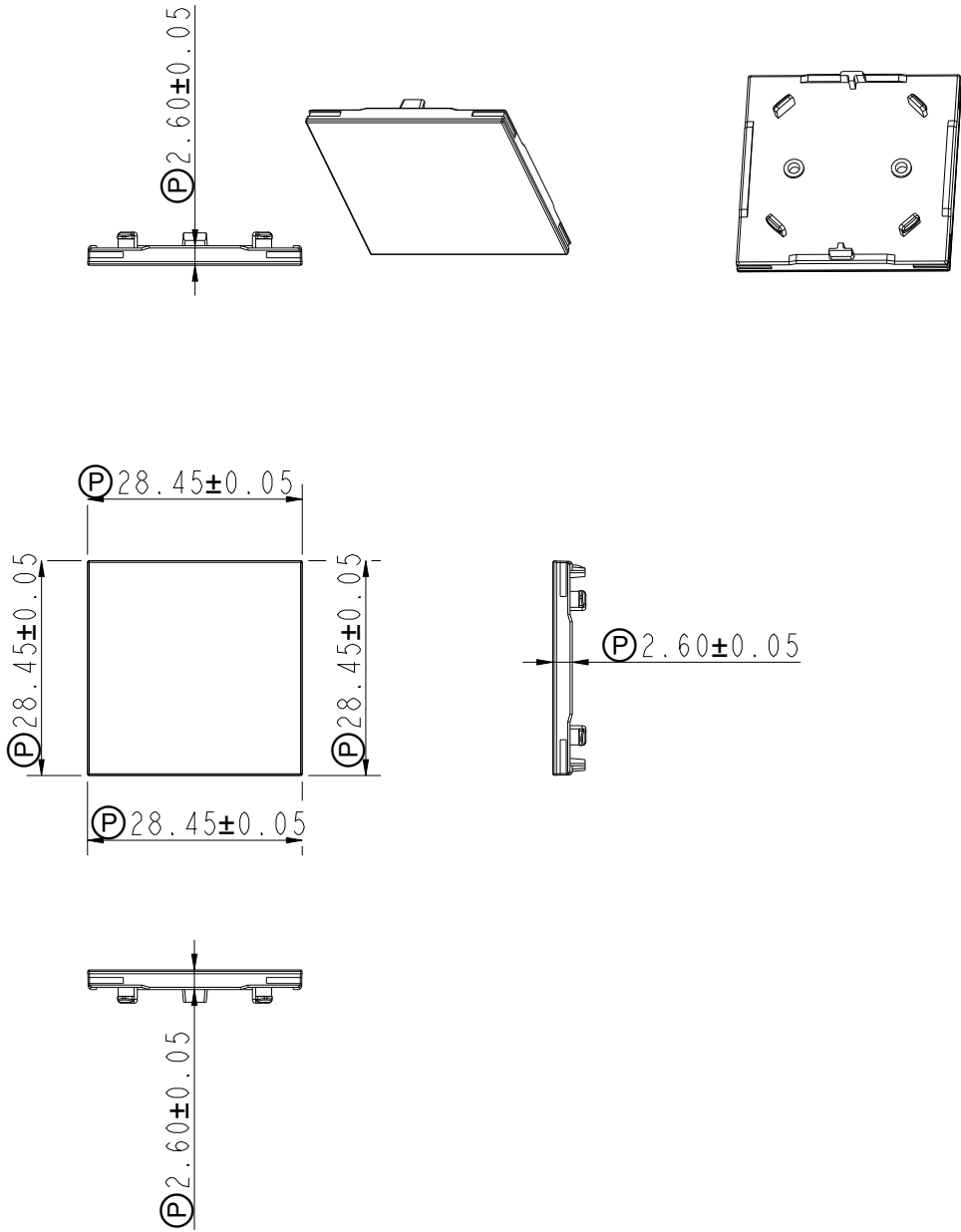


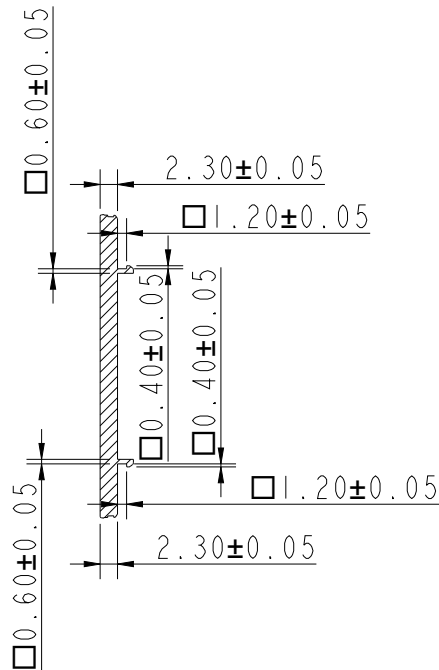
- NOTES (UNLESS OTHERWISE SPECIFIED):
- INTERPRET DIMENSIONS PER ASME Y14.5M-1994.
 - ALL DIMENSION, UNLESS OTHERWISE NOTED, ARE CRITICAL DIMENSIONS AND SHALL BE CHECKED FOR CONFORMITY DURING FIRST ARTICLE INSPETION.
 - Ⓟ PROCESS CONTROL DIMENSION: THESE DIMENSIONS SHALL BE MONITORED STATISTICALLY BY SUPPLIER.
 - CRITICAL CONTROL: THESE DIMENSIONS SHALL BE MONITORED AS SPECIFIED IN THE SUPPLIER QUALITY PLAN.
 - ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS PART PRIOR TO SHIPMENT OF PARTS TO CLIENT. CLIENT'S OEM PARTNERS OR SUBCONTRACTORS.
 - PART SHALL CONFORM TO PROJECT COSMETIC SPEC
 - PART SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL. DIRT, OIL, GREASE, OR OTHER CONTAMINANTS ARE NOT ALLOWED.
 - PARTS OR ASSEMBLY SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.
 - DRAWING FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO ELECTRONIC DATABASE. ALL DIMENSIONS SHALL CONFORM TO TABLE SHOWN. ALL DIMENSIONS NOT SHOWN SHALL CONFORM TO THE 2 PLACE DECIMAL TOLERANCES IN TABLE SHOWN. THIS TABLE SUPERSEDES THE TITLE BLOCK
