

### MODULE : 3

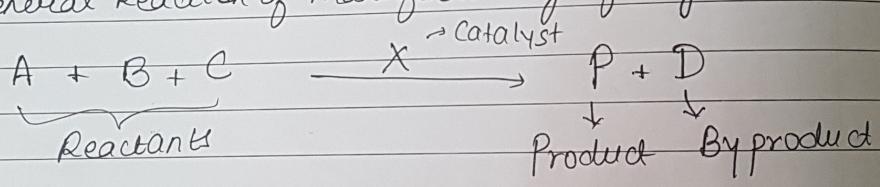
#### 3. GREEN CHEMISTRY AND CATALYSIS (T+N+ Reaction = 8-10 Marks)

Objective:- To promote safe environment free from pollutants.

To reduce the use of hazardous materials that deteriorate the condition of our environment.

Major pollution in the atmosphere is because of manufacturing units and combustion of fuel (petrol, diesel, etc).

General Reaction of Manufacturing of any chemical:-



During manufacturing of any compound, one should follow 12 principles of Green Chemistry:-

1. Prevention of waste - (Try to have 100% reaction)

(\*) 2. By product should not be formed) - P

Maximize % Atom Economy - M

3. Non Hazardous chemical or Raw material - N

4. Safer chemicals: - S

5. Auxiliary Substance: - A (Inorganic Solvent)

6. Energy Efficiency - E

7. Renewable Feedstock - R

8. Avoid a

Eg:-

9. Use

10. Deg

11) New

12) Acci

(wa

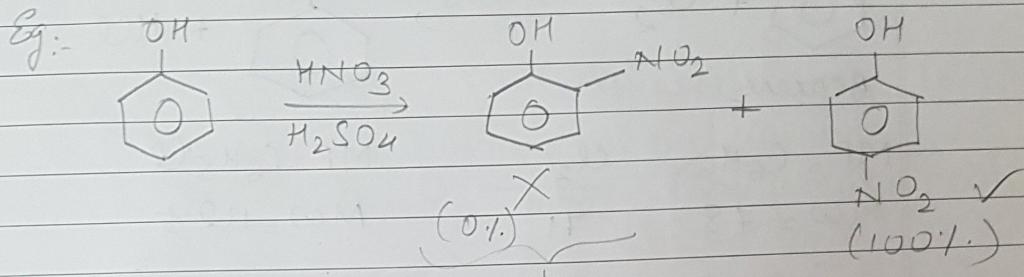
App

Cer

\* Num

%

8. Avoid derivation



This should be formed in minimum amount

q. Use of catalyst in stoichiometric amount

10. Degradable product

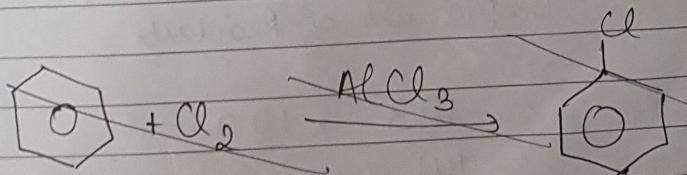
## ii) New Analytical Method

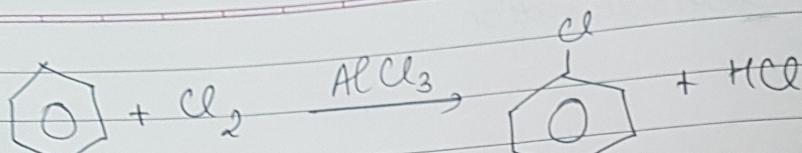
## 12.) Accidental prevention

(way to remember: Prime Minister Need Some  
Applied Engineering Research Development  
Center to Develop National Asset )

\* Numerical based on % atom economy.

% Atom Economy =  $\frac{\text{Molecular weight of product}}{\text{Total M.W of Reactants}} \times 100$





Benzene

MF = C<sub>6</sub>H<sub>6</sub>

MW = 78

Cl<sub>2</sub>

71

MF = C<sub>6</sub>H<sub>5</sub>Cl

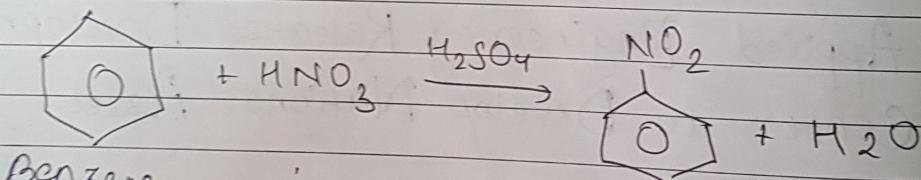
MW = 112.5

$$\% \text{ A.E.} = \frac{\text{Mol wt of products}}{\text{Total mol wt of reactants}} \times 100$$

$$= \frac{112.5}{(78+71)} \times 100$$

$$= \frac{112.5}{149} \times 100$$

$$\therefore \% \text{ A.E.} = 75.5\%$$



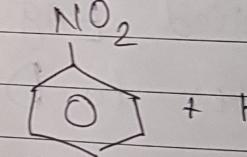
Benzene

MF = C<sub>6</sub>H<sub>6</sub>

MW = 78

MF = HNO<sub>3</sub>

MW = 63



Nitrobenzene

MF = C<sub>6</sub>H<sub>5</sub>NO<sub>2</sub>

MW = 123

$$\therefore \% \text{ A.E.} = \frac{\text{Mol wt of Products}}{\text{Total Mol wt of Reactants}} \times 100$$

$$= \frac{123}{141} \times 100$$

$$\therefore \% \text{ A.E.} = 87.23\%$$

Amine  
(CH<sub>3</sub>)NH<sub>2</sub>

O

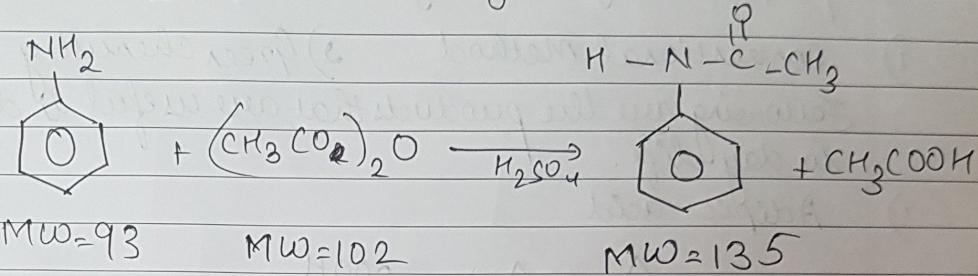
MW

8

48  
14  
76

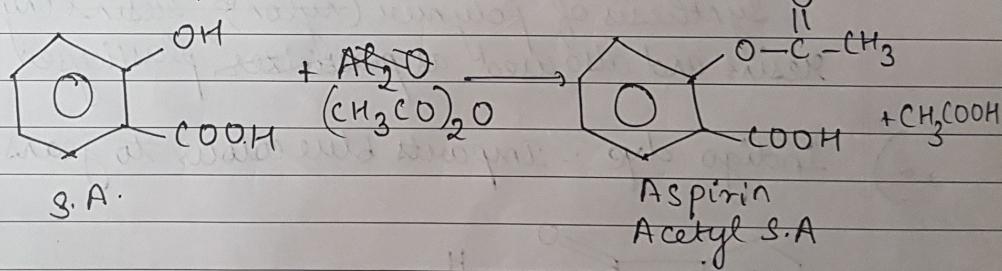
M.

