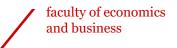


Asset Management: Tutorial 1: likelihood maximization

Luuk Pentinga MSc I.pentinga@rug.nl



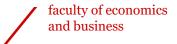


operations

Contents

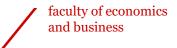
- > Recap of the Weibull distribution
- > Likelihood maximization
- > Goodness-of-fit
- > Mixtures of Weibull distributions





Recap of the Weibull distribution





In the previous lecture, we found some problems with the Kaplan-Meier estimator:

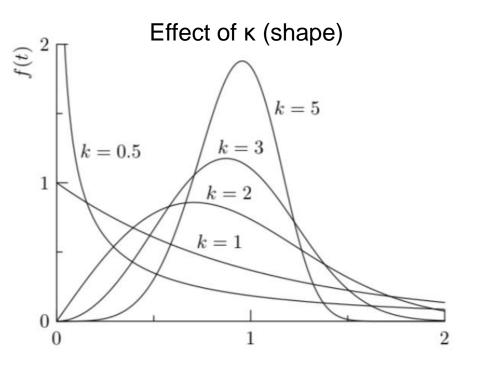
operations

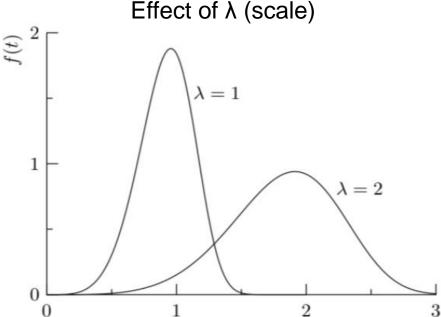
- > Probabilities are given to discrete events.
- > It is more difficult to do optimizations with.

So, we want to fit a continuous distribution to our data: The Weibull distribution



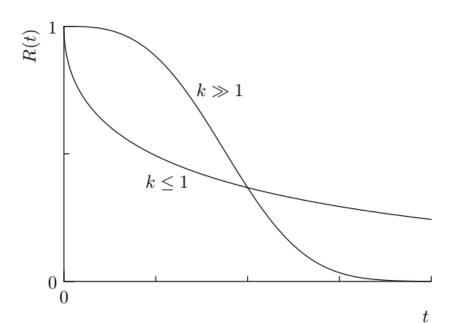
The Weibull distribution is a **continuous** distribution, with two parameters, λ and κ .





operations

Dependent on κ , the shape of the distribution changes a lot.



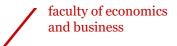
 $\kappa > 1$: Increasing failure rate

 $\kappa = 1$: Constant failure rate

 κ < 1: Decreasing failure rate

| 6





Key functions:

F(t): Lifetime distribution function. This is the probability of a failure **before** t.

operations

R(t): Reliability distribution function. The opposite of F(t), the probability of survival until t

f(t): Density function. Gives the **likelihood** of a failure at time t. This is **not** equal to the probability of a failure at time t, but closely related.

The Weibull distribution

$$F(t; \lambda, k) = 1 - e^{-\left(\frac{t}{\lambda}\right)^k}, \quad t \ge 0.$$

$$R(t; \lambda, k) = 1 - F(t; \lambda, k) = e^{-\left(\frac{t}{\lambda}\right)^k}, \quad t \ge 0.$$

$$f(t; \lambda, k) = \frac{k}{\lambda} \left(\frac{t}{\lambda}\right)^{k-1} e^{-\left(\frac{t}{\lambda}\right)^k}, \quad t \ge 0.$$

Today: how to find the parameters that best explain our data.







9

Likelihood maximization





Maximum (log)-likelihood

Today, we will look at optimizing the parameters λ and κ .

operations

Remember that we want to find the parameters with the highest **likelihood** for our data.

That means:

For **event durations**, the λ and κ with the highest value of $f(t; \lambda, \kappa)$.

For **censored durations**, the λ and κ with the highest value of R(t; λ , κ).

Log-likelihood

> But, we take the log of the likelihood to prevent computational issues.

