ICOc Documentation

MyTooliT

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1   ICOc

ICOc is a collection of tools and scripts for the ICOtronic system. Currently the main purpose of the software is

- **data collection** (via the script `icoc`) and
- **testing** the functionality of
    - Stationary Transceiver Unit (STU) and
    - sensor devices/nodes, such as
        * Sensory Holder Assembly (SHA)/Sensory Tool Holder (STH)

    ∗ Sensory Milling Head (SMH)

The software reads data from the Stationary Transceiver Unit (STU) via CAN using the MyTooliT protocol. The STU itself reads from and writes data to the sensor devices via Bluetooth.

The framework currently requires

- Microsoft Windows 10, and
- Python 3.

Notes:

- In theory you can also use ICOc in Windows 11. However, we did not test the software on this operating system.
- The test suite (which uses a CAN class based on python-can) also works on Linux and macOS. The ICOc measurement software does **not**. For more information on how to use (parts of) the ICOc software on Linux, please take a look here.

For more information about other required software components, please read the subsection "Software" in this document.

1.1 Requirements

1.1.1 Hardware

In order to use ICOc you need at least:

- a PCAN adapter:

  including:

  - power injector, and
  - power supply unit (for the power injector):

- a Stationary Transceiver Unit:

- a sensor device, such as a Sensory Tool Holder:

1.1.1.1 Setup

1. Connect the power injector
   1. to the PCAN adapter, and
   2. the power supply unit.
2. Connect the USB connector of the PCAN adapter to your computer.
3. Make sure that your sensor device (SHA/STH/SMH) is connected to a power source. For an STH this usually means that you should check that the battery is (fully) charged.

1.1.2 Software

1.1.2.1 Python ICOc requires at least Python `3.9`. The software also supports Python `3.10` and `3.11`. We recommend you use the 64-bit version of Python.

You can download Python here. When you install the software, please do not forget to enable the checkbox **"Add Python to PATH"** in the setup window of the installer.

Figure 1: PCAN Adapter

Figure 2: Power Injector

1.1.2.2 PCAN Driver   To communicate with the STU you need a driver that works with the PCAN adapter. The text below describes how to install/enable this driver on

- Linux,
- macOS, and
- Windows.

1.1.2.2.1 Linux   You need to make sure that your CAN adapter is available via the SocketCAN interface.

The following steps describe one possible option to configure the CAN interface on (Fedora, Ubuntu) Linux **manually**.

1. Connect the CAN adapter to the computer that runs Linux (or alternatively the Linux VM)

2. Check the list of available interfaces:

   ```
   networkctl list
   ```

   The command output should list the CAN interface with the name `can0`

3. Configure the CAN interface with the following command:

   ```
   sudo ip link set can0 type can bitrate 1000000
   ```

4. Bring up the CAN interface

   ```
   sudo ip link set can0 up
   ```

You can also configure the CAN interface **automatically**. For that purpose please store the following text:

```
[Match]
Name=can*

[CAN]
BitRate=1000000
```

in a file called **/etc/systemd/network/can.network**. Afterwards enable `networkd` and reload the configuration with the commands:

```
sudo systemctl enable systemd-networkd
sudo systemctl restart systemd-networkd
sudo networkctl reload
```

You can check the status of the CAN connection with the command:

```
networkctl list
```

If everything works as expected, then the output of the command should look similar to the text below:

```
IDX LINK    TYPE     OPERATIONAL SETUP
  …
  7 can0    can      carrier     configured
```

Sources:

- SocketCAN device on Ubuntu Core
- Question: How can I automatically bring up CAN interface using netplan?
- networkd › systemd › Wiki › ubuntuusers

1.1.2.2.2   macOS   On macOS you can use the PCBUSB library to add support for the PCAN adapter. For more information on how to install this library please take a look here.

1.1.2.2.3   Windows   You can find the download link for the PCAN Windows driver here. Please make sure that you include the "PCAN-Basic API" when you install the software.

1.1.2.3   Simplicity Commander (Optional)   For the tests that require a firmware flash you need to **either** install

- Simplicity Studio or
- Simplicity Commander.

If you choose the first option, then please make sure to install the Simplicity Commander tool inside Simplicity Studio.

1.1.2.3.1   Linux   Please add the path to `commander` to the list `commands → path → linux` in the configuration.

1.1.2.3.2   macOS   If you install Simplicity Studio or Simplicity Commander in the standard install path (`/Applications`) you do not need to change the config. If you put the application in a different directory, then please add the path to `commander` to the list `commands → path → mac` in the configuration.

1.1.2.3.3   Windows

- If you installed Simplicity Studio (including Simplicity Studio) to the standard location, then you do not need to change the configuration.

- If you download Simplicity Commander directly, then the tests assume that you unzipped the files into the directory `C:\SiliconLabs\Simplicity Commander`.

- If you did not use any of the standard install path, then please add the path to `commander.exe` to the list `commands → path → windows` in the configuration.

1.1.2.3.4   Additional Notes

- If you **do not want to change the config**, and Simplicity Commander (`commander`) is not part of the standard locations for your operating system, then please make sure that `commander` is accessible via the `PATH` environment variable.
- Please note, that you **do not need to install Simplicity Commander** if you just want to **measure data with ICOc**.

1.2   Install

Please use the following command:

```
pip install icoc
```

to install the latest official version of ICOc from PyPi. Afterwards you can use the various scripts included in the package.

1.2.1 Install the Package Using Windows Terminal

1. Install (Windows) Terminal if you have not done so already; On Windows 11 this application should be installed by default.

2. Open Terminal

3. Copy and paste the following text into the Terminal

   ```
   pip install icoc
   ```

4. Press Return

5. Wait until the install process finished successfully

1.2.2 Troubleshooting

1.2.2.1 Import Errors   If one of the tests or ICOc fails with an error message that looks similar to the following text:

```
Traceback (most recent call last):
…
    from numexpr.interpreter import MAX_THREADS, use_vml, __BLOCK_SIZE1__
ImportError: DLL load failed while importing interpreter: The specified module could not be found.

DLL load failed while importing interpreter: The specified module could not be found.
```

then you probably need to install the "Microsoft Visual C++ Redistributable package". You can download the latest version

- for the `x64` architecture, i.e. for AMD and Intel CPUs, here and
- for the `ARM64` architecture here.

1.2.2.2 Insufficient Rights   **If you do not have sufficient rights** to install the package you can also try to install the package in the user package folder:

```
pip install --user icoc
```

1.2.2.3 Unable to Install in Editable Mode   If the ICOc install fails with the following error:

```
ERROR: Project …/ICOc has a 'pyproject.toml' and its build backend is missing the 'build_editable' hook
Since it does not have a 'setup.py' nor a 'setup.cfg', it cannot be installed in editable mode.
Consider using a build backend that supports PEP 660.
```

then your version of Setuptools needs to be updated before you install ICOc. You can use the following command to do that:

```
pip install -U pip setuptools
```

1.2.2.4 Unable to Locate HDF5   The installation of ICOc might fail with an error message that looks like this:

```
… implicit declaration of function 'H5close'
```

If you uses Homebrew on an Apple Silicon based Mac you can use the following commands to fix this problem:

```
brew install hdf5 c-blosc lzo bzip2
export HDF5_DIR=/opt/homebrew/opt/hdf5
export BLOSC_DIR=/opt/homebrew/opt/c-blosc
pip install --no-cache-dir tables
# If the above command does not work you can also try:
# pip install git+https://github.com/PyTables/PyTables.git@v3.7.0
pip install -e .
```

1.2.2.5 HDF5 Library Not Loaded   Some of the ICOc commands might fail with an error message that looks like this on macOS:

```
Library not loaded: /opt/homebrew/opt/hdf5/lib/libhdf5.….dylib
```

In that case you might have installed an outdated cached version of PyTables. You should be able to fix this issue using the same steps as described above.

1.2.2.6 Unknown Command `icoc`   If `pip install` prints **warnings about the path** that look like this:

```
The script … is installed in '…\Scripts' which is not on PATH.
```

then please add the text between the single quotes (without the quotes) to your PATH environment variable. Here …\Scripts is just a placeholder. Please use the value that `pip install` prints on your machine. If

- you used the installer from the Python website (and checked "Add Python to PATH") or
- you used winget

to install Python, then the warning above should not appear. On the other hand, the **Python version from the Microsoft Store might not add the `Scripts` directory** to your path.

1.3 Basic Usage

1.3.1 Starting the Program

The `ICOc` script can be used to control a sensor device. After you enter the command

```
icoc
```

in your terminal, a text based interface shows you the currently available options. For example, the text

```
            ICOc

      Name        Address             RSSI
--------------------------------------------------
   1: Blubb      08:6b:d7:01:de:81  -44 dBm


  1-9: Connect to STH

    f: Change Output File Name
    n: Change STH Name

    q: Quit ICOc
```

shows that currently one sensor device was detected. The

- Bluetooth MAC address of the device is `08:6b:d7:01:de:81`, while its
- advertisement name is "Blubb".

The last value "-44" is the current received signal strength indication (RSSI). To exit the program use the key q.

1.3.2 Reading Sensor Data

To read data from an STH (or SHA), start the ICOc script, and connect to an STH. To do that, enter the number in front of an STH entry (e.g. 1 for the first detected STH) and use the return key to confirm your selection. The text based interface will now show you something like this:

```
            ICOc
STH "Blubb" (08:6b:d7:01:de:81)
-------------------------------

Hardware Version      1.4.0
Firmware Version      2.1.10
Firmware Release Name Tanja
Serial Number         -

Supply Voltage        3.16 V
Chip Temperature      26.2 °C

Run Time              ∞ s

Prescaler             2
Acquisition Time      8
Oversampling Rate     64
  Sampling Rate       9524
Reference Voltage     VDD

Sensors               M1: S1
```

```
s: Start Data Acquisition

n: Change STH Name
r: Change Run Time
a: Configure ADC
p: Configure Sensors
O: Set Standby Mode

q: Disconnect from STH
```

To start the data acquisition press the key s. Afterwards a graphical window
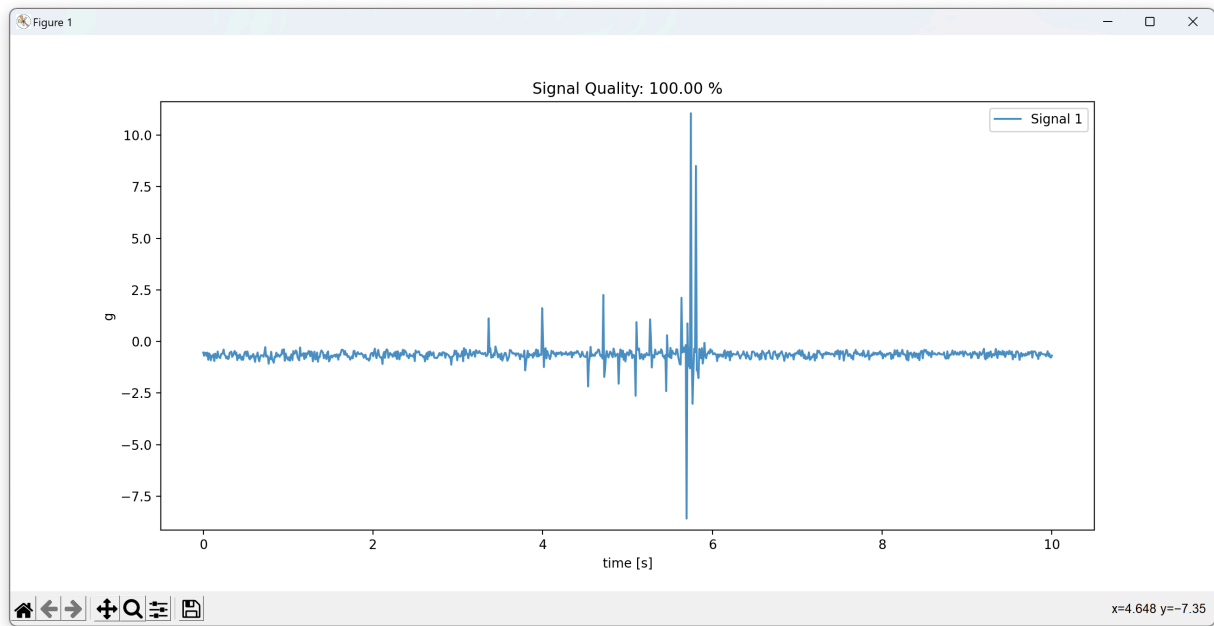
Figure 3: Measurement

will show the sensor data. To stop the data acquisition, click the close button on the top of the graph. For more information on how to use ICOc and the test suite, please take a look at the section "Tutorials".