Q Aniline on acetylation using acetic anhydride (CH<sub>3</sub>CO)<sub>2</sub>O gives N-acetyl aniline



$$\begin{aligned}\% \text{ A.E.} &= \frac{135}{93+102} \times 100 \\ &= 135/195 \times 100 \\ &= 69.23\%\end{aligned}$$

Q



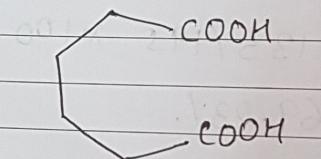
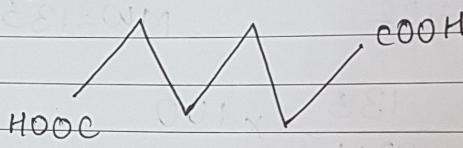
$$\begin{aligned}\% \text{ A.E.} &= \frac{180}{138+102} \times 100 \\ &= 180/240 \times 100 \\ &= 75\%\end{aligned}$$

Commercial useful chemical products can be prepared by 2 ways:-

- 1) conventional method
- 2) Green chemistry Method

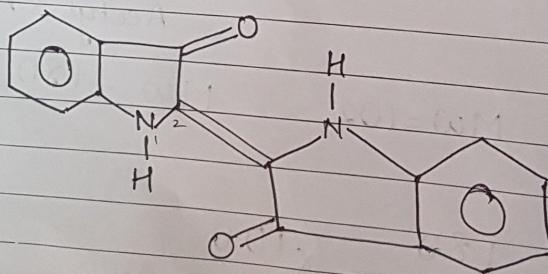
Following are the products that are useful in day to day life.

- 1) Adipic acid

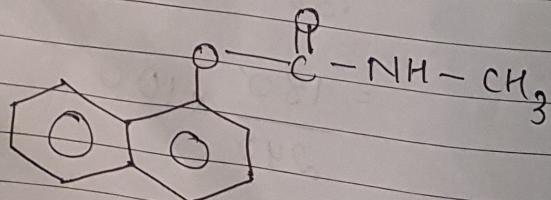


Uses:- Raw material (Adipic acid) used for synthesis of polymer (Nylon), resins (Nylon 6,6) resins and also used as plasticizer, plasticiser.

- 2) Indigo dye :- Imparts blue colour to jeans.

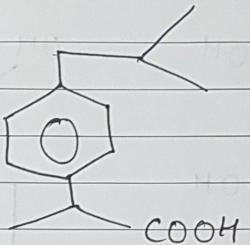


- 3) Carbaryl



used ~~as~~ to make pesticide.

#### 4) Ibuprofen

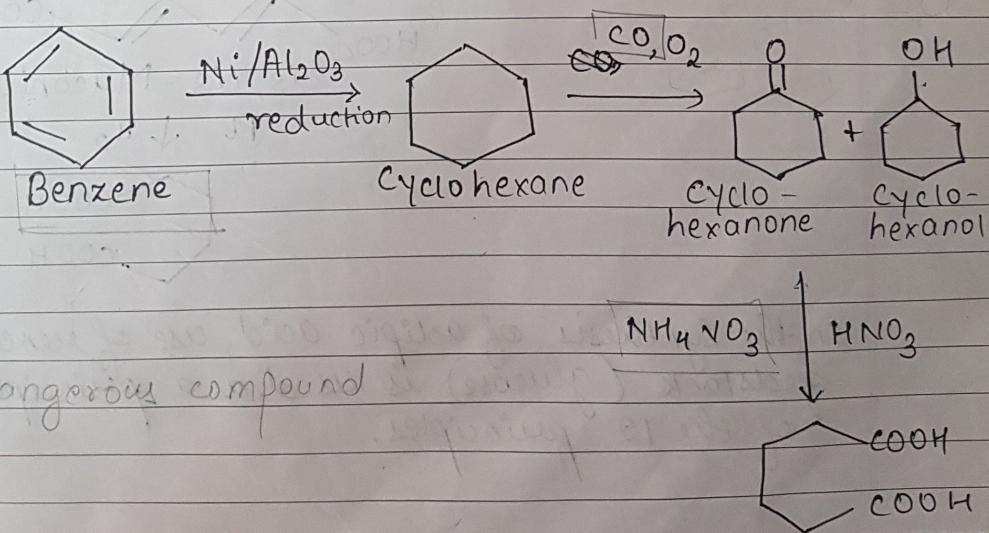


Used as analgesic (reduces fever and pain)  
pain killer

\*\*\* Give the synthesis of adipic acid by conventional method and green method. Which principle is involved for the synthesis of adipic acid?

⇒ A) Conventional Method:

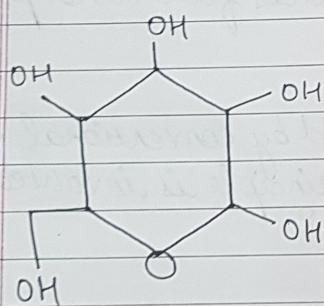
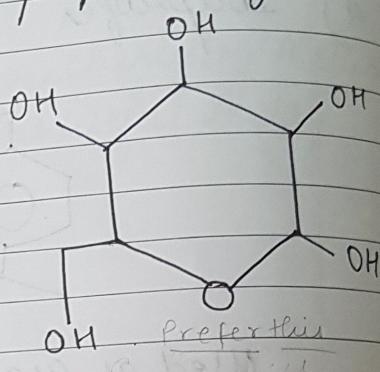
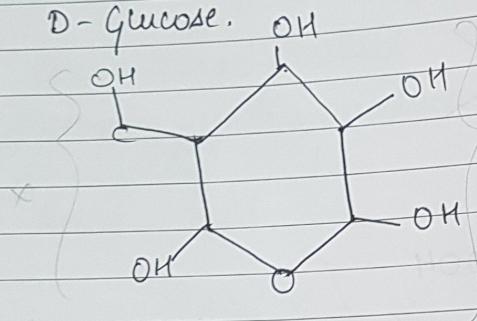
Adipic acid in conventional method :- Benzene is used as the starting compound.