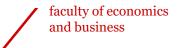
$$L(\lambda, k) = f(4.8; \lambda, k) \times R(5.9; \lambda, k) \times f(2.5; \lambda, k) \times f(8.1; \lambda, k) \times f(2.8; \lambda, k) \times R(3.4; \lambda, k) \times f(4.8; \lambda, k) \times f(9.7; \lambda, k).$$

$$\log L(\lambda, k) = \log(f(4.8; \lambda, k) \times R(5.9; \lambda, k) \times f(2.5; \lambda, k) \times f(8.1; \lambda, k) \times f(2.8; \lambda, k) \times R(3.4; \lambda, k) \times f(4.8; \lambda, k) \times f(9.7; \lambda, k)).$$

$$\log L(\lambda, k) = \log f(4.8; \lambda, k) + \log R(5.9; \lambda, k) + \log f(2.5; \lambda, k) + \log f(8.1; \lambda, k) + \log f(2.8; \lambda, k) + \log R(3.4; \lambda, k) + \log f(4.8; \lambda, k) + \log f(9.7; \lambda, k).$$

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How to - Maximization

We take the easiest approach, brute-force.

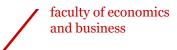
Idea: If we calculate the log-likelihood for every pair λ and κ , we can see which is the highest.

operations

Problem: λ and κ can be anything above 0. Infinitely my options.

Solution: We set ranges for our parameters, and set a precision level.





operations

How to - Maximization

Decide on ranges for the parameters:

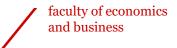
Example:

λ in 1,2,3,...,20 κ in 0.1, 0.2, 0.3,...,2

This we can calculate!

It just requires trying $20 \times 20 = 400$ different options. Hence, brute-force.





How to - Maximization

Step-by-step guide for programming:

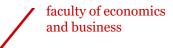
- Decide on ranges for your parameters.
- 2. Put all combinations of parameters into a table.
- 3. Get the log-likelihood of your first observation for each pair of parameters
- 4. Get the log-likelihood of your second observation for each pair of parameters

operations

. . .

- 5. Sum all log-likelihoods for each pair of parameters.
- 6. Find the best pair of parameters.





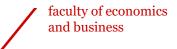
Example data

92 durations73 failures19 PM's

	Time	Event	Durations
0	10.18	no	10.18
1	16.70	no	6.52
2	29.26	no	12.56
3	32.18	no	2.92
4	35.09	no	2.91
87	580.79	no	3.73
88	585.90	yes	5.11
89	598.02	no	12.12
90	601.68	no	3.66
91	606.30	no	4.62

operations





operations

How to - Maximization

Step 1: Decide on ranges for your parameters.

How?

Mostly guessing... but you might use your Kaplan-Meier estimator as an indicator.

But your precision level is more important: Setting this to 0.01 instead of 0.1 will result in 10x as many calculations. (and will take $\sim 10x$ as long)



operations

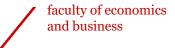
Code

We select the following ranges:

In Python, we can use the np.linspace() function:

```
l_range = np.linspace(start=1, stop=20, num=20)
k_range = np.linspace(start=0.1, stop = 2, num=20)
```





How to - Maximization

Step 2: Put all combinations of parameters into a data frame.

operations

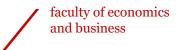
We can not try λ and κ separately, but we need each possible pair.

Numpy has functions that can do this, but a *nested for-loop* works very well.

	1ambda	kappa
0	1.0	0.1
1	1.0	0.2
2	1.0	0.3
3	1.0	0.4
4	1.0	0.5
• •		
395	20.0	1.6
396	20.0	1.7
397	20.0	1.8
398	20.0	1.9
399	20.0	2.0
	-	-

Intermediate result





How to - Maximization

Step 3: Get the log-likelihood of your first observation for each pair of parameters.

Remember that the likelihood is calculated differently for censored durations and event durations!

In case of an event:

$$f(t;\lambda,k) = \frac{k}{\lambda} \left(\frac{t}{\lambda}\right)^{k-1} e^{-\left(\frac{t}{\lambda}\right)^k}, \ \ t \geq 0.$$

operations

In case of a censored duration: $R(t; \lambda, k) = 1 - F(t; \lambda, k) = e^{-(\frac{t}{\lambda})^k}, t > 0.$

$$R(t; \lambda, k) = 1 - F(t; \lambda, k) = e^{-\left(\frac{t}{\lambda}\right)^k}, \quad t \ge 0.$$

Code

To code this, we first need to add a column to our data frame.

operations

Then, for each row in your data frame:

- 1. Take the value of λ and κ
- 2. Check if the event is censored
- 3. Insert the correct log-likelihood value

```
| 21
```

```
#we add a column to the output dataframe
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output data
for row index in range(len(output data)):
   #create shorter-named variable for lambda and kappa for convenience
   1 = output data.loc[row index, "lambda"]
   k = output data.loc[row index, "kappa"]
   #create x variable for convenience
   x = input data.loc[observation index, "Durations"]
    if input data.loc[observation index, "Censored"] == "no":
       \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
   else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
   output_data.loc[row_index, column_name] = log_likelihood
```

```
a column to the output dataframe
column_name = 'Observation '+ str(observation index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output_data
for row index in range(len(output data)):
    #create shorter-named variable for lambda and kappa for convenience
    1 = output data.loc[row index, "lambda"]
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       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
    output_data.loc[row_index, column_name] = log_likelihood
```

```
#we add a column to the output dataframe
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output_data
for row_index in range(len(output_data)):
                                             Loop through the rows
    #create shorter-named variable for lambda and kappa for convenience
    1 = output data.loc[row index, "lambda"]
    k = output data.loc[row index, "kappa"]
    #create x variable for convenience
    x = input data.loc[observation index, "Durations"]
    if input data.loc[observation index, "Censored"] == "no":
        \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
    output_data.loc[row_index, column_name] = log_likelihood
```

```
#we add a column to the output dataframe
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output data
for row index in range(len(output data)):
   #create shorter-named variable for lambda and kappa for convenience
    1 = output_data.loc[row_index, "lambda"]
    k = output data.loc[row index, "kappa"]
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    if input data.loc[observation index, "Censored"] == "no":
       \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
   output_data.loc[row_index, column_name] = log_likelihood
```

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```
#we add a column to the output dataframe
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output data
for row index in range(len(output data)):
   #create shorter-named variable for lambda and kappa for convenience
   1 = output data.loc[row index, "lambda"]
   k = output data.loc[row index, "kappa"]
   #create x variable for convenience
   x = input_data.loc[observation_index, "Durations"]
                                                         duration
   if input_data.loc[observation_index, "Censored"] == "no":
       \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
   output_data.loc[row_index, column_name] = log_likelihood
```

#we add a column to the output dataframe

```
| 26
```

```
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output data
for row index in range(len(output data)):
   #create shorter-named variable for lambda and kappa for convenience
   1 = output data.loc[row index, "lambda"]
   k = output data.loc[row index, "kappa"]
   #create x variable for convenience
   x = input data.loc[observation index, "Durations"]
   if input data.loc[observation index, "Censored"] == "no":
       \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
                                      Calculate log-likelihood
        \#\log (R(x)) = \log (1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log likelihood = np.log(Rx)
   output_data.loc[row_index, column_name] = log_likelihood
```

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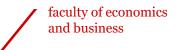
and business

