

## Chapter 5 - Process Design Kit (PDK)

Course authors (Git file)



- 1 What is a PDK?
- 2 Open-Source PDK and GitHub
- 3 Content of the PDK ihp-sg13g2
- 4 File formats
- 5 Ruleset documents



## Section 1

### What is a PDK?



# Wikipedia definition

**A process design kit (PDK)** is a set of files used within the semiconductor industry to model a fabrication process for the design tools used to design an integrated circuit. The PDK is created by the foundry defining a certain technology variation for their processes. ...

... The designers use the PDK to design, simulate, draw and verify the design before handing the design back to the foundry to produce chips. The data in the PDK is specific to the foundry's process variation and is chosen early in the design process, influenced by the market requirements for the chip. An accurate PDK will increase the chances of first-pass successful silicon.

Source: [https://en.wikipedia.org/wiki/Process\\_design\\_kit](https://en.wikipedia.org/wiki/Process_design_kit)



# Open-source viewpoint

ToDo: Image of the border between development and production



# In the context of this course



## Section 2

# Open-Source PDK and GitHub



# Difference from closed source

With publishing a PDK under a open-source license, the development from there on becomes a worldwide visible joint effort. The number of contributors and authors of the PDK can only increase from here on.





# Collaborative workflow in GitHub

Some of the main principles of open-source are the permissions to use, study, change and re-distribute the published code and data according to the license. This leads to a open collaboration in which everyone can participate.

GitHub enables a workflow that was designed and build with these principles and opportunities in mind. A good starting point to explore the open collaboration in the IHP PDK are

- Issues (open and closed)
- Pull requests (open and closed)

The topics and discussions that you can read and study there will draw a picture of how the process of open collaboration works for the PDK.



# Issues openss

 **Want to contribute to IHP-GmbH/IHP-Open-PDK?**
Dismiss ▾

If you have a bug or an idea, read the [contributing guidelines](#) before opening an issue.

Filters ▾

Labels 9
Milestones 0
New issue

✕ Clear current search query, filters, and sorts

<input type="radio"/> 35 Open <input checked="" type="radio"/> 55 Closed	Author ▾	Label ▾	Projects ▾	Milestones ▾	Assignee ▾	Sort ▾
<input type="radio"/> [bug] ifnone state-dependent path delay #209 opened 2 weeks ago by likeamahoney						5
<input type="radio"/> [bug] LRM specify block delay path restrictions <span>bug</span> #208 opened 2 weeks ago by likeamahoney						3
<input type="radio"/> Simulation of MOSFET noise with ngspice #207 opened 2 weeks ago by 0y8w1x						2
<input type="radio"/> .spiceinit seems to produce errors in AC simulation <span>bug</span> #205 opened 3 weeks ago by olisnr						2
<input type="radio"/> how to use tolerances in LVS? #203 opened 3 weeks ago by olisnr						5
<input type="radio"/> DRC seem to miss error on GatPoly Gat.b or Gat.b1 <span>bug</span> #201 opened 3 weeks ago by olisnr						24



Figure 1: Issues open

# Issues closed

🔔 **Want to contribute to IHP-GmbH/IHP-Open-PDK?** Dismiss ▾

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Filters ▾

🏷 Labels 9
📅 Milestones 0
New Issue

✕ Clear current search query, filters, and sorts

<span>🕒 35 Open</span> <span>✓ 55 Closed</span>	Author ▾	Label ▾	Projects ▾	Milestones ▾	Assignee ▾	Sort ▾
<span>🕒</span> <b>.spice net for LVS</b> <small>#197 by olisnr was closed 3 weeks ago</small>						💬 11
<span>🕒</span> <b>a question to LVS from .spice</b> <small>#196 by olisnr was closed last month</small>						💬 2
<span>🕒</span> <b>Resistor parameter <span style="background-color: #d3d3d3; padding: 0 2px;">b</span> usage?</b> <span style="background-color: #ffb6c1; padding: 2px 5px; border-radius: 10px;">question</span> <small>#191 by hpretl was closed 3 weeks ago</small>						💬 5
<span>🕒</span> <b>sram: missing .lib files</b> <small>#177 by dnltz was closed on Aug 12</small>						💬 5
<span>🕒</span> <b>Any Recomend Python Versions?</b> <span style="background-color: #ffb6c1; padding: 2px 5px; border-radius: 10px;">question</span> <small>#169 by redpanda3 was closed 3 weeks ago</small>						💬 12
<span>🕒</span> <b>Routing issue in <span style="background-color: #d3d3d3; padding: 0 2px;">dfrbp_1</span> flop</b> <span style="background-color: #ff6347; padding: 2px 5px; border-radius: 10px;">bug</span> <span style="background-color: #ffff00; padding: 2px 5px; border-radius: 10px;">invalid</span> <small>#166 by sergelandreyev was closed on Aug 5</small>						💬 2

