

ITEM NO.	PART NUMBER	Thickness	Material	Overall Size	Dado	Post CNC	QTY.
1	Right Side	0.750	MDF	46.888 x 17.750	Yes	No	1
2	Left Side	0.750	MDF	46.888 x 17.750	Yes	No	1
3	Bottom Lip	0.625	MDF	2.943 x 27.125	Yes	No	1
4	LED Panel	0.625	MDF	6.625 x 27.125	Yes	No	1
5	Front	0.625	MDF	4.707 x 27.125	Yes	Yes	1
6	Speaker Panel	0.750	MDF	9.358 x 27.125	Yes	Yes	1
7	Monitor Panel	0.625	MDF	17.500 x 27.125	Yes	Yes	1
8	Back	0.625	MDF	38.000 x 27.125	Yes	Yes	1
9	Top	0.750	MDF	8.190 x 26.500	No	Yes	1
10	Control Panel	0.750	MDF	11.790 x 32.448	Yes	Yes	1
11	Latch Brace	0.625	MDF	2.000 X 2.559	No	No	2
12	Latch Mount	0.625	MDF	2.559 x 1.654	No	No	2
13	Bottom/Maintenance	0.625	MDF	12.339 x 26.428	No	No	1
14	Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
15	Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
16	Wall Side Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
17	Monitor Bezel	0.236	PLEXI	17.750 x 26.438	No	No	1
18	Marquee Plexi	0.170	PLEXI	6.780 x 27.130	No	No	1
19	Edgeband	0.018	PLASTIC	0.625 x 26.500	No	No	3
21	Switch Plate		3D PRINTED		No	No	1

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

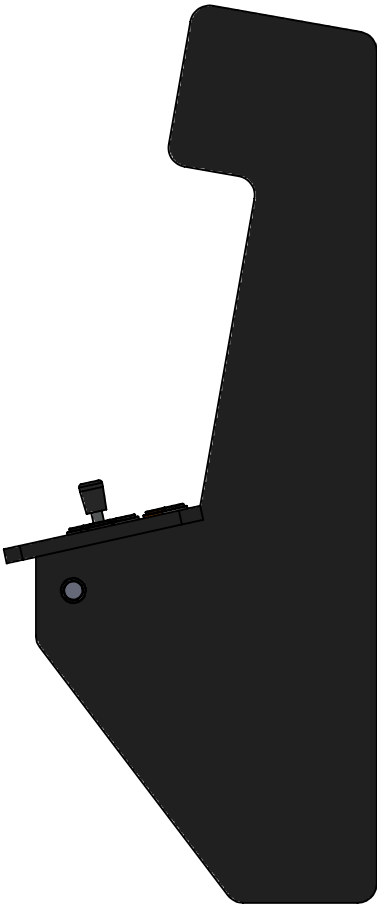
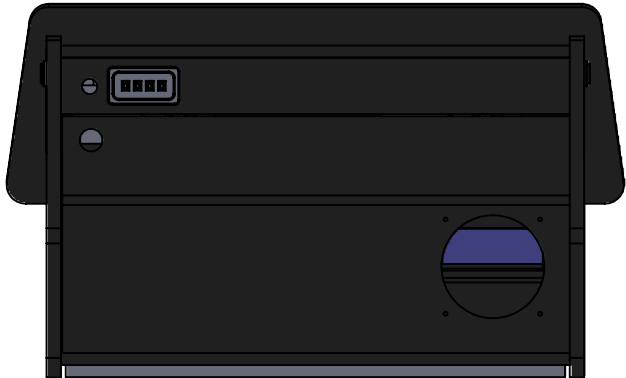
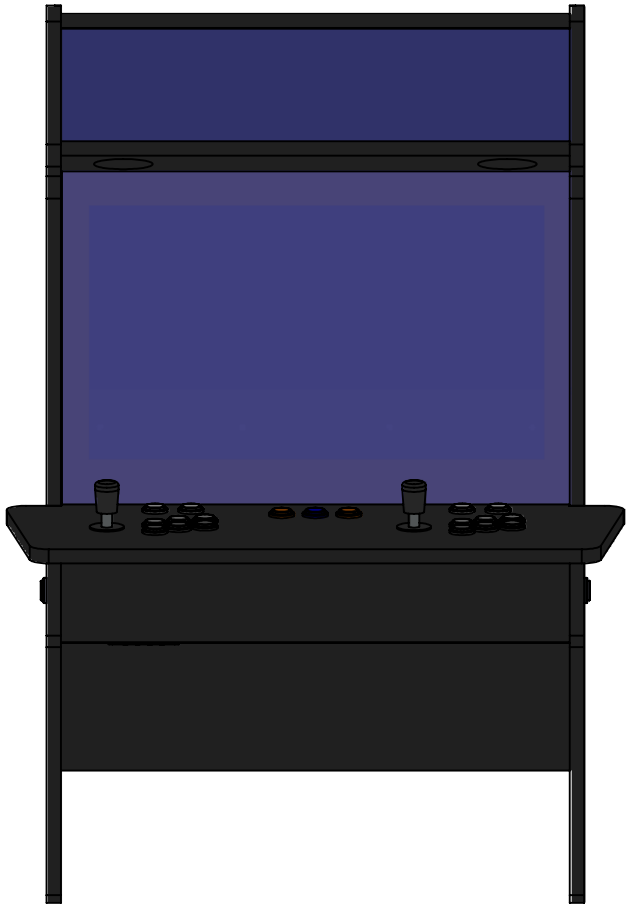
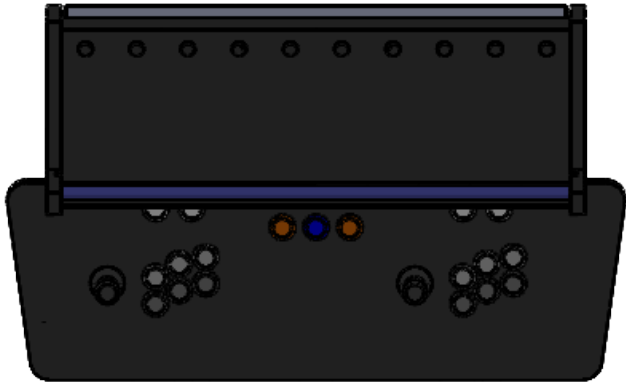
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Arcade Cover</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV <div>B </div>		

4

3

2

1



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Overall View		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			B	2	?
NEXT ASSY	USED ON	MATERIAL				SCALE: 1:20		WEIGHT:
APPLICATION		FINISH				SHEET 2 OF 27		
		DO NOT SCALE DRAWING						

4

3

2

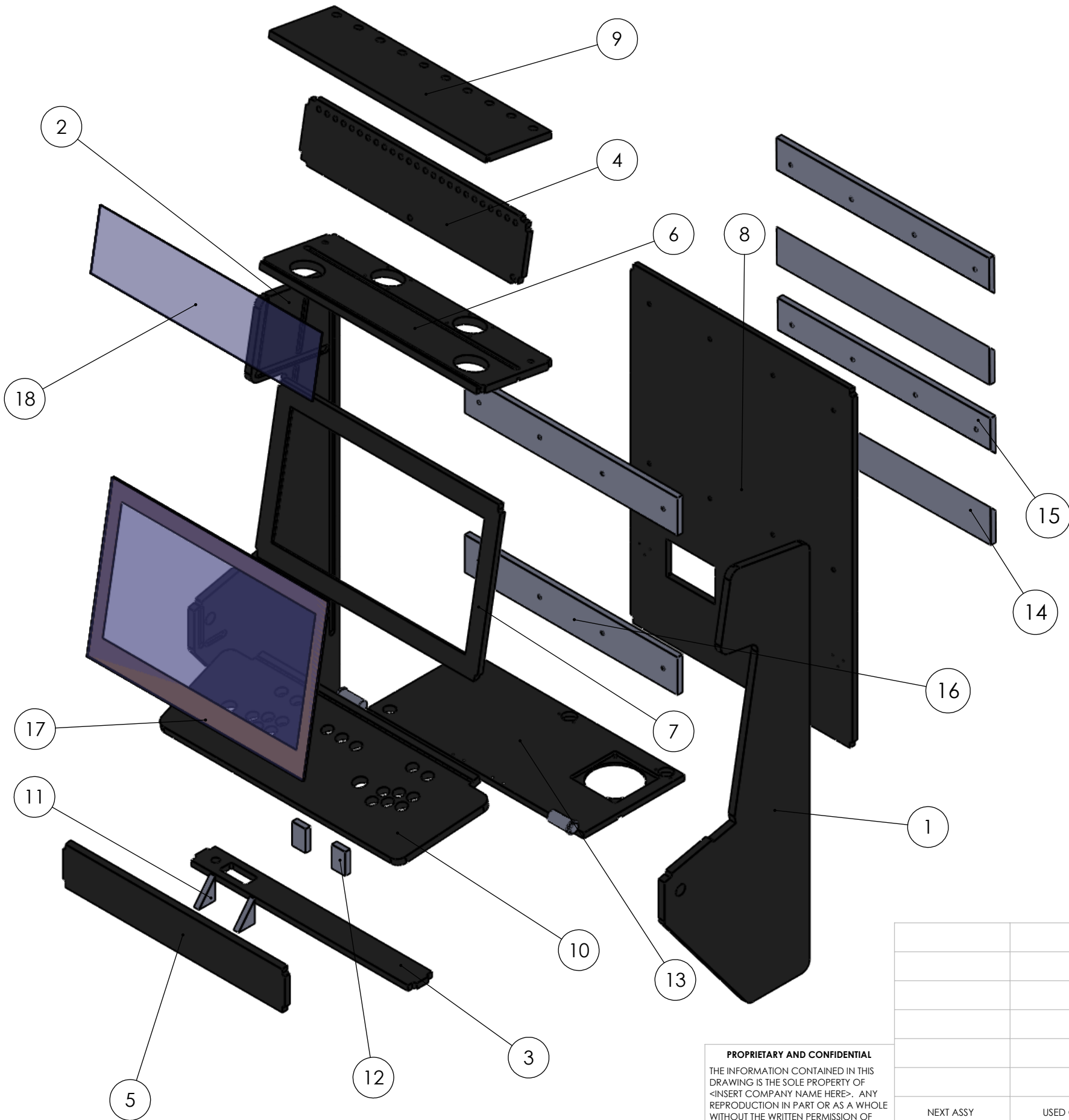
1

B

A

B

A



ITEM NO.	PART NUMBER	QTY.
1	Right Side	1
2	Left Side	1
3	Bottom Lip	1
4	LED Panel	1
5	Front Panel	1
6	Speaker Panel	1
7	Monitor Panel	1
8	Back	1
9	Top	1
10	Control Panel	1
11	Latch Brace	2
12	Latch Mount	2
13	Maintanence Door	1
14	Wall Side Cleat	2
15	Cabinet Side Cleat	2
16	Inside Cleat	2
17	Monitor Bezel	1
18	Marquee Plexi	1
19	Button	2

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:			NAME	DATE		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL \pm ANGULAR: MACH \pm BEND \pm TWO PLACE DECIMAL \pm THREE PLACE DECIMAL \pm	DRAWN		PMG	1/22/2020	TITLE:	
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED				Exploded View	
		MATERIAL	ENG APPR.					
		FINISH	MFG APPR.					
NEXT ASSY		USED ON	Q.A.				COMMENTS:	
APPLICATION		DO NOT SCALE DRAWING					SIZE	DWG. NO.
							B	3
							SCALE: 1:20	WEIGHT:
								REV
								?
							SHEET 3 OF 27	

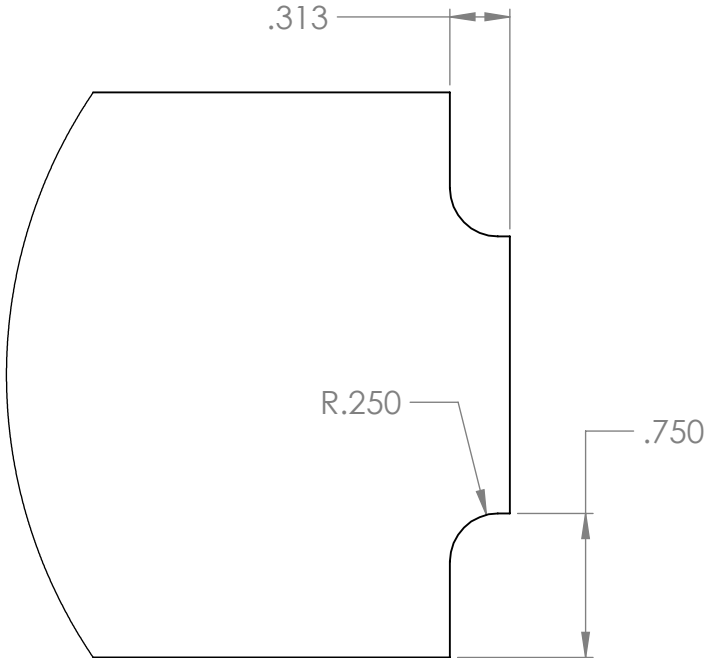
B

B

A

A

THE DIMENSIONS ON THIS
PAGE ARE TYPICAL FOR ALL
DADOS IN FOLLOWING PAGES



DETAIL _H
SCALE 1 : 1

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Dado		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±				SIZE B		
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±	Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			DWG. NO.	REV	
		MATERIAL						
		FINISH				4	?	
NEXT ASSY	USED ON					SCALE: 1:5	WEIGHT:	SHEET 4 OF 27
APPLICATION		DO NOT SCALE DRAWING						

4

3

2

1

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4, B4	A	Added Button Hole and Extended Marquee Slot to top of Part	2/13/2020	PG