```
#we add a column to the output dataframe
column_name = 'Observation '+ str(observation_index)
output data[column name] = 0
#now, we loop over each pair of lambda and kappa in output data
for row index in range(len(output data)):
   #create shorter-named variable for lambda and kappa for convenience
   1 = output data.loc[row index, "lambda"]
   k = output data.loc[row index, "kappa"]
   #create x variable for convenience
   x = input data.loc[observation index, "Durations"]
    if input data.loc[observation index, "Censored"] == "no":
       \#\log(f(x))
       fx = (k / 1) * (x / 1) ** (k-1) * math.exp(-(x/1)**k)
        log likelihood = np.log(fx)
    else:
        \#\log(R(x)) = \log(1 - F(x))
        Rx = math.exp(-(x/1)**k)
        log_likelihood = np.log(Rx)
Insert result in data frame
   output_data.loc[row_index, column_name] = log_likelihood
```

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How to - Maximization

Step 4,...: Get the log-likelihood of your other observations for each pair of parameters.

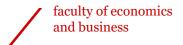
operations

For this, you can put the code in the previous slides in a loop.

	1 -	1	01	011	01	01	01	0
	lambda	карра	Observation 0	Observation i	Observation 88	Observation 89	Observation 90	Observation 91
0	1.0	0.1	-5.652141	-5.196187	-1.177178	-5.831322	-4.608841	-4.845311
1	1.0	0.2	-5.056336	-4.564292	-1.385748	-5.252350	-3.943681	-4.191843
2	1.0	0.3	-4.834240	-4.271373	-1.631272	-5.064109	-3.588054	-3.857927
3	1.0	0.4	-4.838421	-4.158109	-1.920297	-5.125900	-3.375090	-3.678935
4	1.0	0.5	-5.043971	-4.184013	-2.260531	-5.421955	-3.254991	-3.607763
								• • •
395	20.0	1.6	-3.270342	-3.364641	-0.112674	-3.274954	-3.610748	-3.500822
396	20.0	1.7	-3.255083	-3.398459	-0.098302	-3.242496	-3.709632	-3.573661
397	20.0	1.8	-3.244737	-3.437614	-0.085764	-3.214575	-3.813595	-3.651748
398	20.0	1.9	-3.238836	-3.481532	-0.074824	-3.190765	-3.922008	-3.734464
399	20.0	2.0	-3.236973	-3.529719	-0.065280	-3.170696	-4.034343	-3.821284

Intermediate result





operations

How to - Maximization

Step 5: Add the sums of the log-likelihoods in the last column.

[400 rows x 94 columns]									
	lambda	kappa	Observation 0	Observation 1		Observation 89	Observation 90	Observation 91	Loglikelihood_sum
0	1.0	0.1	-5.652141	-5.196187		-5.831322	-4.608841	-4.845311	-392.223868
1	1.0	0.2	-5.056336	-4.564292		-5.252350	-3.943681	-4.191843	-348.455416
2	1.0	0.3	-4.834240	-4.271373		-5.064109	-3.588054	-3.857927	-330.057118
3	1.0	0.4	-4.838421	-4.158109		-5.125900	-3.375090	-3.678935	-325.971539
4	1.0	0.5	-5.043971	-4.184013		-5.421955	-3.254991	-3.607763	-333.857772
395	20.0	1.6	-3.270342	-3.364641		-3.274954	-3.610748	-3.500822	-250.655808
396	20.0	1.7	-3.255083	-3.398459		-3.242496	-3.709632	-3.573661	-253.354121
397	20.0	1.8	-3.244737	-3.437614		-3.214575	-3.813595	-3.651748	-256.418408
398	20.0	1.9	-3.238836	-3.481532		-3.190765	-3.922008	-3.734464	-259.807312
399	20.0	2.0	-3.236973	-3.529719		-3.170696	-4.034343	-3.821284	-263.485765



How to - Maximization

Step 6: Find the best pair of parameters.

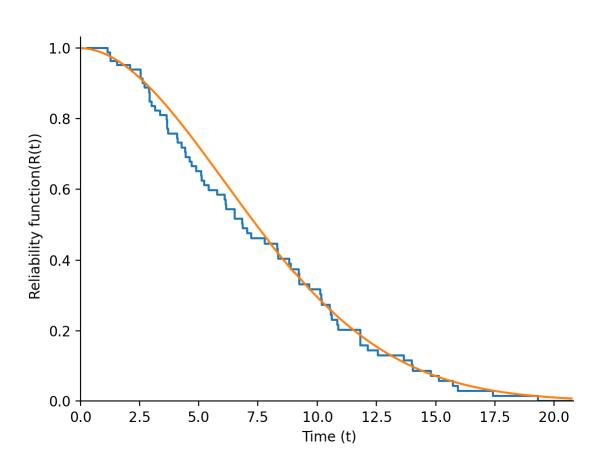
Of course, these are in the row with the highest sum of loglikelihoods.

operations

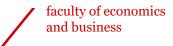
For my data, this is $\lambda = 9$ and $\kappa = 1.8$

And we are done!

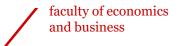
Result







Goodness-of-fit



Goodness-of-fit

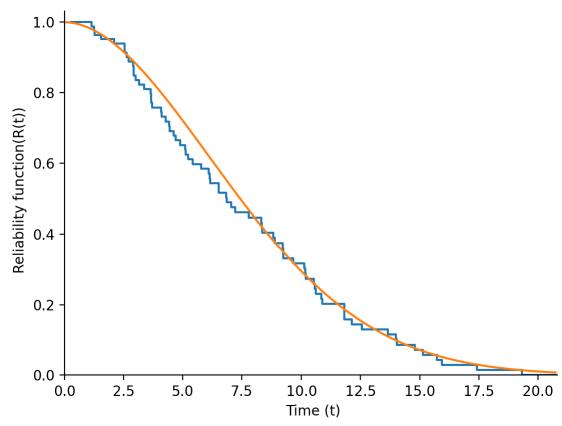
When your maximum likelihood estimator is done, you need to verify if it is reasonable.

operations

This is easily done by comparing it to a Kaplan-Meier estimator.

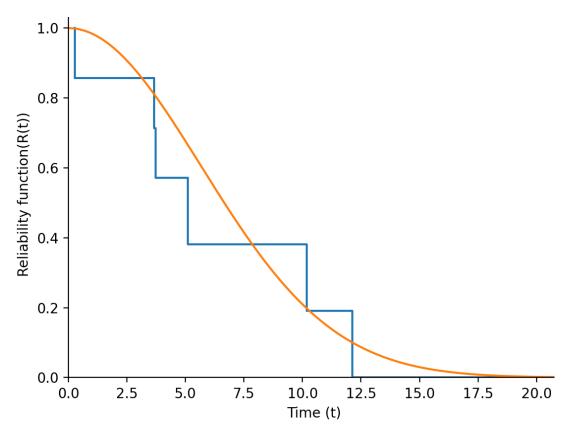
Some examples:

Goodness-of-fit



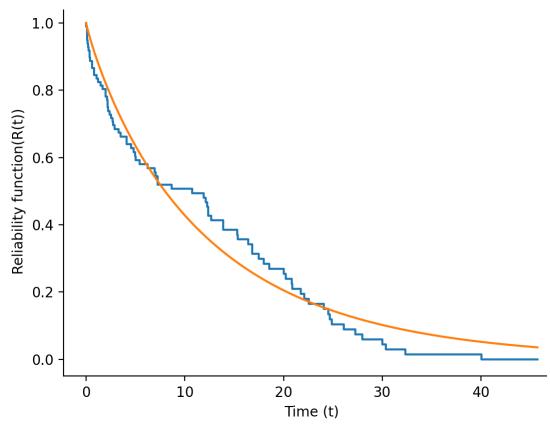
Looks fine!

Goodness-of-fit



