

# ASSEMBLY INSTRUCTIONS

1031A Raspberry Pi Pico Stamp



5 Document control number: 1031-8010

6 Document date: 2022-12-10

7 Document revision: 1.1.0-draft.1

8 ABSTRACT: This document provides instructions on how to assemble and test a 1031A Raspberry Pi Pico stamp.  
9 A complete bill of materials is included as an annex.

10 Suggestions and corrections should be directed to <http://www.github.com/dslik/protonema/issues>

11 Serial number: Assembly date: Assembled by:

12 USAGE

13 Copyright © 2022 David Slik (VE7FIM). All other trademarks or registered trademarks are the property of their  
14 respective owners.

15 This source describes Open Hardware and is licensed under the CERN-OHL-S v2.

16 You may redistribute and modify this source and make products using it under the terms of the CERN-OHL-S v2  
17 ([https://ohwr.org/cern\\_ohl\\_s\\_v2.txt](https://ohwr.org/cern_ohl_s_v2.txt)).

18 This source is distributed WITHOUT ANY EXPRESS OR IMPLIED WARRANTY, INCLUDING OF MER-  
19 CHANTABILITY, SATISFACTORY QUALITY AND FITNESS FOR A PARTICULAR PURPOSE. Please see the  
20 CERN-OHL-S v2 for applicable conditions.

21 Source location: <https://github.com/dslik/protonema/tree/main/stamps/1031A>

22 As per CERN-OHL-S v2 section 4, the following notice shall be displayed on product packaging and in the product  
23 documentation:

24 "Based on the Protonema Electronics Prototyping and Learning System by David Slik -  
25 <https://www.github.com/dslik/protonema/>"

26 All code fragments, scripts, and sample code in this document are made available under the following license:

27 BSD 3-Clause Software License

28 Copyright (c) 2022, David Slik (VE7FIM).

29 Redistribution and use in source and binary forms, with or without modification, are permitted provided that the  
30 following conditions are met:

31 \* Redistributions of source code must retain the above copyright notice, this list of conditions and the following  
32 disclaimer.

33 \* Redistributions in binary form must reproduce the above copyright notice, this list of conditions and the following  
34 disclaimer in the documentation and/or other materials provided with the distribution.

35 \* Neither the name of David Slik (VE7FIM) nor the names of its contributors may be used to endorse or promote  
36 products derived from this software without specific prior written permission.

37 THIS SOFTWARE IS PROVIDED BY THE COPYRIGHT HOLDERS AND CONTRIBUTORS "AS IS" AND ANY  
38 EXPRESS OR IMPLIED WARRANTIES, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF  
39 MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE ARE DISCLAIMED. IN NO EVENT SHALL  
40 THE COPYRIGHT OWNER OR CONTRIBUTORS BE LIABLE FOR ANY DIRECT, INDIRECT, INCIDENTAL, SPE-  
41 CIAL, EXEMPLARY, OR CONSEQUENTIAL DAMAGES (INCLUDING, BUT NOT LIMITED TO, PROCUREMENT  
42 OF SUBSTITUTE GOODS OR SERVICES; LOSS OF USE, DATA, OR PROFITS; OR BUSINESS INTERRUPTION)  
43 HOWEVER CAUSED AND ON ANY THEORY OF LIABILITY, WHETHER IN CONTRACT, STRICT LIABILITY, OR  
44 TORT (INCLUDING NEGLIGENCE OR OTHERWISE) ARISING IN ANY WAY OUT OF THE USE OF THIS SOFT-  
45 WARE, EVEN IF ADVISED OF THE POSSIBILITY OF SUCH DAMAGE.

46 DISCLAIMER

47 The information contained in this publication is subject to change without notice. The author makes no warranty  
48 of any kind with regard to this document, including, but not limited to, the implied warranties of merchantability  
49 and fitness for a particular purpose. The author shall not be liable for errors contained herein or for incidental or  
50 consequential damages in connection with the furnishing, performance, or use of this document.