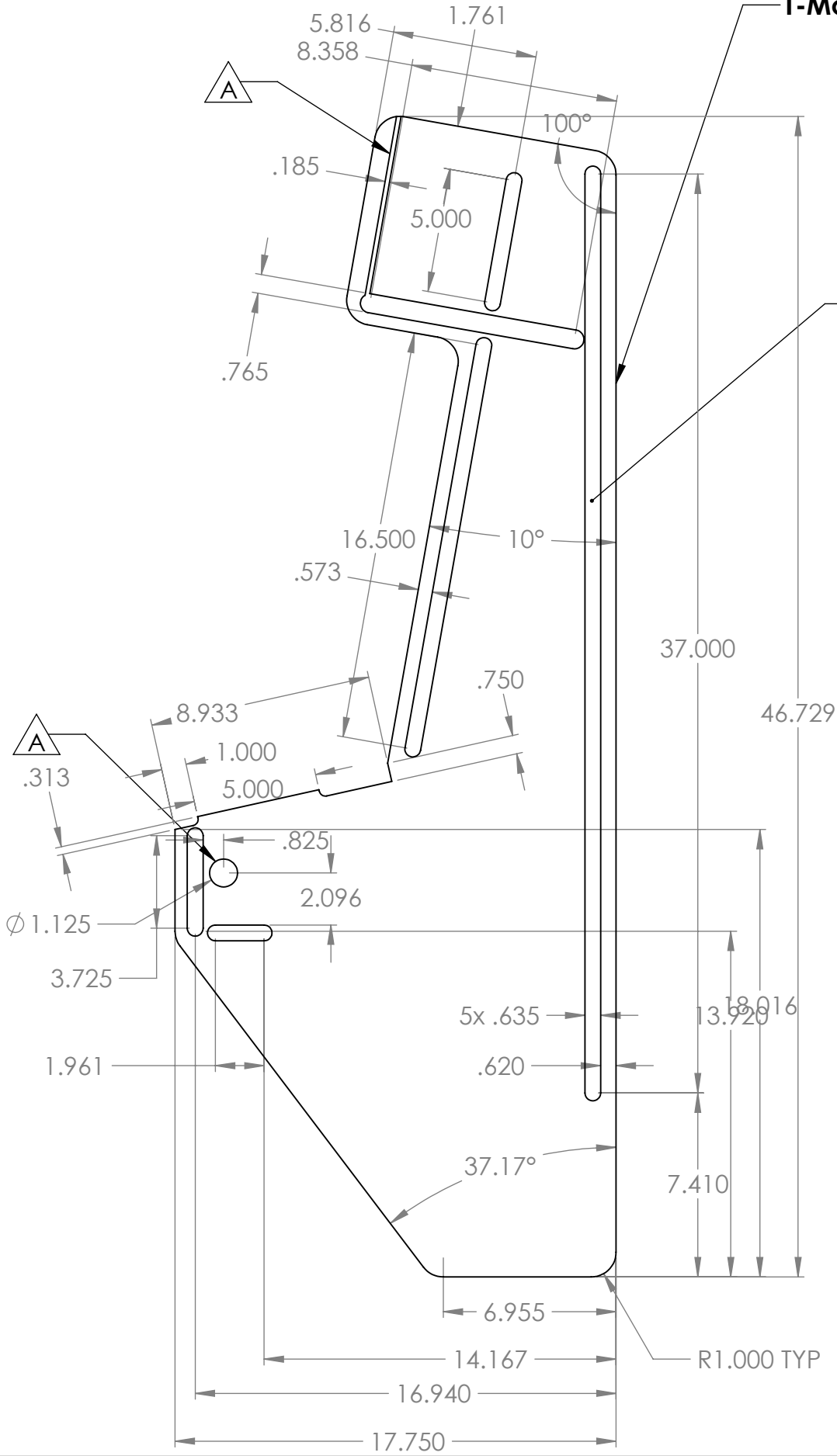
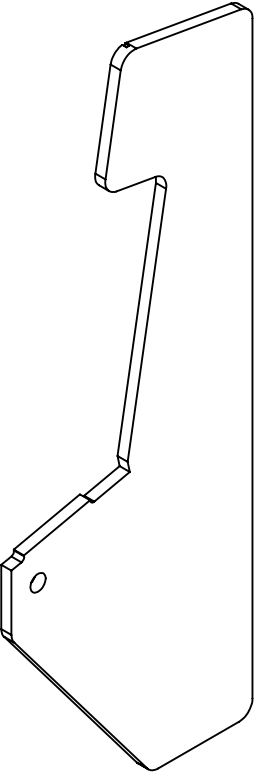
T-Mold Cut for all Target Edges Post CNC

▽ 0.313 TYP

.750

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Left Side		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED	RR	2/2/2020			
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			B	5	1
NEXT ASSY	USED ON	MATERIAL				SCALE: 1:20		WEIGHT:
APPLICATION		FINISH				SHEET 5 OF 27		
		DO NOT SCALE DRAWING						



B

A

4

3

2

1



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3, B3	A	Added Button Hole and Extended Marquee Slot to top of Part	2/13/2020	PG

DIMENSIONS ARE SAME AS LEFT SIDE
WITH DADOS CUT ON OPPOSITE SIDE OF BOARD

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Right Side			
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020				
		TOLERANCES: FRACTIONAL ±	CHECKED	RR	2/1/2020				
		ANGULAR: MACH ± BEND ±	ENG APPR.						
		TWO PLACE DECIMAL ±	MFG APPR.						
		THREE PLACE DECIMAL ±	Q.A.			SIZE B			
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:						
		MATERIAL							
NEXT ASSY	USED ON	FINISH				SCALE: 1:20			DWG. NO. 6
APPLICATION		DO NOT SCALE DRAWING							
						WEIGHT:		SHEET 6 OF 27	

4

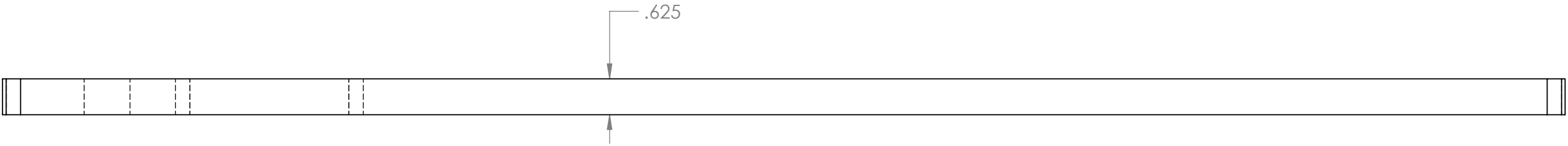
3

2

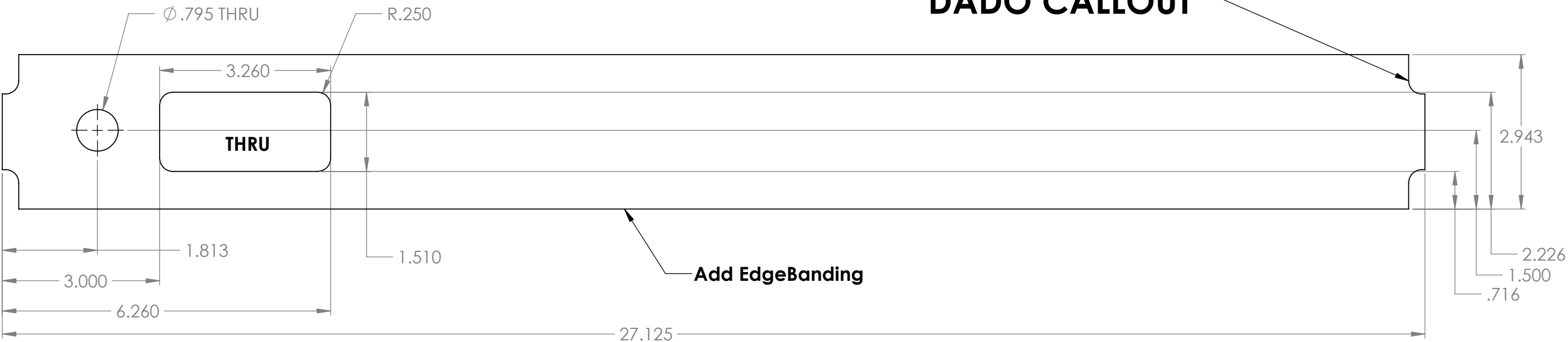
1

B

B



REFERENCE PAGE 4 FOR
DADO CALLOUT



A

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Bottom Lip</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV <div>B </div>		

4

3

2

1

4

3

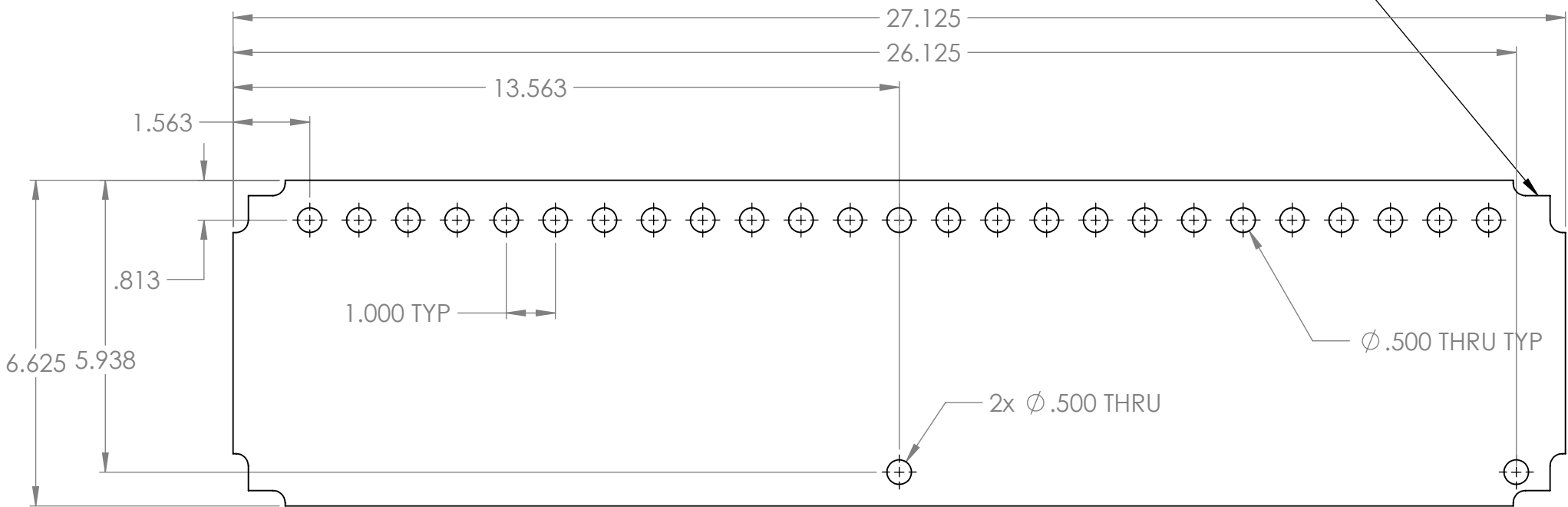
2

1

B

B

REFERENCE PAGE 4 FOR
DADO CALLOUT



A

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: LED Panel		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV B 8 ?		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:5	WEIGHT:	SHEET 8 OF 27
APPLICATION		DO NOT SCALE DRAWING						

4

3

2

1

4

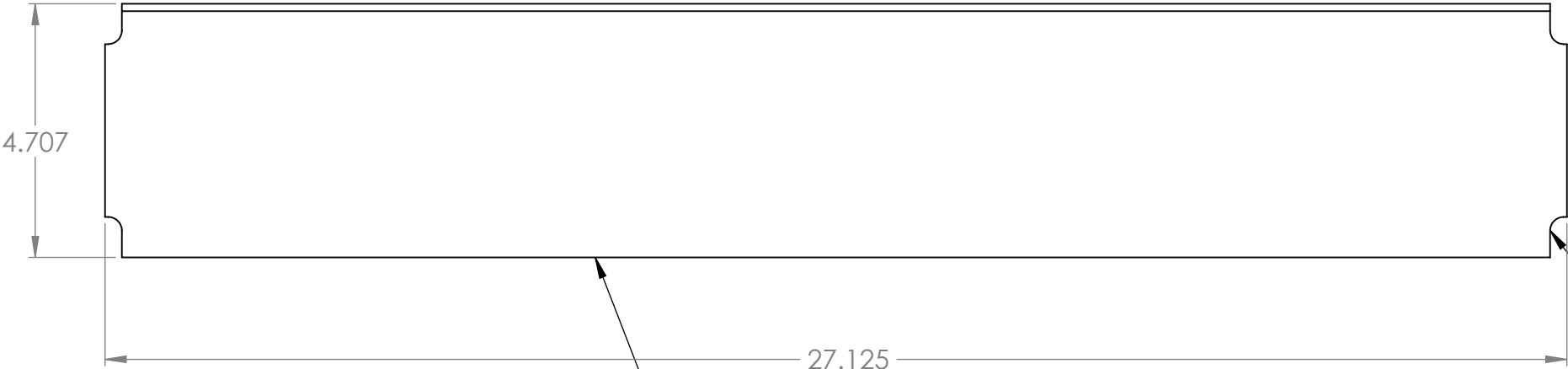
3

2

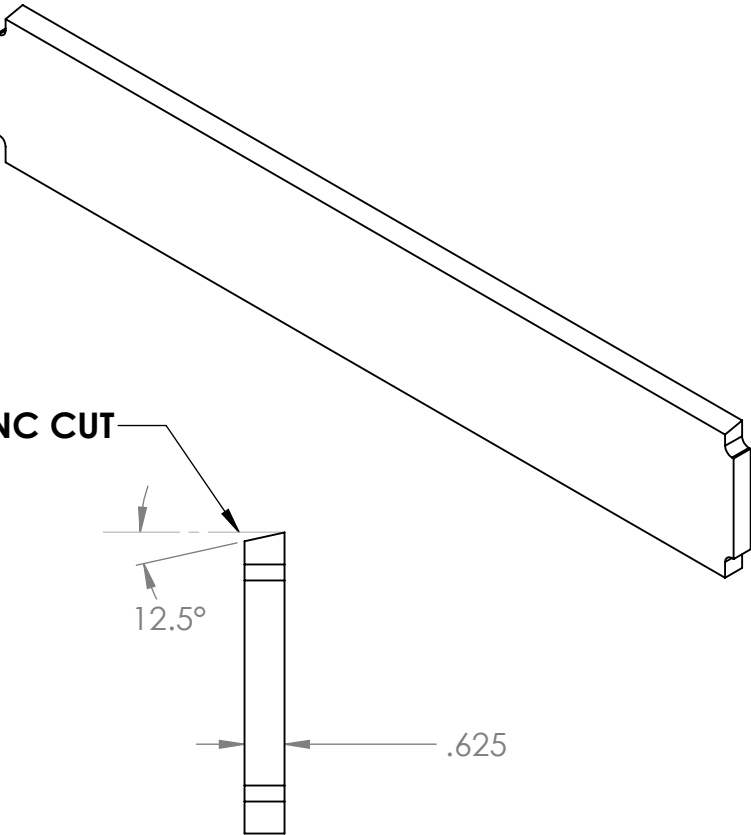
1

B

B



POST CNC CUT



REFERENCE PAGE 4 FOR
DADO CALLOUT

A

A

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Front Panel</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.			SIZE DWG. NO. REV <div>B 9 ?</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5 WEIGHT: SHEET 9 OF 27		

