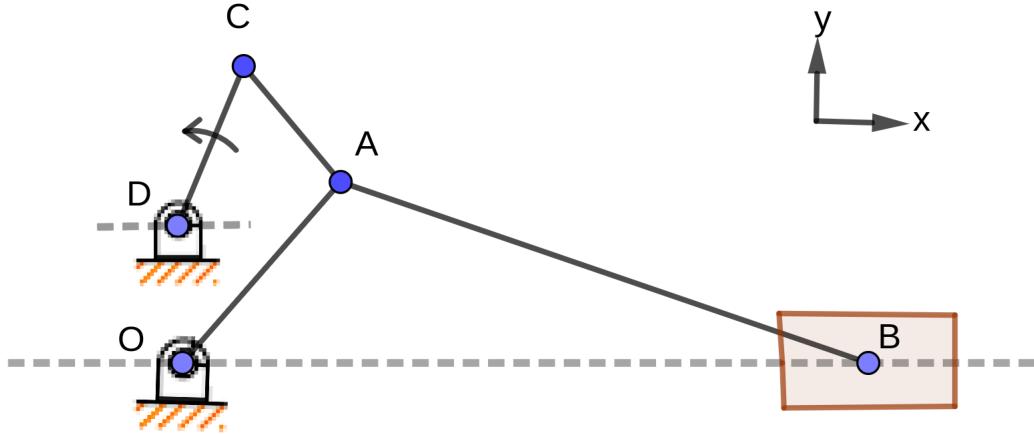


Figure 2.3: Six bar mechanism

$$\vec{a}_{C/D} = \vec{a}_C = \vec{a}_C^t + \vec{a}_C^n \quad (2.9b)$$

$$\vec{a}_{A/C} = \vec{a}_{A/C}^t + \vec{a}_{A/C}^n = \vec{a}_A - \vec{a}_C \quad (2.10)$$

Here $\vec{a}^t = \vec{\alpha} \times \vec{r}$ and $\vec{a}^n = \vec{\omega} \times \vec{\omega} \times \vec{r}$. Using the above equations we can find α_{AC} and α_{CD}

Six bar mechanism

This subsection presents the mathematical equations associated with the six bar mechanism (Figure 2.3).

$$\vec{V}_{C/D} = \vec{\omega}_{CD} \times \vec{r}_{C/D} = \vec{V}_C \quad (2.11)$$

$$\vec{V}_{A/C} = \vec{\omega}_{AC} \times \vec{r}_{A/C} = \vec{V}_A - \vec{V}_C = \vec{\omega}_{AO} \times \vec{r}_{A/O} - \vec{\omega}_{CD} \times \vec{r}_{C/D} \quad (2.12)$$

Using the above equation we can find ω_{OA} and ω_{AC} .

$$\vec{V}_{B/A} = \vec{V}_B - \vec{V}_A \quad (2.13)$$

For link OA we have

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (2.14)$$

Since 'O' is ground joint we have $\vec{V}_O = 0 \implies \vec{V}_{A/O} = \vec{V}_A - \vec{V}_O = \vec{V}_A$. As point B lies on the slider and is moving leftwards it will have velocity along the negative x-direction i.e. $\vec{V}_B = -V_B \hat{i}$; because $\vec{\omega}_{AO} = \omega_{AO} \hat{k}$. For link AB we have

$$\vec{V}_{B/A} = \vec{\omega}_{BA} \times \vec{r}_{B/A} \quad (2.15)$$

Substituting equation 2.15 in equation 2.13 we obtain

$$\vec{\omega}_{BA} \times \vec{r}_{B/A} = \vec{V}_B - \vec{V}_A \quad (2.16)$$

Using equation 2.16 we can find ω_{BA} and V_B .

For finding the accelerations we can write

$$\vec{a}_{C/D} = \vec{a}_C = \vec{a}_C^t + \vec{a}_C^n \quad (2.17)$$

$$\vec{a}_{A/C} = \vec{a}_{A/C}^t + \vec{a}_{A/C}^n = \vec{a}_A - \vec{a}_C \quad (2.18)$$

Here $\vec{a}^t = \vec{\alpha} \times \vec{r}$ and $\vec{a}^n = \vec{\omega} \times \vec{\omega} \times \vec{r}$. Using the above equations we can find α_{AC} and α_{OA}

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (2.19a)$$

$$\vec{a}_A^t = \vec{\alpha}_{A/O} \times \vec{r}_{A/O} \quad (2.19b)$$

$$\vec{a}_A^n = \vec{\omega}_{AO} \times \vec{\omega}_{AO} \times \vec{r}_{A/O} \quad (2.19c)$$

where, \vec{a}_A^t and \vec{a}_A^n denote the tangential and normal acceleration of point A. As point B lies on the slider, we have $\vec{a}_B = a_B \hat{i}$.

$$\vec{a}_{B/A} = \vec{a}_{B/A}^t + \vec{a}_{B/A}^n = \vec{a}_B - \vec{a}_A \quad (2.20)$$

Using the above equation we can find α_{BA} and a_B .

2.1.2 GeoGebra modelling

This subsection provides an insight into the preliminary analysis done by using off-the-shelf software - GeoGebra for determining initial link lengths ([Hohenwarter et al., 2013](#)). First the mechanism was created inside GeoGebra geometry with sliders for varying the link lengths manually. Later the slider velocity was plotted by using graphical analysis of the mechanism inside GeoGebra itself (as shown in Figure 2.4). In order to find the required link lengths yielding constant velocity mechanism, each of the link lengths were varied to get the constant velocity mechanism with least variation while keeping the others fixed. The manual iterations are shown in Table 2.1.

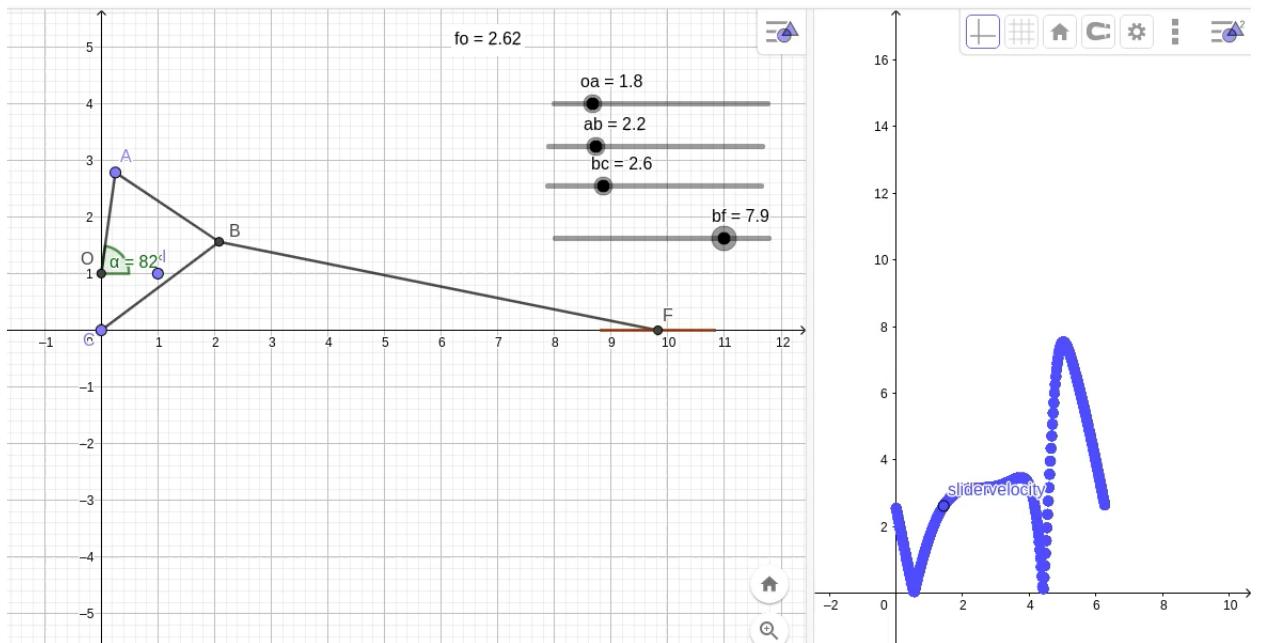


Figure 2.4: Snapshot from GeoGebra showing the mechanism (left) and the velocity profile (right)

2.1.3 Python simulation

This section deals with further refining the preliminary links lengths which were obtained from GeoGebra modelling. The initial lengths are fed to an in-house Python script (see appendix) to get optimum link lengths for nearly constant slider velocity ([Python Core Team, 2018](#)). The algorithm performs the iterations by varying each of the link by step size of $0.1 \times \text{unit length}$. It also stores the peak to valley distance for each of the obtained velocity profiles which can be used to select the link lengths giving minimum velocity variation for the constant velocity range. Figure 2.5 shows the mechanism animation as

OC	OA	AB	BC	BF	Mean slider velocity	Peak to valley of slider velocity	ω of crank
1	2	1.6	2	6	2.25	0.5	2
1	2	1.4	2	6	2.28	0.81	2
1	2	1.2	2	6	2.37	1.24	2
1	2	2	2	6	2.385	0.77	2
1	2.2	1.6	2	6	2.31	0.83	2
1	1.8	1.6	2	6	2.375	0.75	2
1	2	1.6	2.2	6	2.545	0.37	2
1	2	1.6	1.8	6	1.92	0.76	2
1	2	1.6	2.4	6	2.87	0.26	2
1	2	1.6	2.6	6	3.2	0.25	2
1	2	1.6	2.8	6	3.52	0.36	2
1	2	1.6	2.6	7	3.135	0.15	2
1	2	1.6	2.6	7.5	3.2	0.12	2
1	2	1.6	2.6	8	3.24	0.09	2

All lengths are in *units*, velocity are in *units/s*, angular velocity ω is in *rad/s*.

Table 2.1: GeoGebra results

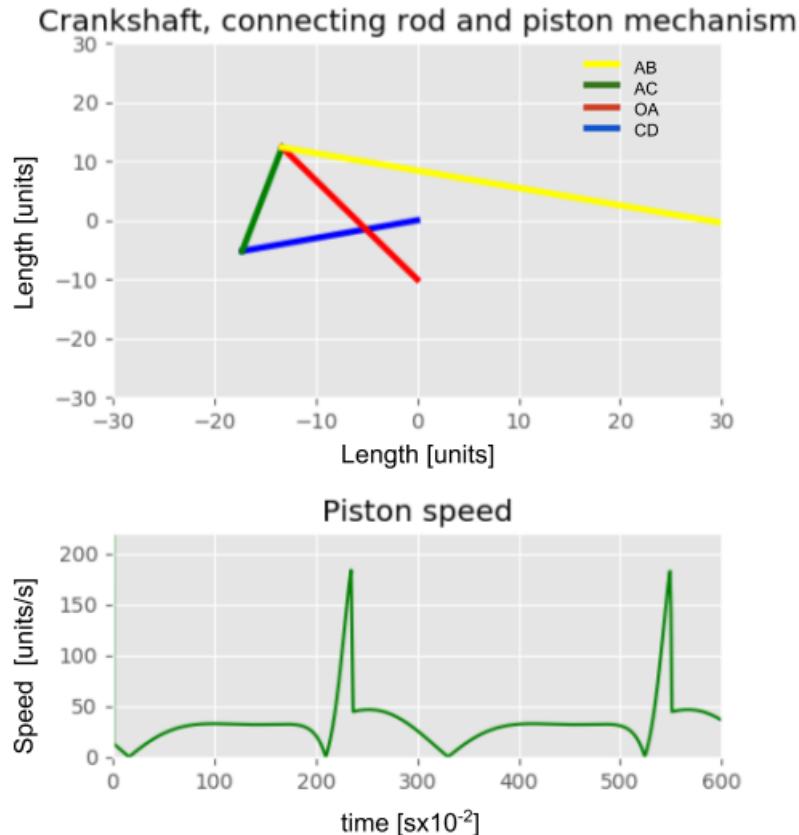


Figure 2.5: Output window from Python for kinematic simulation

well as the velocity plot having a near constant velocity for an interval.

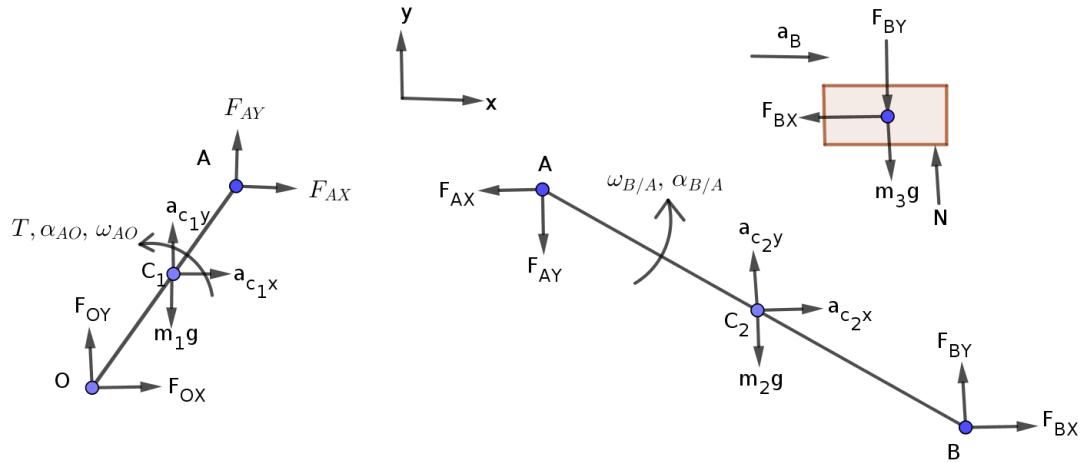


Figure 2.6: Free Body Diagram for Slider Crank Mechanism

2.2 Dynamic analysis

For performing the dynamic analysis of the mechanism we used MathWorks Simscape Mechanical package. A 3D model was created in the package itself and analysed the same for various forces, torques, acceleration and velocities by taking the material as aluminium. This analysis is necessary in order to ease the process of selection of actuator, material and the sensor system.

2.2.1 Mathematical formulation

This subsection brings out the mathematical equations for performing dynamic analysis of all the three possible mechanism ([Ghosh and Mallik, 2002](#)).

Slider crank mechanism

Force and Torque balance for link OA using Figure 2.6

$$F_{OX} + F_{AX} = m_1 a_{C_1x} \quad (2.21a)$$

$$F_{OY} + F_{AY} = m_1 g + m_1 a_{C_1y} \quad (2.21b)$$

$$I_{AO} \vec{\alpha}_{AO} + \vec{r}_{C_1/O} \times m_1 \vec{a}_{C_1} = \vec{r}_{C_1 O} \times m_1 g (-\hat{j}) + \vec{r}_{A/O} \times \vec{F}_A + \vec{T} \quad (2.21c)$$

where, $\vec{F}_A = \vec{F}_{AX} \hat{i} + \vec{F}_{AY} \hat{j}$. Similarly for link AB we have

$$-F_{AX} + F_{BX} = m_2 a_{C_2x} \quad (2.22a)$$

$$F_{BY} = m_2 a_{C_2y} + F_{AY} + m_2 g \quad (2.22b)$$

$$I_{BA} \vec{\alpha}_{B/A} + \vec{r}_{C_2/A} \times m_2 \vec{a}_{C_2} = \vec{r}_{C_2/A} \times m_2 g (-\hat{j}) + \vec{r}_{B/A} \times \vec{F}_B \quad (2.22c)$$

where, $\vec{F}_B = \vec{F}_{BX} \hat{i} + \vec{F}_{BY} \hat{j}$.

Force balance for the slider

$$F_{BY} + m_3 g = N \quad (2.23a)$$

$$m_3 a_B = -F_{BX} \quad (2.23b)$$

Four bar mechanism (with four revolute joints)

Force and Torque balance for link OA using Figure 2.7

$$\sum \vec{F}_X = m_1 \vec{a}_{c_1x} \quad (2.24a)$$

$$\sum \vec{F}_Y = m_1 \vec{a}_{c_1y} \quad (2.24b)$$

$$\sum \vec{T} = I_1 \vec{\alpha}_{AO} \quad (2.24c)$$

Force and Torque balance for link AC using Figure 2.7

$$\sum \vec{F}_X = m_4 \vec{a}_{c_4x} \quad (2.25a)$$

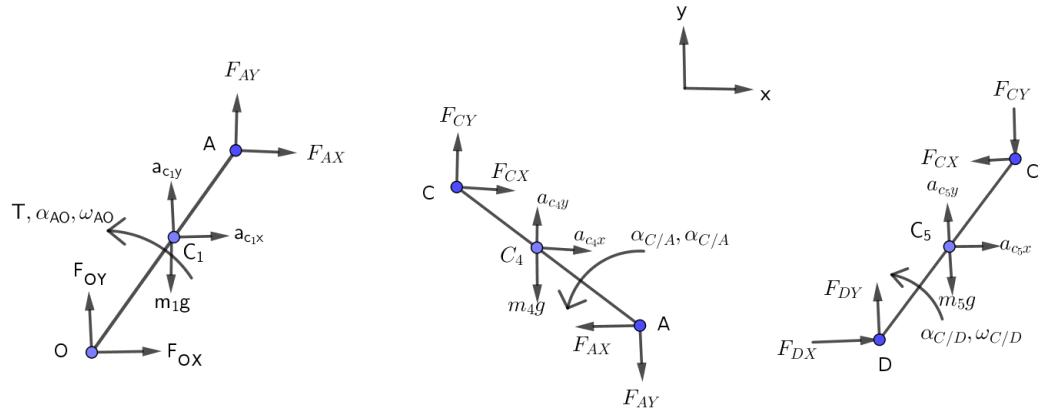


Figure 2.7: Free Body Diagram for various link of four-bar mechanism

$$\sum \vec{F}_Y = m_4 \vec{a}_{c4y} \quad (2.25b)$$

$$\sum \vec{T} = I_4 \vec{\alpha}_{AC} \quad (2.25c)$$

Force and Torque balance for link *CD* using Figure 2.7

$$\sum \vec{F}_X = m_5 \vec{a}_{c5x} \quad (2.26a)$$

$$\sum \vec{F}_Y = m_5 \vec{a}_{c5y} \quad (2.26b)$$

$$\sum \vec{T} = I_5 \vec{\alpha}_{CD} \quad (2.26c)$$

Six bar mechanism

Force and Torque balance for all links using Figure 2.8

$$\sum \vec{F}_X = m \vec{a}_{cx}, \sum \vec{F}_Y = m \vec{a}_{cy}, \sum \vec{T} = I \vec{\alpha} \quad (2.27)$$

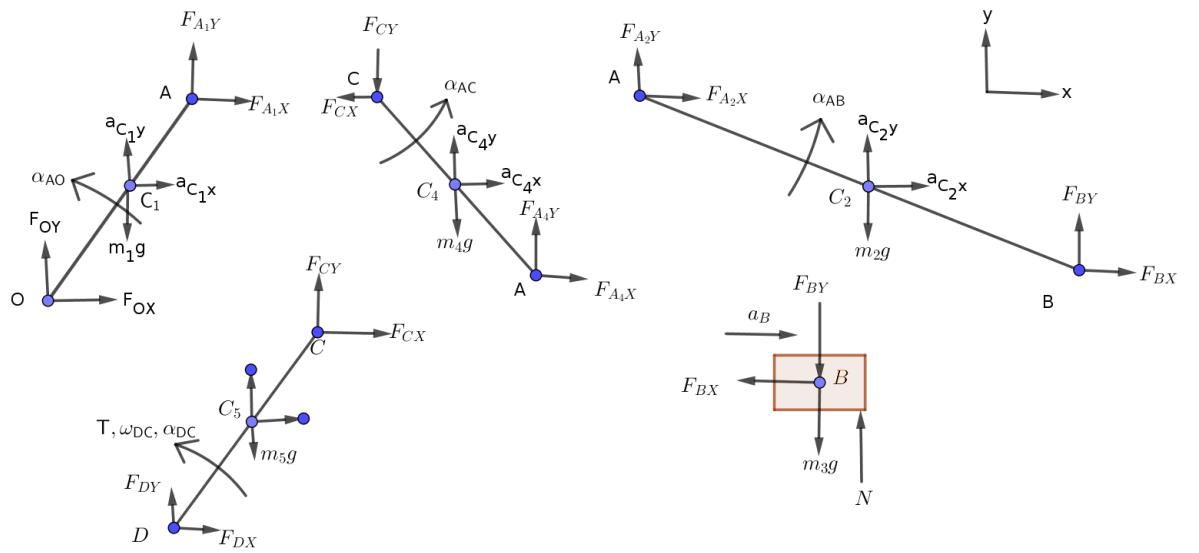


Figure 2.8: Free Body Diagram for various links of six-bar mechanism

$$F_{A1X} + F_{A2X} + F_{A4X} = 0 \quad (2.28a)$$

$$F_{A1Y} + F_{A2Y} + F_{A4Y} = 0 \quad (2.28b)$$

Force balance for Slider using Figure 2.8

$$F_{BY} + m_3g = N \quad (2.29a)$$

$$m_3a_B = -F_{BX} \quad (2.29b)$$

2.2.2 Using commercial software: MathWorks Simscape Multibody

This section deals with the dynamic analysis of the mechanism using Mathworks Simscape multibody. A MathWorks Simscape model (Figure 2.9) was created based on the link lengths that were obtained from the kinematic analysis. The link width is taken as 3cm and link thickness as 1cm while taking aluminum as material for all links and slider. (MAT, 2017)

