TOPLED® Black Surface

TOPLED, SMT LED with integrated reflector. With our great experience in SMT LED we are able to offer a high quality product for all kind of applications.





Applications

- Traffic Lights

- VMS

Features:

- Package: white PLCC-2 package, black surface, colored diffused silicone resin
- Chip technology: UX:3
- Typ. Radiation: 120°
- Color: Cx = 0.32, Cy = 0.33 acc. to CIE 1931 (● white)
- Corrosion Robustness Class: 1B
- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)



Ordering Information		
Туре	Luminous Intensity 1) I _F = 20 mA I _V	Ordering Code
LW TWTG.BB-BYBZ-2C12C3-Z486	2100 2800 mcd	Q65112A5793
LW TWTG.BB-BYBZ-2B12C3-Z486	2100 2800 mcd	Q65112A5795
LW TWTG.BB-BXBY-2B12B3-Z486	1800 2400 mcd	Q65112A5796
LW TWTG.BB-BXCX-2B12C3-Z486	1800 3300 mcd	Q65112A5797



Maximum Ratings			
Parameter	Symbol		Values
Operating Temperature	T _{op}	min. max.	-40 °C 100 °C
Storage Temperature	T _{stg}	min. max.	-40 °C 100 °C
Junction Temperature	T _j	max.	110 °C
Forward Current T _S = 25 °C	I _F	max.	30 mA
Surge Current t \leq 10 μ s; D = 0.005 ; T _s = 25 °C	I _{FS}	max.	100 mA
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)	V _{ESD}		8 kV
Reverse current 2)	I _R	max.	50 mA



Characteristics

 I_F = 20 mA; T_S = 25 °C

Parameter	Symbol		Values
Chromaticity Coordinate 3)	Сх	typ.	0.32
	Су	typ.	0.33
Viewing angle at 50 % I _v	2φ	typ.	110 °
Forward Voltage 4)	V_{F}	min.	2.70 V
$I_F = 20 \text{ mA}$	•	typ.	3.05 V
		max.	3.40 V
Reverse voltage (ESD device)	V _{R ESD}	min.	5 V
Reverse voltage 2)	V_R	max.	7 V
$I_R = 5 \text{ mA}$	TX		
Real thermal resistance junction/ambient 5), 6)	$R_{ ext{thJA real}}$	max.	230 K / W
Real thermal resistance junction/solderpoint ⁵⁾	R _{thJS real}	max.	78 K / W



Brightness Groups

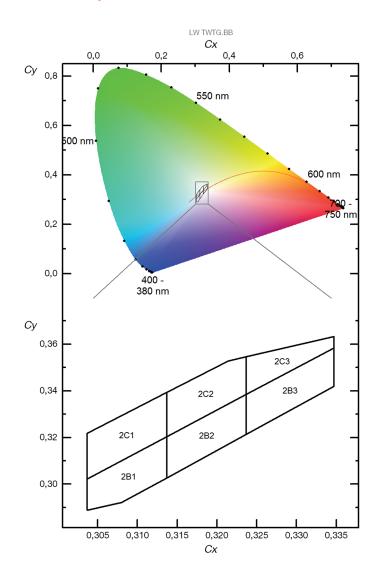
Group	Luminous Intensity ¹⁾ I _F = 20 mA min. I _v	Luminous Intensity ¹⁾ $I_F = 20 \text{ mA}$ max. I_V	Luminous Flux ⁷⁾ $I_F = 20 \text{ mA}$ typ. Φ_V
ВХ	1800 mcd	2100 mcd	5850 mlm
BY	2100 mcd	2400 mcd	6750 mlm
BZ	2400 mcd	2800 mcd	7800 mlm
CX	2800 mcd	3300 mcd	9150 mlm

Forward Voltage Groups

Group	Forward Voltage ⁴⁾ I _F = 20 mA min. V _F	Forward Voltage ⁴⁾ I _F = 20 mA max. V _F	
Z4	2.70 V	2.90 V	
44	2.90 V	3.10 V	
86	3.10 V	3.40 V	