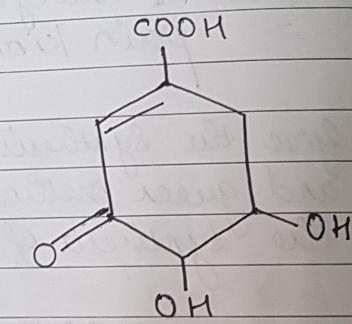
B)

Greener Method  
In Greener method, adipic acid is prepared by

D-Glucose. OH

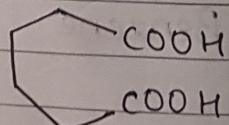
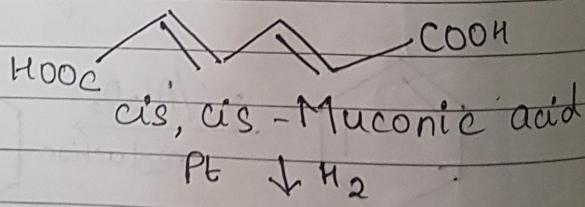


E. coli



3-dehydroshikimate

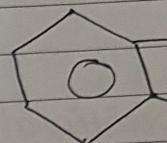
↓ E. coli



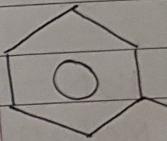
In the synthesis of adipic acid, use of renewable feedstock (glucose) is used as a principle out of the 12 principles.

2)

Give & syn  
greener



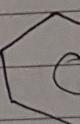
A) Convent



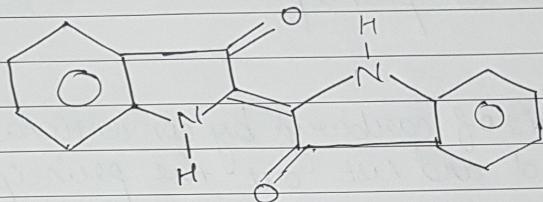
Anili  
not s

B)

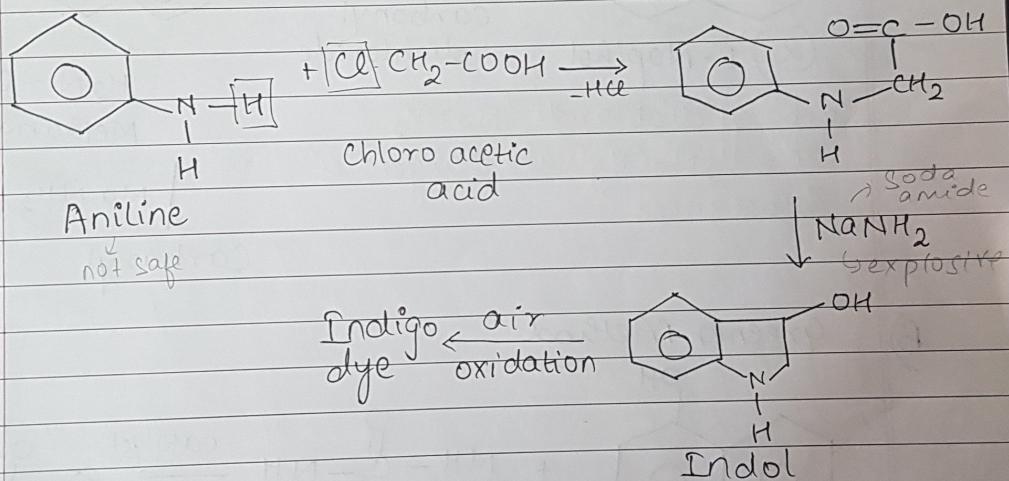
Greener



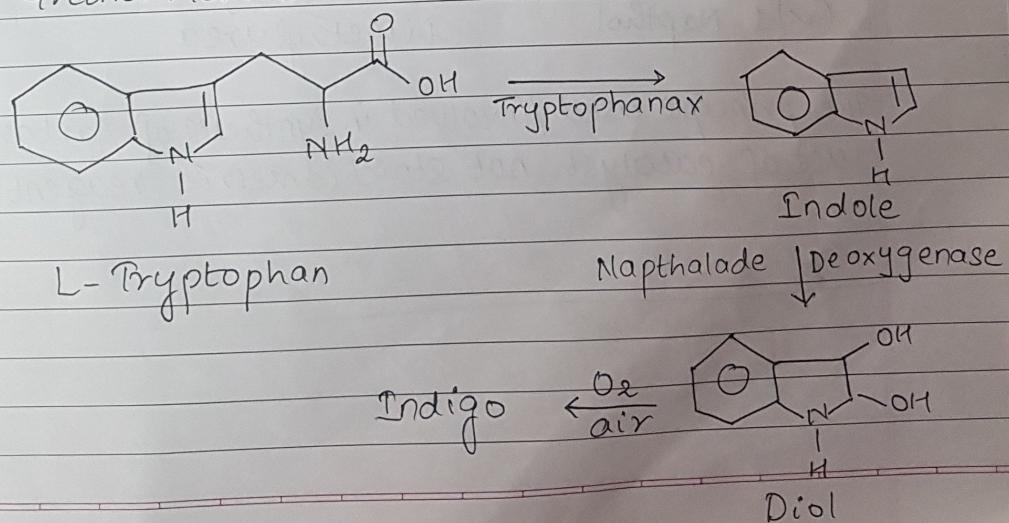
2) Give synthesis of Indigo Dye by conventional and greener method. list out the principle involved in it.



A) Conventional Method



B) Greener Method



Carbonyl dichloride

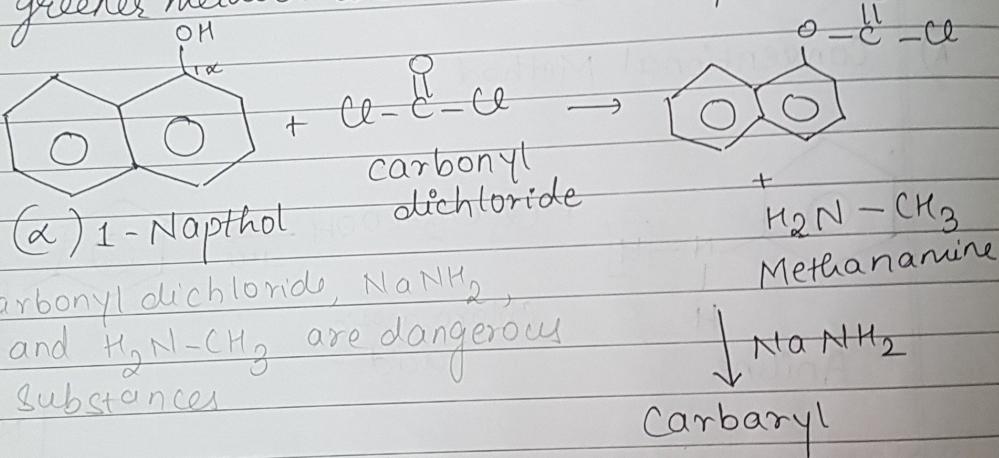
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In the synthesis of Indigo dye, use of safer chemicals principle is used as principle.