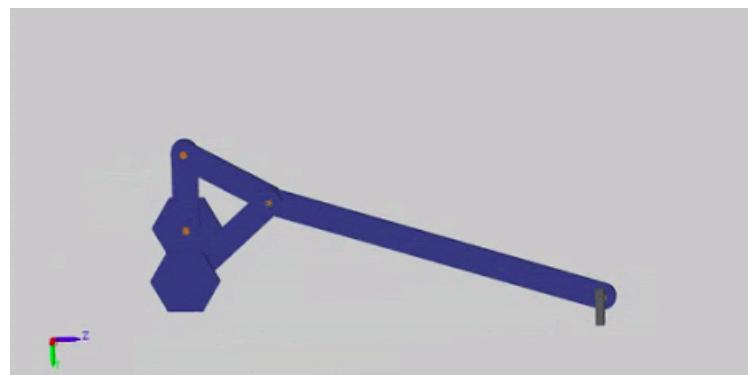
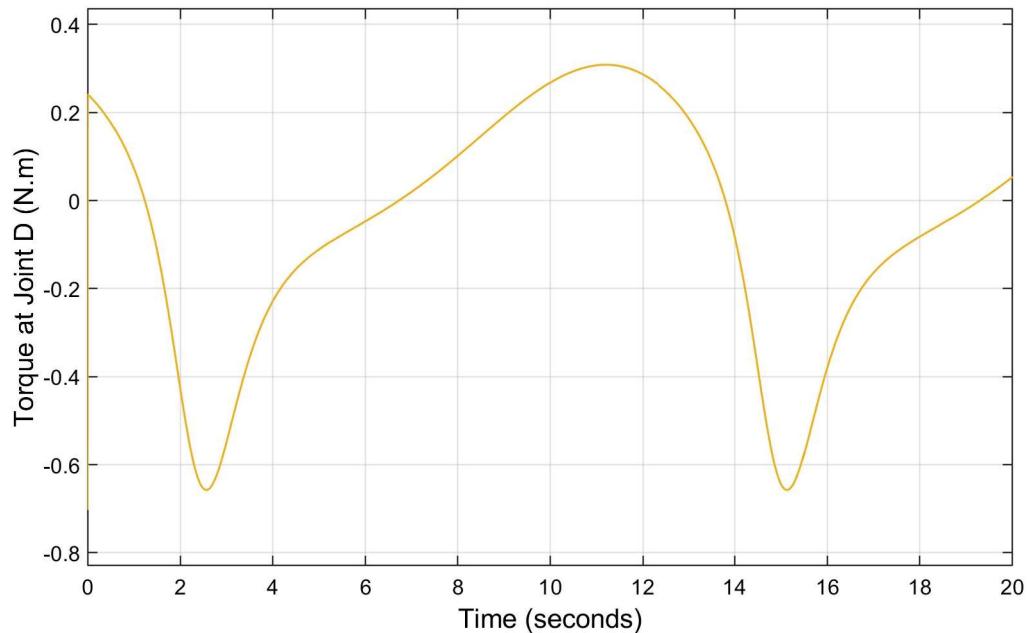
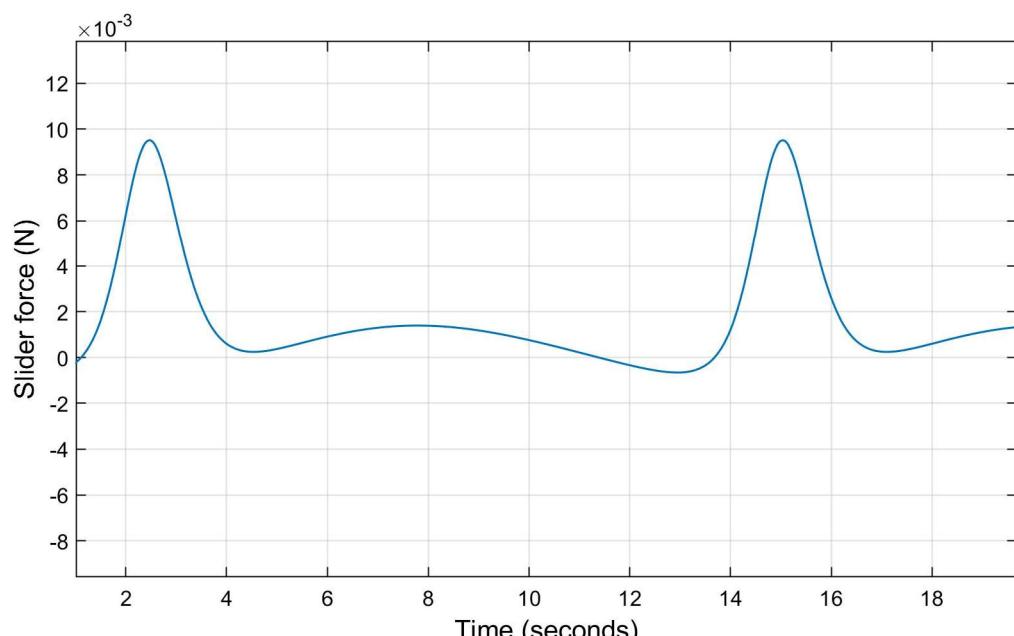


Figure 2.9: CAD model in MATLAB Simscape



(a) Input torque



(b) Slider force

Figure 2.10: Results obtained from Simscape

CHAPTER 3

DESIGN AND FABRICATION

3.1 Sensor selection

Based on the results of Kinematic, Dynamic analysis using MathWorks Simscape, Selected the 2-phase incremental optical rotary encoder to measure angular velocity and angular acceleration of links, tri-axial accelerometer is to measure linear acceleration and linear velocity of slider. 2-phase incremental optical rotary encoder has 600 pulse per revolution (PPR). Tri-axial accelerometer has range of $-16g$ to $16g$, with a sampling rate of 8kHz.

3.2 3D Modelling

3.2.1 Preliminary Design

Figure 3.1 is the preliminary design of experimental setup, where it has a flat plat with slot in it to provide a clearance for rotating links. Links are build with link lengths obtained from kinematic and dynamic analysis. This design is very basic as it not having any details about actuator and sensors.

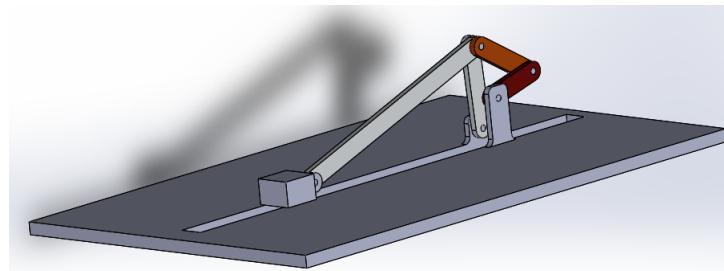


Figure 3.1: Preliminary CAD model of the mechanism

3.2.2 Second Design

Figure 3.2 is the second design for experimental setup. Where legs have been added to keep the experimental setup above the ground and to provide the clearance for rotating links.

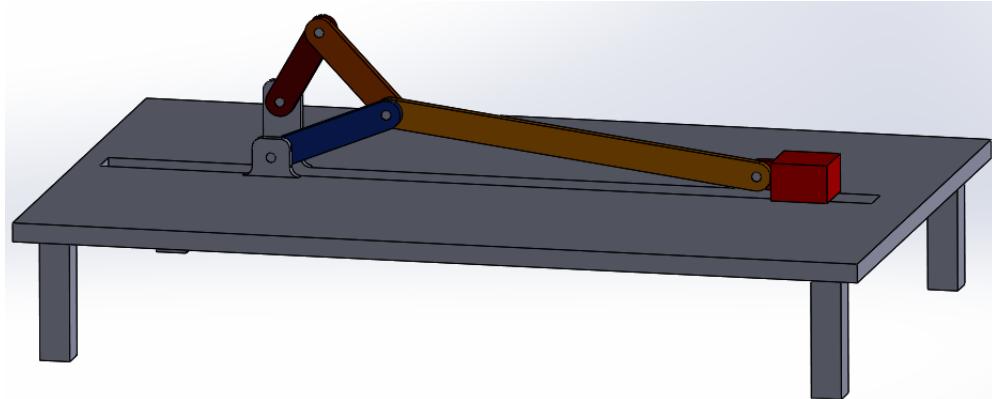


Figure 3.2: CAD Model of the experiment on (table)

3.2.3 Final Design

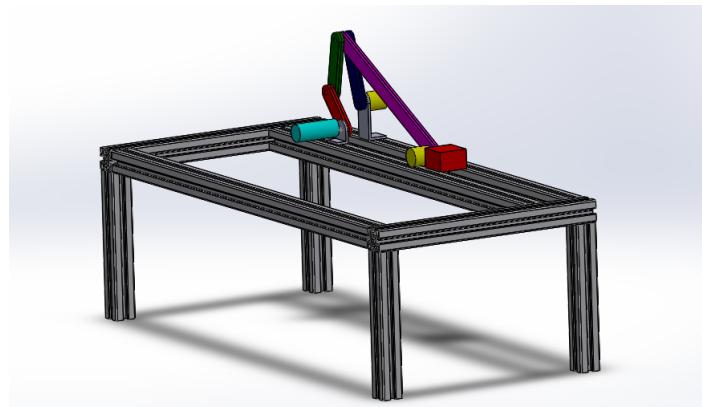


Figure 3.3: Final CAD Model of the experiment

Figure 3.3 is the final design in which is much better in terms of fabrication and operation. This design has an extruded aluminium to make the experimental setup light weight. Actuator, sensors, bearing are included in this design to make it more practical. In this design, links have a thickness of 12mm which is made with a two identical aluminium sheets of 6mm thickness welded to each other.

3.3 Manufacturing plan

This section focuses on the materials and fabrication processes that will be used for carrying out the manufacturing in the second phase of the project. Figure 3.4 gives complete insight on the various stages involved in manufacturing the experiment design.

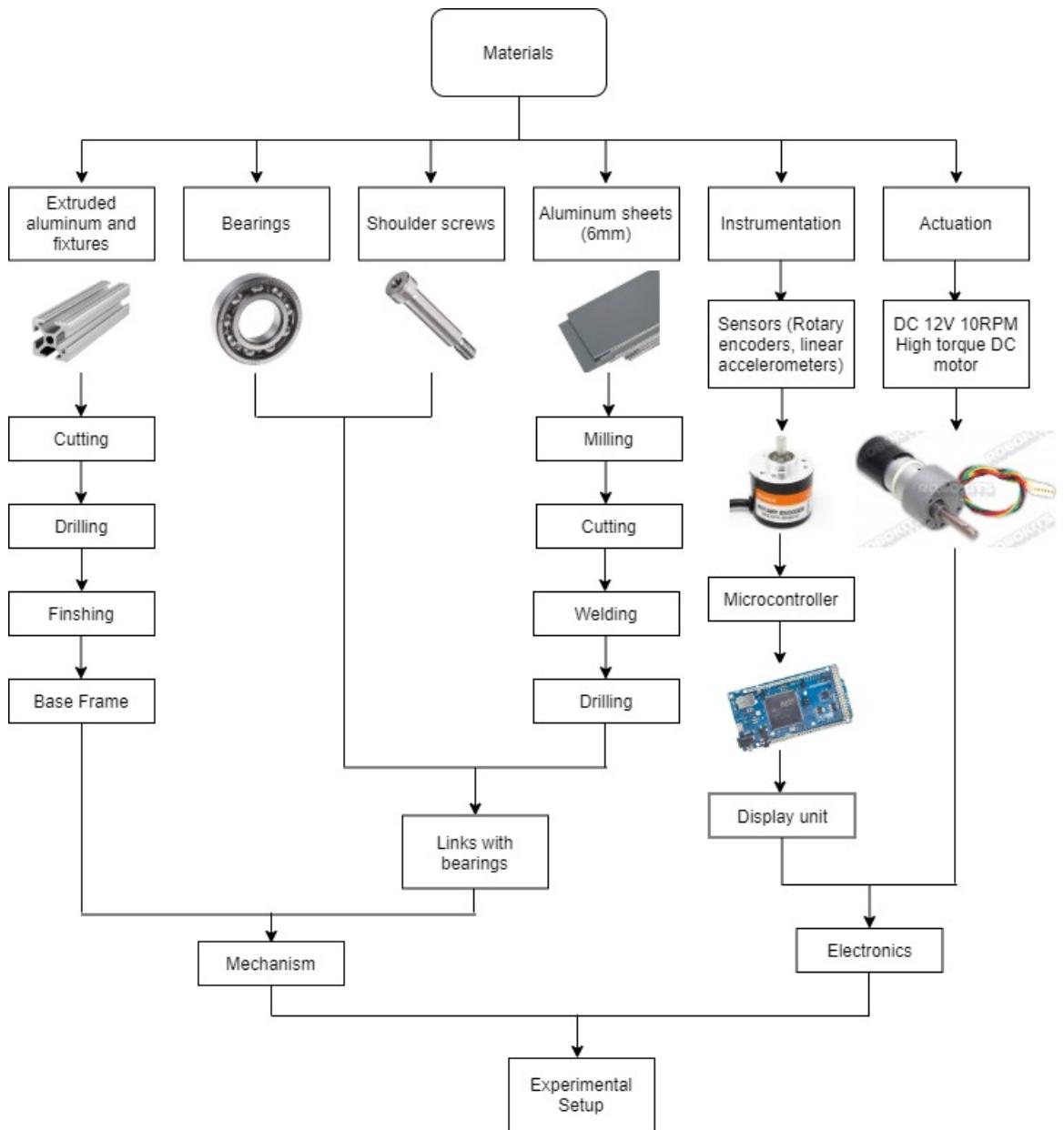


Figure 3.4: Flowchart showing manufacturing

Extruded Aluminum rods are cut into required length and assembled them to make a base frame for experimental setup as shown in Figure: 3.5. Aluminum plated with thickness

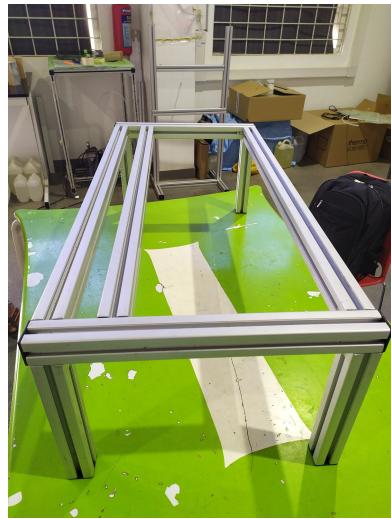


Figure 3.5: Fabricated Base frame

of 6mm is used to make links. To make 12mm thickness links, two flats are cut into the link shape by using jigsaw and then were welded together. Holes need to be drilled to



Figure 3.6: Fabricated links

insert bearing into links. Insert bearing into the link to decrease friction between link joints. Shoulder screw are used to joint the links. Electronics connection of actuator and sensor to micro controller has been completed, These actuators and sensors can be attached to mechanism to complete the experimental setup.

CHAPTER 4

Instrumentation and GUI

In this chapter we present our work on sensor integration and design of Graphical User Interface (GUI).

4.1 Instrumentation

This section provides detailed insight into sensor and actuator configuration for the experimental setup. The demo can be viewed at <https://youtu.be/741drZK-4sk>. The setup mainly includes three parts i.e. sensors, actuator, microcontroller and Raspberry Pi computer. The sensor setup includes three rotary encoders (only one shown in demo) for measuring the angular position of the link and one tri-axial accelerometer for measuring the acceleration of the slider. The sensors are connected to the Raspberry Pi via a microcontroller namely Arduino Uno board.

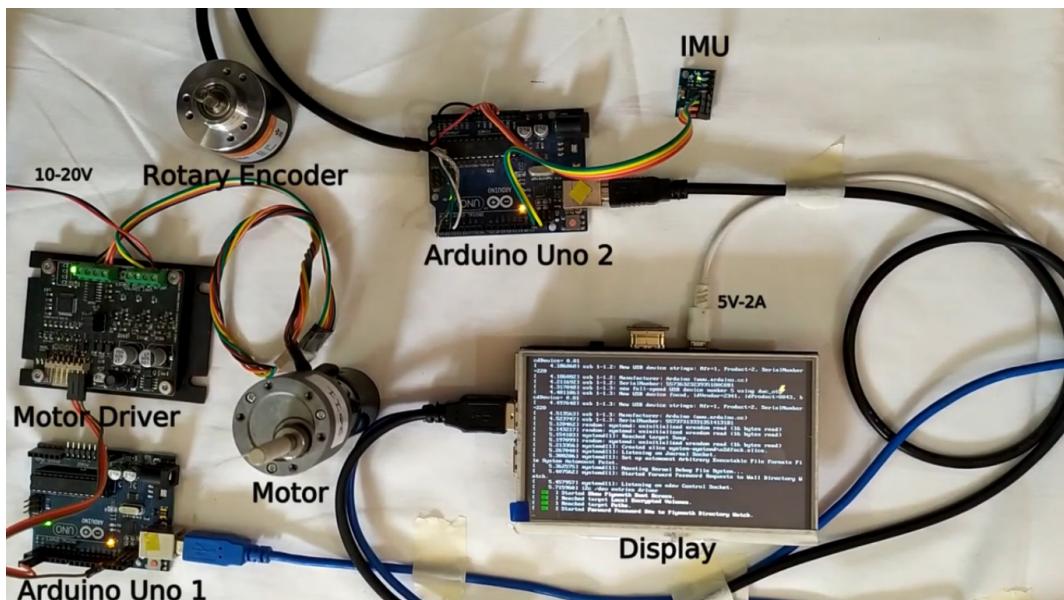


Figure 4.1: Instrumentation setup and integration

The actuation setup includes a high torque low RPM DC motor with inbuilt quadrature encoders for digital position control. The motor is connected to a motor controller

(RMCS2303) for performing control of the motor drive and delivering the required power in controlled manner. The motor controller is connected to another Arduino Uno and they both communicate via serial communication. The Arduino board is connected to the Raspberry Pi computer which can send the required speed command updates to the board. The complete setup can be seen in Fig. 4.1. The Raspberry Pi operates on a Debian based operating system(OS) known as Raspbian, the OS has been heavily modified to have all the required packages preinstalled and ready to use (available for download at project website). The software stack mainly makes use of Bash, Arduino-CLI, YAD and Python; the implementation details have been omitted for brevity, however some important portion of the code can be found in appendix. Fig. 4.2 show the 5-inch touchscreen display, HDMI connector and the Raspberry Pi display. The display comes with a stylus and can be easily operated by the user.



Figure 4.2: A closer look at the display and the Raspberry Pi

Once the power for the Raspberry Pi is turned on it boots up quickly to the screen as

shown in Fig. 4.3. Also when connected to the same network as of user the complete setup can be accessed and controlled remotely. The OpenKDM application can be started by double-clicking the "OpenKDM.sh" file on the desktop. Once launched we can perform mainly operation namely setting the motor speed, recording the available sensor data and retrieving the recorded data as shown in Fig. 4.4. The GUI for the different operations can be seen in Fig. 4.5, 4.6 and 4.7.

