

ITEM NO.	PART NUMBER	Thickness	Material	Overall Size	Dado	Post CNC	QTY.
1	Right Side	0.750	MDF	46.888 x 17.750	Yes	No	1
2	Left Side	0.750	MDF	46.888 x 17.750	Yes	No	1
3	Bottom Lip	0.625	MDF	2.943 x 27.125	Yes	No	1
4	LED Panel	0.625	MDF	6.625 x 27.125	Yes	No	1
5	Front	0.625	MDF	4.707 x 27.125	Yes	Yes	1
6	Speaker Panel	0.750	MDF	9.358 x 27.125	Yes	Yes	1
7	Monitor Panel	0.625	MDF	17.500 x 27.125	Yes	Yes	1
8	Back	0.625	MDF	38.000 x 27.125	Yes	Yes	1
9	Top	0.750	MDF	8.190 x 26.500	No	Yes	1
10	Control Panel	0.750	MDF	11.790 x 32.448	Yes	Yes	1
11	Latch Brace	0.625	MDF	2.000 X 2.559	No	No	2
12	Latch Mount	0.625	MDF	2.559 x 1.654	No	No	2
13	Bottom/Maintenance	0.625	MDF	12.339 x 26.428	No	No	1
14	Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
15	Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
16	Wall Side Cleat	0.625	PLYWOOD	4.000 X 26.000	No	Yes	2
17	Monitor Bezel	0.236	PLEXI	17.750 x 26.438	No	No	1
18	Marquee Plexi	0.170	PLEXI	6.780 x 27.130	No	No	1
19	Edgeband	0.018	PLASTIC	0.625 x 26.500	No	No	3
21	Switch Plate		3D PRINTED		No	No	1

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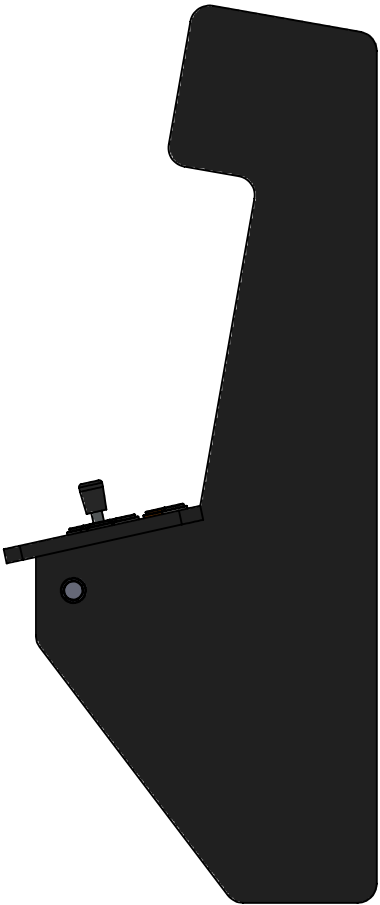
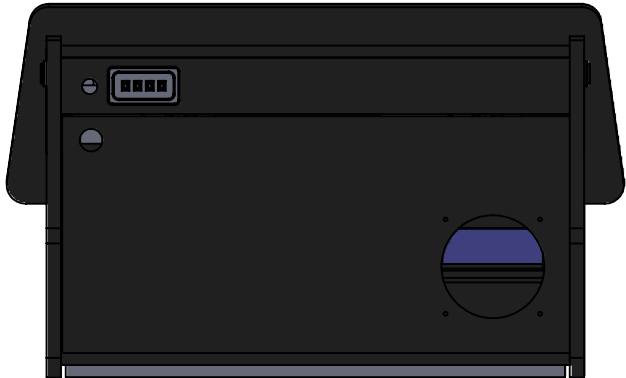
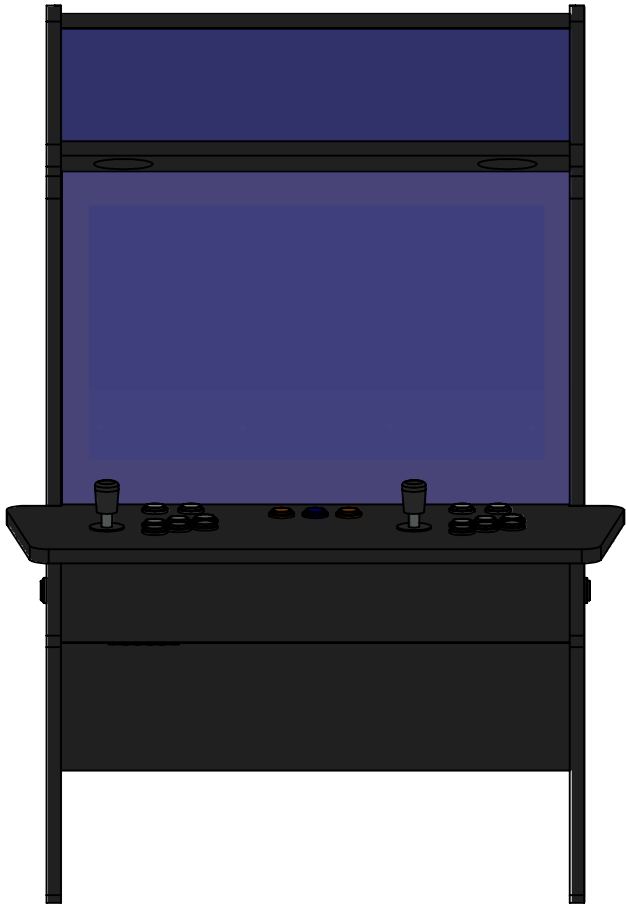
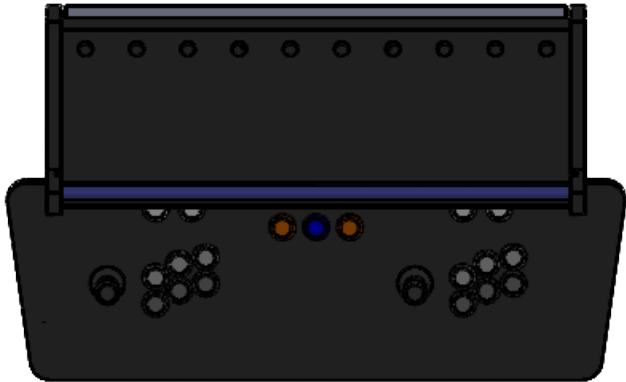
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <b>Arcade Cover</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			<b>B</b>	<b>1</b>
		INTERPRET GEOMETRIC					REV
		TOLERANCING PER:					<b>?</b>
		MATERIAL				SCALE: 1:20	WEIGHT:
NEXT ASSY	USED ON	FINISH					SHEET 1 OF 27
APPLICATION		DO NOT SCALE DRAWING					

4

3

2

1



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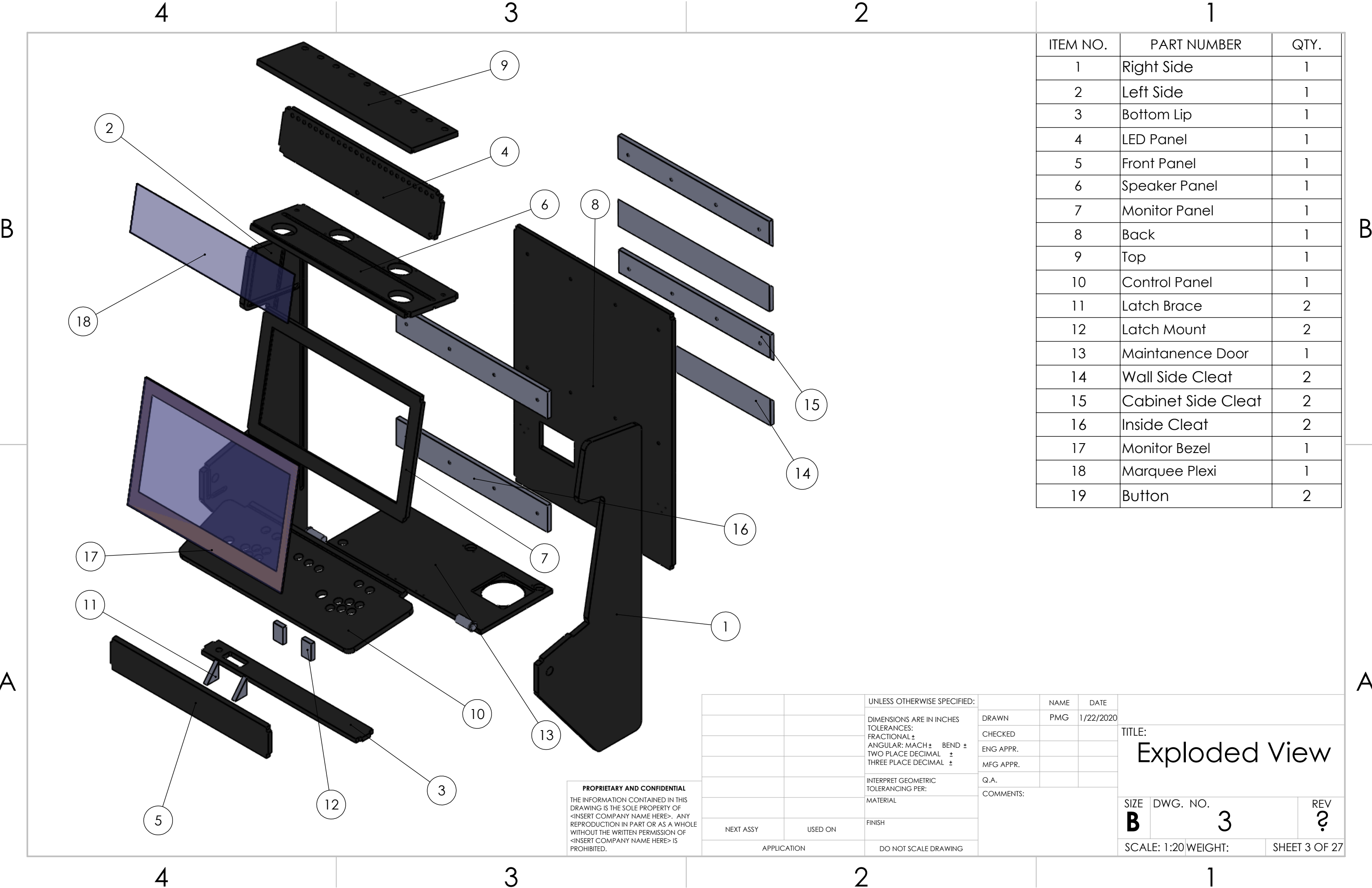
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Overall View	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL ±	COMMENTS:			<b>B</b>	2
		INTERPRET GEOMETRIC					REV
		TOLERANCING PER:					<b>?</b>
		MATERIAL				SCALE: 1:20	WEIGHT:
		FINISH					SHEET 2 OF 27
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING				

4

3

2

1



ITEM NO.	PART NUMBER	QTY.
1	Right Side	1
2	Left Side	1
3	Bottom Lip	1
4	LED Panel	1
5	Front Panel	1
6	Speaker Panel	1
7	Monitor Panel	1
8	Back	1
9	Top	1
10	Control Panel	1
11	Latch Brace	2
12	Latch Mount	2
13	Maintanence Door	1
14	Wall Side Cleat	2
15	Cabinet Side Cleat	2
16	Inside Cleat	2
17	Monitor Bezel	1
18	Marquee Plexi	1
19	Button	2

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Exploded View</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			COMMENTS:		
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						
			SIZE			DWG. NO.		REV
			B			3		?
			SCALE: 1:20			WEIGHT:		SHEET 3 OF 27

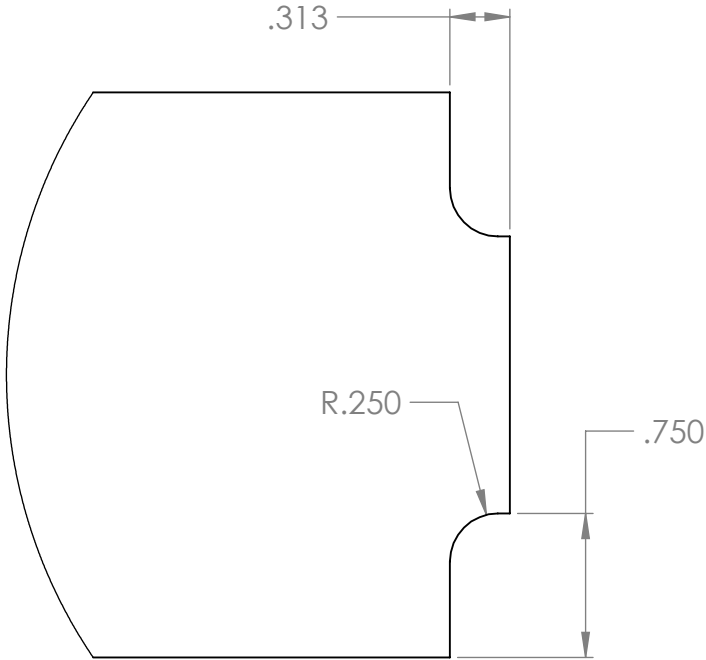
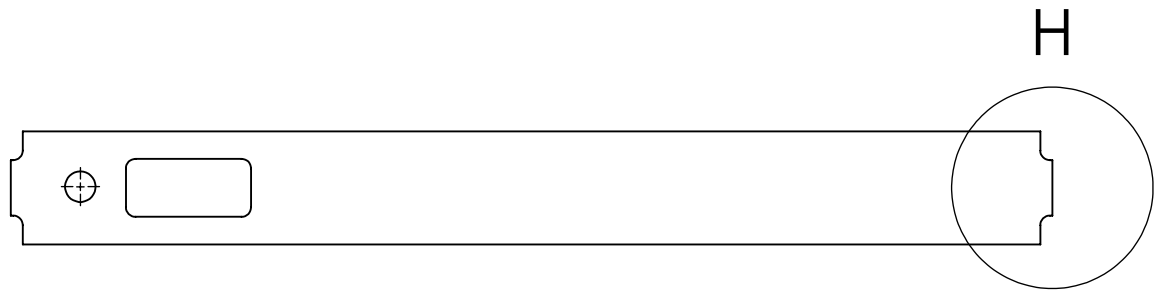
B

