



NOTES (UNLESS OTHERWISE SPECIFIED):
1. INTERPRET DIMENSIONS PER ASME Y14.5M-1994.
2. ALL DIMENSION, UNLESS OTHERWISE NOTED, ARE CRITICAL DIMENSIONS AND SHALL BE CHECKED FOR CONFORMITY DURING FIRST ARTICLE INSPECTION.
3. PROCESS CONTROL DIMENSION: THESE DIMENSIONS SHALL BE STATISTICALLY MONITORED BY SUPPLIER.
4. CRITICAL CONTROL: THESE DIMENSIONS SHALL BE MONITORED AS SPECIFIED IN THE SUPPLIER QUALITY PLAN.
5. ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION.
6. FAI MUST BE APPROVED FOR THE SPECIFIC REVISION OF THIS PART PRIOR TO SHIPMENT OF PARTS.
7. PART SHALL CONFORM TO COSMETIC SPEC.
8. PART SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL.
9. DIRT, OIL, GREASE, OR OTHER CONTAMINANTS ARE NOT ALLOWED.
10. PARTS OR ASSEMBLY SHALL BE PACKAGED FOR SUPPLIER INTERNAL DISTRIBUTION.
11. DRAWING FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO ELECTRONIC DATABASE.
12. ALL DIMENSIONS SHALL CONFORM TO TABLE SHOWN.
13. ALL DIMENSIONS NOT SHOWN SHALL CONFORM TO THE 2 PLACE DECIMAL TOLERANCES IN TABLE SHOWN.
14. THIS TABLE SUPERSEDES THE TITLE BLOCK.
15. MATERIAL: Covestro FR3021 R30 Black (30% PCR) Black Resin, T2.0
16. COLOR: BLACK
17. FINISH: Texture #MT-11015
18. MATERIAL SHALL CONTAIN 0% REGRIND.
19. NOMINAL WALL THICKNESS: PER 3D DATABASE.
20. DRAWING DIMENSIONS APPLY AFTER PAINTING.
21. FLAMMABILITY RATING OF MATERIAL: V0
22. PART SHALL BE MANUFACTURED BY A RECOGNIZED PLASTIC MOLDER PER UL STANDARD QMMY2.
23. MATERIAL TRACEABILITY SHALL CONFORM TO UL 746D.
24. ALL DRAFT ANGLES ARE PER THE 3D CAD MODEL.
25. FLASH NOT TO EXCEED 0.13MM.
26. GATE VESTIGE/PROTRUSION SHALL BE FLUSH OR RECESSED TO 0.2MM MAXIMUM.
27. PARTING LINE MISMATCH NOT TO EXCEED 0.05 MM.
28. EJECTOR PIN MARKS TO BE FLUSH TO RECESSED BY 0.13MM MAXIMUM.
29. SHARP CORNERS IN 3D CAD MODEL SHALL BE ROUNDED, BROKEN, OR CHAMFERED TO R0.20MM MAX UNLESS OTHERWISE SPECIFIED.
30. THE FOLLOWING INFORMATION SHALL BE MOLDED APPROXIMATELY WHERE SHOWN
31. RAISED CHARACTERS SHALL BE A MINIMUM OF 0.050MM TALL AND 0.005MM ABOVE PART SURFACE.
32. CAVITY NUMBER
33. MATERIAL IDENTIFICATION PER ISO 11469
34. MANUFACTURED DATE CODE
35. MOLDERS NAME AND UL FACTORY ID

UNLESS SPECIFIED TOLERANCE ARE:	
300 ABOVE :	± 0.20
300 > X ≥ 150 :	± 0.15
150 > X ≥ 50 :	± 0.10
50 > X ≥ 20 :	± 0.075
20mm BELOW :	± 0.05
ANGLES :	± 1°
FLATNESS :	± 0.20
CONCENTRICITY :	± 0.05

framework	
FRAMEWORK DESKTOP	DESIGNED BY
MODEL	CHECKED BY
THIRD ANGLE PROJECTION	ISSUED DATE
SCALE	UNIT
Feb-19-25	1000 mm
DRAWING FILE NAME	TOP COVER
SIZE	SHEET
A1	1 OF 2
REVISION	VERSION
0	0

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1. INTERPRET DIMENSIONS PER ASME Y14.5M-1994.
 2. ALL DIMENSION, UNLESS OTHERWISE NOTED.
 3. ALL DIMENSIONS SHOWN SHALL BE CHECKED DURING FIRST ARTICLE INSPECTION.
 4. PART SHALL CONFORM TO PROJECT COSMETIC SPEC.
 5. PART SHALL BE CLEAN AND FREE FROM FOREIGN MATERIAL.
 6. PARTS OR ASSEMBLY SHALL BE PACKAGED FOR SUPPLIER. INTERNAL DISTRIBUTION.
 7. DRAWING FOR INSPECTION PURPOSES ONLY. ACTUAL PART SHALL CONFORM TO ELECTRONIC DATABASE.
 8. MATERIAL: Covestro FR3021 R30 Black (30% PCR) Black Resin, T2.0
 9. PART SHALL BE MANUFACTURED BY A RECOGNIZED PLASTIC MOLDER PER UL STANDARD 6MM2.
 10. ALL DRAFT ANGLES ARE PER THE 3D CAD MODEL.
 11. FLASH NOT TO EXCEED 0.13MM.
 12. GATE VESTIGE/PROTRUSION SHALL BE FLUSH OR RECESSED TO 0.2MM MAXIMUM.
 13. SHARP CORNERS IN 3D CAD MODEL SHALL BE ROUNDED, BROKEN, OR CHAMFERED TO R0.20MM MAX UNLESS OTHERWISE SPECIFIED.
 14. THE FOLLOWING INFORMATION SHALL BE MOLDED APPROXIMATELY WHERE SHOWN

COLOR : BLACK
FINISH:Texture #MT-11015

MATERIAL SHALL CONTAIN 0% REGRIND.
NOMINAL WALL THICKNESS: PER 3D DATABASE.
DRAWING DIMENSIONS APPLY AFTER PAINTING.
FLAMMABILITY RATING OF MATERIAL: V0

MATERIAL TRACEABILITY SHALL CONFORM TO UL 746D.

EJECTOR PIN MARKS TO BE FLUSH TO RECESSED BY 0.13MM MAXIMUM.

RAISED CHARACTERS SHALL BE A MINIMUM OF 0.050MM TALL AND 0.005MM ABOVE PART SURFACE.

REAR FRONT

HOOK_R HOOK_L

PC-ABS-T2.0 FR40 (REC)

SECTION HOOK_R-HOOK_R

SECTION HOOK_L-HOOK_L

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