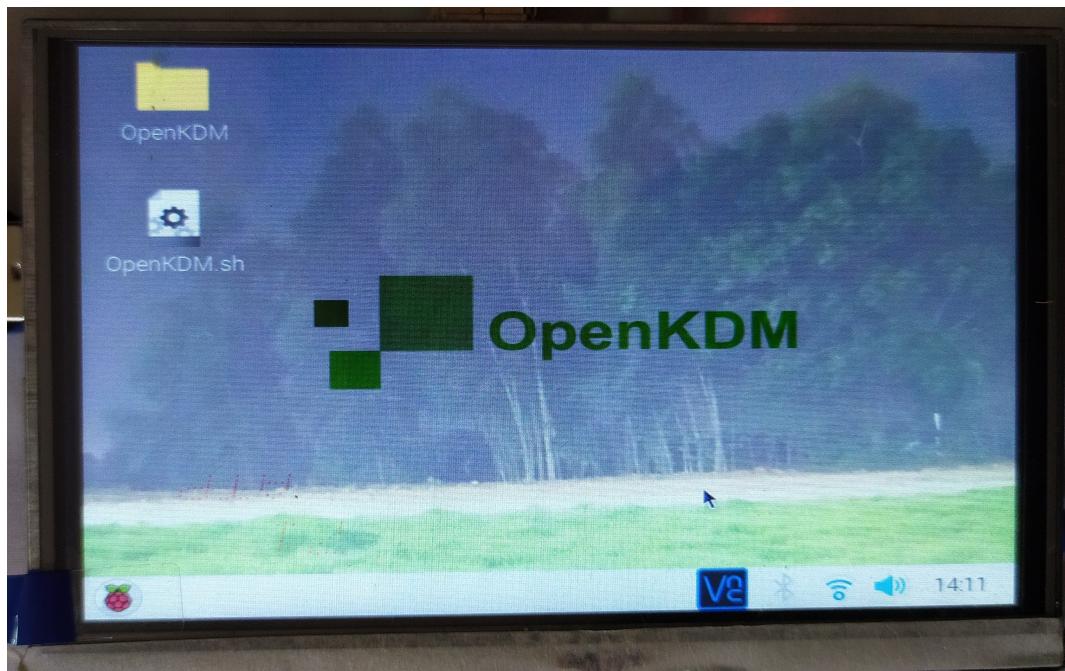


Figure 4.3: Home screen after boot up

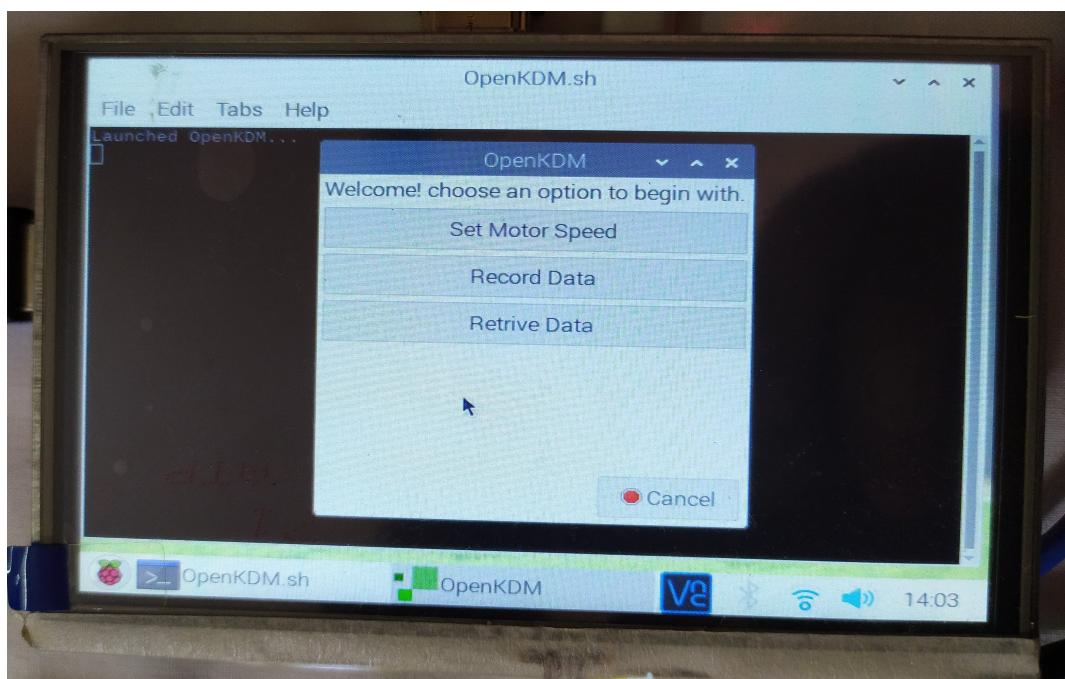


Figure 4.4: Main screen after launching the application

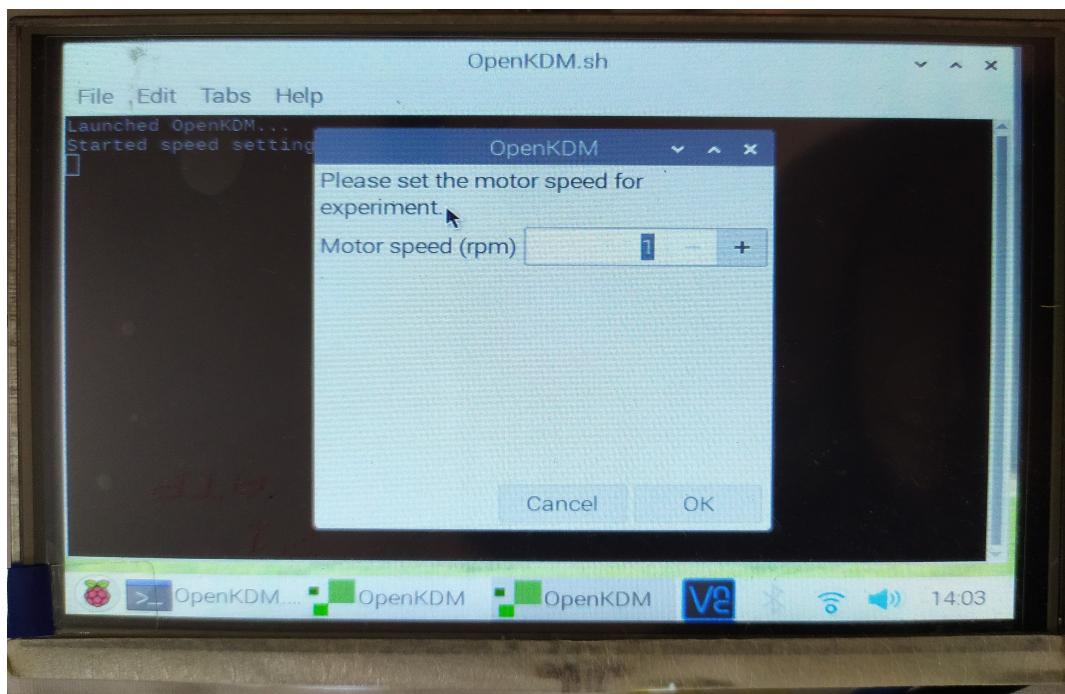


Figure 4.5: Speed setting screen

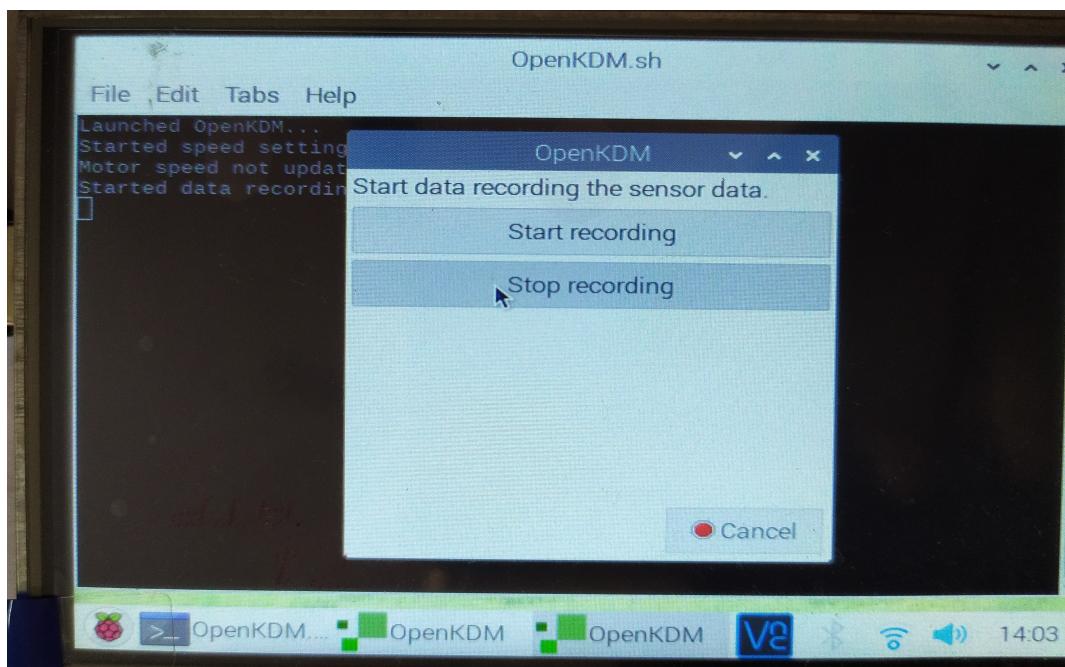


Figure 4.6: Data recording screen

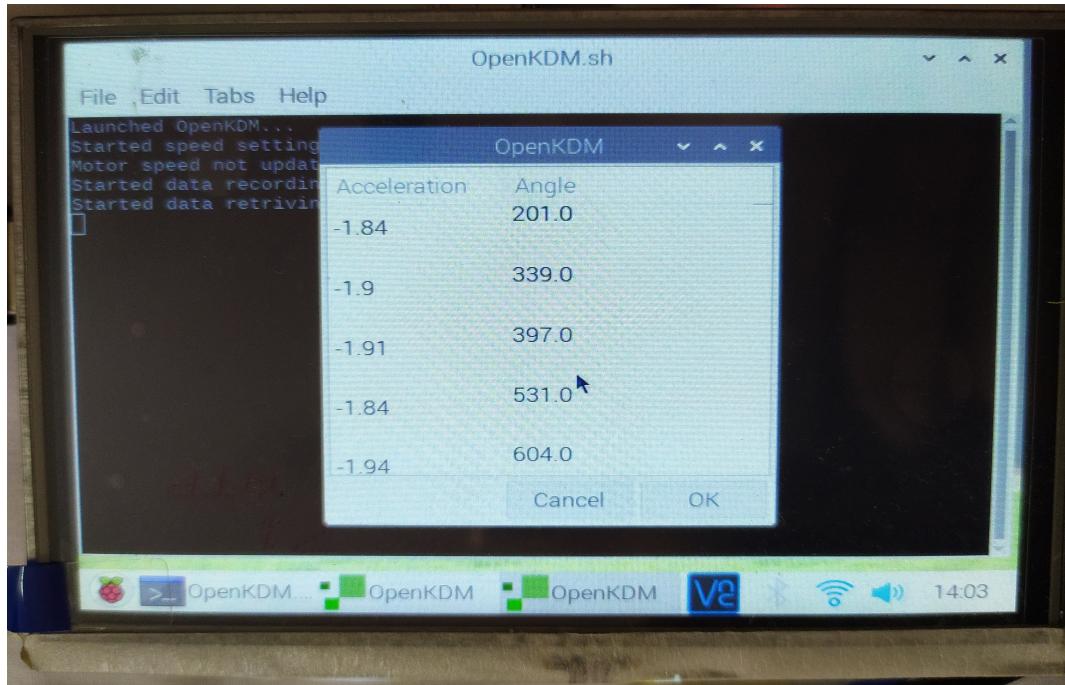


Figure 4.7: Data retrieval screen

4.2 Software design

This section provides details of the OpenKDM software. The demo can be viewed at <https://youtu.be/1nqF1lyesHM>. This part of the work has been developed using Python and PyQt5.

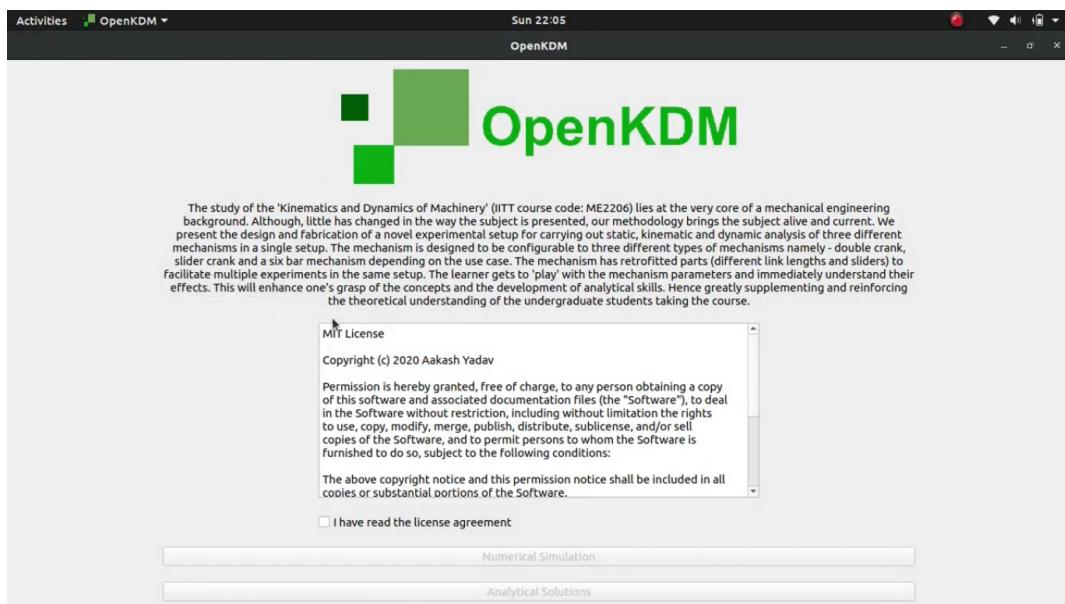


Figure 4.8: Main screen for the software package

The main screen for the software can be seen in Fig. 4.8 and provides two options:

Numerical solution and analytical solution which can be accessed by pressing the buttons at the bottom. The GUI for these two options can be seen in Fig. 4.9 and 4.10. The user can choose from a myriad of options to perform the simulation and obtain the results.

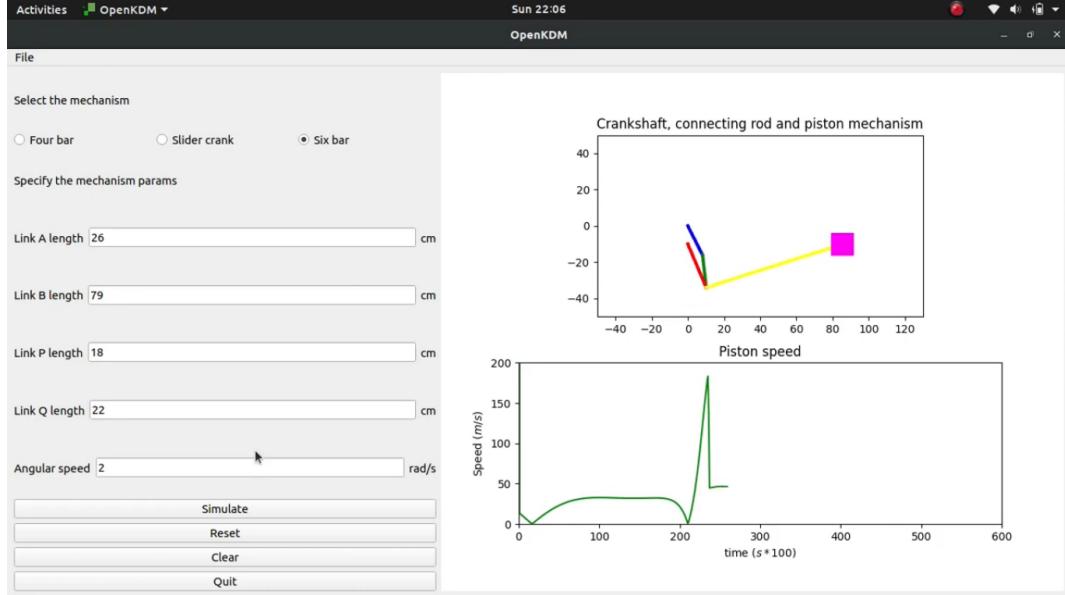


Figure 4.9: Numerical solutions

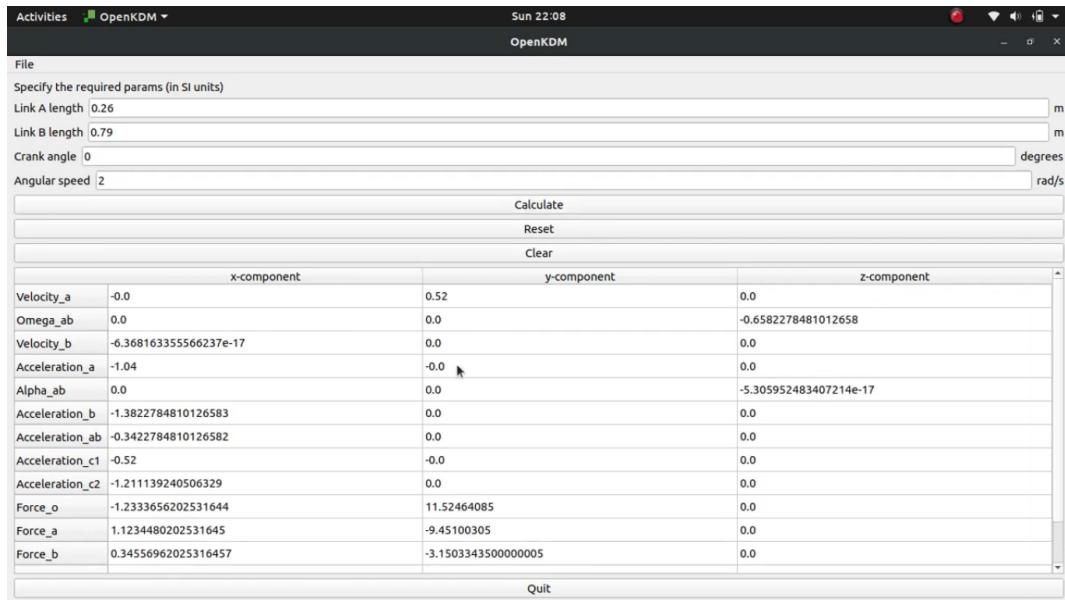


Figure 4.10: Analytical solutions

Generally it takes more time to compute velocities, accelerations, forces of the link in a mechanism on a paper. By using this software one can easily get those in very less time. This software had a option to give the input parameters, which allows to appreciate the effect of link length and crank velocity on link velocities, accelerations and forces.

CHAPTER 5

RESULTS

This final section presents obtained results. By utilizing the kinematic analysis we obtained the link lengths resulting in constant velocity mechanism as:

Link	Link length (cm)
OA	13
CD	9
AC	11
AB	39.5
DO	5

Table 5.1: Final link lengths

Furthermore plots for slider velocity and acceleration were obtained using Simscape.

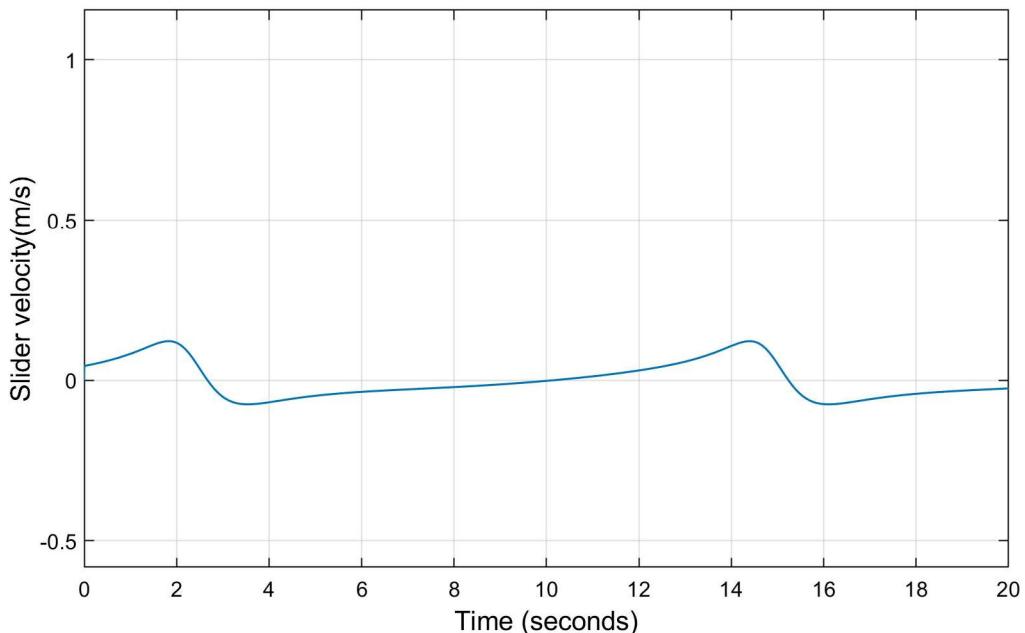


Figure 5.1: Slider Velocity

We have even created a software or a tool to get the analytical results of angular velocity, angular acceleration, slider velocity, slider acceleration, Link reaction forces for a any given link lengths and crank position with its speed as input.

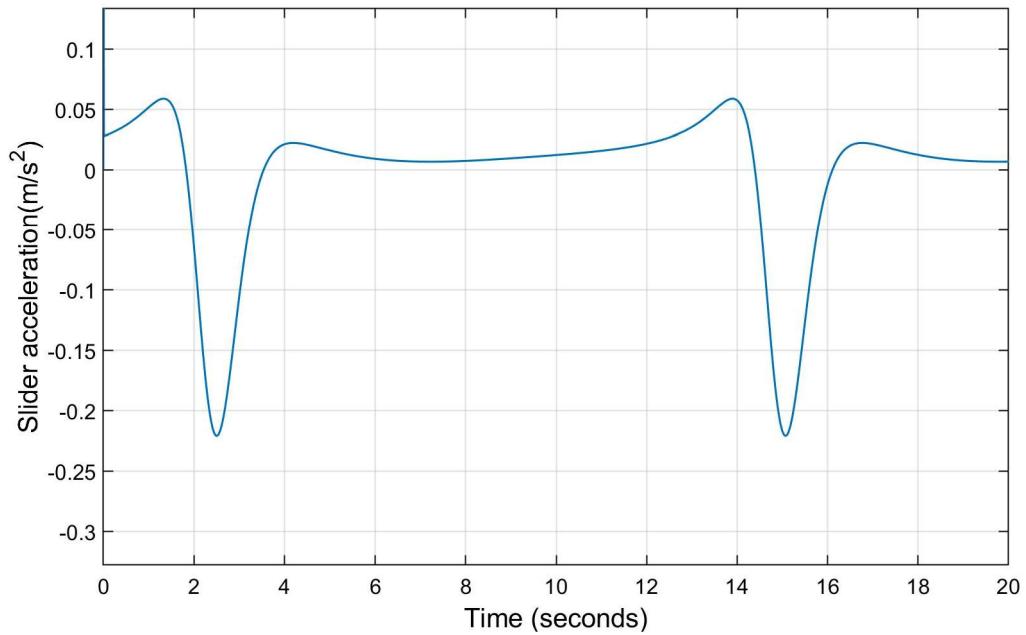


Figure 5.2: Slider acceleration

Coming to experimental setup we have completed entire instrumentation as shown in figure: [4.1](#) and base frame structure along with fabricated links as shown in figures: [3.5](#) and figure: [3.6](#).

CHAPTER 6

CONCLUSION AND FUTURE WORK

The complete analysis of the mechanism(s) was performed using applicable method and software. 3D CAD model of the mechanism was created to facilitate better visualisation. Various design considerations were addressed and manufacturing workflow and plan were accomplished as a prerequisite to manufacturing. Created a software to facilitate to get the velocities, acceleration and forces using it by using the analytical methods. Instrumentation for experimental setup has been completed along with its interface to get the sensors results.

In the future work left is to assembling of the base frame with links and connection of instrumentation.

APPENDIX A

Lab Manual

KINEMATIC AND DYNAMIC ANALYSIS OF MECHANISM

1 Aim

- Kinematic analysis of Slider crank, Four bar, Six bar mechanism.
- Dynamic analysis of Slider crank, Four bar, Six bar mechanism.

2 Apparatus Required

Experimental setup.

3 Theory

3.1 Kinematic analysis

3.1.1 Slider crank mechanism

The equations of motion pertaining to the slider crank mechanism (Figure 1) are given below.

$$\vec{V}_{B/A} = \vec{V}_B - \vec{V}_A \quad (1)$$

For link OA we have

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (2)$$

Since ' O ' is ground link we have $\vec{V}_O = 0 \implies \vec{V}_{A/O} = \vec{V}_A - \vec{V}_O = \vec{V}_A$. As point B lies on the slider and is moving leftwards it will have velocity along the negative x-direction i.e. $\vec{V}_B = -V_B \hat{i}$; because $\vec{\omega}_{AO} = \omega_{AO} \hat{k}$.