Figure 2: Issues clsoed



# Pull requests closed

First time contributing to IHP-GmbH/IHP-Open-PDK?

If you know how to fix an [issue](#), consider opening a pull request for it. You can read this repository's [contributing guidelines](#) to learn how to open a good pull request.

[Dismiss](#) ...

Filters ▾

Q is:pr is:closed

Labels 9

Milestones 0

New pull request

✕ Clear current search query, filters, and sorts

3 Open ✓ 115 Closed	Author ▾	Label ▾	Projects ▾	Milestones ▾	Reviews ▾	Assignee ▾	Sort ▾
<a href="#">iho-sg13g2: libs.ref: sg13g2_io: verilog: Fix specify syntax</a> ✓ #215 by dnlitz was merged last week							1
<a href="#">Update KLayout DRC scripts</a> ✓ #214 by akrinke was merged last week							
<a href="#">PyCell Klayout integration</a> ✓ #213 by ThomasZecha was merged last week							
<a href="#">LVS rule decks: Fix GF180 remnants in log strings</a> ✗ #212 by martinjankoehler was merged last week							3
<a href="#">Updated procedure to avoid constant opening cmd window on Windows to...</a> ✓ #211 by adatsuk was merged last week 2 tasks							2

Figure 3: Pull requests closed



# License file

The IHP open-source PDK is published with an Apache 2.0 license:

<https://github.com/IHP-GmbH/IHP-Open-PDK/blob/main/LICENSE>

Apache 2.0 is a permissive open-source license. Read more about different open-source licenses here:

<https://choosealicense.com/licenses/>

**Tip:**

Know about the permissions, conditions and limitations of the licenses you are using for your projects!



## Section 3

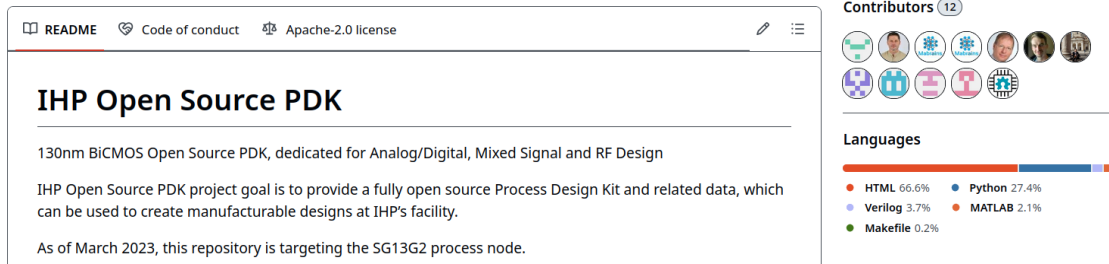
### Content of the PDK ihp-sg13g2



# The README

The Readme file in the PDKs repository is the starting point for information about the content of the PDK.

<https://github.com/IHP-GmbH/IHP-Open-PDK/blob/main/README.md>



**IHP Open Source PDK**

130nm BiCMOS Open Source PDK, dedicated for Analog/Digital, Mixed Signal and RF Design

IHP Open Source PDK project goal is to provide a fully open source Process Design Kit and related data, which can be used to create manufacturable designs at IHP's facility.

As of March 2023, this repository is targeting the SG13G2 process node.