B

A

A

THE DIMENSIONS ON THIS  
PAGE ARE TYPICAL FOR ALL  
DADOS IN FOLLOWING PAGES



DETAIL <sub>H</sub>  
SCALE 1 : 1

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Dado					
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020						
		TOLERANCES:	CHECKED								
		FRACTIONAL ±	ENG APPR.								
		ANGULAR: MACH ±    BEND ±	MFG APPR.								
		TWO PLACE DECIMAL   ±	Q.A.			SIZE <b>B</b>					
		THREE PLACE DECIMAL   ±	COMMENTS:								
		INTERPRET GEOMETRIC									
		TOLERANCING PER:									
		MATERIAL									
		FINISH									
NEXT ASSY	USED ON					DWG. NO.	4	REV	?		
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 4 OF 27			

4

3

2

1

REVISIONS

ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4, B4	A	Added Button Hole and Extended Marquee Slot to top of Part	2/13/2020	PG

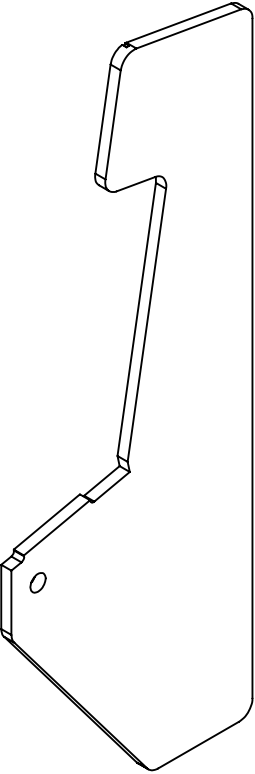
T-Mold Cut for all Target Edges Post CNC

0.313 TYP

.750

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Left Side		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES:	CHECKED	RR	2/2/2020			
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE	DWG. NO.	REV
		THREE PLACE DECIMAL ±	COMMENTS:			B	5	1
NEXT ASSY	USED ON	MATERIAL				SCALE: 1:20		WEIGHT:
APPLICATION		FINISH				SHEET 5 OF 27		
		DO NOT SCALE DRAWING						





REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A3, B3	A	Added Button Hole and Extended Marquee Slot to top of Part	2/13/2020	PG

DIMENSIONS ARE SAME AS LEFT SIDE  
WITH DADOS CUT ON OPPOSITE SIDE OF BOARD

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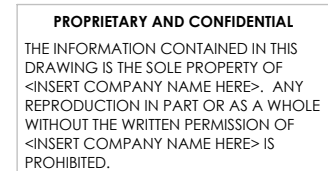
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Right Side		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED	RR	2/1/2020			
		ANGULAR: MACH ±    BEND ±	ENG APPR.					
		TWO PLACE DECIMAL    ±	MFG APPR.					
		THREE PLACE DECIMAL    ±	Q.A.			SIZE <b>B</b>		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL				DWG. NO.		REV
		FINISH				6		A
NEXT ASSY	USED ON					SCALE: 1:20		WEIGHT:
APPLICATION		DO NOT SCALE DRAWING						SHEET 6 OF 27

1

B



A



TITLE: Bottom Lip

1

4

3

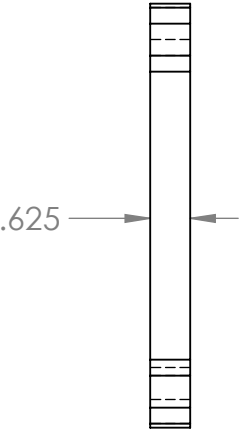
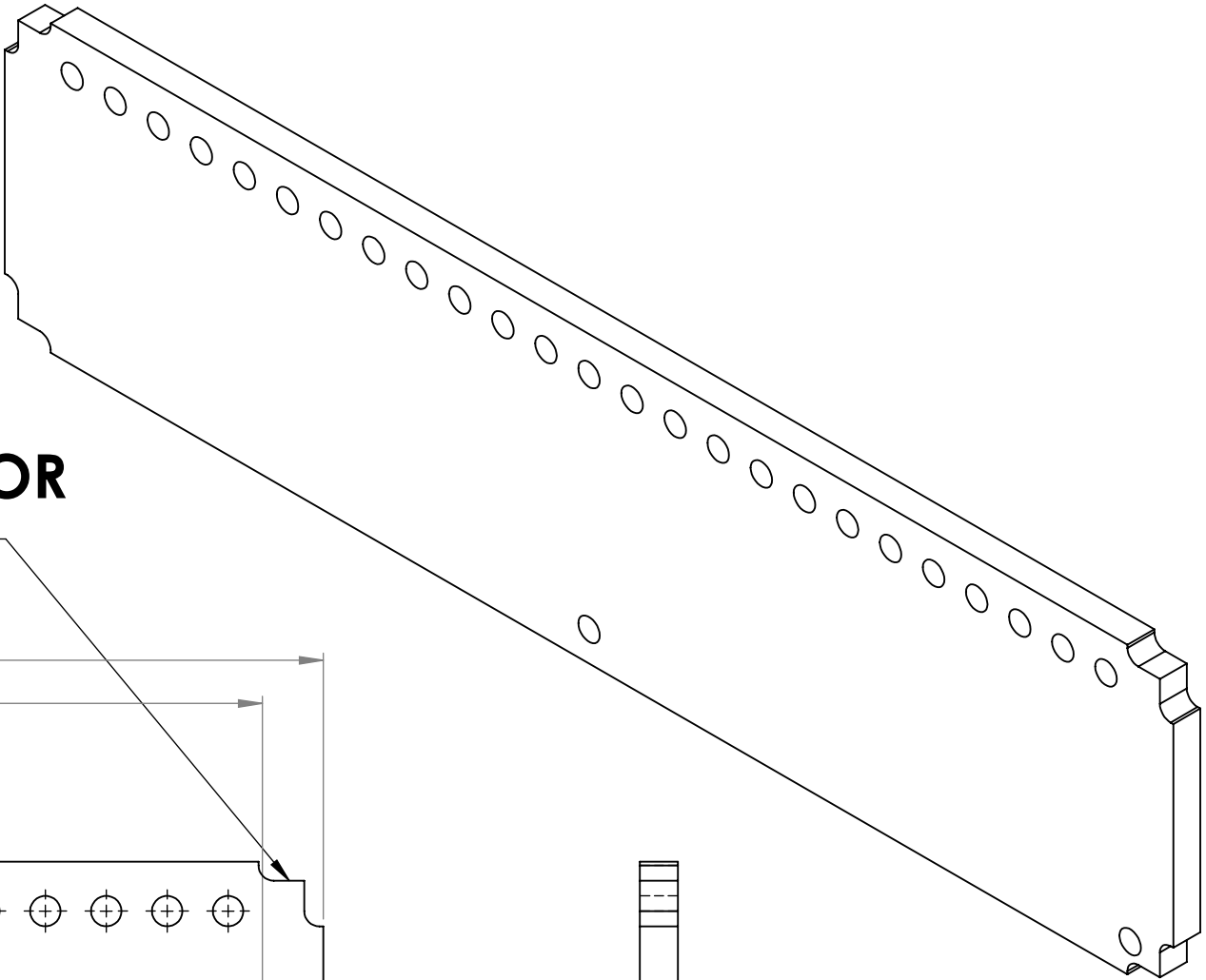
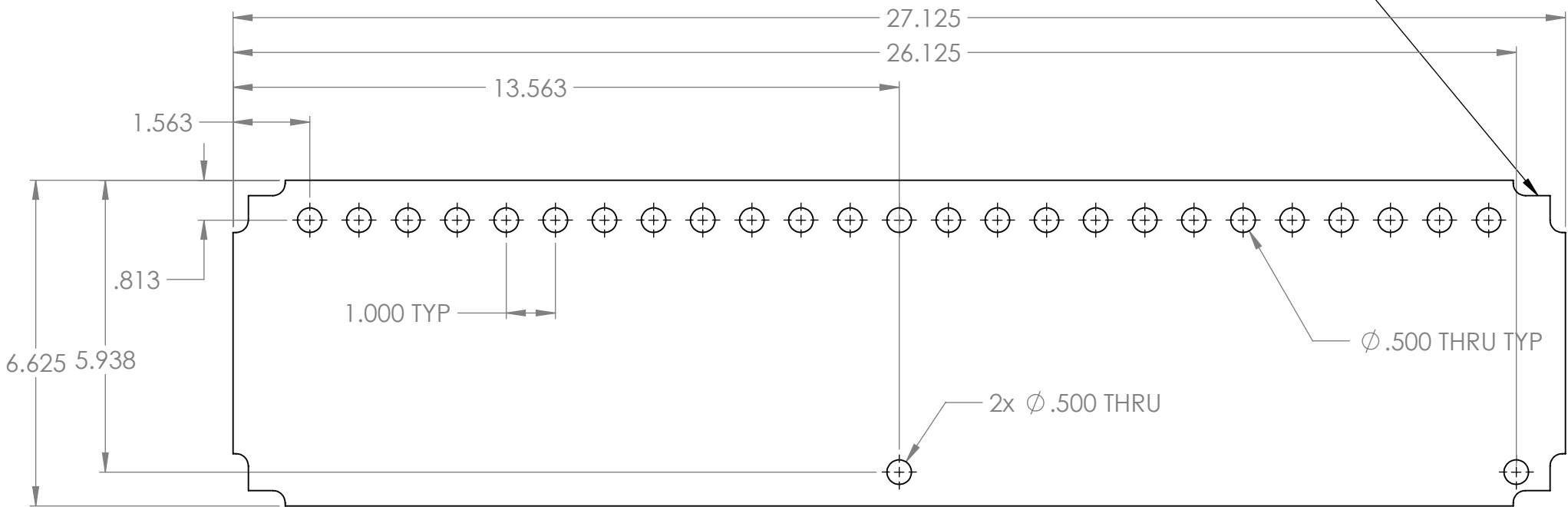
2

1

B

B

REFERENCE PAGE 4 FOR  
DADO CALLOUT



A

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  LED Panel		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE <b>B</b>		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH				DWG. NO.	8	REV ?
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 8 OF 27

4

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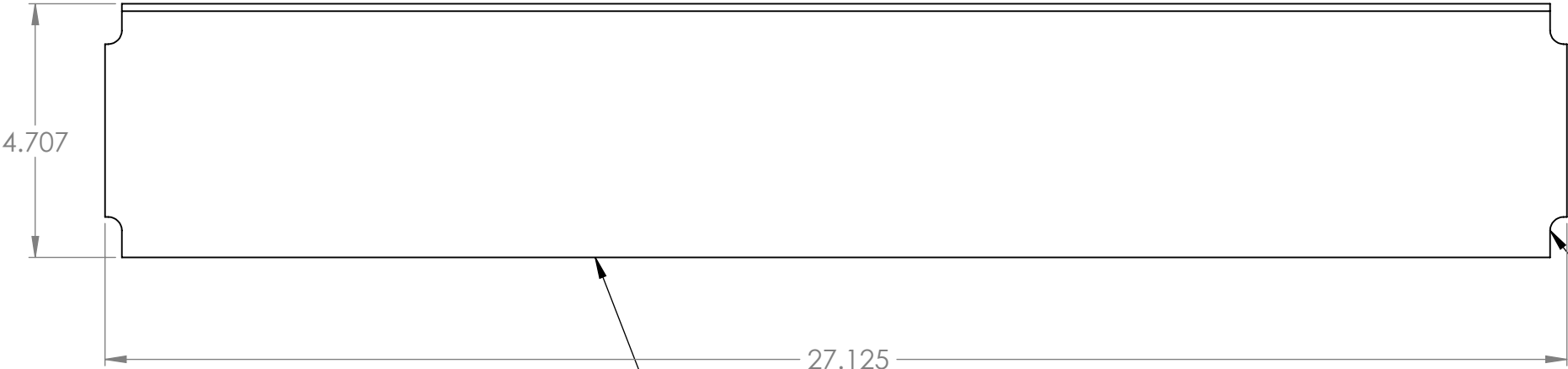
3