3)

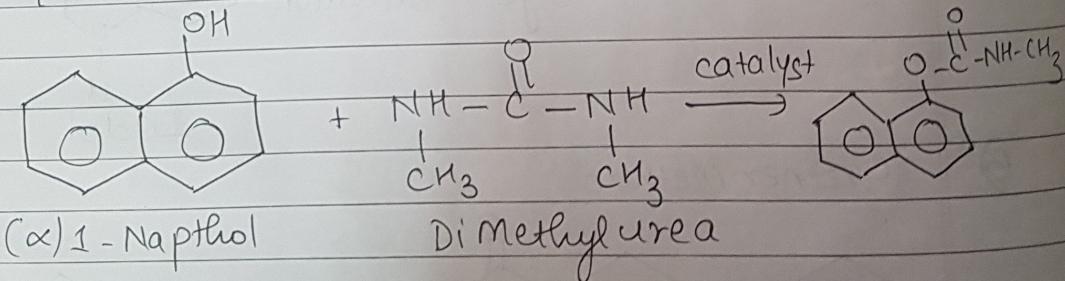
### CARBARYL

Give the synthesis of carbaryl by conventional greener method and list out the principles.



B)

### Greener Method



The principle used /involved in Synthesis of Carbaryl is:  
use of catalyst, not stoichiometric reagent.

Supercritical  
Supercritical  
Green reage

$\text{H}_2\text{N}-\text{CH}_3$

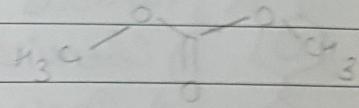
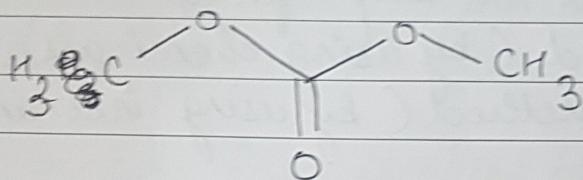
Supercritic  
inexpensive

MODULE 5

Ibuprofen

## Supercritical fluid extraction (SFE)

1. Supercritical  $\text{CO}_2$
2. Green reagent (Dimethyl carbonate)



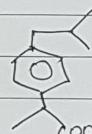
Supercritical  $\text{CO}_2$  is non-inflammable, non toxic and inexpensive.

## MODULE 5:- SPECTROSCOPIC METHODS AND ITS APPLICATIONS

Ibuprofen:

### MODULE: 5

## SPECTROSCOPIC METHODS AND ITS APPLICATIONS.



Various compounds like Ibuprofen can be analysed by

- Chemical method (by using chemicals).
- Instrumental method (by using instruments)

#### \* Advantages of Instrumental Method

- Accuracy to analyse
- Easy to operate
- Small quantity of chemical required for analysis
- Instrument can be reused. ( $\therefore$  chemicals can be saved)

#### \* Limitations of Instrumental Method

- Expensive
- Trained chemist required for operating the machine
- It should have standard operating procedure.

Based on 3 Laws:-

1) Beer's Law: - Molecules can be studied by its absorbance adsorbents using calorimeter.

Calorimeter works in visible range

UV  $\rightarrow$  200-400 nm

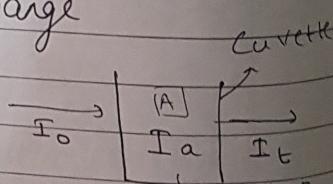
Visible  $\rightarrow$  400-800 nm

IR  $\rightarrow$  800-1200 nm

It states that the absorbance of light of colour compounds is directly proportional to concentration of solution

$$[A \propto C]$$

$$\text{Unit of concentration (C)} = \frac{\text{mol}}{\text{litre}} = \frac{\text{mol}}{\text{litre}}$$



Numerical  
Case 1 : B

Q A Solution shows abs Coefficient Soln: Given:-

Ideal path length = 1

2) Lambert's Law  
It states that compound is length of Cu Unit of path combined  
It states that compound is of solution A

2) Lambert's Law

It states that absorbance of light of colour compound is directly proportional to path length of cuvette. (path length :-  $b$ )  
Unit of path length ( $b$ ) = cm

3) Combined Beer Lambert law.

It states that absorbance of light of colour compound is directly proportional to concentration of solution and path length of cuvette

$$A \propto bc$$

$$A = \frac{Ebc}{\downarrow}$$

Molar Ext. Coefficient

$$E = \frac{A}{bc}$$

$$\text{Unit} = \frac{1}{\frac{\text{mole}}{\text{L}} \cdot \text{cm}} = \text{L}^1 \text{mol}^{-1} \text{cm}^{-1}$$

Numerical based on Case 1:-

Case 1: Beer Lambert Law

$$A = Ebc$$

Q A solution of  $\text{KMnO}_4$  of concentration  $2.8 \times 10^{-5}$  Molar shows absorbance 1.1. Find out its Molar Ext. Coefficient.

Soln: Given:- Concentration ( $c$ ) =  $2.8 \times 10^{-5}$  M

$$A = 1.1 \quad \text{Absorbance (A)} = 1.1$$

$$\text{Path length (b)} = 1$$

$$\Rightarrow A = Ebc \quad \therefore E = \frac{A}{bc}$$

$\epsilon$ : Molar Ext. Coefficient  
or  
Molar Adsorbitivity

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$$\epsilon = \frac{1.1}{1 \times 2.8 \times 10^{-5}}$$

\* case 2: Different absorbance with respective different concentration ratio.

a) Conc  $c_1$ ,  $A_1 = \epsilon b c_1$

Conc  $c_2$ ,  $A_2 = \epsilon b c_2$

∴ Ratio,  $\frac{A_1}{A_2} = \frac{c_1}{c_2}$

Eg/b) Ratio of absorbance w.r.t. path length.

$$A_1 = \epsilon b_1 c$$

$$A_2 = \epsilon b_2 c$$

$$\Rightarrow \frac{A_1}{A_2} = \frac{b_1}{b_2}$$

Eg A coloured solution of potassium dichromate ( $K_2Cr_2O_7$ ) of concentration  $2 \times 10^{-4}$  Molar is placed in 4 cm path length of cell shows absorbance of 0.8. What will be the absorbance of solution if it is placed in 2 cm path length of a cell.

Given:- Concentration 1 ( $c_1$ ) =  $2 \times 10^{-4}$  M

Path length 1 ( $b$ ) = 4 cm

Absorbance 1 ( $A_1$ ) = 0.8

Path length 2 ( $b$ ) = 2 cm

Absorbance 2 ( $A_2$ ) = ?