Chromaticity Coordinate Groups



Color Chromaticity Groups 3)

Group	Сх	Су	Group	Сх	Су	Group	Cx	Су
2B1	0.3080	0.2921	2B2	0.3137	0.3203	 2C1	0.3037	0.3218
	0.3037	0.2888		0.3237	0.3385		0.3137	0.3393
	0.3037	0.3022		0.3237	0.3214		0.3137	0.3203
	0.3137	0.3203		0.3137	0.3027		0.3037	0.3022
	0.3137	0.3027	2B3	0.3237	0.3385			
				0.3347	0.3584			
				0.3347	0.3419			
				0.3237	0.3214			



Group	Сх	Су		Group	Сх	Су
2C2	0.3137	0.3203		2C3	0.3237	0.3546
	0.3137	0.3393	-		0.3347	0.3633
	0.3214	0.3528			0.3347	0.3584
	0.3237	0.3546			0.3237	0.3385
	0.3237	0.3385				



Group Name on Label

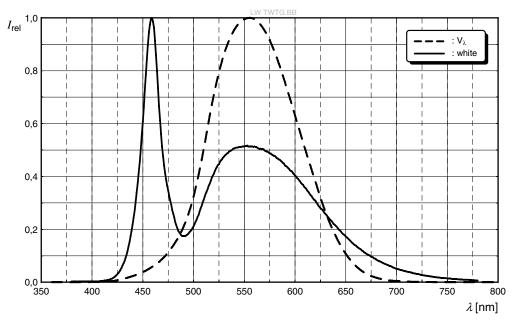
Example: BX-2B1-44

Brightness	Color chromaticity	Forward Voltage
BX	2B1	44



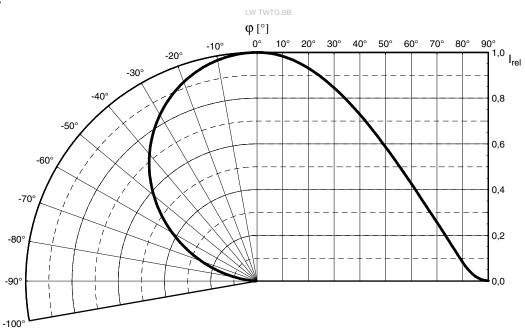
Relative Spectral Emission 7)

$$I_{rel}$$
 = f (λ); I_F = 20 mA; T_S = 25 °C



Radiation Characteristics 7)

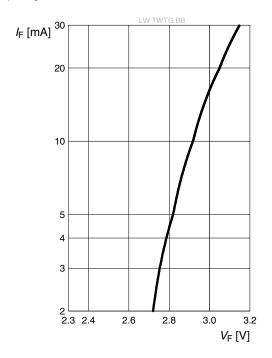
$$I_{rel} = f (\phi); T_S = 25 \, ^{\circ}C$$





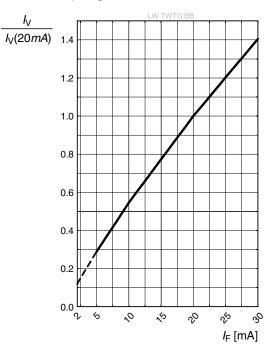
Forward current 7)

$$I_F = f(V_F); T_S = 25 \, ^{\circ}C$$



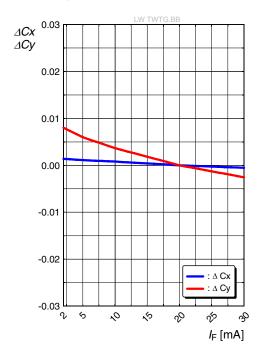
Relative Luminous Intensity 7), 8)