51 Revision history

Table 1: Document Revisions

Version	Date	Change	Approver
1.0.0-draft.1	2022-07-06	Initial draft for internal review	D. Slik
1.0.0-draft.2	2022-07-15	Packaging process updates	D. Slik
1.0.0-draft.3	2022-08-16	Added RoHS declarations	D. Slik
1.0.0-draft.4	2022-10-27	Upgrade of document build environment	D. Slik
1.1.0-draft.1	2022-12-10	Incorporated new board revision 1.1. Photos now using OSHW-compliant no-logo board variant. Updated to use new template.	D. Slik

# Table of contents

<b>53 I 1031A assembly instructions</b>	<b>1</b>
<b>54   Section 1: Overview</b>	<b>2</b>
<b>55   Section 2: Prerequisites</b>	<b>3</b>
56    2.1 Required safety training . . . . .	3
57    2.2 Required skills training . . . . .	4
<b>58   Section 3: Preparation</b>	<b>5</b>
59    3.1 Workspace . . . . .	5
60    3.2 Project consumables . . . . .	6
61    3.3 Project tools . . . . .	7
62    3.4 Parts preparation . . . . .	11
63      3.4.1 PCBs and PCBA . . . . .	11
64      3.4.2 Reel cuttings . . . . .	12
65      3.4.3 Loose components . . . . .	15
66      3.4.4 Packaging materials . . . . .	18
<b>67   Section 4: Assembly</b>	<b>20</b>
68    4.1 1031A assembly . . . . .	20
69    4.2 1031A programming . . . . .	24
<b>70   Section 5: Test</b>	<b>26</b>
71    5.1 Visual inspection . . . . .	26
72    5.2 QC final check . . . . .	27
73    5.3 QC PASS . . . . .	28
74    5.4 QC FAIL . . . . .	29
<b>75   Section 6: Packaging</b>	<b>30</b>
76    6.1 1031A packing . . . . .	30
<b>77   Section 7: Clean-up</b>	<b>33</b>
78    7.1 Consumables . . . . .	33
79    7.2 Tools . . . . .	33
80    7.3 Workspace . . . . .	34
<b>81   Section 8: Record keeping</b>	<b>35</b>
82    8.1 1031A record keeping . . . . .	35
<b>83   Section 9: Process improvement</b>	<b>37</b>
84    9.1 Feedback . . . . .	37
<b>85 II 1031A Annexes</b>	<b>38</b>
<b>86   Section 10: Printed Circuit Boards</b>	<b>39</b>
87    10.1 1031-0101 PCB . . . . .	39
<b>88   Section 11: Bill of materials</b>	<b>41</b>
89    11.1 1031A Raspberry Pi Pico Stamp . . . . .	41
90    11.2 1031A Packaging . . . . .	42
<b>91   Section 12: Reduction of Hazardous Materials</b>	<b>43</b>
92    12.1 MG Chemicals 4900 . . . . .	44
93    12.2 JLC lead-free PCB . . . . .	45
94    12.3 Lumex SML-LXT0805GW-TR . . . . .	46
95    12.4 Molex 0010897041 . . . . .	47
96    12.5 Cixi ZY28 . . . . .	48
97    12.6 Molex 0022284060 . . . . .	49

98	12.7 Molex 0022284020 . . . . .	50
99	12.8 Sullins STC02SYAN . . . . .	51
100	12.9 Stackpole RMCF0603FT649R . . . . .	52
101	12.10 TE CRGCQ0603J1K0 . . . . .	53
102	12.11 Raspberry Pi SC0915 . . . . .	54
103	12.12 TI LM4040BIM3-3.0 . . . . .	55
104	12.13 Yageo UDT26A05L05 . . . . .	56
105	12.14 M3 8mm Nylon Screw . . . . .	57
106	12.15 M3 11mm Nylon Standoff . . . . .	58
107	12.16 M3 Nylon Bolt . . . . .	59