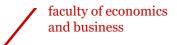
Not enough datapoints to judge

Goodness-of-fit



Fit is relatively poor





Goodness-of-fit

What causes bad fit?

Methodological:

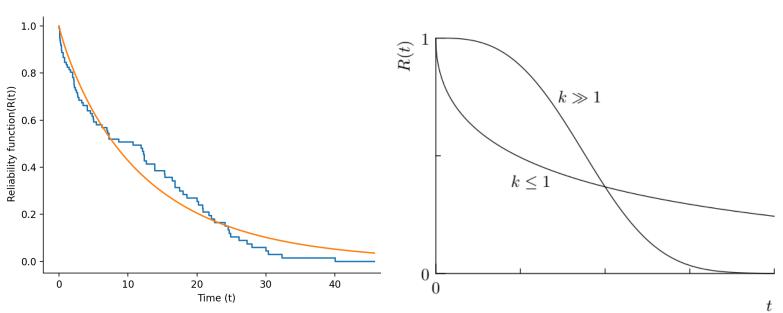
- > Our range of parameters was insufficient.
- > The optimization method was flawed.

But, if your analysis was correct:

> The Weibull distribution is a poor choice.



Goodness-of-fit



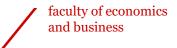
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and business

The shape of the Kaplan-Meier estimator does not seem to match any of the shapes the Weibull reliability function can take.

Suggests another distribution might be more appropriate.





Distributions

Recall that we selected the Weibull distribution for a variety of reasons:

operations

- > It is a continuous distribution (like the normal distribution)
- > It is flexible, with two parameters.
- > It does not result in negative durations.

There are more distributions that might fit (e.g. log-normal, gamma, logistic, inverse gaussian, etc.)

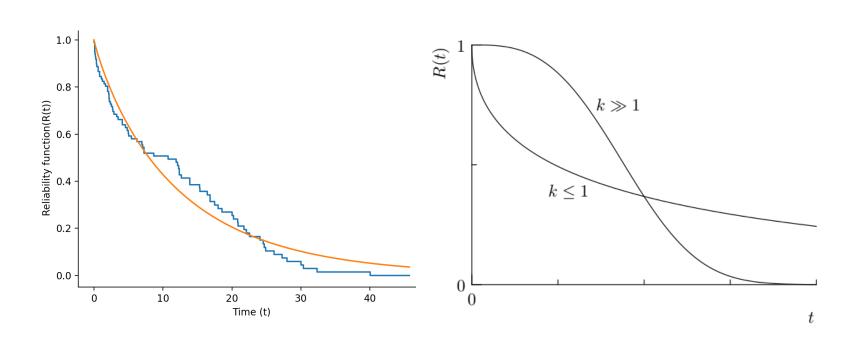
But, we can also use **mixtures of distributions**.

Mixtures of Weibull distributions



Mixtures of Weibull distributions

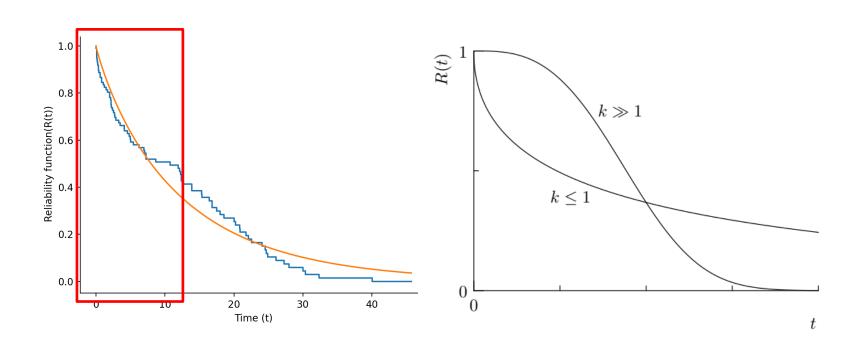
Lets again look at our more complex dataset.





Mixtures of Weibull distributions

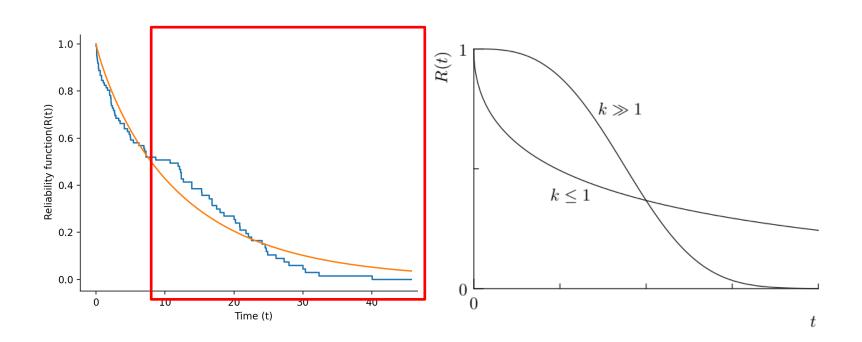
For smaller values of t, it is shaped like k < 1.



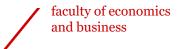


Mixtures of Weibull distributions

For larger values of t, it is shaped like k > 1.







Mixtures of Weibull distributions

This suggests that we can accurately model the data with a mixture of two Weibull distributions.

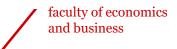
operations

- > With probability p, a time until failure comes from the first distribution, with λ_1 and κ_1 as its parameters.
- > With probability 1-p, a time until failure comes from the second distribution, with λ_2 and κ_2 as its parameters.

A mixture of two Weibull distributions thus has five parameters:

$$p$$
, λ_1 , κ_1 , λ_2 , κ_2





Mixtures of Weibull distributions

As with the normal Weibull distribution, we can use three relevant functions:

Density function:

$$pf(t; \lambda_1, \kappa_1) + (1-p)f(t; \lambda_2, \kappa_2)$$

operations

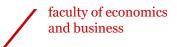
Lifetime distribution function: $pF(t; \lambda_1, \kappa_1) + (1-p)F(t; \lambda_2, \kappa_2)$

$$pF(t; \lambda_1, \kappa_1) + (1-p)F(t; \lambda_2, \kappa_2)$$

Reliability function:

$$pR(t; \lambda_1, \kappa_1) + (1-p)R(t; \lambda_2, \kappa_2)$$





Mixtures of Weibull distributions

Of course, we want to find the best values of p, λ_1 , κ_1 , λ_2 , κ_2 for our data.

The good news:

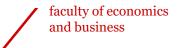
We can still use the maximum likelihood method.

The bad news:

We have to optimize 5 parameters. With similar ranges as before:

20x20x20x20x20 = 3.2 million options.





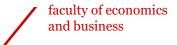
Optimization of larger problems

Clearly, we need a more scalable alternative.

Python does offer options for this, through the scipy.optimize package.

This package provides a *minimize()* function, which we can use to maximize the loglikelihood.



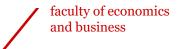


operations

The scipy.optimize.minimize() function takes multiple (sometimes optional) inputs.

- 1. The function to minimize.
- 2. An initial guess for the solution.
- 3. Additional arguments for the function to minimize.
- 4. Bounds on your solution.





operations

We first need to make a function that calculates the loglikelihood for any set of parameters.

This is not the same as what we did with the brute-force algorithm, where we calculated the log-likelihood for all parameters at the same time!

| 50