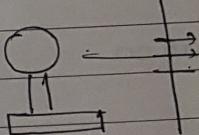
$$\frac{A_1}{A_2}$$

$$\frac{0.8}{A_2}$$

in this chapter  
\*\*

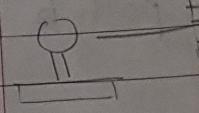
- 1) Calorimeter
- 2) Single beam
- 3) Double beam

i) Calorimeter



- 1) Principle
- 2) Components

i) Calorimeter



- 1) Source (Tungsten Lamp)
- 2) Source

Source

$$\frac{A_1}{A_2} = \frac{b_1}{b_2}$$

$$\frac{0.8}{A_2} = \frac{4}{2} \Rightarrow \frac{0.8}{A_2} = 2$$

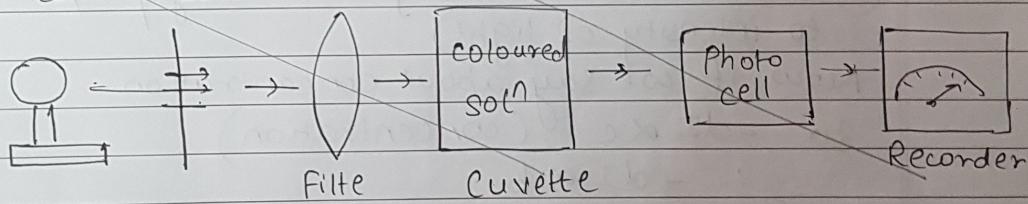
$$\therefore A_2 = 0.4$$

4. S.M.P  
\*\*

In this chapter, there are 3 instruments

- 1) Calorimeter
- 2) Single beam spectrophotometer
- 3) Double beam spectrophotometer

### 1) Calorimeter



① Principle

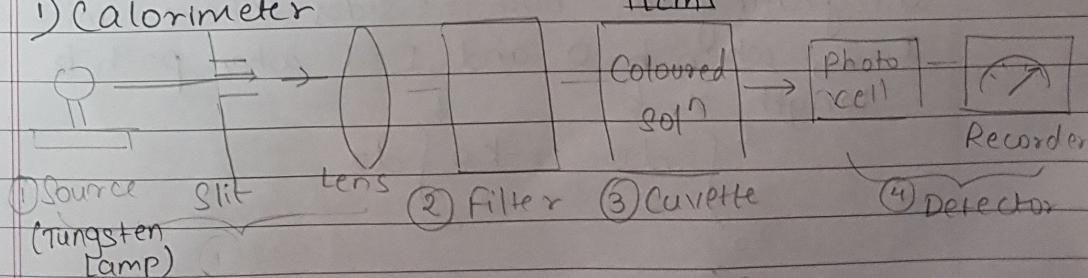
② Components

③ Diagram

④ Working

⑤ Application

### 1) Calorimeter



① Source    ② Filter    ③ Cuvette    ④ Detector

Source - for visible light :- tungsten Lamp

$\lambda_{\text{max}}$ : Wavelength at which absorbance is maximum.

Q) Calorimeter

Principle:- When a monochromatic light passes through a coloured solution at constant path length, the absorbance of light is directly proportional to concentration of the solution.

Derivation of Beer-Lambert Law

$$A = Ebc$$

Abs Transmittance

So, we can write here,  $-dI \propto I$  (Intensity)

(The decrease in intensity is directly proportional to intensity of light)

Now, if we say about concentration

So  $-dI \propto c$  (concentration)

$$\therefore -dI \propto b$$

$$\frac{dI}{I} = -\frac{dI}{dx} \propto c I$$

$$\therefore -\frac{dI}{dx} = k c I$$

Rearranging the equation  $-\frac{dI}{I} = k c dx$   
 Integrating on both the sides where limits are  
 $I = I_0$  when  $b=0$  and  $I=1$  when path length  $x=b$

$$\int_{I_0}^I \frac{dI}{I} = -k c \int_0^b dx$$

log

$$[\ln I]_0^I = -kcb$$

$$= -kc [x]_0^b$$

Q) A solution path will be in  $^2$  CONC P

$$(\ln I - \ln I_0 = -Kc [b - 0])$$

$$\frac{\ln I}{I_0} = -Kcb$$

$$\frac{\ln I_0}{I} = Kcb$$

$$2.303 \log_{10} \frac{I_0}{I} = Kcb$$

$$k = \frac{2.303}{bc} \log_{10} \frac{I_0}{I}$$

$$\frac{k}{2.303} = \frac{1}{bc} \log_{10} \frac{I_0}{I}$$

$$\therefore \epsilon = \frac{1}{bc} \log_{10} \frac{I_0}{I}$$

$$\epsilon bc = \log_{10} \frac{I_0}{I}$$

*This formula of absorbance*

$$A = \log \frac{I_0}{I} \quad \therefore A = \epsilon bc$$

Q A solution of concentration  $2 \times 10^{-2} M$  is placed in 4cm path length cell shows an absorbance of 1.2. What will be the absorbance of solution if it is placed in  $2\frac{1}{2}$  cm path length of cell.

Concentration ( $\downarrow$ )

$$\text{Path length } 1 (b_1) = 4 \text{ cm}$$

$$\text{Absorbance } 1 (A_1) = 1.2$$

$$\text{Path length } 2 (b_2) = 2 \text{ cm}$$

$$\text{Absorbance } 2 (A_2) = ?$$

$$\frac{A_1}{A_2} = \frac{b_1}{b_2} \Rightarrow A_2 = \frac{A_1 b_2}{b_1} = \frac{1.2 \times 2}{4} = 0.6$$

- Drawbacks of calorimeter:-
- Only works for visible range
- It is time consuming.

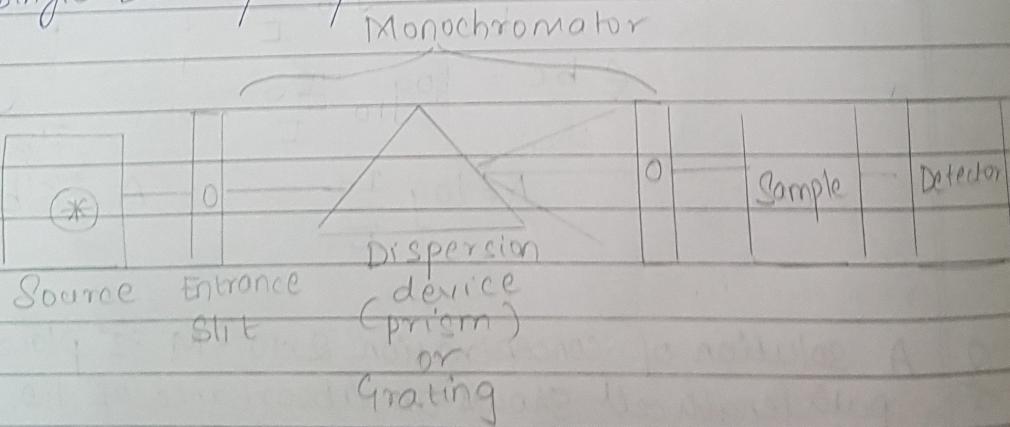
## SPECTROPHOTOMETER

It is used to determine unknown concentration using visible UV as well as visible range.  
 $(200-400)\text{nm}$        $(400-800)$

Spectrometer is of 2 types:-

- (A) Single Beam
- (B) Double Beam

### (A) Single Beam Spectrophotometer.



Principle:- It is used to determine unknown concentration using monochromator at different range - UV as well as infrared.