4

3

2

1

4

3

2

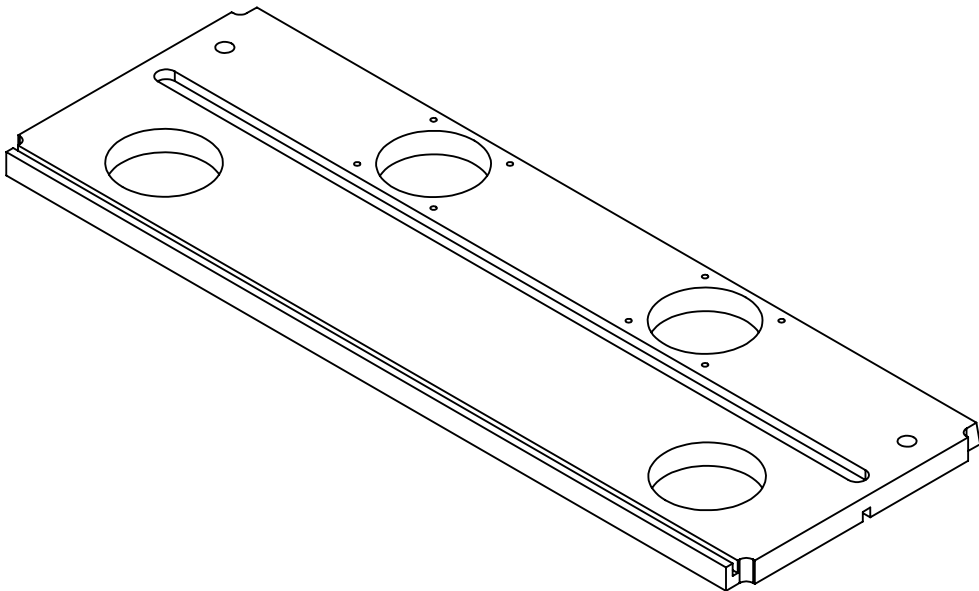
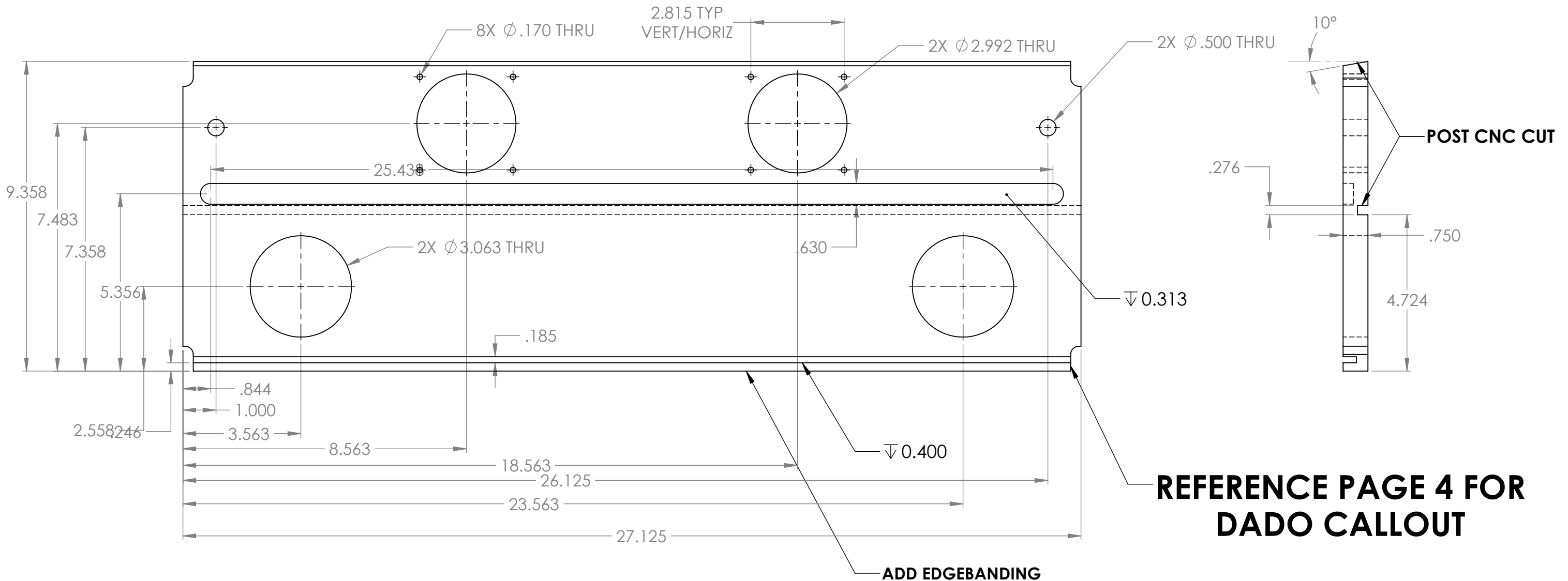
1

B

B

A

A



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Speaker Panel	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED				
		MATERIAL	ENG APPR.				
		FINISH	MFG APPR.			SIZE DWG. NO. REV B 10 ?	
			Q.A.				
			COMMENTS:			SCALE: 1:5 WEIGHT:	
NEXT ASSY		USED ON				SHEET 10 OF 27	
APPLICATION		DO NOT SCALE DRAWING					

4

3

2

1

4

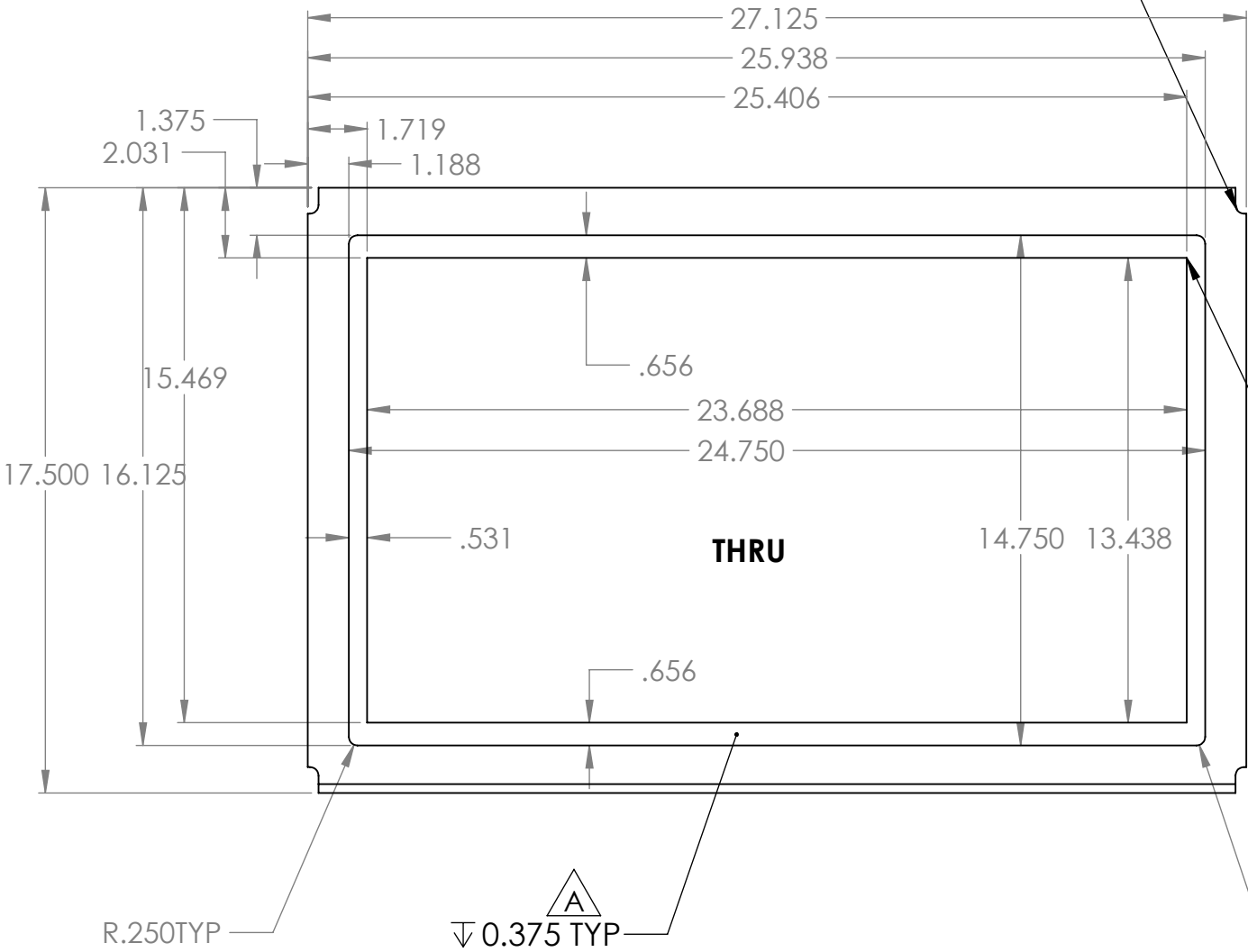
3

2

1

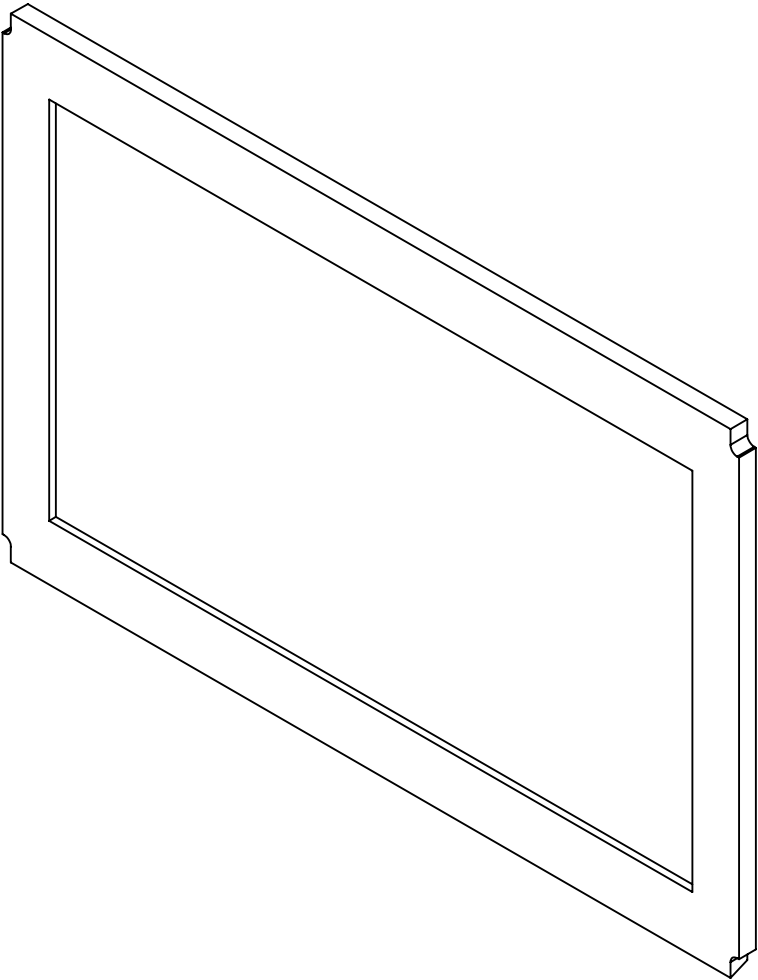
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4	A	Changed Depth of Cut From 0.500" to 0.375"	2/13/2020	PG

REFERENCE PAGE 4 FOR
DADO CALLOUT



REMOVE RADUIS
WITH FINISHING SAW

POST CNC CUT



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

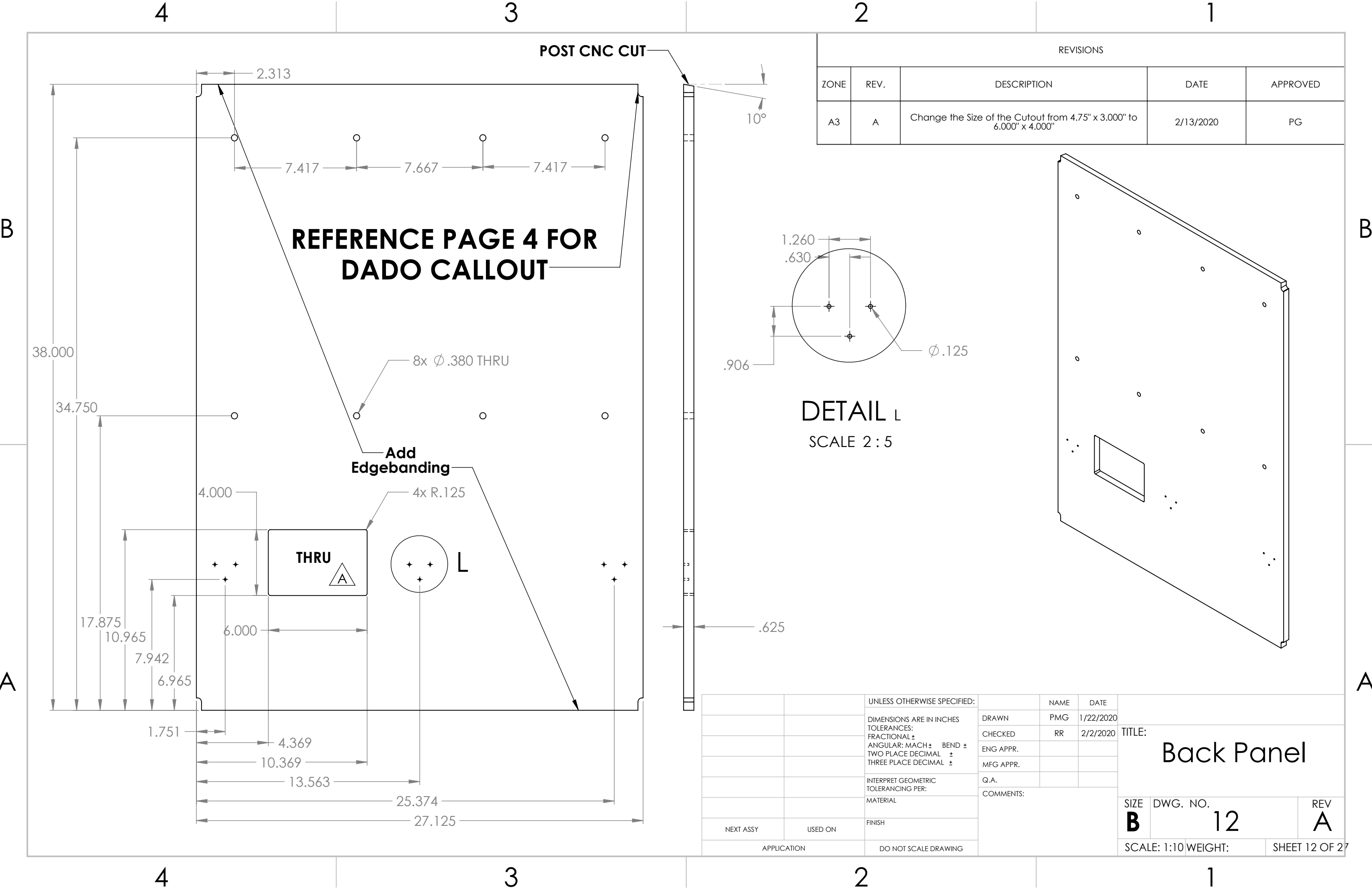
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Monitor Panel</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED	RR	2/1/2020			
		ANGULAR: MACH ± BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±				Q.A. <div>COMMENTS:</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH				SIZE B	DWG. NO. 11	REV A
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 11 OF 27