$$I_{v}/I_{v}(20 \text{ mA}) = f(I_{F}); T_{S} = 25 \text{ °C}$$



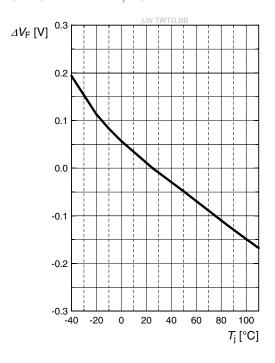
Chromaticity Coordinate Shift 7)

$$\Delta Cx, \Delta Cy = f(I_F); T_S = 25 \text{ }^{\circ}C$$



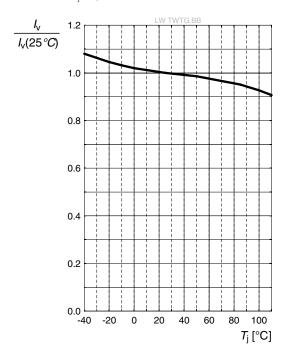
Forward Voltage 7)

$$\Delta V_F = V_F - V_F (25 \text{ °C}) = f(T_j); I_F = 20 \text{ mA}$$



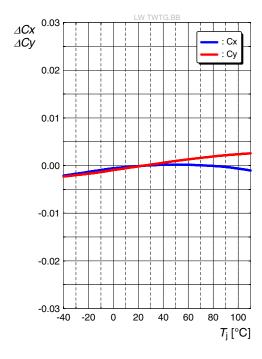
Relative Luminous Intensity 7)

$$I_{v}/I_{v}(25 \text{ °C}) = f(T_{j}); I_{F} = 20 \text{ mA}$$



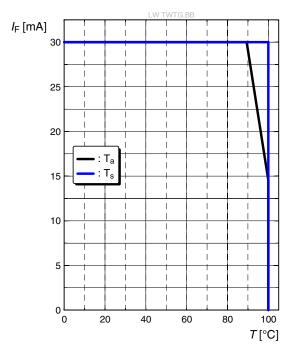
Chromaticity Coordinate Shift 7)

 $\Delta Cx, \Delta Cy = f(T_i); I_F = 20 \text{ mA}$



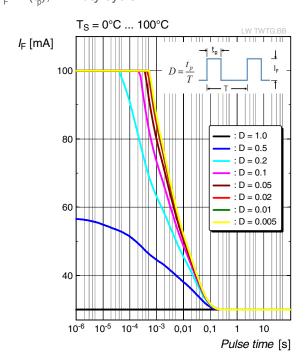
Max. Permissible Forward Current





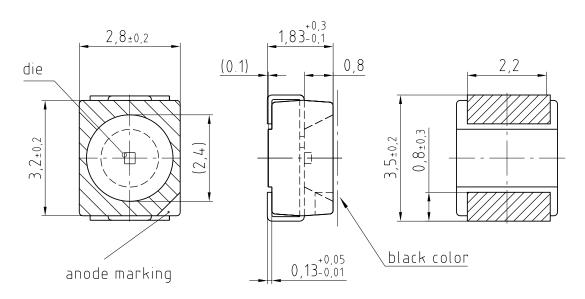
Permissible Pulse Handling Capability

 $I_F = f(t_p)$; D: Duty cycle





Dimensional Drawing 9)



general tolerance ± 0.1 lead finish Sn

C63062-A3863-A10..-01

Approximate Weight: 33.0 mg

Package marking: Anode

Corrosion test: Class: 1B

Test condition: 25° C / 75° % RH / 200ppb SO_2 , 200ppb NO_2 , 10ppb H_2 S,

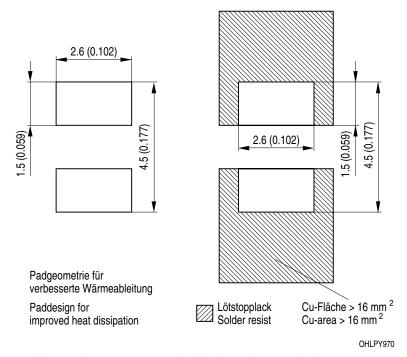
10ppb Cl₂ / 21 days (EN 60068-2-60 (Method 4))

ESD advice: The device is protected by ESD device which is connected in parallel to the

Chip.