 - MATERIAL: Covestro Bayblend FR3040 R35 (35%PCR) Variant Resin
COLOR : BLACK
FINISH : INJECTION COLOR
TEXTURE : #MT-11015
MATERIAL SHALL CONTAIN 35% REGRIND.
NOMINAL WALL THICKNESS: PER 3D DATABASE.
DRAWING DIMENSIONS APPLY AFTER PAINTING/SPUTTERING.
FLAMMABILITY RATING OF MATERIAL: V0
 - PART SHALL BE MANUFACTURED BY A RECOGNIZED PLASTIC MOLDER PER UL STANDARD QMMY2. MATERIAL TRACEABILITY SHALL CONFORM TO UL 746D.
 - ALL DRAFT ANGLES ARE PER THE 3D CAD MODEL.
 - FLASH NOT TO EXCEED 0.05MM.
 - GATE VESTIGE/PROTRUSION SHALL BE FLUSH OR RECESSED TO 0.2MM MAXIMUM. PARTING LINE MISMATCH NOT TO EXCEED 0.05 MM. EJECTOR PIN MARKS TO BE FLUSH TO RECESSED BY 0.13MM MAXIMUM).
 - SHARP CORNERS IN 3D CAD MODEL SHALL BE ROUNDED, BROKEN, OR CHAMFERED TO R0.20MM MAX UNLESS OTHERWISE SPECIFIED.
 - THE FOLLOWING INFORMATION SHALL BE MOLDED APPROXIMATELY WHERE SHOWN
RAISED CHARACTERS SHALL BE A MINIMUM OF 0.050MM TALL AND 0.005MM ABOVE PART SURFACE.
 - CAVITY NUMBER
 - OEM PART NUMBER (P/N:)
 - MATERIAL IDENTIFICATION PER ISO 11469
 - MANUFACTURED DATE CODE
 - MOLDERS NAME AND UL FACTORY ID
 - DIMENSIONS NOT SHOW IN 2D DRAWING MUST FOLLOW 3D DATABASE.