4

3

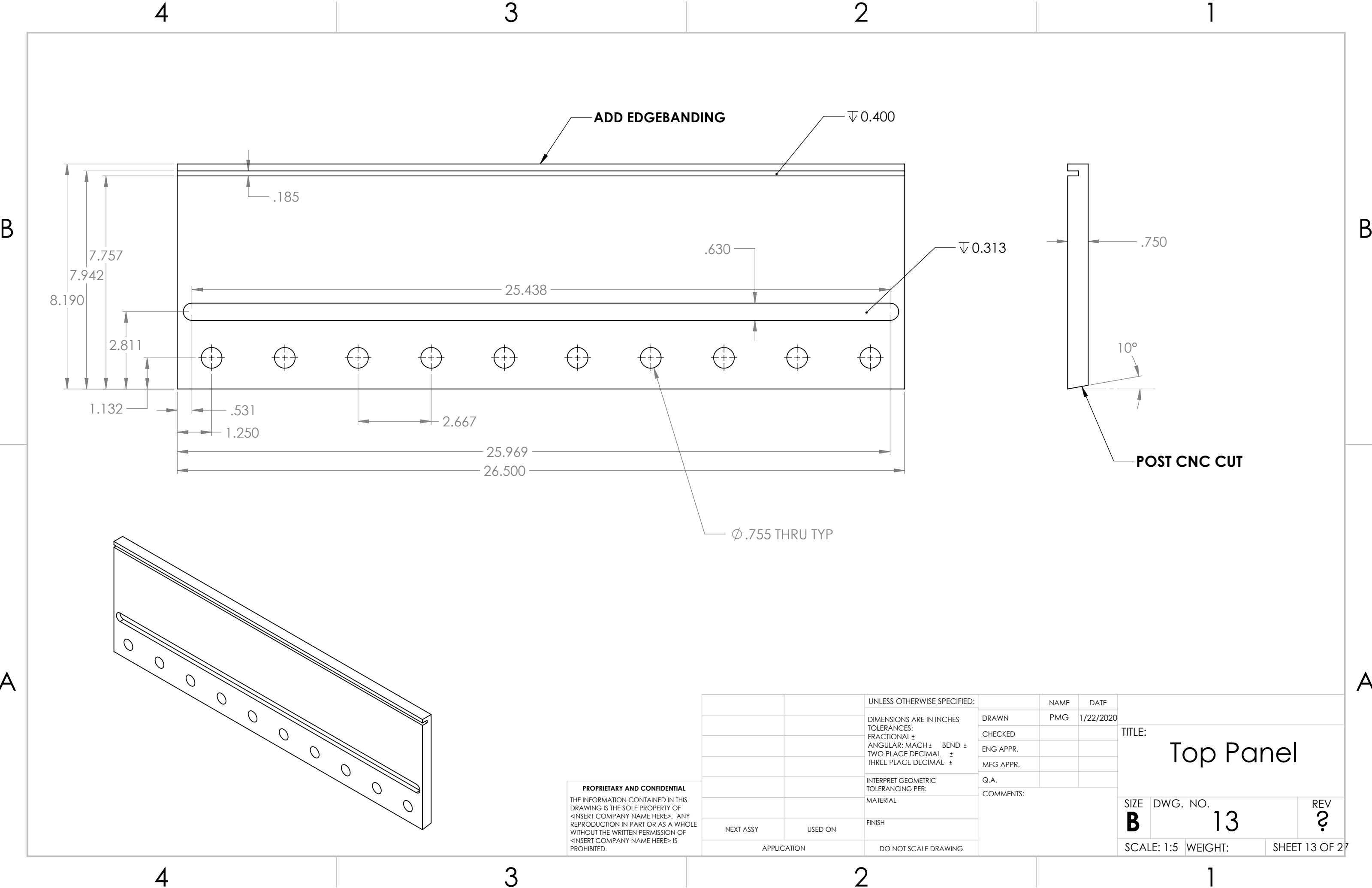
2

1



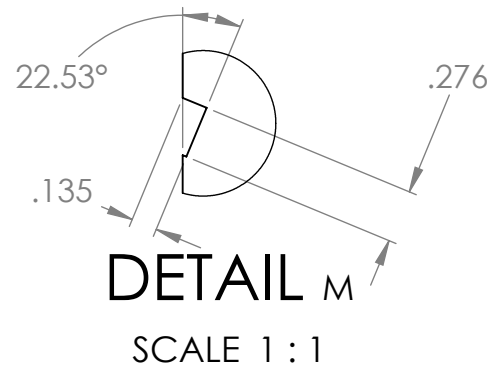
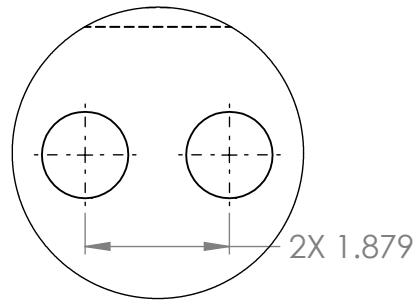
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3	A	Change the Size of the Cutout from 4.75" x 3.000" to 6.000" x 4.000"	2/13/2020	PG

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: <div>Back Panel</div>			
		DIMENSIONS ARE IN INCHES	DRAWN	PMG				1/22/2020
		TOLERANCES: FRACTIONAL ±	CHECKED	RR				2/2/2020
		ANGULAR: MACH ± BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV <div>B 12 A</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT: SHEET 12 OF 2		

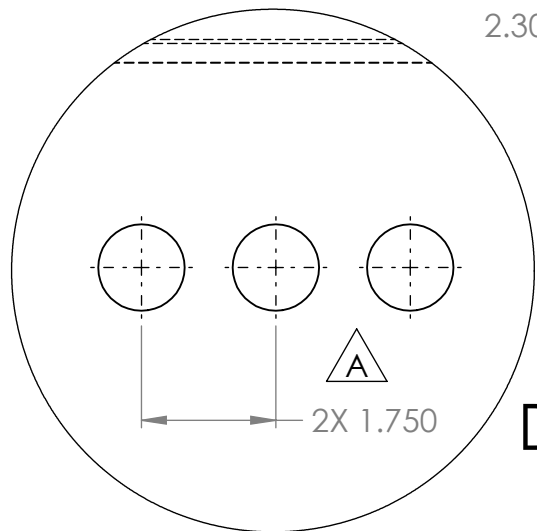
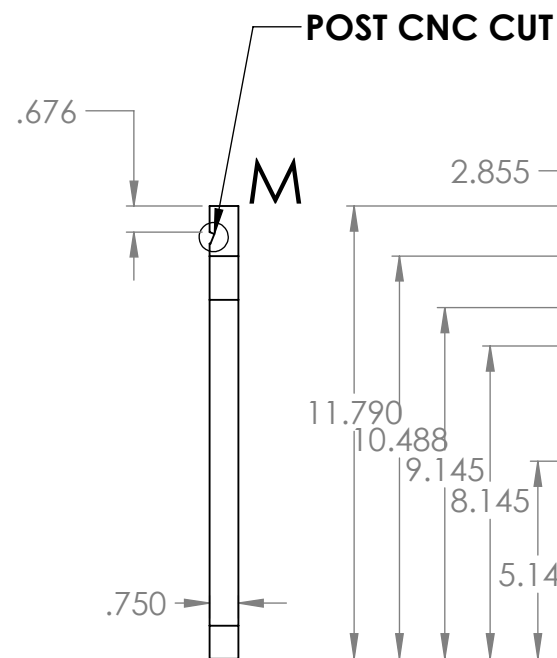


PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

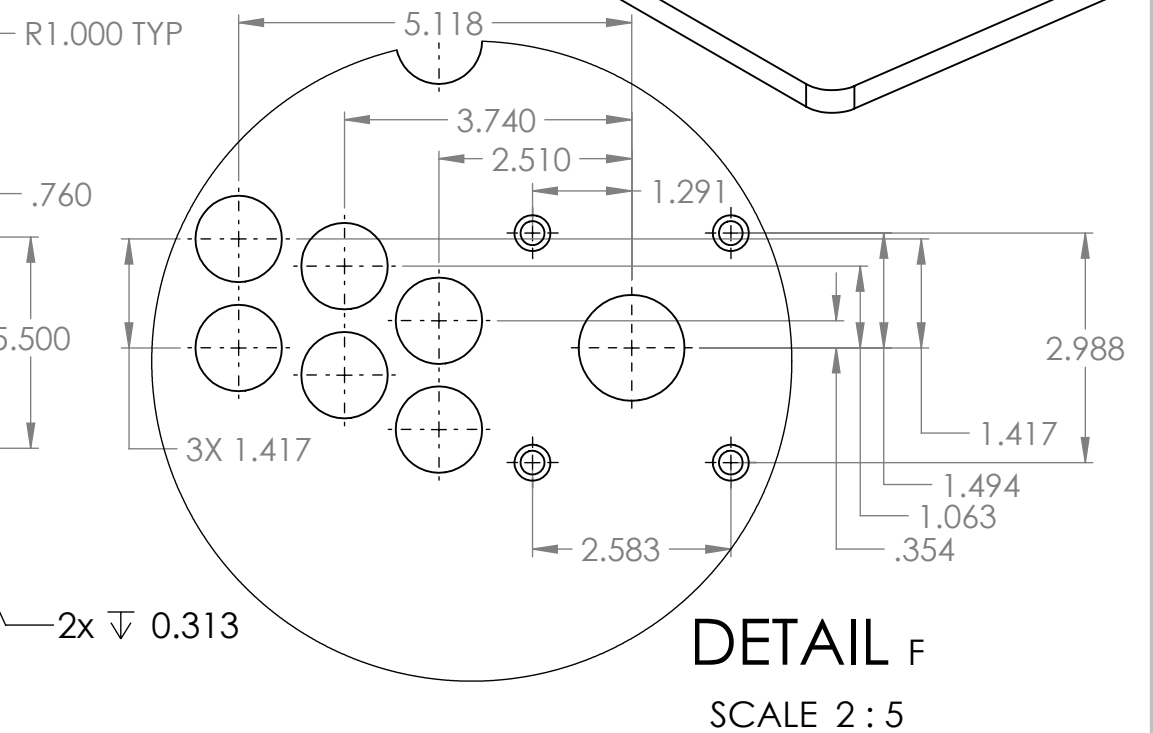
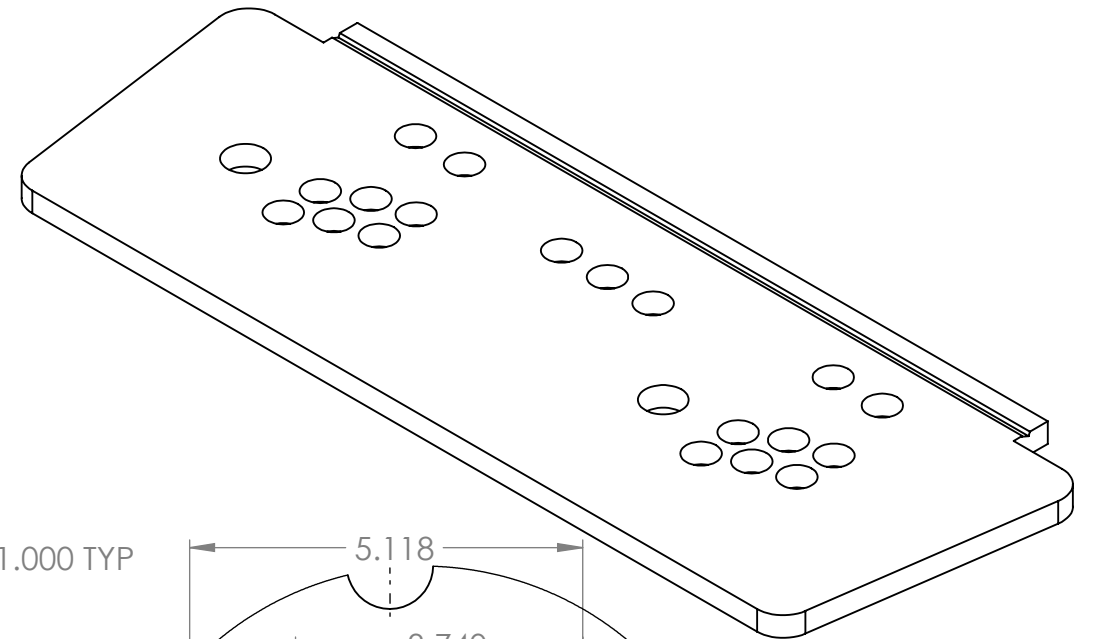
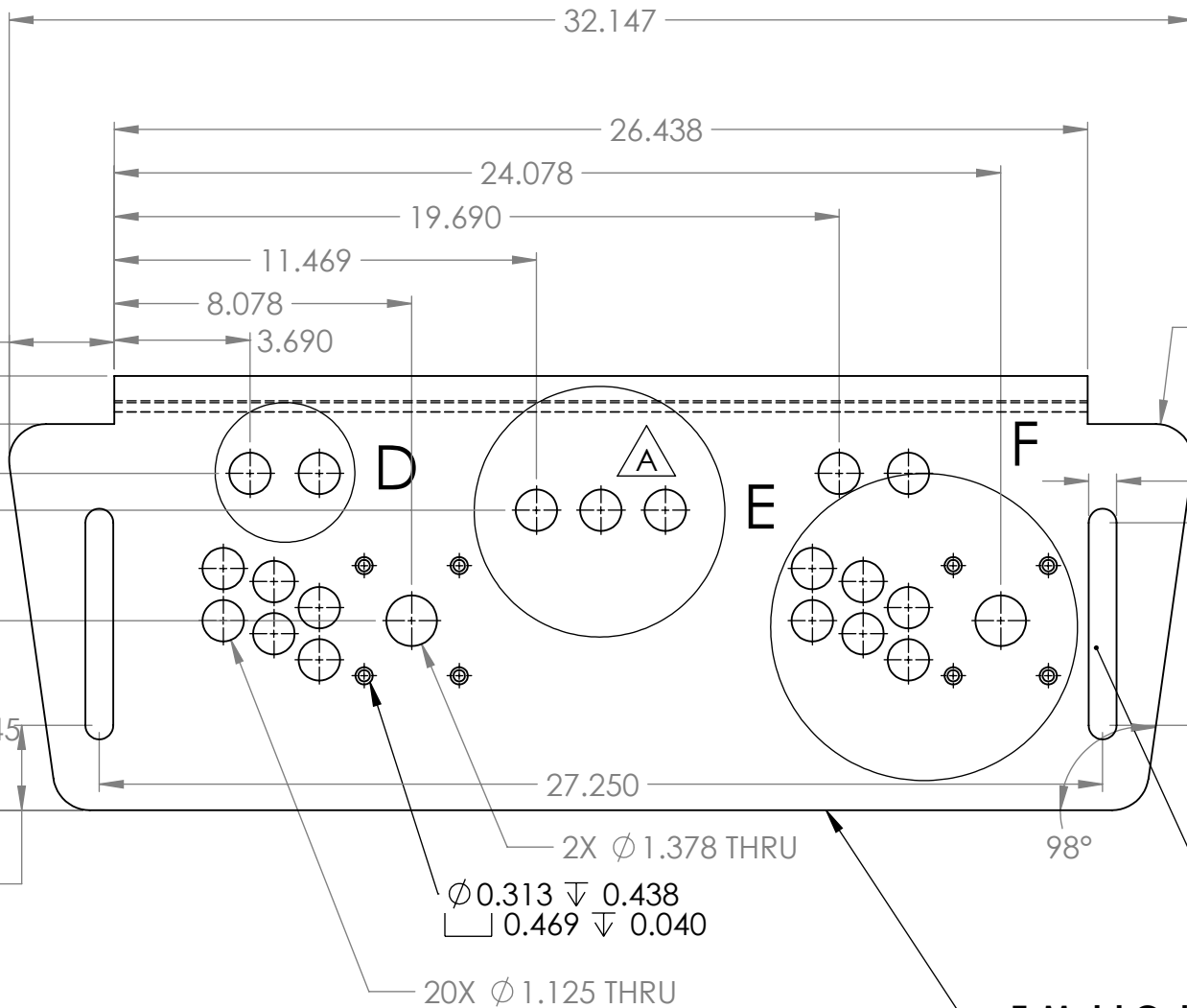
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Top Panel	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED				
		MATERIAL	ENG APPR.				
		FINISH	MFG APPR.			SIZE DWG. NO. REV B 13 ?	
NEXT ASSY	USED ON		Q.A.				
APPLICATION		DO NOT SCALE DRAWING	COMMENTS:			SCALE: 1:5	WEIGHT:
						SHEET 13 OF 27	