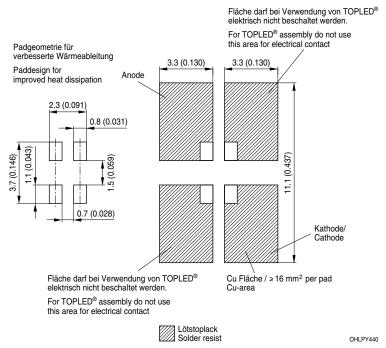


Recommended Solder Pad 9)



For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.

Recommended Solder Pad 9)

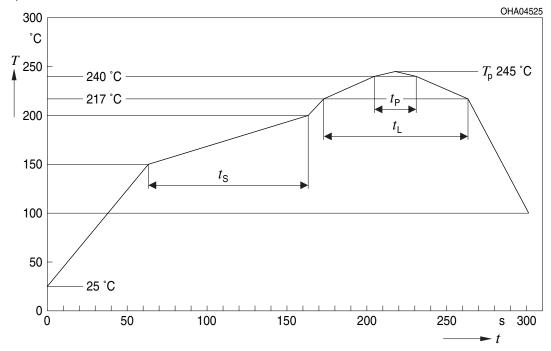


For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.



Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E

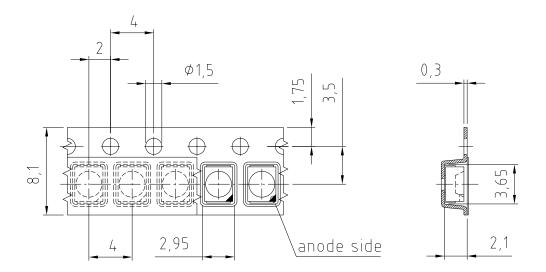


Profile Feature	Symbol	Symbol Pb-Free (SnAgCu) Asset			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat*) 25 °C to 150 °C			2	3	K/s
Time t _s T _{Smin} to T _{Smax}	t _s	60	100	120	S
Ramp-up rate to peak*) T_{Smax} to T_{P}			2	3	K/s
Liquidus temperature	T_L		217		°C
Time above liquidus temperature	$t_{\scriptscriptstyle \perp}$		80	100	S
Peak temperature	T _P		245	260	°C
Time within 5 °C of the specified peak temperature T _p - 5 K	t _P	10	20	30	S
Ramp-down rate* T _P to 100 °C			3	6	K/s
Time 25 °C to T _P				480	S

All temperatures refer to the center of the package, measured on the top of the component * slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range



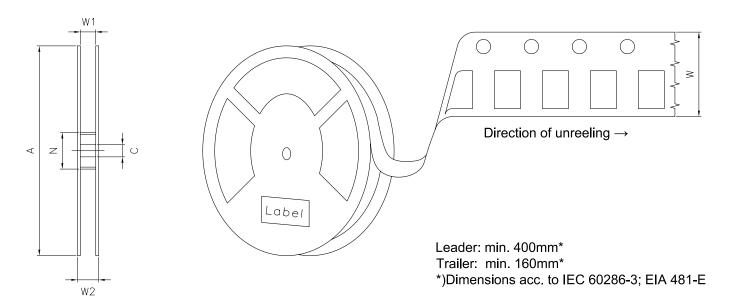
Taping 9)



C63062-A3863-B9 -03



Tape and Reel 10)



Reel dimensions [mm]

