

ii) Least cost method

	D_1	D_2	D_3	D_4	min
O_1	21	16	25	11	11
O_2	17	18	14	23	14
O_3	32	27	18	41	18
	6	10	12	15	13

$$X = \begin{pmatrix} 0 & 0 & 0 & 11 \\ 1 & 0 & 12 & 0 \\ 5 & 10 & 0 & 4 \end{pmatrix}$$

$$\text{Cost} = 11 \times 11 + 1 \times 17 + 12 \times 14 + 5 \times 32 + 10 \times 27 + 4 \times 41 \\ = 8922 \quad (\text{less than N-W corner method})$$

iii) Vogel's approx. method (VAM)

	D_1	D_2	D_3	D_4		Penalty
O_1	21	16	25	11	11	$(16 - 11 = 5)$
O_2	17	18	14	23	14	$(17 - 14 = 3)$
O_3	32	27	18	41	18	$(27 - 18 = 9)$
	6	10	12	15		
Penalty	4	2	4	10		

- Calculate the penalties for each row & column by taking the difference b/w the lowest & the second lowest cost.
- Identify the largest penalty and allocate the max possible units in the cell having the least cost in that row or column.
- Recalculate the penalties and repeat till no more allocation is possible.

★ Look for max penalty & min cost corresponding to the max penalty

21	16	25	11	13	11	(3)	8	X	3	X	X
17	18	14	4	23	13	(13)	13	(3)	9	(3)	3
32	7	12	18	41	19	(9)	19	(9)	19	(9)	19
6	10	12	15	4							

(4) (2) (4) (10) → max penalty

6 10 12 4
(15) (9) (4) (18)

6 10 12 X

X 10 12 X

(9) (4)

X 10 X X

$$C_{ij} = \begin{pmatrix} 0 & 0 & 0 & 11 \\ 6 & 3 & 0 & 4 \\ 0 & 7 & 12 & 0 \end{pmatrix}$$

$$\text{Cost} = 17 \times 6 + 18 \times 3 + 11 \times 13 + 4 \times 23 + 18 \times 12$$

$$= 796$$