2

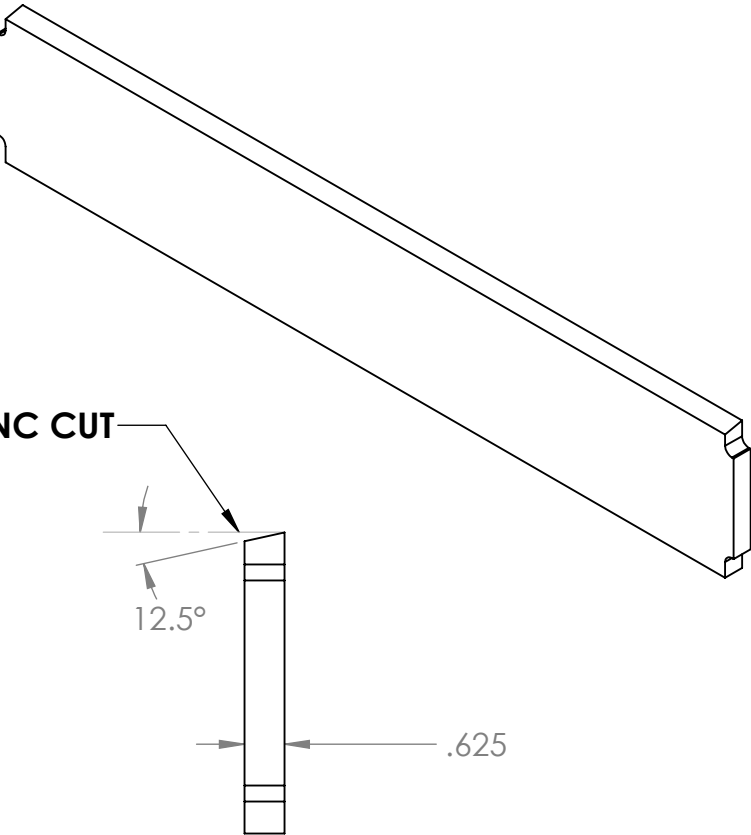
1

B

B



POST CNC CUT



REFERENCE PAGE 4 FOR  
DADO CALLOUT

A

A

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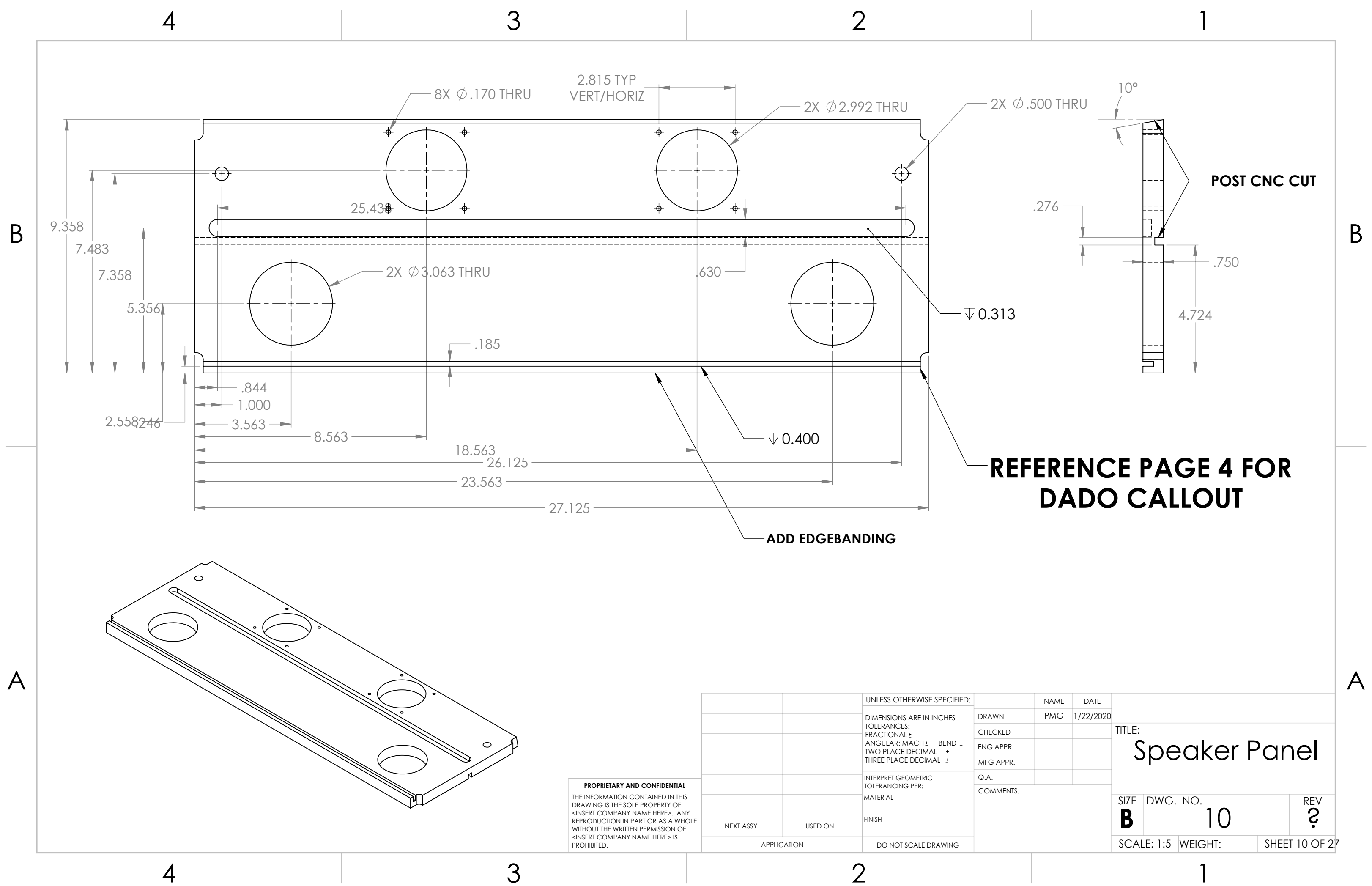
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Front Panel</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.			SIZE   DWG. NO.   REV <div>B                      9                      ?</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5   WEIGHT:   SHEET 9 OF 27		

4

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1



4

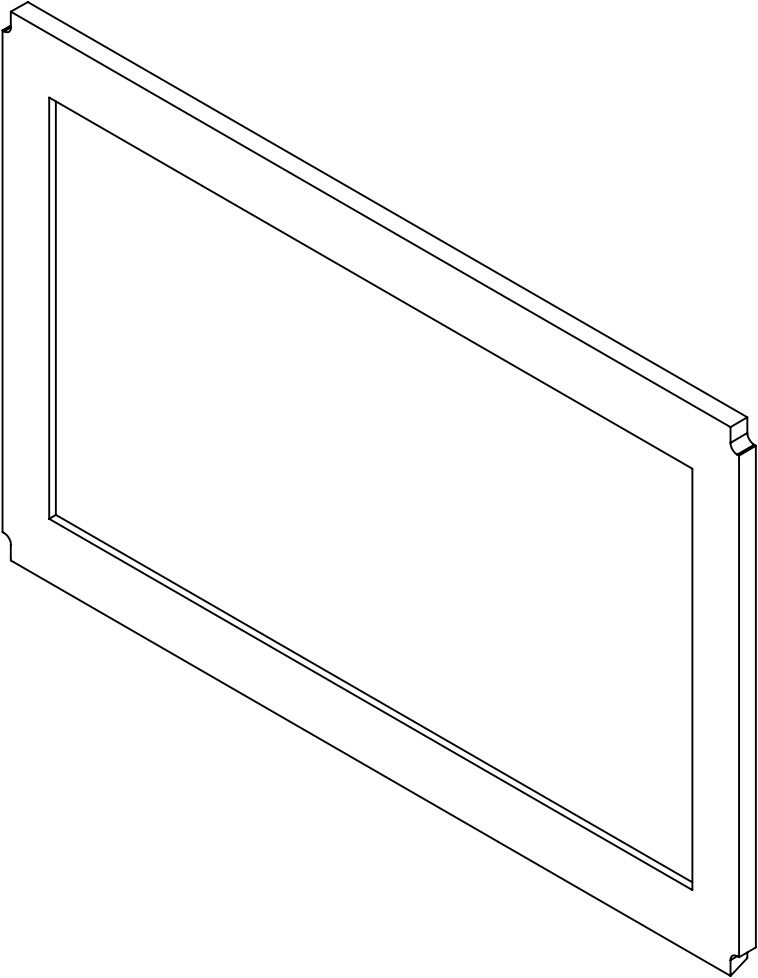
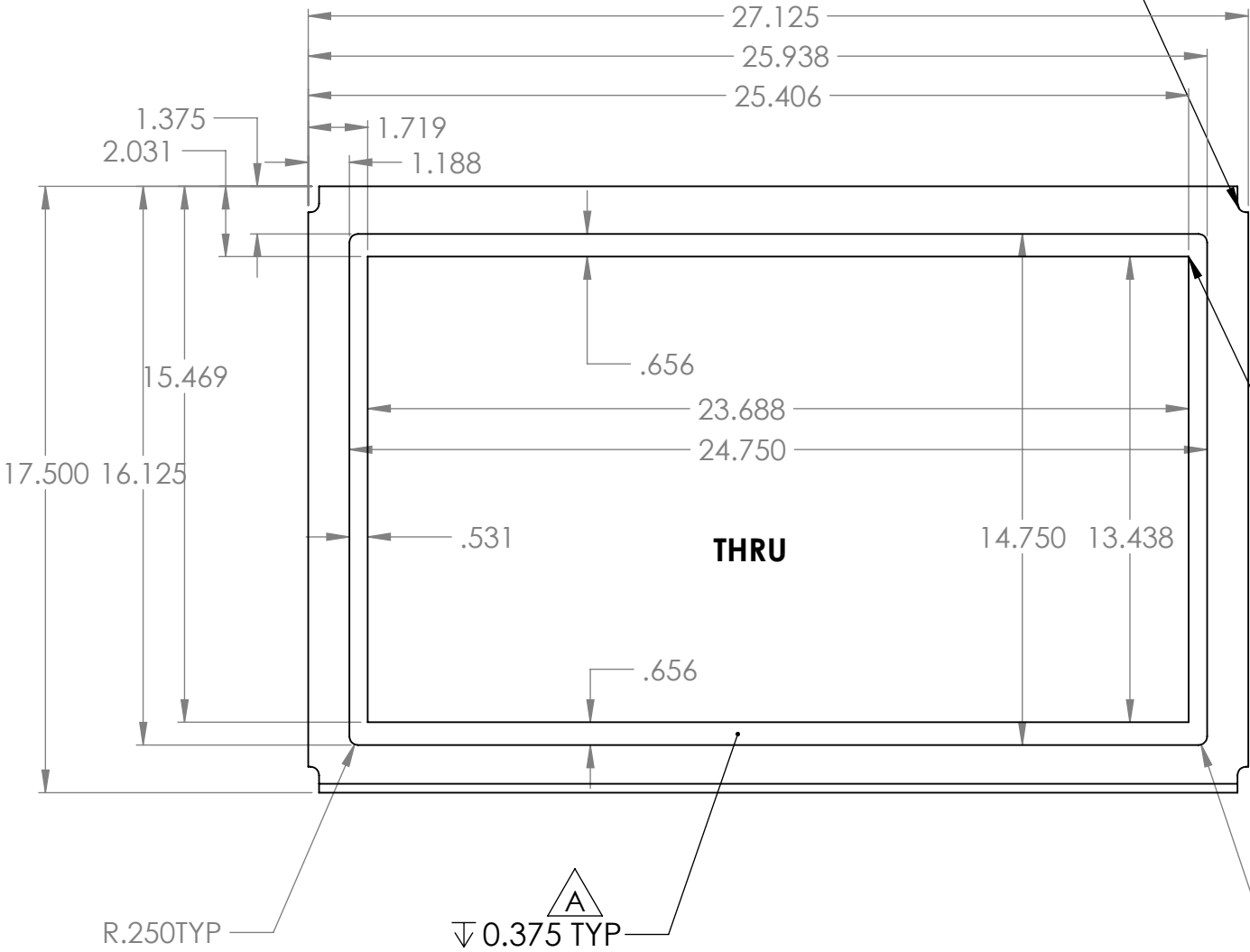
3

2

1

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4	A	Changed Depth of Cut From 0.500" to 0.375"	2/13/2020	PG

REFERENCE PAGE 4 FOR  
DADO CALLOUT



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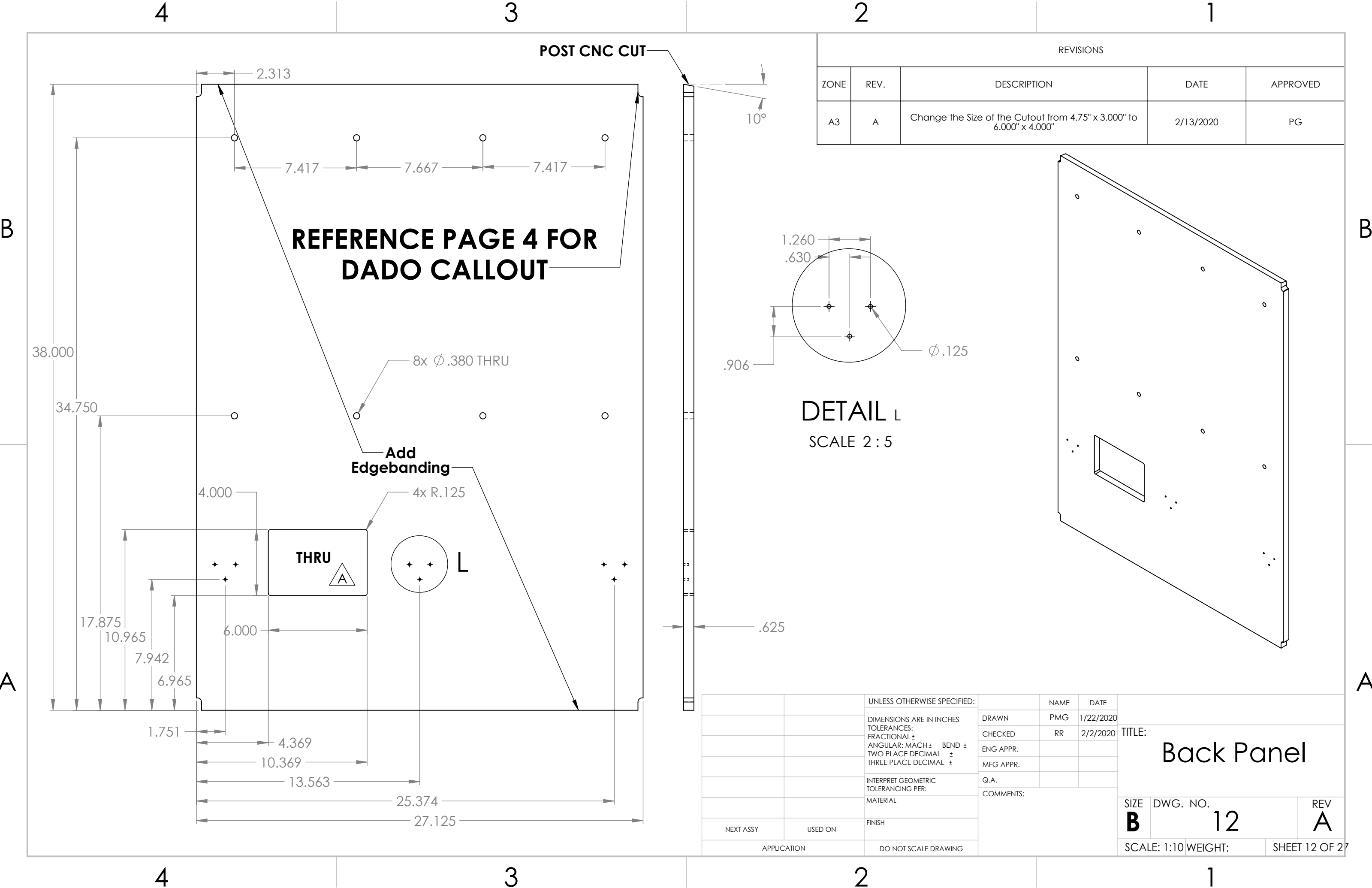
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <b>Monitor Panel</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	CHECKED	RR	2/1/2020		
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.				
		MATERIAL	MFG APPR.			SIZE DWG. NO. REV <b>B 11 A</b>	
		FINISH	Q.A.				
NEXT ASSY	USED ON		COMMENTS:			SCALE: 1:5	WEIGHT:
APPLICATION		DO NOT SCALE DRAWING				SHEET 11 OF 27	