1.4 Measurement Data

Note: ICOc **assumes** that the sensor device always measures **acceleration data** in multiples of the gravity of earth, commonly referred as g or g_0. While this is true for most of the sensor hardware (such as STHs), some sensor devices measure other values, e.g. force or temperature. Even in this case the measurement software will (incorrectly) convert the data into multiples of g. We are **working on adding support for configuring the sensor type** in the firmware and ICOc to **fix this issue**.

The ICOc script stores measured acceleration values in HDF5 files. By default these files will be stored in the root of the repository with

- a name starting with the text `Measurement`
- followed by a date/time-stamp,
- and the extension `.hdf5`.

To take a look at the measurement data you can use the tool HDFView. Unfortunately you need to create a free account to download the program. If you do not want to register, then you can try if one of the accounts listed at BugMeNot works.

The screenshot below shows a measurement file produced by ICOc:

As you can see the table with the name `acceleration` stores the acceleration data. The screenshot above displays the metadata of the table. The most important meta attributes here are probably:

- `Start_Time`, which contains the start time of the measurement run in ISO format, and
- `Sensor_Range`, which specifies the range of the used acceleration sensor in multiples of earth's gravitation (g ≈ 9.81 m/s²).

After you double click on the acceleration table on the left, HDFView will show you the actual acceleration data:

As you can infer from the `x` column above the table shows the acceleration measurement data (in multiples of g) for a single axis. The table below describes the meaning of the columns:

Column	Description	Unit
counter	A cyclic counter value (0–255) sent with the acceleration data to recognize lost packets	–
timestamp	The timestamp for the measured value in microseconds since the measurement start	s
x	Acceleration in the x direction as multiples of earth's gravitation	g (≈ 9.81 m/s²)

Depending on your sensor and your settings the table might also contain columns for the `y` and/or `z` axis.

If you want you can also use HDFView to print a simple graph for your acceleration data. To do that:

1. Select the values for the the ordinate (e.g. click on the x column to select all acceleration data for the x axis)
2. Click on the graph icon in the top left corner
3. Choose the data for the abscissa (e.g. the timestamp column)
4. Click on the "OK" button

The screenshot below shows an example of such a graph:

For a more advanced analysis of the data files you can use our collection of measurement utility software ICOlyzer.

1.4.1 Adding Custom Metadata

Sometimes you also want to add additional data about a measurement. To do that you can also use HDFView. Since the tool opens files in read-only mode by default you need to change the default file access mode to "Read/Write" first:

1. Open HDFView

Figure 4: Main Window of HDFView
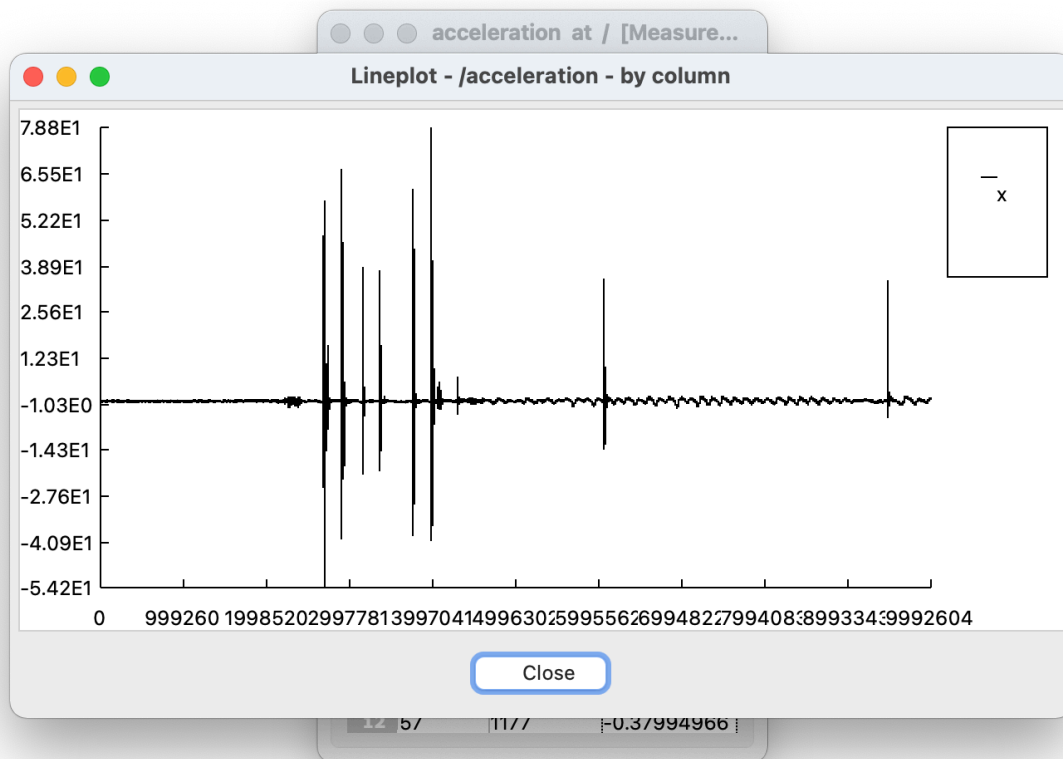
Figure 5: Acceleration Graph in HDFView

2. Click on "Tools" → "User Options"
3. Select "General Settings"
4. Under the text "Default File Access Mode" choose "Read/Write"
5. Close HDFView

Now you should be able to add and modify attributes. For example, to add a revolutions per minute (RPM) value of 15000 you can use the following steps:

1. Open the measurement file in HDFView
2. Click on the table "acceleration" in the left part of the window
3. In the tab "Object Attribute Info" on the right, click on the button "Add attribute"
4. Check that "Object List" contains the value "/acceleration"
5. Enter the text "RPM" in the field "Name"
6. In the field "Value" enter the text "15000"
7. The "Datatype Class" should be set to "INTEGER"
8. For the size (in bits) choose a bit length that is large enough to store the value. In our example everything equal to or larger than 16 bits should work.
9. Optionally you can also check "Unsigned", if you are sure that you only want to store positive values
10. Click the button "OK"
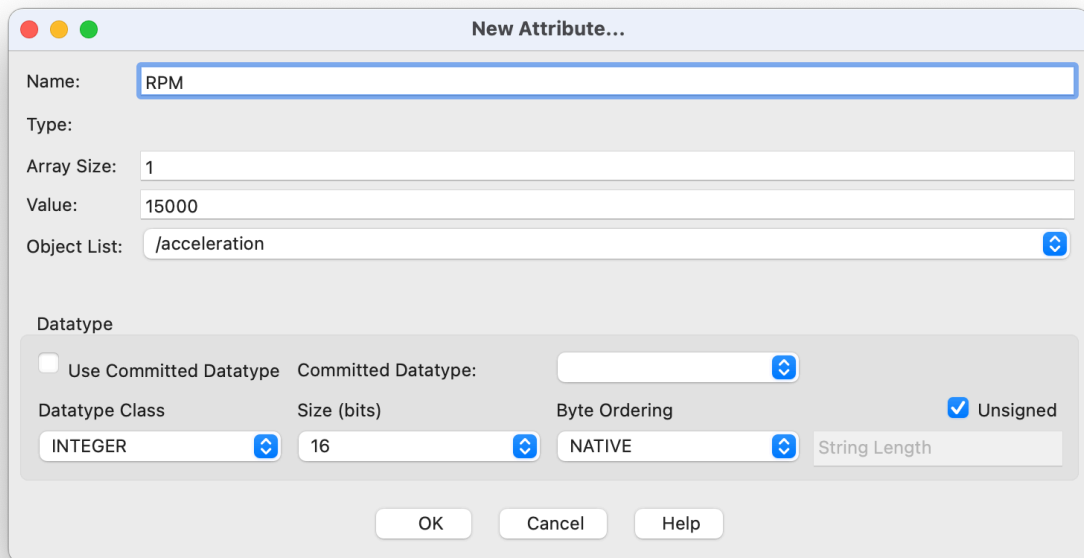
Figure 6: HDFView: RPM Attribute

Sometimes you also want to add some general purpose data. For that you can use the "STRING" datatype class. For example, to store the text "hello world" in an attribute called "Comment" you can do the following

1. Repeat steps 1. – 4. from above
2. Choose "STRING" as "Datatype Class"
3. Under "Array Size" choose a length that is large enough to store the text such as "1000" (every size larger than or equal to 11 characters should work)

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Figure 7: HDFView: Comment Attribute

4. Click the button "OK"

If you want you can also add multiline text. Since you can not add newlines using ↵ in HDFView directly, we recommend you open your favorite text editor to write the text and then copy and paste the text into the value field. HDFView will only show the last line of the pasted text. However, after you copy and paste the text into another program you will see that HDFView stored the text including the newlines.

1.5 Changing Configuration Values

> **Note:** If you only use the `icoc` command line tool, then you most probably do not need to change the configuration at all.

All configuration options are currently stored in YAML files (handled by the configuration library Dynaconf). The default values are stored inside the package itself. If you want to overwrite or extend these values you should create a user configuration file. To do that you can use the command:

```
icon config
```

which will open the the user configuration in your default text editor. You can then edit this file and save your changes to update the configuration. For a list of available options, please take a look at the default configuration. Please make sure to not make any mistakes when you edit this file. Otherwise (parts of) the ICOc commands will not work, printing an error message about the (first) incorrect configuration value.

1.5.1 Adding the Path to Simplicity Commander on Linux

1. Open the user configuration file in your default text editor using the command line tool `icon`:

```
icon config
```

2. Add the path to Simplicity commander (e.g. `/opt/Simplicity Commander/commander/`) to the list `commands → path → linux`:

```
commands:
  path:
    linux:
      - /opt/Simplicity Commander/commander/
```

> **Note:** Keys (such as `commands`, `path` and `linux`) in the example above are case-insensitive in Dynaconf, e.g. it does not matter if you use `commands` or `COMMANDS` in the example above.

3. Store the modified configuration file

2 Tutorials

2.1 Sensor Device Renaming

1. Please start ICOc:

```
icoc
```

2. The text based interface will show you a selection of the available devices:

```
             ICOc

      Name      Address            RSSI
  ----------------------------------------------
     1: Serial    08:6b:d7:01:de:81  -44 dBm


   1-9: Connect to STH

     f: Change Output File Name
     n: Change STH Name

     q: Quit ICOc
```

Choose the STH you want to rename by entering the number to the left of the device (here 1). To confirm your selection press the return key .

3. Now the menu should look like this:

```
             ICOc
STH "Serial" (08:6b:d7:01:de:81)
-------------------------------


Hardware Version      1.4.0
Firmware Version      2.1.10
Firmware Release Name Tanja
```

```
Serial Number          -

Supply Voltage         3.16 V
Chip Temperature       26.2 °C

Run Time               ∞ s

Prescaler              2
Acquisition Time       8
Oversampling Rate      64
 Sampling Rate         9524
Reference Voltage      VDD

Sensors                M1: S1


 s: Start Data Acquisition

 n: Change STH Name
 r: Change Run Time
 a: Configure ADC
 p: Configure Sensors
 O: Set Standby Mode

 q: Disconnect from STH
```

Press the button **n** to change the name.

4. Enter the new device name.

```
New STH name (max. 8 characters): Blubb
```

Confirm the name with the return key .

5. The interface should now show you the menu of step 3. To disconnect from the holder press e.

6. Now you see the main menu of ICOc. The STH will show up under the name you used in step 4.

7. To exit ICOc, please use the key q.

2.2 Command Line Usage of ICOc

The ICOc program accepts optional command line arguments at startup. This way you can set default values for often used options. If you specify

- the name or
- Bluetooth address

of a sensor device, then you can even use ICOc without any user interaction, since in this case the program will immediately connect to the specified device and start the measurement process.