We have to take different reading for blank sample and coloured sample which is time consuming! So it can be replaced by Double beam spectrophotometer

- (B) Double Beam
- \* Cuvette having  
silica be  
visible light
- a) photo  
b) photon  
c) Photo

Double  
diffraction  
grating

light source

reference  
sample

Visible  
UV

Differen  
collon  
uses  
uses  
wa  
used

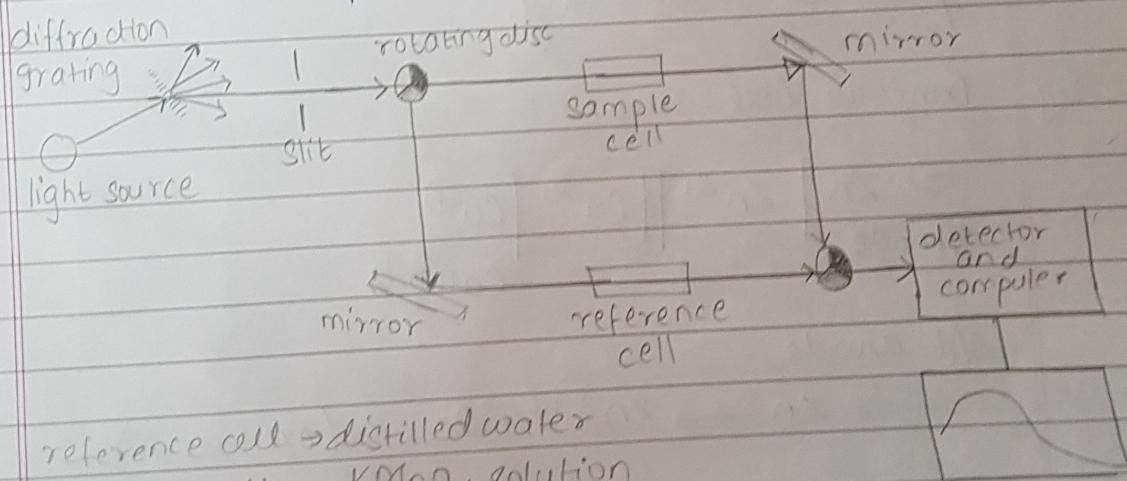
## (B) Double Beam

\* Cuvette having a pathlength 1 cm which is made from quartz or silica because quartz does not absorb UV or visible light. (Quartz means 100% Silica or pure silica)

The detectors used in spectrophotometer are as follows:-

- photo voltaic cell (used in single beam)
- photomultiplier tube
- Phototubes

### Double Beam Spectrophotometer:



Visible light:- source of light : Tungsten lamp  
UV :- Deuterium lamp.

Difference between colorimeter and spectrophotometer

- Colorimeter
- uses filters
- uses narrow band of wavelengths
- used only in visible region

- Spectrophotometer
- uses monochromators
- uses single wavelength
- used in UV & visible

# MODULE - 4

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## ELECTROCHEMISTRY AND ITS APPLICATION ( Th $\rightarrow$ Rxn, Definition, Description 8 Marks )

Emf

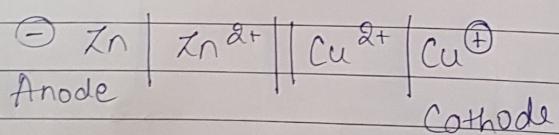
→ Electrochemistry:- Chemical energy is converted into electrical energy.

- 1) Oxidation:- At anode, oxidation takes place i.e. donation of electrons.
  - 2) Reduction:- At cathode, reduction takes place (gain of electrons)

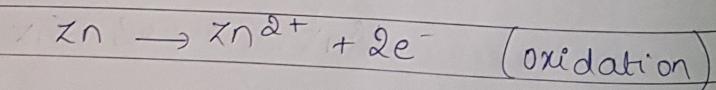
In Electrochemistry, reactions are redox.

Redox reaction: Oxidation and Reduction takes place simultaneously.

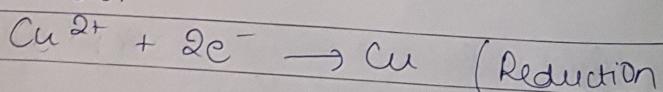
Eg. Danielle Cell:



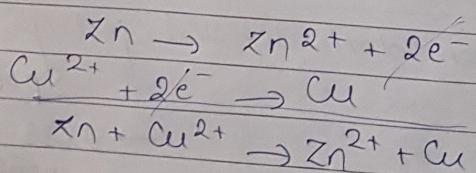
At anode :-



At cathode:



## Net cell reaction



EMF can be calculated by Nernst Equation:-

$$E = E^\circ - \frac{0.0592}{n} \log \frac{[C][D]}{[A][B]}$$

$[C], [D] \rightarrow$  conc<sup>n</sup> of products  
 $[A], [B] \rightarrow$  conc<sup>n</sup> of reactants.

CORROSION:- The process in which metal undergoes deterioration or destruction due to reaction with the surrounding is called corrosion.  
 Corrosion is due to redox reaction.



#### CLASSIFICATION OF CORROSION:-

Depending on the medium, there are 2 types of corrosion.

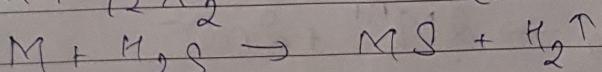
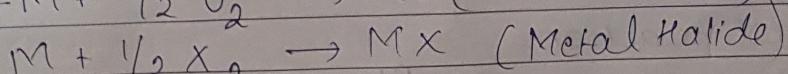
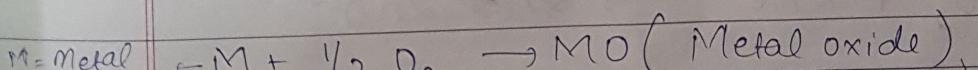
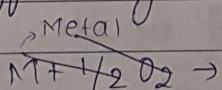
1) Dry / Direct / Atmospheric corrosion

2) Wet / Immersed / Electrochemical corrosion

A) Dry / Direct / Atmospheric corrosion

→ This type of corrosion is due to different gases present in the atmosphere.