DETAIL D
SCALE 2 : 5



DETAIL E
SCALE 2 : 5

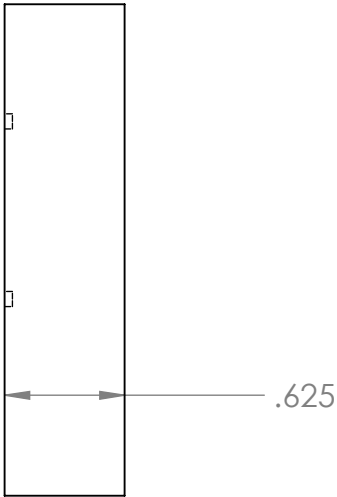
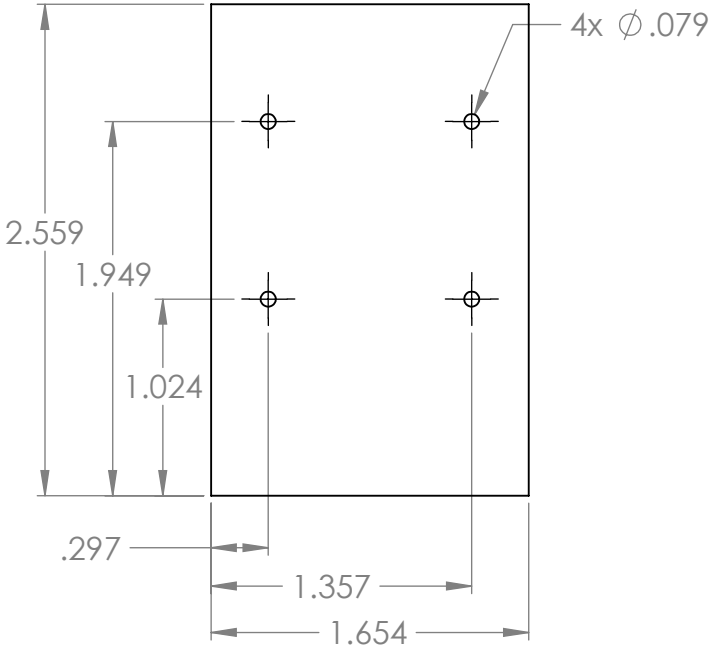
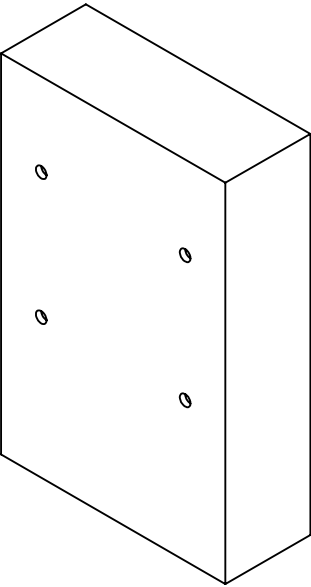


DETAIL F
SCALE 2 : 5

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4, B3	A	Reduced Holes from 4 to 3 and Chagned Spacing to be Centered/Symmetric	2/13/2020	PG

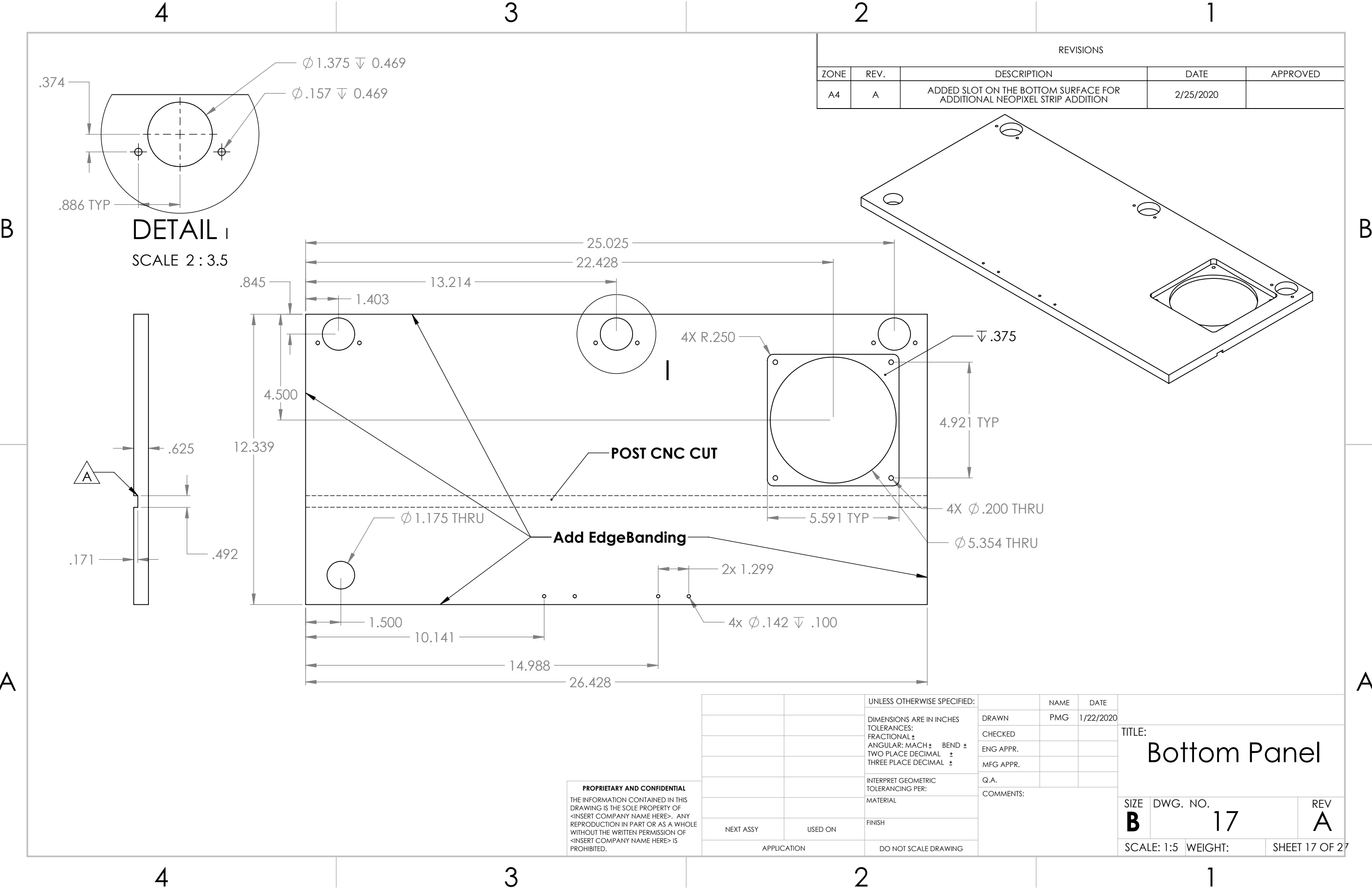
		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE: <h1>Control Panel</h1>			
		DIMENSIONS ARE IN INCHES	DRAWN	PMG				1/22/2020
		TOLERANCES: FRACTIONAL ±	CHECKED	RR				2/2/2020
		ANGULAR: MACH ± BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV
						B	14	A
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:5 WEIGHT: SHEET 14 OF 27					

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

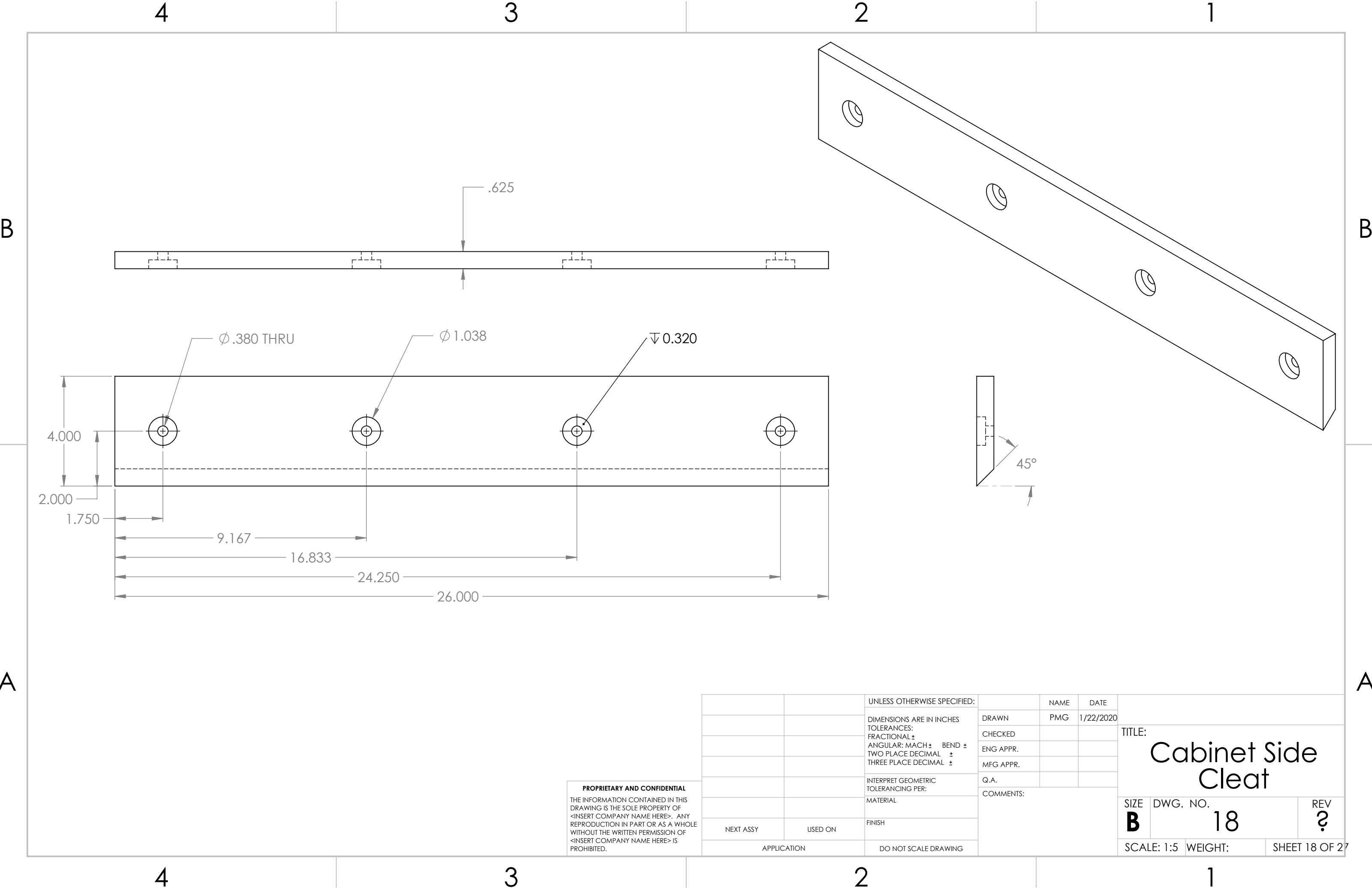
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Latch Mount</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV <div>B 16 ?</div>		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:1	WEIGHT:	SHEET 16 OF 27



REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4	A	ADDED SLOT ON THE BOTTOM SURFACE FOR ADDITIONAL NEOPIXEL STRIP ADDITION	2/25/2020	