2.2.1 Available Options

To show the available command line options you can use the option -h:

```
icoc -h
```

which should show you the following output:

```
usage: icoc [-h] [-b BLUETOOTH_ADDRESS | -n [NAME]] [-f FILENAME] [-r SECONDS] [-1 [FIRST_CHANNEL]] [-2
127] [-a {1,2,3,4,8,16,32,64,128,256}]
            [-o {1,2,4,8,16,32,64,128,256,512,1024,2048,4096}] [-v {1V25,Vfs1V65,Vfs1V8,Vfs2V1,Vfs2V2,2V

Configure and measure data with the ICOtronic system

options:
  -h, --help            show this help message and exit

Connection:
  -b BLUETOOTH_ADDRESS, --bluetooth-address BLUETOOTH_ADDRESS
                        connect to device with specified Bluetooth address (e.g. "08:6b:d7:01:de:81")
  -n [NAME], --name [NAME]
                        connect to device with specified name

Measurement:
  -f FILENAME, --filename FILENAME
                        base name of the output file (default: Measurement)
  -r SECONDS, --run-time SECONDS
                        run time in seconds (values equal or below "0" specify infinite runtime) (defaul
  -1 [FIRST_CHANNEL], --first-channel [FIRST_CHANNEL]
                        sensor channel number for first measurement channel (1 - 255; 0 to disable) (de:
  -2 [SECOND_CHANNEL], --second-channel [SECOND_CHANNEL]
                        sensor channel number for second measurement channel (1 - 255; 0 to disable) (d
  -3 [THIRD_CHANNEL], --third-channel [THIRD_CHANNEL]
                        sensor channel number for third measurement channel (1 - 255; 0 to disable) (de:

ADC:
  -s 2-127, --prescaler 2-127
                        Prescaler value (default: 2)
  -a {1,2,3,4,8,16,32,64,128,256}, --acquisition {1,2,3,4,8,16,32,64,128,256}
                        Acquisition time value (default: 8)
  -o {1,2,4,8,16,32,64,128,256,512,1024,2048,4096}, --oversampling {1,2,4,8,16,32,64,128,256,512,1024,2(
                        Oversampling rate value (default: 64)
  -v {1V25,Vfs1V65,Vfs1V8,Vfs2V1,Vfs2V2,2V5,Vfs2V7,VDD,5V,6V6}, --voltage-reference {1V25,Vfs1V65,Vfs1V8
                        Reference voltage (default: VDD)

Logging:
  --log {debug,info,warning,error,critical}
                        Minimum level of messages written to log (default: info)
```

All options below the section "Measurement" and "ADC" in the help output of ICOc allow you to change a specific configuration value before you start ICOc.

2.2.2 Channel Selection

To enable the measurement for the first ("x") channel and second ("y") channel of an "older" STH (Firmware `2.x`, `BGM113` chip) you can use the following command:

```
icoc -1 1 -2 1 -3 0
```

Here `0` indicates that you want to disable the channel, while a positive number (such as `1`) specifies that the measurement for the channel should take place. Since the default value

- for the option `-1` is already `1`, and
- for the option `-3` is already `0`

you can also leave out these options to arrive at the shorter command:

```
icoc -2 1
```

> **Note:** Due to a problem in the current firmware the amount of **paket loss is much higher**, if you
>
> - use the standard ADC configuration values, and
> - enable data transmission for **exactly 2 (channels)**.
>
> We strongly recommend you **use either one or three channels**.

For newer STH versions (Firmware `3.x`, `BGM121` chip) or SMHs (Sensory Milling Heads) you can also change the hardware/sensor channel for the first, second and third measurement channel. For example, to select

- hardware channel 8 for the first measurement channel
- hardware channel 1 for the second measurement channel, and
- hardware channel 3 for the third measurement channel

you can use the following command:

```
icoc -1 8 -2 1 -3 3
```

> **Note:** If you connect to an older STH using the command above, then the command would just enable the measurement for all three measurement channels, but not change the selected hardware channel.

If you just want to enable/set a measurement channel and use the hardware channel with the same number you can also just leave the argument for the specific measurement channel empty. For example, to use

- hardware channel 1 for measurement channel 1,
- hardware channel 2 for measurement channel 2, and
- hardware channel 3 for measurement channel 3

you can use the following command:

```
icoc -1 -2 -3
```

or even shorter, since the default value for measurement channel 1 is hardware channel 1:

```
icoc -2 -3
```

2.2.3 Changing the Run Time

To change the run time of the measurement you can use the option `-r`, which takes the runtime in seconds as argument. The command

```
icoc -r 300
```

for example, would change the runtime to 300 seconds (5 minutes).

2.2.4 Start the Measurement

If you specify one of the options

- `-b/--bluetooth-address` or
- `-n/--name`

then ICOC will try to connect immediately to the specified device and start the measurement run. For example, to acquire acceleration data from the device with the (Bluetooth advertisement) **name "Blubb"** you can use the following command:

```
icoc -n Blubb
```

To read acceleration values for **5 seconds** from the device with the **Bluetooth address 08:6b:d7:01:de:81** you can use the following command:

```
icoc -b 08:6b:d7:01:de:81 -r 5
```

2.2.5 Changing the Logging Level

By default ICOc only writes log messages of level `INFO` or higher. In some situations, for example when ICOc behaves incorrectly, you might want to set a lower level. You can do that using the option `--log`. For example, to activate logging of level `WARNING` and higher when you start ICOc you can use the following command:

```
icoc --log warning
```

The different logs for ICOc are stored in the current working directory in the following files:

- `cli.log`: Log messages of ICOc
- `network.log`: Log messages of CAN network class
- `plotter.log`: Log messages of plotter (process for measurement graph)

2.2.6 Changing the Reference Voltage

For certain sensor devices you have to change the reference voltage to retrieve a proper measurement value. For example, STHs that use a ± 40 g acceleration sensor (ADXL356) require a reference voltage of 1.8 V instead of the usual supply voltage (`VDD`) of 3.3 V. To select the correct reference voltage for these devices at startup use the option `-v Vfs1V8`:

```
icoc -v Vfs1V8
```

2.2.7 Changing the Sampling Rate

If you want to change the sampling rate you can do that by changing the parameters of the ADC. There are 3 parameters which influence the sampling rate.

- **Prescaler** (Prescaler used by the ADC to get the sample points)
- **Acquisition Time** (Time the ADC holds a value to get a sampling point)
- **Oversampling Rate** (Oversampling rate of the ADC)

The formula which can be used to calculate the sampling rate can be found in the documentation of the CAN commands.

2.3 ICOn CLI Tool

One issue of the ICOc (command line tool) is that it **only works on Windows**. Another problem is that it **requires a CAN adapter from PEAK-System**.

To improve this situation we offer an API based on python-can, which works on

- Linux,
- macOS, and
- Windows

and should (at least in theory) support the same CAN hardware as python-can. You can access most of this API using the "new" Network class.

We also offer a (currently very limited) CLI tool based on this API called ICOn. The text below describes how you can use this tool.

2.3.1 Listing Available Sensor Devices

To print a list of all available sensor devices please use the subcommand `list`:

```
icon list
```

2.3.2 Collecting Measurement Data

To collect and store measurement data from an STH you can uses the subcommand `measure`:

```
icon measure
```

By default the command will collect streaming data for 10 seconds for the first measurement channel and store the data as `Measurement.hdf5` in the current working directory. You can change the default measurement duration using the option `-t/--time`. For example to collect measurement data for 1.5 seconds from the STH with the name `Test-STH` use the command:

```
icon measure -t 1.5 -n Test-STH
```

2.3.3 Renaming a Sensor Device

To change the name of a sensor you can use the subcommand `rename`. For example to change the name of the sensor device with the Bluetooth MAC address `08-6B-D7-01-DE-81` to `Test-STH` use the following command:

```
icon rename -m 08-6B-D7-01-DE-81 Test-STH
```

For more information about the command you can use the option `-h/--help`:

```
icon rename -h
```

2.3.4 Opening the User Configuration

To open the user configuration file, you can use the subcommand `config`:

```
icon config
```

If the file does not exist yet, then it will be created and filled with the content of the default user configuration. For more information on how to change the configuration, please take a look here.

2.3.5 STU Commands

To list all available STU subcommands, please use the option `-h` (or `--help`):

```
icon stu -h
```

2.3.5.1 Enable STU OTA Mode
To enable the Bluetooth advertising of the STU and hence the "over the air" firmware update, please run the following command:

```
icon stu ota
```

2.3.5.2 Retrieve the Bluetooth STU MAC Address
To retrieve the STU Bluetooth address you can use the following command:

```
icon stu mac
```

2.3.5.3 Reset STU
To reset the STU please use the following command:

```
icon stu reset
```

2.4 Production Tests

This tutorial lists the usual steps to test a sensory holder assembly or a sensory tool holder.

2.4.1 General

To run the production tests for one of the ICOtronic devices, please execute one of the following commands:

Device	Command
Stationary Transceiver Unit (STU)	`test-stu`
Sensory Holder Assembly (SHA), Sensory Tool Holder (STH)	`test-sth`
Sensory Milling Head (SMH)	`test-smh`

For a list of available command line options, please use the option `-h` after one of the commands e.g.:

```
test-sth -h
```

2.4.1.1 Specific Tests To only run a single test you need the specify its name. For example, to run the test `test__firmware_flash` of the STU you can use the following command:

```
test-stu TestSTU.test__firmware_flash
```

You can also run specific tests using pattern matching. To do that use the command line option `-k`. For example to run the firmware flash and the connection test of the STH test you can use the command:

```
test-sth -k flash -k connection
```

which executes all tests that contain the text `flash` or `connection`.

2.4.2 STH

The text below gives you a more detailed step-by-step guide on how to run the tests of the STH.

1. **Note:** You can **skip this step, if you do not want to run the flash test**. To skip the flash test, please set `sth → status` in the configuration to `Epoxied`.

   Please create a directory called `Firmware` in the current user's `Documents` (`~`) directory.

   Note: To open the user's home directory on Windows you can use the following command in (Windows) Terminal:

   ```
   ii ~/Documents
   ```

   Then put the current version of the STH firmware into this directory. Afterwards the directory and file structure should look like this:

   ```
   ~
      Documents
            Firmware
                    manufacturingImageSthv2.1.10.hex
   ```

As alternative to the steps above you can also change the variable sth → firmware → location → flash in the configuration to point to the firmware that should be used for the flash test.

2. Make sure that the configuration values are set correctly. You probably need to change at least the following variables:

   - **Name**: Please change the Bluetooth advertisement name (sth → name) to the name of the STH you want to test.

   - **Serial Number of Programming Board**: Please make sure, that the variable sth → programming board → serial number contains the serial number of the programming board connected to the STH. This serial number should be displayed on the bottom right of the LCD on the programming board.

3. Please open your favorite Terminal application and execute, the STH test using the command test-sth. For more information about this command, please take a look at the section "General" above.

   Please note, that the test will rename the tested STH

   - to a **Base64 encoded version of the Bluetooth MAC address**, if sth → status is set to Bare PCB, or

   - to the **serial number** (sth → programming board → serial number), if you set the status to Epoxied.

2.4.3 SMH

The preparation steps for the SMH test are very similar to the ones of the STH test.

1. Please make sure that the config value that stores the SMH firmware filepath (smh → firmware → location → flash) points to the correct firmware. If you have not downloaded a firmware image for the SMH you can do so here.

2. Check that the configuration values like SMH name (smh → name) and programming board serial number (smh → programming board → serial number) are set correctly.

3. Please execute the test using the following command:

   ```
   test-smh
   ```

2.4.4 STU

The following description shows you how to run the STU tests.

1. **Note:** You can **skip this step, if you do not want to run the flash test**.

   Please take a look at step 1 of the description for the STH test and replace every occurrence of STH (or sth) with STU (or stu).

   Note: The STU test always uploads the flash file to the board, i.e. the setting stu → status is **not** read/used by the STU tests.

   In the end of this step the directory structure should look like this:

```
~
    Documents
            Firmware
                    manufacturingImageStuv2.1.10.hex
```

You can find the current version of the STU firmware here.

2. Please take a look at the section "General" to find out how to execute the production tests for the STU. If you want to run the connection and EEPROM test (aka **all tests except the flash test**), then please execute the following command:

```
test-stu -k eeprom -k connection
```

Note: For the STU (flash) test to work correctly:

1. Connect the **programming board** to the USB port of the computer and the programming port of the STU **first**.

2. Only after that connect the **power injector to the power adapter**.

If you reverse this order, then the programmer might not work. If you do not connect the power injector, then the STU test might fail because of a CAN bus error:

Bus error: an error counter reached the 'heavy'/'warning' limit

---

2.4.5   Firmware Versions

The (non-exhaustive) table below shows the compatible firmware for a certain device. The production tests assume that you use **firmware that includes the bootloader**.