For link AB we have

$$\vec{V}_{B/A} = \vec{\omega}_{BA} \times \vec{r}_{B/A} \quad (3)$$

Substituting equation 3 in equation 1 we obtain

$$\vec{\omega}_{BA} \times \vec{r}_{B/A} = \vec{V}_B - \vec{V}_A \quad (4)$$

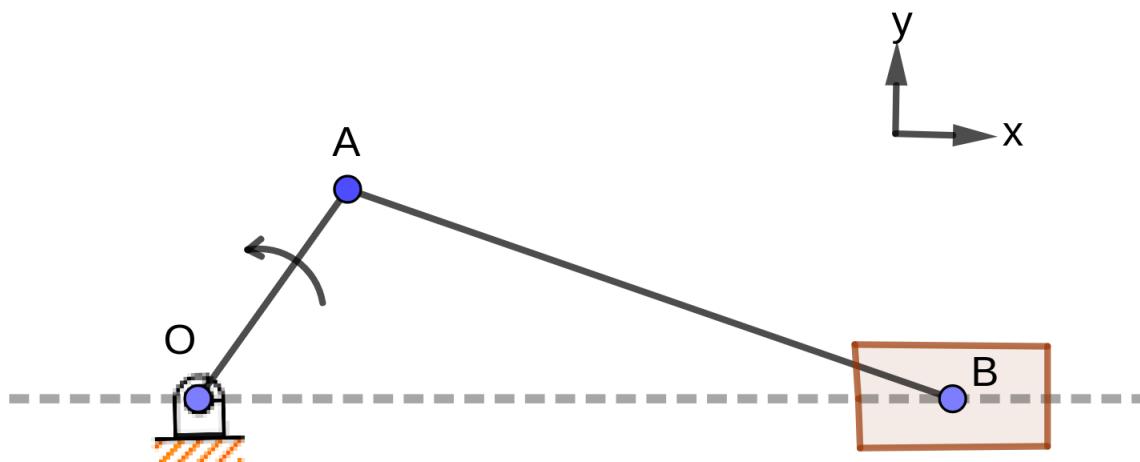


Figure 1: Slider crank mechanism

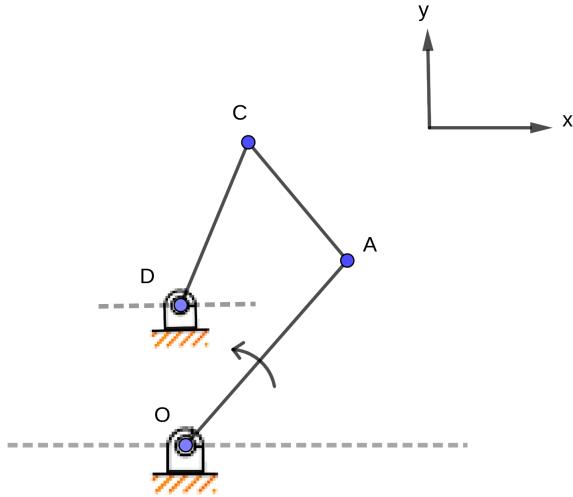


Figure 2: Four bar mechanism

Using equation 4 we can find ω_{BA} and V_B . For finding the accelerations we can write

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (5a)$$

$$\vec{a}_A^t = \alpha_{A/O} \times \vec{r}_{A/O} \quad (5b)$$

$$\vec{a}_A^n = \omega_{AO} \times \omega_{AO} \times \vec{r}_{A/O} \quad (5c)$$

where, \vec{a}_A^t and \vec{a}_A^n denote the tangential and normal acceleration of point A. As point B lies on the slider, we have $\vec{a}_B = \vec{a}_B \hat{i}$.

$$\vec{a}_{B/A} = \vec{a}_{B/A}^t + \vec{a}_{B/A}^n = \vec{a}_B - \vec{a}_A \quad (6)$$

Using the above equation we can find α_{BA} and \vec{a}_B .

3.1.2 Four bar mechanism (with four revolute joints)

The mathematical equations pertaining to the four bar mechanism (Figure 2) are given below.

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (7a)$$

$$\vec{V}_{C/D} = \vec{\omega}_{CD} \times \vec{r}_{C/D} = \vec{V}_C \quad (7b)$$

$$\vec{V}_{A/C} = \vec{\omega}_{AC} \times \vec{r}_{A/C} = \vec{V}_A - \vec{V}_C = \vec{\omega}_{AO} \times \vec{r}_{A/O} - \vec{\omega}_{CD} \times \vec{r}_{C/D} \quad (8)$$

Using the above equation we can find ω_{CD} and ω_{AC} .

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (9a)$$

$$\vec{a}_{C/D} = \vec{a}_C = \vec{a}_C^t + \vec{a}_C^n \quad (9b)$$

$$\vec{a}_{A/C} = \vec{a}_{A/C}^t + \vec{a}_{A/C}^n = \vec{a}_A - \vec{a}_C \quad (10)$$

Here $\vec{a}^t = \vec{\alpha} \times \vec{r}$ and $\vec{a}^n = \vec{\omega} \times \vec{\omega} \times \vec{r}$. Using the above equations we can find α_{AC} and α_{CD}

3.1.3 Six bar mechanism

The mathematical equations associated with the six bar mechanism (Figure 3) are given below.

$$\vec{V}_{C/D} = \vec{\omega}_{CD} \times \vec{r}_{C/D} = \vec{V}_C \quad (11)$$

$$\vec{V}_{A/C} = \vec{\omega}_{AC} \times \vec{r}_{A/C} = \vec{V}_A - \vec{V}_C = \vec{\omega}_{AO} \times \vec{r}_{A/O} - \vec{\omega}_{CD} \times \vec{r}_{C/D} \quad (12)$$

Using the above equation we can find ω_{OA} and ω_{AC} .

$$\vec{V}_{B/A} = \vec{V}_B - \vec{V}_A \quad (13)$$

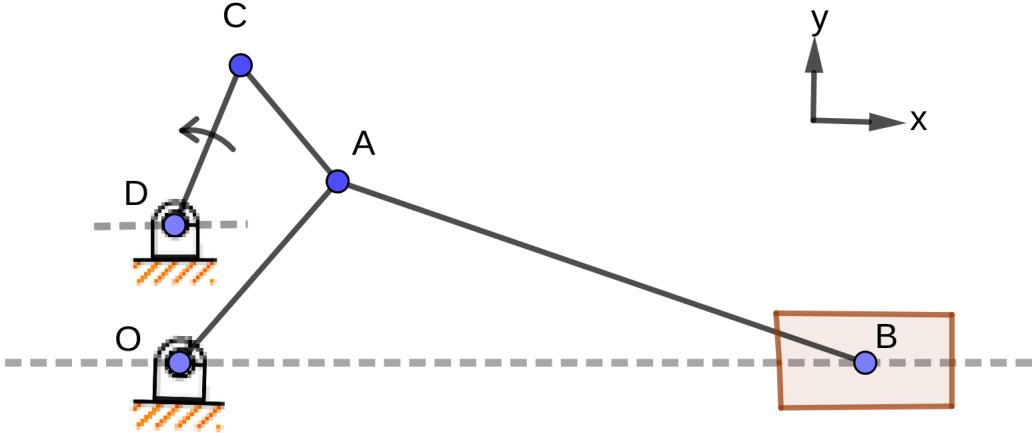


Figure 3: Six bar mechanism

For link OA we have

$$\vec{V}_{A/O} = \vec{\omega}_{AO} \times \vec{r}_{A/O} = \vec{V}_A \quad (14)$$

Since ' O ' is ground link we have $\vec{V}_O = 0 \implies \vec{V}_{A/O} = \vec{V}_A - \vec{V}_O = \vec{V}_A$. As point B lies on the slider and is moving leftwards it will have velocity along the negative x-direction i.e. $\vec{V}_B = -V_B \hat{i}$; because $\vec{\omega}_{AO} = \omega_{AO} \hat{k}$. For link AB we have

$$\vec{V}_{B/A} = \vec{\omega}_{BA} \times \vec{r}_{B/A} \quad (15)$$

Substituting equation 15 in equation 13 we obtain

$$\vec{\omega}_{BA} \times \vec{r}_{B/A} = \vec{V}_B - \vec{V}_A \quad (16)$$

Using equation 16 we can find ω_{BA} and V_B .

For finding the accelerations we can write

$$\vec{a}_{C/D} = \vec{a}_C = \vec{a}_C^t + \vec{a}_C^n \quad (17)$$

$$\vec{a}_{A/C} = \vec{a}_{A/C}^t + \vec{a}_{A/C}^n = \vec{a}_A - \vec{a}_C \quad (18)$$

Here $\vec{a}^t = \vec{a} \times \vec{r}$ and $\vec{a}^n = \vec{\omega} \times \vec{\omega} \times \vec{r}$. Using the above equations we can find α_{AC} and α_{OA}

$$\vec{a}_{A/O} = \vec{a}_A = \vec{a}_A^t + \vec{a}_A^n \quad (19a)$$

$$\vec{a}_A^t = \alpha_{A/O} \vec{r}_{A/O} \times \vec{r}_{A/O} \quad (19b)$$

$$\vec{a}_A^n = \vec{\omega}_{AO} \times \vec{\omega}_{AO} \times \vec{r}_{A/O} \quad (19c)$$

where, \vec{a}_A^t and \vec{a}_A^n denote the tangential and normal acceleration of point A . As point B lies on the slider, we have $\vec{a}_B = a_B \hat{i}$.

$$\vec{a}_{B/A} = \vec{a}_{B/A}^t + \vec{a}_{B/A}^n = \vec{a}_B - \vec{a}_A \quad (20)$$

Using the above equation we can find α_{BA} and \vec{a}_B .

3.2 Dynamic analysis

3.2.1 Slider crank mechanism

Force and Torque balance for link OA using Figure 4

$$F_{OX} + F_{AX} + m_1 a_{C_1x} = 0 \quad (21a)$$

$$F_{OY} + F_{AY} = m_1 g + m_1 a_{C_1y} \quad (21b)$$

$$I_{AO} \vec{\alpha}_{AO} + \vec{r}_{C_1/O} \times m_1 \vec{a}_{C_1} = \vec{r}_{C_1/O} \times m_1 g (-\hat{j}) + \vec{r}_{A/O} \times \vec{F}_A + \vec{T} \quad (21c)$$

where, $\vec{F}_A = \vec{F}_{AX} \hat{i} + \vec{F}_{AY} \hat{j}$. Similarly for link AB we have

$$F_{AX} = F_{BX} + m_2 a_{C_2x} \quad (22a)$$

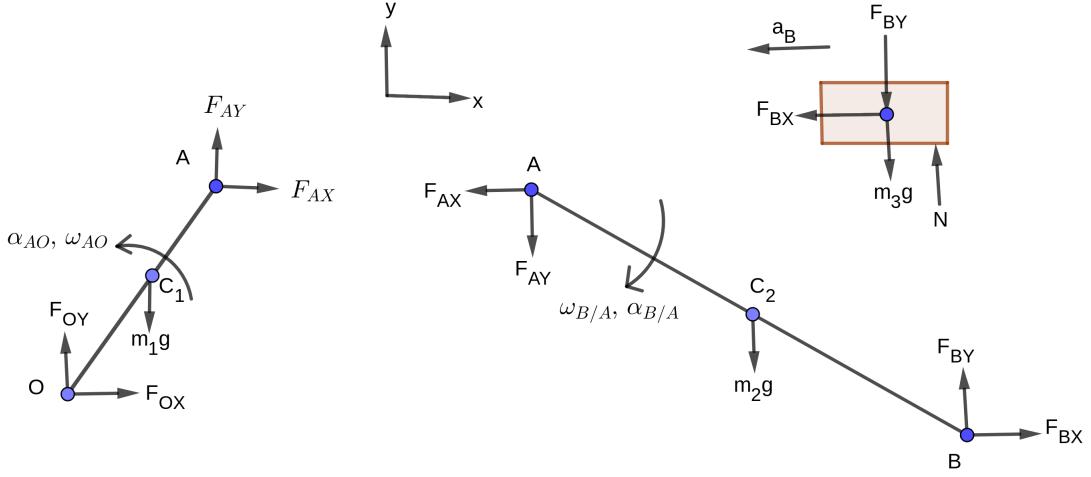


Figure 4: Free Body Diagram for Slider Crank Mechanism

$$F_{BY} + m_3 a_{C_2y} = F_{AY} + m_2 g \quad (22b)$$

$$I_{BA} \vec{\alpha}_{B/A} + \vec{r}_{C_2/A} \times m_2 \vec{a}_{C_2} = \vec{r}_{C_2/A} \times m_2 g (-\hat{j}) + \vec{r}_{B/A} \times \vec{F}_B \quad (22c)$$

where, $\vec{F}_B = \vec{F}_{BX} \hat{i} + \vec{F}_{BY} \hat{j}$.

Force balance for the slider

$$F_{BY} + m_3 g = N \quad (23a)$$

$$m_3 a_B = F_{BX} \quad (23b)$$

3.2.2 Four bar mechanism (with four revolute joints)

Force and Torque balance for link OA using Figure 5

$$\sum \vec{F}_X = 0 \quad (24a)$$

$$\sum \vec{F}_Y = 0 \quad (24b)$$

$$\sum \vec{T} = I_1 \vec{\alpha}_{AO} \quad (24c)$$

Force and Torque balance for link AC using Figure 5

$$\sum \vec{F}_X = 0 \quad (25a)$$

$$\sum \vec{F}_Y = 0 \quad (25b)$$

$$\sum \vec{T} = I_4 \vec{\alpha}_{AC} \quad (25c)$$

Force and Torque balance for link CD using Figure 5

$$\sum \vec{F}_X = 0 \quad (26a)$$

$$\sum \vec{F}_Y = 0 \quad (26b)$$

$$\sum \vec{T} = I_5 \vec{\alpha}_{CD} \quad (26c)$$

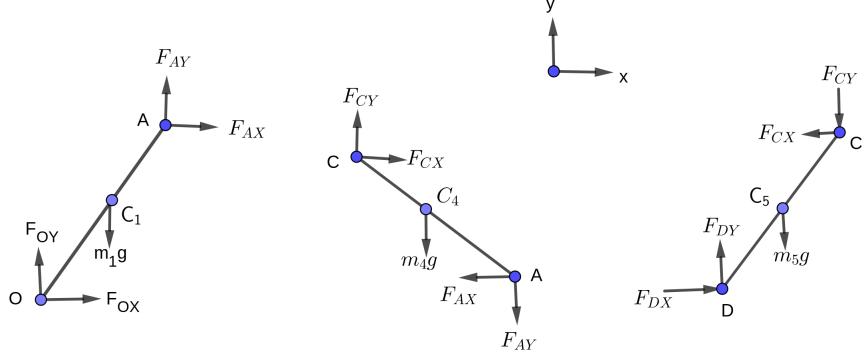


Figure 5: Free Body Diagram for four-bar mechanism

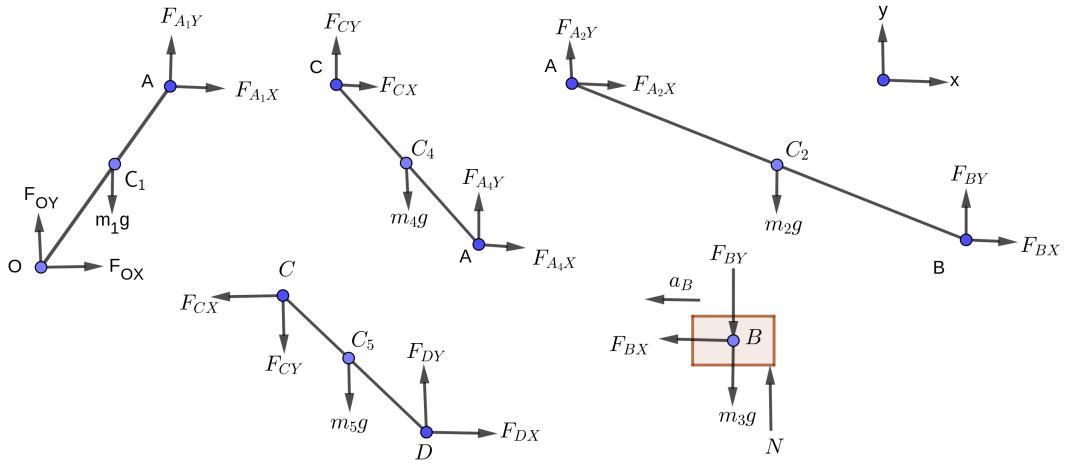


Figure 6: Free Body Diagram for six-bar mechanism

3.2.3 Six bar mechanism

Force and Torque balance for all links using Figure 6

$$\sum \vec{F}_X = 0, \sum \vec{F}_Y = 0, \sum \vec{T} = I\vec{\alpha} \quad (27)$$

$$F_{A1X} + F_{A2X} + F_{A4X} = 0 \quad (28a)$$

$$F_{A1Y} + F_{A2Y} + F_{A4Y} = 0 \quad (28b)$$

Force balance for Slider using Figure 6

$$F_{BY} + m_3g = N \quad (29a)$$

$$m_3a_B = F_{BX} \quad (29b)$$

4 Experimental Procedure

- Turn on the experimental setup.
- Run the mechanism for some time to get the data about positions, Velocities, Accelerations of links and sliders.
- Turn off the actuator.
- Now give the angular position of crank as input in the interface provided with setup to get the experimental data for that particular instance.

5 Observation

Compare the experimental reading with theoretical data calculated from formulas.

Link Name	Link Position		Link velocity		Link acceleration	
	Theoretical	Experimental	Theoretical	Experimental	Theoretical	Experimental