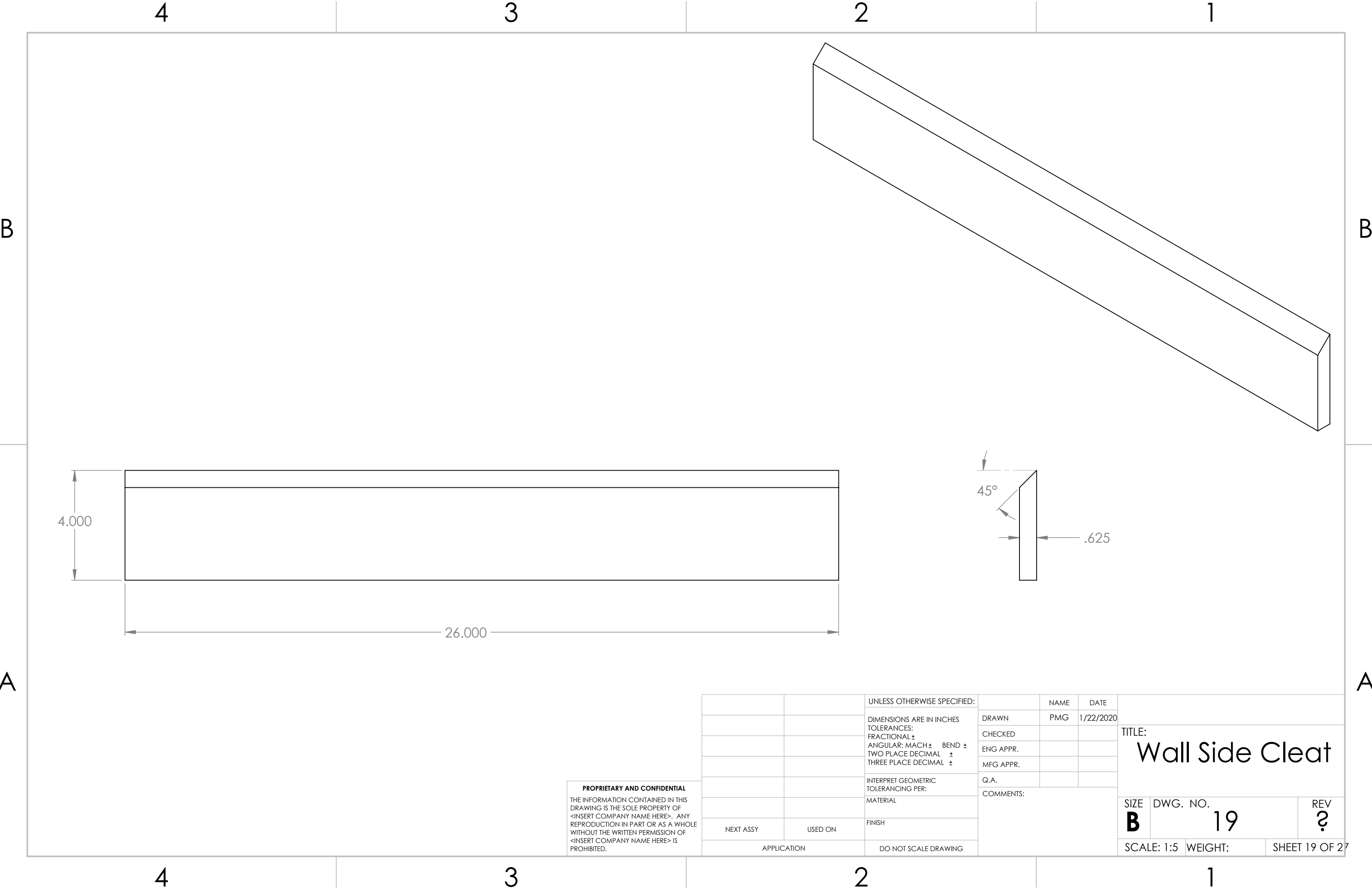
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Bottom Panel	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL \pm	ENG APPR.				
		ANGULAR: MACH \pm BEND \pm	MFG APPR.				
		TWO PLACE DECIMAL \pm	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL \pm	COMMENTS:			B	17
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:5	WEIGHT:
		MATERIAL					SHEET 17 OF 27
		FINISH					
NEXT ASSY	USED ON	APPLICATION					
		DO NOT SCALE DRAWING					

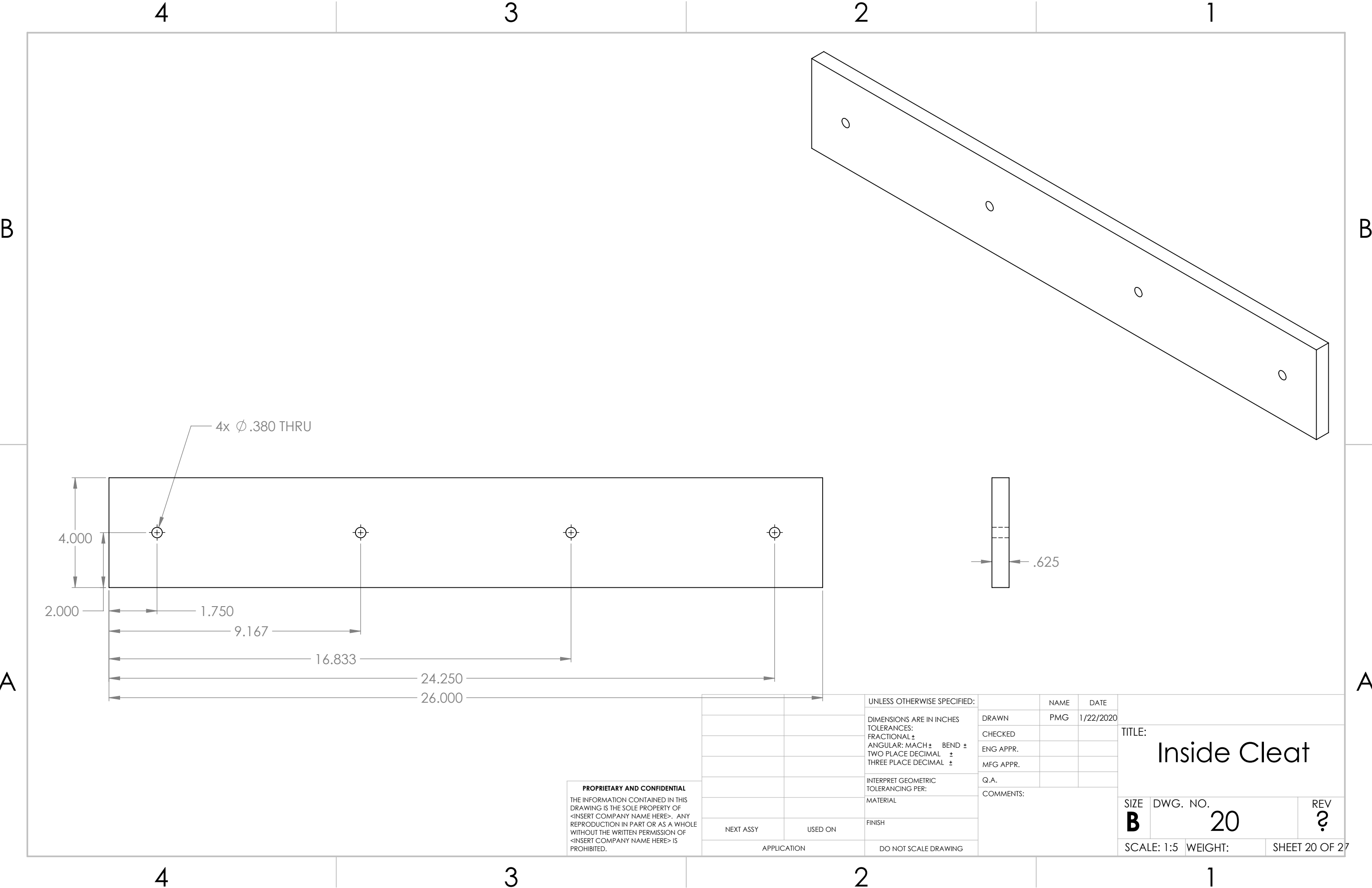
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Cabinet Side Cleat</div>			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020				
			CHECKED						
			ENG APPR.						
			MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE <div>B</div>			
		MATERIAL	COMMENTS:						
		FINISH							
NEXT ASSY	USED ON					DWG. NO. <div>18</div>		REV <div>?</div>	
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5		WEIGHT:	SHEET 18 OF 27





B

B

A

A

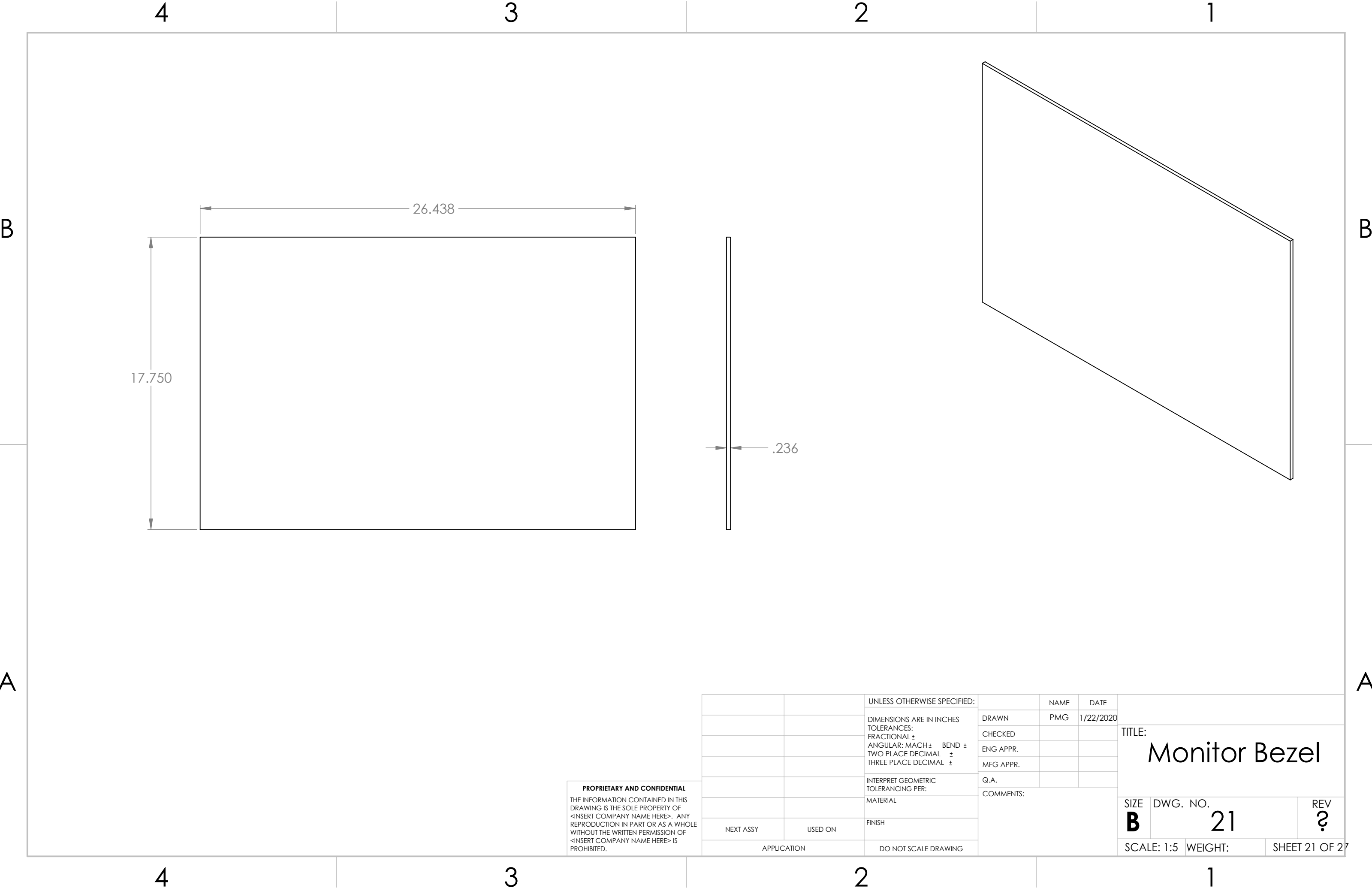
PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC			
		TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

TITLE:

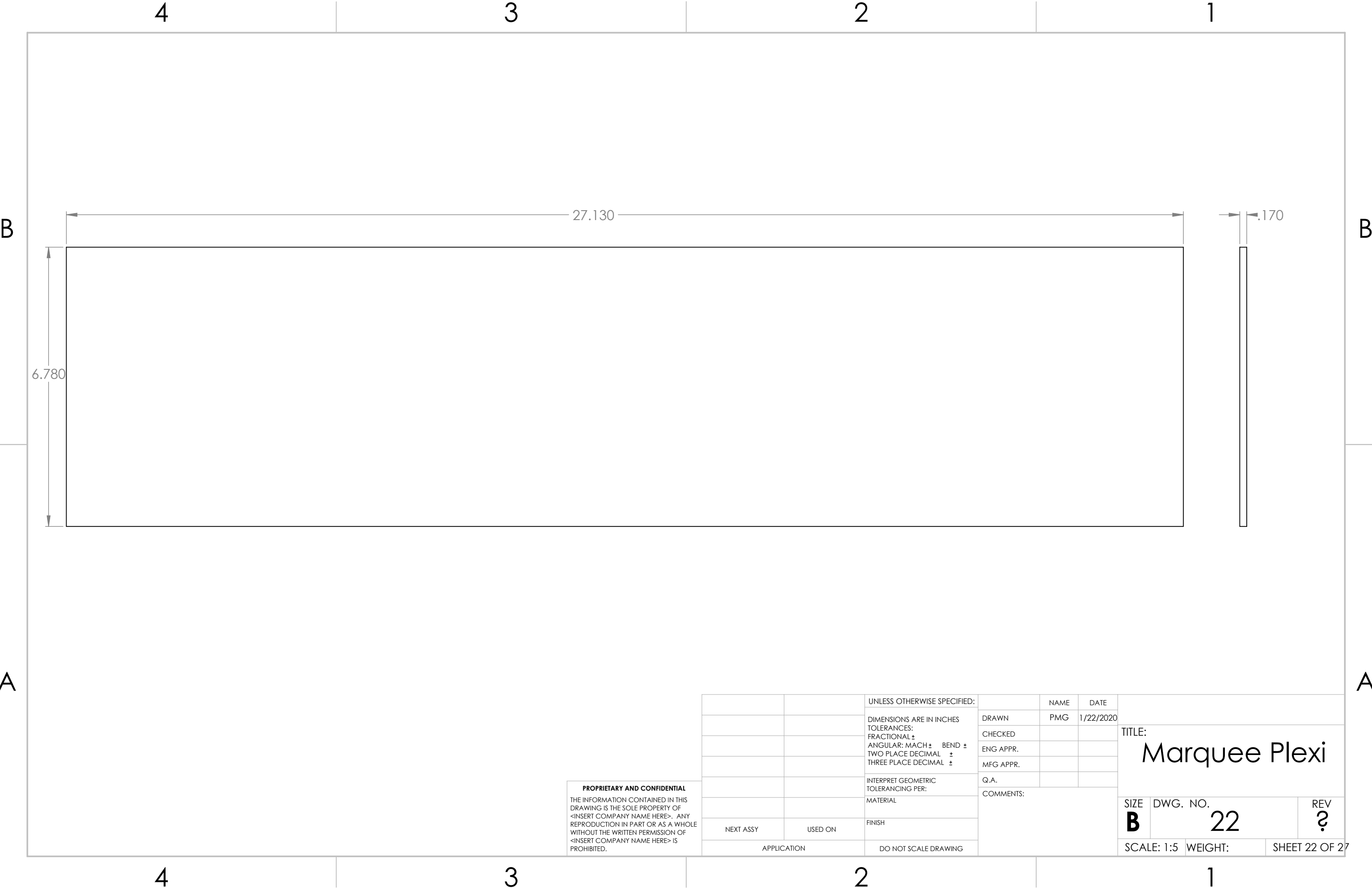
Inside Cleat

SIZE	DWG. NO.	REV
B	20	?
SCALE: 1:5	WEIGHT:	SHEET 20 OF 2



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Monitor Bezel		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV B 21 ?		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5 WEIGHT: SHEET 21 OF 2		