Device	Hardware Version	Microcontroller	Firmware
STH	1.3	BGM113	• Version 2.1.10
STH	2.2	BGM123	• Aladdin
SMH	2.1	BGM121	• Version 3.0.0 • Version E3016 Beta

2.5   Verification Tests

2.5.1   Preparation

- The tests assume that the name of the STH is stored in `sth → name` in the configuration.
- Some of the STH tests assume that you connected the SHA/STH or STU via the programming cable. Please do that, since otherwise these tests will fail.

2.5.2   Execution

To run the verification tests for the STH, please enter the following command:

```
test-sth-verification -v
```

To execute the STU verification tests, you can use the command:

```
test-stu-verification -v
```

Please note that while most of the tests should run successfully, if you use working hardware and firmware, some of them might fail occasionally. In this case please rerun the specific test using the option `-k` and specifying a text that matches the name of the test. For example, to return the STH test `test0107BlueToothConnectMin` you can use the following command:

```
test-sth-verification -v -k test0107
```

> **Note**: If you want to stop the test while it is running, but Ctrl + C does not terminate the test as you expected, then you can use the command:
>
> ```
> Stop-Process -Name python
> ```
>
> to stop **all running Python interpreters** and hence also the `test-sth-verification` script.

2.5.3   Problematic Tests

The tables below contains a list of tests that failed using a working SHA/STH and STU before. It should provide you with a good overview of which of the verification tests might fail, even if the hardware and firmware works correctly.

2.5.3.1   STH

Date	Failed Tests
2021-09-29	• test0107BlueToothConnectMin • test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0345MixedStreamingAccYZVoltBat
2021-09-30	• test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0345MixedStreamingAccYZVoltBat
2021-09-30	• test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0532MessageCountersAccZBattery
2021-10-05	• test0334SignalIndicatorsMulti • test0347StreamingAccXSingleBattery
2021-10-06	• test0109BlueToothRssi • test0334SignalIndicatorsMulti
2021-10-06	• test0107BlueToothConnectMin • test0334SignalIndicatorsMulti • test0345MixedStreamingAccYZVoltBat
2021-10-07	• test0107BlueToothConnectMin • test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0344MixedStreamingAccXYVoltBat • test0345MixedStreamingAccYZVoltBat

Date	Failed Tests
2021-10-11	• test0015PowerConsumptionEnergySaveMode2 • test0016PowerConsumptionEnergySaveModeAdv4000ms • test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0508AdcConfigSingle
2021-10-12	• test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0532MessageCountersAccZBattery
2021-10-13	• test0332SignalIndicatorsAccZ • test0334SignalIndicatorsMulti • test0508AdcConfigSingle • test0509AdcConfigDouble • test0510AdcConfigTripple • test0525MessageCounterAccZ
2021-12-09	• test0107BlueToothConnectMin • test0510AdcConfigTripple • test0523MessageCounterAccX • test0527MessageCounterAccXZ • test0529MessageCounterAccXYZ
2021-12-14	• test0107BlueToothConnectMin
2022-05-17	• test0015PowerConsumptionEnergySaveMode2 • test0016PowerConsumptionEnergySaveModeAdv4000ms • test0334SignalIndicatorsMulti • test0344MixedStreamingAccXYVoltBat • test0357StreamingAccXYSingleBattery

2.5.3.2 STU

Date	Failed Tests
2021-12-14	• test0102BlueToothConnectDisconnectDevice

3 Virtualization

You can also use (parts of) ICOc with various virtualization software. For that to work you have to make sure that (at least) the PEAK CAN adapter is attached to the virtual guest operating system. For some virtualization software you might have to install additional software for that to work. For example, VirtualBox requires that you install the VirtualBox Extension Pack before you can use USB 2 and USB 3 devices.

> **Note:** Please be advised that the **VirtualBox Extension Pack is paid software** even though you can download and use it without any license key. **Oracle might come after you, if you do not pay for the license**, even if you use the Extension Pack in an educational setting.

The table below shows some of the virtualization software we tried and that worked (when we tested it).

Virtualization Software	Host OS	Host Architecture	Guest OS	Guest Architecture	Notes
Parallels Desktop	macOS	x64	Ubuntu 20.04	x64	
Parallels Desktop	macOS	x64	Windows 10	x64	
Parallels Desktop	macOS	ARM64	Fedora 36	ARM64	
Parallels Desktop	macOS	ARM64	Windows 11	ARM64, x64	JLink (and hence Simplicity Commander) only works with programming adapters that support WinUSB

Virtualization Software	Host OS	Host Architecture	Guest OS	Guest Architecture	Notes
VirtualBox	macOS	x64	Windows 10	x64	
VirtualBox	Windows	x64	Fedora 36	x64	
WSL 2	Windows	x64	Ubuntu 22.04	x64	

3.1 Windows Subsystem for Linux 2

Using ICOc in the WSL 2 currently requires using a custom Linux kernel. We **would not recommend** using ICOc with this type of virtualization software, since the setup requires quite some amount of work and time. Nevertheless the steps below should show you how you can use the PEAK CAN adapter and hence ICOc with WSL 2.

1. Install WSL 2 (Windows Shell):

   ```
   wsl --install
   ```

2. Install Ubuntu 22.04 VM (Windows Shell):

   1. Install Ubuntu 22.04 from the Microsoft Store
   2. Open the Ubuntu 22.04 application
      1. Choose a user name
      2. Choose a password
   3. Execute the following commands in a Powershell session

      ```
      wsl --setdefault Ubuntu-22.04
      wsl --set-version Ubuntu-22.04 2
      ```

      The second command might fail, if `Ubuntu-22.04` already uses WSL 2. In this case please just ignore the error message.

3. Create Custom Kernel

   Windows Shell:

   Note: Please replace `<user>` with your (Linux) username (e.g. `rene`)

   ```
   cd ~/Documents
   mkdir WSL
   cd WSL
   wsl --export Ubuntu-22.04 CANbuntu.tar
   wsl --import CANbuntu CANbuntu CANbuntu.tar
   wsl --distribution CANbuntu --user <user>
   ```

   Linux Shell:

```
sudo apt update
sudo apt upgrade -y
sudo apt install -y bc build-essential flex bison libssl-dev libelf-dev \
                    libncurses-dev autoconf libudev-dev libtool dwarves
cd ~
git clone https://github.com/microsoft/WSL2-Linux-Kernel.git
cd WSL2-Linux-Kernel
uname -r # 5.15.74.2-microsoft-standard-WSL2 → branch …5.15.y
git checkout linux-msft-wsl-5.15.y
cat /proc/config.gz | gunzip > .config
make menuconfig
```

Make sure the following features are enabled:

- `Device Drivers → USB Support`
- `Device Drivers → USB Support → USB announce new devices`
- `Device Drivers → USB Support → USB Modem (CDC ACM) support`
- `Device Drivers → USB Support → USB/IP`
- `Device Drivers → USB Support → USB/IP → VHCI HCD`
- `Device Drivers → USB Support → USB Serial Converter Support`
- `Device Drivers → USB Support → USB Serial Converter Support → USB FTDI Single port Serial Driver`

Enable the following features:

- `Networking support → CAN bus subsystem support`
- `Networking support → CAN bus subsystem support → Raw CAN Protocol`
- `Networking support → CAN bus subsystem support → CAN device drivers → Virtual Local CAN Interface`
- `Networking support → CAN bus subsystem support → CAN device drivers → Serial / USB serial CAN Adaptors (slcan)`
- `Networking support → CAN bus subsystem support → CAN device drivers → → CAN USB Interfaces → PEAK PCAN-USB/USB Pro interfaces for CAN 2.0b/CAN-FD`

Save the modified kernel configuration.

Linux Shell:

```
touch .scmversion
make
sudo make modules_install
sudo make install
```

4. Install `usbipd-win` (Linux Shell):

```
cd tools/usb/usbip
./autogen.sh
./configure
sudo make install
sudo cp libsrc/.libs/libusbip.so.0 /lib/libusbip.so.0
sudo apt-get install -y hwdata
```

5. Copy image (Linux Shell):

   Note: Please replace `<user>` with your (Windows) username (e.g. `rene`)

```
cd ~/WSL2-Linux-Kernel
cp arch/x86/boot/bzImage /mnt/c/Users/<user>/Documents/WSL/canbuntu-bzImage
```

6. Create `.wslconfig` in (root of) Windows user directory and store the following text:

```
[wsl2]
kernel=c:\\users\\<user>\\Documents\\WSL\\canbuntu-bzImage
```

> **Note:** Please replace `<user>` with your (Windows) username (e.g. `rene`)

7. Set default distribution (Windows Shell)

```
wsl --setdefault CANbuntu
```

8. Shutdown and restart WSL (Windows Shell):

```
wsl --shutdown
wsl -d CANbuntu --cd "~"
```

9. Change default user of WSL distro (Linux Shell)

```
sudo nano /etc/wsl.conf
```

Insert the following text:

```
[user]
default=<user>
```

> **Note:** Please replace `<user>` with your (Windows) username (e.g. `rene`)

Save the file and exit `nano`:

1. Ctrl + O
2.
3. Ctrl + X)

10. Restart WSL: See step 8

11. Install `usbipd` (Windows Shell):

```
winget install usbipd
```

12. Attach CAN-Adapter to Linux VM (Windows Shell)

```
usbipd wsl list
# …
# 5-3    0c72:0012   PCAN-USB FD                       Not attached
# …
usbipd wsl attach -d CANbuntu --busid 5-3
usbipd wsl list
# …
# 5-3    0c72:0012   PCAN-USB FD                       Attached - CANbuntu
# …
```

13. Check for PEAK CAN adapter in Linux (Optional, Linux Shell):

```
dmesg | grep peak_usb
# …
# peak_usb 1-1:1.0: PEAK-System PCAN-USB FD v1 fw v3.2.0 (1 channels)
# …

lsusb
# …
# Bus 001 Device 002: ID 0c72:0012 PEAK System PCAN-USB FD
# …
```

14. Add virtual link for CAN device (Linux Shell)

```
sudo ip link set can0 type can bitrate 1000000
sudo ip link set can0 up
```

> **Note**: If the commands above fail with the error message:
>
> > RTNETLINK answers: Connection timed out
>
> then please disconnect and connect the USB CAN adapter. After that attach it to the Linux VM again (see step 12).

15. Install `pip` (Linux Shell):

```
sudo apt install -y python3-pip
```

16. Install ICOc (Linux Shell)

```
cd ~
mkdir Documents
cd Documents
git clone https://github.com/MyTooliT/ICOc.git
cd ICOc
python3 -m pip install --prefix=$(python3 -m site --user-base) -e .
```

17. Run a script to test that everything works as expected (Linux Shell)

```
icon list
```

If the command above fails with the message

```
Command 'icon' not found…
```

then you might have to logout and login into the WSL session again before you execute `icon list` again.

Notes:

- You only need to repeat steps
- 12: attach the CAN adapter to the VM in Windows and
- 14: create the link for the CAN device in Linux

after you set up everything properly once.