Ex (1) O<sub>2</sub>  
 gases that  
 corrode  
 metals  
 (2) X<sub>2</sub> (where X → Halogen)  
 (3) H<sub>2</sub>S



(B)

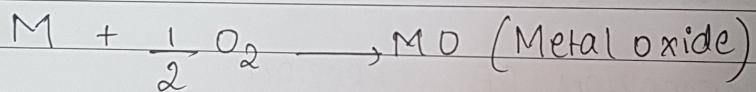
~~Wet / Immersed / Electrochemical corrosion~~  
~~→ Due to medium in liquid state. Def~~

- ① Absorption of  $O_2$  gas
- ② Evolution of  $H_2$  gas

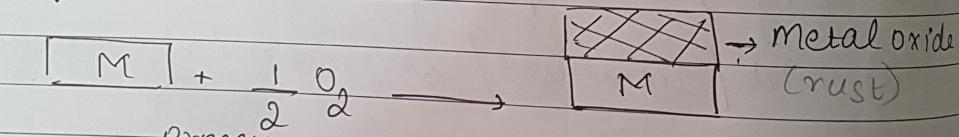
This type of corrosion is due to medium in liquid state. Depending on mechanism, there are 2 types of wet corrosion.

- ① Due to Absorption of  $O_2$  gas
- ② Due to Evolution of  $H_2$  gas

Corrosion due to Oxygen ( $O_2$ )

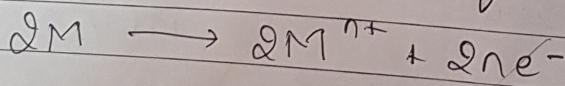


Metal on reacting with oxygen forms metal oxide layer.

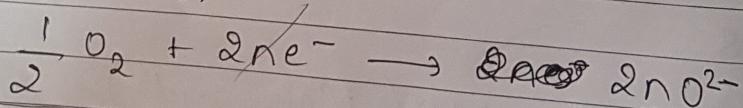


The reaction takes place by redox reaction  
 The reactions are as follows:

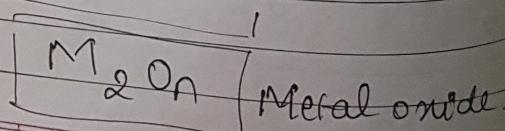
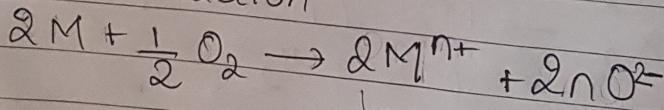
At anode:



At cathode:



Net cell reaction



Depending  
are a

- (I) Stable
- (II) Unstable
- (III) Volatile

- (I) Stable  
will form  
classification
- (A) Porous

(A) Porous  
alkaline  
due to

[M]  
e.g.: Na  
Mg

(B) Non  
form

[M]  
e.g.: Al  $\rightarrow$   $Al_2O_3$   
 $Cr \rightarrow Cr_2O_3$

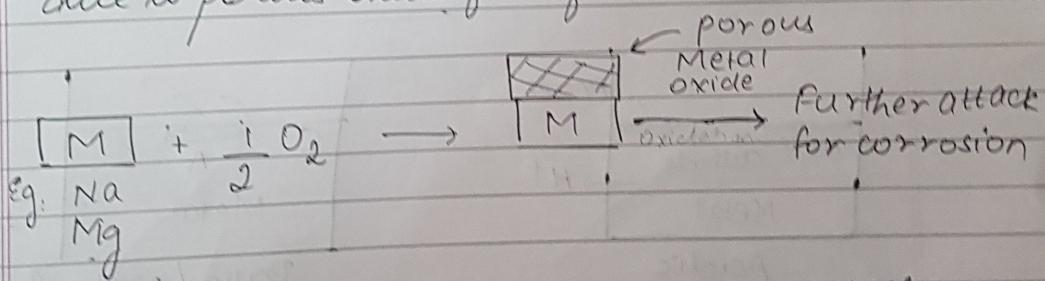
Depending on metal oxide, there are 3 types which are as follows:-

- (I) Stable Oxide Film
- (II) Unstable Oxide Film
- (III) Volatile Oxide Film

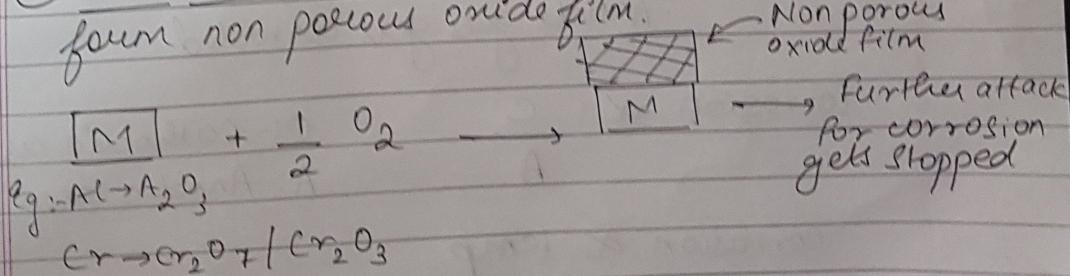
(I) Stable Oxide Film:- Metal when reacted with oxide, will form a stable oxide film. It is further classified as follows:-

- (A) Porous Oxide film
- (B) Non porous Oxide film.

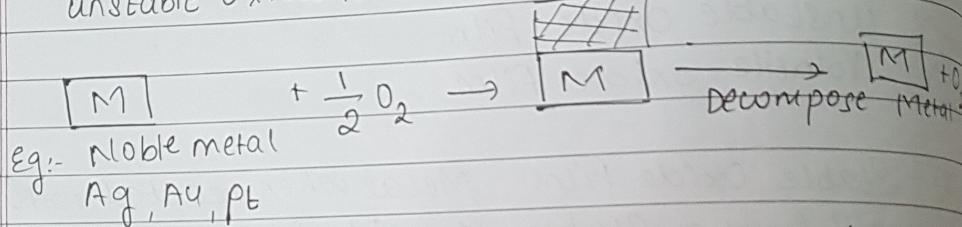
(A) Porous Oxide film :- Generally alkaline (Na) and alkaline Earth metals (Mg) undergoes corrosion due to porous oxide film formation.



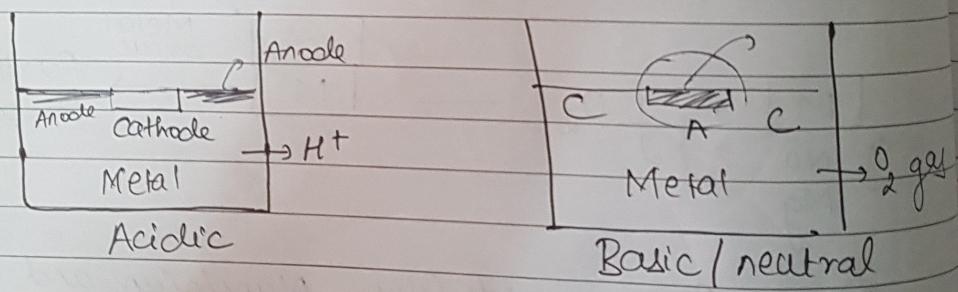
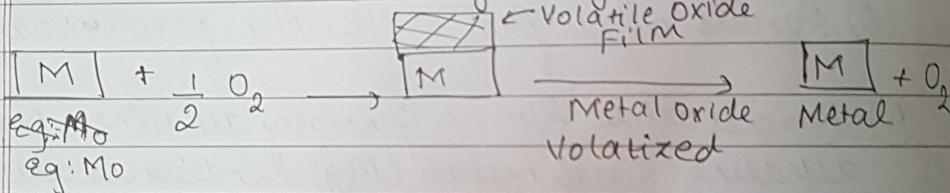
(B) Non Porous Oxide film:- Aluminium and Chromium form non porous oxide film.