TABLE 1.0: DEFAULT TOLERANCES			
SELECT V	V		
DIMENSION RANGE	A	B	C
	TOLERANCE		
	INJECTION	STAMPING	CNC
0.00 to 6.35	+/- 0.05	+/- 0.05	+/- 0.05
6.36 to 38.10	+/- 0.08	+/- 0.08	+/- 0.05
38.11 to 76.20	+/- 0.10	+/- 0.10	+/- 0.05
76.21 to 152.40	+/- 0.15	+/- 0.13	+/- 0.10
152.41 to 177.80	+/- 0.15	+/- 0.15	+/- 0.10
177.81 to 203.20	+/- 0.20	+/- 0.18	+/- 0.10
203.21 to 228.60	+/- 0.20	+/- 0.20	+/- 0.10
228.61 to 254.00	+/- 0.25	+/- 0.23	+/- 0.10
254.01 to 279.40	+/- 0.25	+/- 0.25	+/- 0.10
279.41 to 304.80	+/- 0.30	+/- 0.28	+/- 0.15
304.81 to 330.20	+/- 0.30	+/- 0.30	+/- 0.15
330.21 to 355.60	+/- 0.35	+/- 0.33	+/- 0.15
355.61 to 381.00	+/- 0.35	+/- 0.36	+/- 0.15
381.01 to 406.40	+/- 0.40	+/- 0.38	+/- 0.20
406.41 to 431.80	+/- 0.40	+/- 0.41	+/- 0.20
431.81 to 457.20	+/- 0.45	+/- 0.43	+/- 0.20
ANGULAR	+/-0.5 DEGREE	+/- 0.5 DEGREE	+/- 0.5 DEGREE

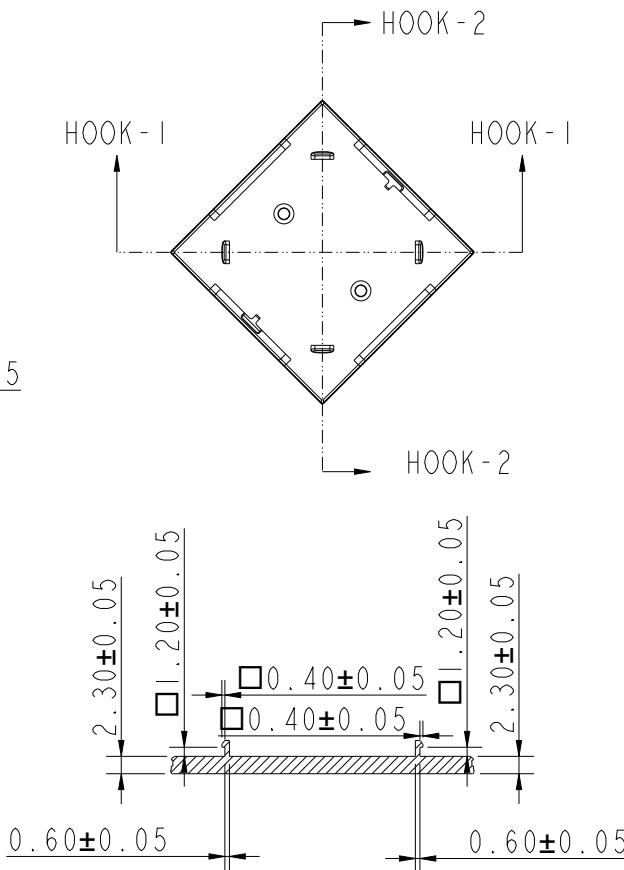


FRAMEWORK DESKTOP	DESIGNED BY	DRAWN BY	
	CHECKED BY	APPROVED BY	
MODEL	ISSUED DATE	SCALE	UNIT
THIRD ANGLE PROJECTION	Feb-19-25	1:1000	mm
DRAWING FILE NAME			
BLANK TILE			
SIZE	SHEET	REVISION VERSION	
A3	1 OF 3	0	0