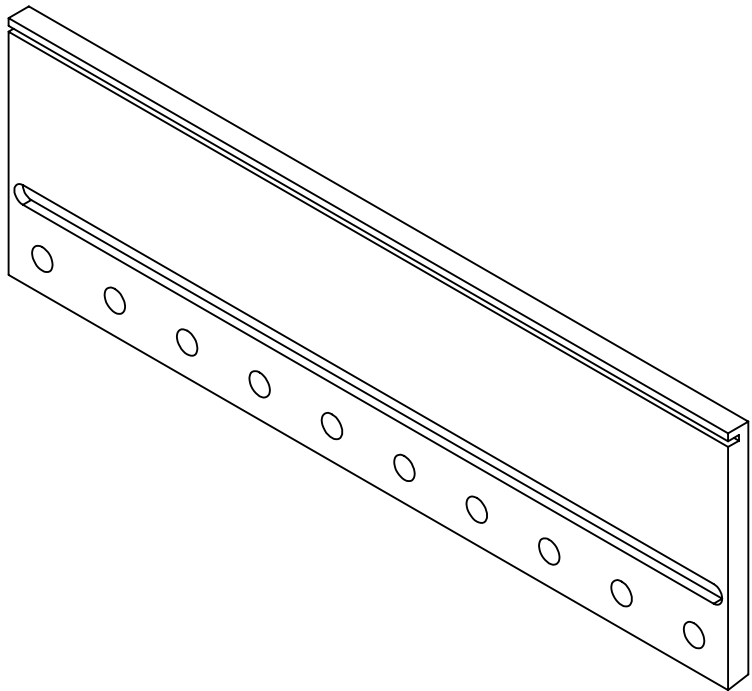
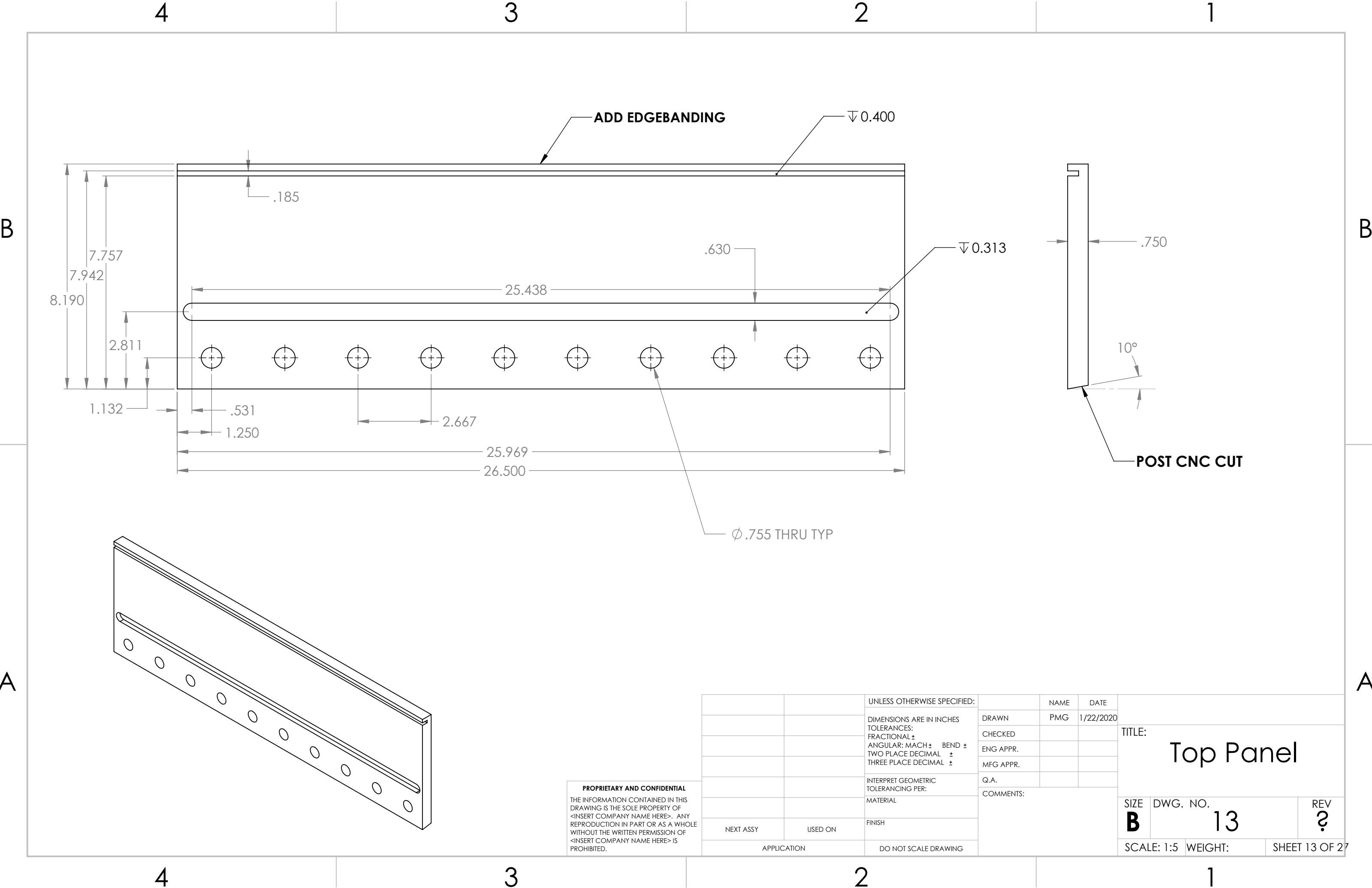
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3

2

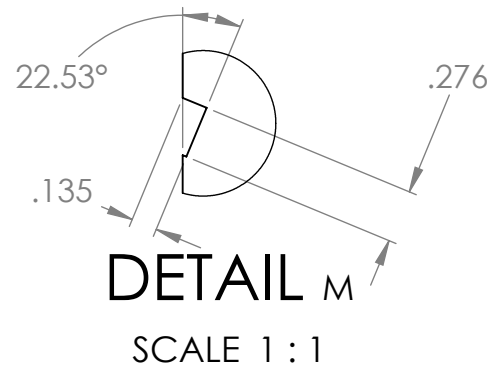
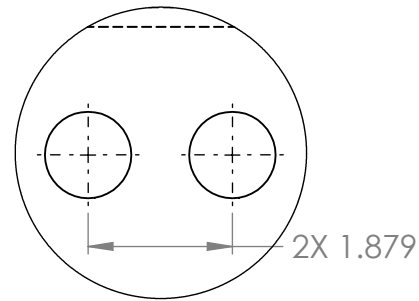
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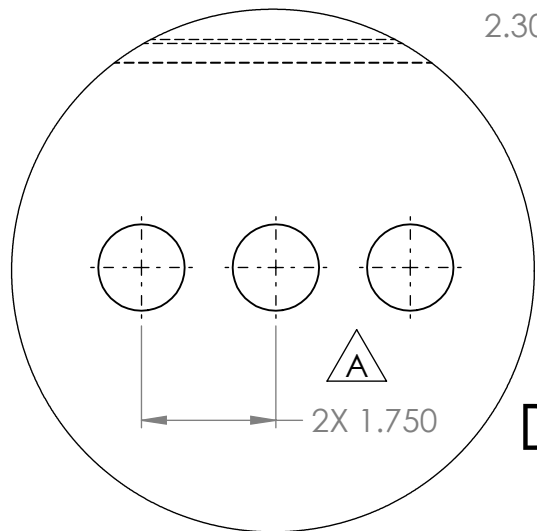
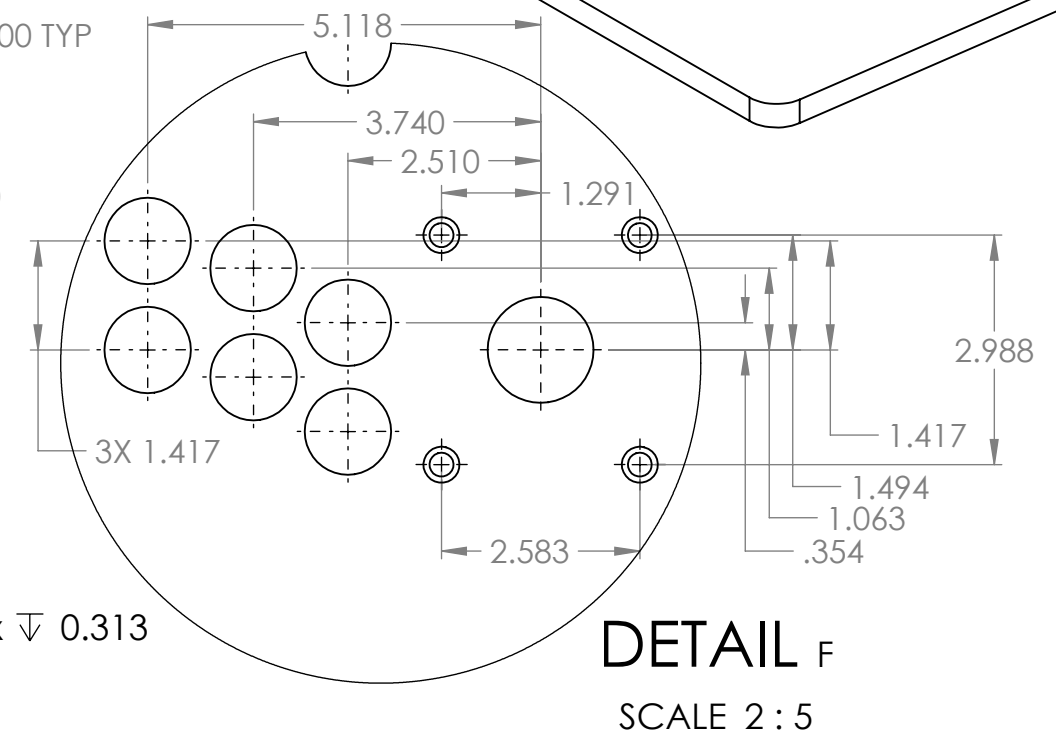
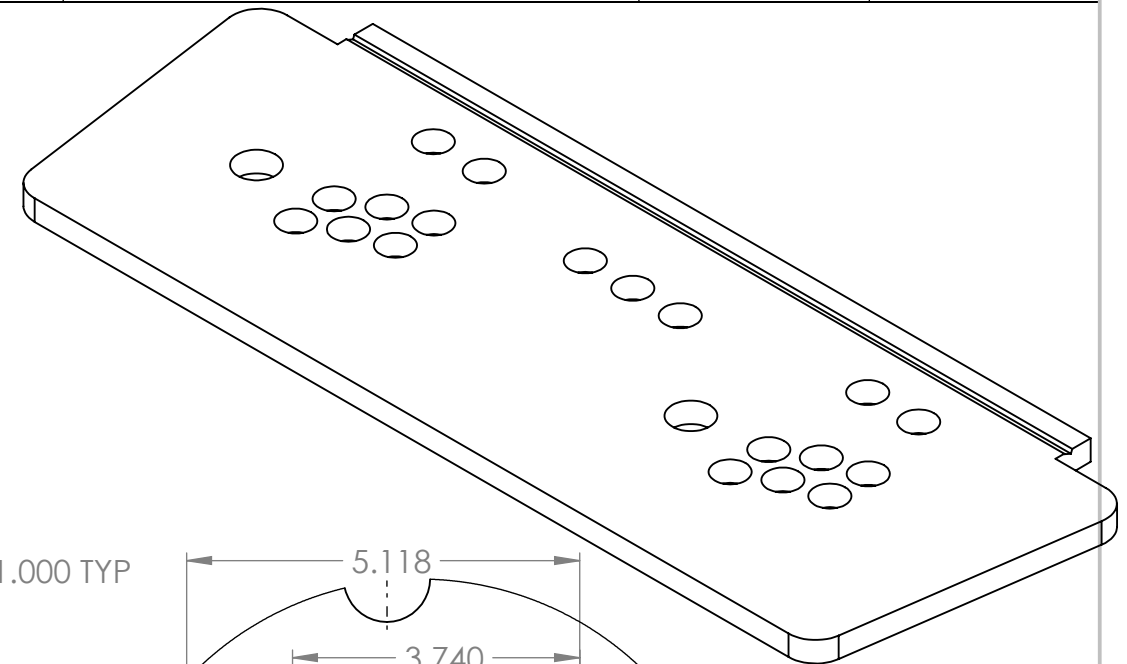
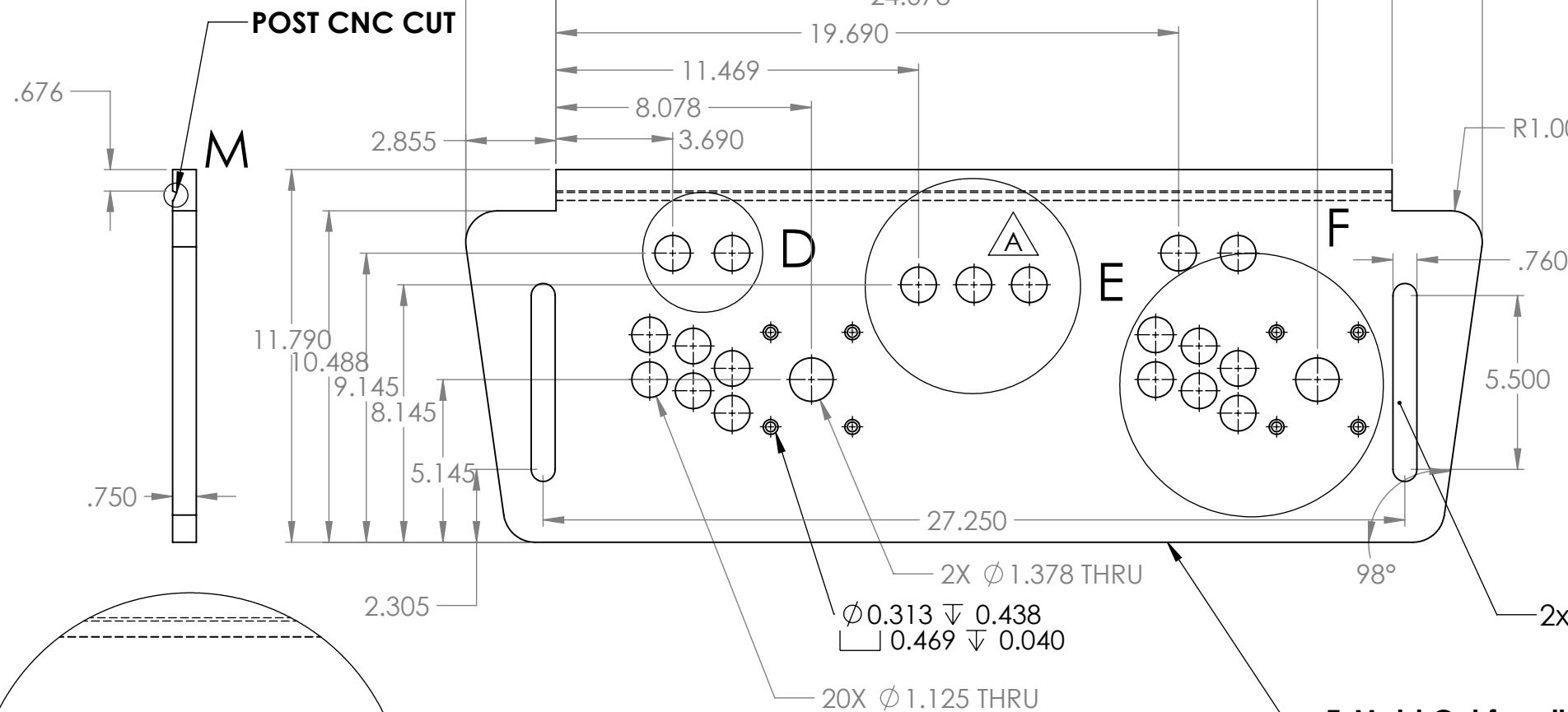