- Unfortunately configuring the CAN interface automatically does not seem to work (reliably) on WSL yet

3.1.1 Installing/Using Simplicity Commander

1. Download and unpack Simplicity Commander (Linux Shell)

```
sudo apt install -y unzip
mkdir -p ~/Downloads
cd ~/Downloads
wget https://www.silabs.com/documents/public/software/SimplicityCommander-Linux.zip
unzip SimplicityCommander-Linux.zip
cd SimplicityCommander-Linux
tar xf Commander_linux_*.tar.bz
mkdir -p ~/Applications
mv commander ~/Applications
```

2. Add `commander` binary to path (Linux Shell)

   1. Open `~/.profile` in `nano`:

   ```
   nano ~/.profile
   ```

   2. Add the following text at the bottom:

   ```
   if [ -d "$HOME/Applications/commander" ] ; then
       PATH="$HOME/Applications/commander:$PATH"
   fi
   ```

   3. Save your changes

3. Install JLink (Linux Shell)

   1. Download JLink (64-bit DEB Installer) into your Windows user `Downloads` folder
   2. Copy the installer

   ```
   mv /mnt/c/Users/<user>/Downloads/*JLink_Linux*.deb ~/Downloads
   ```

   Note: Please replace `<user>` with your (Windows) username (e.g. `rene`)

   3. Install JLink package

   ```
   cd ~/Downloads
   sudo dpkg -i JLink_Linux_*.deb
   sudo apt-get -fy install # if there were unresolved dependencies
   ```

4. Detach USB connector of programming adapter

5. Attach USB connector of programming adapter

6. Connect programming adapter to Linux (Windows Shell)

```
usbipd wsl list
# …
# 5-4    1366:0105  JLink CDC UART Port (COM3), J-Link driver Not attached
# …
usbipd wsl attach --busid 5-4
```

7. Check if `commander` JLink connection works without using `sudo` (Linux Shell)

```
commander adapter dbgmode OUT --serialno <serialnumber>
# Setting debug mode to OUT...
# DONE
```

Notes:

- Please replace `<serialnumber>` with the serial number of your programming board (e.g. 440069950):

  ```
  commander adapter dbgmode OUT --serialno 440069950
  ```

- If the command above fails with the error message:

  ```
  error while loading shared libraries: libGL.so.1: cannot open shared object file…
  ```

  then you need to install `libgl1`:

  ```
  sudo apt install -y libgl1
  ```

3.1.2   Run Tests in WSL

1. Start WSL (Windows Shell)

   ```
   wsl -d CANbuntu --cd "~/Documents/ICOc"
   ```

2. Connect programming/CAN adapter to Linux (Windows Shell):

   ```
   $jlink_id = usbipd wsl list | Select-String JLink | %{$_ -replace '(\d-\d).*','$1'}
   $can_id = usbipd wsl list | Select-String PCAN-USB | %{$_ -replace '(\d-\d).*','$1'}
   usbipd wsl attach -d CANbuntu --busid $jlink_id
   usbipd wsl attach -d CANbuntu --busid $can_id
   ```

3. Configure CAN interface (Linux Shell):

   ```
   sudo ip link set can0 type can bitrate 1000000
   sudo ip link set can0 up
   ```

4. Run tests (Linux Shell):

   ```
   make run
   ```

3.2   Docker on Linux

The text below shows how you can use (code of) the new Network class in a Docker container on a **Linux host**. The description on how to move the interface of the Docker container is an adaption of an article/video from the "Chemnitzer Linux-Tage". Currently we provide two images based on:

- Alpine and
- Ubuntu.
```

### 3.2.1 Pull the Docker Image

You can download a recent version of the image from Docker Hub

- for Alpine:

```
docker image pull mytoolit/icoc-alpine:latest
```

- or Ubuntu:

```
docker image pull mytoolit/icoc-ubuntu:latest
```

3.2.2 Build the Docker Image

If you **do not want to use the prebuilt image**, then you can use the commands below (in the root of the repository) to build them yourself:

- Alpine Linux:

```
docker build -t mytoolit/icoc-alpine -f Docker/Alpine/Dockerfile .
```

- Ubuntu:

```
docker build -t mytoolit/icoc-ubuntu -f Docker/Ubuntu/Dockerfile .
```

3.2.3 Using ICOc in the Docker Container

1. Run the container **(Terminal 1)**

   1. Open a new terminal window
   2. Depending on the Docker container you want to use please execute one of the following commands:
      - Alpine:
        ```
        docker run --rm -it --name icoc mytoolit/icoc-alpine
        ```
      - Ubuntu:
        ```
        docker run --rm -it --name icoc mytoolit/icoc-ubuntu
        ```

2. Make sure the CAN interface is available on the Linux host **(Terminal 2)**

   1. Open a new terminal window
   2. Check that the following command:
      ```
      networkctl list
      ```
      lists `can0` under the column `LINK`

3. Move the CAN interface into the network space of the Docker container **(Terminal 2)**

34

```
export DOCKERPID="$(docker inspect -f '{{ .State.Pid }}' icoc)"
sudo ip link set can0 netns "$DOCKERPID"
sudo nsenter -t "$DOCKERPID" -n ip link set can0 type can bitrate 1000000
sudo nsenter -t "$DOCKERPID" -n ip link set can0 up
```

4. Run a test command in Docker container **(Terminal 1)** e.g.:

```
icon list
```

3.2.4 Updating Images on Docker Hub

3.2.4.1 Preparation If you have not done so already, you might have to enable support for building Docker images for multiple architectures:

1. Enable experimental features for the Docker daemon:

   1. Open `daemon.json`
   2. Set `"experimental"` to `true`

2. Create a builder (e.g. with name `builder`) and use it:

   ```
   docker buildx create --name builder --use
   ```

3.2.4.2 Update Steps To update the official Docker images on Docker Hub, please use the steps below. All commands assume that you use a **POSIX shell** on a Unix system (e.g. Linux or macOS).

1. Login to Docker Hub

   ```
   printf '%s\n' "$ACCESS_TOKEN" | docker login -u mytoolit --password-stdin
   ```

   Note: Please make sure that the variable `ACCESS_TOKEN` contains a valid access token

2. Build and push the Docker images for multiple platforms:

   ```
   export ICOC_VERSION="$(cat mytoolit/__init__.py |
                       sed -E 's/__version__ = "([0-9]+\.[0-9]+\.[0-9]+)"/\1/')"
   docker buildx build \
     --platform linux/amd64,linux/arm64 \
     -t mytoolit/icoc-alpine \
     -t mytoolit/icoc-alpine:stable \
     -t "mytoolit/icoc-alpine:$ICOC_VERSION" \
     -f Docker/Alpine/Dockerfile \
     --push .
   docker buildx build \
     --platform linux/amd64,linux/arm64 \
     -t mytoolit/icoc-ubuntu \
     -t mytoolit/icoc-ubuntu:stable \
     -t "mytoolit/icoc-ubuntu:$ICOC_VERSION" \
     -f Docker/Ubuntu/Dockerfile \
     --push .
   ```

4 Scripts

After you installed the ICOc package various helper scripts are available:

- `convert-base64-mac`: Utility to convert a Base64 encoded 8 character text into a Bluetooth MAC address
- `convert-mac-base64`: Convert Bluetooth MAC address into a (Base64) encoded 8 character string
- `check-eeprom`: Write a byte value into the cells of an EEPROM page an check how many of the values are read incorrectly after an reset
- `icoc`: Controller and measurement software for the ICOtronic system
- `icon`: Controller software for the ICOtronic system
- `test-smh`: Test code for the SMH
- `test-sth`: Test code for the STH/SHA
- `test-stu`: Test code for the STU

4.1 EEPROM Check

The script `check-eeprom` connects to an STH using its MAC address. Afterwards it writes a given byte value (default: `10`) into all the cells of an EEPROM page. It then resets the STH, connects again and shows the amount of incorrect EEPROM bytes. It repeats the last steps 5 times before it prints all values in the EEPROM page.

The command below shows how to execute the EEPROM check for the STH with MAC address `08:6b:d7:01:de:81`:

```
check-eeprom 08:6b:d7:01:de:81
```

You can specify the value that should be written into the EEPROM cells using the option `--value`:

```
check-eeprom 08:6b:d7:01:de:81 --value 42
```

4.2 ICOc

The command `icoc` calls `ui.py`. All command line arguments to the script will be directly forwarded to `ui.py`. For example, to read acceleration data for 10 seconds from the STH with the (Bluetooth advertisement) name `CGvXAd6B`, you can use the following command:

```
icoc -n CGvXAd6B -r 10
```

4.3 ICOn

The command ICOn uses the new `Network` class (based on `python-can`) to communicate with the ICOtronic system. Compared to ICOc the script currently offers very limited functionality. However, in the future most of the functionality from ICOc should be integrated into this new command line tool. A big advantage of ICOn compared to ICOc is that the command **also works on Linux and macOS**. For more information, please take a look here.

4.4 MAC Address Conversion

The utility `convert-mac-base64` returns the Base64 encoded version of a MAC address. We use the encoded addresses as unique Bluetooth advertisement name for the STH (or SHA). Unfortunately we can not use the MAC address directly because the maximum length of the name is limited to 8 characters. To decode the Base64 name back into a Bluetooth address you can use the script `convert-base64-mac`.

4.4.1 Examples

```
# Convert a MAC address into an 8 character name
convert-mac-base64 08:6b:d7:01:de:81
#> CGvXAd6B

# Convert the Base64 encoded name back into a MAC address
convert-base64-mac CGvXAd6B
#> 08:6b:d7:01:de:81
```

4.5 Test-STH

The command `test-sth` is a command that executes the tests for the STH (`sth.py`). All command line arguments of the wrapper will be forwarded to `sth.py`.

4.6 Test-STU

The command `test-stu` is a wrapper that executes the tests for the STU (`stu.py`). All command line arguments of the wrapper will be forwarded to `stu.py`.

4.7 Test-SMH

The command `test-smh` is a wrapper that executes the tests for the SMH (`smh.py`). All command line arguments of the wrapper will be forwarded to `smh.py`.

5 Development

5.1 Install

You can use the instructions below, if you want to work on the code of ICOc, i.e. add additional features or fix bugs.

1. Clone the repository to a directory of your choice. You can either use the command line tool `git`:

   ```
   git clone https://github.com/MyTooliT/ICOc.git
   ```

   or one of the many available graphical user interfaces for Git to do that.

2. Install ICOc in "developer mode"

   1. Change your working directory to the (root) directory of the cloned repository

2. Install ICOc:

```
pip install -e .[dev,test]
```

Notes:
- The command above will install the repository in "editable mode" (`-e`), meaning that a command such as `icoc` will use the current code inside the repository.
- The command also installs
  - development (`dev`) and
  - test (`test`) dependencies

5.2 Style

Please use the guidelines from PEP 8. For code formatting we currently use Black, which should format code according to PEP 8 by default.

To format the whole code base you can use the following command in the root of the repository:

```
black .
```

For development we recommend that you use a tool or plugin that reformats your code with Black every time you save. This way we can ensure that we use a consistent style for the whole code base.

5.3 Tests

The following text describes some of the measures we should take to keep the software stable.

Please only push your changes to the `master` branch, if you think there are no new bugs or regressions. The `master` branch **should always contain a working version of the software**. Please **always run**

- the **automatic test** (`make run`) for **every supported OS** (Linux, macOS, Windows) and
- the **manual tests** on Windows

before you push to the `master` branch.

5.3.1 Code Checks

5.3.1.1 Flake8 We check the code with flake8:

```
pip install flake8
```

Please use the following command in the root of the repository to make sure you did not add any code that introduces warnings:

```
flake8
```

5.3.1.2 mypy To check the type hint in the code base we use the static code checker mypy:

```
pip install mypy
```

Please use the following command in the root of the repository to check the code base for type problems:

```
mypy mytoolit
```

5.3.2 Automatic Tests

5.3.2.1 Requirements   Please install the pytest testing module:

```
pip install pytest
```

5.3.2.1.1 Usage   Please run the following command in the root of the repository:

```
pytest -v
```

and make sure that it reports no test failures.

5.3.3 Manual Tests

5.3.3.1 ICOc

1. Call the command `icoc`.
2. Connect to a working STH (Enter the number and press)
3. Start the data acquisition (s)
4. After some time a window displaying the current acceleration of the STH (or SHA) should show up
5. Shake the STH
6. Make sure the window shows the increased acceleration
7. Close the window
8. The programm should now exit, without any error messages

5.3.3.2 STH Test

1. Call the command `test-sth` for a working STH
2. Wait for the command execution
3. Check that the command shows no error messages
4. Open the PDF report (`STH Test.pdf`) in the repository root and make sure that it includes the correct test data

5.3.3.3 STU Test

1. Call the command `test-stu` (or `test-stu -k eeprom -k connection` when you want to skip the flash test) for a working STU
2. Wait for the command execution
3. Check that the command shows no error messages
4. Open the PDF report (`STU Test.pdf`) in the repository root and make sure that it includes the correct test data

5.3.3.3.1 Extended Tests   The text below specifies extended manual test that should be executed before we release a new version of ICOc. Please note that the tests assume that you use more or less the default configuration values.

Check Command Line Interface

1. Open your favorite terminal application and change your working directory to the root of the repository

2. Remove HDF5 files from the repository:

   ```
   rm *.hdf5
   ```

   > **Note:** You can ignore errors about "no matches for wildcard" on Linux and macOS. This message just tells you that there is no file with the extension `hdf5` in the current directory.

3. Check that no HDF5 files exist in the repository. The following command should not produce any output:

   ```
   ls *.hdf5
   ```

4. Give your test STH the name "Test-STH"

5. Measure data for 10 seconds using the following command:

   ```
   icoc -n 'Test-STH' -r 10
   ```

6. Check that the repo now contains a HDF5 (`*.hdf5`) file

   ```
   ls *.hdf5
   ```

7. Open the file in HDFView

8. Check that the table `acceleration` contains about 95 000 values

9. Check that the table contains three columns

10. Check that the meta attributes `Sensor_Range` and `Start_Time` exist

11. Check that `Sensor_Range` contains the correct maximum acceleration values for "Test-STH"

12. Check that `Start_Time` contains (roughly) the date and time when you executed the command from step 5

13. Check that ICOc handles the following incorrect program calls. The program should **not crash** and print a (helpful) **error description** (not a stak trace) before it exits.

    ```
    icoc -b '12-12-12-12-12'
    icoc -n 'TooooLong'
    icoc -s 1
    icoc -a 257
    icoc -o -1
    icoc -1 ' -1'
    icoc -2 256
    icoc -3 nine
    ```

Check User Interface

1. Repeat steps 1. – 4. from the test above

2. Open ICOc using the following command:

   ```
   icoc
   ```

3. The main menu of ICOc should show up

4. Try to connect to a non-existent STH

   1. Enter the text "1234"
   2. Press
   3. ICOc should ignore the incorrect input and just display the main window

5. Change the output file name to "Test"

   1. Press f
   2. Remove the default name and enter the text "Test"
   3. Press
   4. After two seconds ICOc should show the main menu again

6. Connect to your test STH/SHA

   1. Enter the number besides "Test-STH": Usually this will be the number "1"
   2. Press
   3. You should now be in the STH menu

7. Change the runtime to 20 seconds

   2. Press r
   3. Enter the text "hello"
   4. The last step should not have changed the default runtime of "0"
   5. Remove the default runtime (press)
   6. Enter the text "20"
   7. Press

8. Enable the first and second measurement channel

   1. Press p
   2. Remove the default axis config for the first measurement channel (press   at least one time)
   3. Enter the characters "23456789ab"
   4. The last step should not have changed the empty input value
   5. Enable the first measurement channel:
      1. Press 1
      2. Press
   6. Enable the second measurement channel:
      1. Press
      2. Press 1
      3. Press
   7. Disable the third measurement channel:
      1. Press
      2. Press 0
      3. Press

9. Start the data acquisition

1. Press s
2. Shake the STH
3. Make sure that shaking the STH changes (at least) the displayed value for the first measurement channel
4. Wait until the measurement took place

10. Check the output file

   1. Check that the HDF5 output file exists: The filename should start with the characters "Test" followed by a timestamp and the extension ".hdf5"
   2. Open the HDF measurement file in HDFView
   3. Check that the table contains four columns
   4. One of the columns should have the name `x`
   5. Another column should have the name `y`

5.3.4 Combined Checks & Tests

While you need to execute some test for ICOc manually, other tests and checks can be automated.

Note: For the text below we assume that you installed `make` on your machine.

To run all checks, the STH test and the STU test use the following `make` command:

```
make run
```

Afterwards make sure there were no (unexpected) errors in the output of the STH and STU test.

5.4 Release

1. Check that the **CI jobs** for the `master` branch finish successfully

2. Check that the **checks and tests** run without any problems on **Linux**, **macOS** and **Windows**

   1. Set the value of `sth` → `status` in the configuration to `Epoxied`
   2. Execute the command:

      ```
      make run
      ```

      in the root of the repository

3. Check that the **firmware flash** works in Windows

   - Execute `test-sth`

     1. once with `sth` → `status` set to `Epoxied`, and
     2. once set to `Bare PCB`

     in the configuration. To make sure, that the STU flash test also works, please use both STU test commands described in the section "STU Test".

     If you follow the steps above you make sure that the **flash tests work** for both STU and STH, and there are **no unintentional consequences of (not) flashing the chip** before you run the other parts of the test suite.

4. Execute the **extended manual tests** in Windows and check that everything works as expected

5. Create a new release here

   1. Open the release notes for the latest version

   2. Replace links with a permanent version:
      For example instead of

      - `../../something.txt` use
      - `https://github.com/MyTooliT/ICOc/blob/REVISION/something.txt`,

      where `REVISION` is the latest version of the master branch (e.g. `8568893f` for version `1.0.5`)

   3. Commit your changes

   4. Copy the release notes

   5. Paste them into the main text of the release web page

   6. Decrease the header level of each section by two

   7. Remove the very first header

   8. Check that all links work correctly

6. Change the `__version__` number inside the `mytoolit` package

7. Update the Docker images

8. Push the latest two commits

9. Update the official ICOc Python package on PyPI:

   1. Install `build` and `twine`:

      ```
      pip install --upgrade build twine
      ```

   2. Build the package (in the root directory of the repository):

      ```
      python3 -m build
      ```

   3. Check the package:

      ```
      twine check dist/*
      ```

      The output of the command above should print the text `PASSED` twice.

   4. Upload the package to PyPI:

      ```
      twine upload dist/*
      ```

      Note: For the command above to work you need an API token, which you can create after logging into the PyPI `mytoolit` account. If you need access to the account, please contact René Schwaiger.

10. Insert the version number (e.g. `1.0.5`) into the tag field

11. For the release title use "Version VERSION", where `VERSION` specifies the version number (e.g. "Version 1.0.5")

12. Click on "Publish Release"

13. Close the milestone for the latest release number

14. Create a new milestone for the next release

6 Releases

6.1 Version 1.7.0

6.1.1 Configuration

- We added support for a user configuration file that can be used to overwrite values in the default configuration.

6.1.2 Package

- Require Python `3.9` or later
- Uploaded package to PyPi, which means you can now install ICOc via:

```
pip install icoc
```

6.1.3 Scripts

- We removed the `clean-repo` command

6.1.3.1 Hardware Tests

- The SMH, STH and STU tests now store the PDF test report in the current working directory

6.1.3.2 ICOc

- The command now stores log files inside the current working directory

6.1.3.3 ICOn

6.1.3.3.1 Config

- The new subcommand `config` can be used to open the user configuration file.

6.1.3.3.2 Measurement

- Add the possibility to change the measurement duration (option `-t`, `--time`)
- Store data in HDF5 format

6.1.3.3.3 STU

- Add `reset` command

6.1.4 Style

- We now use Black instead of YAPF to format the code base, since Black:
  - supports the latest Python features (e.g. `match`/`case` and `except*`) and
  - splits long strings (experimental feature).

6.1.5 Tests

- We added two (very basic) Prysk tests for the command line tool `icon`

6.1.6 Internal

6.1.6.1 ADC

- We added methods to read the

  - prescaler,
  - acquisition time,
  - oversampling rate and
  - the sample rate

  of ADC configuration objects (class `ADCConfiguration`).

6.1.6.2 Network

- Collected streaming data now also contains the message counter value
- Fixed reading data from multiple channels

6.1.6.3 Streaming Data

- We added the method `default`, which can be used to serialize data (into JSON format)

6.1.6.4 Storage

- We added the method `add_streaming_data`, which can be used to directly add `StreamingData` objects to the (HDF5) storage.

6.2 Version 1.6.0

6.2.1 Docker

We now provide ICOc-Docker images based on

- Alpine Linux and
- Ubuntu

For more information, please take a look here.

6.2.2 ICOc

6.2.3 Internal

6.2.3.1 Measurement

- Renamed `convert_to_supply_voltage` to `convert_raw_to_supply_voltage`
- The conversion function `convert_raw_to_g` now returns the data value including the unit (`Quantity`)
- The conversion function `convert_raw_to_supply_voltage` now returns the data value including the unit (`Quantity`)

6.2.3.2 Network

- Removed the coroutine `read_x_acceleration` (please use `read_streaming_data_single`) instead

- Added the coroutines

Name	Description
`read_streaming_data_seconds`	Read streaming data for certain amount of time
`read_streaming_data_amount`	Read certain amount of streaming values

6.2.4 ICOn

We now provide the command line tool `icon` in addition to `icoc`. This CLI tool currently only offers a very limited subset of the functionality of `icoc`. However, since ICOn is based on python-can, it offers two advantages over `icoc`:

- ICOn works on Linux and macOS (in addition to Windows)
- ICOn supports additional CAN adapters

6.2.5 Python

This version of ICOc requires Python `3.8` or later.

6.2.6 Setup

We modernized the setup process of the Python package and removed `setup.py` in favor of `pyproject.toml`.

6.2.7 WSL

We updated the documentation on how to use (parts of) ICOc on the latest stable version of Ubuntu (22.04) in the Windows subsystem for Linux

6.3 Version 1.5.0

6.3.1 ICOc

6.3.1.1 Command Line

- You can now set/enable the measurement for channel 2 and 3 just by providing the option for the measurement channel without an argument. In this case the measurement channel will be mapped to the corresponding hardware/sensor channel, i.e.

    – measurement channel 2 will use hardware channel 2 and
    – measurement channel 3 will use hardware channel 3.

  Example:

  `icoc -2`

  The command above will use

– hardware channel 1 for measurement channel 1 (default value),
– hardware channel 2 for measurement channel 2, and
– disable measurement channel 3.

- ICOc can now connect to an STH, which has "no name" using the command line option `-n` (`--name`):

```
icoc -n '' # alternatively you can also just use `icoc -n`
```

6.3.1.2 Logging

- The log level set in the command line interface is now correctly propagated to the CAN class.

6.3.2 STH Tests

- The STH test script now uses the hardware version in the configuration (`STH → HARDWARE VERSION`) to determine the correct chip for the flash process.

Hardware Version	Chip
`1.x.x`	`BGM113A256V2`
`2.x.x`	`BGM123A256V2`

- The test that executes self test now only checks that the absolute difference between the voltage

   – at the the self test and
   – before/after the self test

  is larger than a certain value. Before we always assumed that the voltage at the test is higher than before/after. This does not seem to be the case for certain sensors like the ± 40 g sensor ADXL356.

- The EEPROM test now also write the

   – acceleration slope and
   – acceleration offset values of the y-axis and z-axis into the EEPROM

6.3.3 Internal

6.3.3.1 Network

- Added the following coroutines:

Method	Description
`write_sensor_configuration`	Write measurement channel configuration
`read_eeprom_y_axis_acceleration_slope`	Read y-axis acceleration slope
`write_eeprom_y_axis_acceleration_slope`	Write y-axis acceleration slope
`read_eeprom_y_axis_acceleration_offset`	Read y-axis offset slope
`write_eeprom_y_axis_acceleration_offset`	Write y-axis offset slope
`read_eeprom_z_axis_acceleration_slope`	Read z-axis acceleration slope
`write_eeprom_z_axis_acceleration_slope`	Write z-axis acceleration slope
`read_eeprom_z_axis_acceleration_offset`	Read z-axis offset slope
`write_eeprom_z_axis_acceleration_offset`	Write z-axis offset slope

- The doctests of the Network class should now work more reliable on Linux

6.4 Version 1.4.0

6.4.1 ICOc

6.4.1.1 Channel Selection

- ICOc now supports more sensor channels. You can now select one of up to 255 (instead of 8) hardware channels for each of the three measurement channels.
- The CLI interface now uses three options (`-1`, `-2`, `-3`), instead of one option (`-p`), to specify the channel number of each of the three measurement channels.

6.4.1.2 Logging
We replaced our custom logging class in the ICOc command line interface with logging code from the Python standard library. This logging code stores data in the following files:

- `cli.log`: Log messages of ICOc
- `network.log`: Log messages of CAN network class
- `plotter.log`: Log messages of plotter (window process)

By default ICOc only write log messages of level `ERROR` or higher into theses files. To print more detailed output you can use the option `--log` to change the log level. For example, to change the log level to `DEBUG` (or higher) you can use the the following command:

```
icoc --log debug
```

The other parts of the code, which use the old `Network` class (e.g. the verification test) do not store the log output in files, but instead use the standard error output (`stdout`). This change should hopefully improve the visibility of important log messages.

6.4.2 Tests

- The production tests for the hardware (STH, SMH and STU) should now also work on macOS, after you installed the PCBUSB library.
- The STH tests now use the correct ADC reference voltage for the $\pm$ 40 g acceleration sensor ADXL356.

6.4.3 Internal

6.4.3.1 Measurement

- Renamed the method `convert_voltage_adc_to_volts` to `convert_to_supply_voltage`
- The method `convert_to_supply_voltage` now supports different reference voltages

6.4.3.2 Network

- The methods to

    - activate (`activate_acceleration_self_test`) and
    - deactivate (`deactivate_acceleration_self_test`)

    the self test of the accelerometer now have a parameter to specify the dimension (`x`, `y` or `z`) for the self test.

- The method to read the acceleration voltage (`read_acceleration_voltage`) now supports two additional parameters to

  - specify the dimension (`x`, `y` or `z`) and
  - the ADC reference voltage.

- The method to read the supply voltage (`read_supply_voltage`) now takes the current reference voltage into consideration

- The new method `read_sensor_configuration` can be used to read the current sensor configuration (i.e. the mapping from hardware/sensor channel to measurement channel).

6.5 Version 1.3.0

6.5.1 ICOc

- The program can now change the number of the measured sensor channels. Please note:

  - This only works with the **latest version of sensor hardware and firmware**
  - The channel config support is in the **very early stages of development**; For example, ICOc currently still assumes that all sensors read acceleration values

6.5.2 STH Test

- All code of the (STH test) should now use the new network class.

6.5.3 SMH Test

- We added a flash upload test for the sensory milling head PCB. To only execute this part of the SMH test you can use the following command:

```
test-smh -k flash
```

6.5.4 Internal

6.5.4.1 ICOc

- The streaming code now uses CAN read events instead of polling.

6.5.4.2 Logging

- We do not log the CAN streaming messages (every CAN message after you chose "Start Data Acquisition" in ICOc) any more. The reason behind this change is that ICOc is currently not able to handle logging and writing the data into a HFD5 file at the same time on "slower" processors (such as Intel's Core i5-5300 @ 2.3 GHz).

6.5.4.3 Network

- We added methods to read and write the sleep and advertisement time values of a sensor device using `System` (Bluetooth) commands

- We renamed the following methods:

Old Name	New Name
connect_sth	connect_sensor_device
get_sths	get_sensor_devices

6.6 Version 1.2.0

6.6.1 ICOc

- ICOc now assumes that sensor ranges reported by an STH below 1 (i.e. $\pm$ 0.5 g) are incorrect. In this case ICOc will assume that the range is $\pm$ 100 g instead.

6.6.2 STH Test

- The acceleration sensor self test (`test_acceleration_self_test`) now uses the new CAN class.

6.6.3 SMH Test

- We added a basic test for the new sensory milling hardware (SMH). To execute the test, please use the command

```
test-smh
```

Currently the test:

  – checks if the STU is able to **connect** to the device,
  – checks if the raw **ADC sensor values** are roughly equal to the expected values, and
  – writes, reads and checks the **EEPROM** values of the SMH.

6.6.4 Internal

6.6.4.1 Calibration

- We added a class to create "Calibration Measurement" message data bytes

6.6.4.2 Message

- The textual representation of the message class now includes an extended description for

  – Bluetooth commands
  – "Calibration Measurement" commands , and
  – streaming commands.

6.6.4.3 Network   We added methods

- to activate and deactivate the self test of the accelerometer
- to measure the acceleration voltage
- to read the advertisement time and sleep time of the reduced energy mode (mode 1)

6.7   Version 1.1.0

6.7.1   ICOc

6.7.1.1   Command Line Interface

- **Removed unused options** from the command line interface

- All command line arguments should now be **checked for validity** before starting ICOc

- You do not need to connect the PCAN interface to list the help message of the command line interface:

  ```
  icoc -h
  ```

  anymore

6.7.1.2   User Interface

- ICOc should now use considerably **less CPU power**.

- The window for a connected STH now also displays the **sensor range** of the acceleration sensor (in multiples of g)

- We **removed unused menu items** from the user interface

- The **menu** part of the interface now uses a **border** to distinguish itself from the rest of the interface:

  ```
  1-9: Connect to STH

    f: Change Output File Name
    n: Change STH Name

    q: Quit ICOc
  ```

- ICOc now provides **default values** for nearly all configuration inputs

- ICOc does **not crash** any more if your **terminal window is too small** to display the whole interface. The interface will look garbled if you resize the window to a size that does not fit the whole interface. However, it will look fine after you resize the window to a proper size afterwards, **as long as you do not make the window "really small"** (e.g. leave only two lines for ICOc).

6.7.1.3   Errors

- ICOc now prints the error messages at the top of the output. This should make it easier to check the reason of an error.

6.7.1.4 Output

- ICOc now stores **acceleration data in HDF5** format. For more information please take a look at the documentation.

6.7.1.5 Plotter

- The **plotter window now displays the acceleration values as multiples of g** (9.81 m/s^2).

6.7.1.6 Removed Functionality

- We **removed** a lot of the **unused, untested and unmaintained functionality** of ICOc:
  - XML configuration
  - Code to write and read EEPROM data using Excel files

6.7.2 Verification Test

- We enabled most parts of the STH verification test again
- The STH and STU verification tests now use the STH name from the configuration file `config.yaml` (`STH → NAME`).

6.8 Version 1.0.14

6.8.1 Logger

- ICOc now always extend the logging file name with the postfix `_error`, if there was a problem.

  For example, if you use the default name ICOc.txt, then the logging file will be named

  - `ICOc_TIMESTAMP_error.txt` (e.g. `ICOc_2021-08-25_10-23-04_error.txt`) instead of
  - `ICOc_TIMESTAMP.txt` (e.g. `ICOc_2021-08-25_10-23-04.txt`)

  if there were any problems. The behavior of ICOc was similar before. However, the name of the error file could be chosen freely.

- You can now specify the default (base) name of the logging file in the configuration (`Logger → ICOC → FILENAME`).

- You can now specify the directory where ICOc stores acceleration data in the configuration (`Logger → ICOC → DIRECTORY`).

6.8.2 Verification Tests

We added the old code of the STH verification tests. You can now execute these tests using the command

