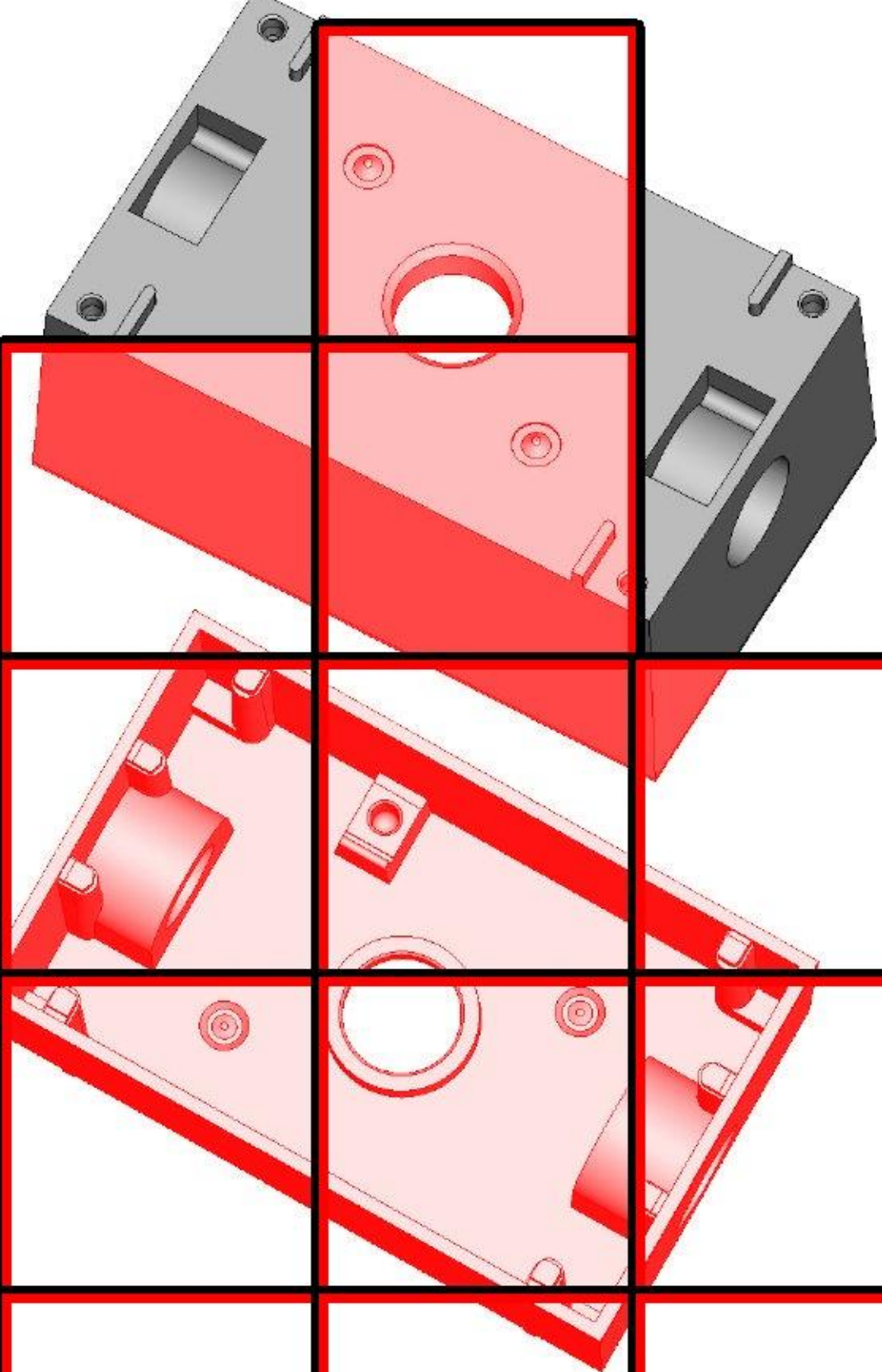


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DRG CTRL NO.:



NOTES:

- 1) CAST TOLERANCES TO BE ± 0.1 MM, UNLESS OTHERWISE SPECIFIED.
- 2) ANGULAR DIMENSIONS TO HAVE A TOLERANCE OF ± 1 DEGREE.
- 3) INTERPRET DRAWING PER ASME Y14.5-2009.
- 4) DIMENSIONS TO BE 2 DEGREES MAXIMUM FOR MOLD SURFACES AND 2 DEGREES FOR CORES.

EXAMPLE 1			