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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Top Panel</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <div>B                      13                      ?</div>		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:5	WEIGHT:	SHEET 13 OF 27
APPLICATION		DO NOT SCALE DRAWING						



DETAIL D  
SCALE 2 : 5



DETAIL E  
SCALE 2 : 5

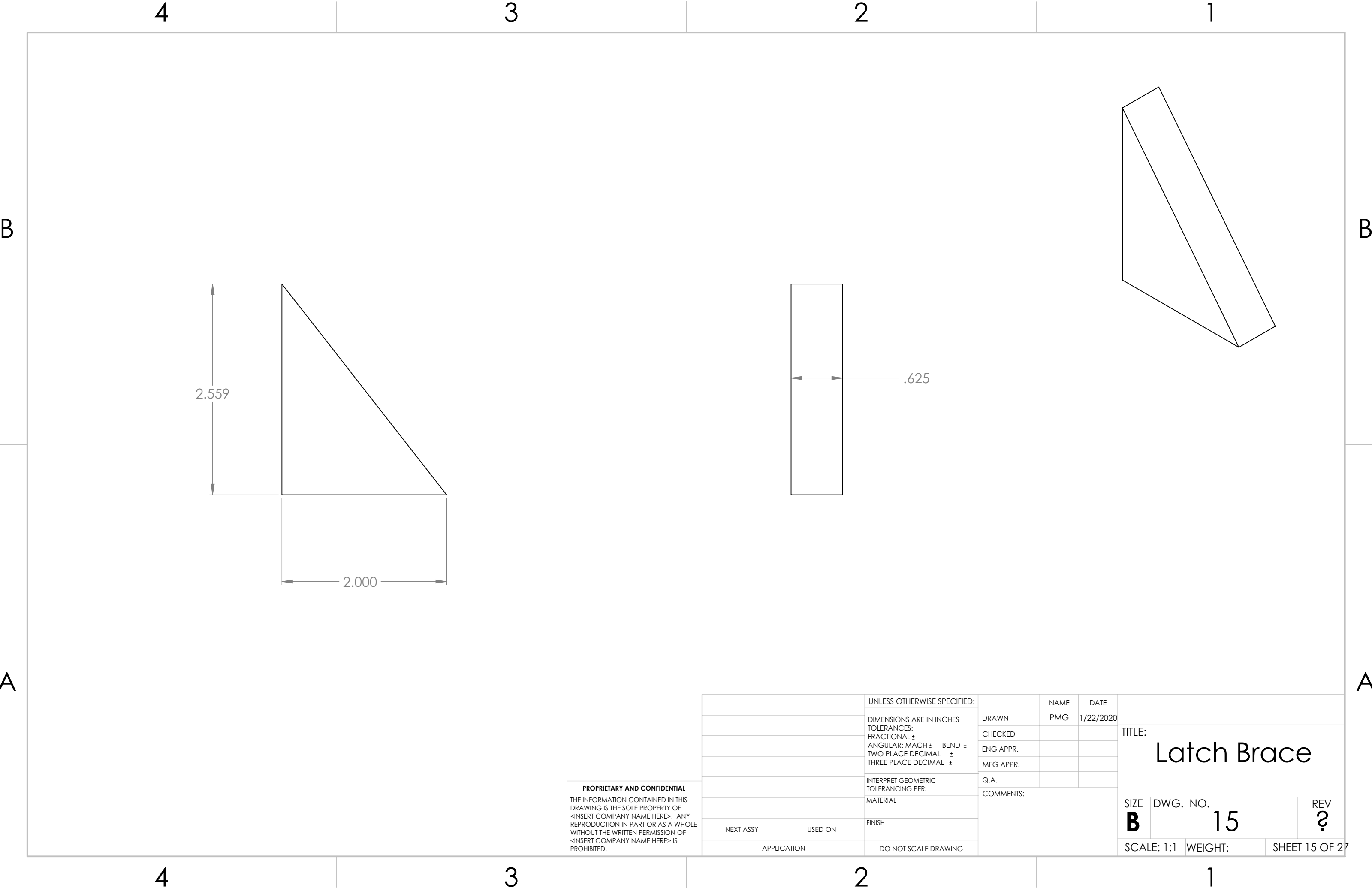
T-Mold Cut for all Target Edges Post CNC

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REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A4, B3	A	Reduced Holes from 4 to 3 and Chagned Spacing to be Centered/Symmetric	2/13/2020	PG

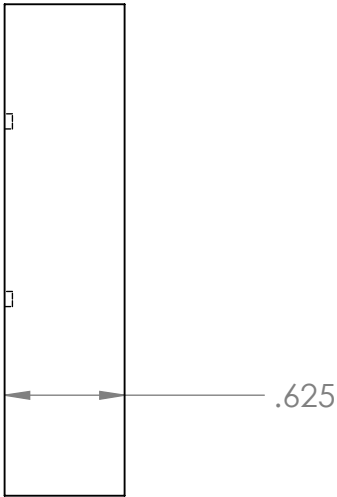
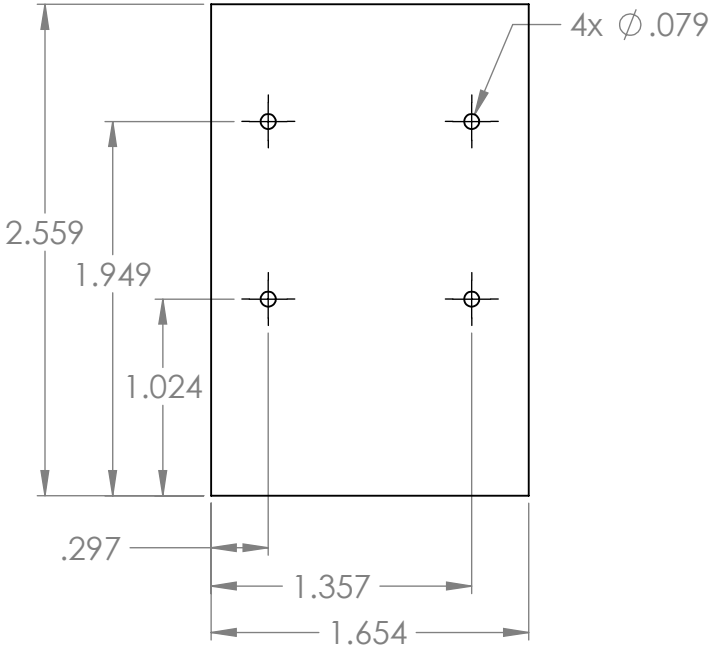
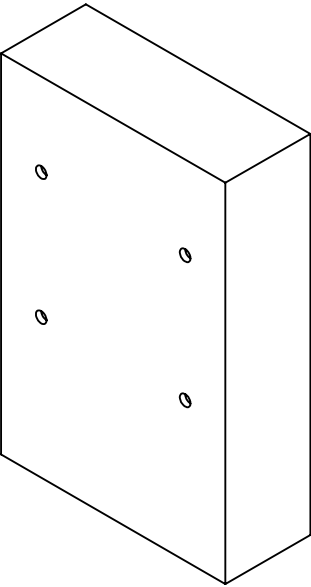
UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	PMG 1/22/2020
TOLERANCES:		CHECKED	RR 2/2/2020
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ±		MFG APPR.	
TWO PLACE DECIMAL ±		Q.A.	
THREE PLACE DECIMAL ±		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
NEXT ASSY	USED ON		
APPLICATION		DO NOT SCALE DRAWING	

TITLE:			
Control Panel			
SIZE	DWG. NO.	REV	
B	14	A	
SCALE: 1:5	WEIGHT:	SHEET 14 OF 27	



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <div>Latch Brace</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	MFG APPR.			SIZE    DWG. NO.    REV <div>B</div> <div>15</div> <div>?</div>		
		MATERIAL	Q.A.					
			COMMENTS:					
NEXT ASSY	USED ON	FINISH				SCALE: 1:1    WEIGHT:    SHEET 15 OF 27		
APPLICATION		DO NOT SCALE DRAWING						



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Latch Mount		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.			SIZE    DWG. NO.    REV <b>B</b> 16    ?		
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH				SCALE: 1:1    WEIGHT:    SHEET 16 OF 27		
APPLICATION		DO NOT SCALE DRAWING						

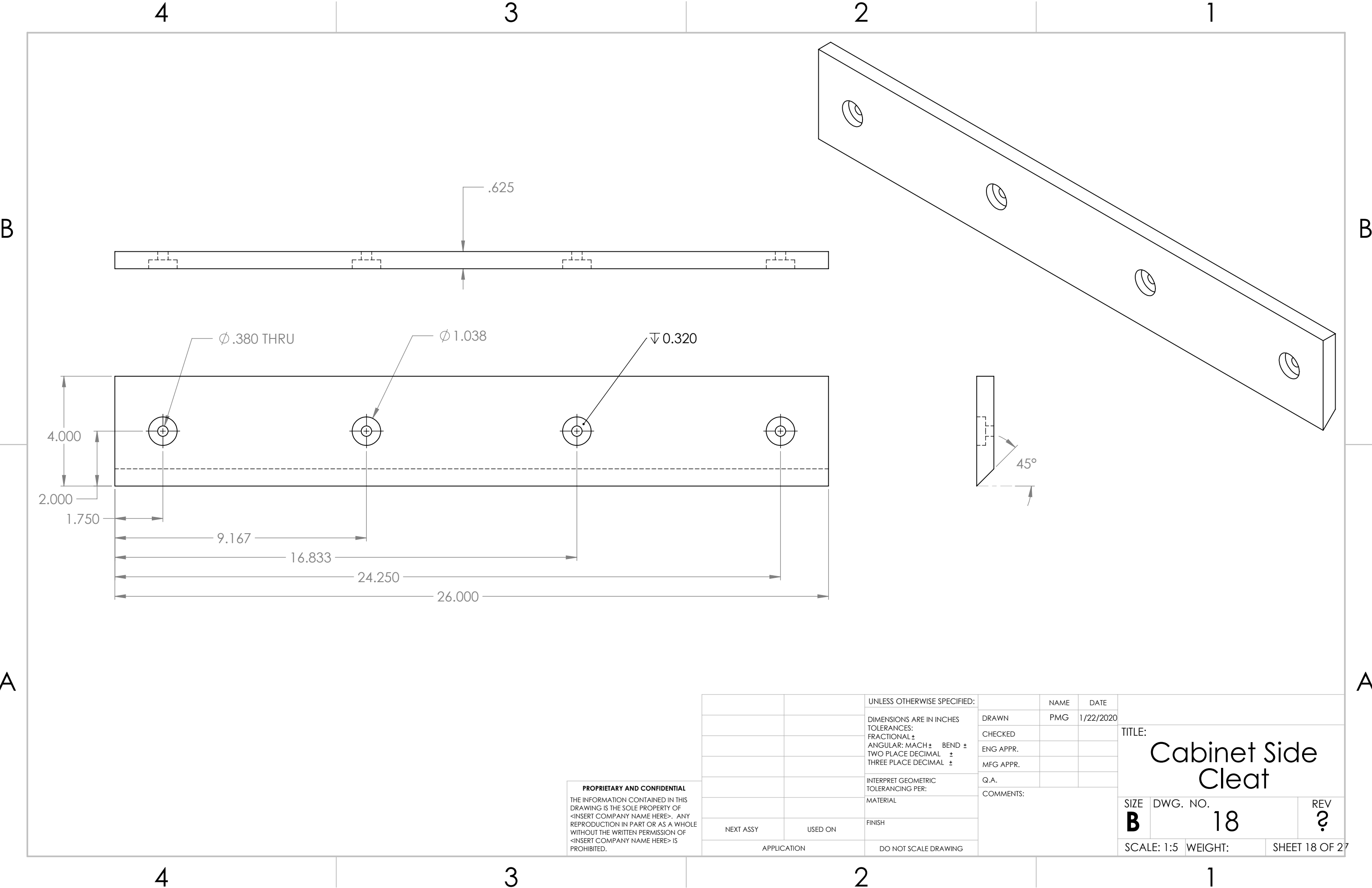


1



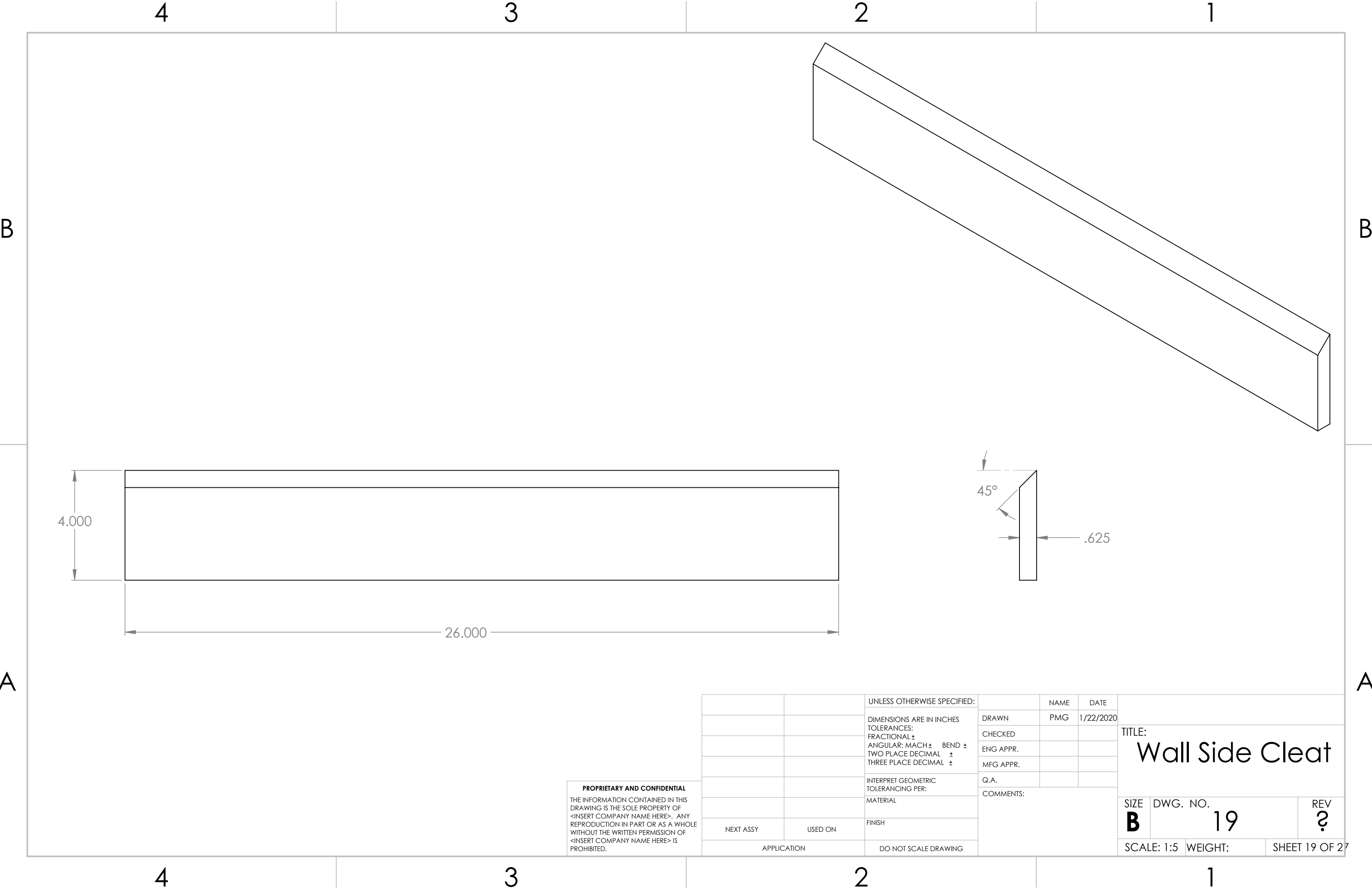
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<INSERT COMPANY NAME HERE> IS  
PROHIBITED.