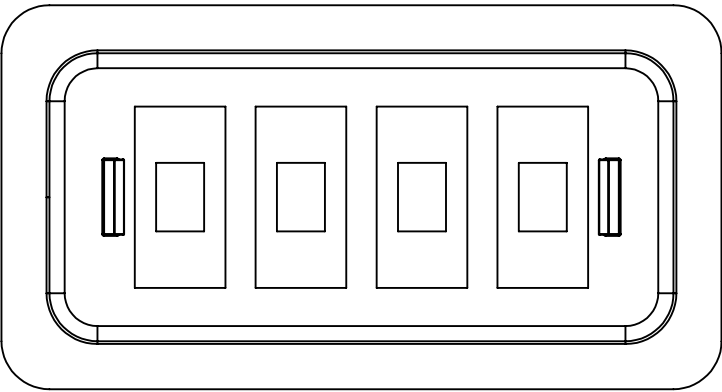
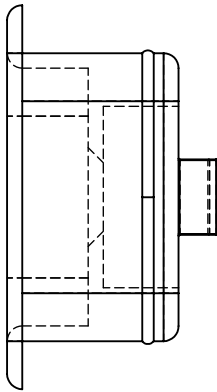
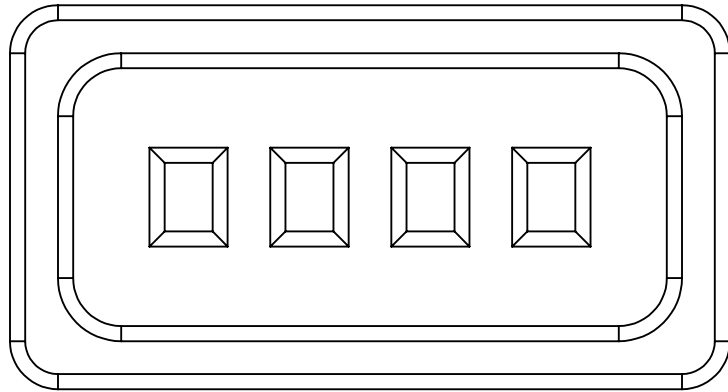
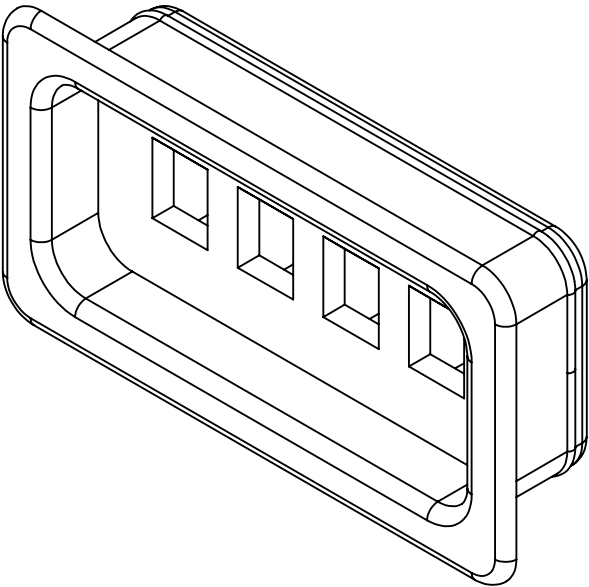
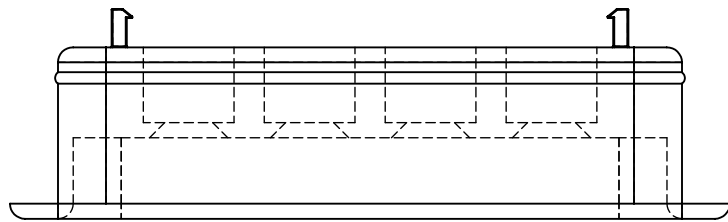


4

3

2

1



TO BE 3D PRINTED

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Switch Panel	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			B	23
		INTERPRET GEOMETRIC				REV	?
		TOLERANCING PER:				SCALE: 1:1	WEIGHT:
		MATERIAL				SHEET 23 OF 27	
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

4

3

2

1

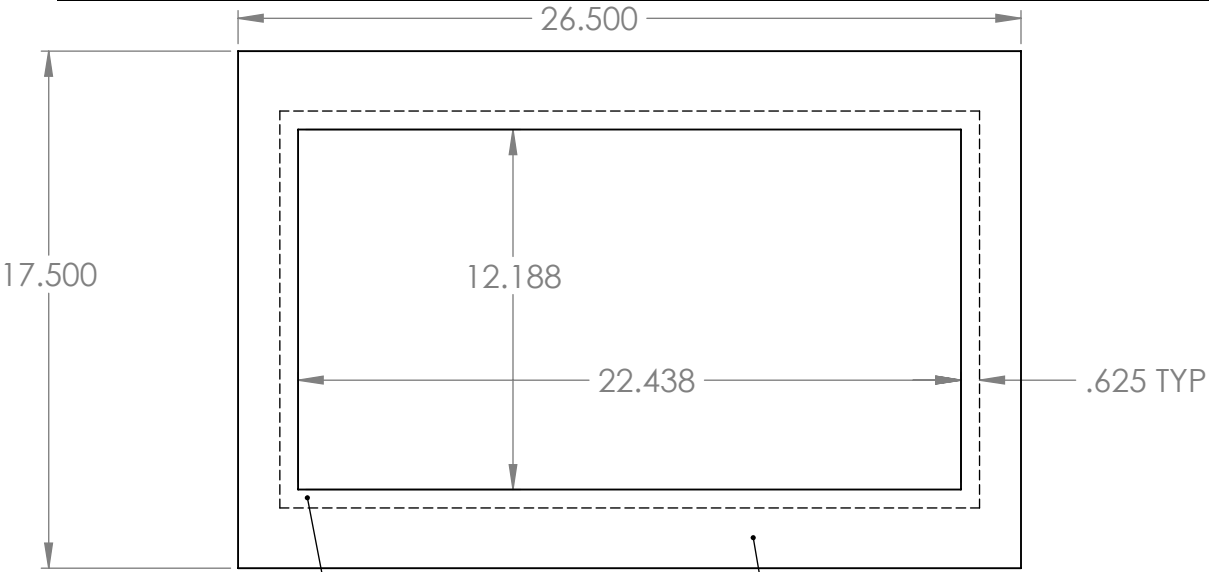
4

3

2

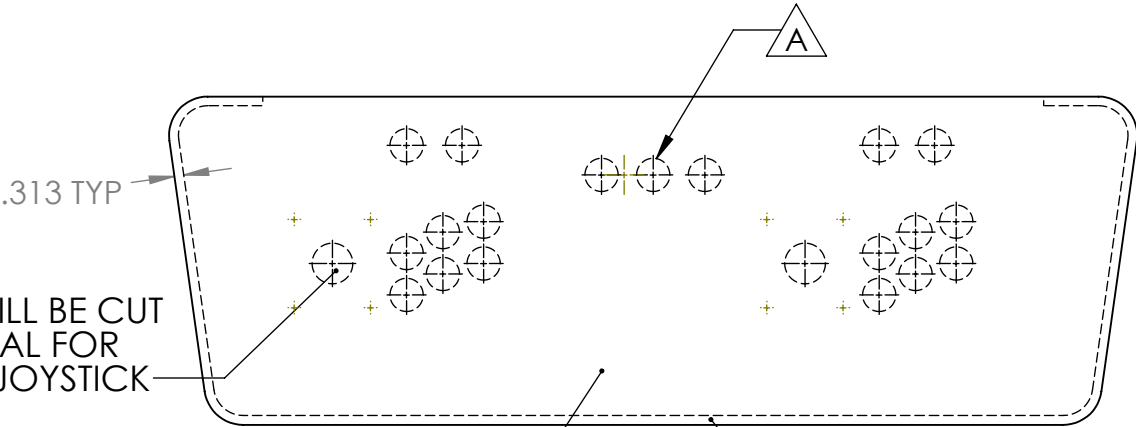
1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B1, B3	A	Control Panel - Changed Middle Buttons from 4x to 3x, Sides - Added Buttons for Pinball Games	2/22/2020	



INSIDE DOTTED LINE IS SOLID BLACK AND WILL BE WRAPPED AROUND OPENING

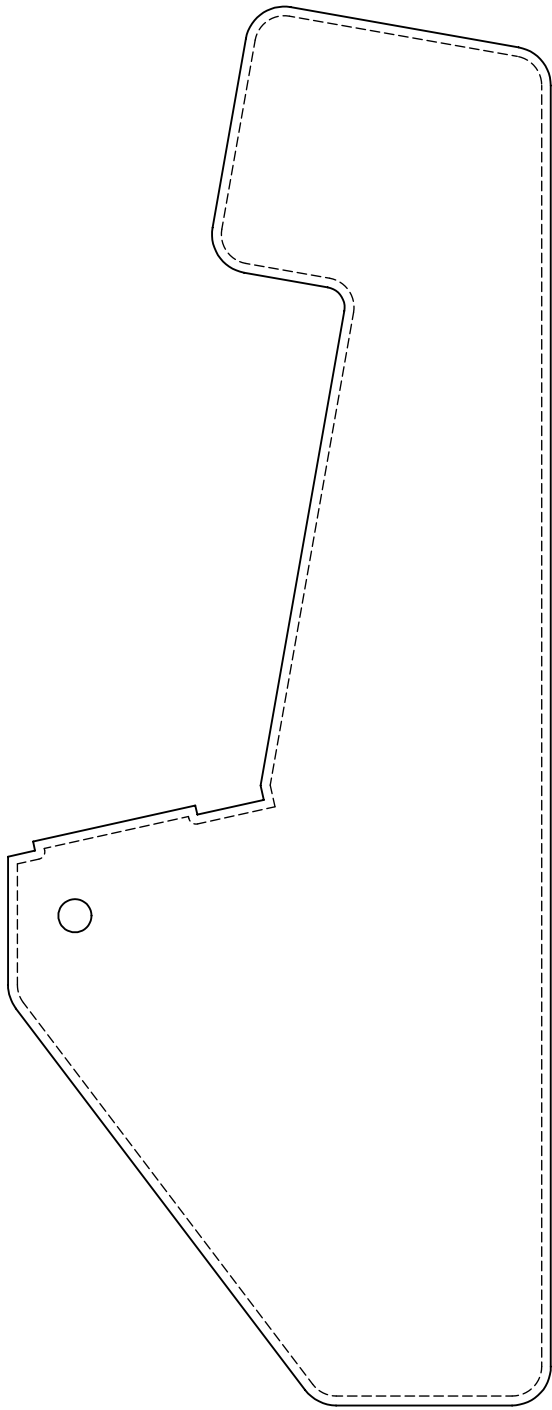
OUTSIDE DOTTED LINE IS VISIBLE AREA



ALL CIRCLES WILL BE CUT THROUGH DECAL FOR BUTTONS AND JOYSTICK

INSIDE DOTTED LINE IS THE VISIBLE AREA

OUTSIDE DOTTED LINE WILL BE FOLDED UNDER T-MOLDING



.313 TYP

INSIDE DOTTED LINE IS THE VISIBLE AREA

OUTSIDE DOTTED LINE WILL BE FOLDED UNDER T-MOLDING

A

OUTSIDE DOTTED LINE WILL BE IN MOUNTING SLOT

INSIDE DOTTED LINE IS VISIBLE AREA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF <INSERT COMPANY NAME HERE>. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF <INSERT COMPANY NAME HERE> IS PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020	TITLE:	
		TOLERANCES:	CHECKED			Art	
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			B	24
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:20	WEIGHT:
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	DO NOT SCALE DRAWING					
APPLICATION							