**Contributors** 12

**Languages**

Language	Percentage
HTML	66.6%
Python	27.4%
Verilog	3.7%
MATLAB	2.1%
Makefile	0.2%

Figure 4: Readme



# Project roadmap

A GANTT chart of the roadmap for the open-source PDK is available under this weblink. It shows the projects timeline (2022 - 2026):

[https://github.com/IHP-GmbH/IHP-Open-PDK/blob/main/ihp-sg13g2/libs.doc/roadmap/open\\_PDK\\_gantt.png](https://github.com/IHP-GmbH/IHP-Open-PDK/blob/main/ihp-sg13g2/libs.doc/roadmap/open_PDK_gantt.png)

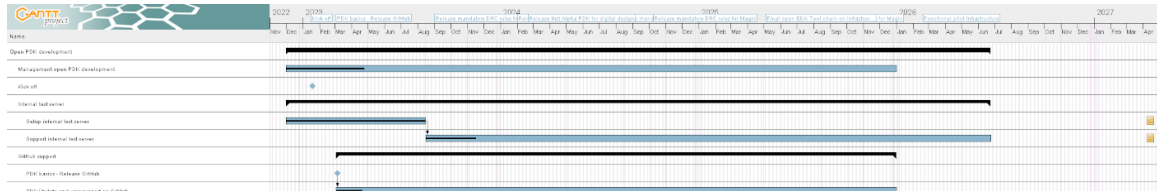


Figure 5: Gantt chart





# Cells in the PDK

There are four different sets of cells (or devices) in the PDK:

- Base cellset with limited set of standard logic cells
  - CDL, GDSII, LEF, Tech LEF
  - Liberty, SPICE Netlist, Verilog
- IO cellset
  - GDSII, LEF, Liberty (dummy), SPICE Netlist
- SRAM cellset
  - CDL, GDSII, LEF, Liberty, Verilog
- Primitive devices
  - GDSII



# Other data in the PDK

- KLayout tool data:
  - layer property and tech files
  - DRC rules (minimal set)
  - PyCells
    - initial version of the wrapper API
    - sample cells
- Pcells (for reference only) `libs.tech/pycell`
- MOS/HBT/Passive device models for `ngspice/Xyce`
- `xschem`: primitive device symbols, settings and testbenches
- OpenEMS: tutorials, scripts, documentation
- SG13G2 Process specification & Layout Rules
- MOS/HBT Measurements in MDM format
- Project Roadmap Gantt chart



# Standard cell library

ToDo:

- Where in the RTL-to-GDS is the cell library needed?
- Design to cells to GDS and Tapeout
- Naming of the cells



# A single cell from the library

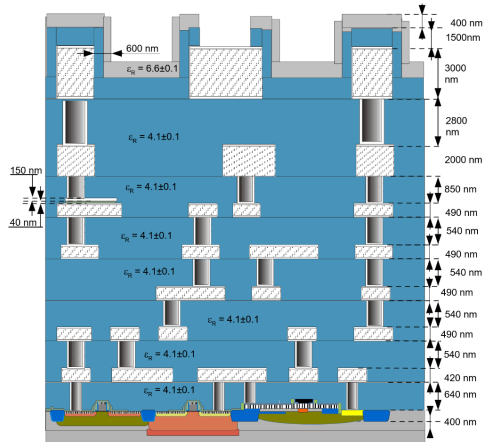
ToDo:

- Pick one cell
- Pictures of the layers of the cell
  - Klayout
  - 3D Rederings?
- Schematic of the cell



# Layer stack

IHP sg13g2 Layers in a picture.



# Layerr table from Stefffen

ToDo: Add Steffens layer table here



# Picture of a cell

ToDo: Insert the 3d rendering of a IHP cell from Tynytapeout. Try to match the layers



## Section 4

### File formats





# Cell AO21: VERILOG HDL language

```
1 // type: AO21
2 `timescale 1ns/10ps
3 `celldefine
4 module sg13g2_a21o_1 (X, A1, A2, B1);
5     output X;
6     input A1, A2, B1;
7
8     // Function
9     wire int_fwire_0;
10
11     and (int_fwire_0, A1, A2);
12     or (X, int_fwire_0, B1);
13
14     // Timing
15     specify
16         (A1 => X) = 0;
17         (A2 => X) = 0;
18         if (A1 == 1'b1 & A2 == 1'b0)
19             (B1 => X) = 0;
20         if (A1 == 1'b0 & A2 == 1'b1)
21             (B1 => X) = 0;
22         ifnone (B1 => X) = 0;
23     endspecify
24 endmodule
25 `endcelldefine
```