SCALE: 1:5	WEIGHT:	SHEET 17 OF 27
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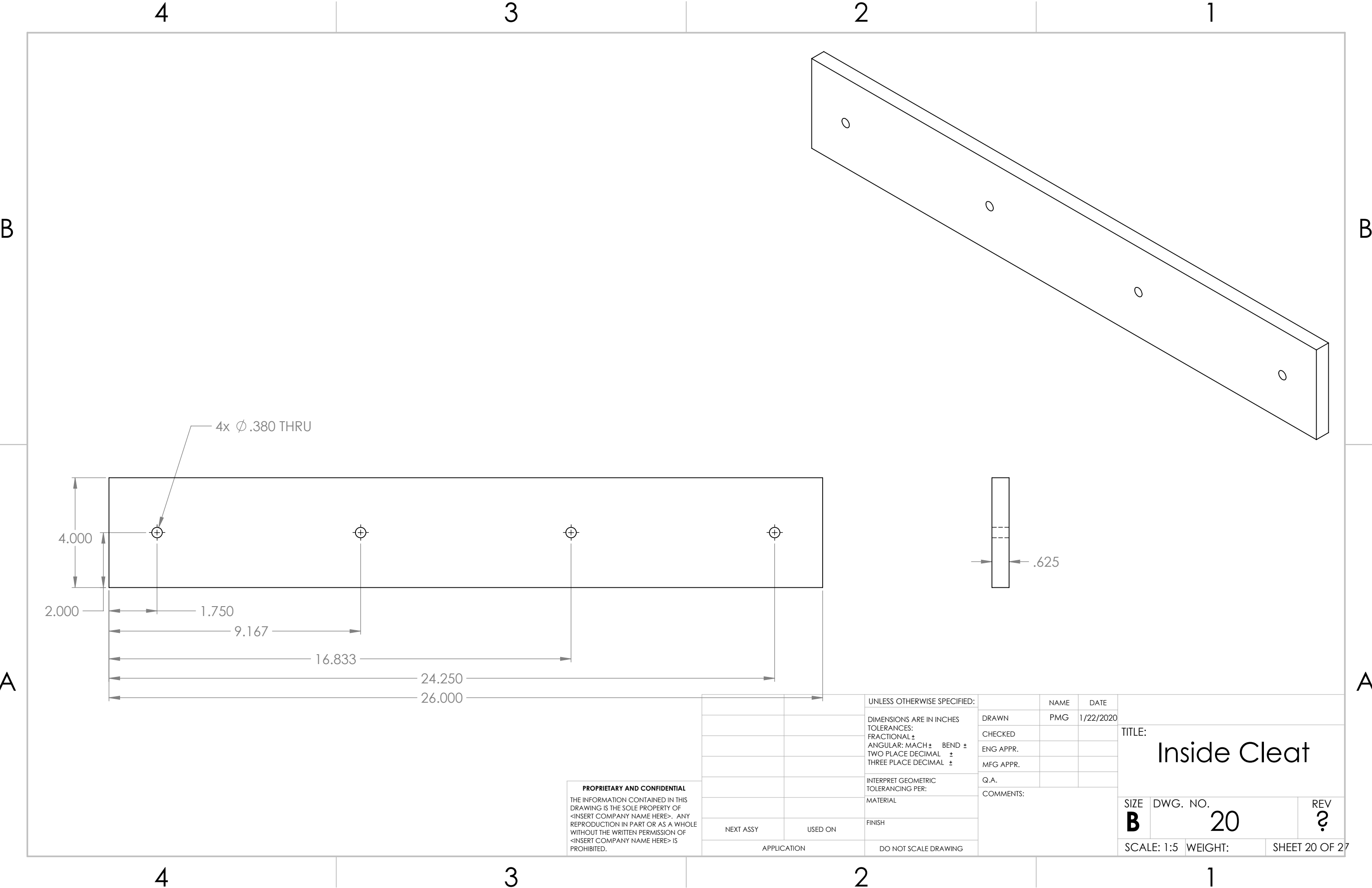
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Cabinet Side Cleat</div>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL    ± THREE PLACE DECIMAL    ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <div>B                      18                      ?</div>		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5    WEIGHT:    SHEET 18 OF 2		



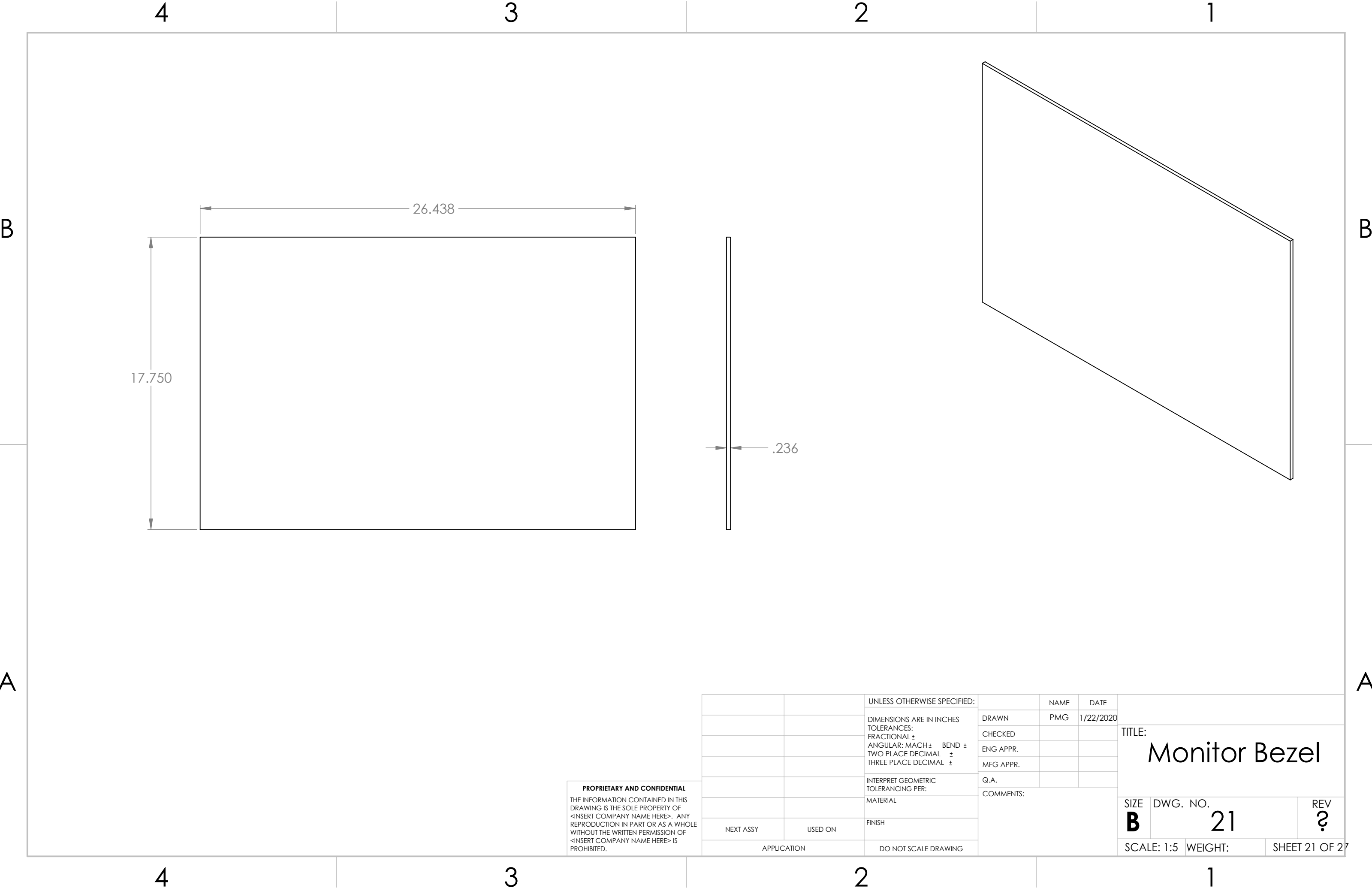
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <h1>Wall Side Cleat</h1>		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <b>B</b> 19            ?		
		MATERIAL	COMMENTS:					
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:5	WEIGHT:	SHEET 19 OF 27



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		UNLESS OTHERWISE SPECIFIED:  DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ±    BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±  INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL  FINISH		NAME	DATE	TITLE:  Inside Cleat		
			DRAWN	PMG	1/22/2020			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
			Q.A.			REV ?		
			COMMENTS:					
NEXT ASSY	USED ON				SIZE <b>B</b>	DWG. NO. 20		
APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:5	WEIGHT:	SHEET 20 OF 2	



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>Monitor Bezel</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED					
		ANGULAR: MACH ±    BEND ±	ENG APPR.					
		TWO PLACE DECIMAL    ±	MFG APPR.					
		THREE PLACE DECIMAL    ±	Q.A.			SIZE	DWG. NO.	REV
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:			<b>B</b>	21	?
		MATERIAL				SCALE: 1:5	WEIGHT:	SHEET 21 OF 2
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						

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		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	TITLE:  Marquee Plexi				
		DIMENSIONS ARE IN INCHES	DRAWN	PMG					1/22/2020
		TOLERANCES: FRACTIONAL ±	CHECKED						
		ANGULAR: MACH ±    BEND ±	ENG APPR.						
		TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	MFG APPR.						
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV  B                      22                      ?			
		MATERIAL	COMMENTS:						
NEXT ASSY	USED ON	FINISH							
APPLICATION		DO NOT SCALE DRAWING							
						SCALE: 1:5	WEIGHT:	SHEET 22 OF 2	

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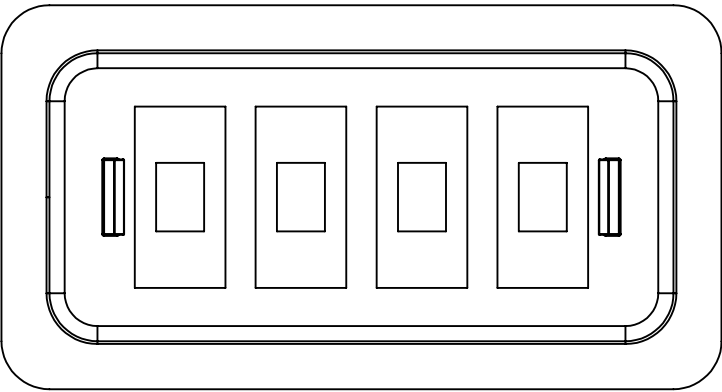
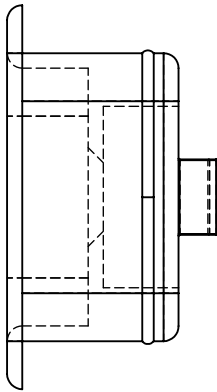
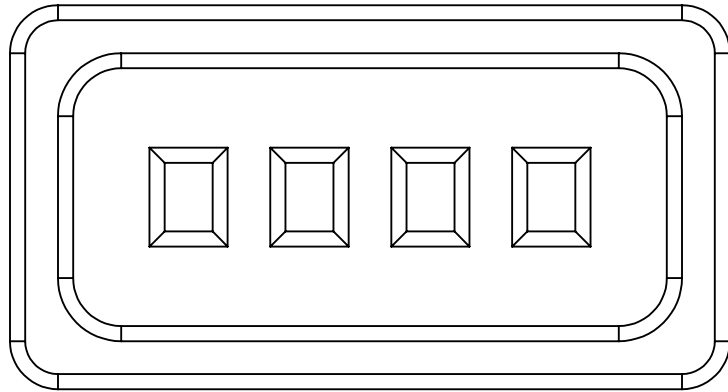
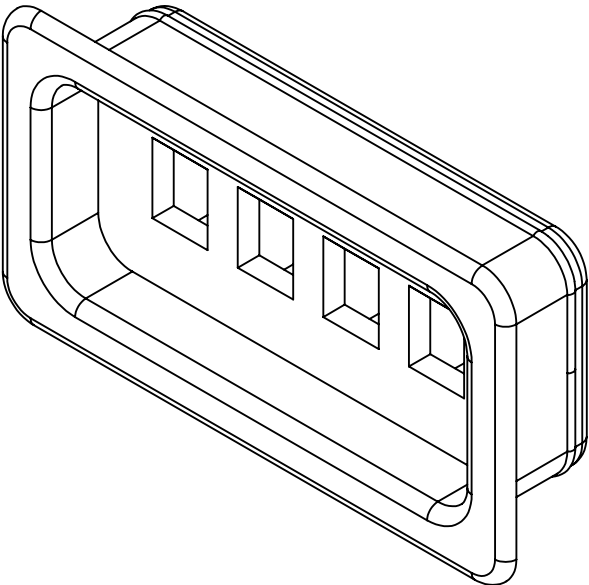
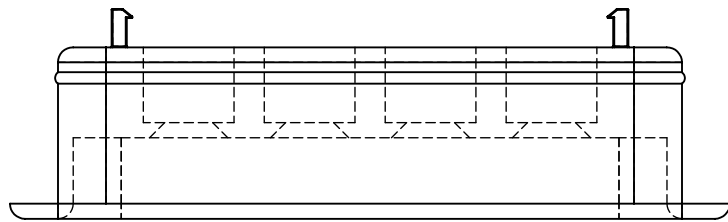
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TO BE 3D PRINTED