```
test-sth-verification
```

For more information about these tests, please take a look at the section "Verification Tests" here.

6.8.3 Internal

6.8.3.1 Message

- The string representation of a message (`repr`) now includes additional information for

    – the "Bluetooth Write Energy Mode Reduced" command
    – the EEPROM command "Read Write Request Counter"

- The code for the string representation now handles incorrect device number values for the acknowledgment message of the `Get number of available devices` properly
- The method `acknowledge` does not ignore the value of the `error` parameter any more

6.9 Version 1.0.13

6.9.1 Documentation

- The repo now contains a bookdown project for the documentation. The latest version of the bookdown output (HTML, PDF, and EPUB) is available at GitHub (just click on the latest "run" and then on the link "ICOc Manual").

6.9.2 ICOc

- The data acquisition should now work more reliable, since we fixed

    – an CAN message overflow bug, and
    – a bug that resulted in a "blocked" acceleration data window.

6.9.3 Production Test

- The

    – stationary acceleration test (`test_acceleration_single_value`),
    – supply voltage test (`test_battery_voltage`),
    – connection test (`test_connection`), and
    – EEPROM test (`test_eeprom`)

  now use the new network class instead of the old network class

6.9.4 Internal

6.9.4.1 Calibration

- Add class `CalibrationMeasurementFormat` to specify the data bytes of a calibration measurement command.

6.9.4.2 Measurement

- Add function `convert_voltage_adc_to_volts` to convert (2 byte) streaming voltage values to a supply voltage in volts

6.9.4.3 Message

- The string representation of a message (`repr`) now includes additional information for the Get/Set State block command

6.9.4.4 Network

- Add the coroutine `get_state` to retrieve information about the current state of a node
- Add the coroutine `read_voltage` to read the supply voltage of a connected STH
- Add the coroutine `read_x_acceleration` to read the x acceleration of a connected STH

6.9.4.5 Streaming Format

- New class `StreamingFormat` to specify the format of streaming data
- New class `StreamingFormatVoltage` to specify the format of voltage streaming data
- New class `StreamingFormatAcceleration` to specify the format of acceleration streaming data

6.9.4.6 Utility

- The new function `add_commander_path_to_environment` adds the path to Simplicity Commander (`commander`) to the `PATH` environment variable

6.10 Version 1.0.12

6.10.1 Config

- We now use the common term "version" instead of "revision" to specify the current state of the hardware. We therefore renamed

    – `STH → HARDWARE REVISION` to
    – `STH → HARDWARE VERSION`

    in the configuration file.

6.10.2 ICOc

- The menu for a connected STH now displays the correct STH name instead of the text "Tanja".
- The main menu now uses "ICOc" instead of "MyToolIt Terminal" as title

6.10.3 Internal

6.10.3.1 Network

- Add the coroutines

    – `read_eeprom_advertisement_time_2`,
    – `read_eeprom_batch_number`,
    – `read_eeprom_firmware_version`,
    – `read_eeprom_gtin`,
    – `read_eeprom_hardware_version`,

- – `read_eeprom_oem_data`,
- – `read_eeprom_operating_time`,
- – `read_eeprom_power_off_cycles`,
- – `read_eeprom_power_on_cycles`,
- – `read_eeprom_product_name`,
- – `read_eeprom_production_date`,
- – `read_eeprom_release_name`,
- – `read_eeprom_serial_number`,
- – `read_eeprom_sleep_time_2`,
- – `read_eeprom_under_voltage_counter`,
- – `read_eeprom_watchdog_reset_counter`,
- – `read_eeprom_x_axis_acceleration_offset`, and
- – `read_eeprom_x_axis_acceleration_slope`

   to read specific values of the EEPROM

- Add the coroutines

   - – `write_eeprom_advertisement_time_2`,
   - – `write_eeprom_batch_number`,
   - – `write_eeprom_firmware_version`,
   - – `write_eeprom_gtin`,
   - – `write_eeprom_hardware_version`,
   - – `write_eeprom_oem_data`,
   - – `write_eeprom_operating_time`,
   - – `write_eeprom_power_off_cycles`,
   - – `write_eeprom_power_on_cycles`,
   - – `write_eeprom_product_name`,
   - – `write_eeprom_production_date`,
   - – `write_eeprom_release_name`,
   - – `write_eeprom_serial_number`,
   - – `write_eeprom_sleep_time_2`,
   - – `write_eeprom_under_voltage_counter`,
   - – `write_eeprom_watchdog_reset_counter`,
   - – `write_eeprom_x_axis_acceleration_offset`, and
   - – `write_eeprom_x_axis_acceleration_slope`

   to change specific values in the EEPROM

- Add the following coroutines to read product data:

Name	Data Item
`get_gtin`	GTIN (Global Trade Identification Number)
`get_hardware_version`	Hardware Version Number
`get_firmware_version`	Firmware Version Number
`get_firmware_release_name`	Firmware Release Name
`get_serial_number`	Serial Number
`get_product_name`	Product Name
`get_oem_data`	OEM (Free Use) Data

6.10.3.2   Status

- Add wrapper class for the `Get/Set State` command

6.11 Version 1.0.11

6.11.1 Documentation

- Add STH renaming tutorial

6.11.2 EEPROM Checker

- The EEPROM checker (`check-eeprom`) now uses the new network class.

6.11.3 ICOc

- We fixed the sporadic crashes of the graphical plotter interface. You should not see messages about "WinError 10061" any more, when you try to read acceleration data with `icoc`.

6.11.4 STH Test

- The test now uses the serial number (STH → SERIAL NUMBER) as new name, if you set the status (STH → STATUS) to `Epoxied` in the configuration. If you use use a different status, then the test will still use the Base64 encoded MAC address as new (Bluetooth advertisement) name.
- Remove wait time (of 2 seconds) after Bluetooth connection was established. In theory this should make the test execution quite a bit faster, without any adverse effects.

6.11.5 Internal

6.11.5.1 Message

- The string representation of a message (`repr`) now includes additional information for:

  - EEPROM commands, and
  - the Bluetooth commands:
    * to request a connection,
    * to check the connection status,
    * to deactivate the Bluetooth connection,
    * to retrieve the RSSI, and
    * to retrieve the MAC address
    * to connect to a device using a MAC address

6.11.5.2 Network (Old)

- Improve error message for disconnected CAN adapter

6.11.5.3 Network (New)

- The class now sends requests multiple times, if it does not receive an answer in a certain amount of time
- Improve error message for disconnected CAN adapter
- The class now logs sent and received messages on the CAN bus, if you change the logger level to `DEBUG` (LOGGER→CAN→LEVEL in the configuration)

- Renamed the following coroutines:

Old Name	New Name
`get_available_devices_bluetooth`	`get_available_devices`
`get_device_name_bluetooth`	`get_name`
`get_mac_address_bluetooth`	`get_mac_address`
`connect_device_number_bluetooth`	`connect_with_device_number`
`check_connection_device_bluetooth`	`is_connected`

- Add the following coroutines

Name	Description
`connect_with_mac_address`	Connect to a device using its MAC address
`get_rssi`	Retrieve the RSSI (Received Signal Strength Indication) of a device
`get_sths`	Retrieve a list of available STHs
`connect_sth`	Directly connect to an STH using its • MAC address, • device number, or • name
`set_name`	Set the (Bluetooth advertisement) name of an STU or STH

- Add coroutines:

  - `read_eeprom`,
  - `read_eeprom_float`,
  - `read_eeprom_int`, and
  - `read_eeprom_text`

  to read EEPROM data

- Add coroutines

  - `write_eeprom`,
  - `write_eeprom_float`,
  - `write_eeprom_int`, and
  - `write_eeprom_text`,

  to write EEPROM data

- Add the coroutines:

  - `read_eeprom_advertisement_time_1`,
  - `read_eeprom_name`,
  - `read_eeprom_sleep_time_1`, and
  - `read_eeprom_status`

  to read specific parts of the EEPROM

- Add the coroutines:

  - `write_eeprom_advertisement_time_1`,
  - `write_eeprom_name`,
  - `write_eeprom_sleep_time_1`, and
  - `write_eeprom_status`

  to write specific parts of the EEPROM

6.12 Version 1.0.10

6.12.1 Checks

- We also check the code base with the static type checker mypy

6.12.2 GitHub Actions

- We now also test ICOc on Ubuntu Linux

6.12.3 Package

- We now use the version number specified in the init file of the package for the package version number.
- You can now also install the Package on Linux (and macOS)

6.12.4 Requirements

- The package now uses the `EUI` (Extended Unique Identifier) class of the `netaddr` package to handle MAC addresses

6.12.5 Scripts

- We added a script that removes log and PDF files from the repository root. For more information please take a look at the section "Remove Log and PDF Files" of the script documentation.

6.12.5.1 STH Test

- The report of the STH test now also contains information about the used acceleration sensor (±100 g or $\pm$ 50 g)
- We added a configuration item for the holder type (`STH` $\rightarrow$ `HOLDER TYPE`)
- We added the holder type and the serial number to the PDF report
- Removed extra space before and after headers in PDF report
- The PDF report now contains a list of tables with checkboxes for manual checks

6.12.6 Internal

6.12.6.1 Checkbox

- New `Flowable` class that can be used to add a checkbox to a PDF report

6.12.6.2 Command

- Add method `is_error` to check if the current command represents an error
- Add method `set_error` to set or unset the error bit

6.12.6.3 Identifier

- Add method `acknowledge` to retrieve expected acknowledgment identifier for id
- Add method `is_error` to check if the current identifier represents an error message
- Add method `set_error` to set or unset the error bit
- Support comparison with other identifiers (`==`)

6.12.6.4 Message

- The class now uses the class `Message` of python-can to store data instead of the class `TPCANMsg` of the PCAN-Basic API
- Add method `identifier` to receive an identifier object for the current message
- Add accessor to set and retrieve message data (`.data`)
- The method `acknowledge` now stores the data of the message in the acknowledgment message
- Fix conversion into `python-can` message for non-empty data field
- Add explanation to string representation for Bluetooth "Activate" and "Get number of available devices" subcommand

6.12.6.5 Network (New)

- Add coroutine (`reset_node`) to reset a node in the network
- Add coroutine (`activate_bluetooth`) to activate Bluetooth on a node in the network
- Add coroutine (`get_available_devices_bluetooth`) to retrieve the number of available Bluetooth devices
- Add coroutine (`get_device_name_bluetooth`) to retrieve the Bluetooth advertisement name of a device
- Add coroutine (`connect_device_number_bluetooth`) to connect to a Bluetooth device using the device number
- Add coroutine (`deactivate_bluetooth`) to deactivate the Bluetooth connection of a node
- Add coroutine (`check_connection_device_bluetooth`) to check if a Bluetooth device is connected to a node
- Add coroutine (`get_mac_address_bluetooth`) to retrieve the MAC address of a connected Bluetooth device
- Implement context manager interface (`with … as`)
- The code now checks part of the acknowledgement data for the Bluetooth and reset commands of the `System` block

6.12.6.6 Report

- Add method `add_checkbox_list` to add a list of checkboxes at the end of the PDF report

6.12.6.7 Utility

- Add function `bytearray_to_text` to convert byte data to a string

6.13 Version 1.0.9

6.13.1 Configuration

- We moved the configuration file for the test scripts into the `mytoolit` package.

- We moved the configuration file for ICOc into the `mytoolit` package.
- We now use uppercase letters for all configuration keys in `config.yaml`. The reason behind this update is that we can overwrite these values using environment variables – with the prefix `DYNACONF_` – even on Windows. Unfortunately Windows converts all environment variables to uppercase.

6.13.2 Compatibility

- This version of ICOc requires at least Python `3.7`, since we use the `annotations` directive from the `__futures__` module

6.13.3 Package

- We added a package description for ICOc. You can now install the software using `pip install -e .` in the root of the repository. To uninstall the package use `pip uninstall icoc`.

6.13.4 Scripts

- We added a new EEPROM checking tool. For more information please take a look at the section "EEPROM Check" of the script documentation.

6.13.5 Internal

- We removed old hardware test code

6.13.5.1 Network (Old)

- Simplified code

6.14 Version 1.0.8

6.14.1 Internal

6.14.1.1 Message

- Added method to convert message to python-can message object
- Renamed initialization attribute `payload` to `data`
- Added support to initialize a message object with a message object of python-can

6.14.2 Production Test

- The name of the PDF test report now reflects the tested node. The latest test data for the STH will be stored in a file called `STH Test.pdf`, while the STU test data is stored in a file called `STU Test.pdf`. Before this update both tests would use the file name `Report.pdf`.

6.14.3 STH Test

- We now always assume the name of the STH (STH → `Name`) in the configuration is given as string. This improves the usability of the tests, since otherwise you might specify an integer as name (e.g. `1337`) and wonder why the test is unable to connect to the STH.

- The STH test now prints a message about a possible incorrect config value for the acceleration sensor (STH → `Acceleration Sensor` → `Sensor`), if the self test of the accelerometer failed.

- The STH test fails, if you use an sensor value (STH → `Acceleration Sensor` → `Sensor`) that is not one of the supported values

  - `ADXL1001` or
  - `ADXL1002`.

6.14.4 Tests

- We now check the code base with flake8.
- We use GitHub actions

  - to run non-hardware dependent parts of the automated tests, and
  - to check the code base with flake8

6.15 Version 1.0.7

6.15.1 Logging

- The main CAN class now logs the received CAN messages in a file called `can.log`, if you specify the level `DEBUG` in the configuration file.

6.15.2 STH Test

- The STH test case now skips the flash test if the status in the configuration file (STH → `Status`) is set to `Epoxied`.
- The test now also supports the ±50 g digital accelerometer ADXL1002. To choose which sensor is part of the STH (or SHA), please change the value STH → `Acceleration Sensor` → `Sensor` to the appropriate value in the configuration file.
- Removed the over the air (OTA) test, since it requires the command `ota-dfu`, which needs to be compiled first, and often does not work reliable.
- The renaming of the STH in the EEPROM test should now work more reliable.

6.15.3 STU Test

- Add first version of new test for the STU. For more information, please take a look at the section "Production Tests" of the main readme.

6.16 Version 1.0.6

6.16.1 Documentation

- We added a tutorial that explains the necessary steps for releasing a new version of ICOc

6.17   Version 1.0.5

6.17.1   Configuration

- We moved the host and port configuration values of the Matplotlib GUI from the XML configuration file into the YAML configuration.

6.17.2   Documentation

- We documented how to execute the automatic tests for software.

6.17.3   STH Test

- The EEPROM tests now also writes the firmware release name (`STH → Firmware → Release Name` in the configuration) into the EEPROM.
- The EEPROM test now sets the

  - operating time,
  - power on cycles,
  - power off cycles,
  - under voltage counter, and the
  - watchdog reset counter

  to `0`.

6.18   Version 1.0.4

6.18.1   Documentation

- We moved the release notes from the init code of the `mytoolit` package into this file.
- We added an FAQ text that should answer questions not covered by the main ReadMe.
- We rewrote the main readme file. The document should now contain more information that is relevant for the typical user of ICOc. Before this update the text contained more technical information that is only interesting for developers of the ICOc application, such as ADC settings and hardware configuration steps.
- We added a tutorial that shows you how to test an STH (or SHA).
- The documentation now includes a description of manual tests for the software.
- We added a document that describes the style guidelines for the code base.

6.18.2   Install

- We forgot to add the requirements file for pip in the last release. This problem should now be fixed.
- We now use the Python CAN package to access the PCAN-Basic API instead of including a copy of the Python API file in the repository.

6.18.3   Scripts

- Add a simple wrapper script for the STH test. If you add its parent folder to your path you will be able to execute the test regardless of your current path. For more information, please take a look at the ReadMe.

- We added a simple wrapper script for `mwt.py`. For more information, please take a look here.
- The new scripts `Convert-MAC-Base64` and `Convert-Base64-MAC` convert a MAC address (e.g. `08:6b:d7:01:de:81`) into a Base64 encoded (8 character long) text (e.g. `CGvXAd6B`) and back. We use the Base64 encoded MAC address as Bluetooth advertisement name to uniquely identify a STH (or SHA).

6.18.4 Style

- We formatted the code base with YAPF.

6.18.5 STH Test

- We added a test that checks, if updating the over the air update via the ota-dfu command line application works correctly. Currently this test is not activated by default, since it requires that the operator compiles the `ota-dfu` application.
- The test now uses the Base64 encoded version of the MAC address as default name. The rationale behind this update was that the name we used until now was not unique for a certain STH (or SHA). For more information, please take a look here.
- The EEPROM test now resets the STH at the end. This way the STH will already use the Base64 encoded MAC address as name after the test was executed. Before this update we had to do a manual reset for the name change to take place.

6.19 Version 1.0.3

6.19.1 Bug Fixes

- The data acquisition should now work on additional machines

6.19.2 Compatibility

- Since the latest code base uses f-Strings the software now requires at least Python 3.6.

6.19.3 Requirements

- You can now install the required Python packages using the command

  ```
  pip install -r requirements.txt
  ```

  in the root of the repository.

6.19.4 STH Test

- The test prints it output to the

  - standard and
  - standard error output

  instead of a log file. The program will still produces log files for the individual parts of the test, since the class that handles the CAN communication currently requires this behavior.

- The program now prints the various attributes of the tested STH, such as name and RSSI, on the standard output.

- The program stores the most important attributes of the STH and the result of the test in a PDF report (in the root of the repository).

- The various configuration data for the test is now stored in a single YAML file (`Configuration/config.yaml`).

- The test program is now location independent. This means you do not need to change the working directory to call the script any more. For example, executing the command:

```
py mytoolit/test/production/sth.py -k battery -k connect
```

or the commands:

```
cd mytoolit/test/production
py sth.py -k battery -k connect
```

in the root of repository should have the same effect.

6.20 Version 1.0.2

- Bug Elimination

6.21 Version 1.0.0

Initial Release:

- Release Date: 6. September 2019

- MyToolIt Watch(MyToolItWatch.py): Supports MyToolIt Watch functionality

- MyToolItTerminal (`mwt.py`): Terminal access to MyToolIt functionality

- Data Base Functionality: configKeys.xml

- Access to EEPROM via Excel interface

- Uses CanFd.py module to access MyToolIt protocol

- Supports Tests for internal verification:

  – `MyToolItTestSth.py`
  – `MyToolItTestSthManually.py`
  – `MyToolItTestStu.py`
  – `MyToolItTestStuManually.py`

- Supports configuration files for tests:

  – `SthLimits.py`
  – `StuLimits.py`
  – `testSignal.py`

- Support graphical visualization in real time: `Plotter.py`