4

3

2

1

Art

SIZE **B** DWG. NO. **24** REV **A**

SCALE: 1:20 WEIGHT: SHEET 24 OF 27

4

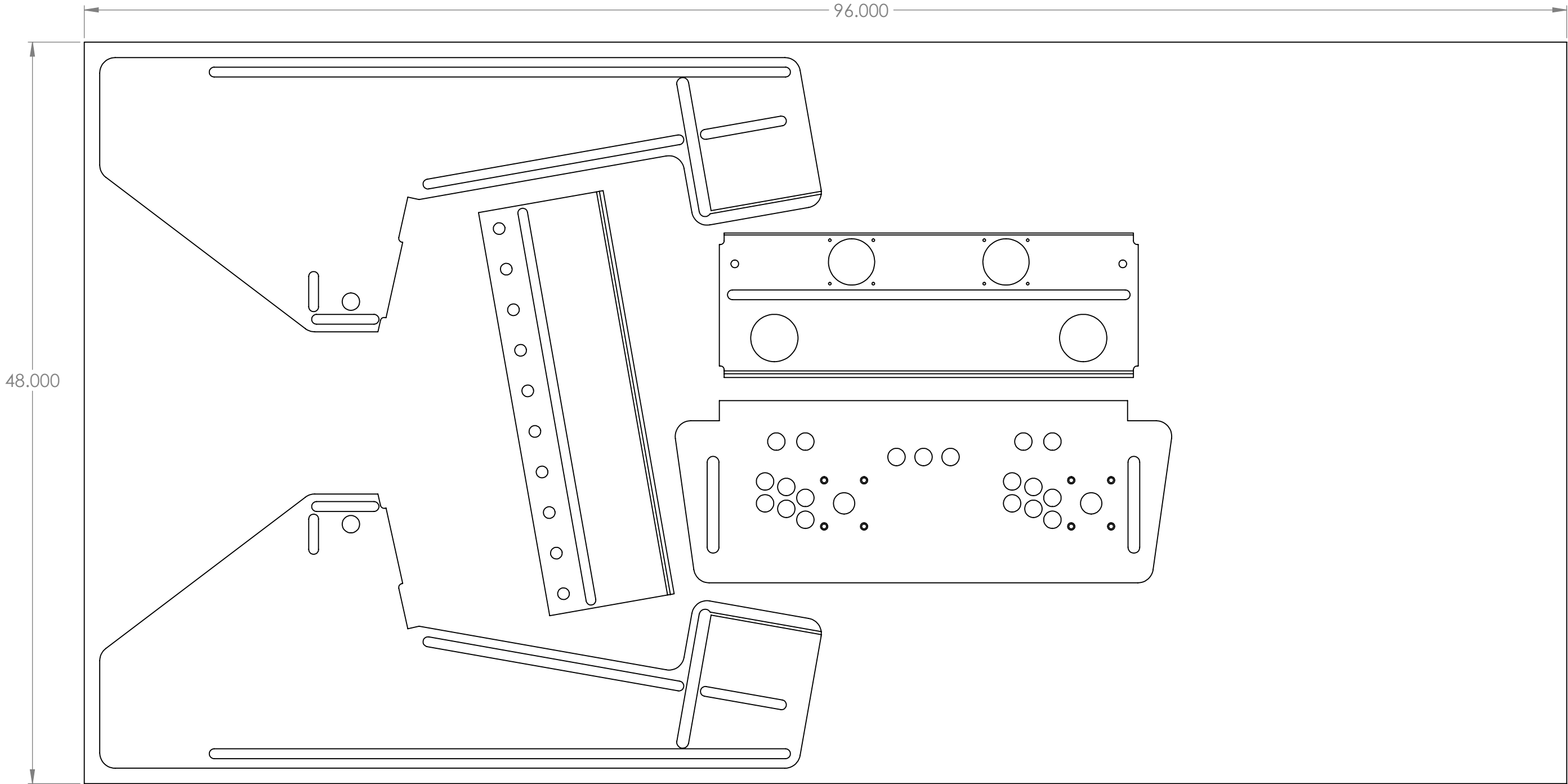
3

2

1

B

B



A

A

ALL PARTS 1" FROM EDGE
AND 1.5" FROM EACH OTHER

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

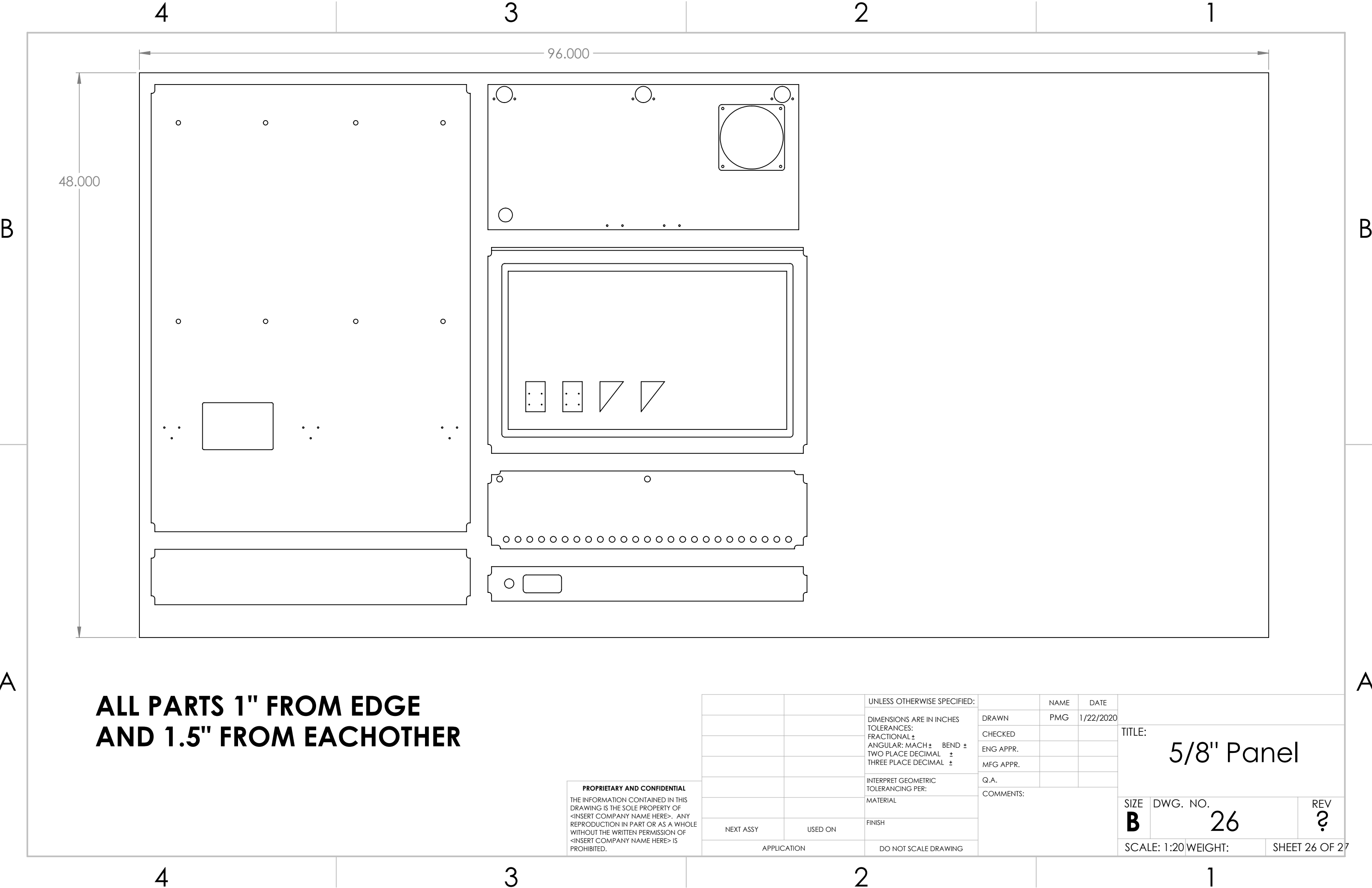
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: 3/4" Panel		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE DWG. NO. REV B 25 ?		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:20 WEIGHT: SHEET 25 OF 2		

4

3

2

1



ALL PARTS 1" FROM EDGE
AND 1.5" FROM EACH OTHER

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>5/8" Panel</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED					
		ANGULAR: MACH ± BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.			SIZE B DWG. NO. <div>26</div> REV <div>?</div>		
		THREE PLACE DECIMAL ±	Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL				SCALE: 1:20 WEIGHT: SHEET 26 OF 27		
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

4

3

2

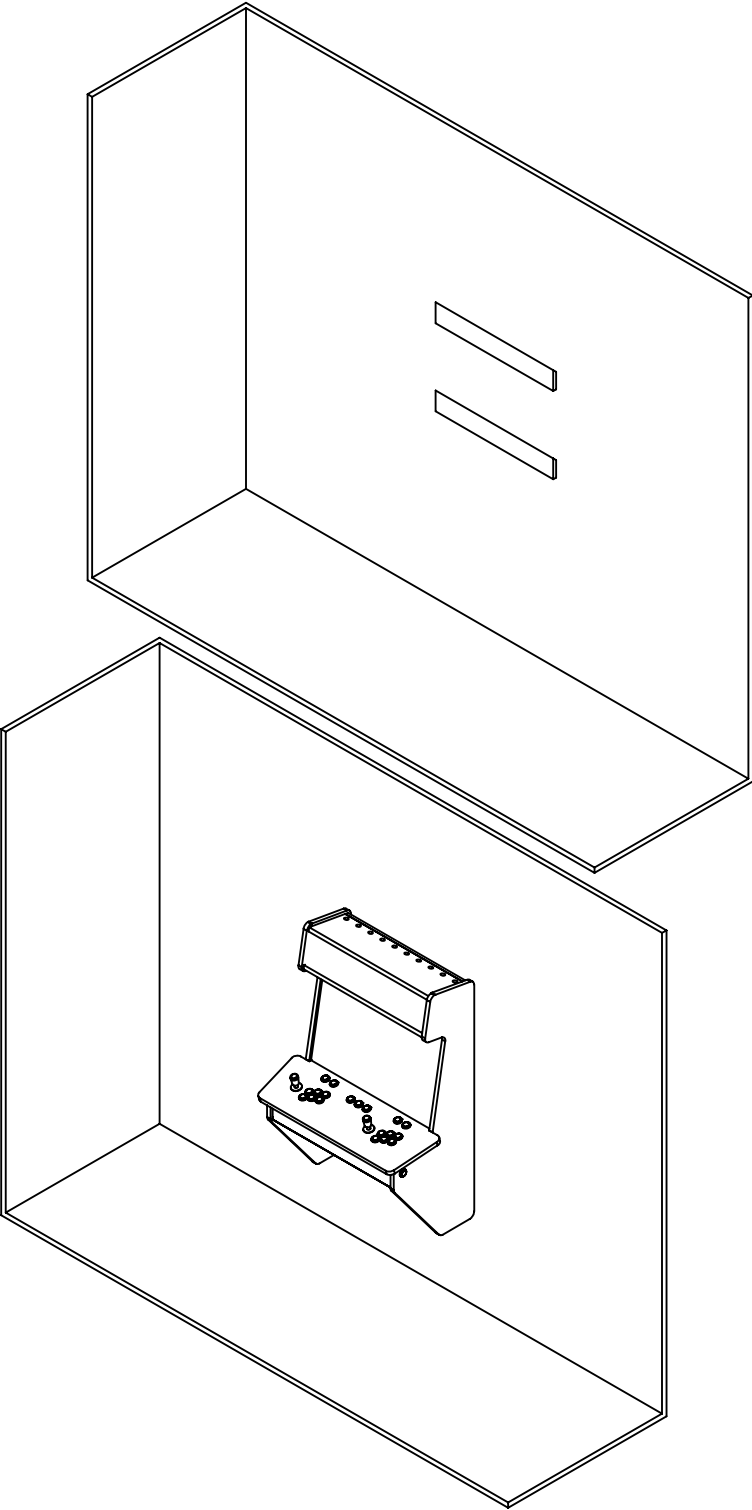
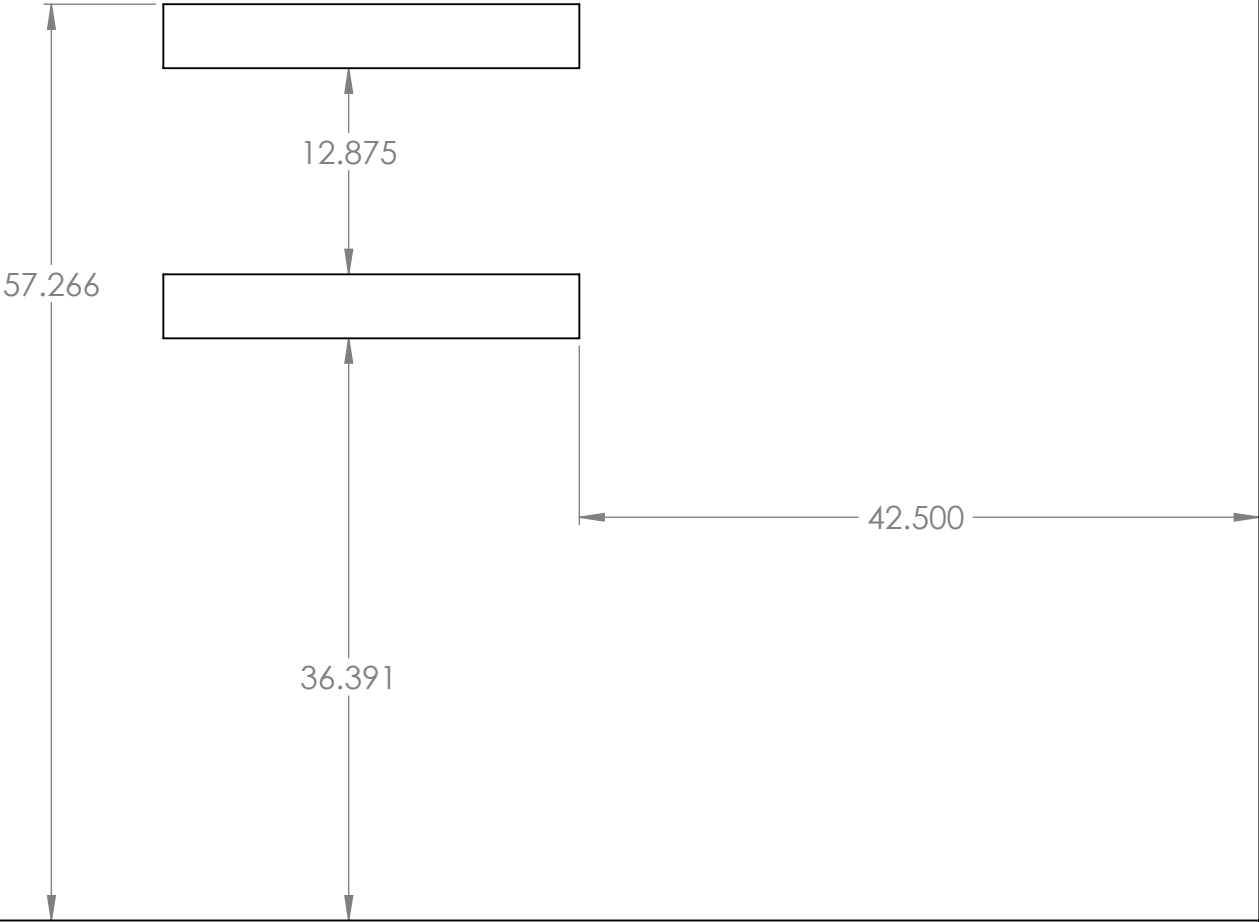
1

B

B

A

A



PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <h1>Mounting</h1>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			B	27	?
NEXT ASSY	USED ON	MATERIAL				SCALE: 1:5	WEIGHT:	SHEET 27 OF 27
APPLICATION		FINISH						
		DO NOT SCALE DRAWING						

4

3

2

1