```
def mix weibull likelihood(parameters, input data):
   #separate the parameters
   p, 11, k1, 12, k2 = parameters
   #get a place to store the likelihood values
   loglikelihoods = np.zeros(len(input data))
   #loop
   for observation_index in range(len(input_data)):
       x = input data.loc[observation index, "Duration"]
       if input data.loc[observation index, "Censored"] == "no":
           \#\log(f(x))
           likelihood = p * (k1 / l1) * (x / l1) ** (k1-1) * math.exp(-(x/l1)**k1) + \
                (1-p) * (k2 / 12) * (x / 12) ** (k2-1) * math.exp(-(x/12)**k2)
           loglikelihoods[observation index] = np.log(likelihood)
       else:
           \#\log (R(x)) = \log (1 - F(x))
           likelihood = p * math.exp(-(x/l1)**k1) + (1-p) * math.exp(-(x/l2)**k2)
            loglikelihoods[observation index] = np.log(likelihood)
   return -np.sum(loglikelihoods)
```

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```
def mix weibull likelihood(parameters, input data):
                                                      Parameters are bundled for
   #separate the parameters
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```

```
| 52
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            likelihood = p * math.exp(-(x/l1)**k1) + (1-p) * math.exp(-(x/l2)**k2)
            loglikelihoods[observation index] = np.log(likelihood)
   return -np.sum(loglikelihoods)
```

return -np.sum(loglikelihoods)

| 53

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def mix weibull likelihood(parameters, input data):
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            loglikelihoods[observation index] = np.log(likelihood)
```