II Unstable Oxide film :- Generally noble metals undergo form unstable oxide film.



III Volatile Oxide Film : Eg: Molybdenum



Anode gets corroded

Corrosion  $\propto$  C  
A

C:- Cathodic area

A:- Anodic area

Corrosion  $\propto$  temp

pH :- Acidic > Basic > Neutral  
acidic followed by basic followed by Neutral

## \*\*\* Factors affecting the corrosion :-

i) Nature of metal :-

a) Position of metal in galvanic series

The metals above  $H_2$  in the galvanic series undergo corrosion as they are highly reactive due to high oxidation potential and the below metals vice versa.

b) Potential difference :- More the potential difference, more will be the corrosion as electron transfer will be more.

ii) Oxidation potential

$H_2$  over voltage

iii) Relative areas of anode and cathode

iv) Purity of metal :-

More the impurity, more reactive and more corrosion

v) Physical state of metal (powder or rod form)

Powder has more surface area. Hence powder form gets more corroded

vi) Nature of oxide film.

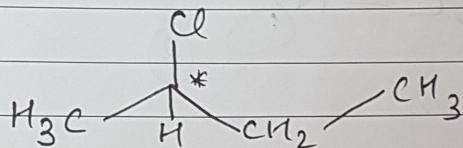
vii) Solubility of corrosion products

## COMPUTATIONAL CHEMISTRY

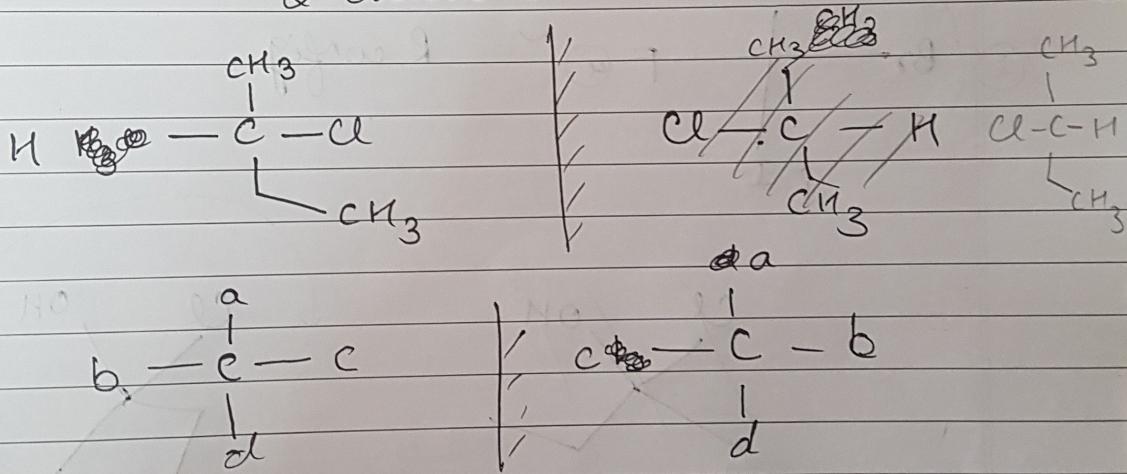
### Stereochemistry:-

Chiral compounds:- These are the compounds in which all substituted groups are different and the mirror image of the compound is non superimposable.

Eg:-

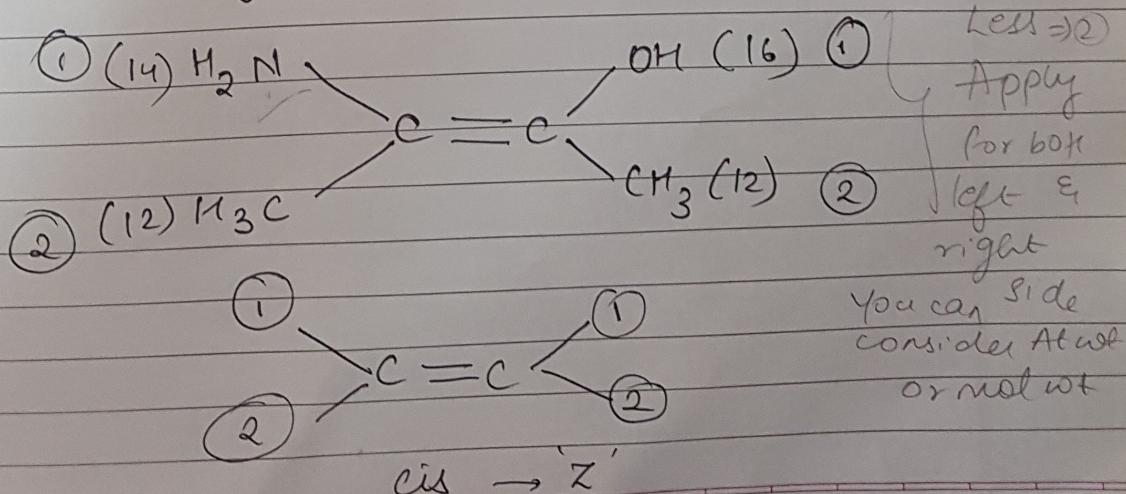


2-chloro butane



### Z-E configuration

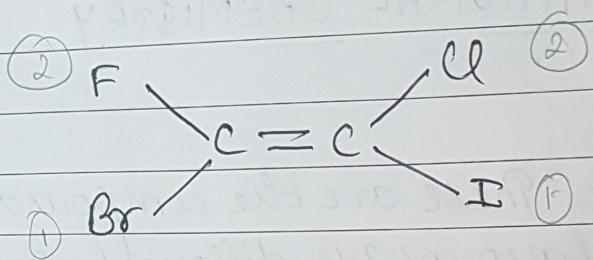
Atomic no.  
more  $\Rightarrow$  ①  
Less  $\Rightarrow$  ②



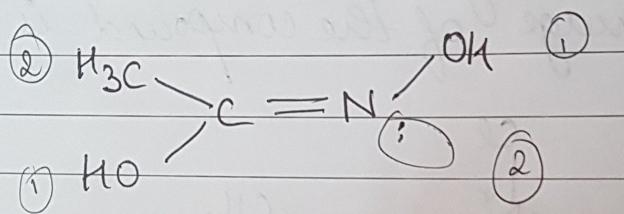
cis  $\rightarrow$  Z

$\curvearrowleft R$  clockwise       $\curvearrowright S$  anticlockwise

PAGE No.	
DATE	/ /



$Z$  config



$E$  config