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <b>Switch Panel</b>	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL ±	ENG APPR.				
		ANGULAR: MACH ± BEND ±	MFG APPR.				
		TWO PLACE DECIMAL ±	Q.A.			SIZE <b>B</b>	
		THREE PLACE DECIMAL ±	COMMENTS:				
		INTERPRET GEOMETRIC TOLERANCING PER:					
		MATERIAL				DWG. NO.	REV
		FINISH				<b>23</b>	<b>?</b>
NEXT ASSY	USED ON					SCALE: 1:1	WEIGHT:
APPLICATION		DO NOT SCALE DRAWING				SHEET 23 OF 27	

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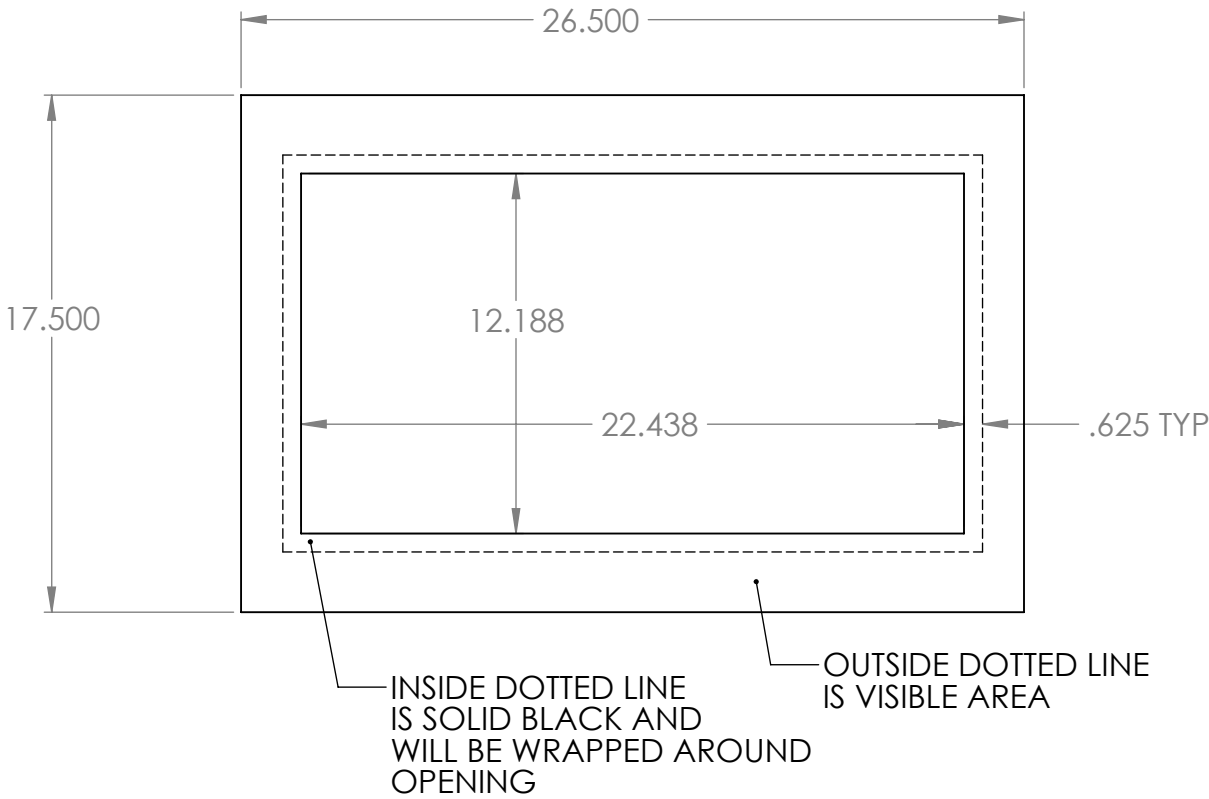
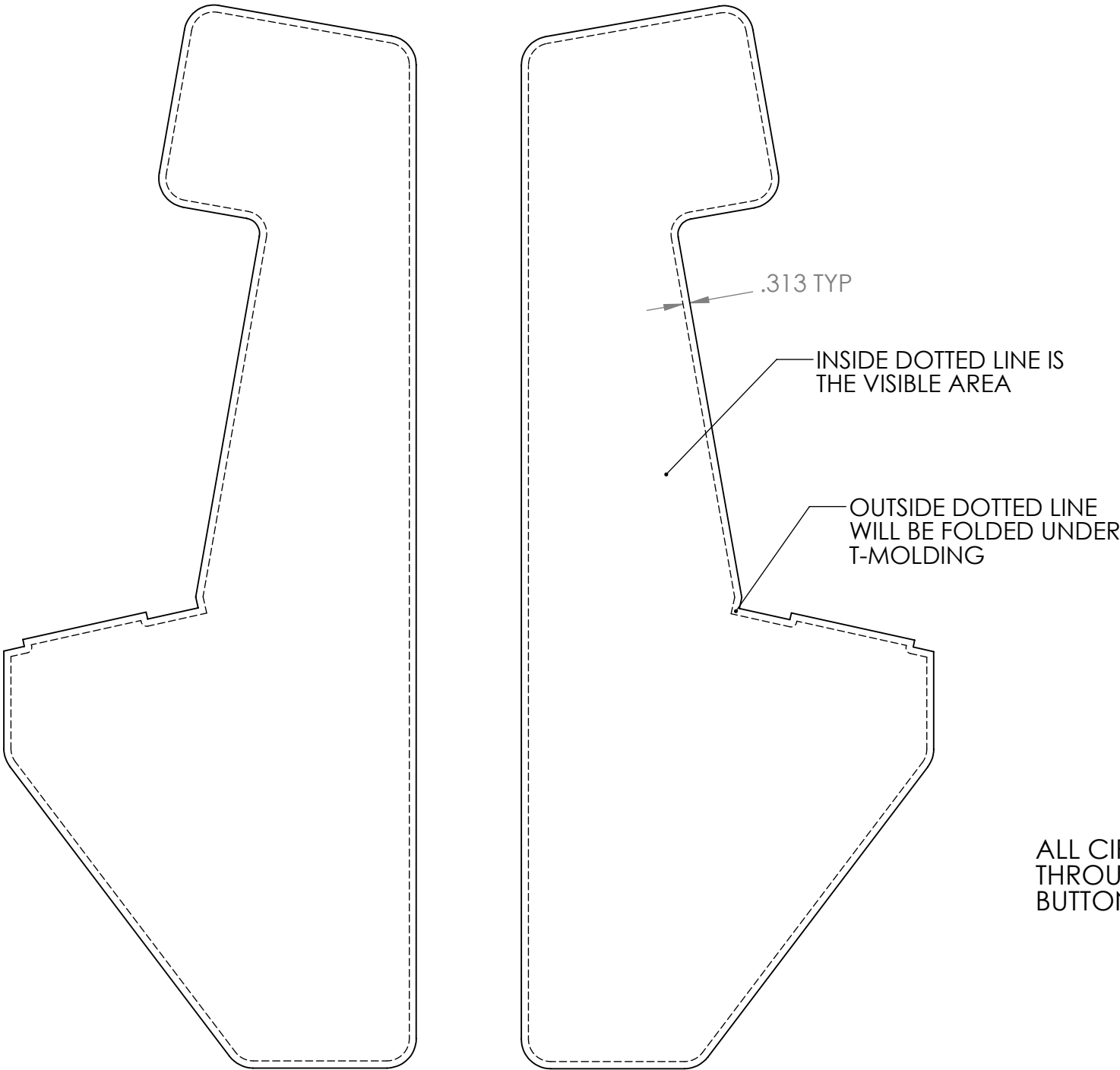
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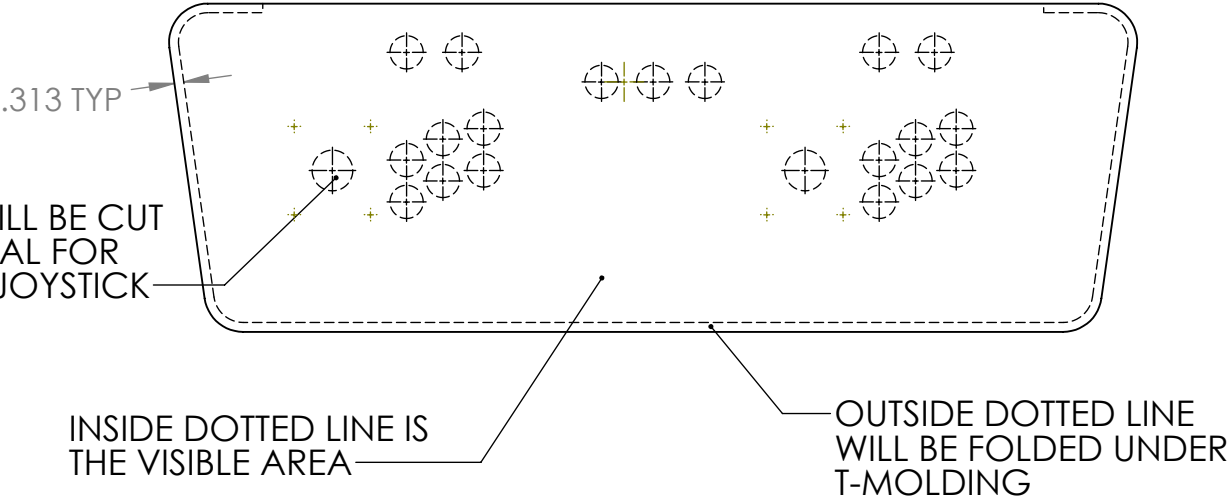
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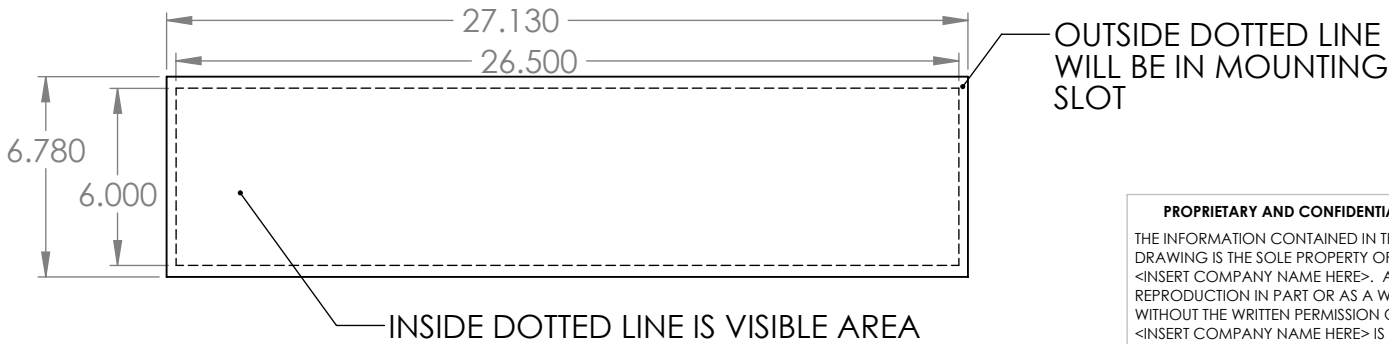


ALL CIRCLES WILL BE CUT THROUGH DECAL FOR BUTTONS AND JOYSTICK



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  <div>Art</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED					
		ANGULAR: MACH ±    BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±	Q.A.			SIZE    DWG. NO.    REV <div>B                      24                      ?</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL				SCALE: 1:20    WEIGHT:    SHEET 24 OF 27		
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

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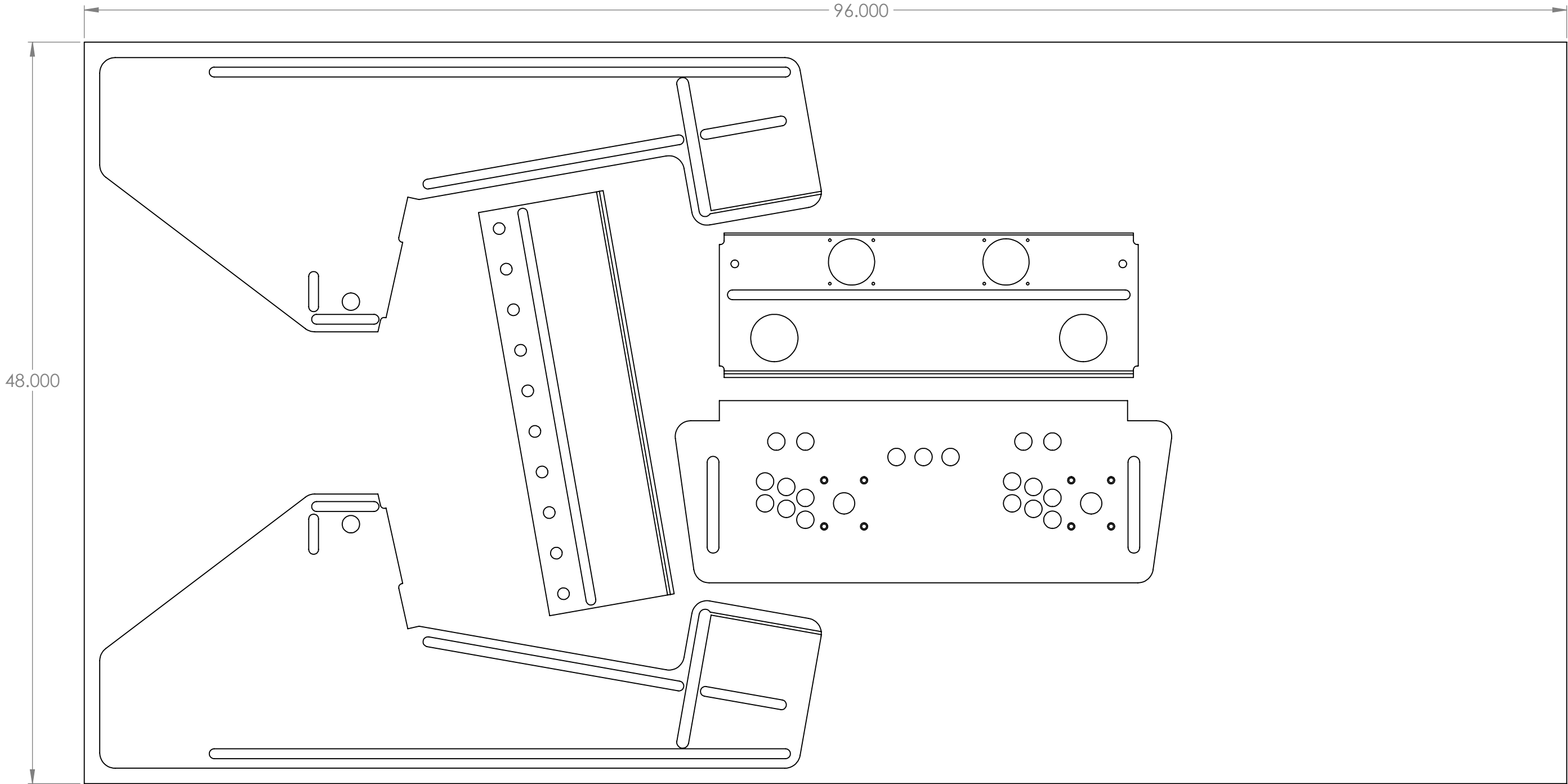
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ALL PARTS 1" FROM EDGE  
AND 1.5" FROM EACH OTHER