Table 1: Kinematic analysis

Joint	Theoretical F_x	Experimental F_x	Theoretical F_y	Experimental F_y

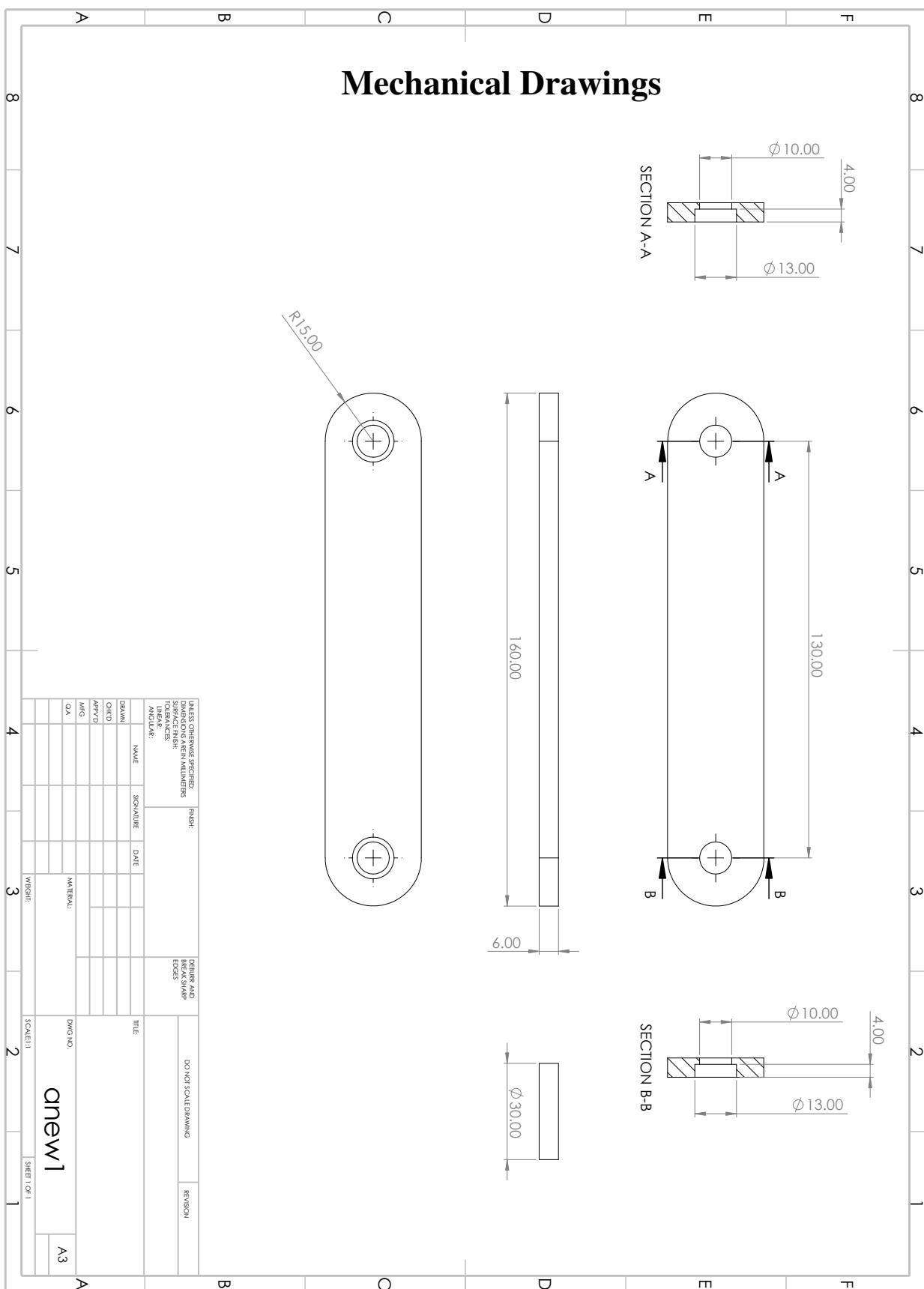
Table 2: Dynamic analysis

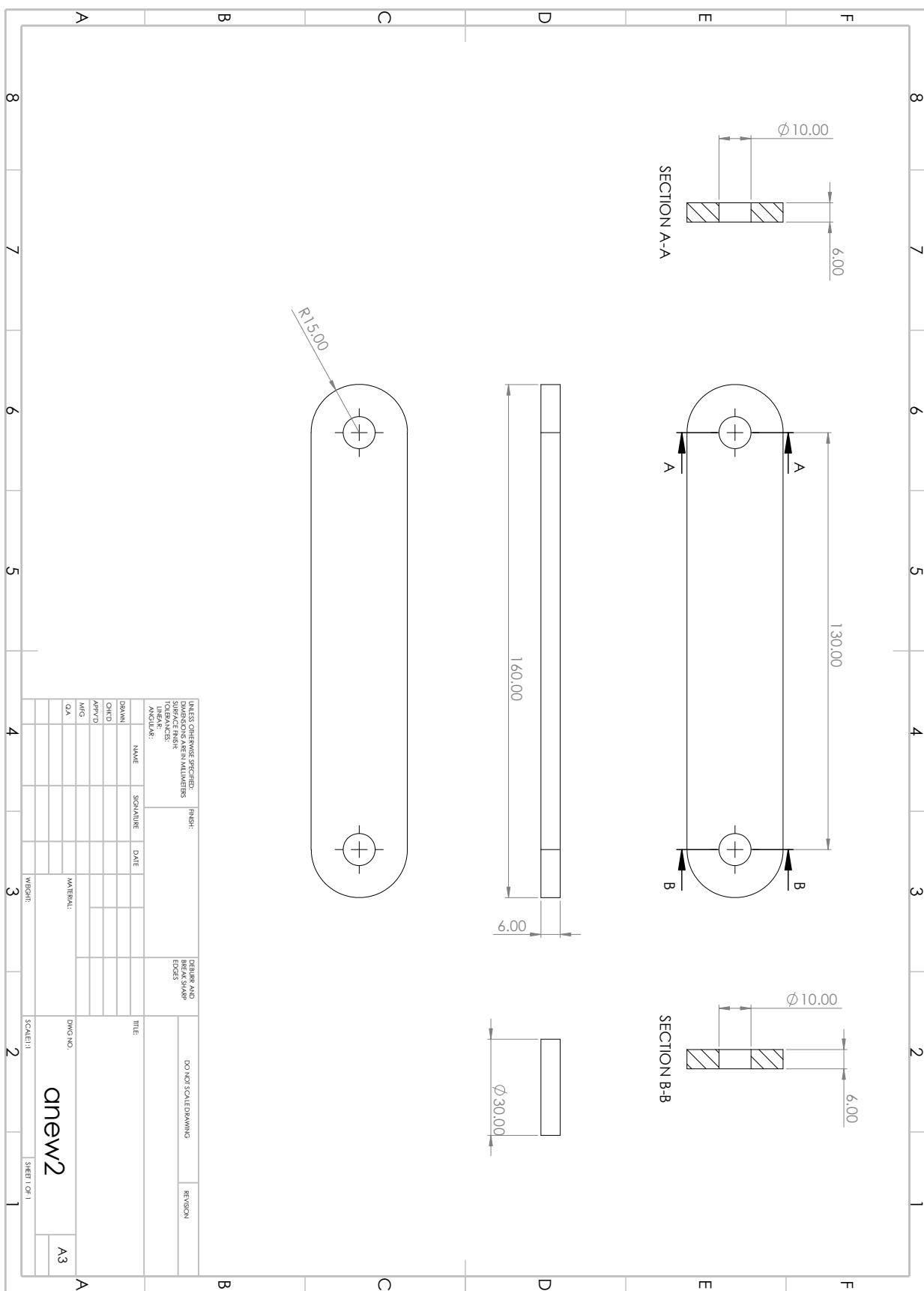
6 Results

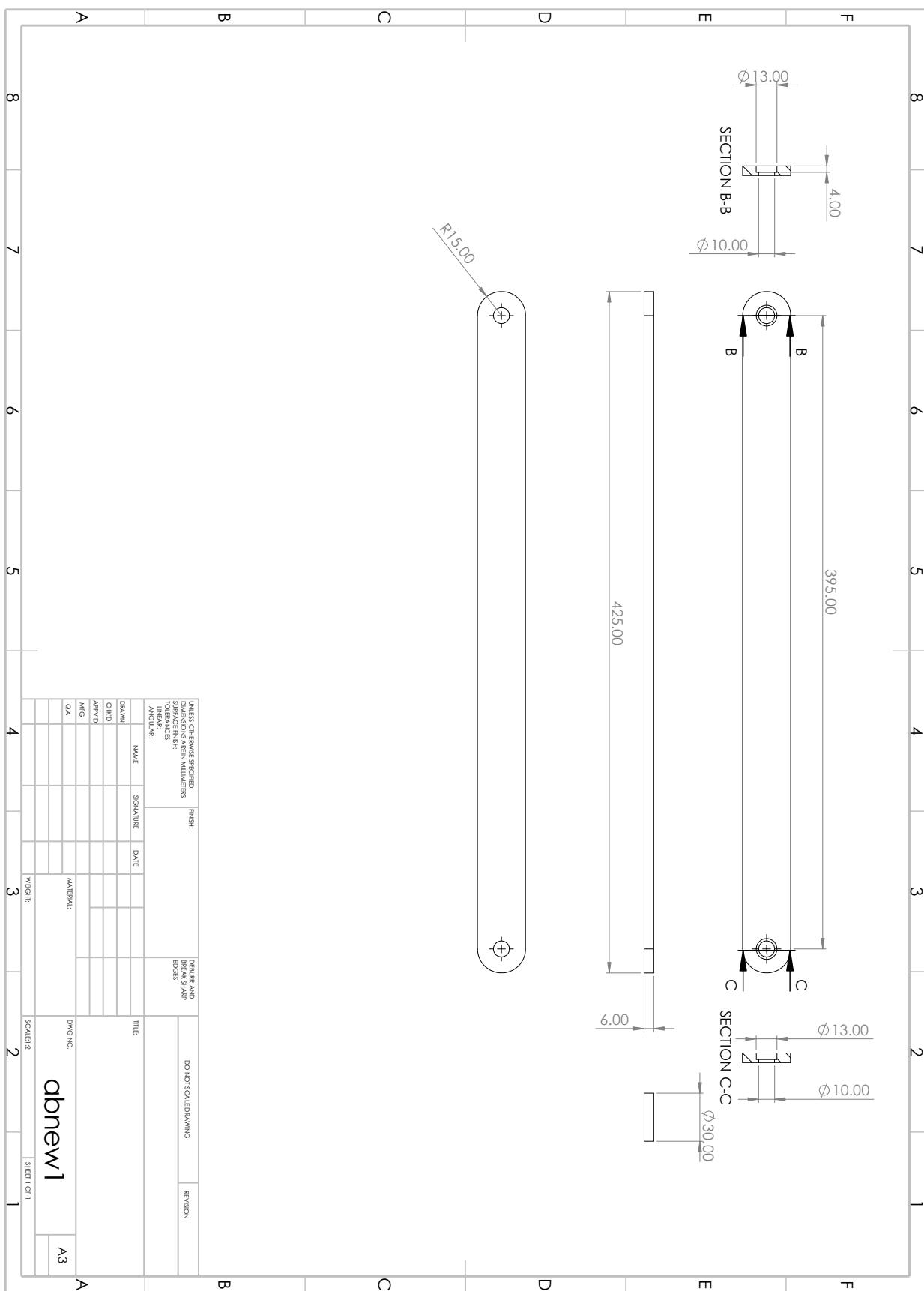
What is the error between experimental reading and theoretical values?

