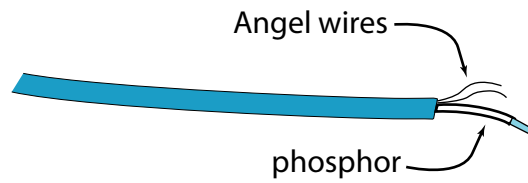
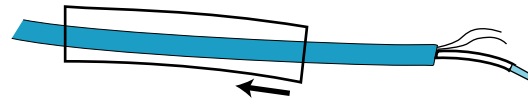


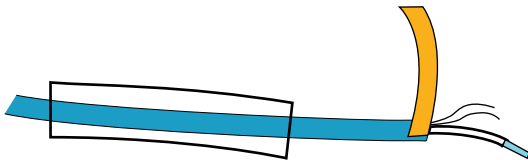
Strip vinyl  
Remove phosphor



Slip on heat-shrink tube



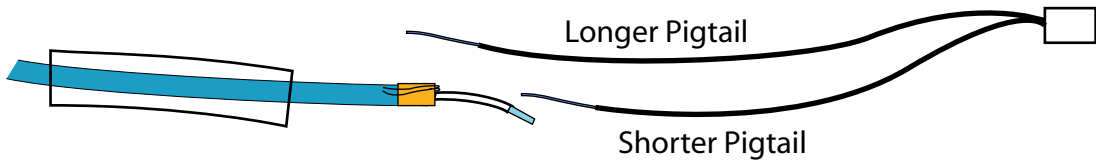
Line copper foil with edge



Roll copper foil  
Bend back angel wires  
Lightly solder angel wire to copper



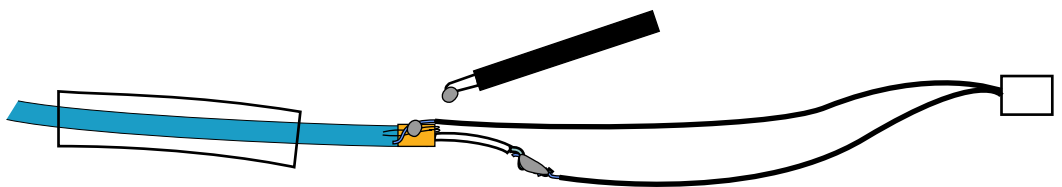
Strip pigtail wires  
Tin exposed pigtail wire  
Orient connector wires (pigtails)



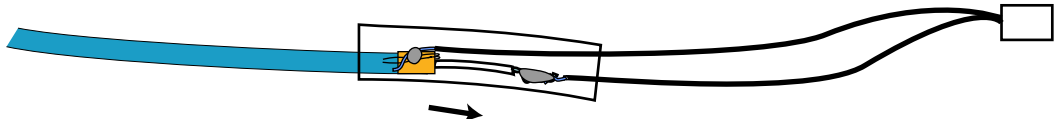
Twist shorter pigtail with  
stripper part of phosphor wire



Solder



Center shrink tube over  
connection



Shrink the tube with  
heat gun