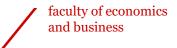
return -np.sum(loglikelihoods)

| 54

```
def mix weibull likelihood(parameters, input data):
   #separate the parameters
   p, 11, k1, 12, k2 = parameters
   #get a place to store the likelihood values
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   for observation index in range(len(input data)):
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           likelihood = p * math.exp(-(x/l1)**k1) + (1-p) * math.exp(-(x/l2)**k2)
            loglikelihoods[observation index] = np.log(likelihood)
                                     We want to maximize, but Python minimizes
```

by default!





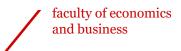
operations

Next, we decide on an initial guess.

We decide on the values for p, λ_1 , κ_1 , λ_2 , κ_2 where the algorithm will start to search.

```
#define an initial guess: (p, l1, k1, l2, k2)
guess = [0.5, 4, 0.5, 15, 1.5]
```



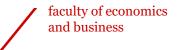


Next, we give the additional arguments for the function. In our case, this is the historical data.

operations

[100 rows x 3 columns]			
	Time	Censored	Duration
0	13.89	no	13.89
1	24.19	yes	10.30
2	36.57	no	12.38
3	41.97	no	5.40
4	46.77	no	4.80
• •	• • •		
95	974.87	no	2.14
96	979.31	no	4.44
97	982.21	no	2.90
98	987.19	no	4.98
99	987.20	no	0.01





operations

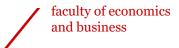
Finally, set some bounds on the values that p, λ_1 , κ_1 , λ_2 , κ_2 can take.

This is similar to the brute-force method, where we decided on a search range beforehand.

Each parameter has a lower and upper bound.

```
#decide on a search area for your variables
bounds = [(0,1), (1,30), (0.1,4), (1,30), (0.1,4)]
```





operations

Now we can run the function!

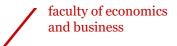
```
#this function does the optimization
result = scipy.optimize.minimize(mix_weibull_likelihood, guess, input_data, bounds=bounds)
```

The result variable will contain all the information related to the minimization.

We care about result.x:

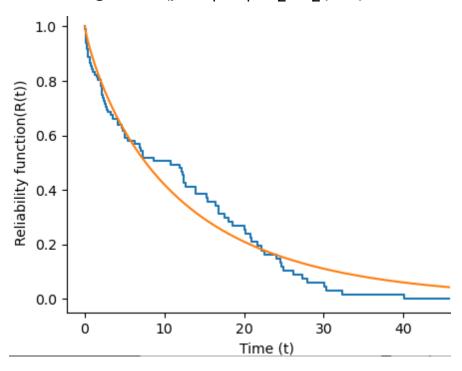
x: array([0.45176582, 2.89643374, 0.82928152, 22.47452599, 2.358543])