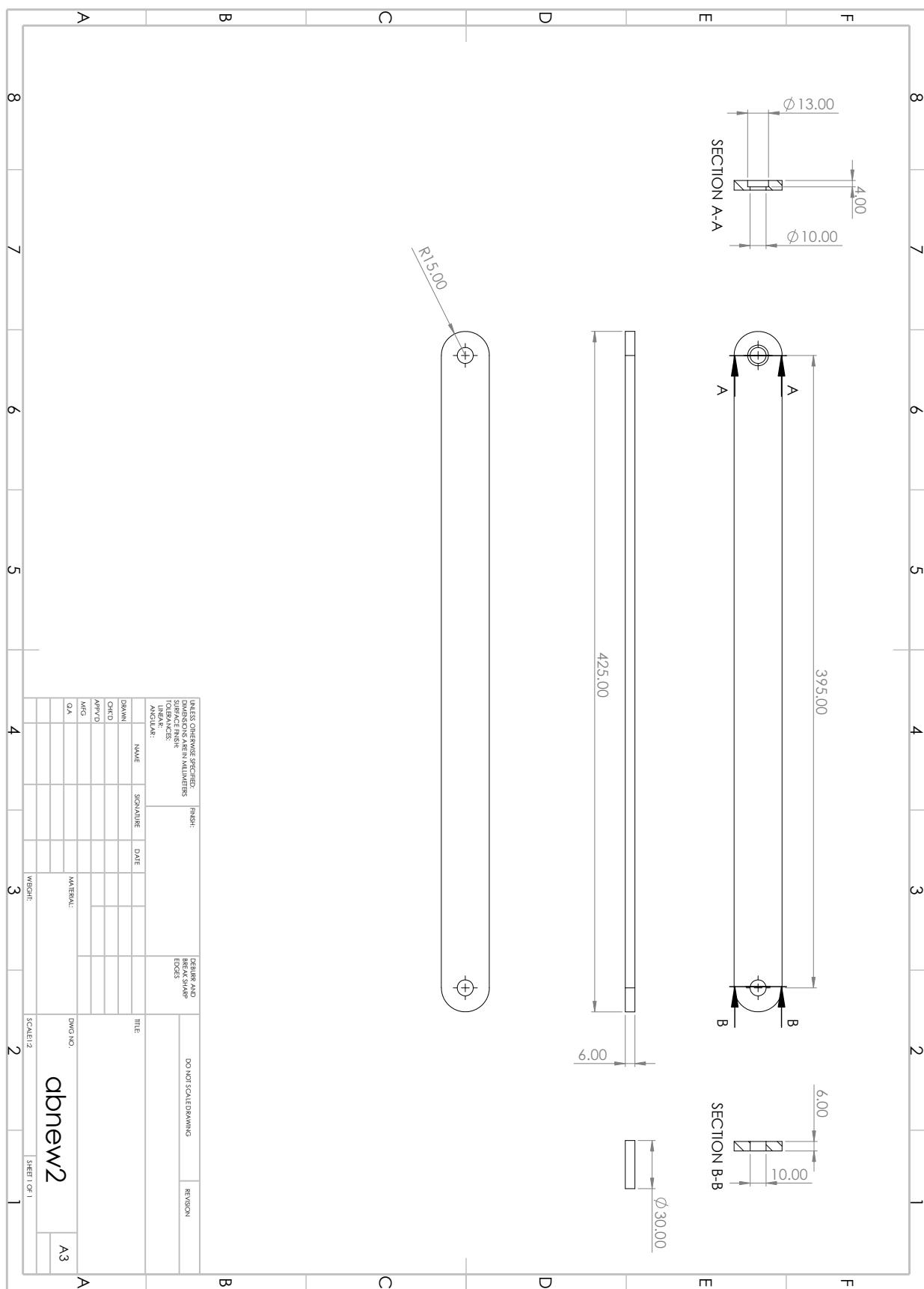
APPENDIX B

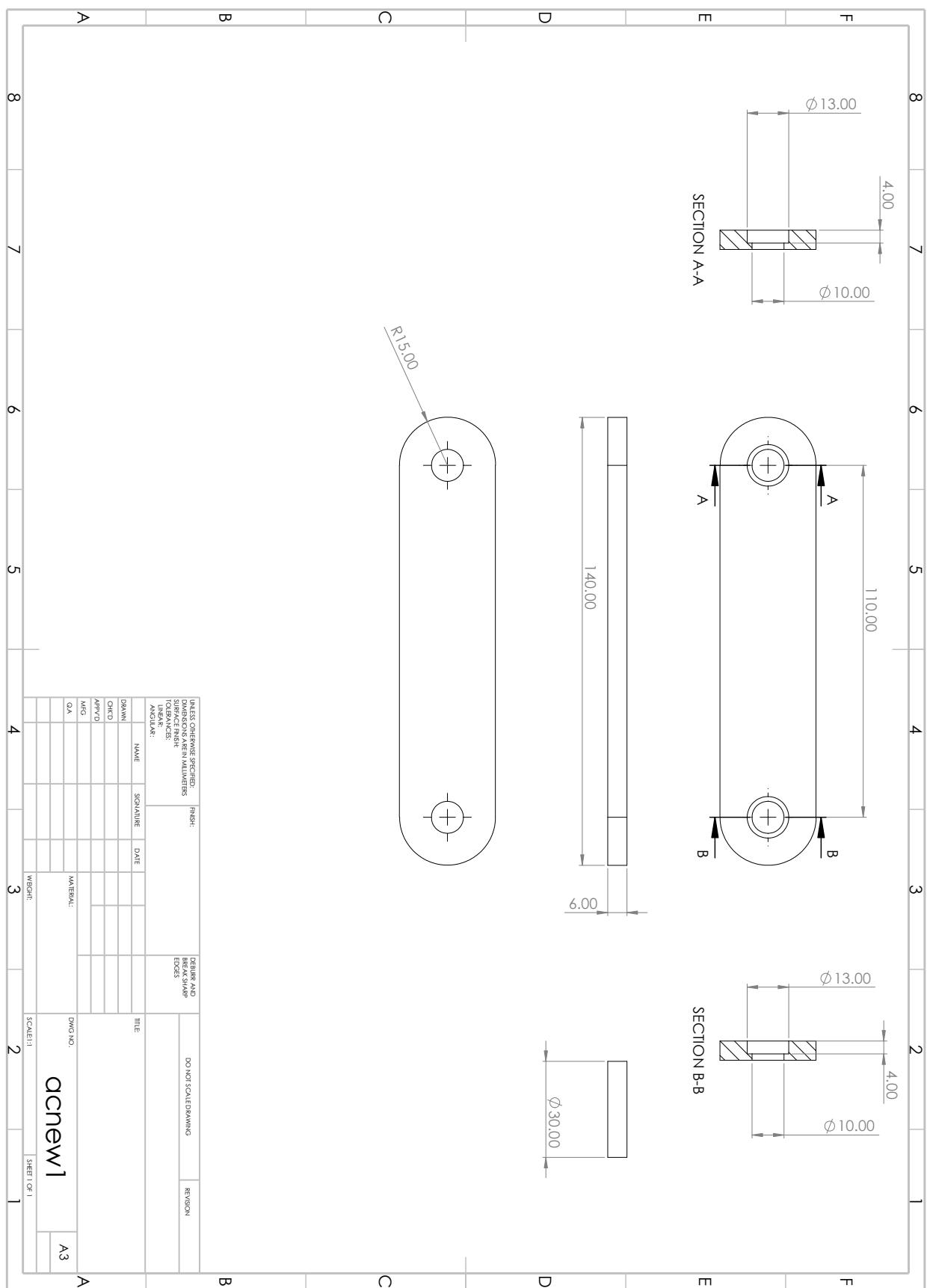
Mechanical Drawings

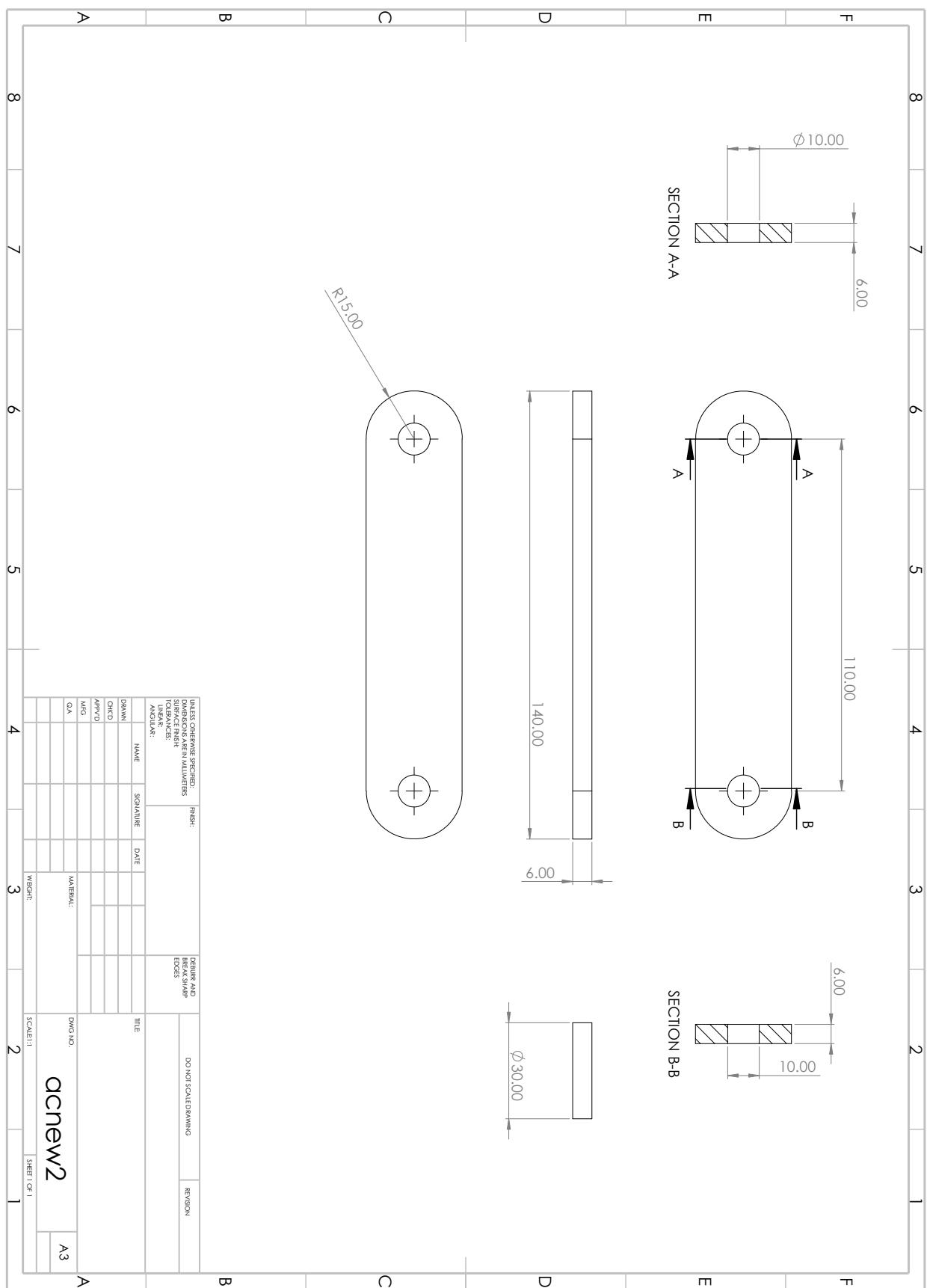


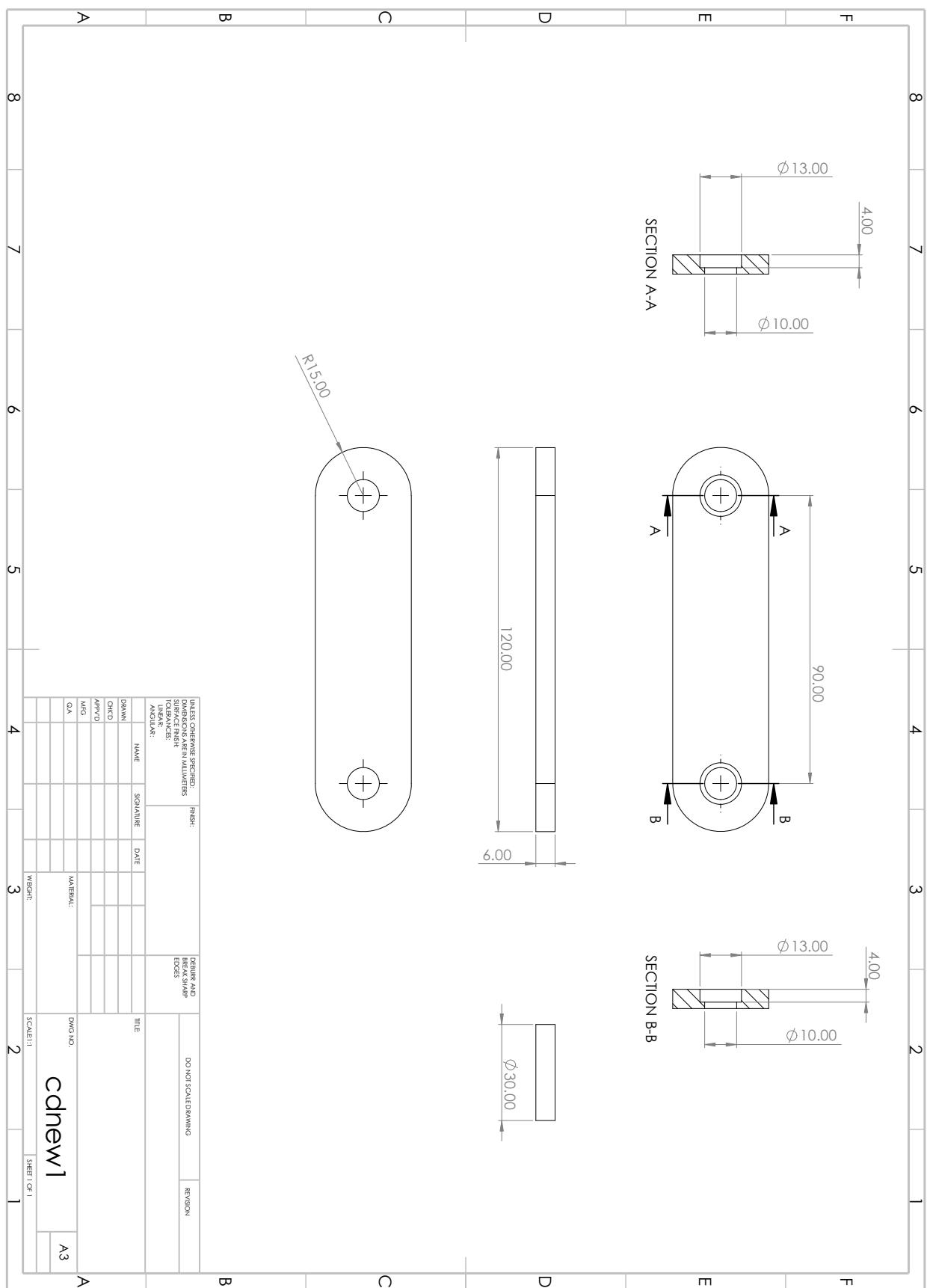


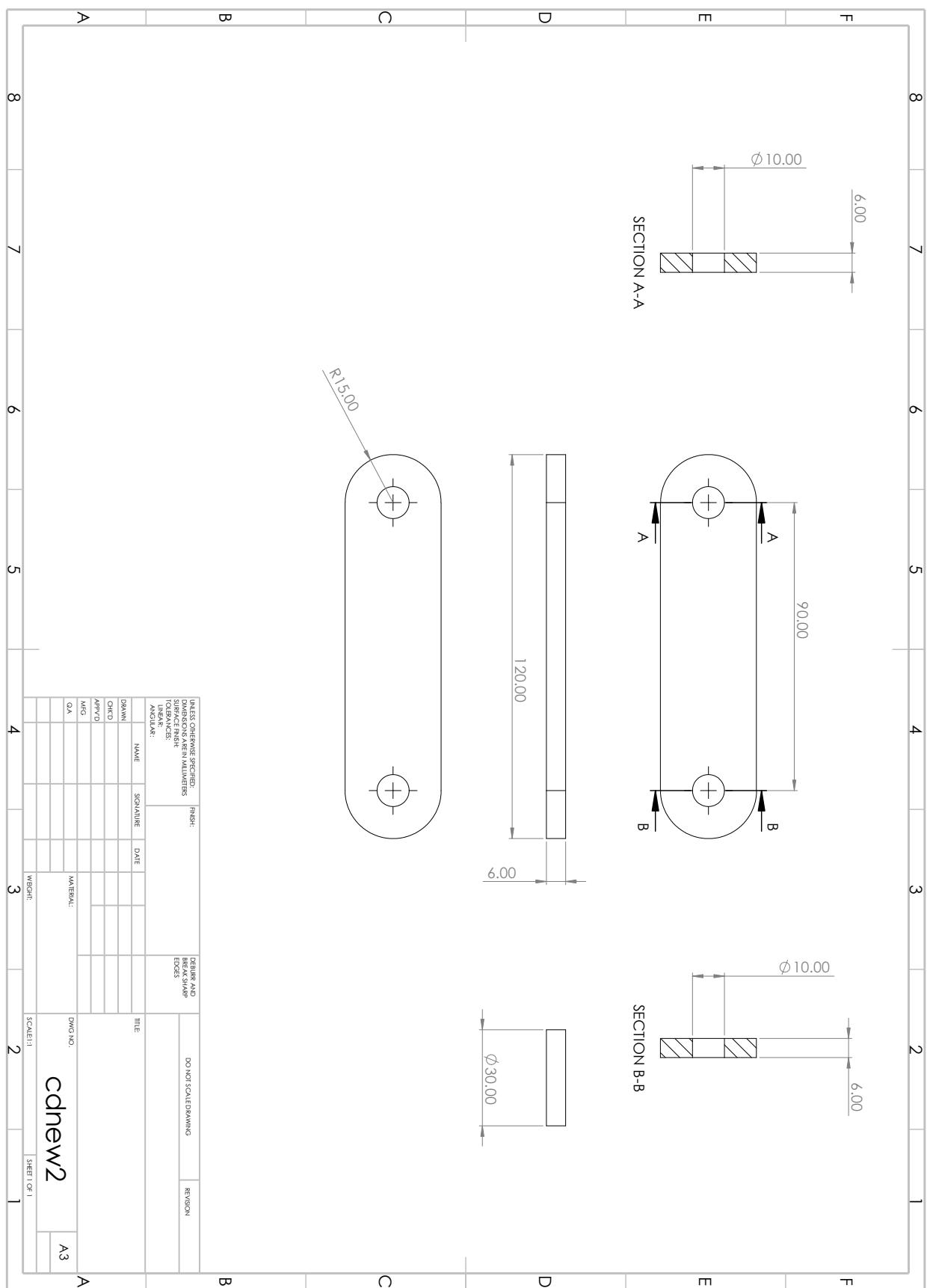












APPENDIX C

CODE LISTING

The code used for carrying out this work is presented here. Due to the high volume of the code involved in this project, it is also hosted on GitHub for brevity at <https://github.com/nimrobotics/OpenKDM> with complete documentation.

C.1 Six-bar mechanism (Python)

```
1 """
2 Python class for six bar mechanism. Performs speed computations at
3 various
4 time steps and stores data
5
6 """
7
8 import numpy as np
9 import math
10 import csv
11
12 # ground for link a and p
13 link_a_pivot = (0,-10)
14 link_p_pivot = (0,0)
15
16 class My_mechanism(object):
17     def __init__(self,a,b,p,q,omega):
18         self.a = a                      # Rod a
19         self.b = b                      # Rod b
20         self.p = p                      # Rod p
21         self.q = q                      # Rod q
22         self.omega = omega              # Angular speed of rod a in rad
23         /s
24         self.theta0 = 0                 # Initial angular position of
25         rod a theta()
```

```

24         self.set0 = (0,-100)           # for selecting one of the two
solutions

25         self.k = 0                   # Initial time for animation
26         self.c_position = []        # Piston position for animation
27         self.c_speed = []          # storing piston speed
28         self.c_time = []           # storing the time intervals
29         self.roi_speed=[]          # store roi speed
30         self.roi_time=[]           # store roi time
31         self.pos_old = 0           # old position of the piston

for c_dot calculation

32
33     # Angular position of rod a as a function of time
34     def theta(self,t):
35         theta = self.theta0 + self.omega*t
36         return theta
37
38     # position of end point of rod p
39     def rod_p_position(self,t):
40         p_y = self.p*np.sin(self.theta(t))
41         p_x = self.p*np.cos(self.theta(t))
42         return p_x,p_y
43
44     # position of end point of rod q
45     def rod_q_position(self,t):
46         px,py = self.rod_p_position(t)
47         ax,ay = link_a_pivot
48         c = ((self.p**2-px**2-py**2) - (self.a**2-ax**2-ay**2)) /
(2*(ax-px))
49         d = (py-ay)/(ax-px)
50         D = (d*(px-c)+py)**2 - (1+d**2)*(py**2 + (px-c)**2 - self.p
**2)
51         if D<0:
52             """
53                 any length combination resulting in complex i.e.
mechanism breaks
54                 will be skipped
55             """
56             raise Exception('complex')
57         D2 = D**0.5
58         y0 = (d*(px-c)+py+D2)/(1+d**2)

```

```

59         y1 = (d*(px-c)+py-D2) / (1+d**2)
60         x0 = c+d*y0
61         x1 = c+d*y1
62         set1=(x0,y0)
63         set2=(x1,y1)
64
65         dist1 = math.hypot(set1[0] - self.set0[0], set1[1] - self.
set0[1])
66         dist2 = math.hypot(set2[0] - self.set0[0], set2[1] - self.
set0[1])
67         if dist1<dist2:
68             self.set0=set1
69             return set1[0],set1[1]
70         else:
71             self.set0=set2
72             return set2[0],set2[1]
73
74     # position of piston end (i.e. slider)
75     def piston_position(self,t):
76         q_x,q_y = self.rod_q_position(t)
77         h0 = q_x+(self.b**2 - (q_y-link_a_pivot[1])**2)**0.5
78         return h0
79
80     # Piston speed
81     def c_dot(self,t):
82         c_x = self.piston_position(t)
83         c_dot = abs(c_x-self.pos_old)/0.01 # dt = 0.01
84         self.pos_old = c_x
85         return c_dot
86
87     # stores and computes velocity data
88     def velocity_params(self,data_stored):
89         """
90             Here the value time="3.5" is a hyperparameter. It denote the
time taken
91             for the mechanism to complete one cycle. To find it, first
set it to some
92             value say "10" and plot the slider speed vs time curve using
'slider_speed.csv'
93             and note the time taken for one cycle from the curve

```

```

94     """
95
96     while self.k<3.5:
97
98         speed = self.c_dot(self.k)
99
100
101        self.c_speed.append(speed)
102        self.c_time.append(self.k)
103
104    # collect data (time,slider_speed) for a single set of params
105    # (lengths) using "slider_speed.py"
106
107    if data_stored=="slider_speed":
108
109        print("Computing time series data for slider speed")
110
111        for itr in range(len(self.c_time)):
112
113            with open('slider_speed.csv', mode='a') as label_file
114
115            :
116
117                label_writer = csv.writer(label_file, delimiter=',',
118                quotechar='"', quoting=csv.QUOTE_MINIMAL)
119
120                label_writer.writerow([self.c_time[itr],self.
121
122                c_speed[itr]])
123
124
125        elif data_stored=="iterations":
126
127            print("Computing slider speed for various link length
128            combinations")
129
130            for itr in range(len(self.c_time)):
131
132                # store the Region of Interest (RoI) i.e. plateau
133
134                if self.c_time[itr]>0.4 and self.c_time[itr]<2.1:
135
136                    self.roi_speed.append(self.c_speed[itr])
137
138                    self.roi_time.append(self.c_time[itr])
139
140
141            maxi = []
142
143            mini = []
144
145
146            for i in range(1,len(self.roi_speed)-1):
147
148                # local maxima
149
150                if self.roi_speed[i]>self.roi_speed[i+1] and self.
151
152                roi_speed[i]>self.roi_speed[i-1]:

```

```

128             maxi.append(self.roi_speed[i])
129
130         # local minima
131         if self.roi_speed[i]<self.roi_speed[i+1] and self.
132             roi_speed[i]<self.roi_speed[i-1]:
133                 mini.append(self.roi_speed[i])
134
135         with open('length_iterations.csv', mode='a') as
136             label_file:
137                 label_writer = csv.writer(label_file, delimiter=',',
138                 quotechar='"', quoting=csv.QUOTE_MINIMAL)
139                 label_writer.writerow([self.a,self.b,self.p,self.q,max
140             (maxi),min(mini)])
141
142             mini.clear()
143             maxi.clear()
144             self.c_speed.clear()
145             self.k.clear()
146             self.roi_speed.clear()
147             self.roi_time.clear()

```

```

1 """
2 this script generates time series data for the slider speed
3 data stored @ slider_speed.csv
4
5 @nimrobotics
6 """
7
8 from mechanism import *
9 import time
10
11 initial_time = time.time()
12 m = My_mechanism(26,79,18,22,2)
13
14 m.velocity_params(data_stored="slider_speed")
15 print("Processing time : ",time.time()-initial_time,"s")

```

```

1 """
2 this script carries out length_iterations for find the best constant
velocity

```

```

3 curve and stores the data @ 'length_iterations.csv'
4
5 @nimrobotics
6 """
7
8 from mechanism import *
9 import time
10
11 initial_time = time.time()
12
13 for a in range(20,35):
14     for b in range(70,80):
15         for p in range(15,25):
16             for q in range(15,30):
17                 m = My_mechanism(a,b,p,q,2)      #a,b,p,q,omega
18
19             try:
20                 m.velocity_params(data_stored="iterations")
21             except Exception:
22                 continue
23
24 print("Processing time : ",time.time()-initial_time,"s")

```

C.2 GUI software package core (Python, PyQt5)

```

1 """
2 Contains main class for calculating and visualizing the mechanism
3
4 @nimrobotics
5 """
6
7 import numpy as np
8 import math
9
10 # ground for link a and p
11 link_a_pivot = (0,-10)
12 link_p_pivot = (0,0)
13
14

```

```

15 class My_mechanism(object):
16
17     # The init function
18
19     def __init__(self,a,b,p,q,omega):
20
21         self.a = a                                # Rod a
22
23         self.b = b                                # Rod b
24
25         self.p = p                                # Rod p
26
27         self.q = q                                # Rod q
28
29         self.omega = omega                         # Angular speed of rod
30
31         p in rad/s
32
33         self.theta0 = 0                           # Initial angular
34
35         position of rod a
36
37         self.set0 = (0,-100)                      # for selecting one of
38
39         the two solutions
40
41         self.k=0                                 # Initial time for
42
43         animation
44
45         self.conn_rod-angular_speed = []          # Classes for the
46
47         graphs animation
48
49         self.c_speed = []                         # storing piston speed
50
51         self.c_time = []                          # storing the time
52
53         intervals
54
55         self.pos_old = 0                          # old position of the
56
57         piston for c_dot calculation
58
59
60         # Angular position of rod p as a function of time
61
62         def theta(self,t):
63
64             theta = self.theta0 + self.omega*t
65
66             return theta
67
68
69         # position of end point of rod p
70
71         def rod_p_position(self,t):
72
73             p_x = self.p*np.cos(self.theta(t))
74
75             p_y = self.p*np.sin(self.theta(t))
76
77             return p_x,p_y
78
79
80         # position of end point of rod q
81
82         def rod_q_position(self,t):
83
84             px,py = self.rod_p_position(t)
85
86             ax,ay = link_a_pivot

```

```

47         c = ((self.p**2-px**2-py**2) - (self.a**2-ax**2-ay**2)) /
48             (2*(ax-px))
49         d = (py-ay)/(ax-px)
50         D = (d*(px-c)+py)**2 - (1+d**2)*(py**2 + (px-c)**2 - self.p
51             **2)
52
53     if D<0:
54
55         """
56             any length combination resulting in complex i.e.
57             mechanism breaks
58             will be skipped
59
60         """
61
62     raise Exception('complex')
63
64     D2 = D**0.5
65
66     y0 = (d*(px-c)+py+D2)/(1+d**2)
67
68     y1 = (d*(px-c)+py-D2)/(1+d**2)
69
70     x0 = c+d*y0
71
72     x1 = c+d*y1
73
74     set1=(x0,y0)
75
76     set2=(x1,y1)
77
78
79     dist1 = math.hypot(set1[0] - self.set0[0], set1[1] - self.
80                         set0[1])
81
82     dist2 = math.hypot(set2[0] - self.set0[0], set2[1] - self.
83                         set0[1])
84
85     if dist1<dist2:
86
87         self.set0=set1
88
89     return set1[0],set1[1]
90
91 else:
92
93     self.set0=set2
94
95 return set2[0],set2[1]
96
97
98 # position of piston end (i.e. slider)
99 def piston_position(self,t):
100
101     q_x,q_y = self.rod_q_position(t)
102
103     h0 = q_x+(self.b**2 - (q_y-link_a_pivot[1])**2)**0.5
104
105     return h0
106
107
108 # Piston speed
109 def c_dot(self,t):
110
111     c_x = self.piston_position(t)

```

```

82         c_dot = abs(c_x-self.pos_old)/0.01 # dt = 0.01
83         self.pos_old = c_x
84         return c_dot
85
86 class My_mechanism_slider(object):
87
88     # The init function
89     def __init__(self,a,b,omega):
90         self.a = a                                # Rod a
91         self.b = b                                # Rod b
92         self.omega = omega                         # Angular speed of rod
93         a in rad/s
94         self.theta0 = 0                            # Initial angular
95         position of rod a
96         self.set0 = (0,-100)                      # for selecting one of
97         the two solutions
98         self.k=0                                  # Initial time for
99         animation
100        self.c_position = []                     # Piston position for
101        animation
102        self.c_speed = []                        # storing piston speed
103        self.c_time = []                         # storing the time
104        intervals
105        self.pos_old = 0                         # old position of the
106        piston for c_dot calculation
107
108        # Angular position of rod p as a function of time
109        def theta(self,t):
110            theta = self.theta0 + self.omega*t
111            return theta
112
113        # position of end point of rod a
114        def rod_a_position(self,t):
115            return self.a*np.cos(self.theta(t)),self.a*np.sin(self.theta(
116            t))
117
118        # position of piston end (i.e. slider)
119        def piston_position(self,t):
120            a_x,a_y = self.rod_a_position(t)
121            return a_x+(self.b**2 - (a_y-link_a_pivot[1])**2)**0.5

```

```

114
115     # Piston speed
116     def c_dot(self,t):
117         c_x = self.piston_position(t)
118         c_dot = abs(c_x-self.pos_old)/0.01  # dt = 0.01
119         self.pos_old = c_x
120         return c_dot


---


1 """
2 Functionality to finds analytical solution for kinetaic and dynamic
3 analysis of slider crank mechanism
4
5 @nimrobotics for OpenKDM, 2020
6 """
7
8 import numpy as np
9
10 class link(object):
11     """finds parameters like mass, inertia of each link"""
12     def __init__(self, dim, rho):
13         self.l = dim[0]
14         self.b = dim[1]
15         self.h = dim[2]
16         self.rho = rho
17
18     def mass(self):
19         """
20             finds mass of a link
21         """
22         return self.l*self.b*self.h*self.rho
23
24     def inertia(self):
25         """
26             Calculates inertia of a link by neglecting the rounded edges
27         """
28         return (self.mass()/12)*(self.h**2 + self.l**2) + (self.mass()*
29             self.l**2)/4
30
31 class Vectors:

```

```

32     """Stores i,j component of a vector"""
33     def __init__(self, i,j,k):
34         self.i = i
35         self.j = j
36         self.k = k
37
38
39 def sliderCrank(link1, link2, m3, Wao, theta, rho, g):
40     Lao=link(link1,rho)
41     Lab=link(link2,rho)
42
43     # print(np.deg2rad(theta),theta)
44     theta=np.deg2rad(theta)
45     if theta<=np.pi:
46         theta3=np.pi-abs(np.arcsin((Lao.l*np.sin(theta))/Lab.l))
47     else:
48         theta3=np.pi+abs(np.arcsin((Lao.l*np.sin(theta))/Lab.l))
49     # print(theta3,np.rad2deg(theta3))
50
51     Va = Vectors(-Lao.l*Wao*np.sin(theta),Lao.l*Wao*np.cos(theta),0)
52     Wba = Vectors(0,0,(Lao.l*Wao*np.cos(theta))/(Lab.l*np.cos(theta3)))
53     Vb = Vectors(Lab.l*Wba.k*np.sin(theta3) - Lao.l*Wao*np.sin(theta),
54                   ,0,0)
55     Aa = Vectors(-Wao**2*Lao.l*np.cos(theta), -Wao**2*Lao.l*np.sin(
56                     theta),0)
57     ALPHAb = Vectors(0,0,(Wba.k**2*Lab.l*np.sin(theta3) - Wao**2*Lao.l
58                     *np.sin(theta))/(Lab.l*np.cos(theta3)))
59     Ab = Vectors((ALPHAb.k*np.sin(theta3) + Wba.k**2*np.cos(theta3))*Lab.l
60                   - Lao.l*Wao**2*np.cos(theta),0,0)
61     Aba = Vectors((np.sin(theta3)*ALPHAb.k + Wba.k**2*np.cos(theta3))*Lab.l
62                   ,(-np.cos(theta3)*ALPHAb.k + Wba.k**2*np.sin(theta3))*Lab.l
63                   ,0)
64     Ac1 = Vectors(Aa.i/2,Aa.j/2,Aa.k/2)
65     Ac2 = Vectors(Aa.i + Aba.i/2, Aa.j + Aba.j/2, Aa.k + Aba.k/2)
66
67     A = np.array([[1,0,1,0,0,0,0,0],
68                  [0,1,0,1,0,0,0,0],
69                  [0,0,-1,0,1,0,0,0],
70                  [0,0,0,-1,0,1,0,0],
71                  [0,0,0,0,1,0,0,0],
72                  [0,0,0,0,0,1,0,0],
73                  [0,0,0,0,0,0,1,0],
74                  [0,0,0,0,0,0,0,1]])

```

```

66     [0,0,0,0,0,-1,1,0],
67     [0,0,-Lao.l*np.sin(theta),Lao.l*np.cos(theta),0,0,0,1],
68     [0,0,0,0,Lab.l*np.sin(theta3),Lab.l*np.cos(theta3),0,0]])
69
70 B = np.array([[Lao.mass()*Ac1.i,
71     [Lao.mass()*Ac1.j + Lao.mass()*g],
72     [Lab.mass()*Ac2.i],
73     [Lab.mass()*Ac2.j + Lab.mass()*g],
74     [-m3*Ab.i],
75     [m3*g],
76     [Lao.l*0.5*np.cos(theta)*Lao.mass()*(Ac1.j+g)] - Lao.l*0.5*
77     np.sin(theta)*Lao.mass()*Ac1.i,
78     [Lab.inertia()*ALPHAb.a.k + Lab.l*0.5*np.sin(theta3)*Lab.
79     mass()*Ac2.i - Lab.l*0.5*np.cos(theta3)*Lab.mass()*(Ac2.j+g)]])

79 # Fox, Foy, Fax, Fay, Fbx, Fby, N, T
80 result = np.dot(np.linalg.inv(A),B)
81 Fo = Vectors(result[0][0],result[1][0],0)
82 Fa = Vectors(result[2][0],result[3][0],0)
83 Fb = Vectors(result[4][0],result[5][0],0)
84 N = Vectors(result[6][0],0,0)
85 T = Vectors(0,0,result[7][0])
86
87 # print(result)
88
89 resultArr = np.zeros((14,3))
90 values = [Va,Wba,Vb,Aa,ALPHAb.a,Ab,Aba,Ac1,Ac2,Fo,Fa,Fb,N,T]
91 for u,value in enumerate(values):
92     resultArr[u]=[value.i,value.j,value.k]
93     # print(value.i,value.j,value.k,"\\n")
94
95 # print(resultArr)
96 return(resultArr)
97
98
99 #----- INIT
-----
100 # density of aluminum 2,710kg/m3 or 2.7 g/cm
101 # Wao is the input angular velocity
102 # theta is the position of crank