HOOK



SECTION HOOK-2-HOOK-2



SECTION HOOK-1-HOOK-1

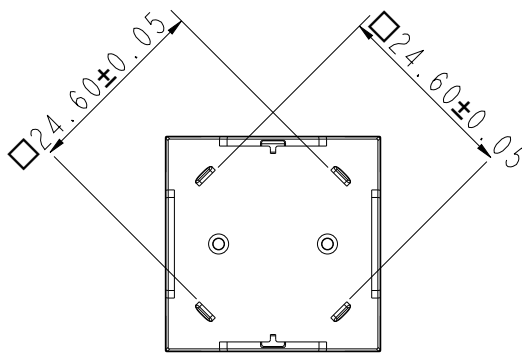


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ANGULAR	+/- 0.5 DEGREE	+/- 0.5 DEGREE	+/- 0.5 DEGREE

REV	DESCRIPTION OF CHANGE	REV BY	DATE

UNLESS SPECIFIED TOLERANCE ARE:
300 ABOVE : ± 0.20
300 ≥ X ≥ 150 : ± 0.15
150 > X ≥ 50 : ± 0.10
50 > X ≥ 20 : ± 0.075
20mm BELOW : ± 0.05
ANGLES : ± °
FLATNESS : ± 0.20
CONCENTRICITY : ± 0.05

THIRD ANGLE PROJECTION

framework

FRAMEWORK DESKTOP

MODEL

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CHECKED BY

ISSUED DATE

DRAWING FILE NAME

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SHEET 2 OF 3

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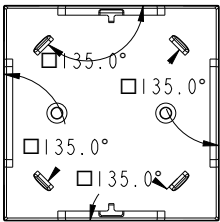
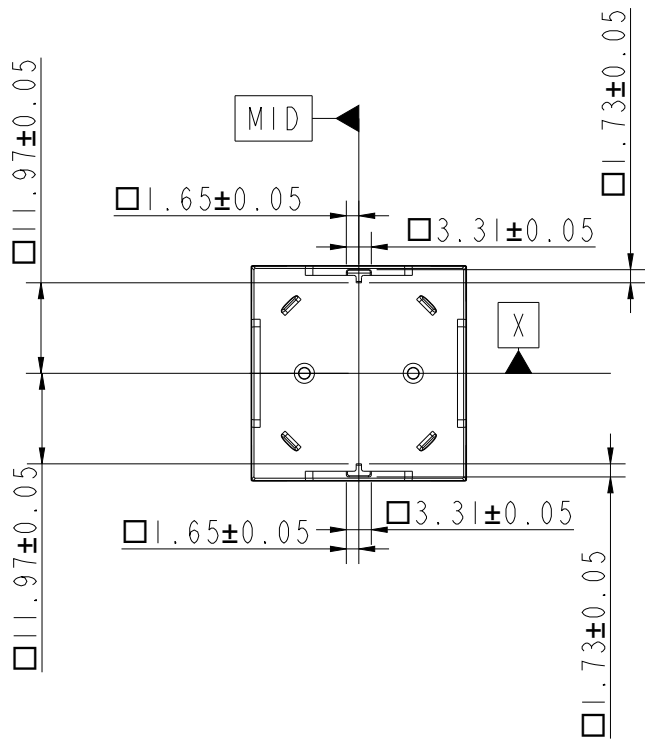


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THIRD ANGLE PROJECTION

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