# Cell AO21: SPICE Netlist

```

1  * Library name: sg13g2_stdcell
2  * Cell name: sg13g2_a21o_1
3  * View name: schematic
4  * Inherited view list: spectre cmos_sch cmos.sch schematic veriloga ahdl
5  * pspace dspf
6  .subckt sg13g2_a21o_1 A1 A2 B1 VDD VSS X
7  XN0 net1 A1 net2 VSS sg13_lv_nmos w=640.00n l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
8  XN1 net2 A2 VSS VSS sg13_lv_nmos w=640.00n l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
9  XN2 net1 B1 VSS VSS sg13_lv_nmos w=640.00n l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
10 XN3 X net1 VSS VSS sg13_lv_nmos w=740.00n l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
11 XP0 net1 B1 net3 VDD sg13_lv_pmos w=1.000u l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
12 XP1 net3 A1 VDD VDD sg13_lv_pmos w=1.000u l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
13 XP2 net3 A2 VDD VDD sg13_lv_pmos w=1.000u l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
14 XP3 X net1 VDD VDD sg13_lv_pmos w=1.12u l=130.00n ng=1 ad=0 as=0 pd=0 ps=0 m=1
15 .ends
16 * End of subcircuit definition.

```



# Cell AO21: Circuit design language

```

1 *****
2 * Library Name: sg13g2_stdcell
3 * Cell Name:    sg13g2_a21o_1
4 * View Name:    schematic
5 *****
6
7 .SUBCKT sg13g2_a21o_1 A1 A2 B1 VDD VSS X
8 *.PININFO A1:I A2:I B1:I X:O VDD:B VSS:B
9 MN0 net1 A1 net2 VSS sg13_lv_nmos m=1 w=640.00n l=130.00n ng=1
10 MN1 net2 A2 VSS VSS sg13_lv_nmos m=1 w=640.00n l=130.00n ng=1
11 MN2 net1 B1 VSS VSS sg13_lv_nmos m=1 w=640.00n l=130.00n ng=1
12 MN3 X net1 VSS VSS sg13_lv_nmos m=1 w=740.00n l=130.00n ng=1
13 MP0 net1 B1 net3 VDD sg13_lv_pmos m=1 w=1.000u l=130.00n ng=1
14 MP1 net3 A1 VDD VDD sg13_lv_pmos m=1 w=1.000u l=130.00n ng=1
15 MP2 net3 A2 VDD VDD sg13_lv_pmos m=1 w=1.000u l=130.00n ng=1
16 MP3 X net1 VDD VDD sg13_lv_pmos m=1 w=1.12u l=130.00n ng=1
17 .ENDS

```



## Section 5

### Ruleset documents



# Layout rules document

<https://github.com/IHP-GmbH/IHP-Open-PDK/tree/main/ihp-sg13g2/libs.doc/doc>

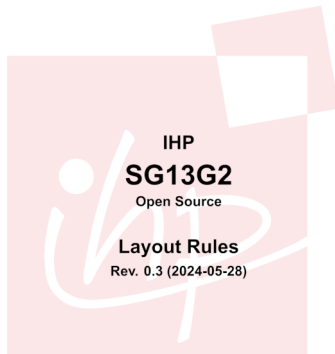


Figure 7: Layour rules document



# Process specification document

<https://github.com/IHP-GmbH/IHP-Open-PDK/tree/main/ihp-sg13g2/libs.doc/doc>

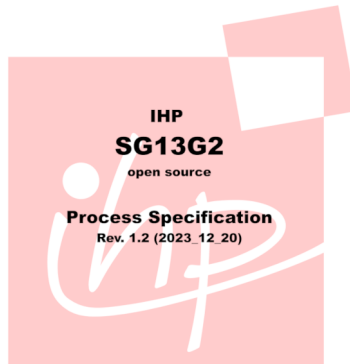


Figure 8: Process specification