```

```

103 # [l,b,h] in meters
104 sliderCrank([0.13,0.03,0.01],[0.395,0.03,0.01],m3=0.25,Wao=2, theta
=90,rho=2710,g=9.81)


---


1 from fbs_runtime.application_context import ApplicationContext
2 # https://gist.github.com/MalloyDelacroix/2
3 c509d6bcad35c7e35b1851dfc32d161
4
5 import sys
6 from PyQt5.QtCore import QObject, pyqtSlot, Qt, pyqtSignal
7 from PyQt5.QtGui import QPainter, QFont, QPixmap
8 from PyQt5.QtWidgets import (QAction, QApplication, QHeaderView,
9 QHBoxLayout, QLabel, QLineEdit,
10                               QMainWindow, QPushButton, QRadioButton
11 , QTableWidget, QTableWidgetItem,
12                               QVBoxLayout, QWidget, QMessageBox,
13 QSizePolicy, QGridLayout, QPlainTextEdit, QCheckBox)
14
15 from matplotlib.backends.backend_qt5agg import FigureCanvasQTAgg as
FigureCanvas
16 from matplotlib.figure import Figure
17 import matplotlib.pyplot as plt
18 import matplotlib.animation as animation
19
20 from mechanismClass import *
21
22 # for analytical solutions
23 from analytical import sliderCrank
24
25
26 class plot_figure(FigureCanvas):
27
28     def __init__(self, width=50, height=50, dpi=100, parent=None,):
29         self.fig = Figure(figsize=(width, height), dpi=dpi)
30         FigureCanvas.__init__(self, self.fig)
31         self.setParent(parent)
32         FigureCanvas.setSizePolicy(self, QSizePolicy.Expanding,
33 QSizePolicy.Expanding)
34         FigureCanvas.updateGeometry(self)
35
36     def draw_graph_fourbar(self, a, b, p, q, omega):
37         self.ax1 = self.fig.add_subplot(2,1,1)

```

```

31     # self.ax2 = self.fig.add_subplot(2,1,2)
32     self.m = My_mechanism(a,b,p,q,omega)
33     self.anim = animation.FuncAnimation(self.fig, self.
34         animate_loop_fourbar, interval=10)
35         self.draw()
36
37     def animate_loop_fourbar(self,i):
38         p_x,p_y = self.m.rod_p_position(self.m.k)
39         q_x,q_y = self.m.rod_q_position(self.m.k)
40         # c_x = self.m.piston_position(self.m.k)
41         self.ax1.clear()
42         # self.ax2.clear()
43         # rod P
44         self.ax1.plot([link_p_pivot[0],p_x],[link_p_pivot[1],p_y],
45 linewidth=3,color='blue')
46         # rod Q
47         self.ax1.plot([p_x,q_x],[p_y,q_y],linewidth=3,color='green')
48         # rod A
49         self.ax1.plot([q_x,link_a_pivot[0]],[q_y,link_a_pivot[1]],
50 linewidth=3,color='red')
51         # rod B
52         # self.ax1.plot([q_x,c_x],[q_y,link_a_pivot[1]],linewidth=3,
53 color='yellow')
54         # Piston (c)
55         # self.ax1.plot(c_x,link_a_pivot[1],'s',markersize=20,color='
56 magenta')
57         self.ax1.set_xlim(-50,50)
58         self.ax1.set_ylim(-50,50)
59         self.ax1.set_title('Crankshaft, connecting rod and piston
60 mechanism')
61         # Piston speed
62         # self.m.c_speed.append(self.m.c_dot(self.m.k))
63         # self.m.c_time.append(100*self.m.k)
64         # self.ax2.plot(self.m.c_time,self.m.c_speed,color='green')
65         # self.ax2.set_xlim(0,600)
66         # self.ax2.set_ylim(0,200)
67         # self.ax2.set_ylabel("Speed $(m/s)$")
68         # self.ax2.set_xlabel("time $(s*100)$")
69         # self.ax2.set_title('Piston speed')
70         self.ax1.set_aspect("equal")

```

```

65     # self.ax2.set_aspect("equal")
66     self.m.k += 0.01
67
68
69     def draw_graph_sixbar(self, a, b, p, q, omega):
70         self.ax1 = self.fig.add_subplot(2,1,1)
71         self.ax2 = self.fig.add_subplot(2,1,2)
72         self.m = My_mechanism(a,b,p,q,omega)
73         self.anim = animation.FuncAnimation(self.fig, self.
animate_loop_sixbar, interval=10)
74         self.draw()
75
76     def animate_loop_sixbar(self,i):
77         p_x,p_y = self.m.rod_p_position(self.m.k)
78         q_x,q_y = self.m.rod_q_position(self.m.k)
79         c_x = self.m.piston_position(self.m.k)
80         self.ax1.clear()
81         self.ax2.clear()
82         # rod P
83         self.ax1.plot([link_p_pivot[0],p_x],[link_p_pivot[1],p_y],
linewidth=3,color='blue')
84         # rod Q
85         self.ax1.plot([p_x,q_x],[p_y,q_y],linewidth=3,color='green')
86         # rod A
87         self.ax1.plot([q_x,link_a_pivot[0]],[q_y,link_a_pivot[1]],
linewidth=3,color='red')
88         # rod B
89         self.ax1.plot([q_x,c_x],[q_y,link_a_pivot[1]],linewidth=3,
color='yellow')
90         # Piston (c)
91         self.ax1.plot(c_x,link_a_pivot[1],'s',markersize=20,color=
magenta)
92         self.ax1.set_xlim(-50,130)
93         self.ax1.set_ylim(-50,50)
94         self.ax1.set_title('Crankshaft, connecting rod and piston
mechanism')
95         # Piston speed
96         self.m.c_speed.append(self.m.c_dot(self.m.k))
97         self.m.c_time.append(100*self.m.k)
98         self.ax2.plot(self.m.c_time,self.m.c_speed,color='green')

```

```

99         self.ax2.set_xlim(0, 600)
100        self.ax2.set_ylim(0, 200)
101        self.ax2.set_ylabel("Speed $(m/s)$")
102        self.ax2.set_xlabel("time $(s*100)$")
103        self.ax2.set_title('Piston speed')
104        self.ax1.set_aspect("equal")
105        self.ax2.set_aspect("equal")
106        self.m.k += 0.01
107
108
109    def draw_graph_slider(self, a, b, omega):
110        self.ax1 = self.fig.add_subplot(2,1,1)
111        self.ax2 = self.fig.add_subplot(2,1,2)
112        self.m = My_mechanism_slider(a,b,omega)
113        self.anim = animation.FuncAnimation(self.fig, self.
114                                         animate_loop_slider, interval=10)
115
116    def animate_loop_slider(self,i):
117        # p_x,p_y = self.m.rod_p_position(self.m.k)
118        a_x,a_y = self.m.rod_a_position(self.m.k)
119        c_x = self.m.piston_position(self.m.k)
120        self.ax1.clear()
121        self.ax2.clear()
122        # rod P
123        # self.ax1.plot([link_p_pivot[0],p_x],[link_p_pivot[1],p_y],
124        linewidth=3,color='blue')
125        # rod Q
126        # self.ax1.plot([p_x,q_x],[p_y,q_y],linewidth=3,color='green
127        ')
128        # rod A
129        self.ax1.plot([a_x,link_a_pivot[0]],[a_y,link_a_pivot[1]],
130        linewidth=3,color='red')
131        # rod B
132        self.ax1.plot([a_x,c_x],[a_y,link_a_pivot[1]],linewidth=3,
color='yellow')
133        # Piston (c)
134        self.ax1.plot(c_x,link_a_pivot[1],'s',markersize=20,color=
magenta')
135
136        self.ax1.set_xlim(-50,130)

```

```

133         self.ax1.set_ylim(-50,50)
134         self.ax1.set_title('Crankshaft, connecting rod and piston
mechanism')
135         # Piston speed
136         self.m.c_speed.append(self.m.c_dot(self.m.k))
137         self.m.c_time.append(100*self.m.k)
138         # self.ax2.plot(self.m.c_time,self.m.c_time)
139         self.ax2.plot(self.m.c_time,self.m.c_speed,color='green')
140         self.ax2.set_xlim(0,600)
141         self.ax2.set_ylim(0,200)
142         self.ax2.set_ylabel("Speed $(m/s)$")
143         self.ax2.set_xlabel("time $(s*100)$")
144         self.ax2.set_title('Piston speed')
145         self.ax1.set_aspect("equal")
146         self.ax2.set_aspect("equal")
147         self.m.k += 0.01
148
149
150     def clear_plot(self):
151         self.anim.event_source.stop()
152         if self.ax1 is not None:
153             self.ax1.clear()
154         if self.ax2 is not None:
155             self.ax2.clear()
156         self.draw()
157
158
159 class Widget(QWidget):
160     def __init__(self):
161         QWidget.__init__(self)
162         self.a=26
163         self.b=76
164         self.p=18
165         self.q=22
166         self.omega=2
167
168         # Right
169         # a=26,b=79,p=18,q=22,omega=2
170         self.plot_figure = plot_figure(width=8, height=4)
171         self.right = QVBoxLayout()

```

```

172     self.right.addWidget(self.plot_figure)

173

174     # Left: selectMechanism radio buttons
175     self.fourbar = QRadioButton("Four bar")
176     self.slidercrank = QRadioButton("Slider crank")
177     self.sixbar = QRadioButton("Six bar")

178

179     self.selectMechanism = QHBoxLayout()
180     self.selectMechanism.addWidget(self.fourbar)
181     self.selectMechanism.addWidget(self.slidercrank)
182     self.selectMechanism.addWidget(self.sixbar)

183

184     self.fourbar.setChecked(True)
185     self.fourbar.toggled.connect(self.four_bar)
186     self.slidercrank.toggled.connect(self.slider_crank)
187     self.sixbar.toggled.connect(self.six_bar)

188

189     # left: link lengths input
190     self.lenA = QLineEdit()
191     self.lenAbox = QHBoxLayout()
192     self.lenAbox.addWidget(QLabel("Link A length"))
193     self.lenAbox.addWidget(self.lenA)
194     self.lenAbox.addWidget(QLabel("cm"))

195

196     self.lenB = QLineEdit()
197     self.lenB.setEnabled(False)
198     self.lenBbox = QHBoxLayout()
199     self.lenBbox.addWidget(QLabel("Link B length"))
200     self.lenBbox.addWidget(self.lenB)
201     self.lenBbox.addWidget(QLabel("cm"))

202

203     self.lenP = QLineEdit()
204     self.lenPbox = QHBoxLayout()
205     self.lenPbox.addWidget(QLabel("Link P length"))
206     self.lenPbox.addWidget(self.lenP)
207     self.lenPbox.addWidget(QLabel("cm"))

208

209     self.lenQ = QLineEdit()
210     self.lenQbox = QHBoxLayout()
211     self.lenQbox.addWidget(QLabel("Link Q length"))

```

```

212     self.lenQbox.addWidget(self.lenQ)
213     self.lenQbox.addWidget(QLabel("cm"))
214
215     self.omega = QLineEdit()
216     self.omegabox = QHBoxLayout()
217     self.omegabox.addWidget(QLabel("Angular speed"))
218     self.omegabox.addWidget(self.omega)
219     self.omegabox.addWidget(QLabel("rad/s"))
220
221
222     # left
223     self.description = QLineEdit()
224     self.price = QLineEdit()
225     self.add = QPushButton("Simulate")
226     # Disabling 'Add' button
227     self.add.setEnabled(False)
228     self.reset = QPushButton("Reset")
229     self.clear = QPushButton("Clear")
230     self.quit = QPushButton("Quit")
231
232     self.left = QVBoxLayout()
233     self.left.addWidget(QLabel("Select the mechanism"))
234     self.left.addLayout(self.selectMechanism)
235     self.left.addWidget(QLabel("Specify the mechanism params"))
236     self.left.addLayout(self.lenAbox)
237     self.left.addLayout(self.lenBbox)
238     self.left.addLayout(self.lenPbox)
239     self.left.addLayout(self.lenQbox)
240     self.left.addLayout(self.omegabox)
241     self.left.addWidget(self.add)
242     self.left.addWidget(self.reset)
243     self.left.addWidget(self.clear)
244     self.left.addWidget(self.quit)
245
246     # Signals and pyqtSlots
247     self.add.clicked.connect(self.add_element)
248     self.quit.clicked.connect(self.quit_application)
249     self.reset.clicked.connect(self.reset_values)
250     self.clear.clicked.connect(self.clear_inputs)
251

```

```

252
253     # check when to enable Simulate button
254     self.lenA.textChanged[str].connect(self.check_disable)
255     self.lenB.textChanged[str].connect(self.check_disable)
256     self.lenP.textChanged[str].connect(self.check_disable)
257     self.lenQ.textChanged[str].connect(self.check_disable)
258     self.omega.textChanged[str].connect(self.check_disable)
259     # self.fourbar.
260
261
262     # QWidget Layout
263     self.layout = QHBoxLayout()
264
265     # self.layout.addWidget(self.table)
266     self.layout.addLayout(self.left)
267     self.layout.addLayout(self.right)
268
269     # Set the layout to the QWidget
270     self.setLayout(self.layout)
271
272
273     # onClick for fourbar radio
274     @pyqtSlot()
275     def four_bar(self):
276         if self.sender().isChecked():
277             self.lenP.setEnabled(True)
278             self.lenQ.setEnabled(True)
279             self.lenA.setEnabled(True)
280             self.lenB.setEnabled(False)
281             self.check_disable()
282
283     # onClick for slidercrank radio
284     @pyqtSlot()
285     def slider_crank(self):
286         if self.sender().isChecked():
287             self.lenP.setEnabled(False)
288             self.lenQ.setEnabled(False)
289             self.lenA.setEnabled(True)
290             self.lenB.setEnabled(True)
291             self.check_disable()

```

```

292
293     # onClick for sixbar radio
294     @pyqtSlot()
295     def six_bar(self):
296         if self.sender().isChecked():
297             self.lenP.setEnabled(True)
298             self.lenQ.setEnabled(True)
299             self.lenA.setEnabled(True)
300             self.lenB.setEnabled(True)
301             self.check_disable()
302
303     # main Simulate button
304     @pyqtSlot()
305     def add_element(self):
306         if self.fourbar.isChecked():
307             self.plot_figure.draw_graph_fourbar(int(self.lenA.text()))
308             , 0,
309                                     int(self.lenP.text()), int(
310                                     self.lenQ.text()), int(self.omega.text()))
311             print(self.lenA.text(), self.lenP.text(), self.lenQ.text(),
312             self.omega.text())
313
314         if self.slidercrank.isChecked():
315             self.plot_figure.draw_graph_slider(int(self.lenA.text()),
316             int(self.lenB.text()), int(self.omega.text()))
317             print(self.lenA.text(), self.lenB.text(), self.omega.text())
318
319         if self.sixbar.isChecked():
320             self.plot_figure.draw_graph_sixbar(int(self.lenA.text()),
321             int(self.lenB.text()),
322                                     int(self.lenP.text()), int(
323                                     self.lenQ.text()), int(self.omega.text()))
324             print(self.lenA.text(), self.lenB.text(), self.lenP.text(),
325             self.lenQ.text(), self.omega.text())
326
327     # enable add button after required inputs are met
328     @pyqtSlot()
329     def check_disable(self):
330         if self.fourbar.isChecked():

```

```

324         if not self.lenA.text() or not self.lenP.text() or not
325             self.lenQ.text() or not self.omega.text():
326                 self.add.setEnabled(False)
327             else:
328                 self.add.setEnabled(True)
329
330         if self.slidercrank.isChecked():
331             if not self.lenA.text() or not self.lenB.text() or not
332                 self.omega.text():
333                     self.add.setEnabled(False)
334             else:
335                 self.add.setEnabled(True)
336
337         if self.sixbar.isChecked():
338             if not self.lenA.text() or not self.lenB.text() or not
339                 self.lenP.text() or not self.lenQ.text() or not self.omega.text():
340                     self.add.setEnabled(False)
341             else:
342                 self.add.setEnabled(True)
343
344
345     @pyqtSlot()
346     def quit_application(self):
347         QApplication.quit()
348
349     # sets the default values i.e.six bar constant velocity
350     @pyqtSlot()
351     def reset_values(self):
352         # a=26,b=79,p=18,q=22,omega=2
353         self.lenA.setText("26")
354         self.lenB.setText("79")
355         self.lenP.setText("18")
356         self.lenQ.setText("22")
357         self.omega.setText("2")
358         self.sixbar.setChecked(True)
359
360     # clears all input fields
361     @pyqtSlot()
362     def clear_inputs(self):
363         self.lenA.setText("")
364         self.lenB.setText("")

```

```

361         self.lenP.setText(" ")
362         self.lenQ.setText(" ")
363         self.omega.setText(" ")
364         self.fourbar.setChecked(True)
365         self.plot_figure.clear_plot()
366
367
368 class analWidget(QWidget):
369     def __init__(self):
370         QWidget.__init__(self)
371         self.a=26
372         self.b=76
373         self.p=18
374         self.q=22
375         self.omega=2
376
377         # Right
378         # self.plot_figure = plot_figure(width=8, height=4)
379         # self.right = QVBoxLayout()
380         # self.right.addWidget(self.plot_figure)
381         self.tableWidget = QTableWidget()
382         self.tableWidget.setRowCount(14)
383         self.tableWidget.setColumnCount(3)
384         self.tableWidget.setHorizontalHeaderLabels(["x-component", "y
385 -component", "z-component"])
386
387         # Va,Wba,Vb,Aa,ALPHAbA,Ab,Aba,Acl,Ac2,Fo,Fa,Fb,N,T
388         self.tableWidget.setVerticalHeaderLabels(["Velocity_a", "Omega_ab", "Velocity_b", "Acceleration_a", "Alpha_ab", "Acceleration_b
389         ", "Acceleration_ab", "Acceleration_c1", "Acceleration_c2", "Force_o",
390         "Force_a", "Force_b", "N", "T"])
391
392         # self.tableWidget.setItem(0,0, QTableWidgetItem("as"))
393         # self.tableWidget.setItem(0,1, QTableWidgetItem("Ceddl
394         (1,2)"))
395
396         # self.tableWidget.setItem(0,2, QTableWidgetItem("Ceddl
397         (1,2)"))
398
399         # for i in range(10):
400             # self.tableWidget.setItem(i,0, QTableWidgetItem("as"))
401             # self.tableWidget.setItem(i,1, QTableWidgetItem("as"))
402             # self.tableWidget.setItem(i,2, QTableWidgetItem("as"))
403
404         self.tableWidget.horizontalHeader().setSectionResizeMode(

```

```

QHeaderView.Stretch)

395
396     # # Left: selectMechanism radio buttons
397     # self.fourbar = QRadioButton("Four bar")
398     # self.slidercrank = QRadioButton("Slider crank")
399     # self.sixbar = QRadioButton("Six bar")

400
401     # self.selectMechanism = QBoxLayout()
402     # self.selectMechanism.addWidget(self.fourbar)
403     # self.selectMechanism.addWidget(self.slidercrank)
404     # self.selectMechanism.addWidget(self.sixbar)

405
406     # self.fourbar.setChecked(True)
407     # self.fourbar.toggled.connect(self.four_bar)
408     # self.slidercrank.toggled.connect(self.slider_crank)
409     # self.sixbar.toggled.connect(self.six_bar)

410
411     # left: link lengths input
412     self.lenA = QLineEdit()
413     self.lenAbox = QBoxLayout()
414     self.lenAbox.addWidget(QLabel("Link A length"))
415     self.lenAbox.addWidget(self.lenA)
416     self.lenAbox.addWidget(QLabel("m"))

417
418     self.lenB = QLineEdit()
419     self.lenBbox = QBoxLayout()
420     self.lenBbox.addWidget(QLabel("Link B length"))
421     self.lenBbox.addWidget(self.lenB)
422     self.lenBbox.addWidget(QLabel("m"))

423
424     self.crankA = QLineEdit()
425     self.crankAngle = QBoxLayout()
426     self.crankAngle.addWidget(QLabel("Crank angle"))
427     self.crankAngle.addWidget(self.crankA)
428     self.crankAngle.addWidget(QLabel("degrees"))

429
430     # self.lenP = QLineEdit()
431     # self.lenPbox = QBoxLayout()
432     # self.lenPbox.addWidget(QLabel("Link P length"))
433     # self.lenPbox.addWidget(self.lenP)

```

```

434     # self.lenPbox.addWidget(QLabel("cm"))
435
436     # self.lenQ = QLineEdit()
437     # self.lenQbox = QHBoxLayout()
438     # self.lenQbox.addWidget(QLabel("Link Q length"))
439     # self.lenQbox.addWidget(self.lenQ)
440     # self.lenQbox.addWidget(QLabel("cm"))
441
442     self.omega = QLineEdit()
443     self.omegabox = QHBoxLayout()
444     self.omegabox.addWidget(QLabel("Angular speed"))
445     self.omegabox.addWidget(self.omega)
446     self.omegabox.addWidget(QLabel("rad/s"))
447
448
449     # left
450     self.description = QLineEdit()
451     self.price = QLineEdit()
452     self.add = QPushButton("Calculate")
453     # Disabling 'Add' button
454     # self.add.setEnabled(False)
455     self.reset = QPushButton("Reset")
456     self.clear = QPushButton("Clear")
457     self.quit = QPushButton("Quit")
458
459     self.left = QVBoxLayout()
460     # self.left.addWidget(QLabel("Select the mechanism"))
461     # self.left.setLayout(self.selectMechanism)
462     self.left.addWidget(QLabel("Specify the required params (in
SI units)"))
463     self.left.addLayout(self.lenAbbox)
464     self.left.addLayout(self.lenBbox)
465     self.left.addLayout(self.crankAngle)
466     # self.left.addLayout(self.lenPbox)
467     # self.left.addLayout(self.lenQbox)
468     self.left.addLayout(self.omegabox)
469     self.left.addWidget(self.add)
470     self.left.addWidget(self.reset)
471     self.left.addWidget(self.clear)
472     self.left.addWidget(self.tableWidget)