operations

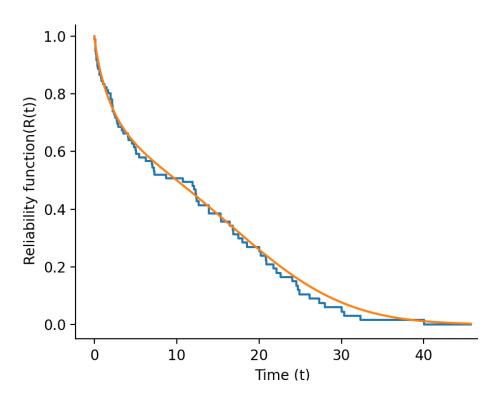
Your initial solution can have a massive impact on the result! For example: starting with $(p, \lambda_1, \kappa_1, \lambda_2, \kappa_2) = (0.5, 10, 1, 10, 1)$



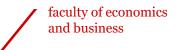


operations

Instead, starting with $(p, \lambda_1, \kappa_1, \lambda_2, \kappa_2) = (0.5, 5, .5, 15, 1.5)$:







operations

So, to recap:

When we want to optimize a mixture of two Weibull distributions, we need more complex algorithms.

Python can do this, but we don't really know what is going on anymore -> More verification is needed here.



As a solution we found:

$$(p, \lambda_1, \kappa_1, \lambda_2, \kappa_2) = (0.45, 2.90, 0.83, 22.47, 2.36)$$

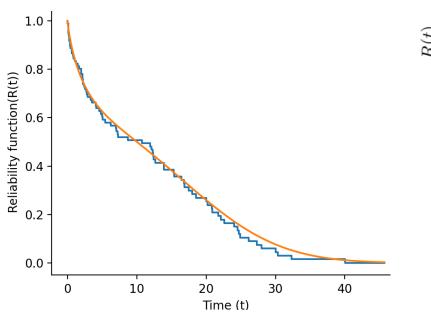
So, we have one Weibull distribution with $\kappa_1 < 1$, and a smaller λ_1 -> **Decreasing failure rate at small durations.**

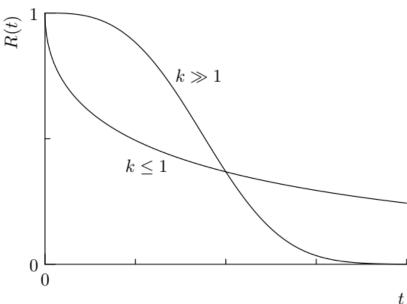
The other Weibull distribution instead has a $\kappa_2 > 1$, and a larger λ_2 -> **Increasing failure rate at larger durations.**





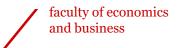
If we recall our discussion of the shapes from earlier, this make sense.





operations





What does this mean for maintenance policies?

Remember:

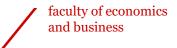
Increasing failure rates -> Preventive maintenance makes sense.

operations

Decreasing failure rates -> No preventive maintenance.

In this case, we might do preventive maintenance in the second half of the reliability function.





Systems where the failure rate is first decreasing and then increasing are actually quite common:

operations

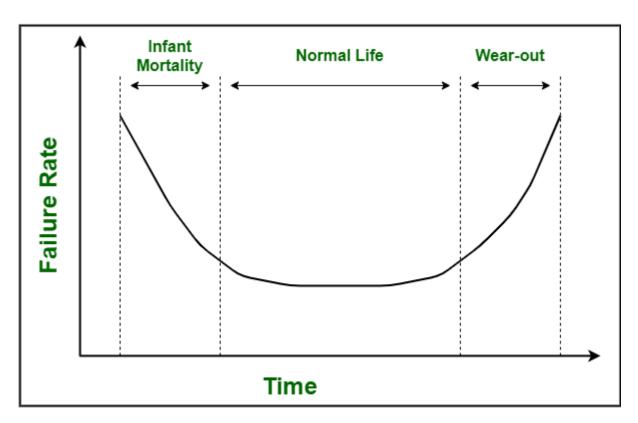
Failures are common at the start due to defects, production errors, poor maintenance jobs.

Failures are common after a long time due to wear.

We call this a **bathtub shaped** failure rate.

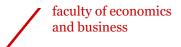


Example of a bathtub shape



Bathtub Curve





The end

Today should have discussed everything (and more) that you need to know when fitting a Weibull-distribution.

operations

Next week: Condition-based maintenance