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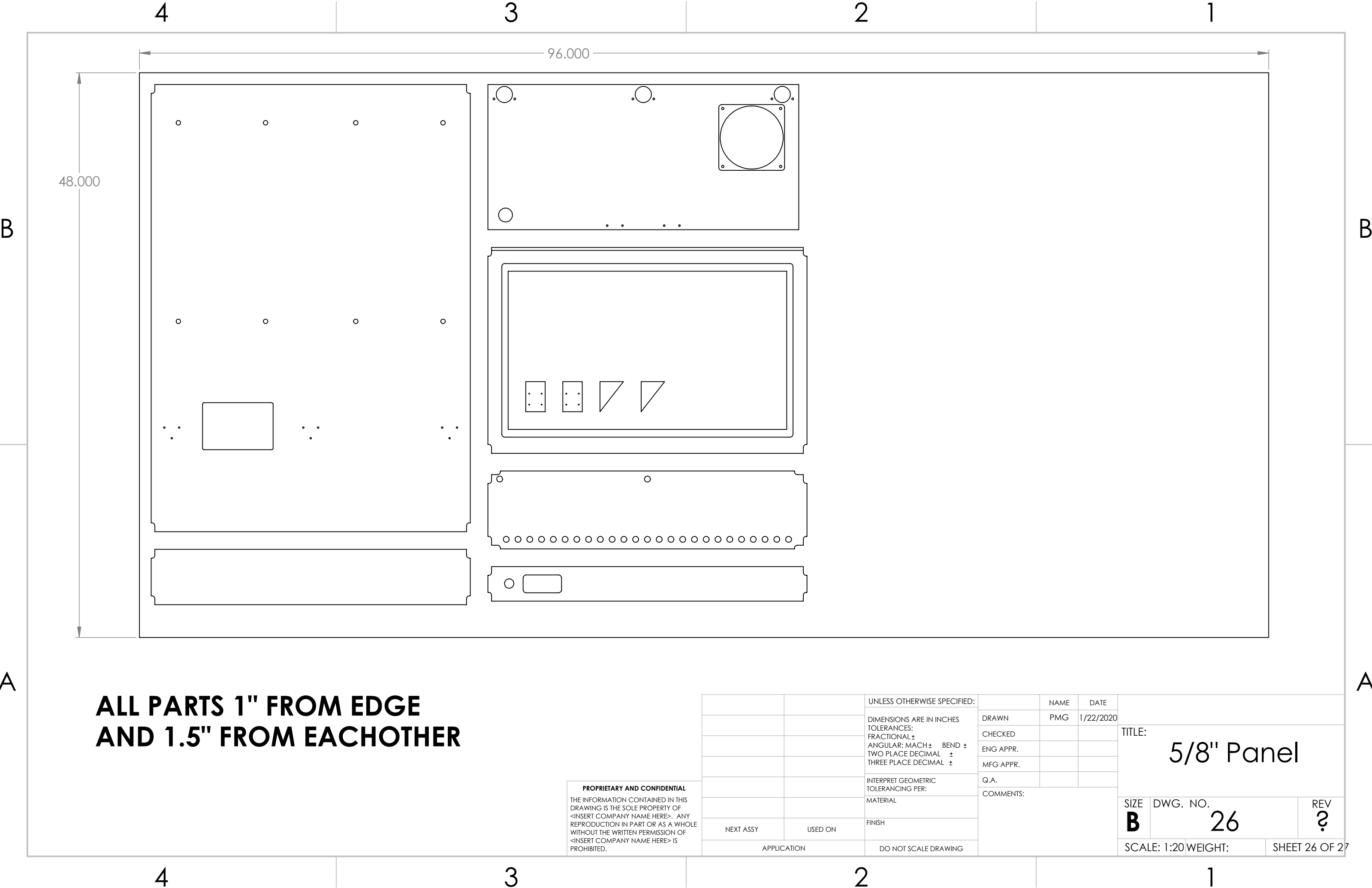
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  3/4" Panel		
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			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE    DWG. NO.    REV <b>B</b> 25                    ?		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:20    WEIGHT:    SHEET 25 OF 2		

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AND 1.5" FROM EACH OTHER

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: <div>5/8" Panel</div>		
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020			
		TOLERANCES: FRACTIONAL ±	CHECKED					
		ANGULAR: MACH ±    BEND ±	ENG APPR.					
		TWO PLACE DECIMAL ±	MFG APPR.					
		THREE PLACE DECIMAL ±	Q.A.			SIZE    DWG. NO.    REV <div>B</div> <div>26</div> <div>?</div>		
		INTERPRET GEOMETRIC TOLERANCING PER:	COMMENTS:					
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:20    WEIGHT:    SHEET 26 OF 27		

4

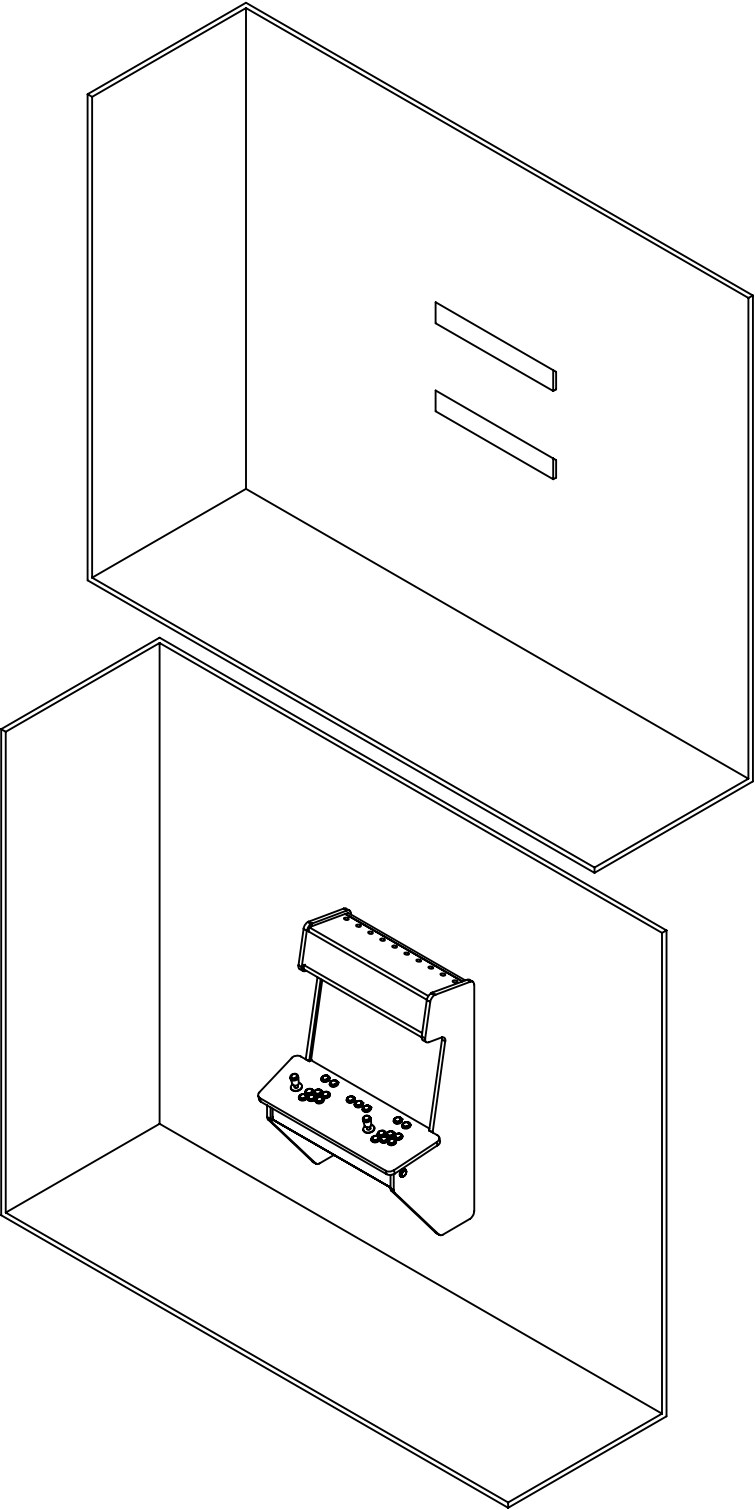
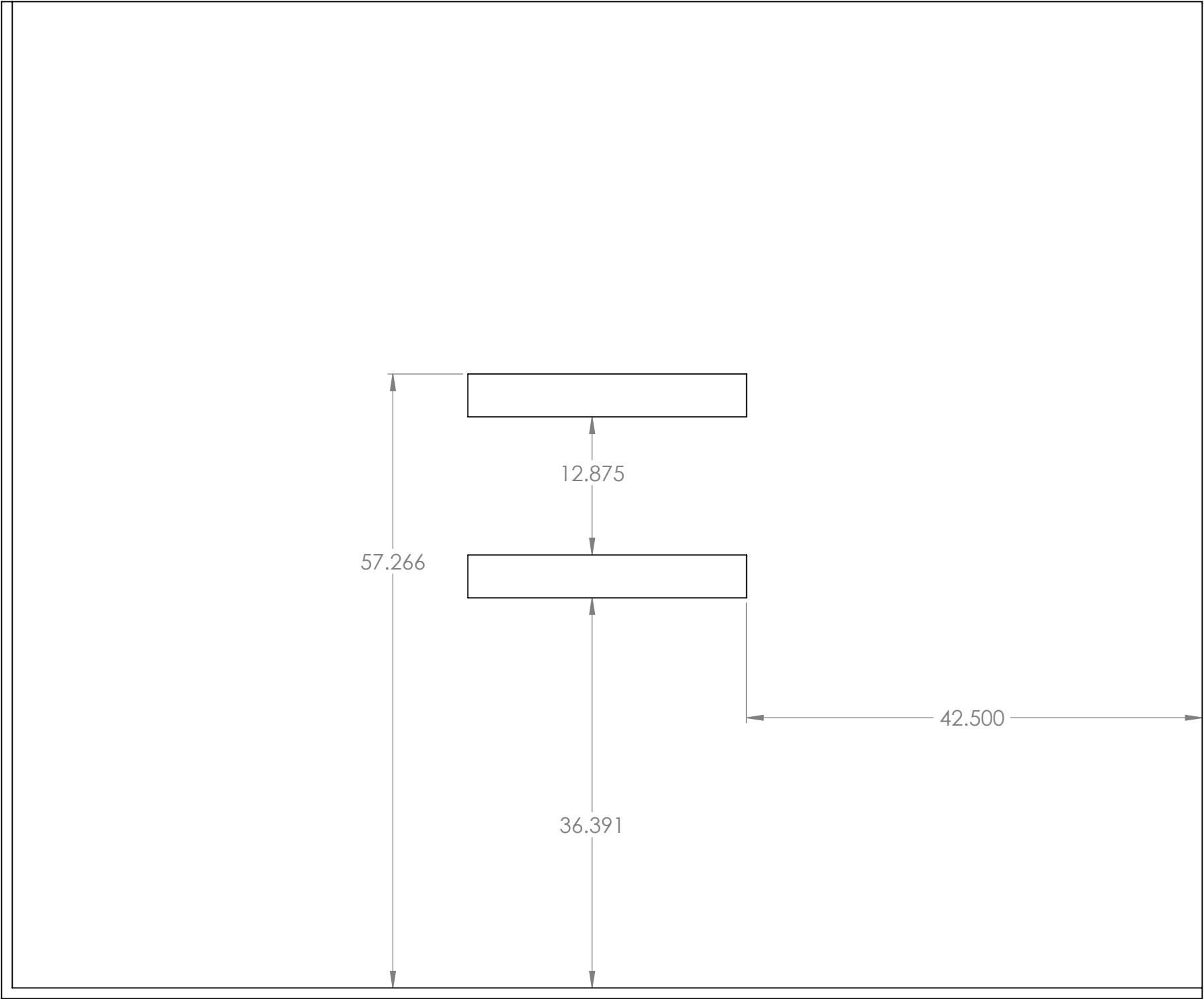
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:  Mounting	
		DIMENSIONS ARE IN INCHES	DRAWN	PMG	1/22/2020		
		TOLERANCES:	CHECKED				
		FRACTIONAL $\pm$	ENG APPR.				
		ANGULAR: MACH $\pm$ BEND $\pm$	MFG APPR.				
		TWO PLACE DECIMAL $\pm$	Q.A.			SIZE	DWG. NO.
		THREE PLACE DECIMAL $\pm$	COMMENTS:			<b>B</b>	27
		INTERPRET GEOMETRIC				SCALE: 1:5	WEIGHT:
		TOLERANCING PER:					SHEET 27 OF 27
		MATERIAL					
		FINISH					
NEXT ASSY	USED ON	APPLICATION	DO NOT SCALE DRAWING				

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1