```

```

473         self.left.addWidget(self.quit)
474
475         # Signals and pyqtSlots
476         self.add.clicked.connect(self.add_element)
477         self.quit.clicked.connect(self.quit_application)
478         self.reset.clicked.connect(self.reset_values)
479         self.clear.clicked.connect(self.clear_inputs)
480
481
482         # # check when to enable Simulate button
483         # self.lenA.textChanged[str].connect(self.check_disable)
484         # self.lenB.textChanged[str].connect(self.check_disable)
485         # # self.lenP.textChanged[str].connect(self.check_disable)
486         # # self.lenQ.textChanged[str].connect(self.check_disable)
487         # self.omega.textChanged[str].connect(self.check_disable)
488         # # self.fourbar.
489
490
491         # QWidget Layout
492         self.layout = QHBoxLayout()
493
494         # self.layout.addWidget(self.table)
495         self.layout.addLayout(self.left)
496         # self.layout.addLayout(self.right)
497
498         # Set the layout to the QWidget
499         self.setLayout(self.layout)
500
501
502         # # onClick for fourbar radio
503         # @pyqtSlot()
504         # def four_bar(self):
505             #     if self.sender().isChecked():
506                 #         self.lenP.setEnabled(True)
507                 #         self.lenQ.setEnabled(True)
508                 #         self.lenA.setEnabled(True)
509                 #         self.lenB.setEnabled(False)
510                 #         self.check_disable()
511
512         # # onClick for slidercrank radio

```

```

513     # @pyqtSlot()
514     # def slider_crank(self):
515     #     if self.sender().isChecked():
516     #         self.lenP.setEnabled(False)
517     #         self.lenQ.setEnabled(False)
518     #         self.lenA.setEnabled(True)
519     #         self.lenB.setEnabled(True)
520     #         self.check_disable()
521
522     # # onClick for sixbar radio
523     # @pyqtSlot()
524     # def six_bar(self):
525     #     if self.sender().isChecked():
526     #         self.lenP.setEnabled(True)
527     #         self.lenQ.setEnabled(True)
528     #         self.lenA.setEnabled(True)
529     #         self.lenB.setEnabled(True)
530     #         self.check_disable()
531
532     # main Simulate button
533     @pyqtSlot()
534     def add_element(self):
535         # print(self.lenA.text(),self.crankA.text())
536         paramValues = sliderCrank([float(self.lenA.text()),
537             ,0.03,0.01],[float(self.lenB.text()),0.03,0.01],m3=0.25,Wao=float(
538             self.omega.text()), theta=float(self.crankA.text()),rho=2710,g
539             =9.81)
540         # print(paramValues)
541         # print(paramValues.shape)
542         for i in range(paramValues.shape[0]):
543             # print(paramValues[i][0])
544             self.tableWidget.setItem(i,0, QTableWidgetItem(str(
545                 paramValues[i][0])))
546             self.tableWidget.setItem(i,1, QTableWidgetItem(str(
547                 paramValues[i][1])))
548             self.tableWidget.setItem(i,2, QTableWidgetItem(str(
549                 paramValues[i][2])))
550             # self.tableWidget.setItem(i,0, QTableWidgetItem("agvhvs
551             "))
552             # self.tableWidget.setItem(i,1, QTableWidgetItem("agvhvs

```

```

        "))

546         # self.tableWidget.setItem(i,2, QTableWidgetItem("agvhvs
"))

547         self.tableWidget.horizontalHeader().setSectionResizeMode(
QHeaderView.Stretch)

548

549         # if self.fourbar.isChecked():
550             #     self.plot_figure.draw_graph_fourbar(int(self.lenA.text
()), 0,
551                 #                                         int(self.lenP.text()), int(
552                     self.lenQ.text()), int(self.omega.text()))
553             #     print(self.lenA.text(),self.lenP.text(),self.lenQ.text
(),
554                     self.omega.text())

555             # if self.slidercrank.isChecked():
556                 #     self.plot_figure.draw_graph_slider(int(self.lenA.text()
),
557                     int(self.lenB.text()),int(self.omega.text()))
558                 #     print(self.lenA.text(),self.lenB.text(),self.omega.text
())

559             # if self.sixbar.isChecked():
560                 #     self.plot_figure.draw_graph_sixbar(int(self.lenA.text()
),
561                     int(self.lenB.text()),
562                         #                                         int(self.lenP.text()), int(
563                             self.lenQ.text()), int(self.omega.text()))
564                 #     print(self.lenA.text(),self.lenB.text(),self.lenP.text
(),
565                     self.lenQ.text(),self.omega.text())

566             # # enable add button after required inputs are met
567             # @pyqtSlot()
568             # def check_disable(self):
569                 #     if self.fourbar.isChecked():
570                     #         if not self.lenA.text() or not self.lenP.text() or not
571                         self.lenQ.text() or not self.omega.text():
572                         self.add.setEnabled(False)
573                 #             else:
574                     #                 self.add.setEnabled(True)

575             #     if self.slidercrank.isChecked():
576                 #         if not self.lenA.text() or not self.lenB.text() or not

```

```

        self.omega.text():

574     #             self.add.setEnabled(False)
575     #         else:
576     #             self.add.setEnabled(True)
577
578     #     if self.sixbar.isChecked():
579     #         if not self.lenA.text() or not self.lenB.text() or not
580     #             self.lenP.text() or not self.lenQ.text() or not self.omega.text():
581     #             self.add.setEnabled(False)
582     #         else:
583     #             self.add.setEnabled(True)

584 @pyqtSlot()
585 def quit_application(self):
586     QApplication.quit()

587
588 # sets the default values i.e.six bar constant velocity
589 @pyqtSlot()
590 def reset_values(self):
591     # a=26,b=79,p=18,q=22,omega=2
592     self.lenA.setText("0.26")
593     self.lenB.setText("0.79")
594     self.crankA.setText("0")
595     # self.lenP.setText("18")
596     # self.lenQ.setText("22")
597     self.omega.setText("2")
598     # self.sixbar.setChecked(True)

599
600 # clears all input fields
601 @pyqtSlot()
602 def clear_inputs(self):
603     self.lenA.setText("")
604     self.lenB.setText("")
605     self.crankA.setText("")
606     # self.lenP.setText("")
607     # self.lenQ.setText("")
608     self.omega.setText("")
609     # self.fourbar.setChecked(True)
610     # self.plot_figure.clear_plot()

611

```

```

612
613 class num_win(QMainWindow):
614     switch_window = pyqtSignal()
615     def __init__(self, widget):
616         QMainWindow.__init__(self)
617         self.setWindowTitle("OpenKDM")
618
619         # Menu
620         self.menu = self.menuBar()
621         self.file_menu = self.menu.addMenu("File")
622
623         # Exit QAction
624         exit_action = QAction("Exit", self)
625         exit_action.setShortcut("Ctrl+Q")
626         exit_action.triggered.connect(self.exit_app)
627
628         back_action = QAction("Back", self)
629         back_action.setShortcut("Ctrl+B")
630         back_action.triggered.connect(self.back)
631
632         self.file_menu.addAction(exit_action)
633         self.file_menu.addAction(back_action)
634         self.setCentralWidget(widget)
635
636     @pyqtSlot()
637     def exit_app(self):
638         QApplication.quit()
639
640     @pyqtSlot()
641     def back(self):
642         self.switch_window.emit()
643
644
645 class anal_win(QMainWindow):
646     switch_window = pyqtSignal()
647     def __init__(self, widget):
648         QMainWindow.__init__(self)
649         self.setWindowTitle("OpenKDM")
650
651         # Menu

```

```

652         self.menu = self.menuBar()
653         self.file_menu = self.menu.addMenu("File")
654
655         # Exit QAction
656
657         exit_action = QAction("Exit", self)
658         exit_action.setShortcut("Ctrl+Q")
659         exit_action.triggered.connect(self.exit_app)
660
661         back_action = QAction("Back", self)
662         back_action.setShortcut("Ctrl+B")
663         back_action.triggered.connect(self.back)
664
665         self.file_menu.addAction(exit_action)
666         self.file_menu.addAction(back_action)
667         self.setCentralWidget(widget)
668
669     @pyqtSlot()
670     def exit_app(self):
671         QApplication.quit()
672
673     @pyqtSlot()
674     def back(self):
675         self.switch_window.emit()
676
677 # class anal_win(QMainWindow):
678 #     switch_window = pyqtSignal()
679 #
680 #     def __init__(self):
681 #         QMainWindow.__init__(self)
682 #         self.setWindowTitle('Window Two')
683 #
684 #         layout = QGridLayout()
685 #
686 #         self.button = QPushButton('Back')
687 #         self.button.clicked.connect(self.back)
688 #
689 #         layout.addWidget(self.button)
690 #
691         self.setLayout(layout)

```

```

692 #     @pyqtSlot()
693 #     def back(self):
694 #         self.switch_window.emit()
695
696
697 class main_win(QWidget):
698
699     switch_window = pyqtSignal()
700     switch_window2 = pyqtSignal()
701
702     def __init__(self):
703         QWidget.__init__(self)
704         self.setWindowTitle('OpenKDM')
705
706         layout = QVBoxLayout()
707
708         self.labelImage = QLabel(self)
709         self.pixmap = QPixmap(appctxt.get_resource("logo_banner.png"))
710
711         self.pixmap=self.pixmap.scaledToWidth(512)    # image size
712         self.labelImage.setPixmap(self.pixmap)
713         self.labelImage.setAlignment(Qt.AlignCenter)
714
715         self.button = QPushButton('Numerical Simulation')
716         self.button.clicked.connect(self.login1)
717
718         self.button2 = QPushButton('Analytical Solutions')
719         self.button2.clicked.connect(self.login2)
720         self.button.resize(100,32)
721         # self.button.setSizePolicy(QSizePolicy.Preferred,QSizePolicy.Expanding)
722
723         # self.button2.setSizePolicy(QSizePolicy.Preferred,
724         QSizePolicy.Expanding)
725
726         self.button.setEnabled(False)
727         self.button2.setEnabled(False)
728
729         self.intro_text = """The study of the 'Kinematics and
Dynamics of Machinery' (IITT course code: ME2206) lies at the very
core of a mechanical engineering background. Although, little has

```

changed in the way the subject is presented, our methodology brings the subject alive and current. We present the design and fabrication of a novel experimental setup for carrying out static, kinematic and dynamic analysis of three different mechanisms in a single setup. The mechanism is designed to be configurable to three different types of mechanisms namely – double crank, slider crank and a six bar mechanism depending on the use case. The mechanism has retrofitted parts (different link lengths and sliders) to facilitate multiple experiments in the same setup. The learner gets to 'play' with the mechanism parameters and immediately understand their effects. This will enhance ones grasp of the concepts and the development of analytical skills. Hence greatly supplementing and reinforcing the theoretical understanding of the undergraduate students taking the course."""

727
728 self.license_text = """MIT License
729
730 Copyright (c) 2020 Aakash Yadav
731
732 Permission is hereby granted, free of charge, to any person obtaining
 a copy
733 of this software and associated documentation files (the "Software"),
 to deal
734 in the Software without restriction, including without limitation the
 rights
735 to use, copy, modify, merge, publish, distribute, sublicense, and/or
 sell
736 copies of the Software, and to permit persons to whom the Software is
737 furnished to do so, subject to the following conditions:
738
739 The above copyright notice and this permission notice shall be
 included in all
740 copies or substantial portions of the Software.
741
742 THE SOFTWARE IS PROVIDED "AS IS", WITHOUT WARRANTY OF ANY KIND,
 EXPRESS OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE WARRANTIES OF
 MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE AND
 NONINFRINGEMENT. IN NO EVENT SHALL THE AUTHORS OR COPYRIGHT
 HOLDERS BE LIABLE FOR ANY CLAIM, DAMAGES OR OTHER LIABILITY,
 WHETHER IN AN ACTION OF CONTRACT, TORT OR OTHERWISE, ARISING FROM,

```

        OUT OF OR IN CONNECTION WITH THE SOFTWARE OR THE USE OR OTHER
        DEALINGS IN THE SOFTWARE. """
743
744     self.text = QLabel()
745     self.text.setText(self.intro_text)
746     self.text.setWordWrap(True)
747     self.text.setAlignment(Qt.AlignCenter)
748
749     self.license_layout = QVBoxLayout()
750     self.license = QPlainTextEdit(self.license_text)
751     self.license.setReadOnly(True)
752     self.license_layout.addWidget(self.license)
753     self.license_layout.setContentsMargins(200, 0, 200, 0)
754
755     self.agree_box = QCheckBox("I have read the license agreement
756     ")
757     # self.agree_box.setChecked(True)
758     self.agree_box.stateChanged.connect(self.license_agree)
759     self.license_layout.addWidget(self.agree_box)
760
761     layout.addWidget(self.labelImage)
762     layout.addWidget(self.text)
763     layout.addLayout(self.license_layout)
764     layout.addWidget(self.button)
765     layout.addWidget(self.button2)
766     layout.setSpacing(20)
767     layout.setContentsMargins(200, 10, 200, 10) #left, top, right
768     , bottom
769
770     self.setLayout(layout)
771
772     @pyqtSlot()
773     def login1(self):
774         self.switch_window.emit()
775
776     @pyqtSlot()
777     def login2(self):
778         self.switch_window2.emit()

```

```

779
780     @pyqtSlot()
781     def license_agree(self):
782         if self.sender().isChecked():
783             self.button.setEnabled(True)
784             self.button2.setEnabled(True)
785         else:
786             self.button.setEnabled(False)
787             self.button2.setEnabled(False)
788
789
790 class Controller:
791
792     def __init__(self):
793         pass
794
795     def show_main(self):
796         self.main_win = main_win()
797         widget = Widget()
798         self.num_win = num_win(widget)
799         analwidget = analWidget()
800         self.anal_win = anal_win(analwidget)
801         self.main_win.switch_window.connect(self.show_numerical)
802         self.main_win.switch_window2.connect(self.show_analytical)
803         self.num_win.close()
804         self.anal_win.close()
805         self.main_win.showMaximized()
806
807     def show_numerical(self):
808         self.num_win.switch_window.connect(self.show_main)
809         self.main_win.close()
810         self.num_win.showMaximized()
811
812     def show_analytical(self):
813         self.anal_win.switch_window.connect(self.show_main)
814         self.main_win.close()
815         self.anal_win.showMaximized()
816
817
818 if __name__ == '__main__':

```

```

819     appctxt = ApplicationContext()           # 1. Instantiate
820         ApplicationContext
821     app = QApplication(sys.argv)
822     controller = Controller()
823     controller.show_main()
824     exit_code = appctxt.app.exec_()          # 2. Invoke appctxt.app.
825         exec_()
826     sys.exit(exit_code)

```

C.3 Code for instrumentation and it's GUI (Arduino CLI, Bash, Python, YAD)

```

1 #!/bin/sh
2
3 echo 'Launched OpenKDM...'
4
5 yad --form --title "OpenKDM" --window-icon=128.png --width=300 --
height=300 --center \
6   --text="Welcome! choose an option to begin with." \
7   --field="Set Motor Speed":fbtn "bash speed.sh" \
8   --field="Record Data":fbtn "bash record.sh" \
9   --field="Retrive Data":fbtn "bash retrive.sh" \
10  --button=gtk-cancel:1

```

```

1 #!/bin/sh
2
3 echo 'Started speed setting window...'
4
5 n=4
6
7 ANSWER=`yad --title "OpenKDM" --window-icon=128.png --width=300 --
height=300 --center \
8   --text="Please set the motor speed for experiment." \
9   --form --separator=' ' --field="Motor speed (rpm):NUM"
10  1\!1..8\!1\!0 ' \
11  exval=$?

```

```

12 # echo $exval
13 case $exval in
14     0)
15     echo '[1/'$n'] Updating motor speed (rpm)...'
16     sed "/int speed_rpm/c\int speed_rpm=$ANSWER;" speed_control/
17         speed_control.ino -i
18
19     echo '[2/'$n'] Compiling arduino sketch...'
20     arduino-cli compile --fqbn arduino:avr:uno /home/pi/Desktop/OpenKDM
21         /speed_control/
22
23     echo '[3/'$n'] Uploading arduino sketch (uno)...'
24     arduino-cli upload --port /dev/ttyACM0 --fqbn arduino:avr:uno /home
25         /pi/Desktop/OpenKDM/speed_control/
26     echo '[4/'$n'] Process finshed. Check traceback for errors...'
27     ;;
28     *) echo "Motor speed not updated...";;
29 esac
30
31 # sed '/int speed_rpm/c\int speed_rpm=4;' speed_control/speed_control.
32         ino -i
33
34 # echo '[2/'$n'] Compiling arduino sketch...'
35 # arduino-cli compile --fqbn arduino:avr:uno /home/pi/Desktop/OpenKDM
36         /speed_control/
37
38 # echo '[1/'$n'] Uploading arduino sketch (uno)...'
39 # arduino-cli upload --port /dev/ttyACM0 --fqbn arduino:avr:uno /home
40         /pi/Desktop/OpenKDM/speed_control/

```

```

1 #!/bin/sh
2
3 echo 'Started data recording window...'
4
5 # python3 record_data.py &
6 # sleep 10
7 # PID=$!

```

```

8 # kill $PID
9
10
11 # PID=$
12 # echo "killing $PID"
13 # kill -9 $(ps aux | grep -v grep | grep "record_data.py" | awk '{print $2}')
14
15
16 yad --form --title "OpenKDM" --window-icon=128.png --width=300 --
height=300 --center \
17 --text="Start data recording the sensor data." \
18 --field="Start recording":fbtn "python3 record_data.py &" \
19 --field="Stop recording":fbtn "bash kill.sh" \
20 --button=gtk-cancel:1


---




---


1 #!/bin/sh
2
3 echo 'Started data retrieving window...'
4
5 [ -f yad_data.list ] && rm yad_data.list
6
7 while IFS=, read -r field1 field2
8 do
9     echo $field1 >> yad_data.list
10    echo $field2 >> yad_data.list
11
12 done < sensor_data.csv
13
14 yad --title "OpenKDM" --window-icon=128.png --width=300 --height=300
--center --list --column=Angle --column=Acceleration < yad_data.
list
15
16
17 # yad --height=300 --list --column=Data --column=Daa < sensor_data.
csv
18
19
20 # yad --form --title "OpenKDM" --window-icon=128.png --width=300 --
height=300 --center \

```

```

21 #      --text="Start data recording the sensor data." \
22 #      --field="Start recording":fbtn "python3 record_data.py &" \
23 #      --field="Stop recording":fbtn "bash kill.sh" \
24 #      --button=gtk-cancel:1


---


1 /*
2 Connections of Drive and Arduino
3 Serial Port 0 is not used to connect to drive because its connected
   to USB-Serial and used to show information on console.
4
5 For Arduino Uno Software serial needs to be used as there is only one
   hardware serial port and its connected to USB-Serial.
6 Drive to Arduino UNO/Nano connections
7 GND      -      GND
8 RXD      -      D3
9 TXD      -      D2
10
11 For arduino mega and other arduinos with multiple hardware serial
    port, any port other than 0 can be selected to connect the drive.
12
13 Drive to Arduino Mega2560 connections
14 GND      -      GND
15 RXD      -      Tx1/Tx2/Tx3
16 TXD      -      Rx1/Rx2/Rx3
17
18 * This mode can be used when multiple motors are to be used to run at
   exactly the same RPM and same torque even though the voltage
   supply might be different.
19 * Also in this mode the direction of the motor can be controlled
   digitally via modbus ASCII commands to run the dc servo motor in
   both directions
20
21 * For more information see : https://robokits.co.in/motor-drives-drivers/encoder-dc-servo/rhino-dc-servo-driver-50w-compatible-with-modbus-uart-ascii-for-encoder-dc-servo-motor
22 *
23 * modified @nimrobotics for OpenKDM
24 */
25
26 #include<RMCS2303drive.h>

```

```

27
28 RMCS2303 rmcs;           //object for class RMCS2303
29
30 SoftwareSerial myserial(2,3);      //Software Serial port For Arduino
   Uno. Comment out if using Mega.
31
32 int speed_rpm=3 ;
33
34 //parameter Settings "Refer datasheet for details"
35 byte slave_id=7;
36 int INP_CONTROL_MODE=257;
37 int PP_gain=32;
38 int PI_gain=16;
39 int VF_gain=32;
40 int LPR=334;      //lines per rotation
41 int acceleration=0;
42 int speed=speed_rpm*LPR;
43
44
45 long int Current_position;
46 long int Current_Speed;
47
48 void setup()
49 {
50     rmcs.Serial_selection(1);      //Serial port selection:0-Hardware
      serial,1-Software serial
51     rmcs.Serial0(9600);          //Set baudrate for usb serial to
      monitor data on serial monitor
52     Serial.println("RMCS-2303 Speed control mode demo\r\n\r\n");
53
54     //rmcs.begin(&Serial1,9600);    //Uncomment if using hardware
      serial port for mega2560:Serial1,Serial2,Serial3 and set baudrate.
      Comment this line if Software serial port is in use
55     rmcs.begin(&myserial,9600);    //Uncomment if using software
      serial port. Comment this line if using hardware serial.
56     rmcs.WRITE_PARAMETER(slave_id,INP_CONTROL_MODE,PP_gain,PI_gain,
      VF_gain,LPR,acceleration,speed);    //Uncomment to write
      parameters to drive. Comment to ignore.
57     rmcs.READ_PARAMETER(slave_id);
58

```

```

59 }
60
61 void loop(void)
62 {
63     Serial.print("Sending speed command (RPM):");
64     Serial.println(speed_rpm);
65     rmcs.Speed(slave_id,speed); //Set speed within
66                                         range of 0-65535 or 0-(maximum speed of base motor)
67     rmcs.Enable_Digital_Mode(slave_id,0); //To enable motor in
68                                         digital speed control mode. 0-fwd,1-reverse direction.
69
70 //    delay(3000);
71 Current_Speed=rmcs.Speed_Feedback(slave_id);
72 Serial.print("Current Speed feedback (RPM): ");
73 Serial.println(Current_Speed/LPR+0.0);
74
75 //    delay(5000);
76 //    Serial.println("Break Motor");
77 //    rmcs.Brake_Motor(slave_id,0); //Brake motor. 0-
78                                         fwd,1-reverse direction.
79
80 //    delay(2000);
81 //    Serial.println("Changing direction");
82 //    rmcs.Enable_Digital_Mode(slave_id,1); //To enable
83                                         motor in digital speed control mode. 0-fwd,1-reverse direction.
84
85
86
87 //    delay(3000);
88 //    Serial.println("Disable Motor");
89 //    rmcs.Disable_Digital_Mode(slave_id,1); //Disable motor in
90                                         digital speed control mode. 0-fwd,1-reverse direction.
91 }

```

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