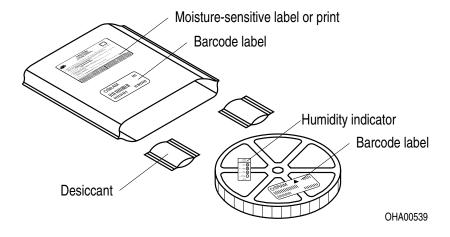
A	W	N_{\min}	W ₁	$W_{2 max}$	Pieces per PU
330 mm	8 + 0.3 / - 0.1	60	8.4 + 2	14.4	8000



Barcode-Product-Label (BPL)



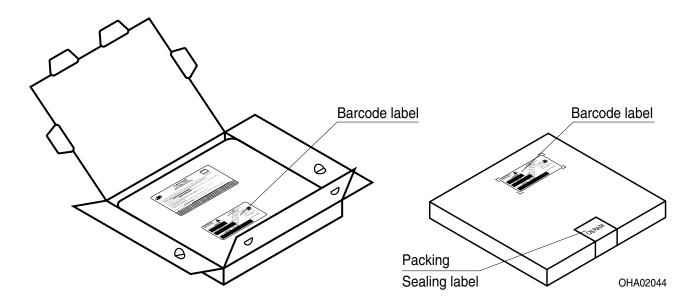
Dry Packing Process and Materials 9)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Transportation Packing and Materials 9)

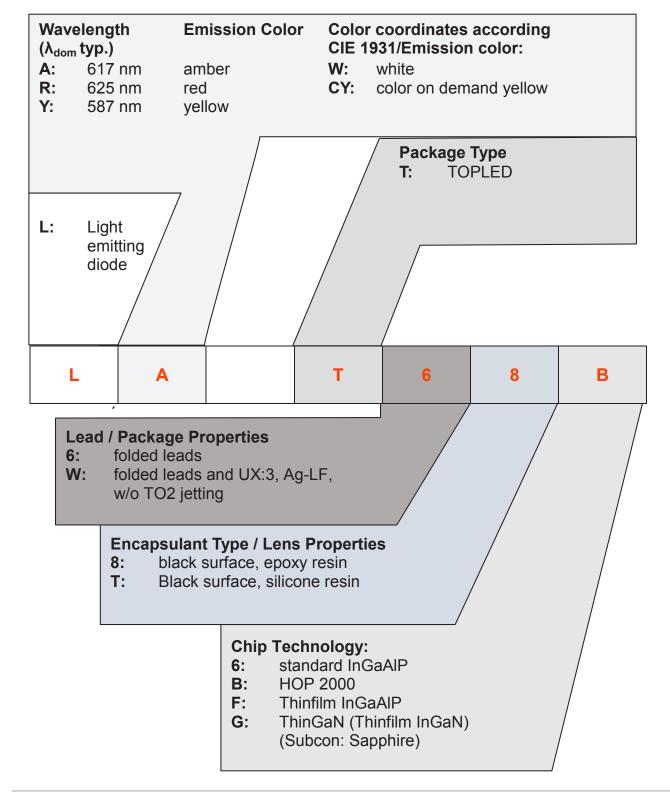


Dimensions of transportation box in mm

Width	Length	Height
352 ± 5 mm	352 ± 5 mm	33 ± 5 mm



Type Designation System



Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet falls into the class exempt group (exposure time 10000 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this LED contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize LED exposure to aggressive substances during storage, production, and use. LEDs that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related informations please visit www.osram-os.com/appnotes



Disclaimer

Disclaimer

Language english will prevail in case of any discrepancies or deviations between the two language wordings.

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

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Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office

By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

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Glossary

- Brightness: Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of
- Reverse Operation: Reverse Operation of 10 hours is permissible in total. Continuous reverse operation is not allowed.
- 3) Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 25 ms, with an internal reproducibility of ±0.005 and an expanded uncertainty of ±0.01 (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 5) **Thermal Resistance**: Rth max is based on statistic values (6σ).
- 6) Thermal Resistance: RthJA results from mounting on PC board FR 4 (pad size 16 mm² per pad)
- 7) Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 8) Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 9) Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



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