# List of Figures

109	Fig. 1:	Assembly Desk . . . . .	5
110	Fig. 2:	1 pair ESD gloves . . . . .	6
111	Fig. 3:	1 spool MG Chemicals 4900 Lead Free No-Clean Wire Solder Sn96.2Ag2.8Cu0.4 (96.2/2.8/0.4) 20 AWG . . . . .	6
112	Fig. 4:	Tools Container . . . . .	7
113	Fig. 5:	Hozan F-23 components tray . . . . .	7
114	Fig. 6:	3mm Phillips adjustable torque screwdriver . . . . .	8
115	Fig. 7:	ESD tweezers . . . . .	8
116	Fig. 8:	Fine-tipped Sharpie marker . . . . .	8
117	Fig. 9:	1031A programmer . . . . .	9
118	Fig. 10:	Pi Pico programmer cable . . . . .	9
119	Fig. 11:	USB to Micro USB cable . . . . .	9
120	Fig. 12:	Sissors . . . . .	10
121	Fig. 13:	1x 1031-0101 v1.1 - Raspberry Pi Pico Stamp PCB . . . . .	11
122	Fig. 14:	Reels Container . . . . .	12
123	Fig. 15:	1x 649 Ohm 0603 resistors . . . . .	12
124	Fig. 16:	1x 1K Ohm 0603 resistors . . . . .	13
125	Fig. 17:	1x SML-LXT0805GW-TR green LED . . . . .	13
126	Fig. 18:	1x SC0915 Pi Pico module . . . . .	13
127	Fig. 19:	1x LM4040BIM3-3.0 voltage reference . . . . .	14
128	Fig. 20:	3x UDT26A05L05 ESD protection . . . . .	14
129	Fig. 21:	4x ZY28 - 16 Point Breadboard . . . . .	15
130	Fig. 22:	1x C66690 - 2x2 2.54mm Male Header . . . . .	15
131	Fig. 23:	1x 0022284060 - 1x6 2.54mm Male Header . . . . .	15
132	Fig. 24:	1x 0022284020 - 1x2 2.54mm Male Header . . . . .	16
133	Fig. 25:	1x STC02SYAN - 1x2 2.54mm Shunt Connector . . . . .	16
134	Fig. 26:	4x 5mm M3 Nylon Screws . . . . .	16
135	Fig. 27:	4x 11mm M3 Nylon Standoffs . . . . .	17
136	Fig. 28:	Reel cuttings . . . . .	17
137	Fig. 29:	4x M3 Nylon Bolts . . . . .	17
138	Fig. 30:	1x QC Sticker . . . . .	18
139	Fig. 31:	1x Medium size anti-static bag . . . . .	18
140	Fig. 32:	1x Small size anti-static bag . . . . .	18
141	Fig. 33:	1x Packing box with foam inserts . . . . .	19
142	Fig. 34:	2x 1031A Stickers . . . . .	19
143	Fig. 35:	Roll of packing tape . . . . .	19
144			
145	Fig. 36:	1031-0101 PCB with diodes and resistors soldered on. . . . .	20
146	Fig. 37:	1031-0101 PCB with U2 soldered on. . . . .	20
147	Fig. 38:	Pi Pico module aligned on the 1031-0101 PCB. . . . .	21
148	Fig. 39:	1031-0101 PCB with the debug and right corners of the Pi Pico module soldered on. . . . .	21
149	Fig. 40:	1031-0101 PCB with Pi Pico module fully soldered on. . . . .	21
150	Fig. 41:	1031-0101 PCB with J6 soldered on. . . . .	22
151	Fig. 42:	1031-0101 PCB with U3 soldered on. . . . .	22
152	Fig. 43:	1031-0101 PCB with all four breadboard modules soldered on. . . . .	22
153	Fig. 44:	1031-0101 PCB with J1 soldered on. . . . .	23
154	Fig. 45:	1031-0101 PCB with JP1 soldered on. . . . .	23
155	Fig. 46:	1031-0101 PCB with the jumper on JP1. . . . .	23
156	Fig. 47:	1031-0101 PCB with four nylon posts attached. . . . .	24
157	Fig. 48:	Programmer connected to the 1031A board . . . . .	24
158	Fig. 49:	Powered up programmer. . . . .	25
159	Fig. 50:	1031A blinking after being programmed. . . . .	25
160	Fig. 51:	Programmed 1031A . . . . .	25
161	Fig. 52:	Powered 1031-0101 PCB . . . . .	27
162	Fig. 53:	1031A with QC Passed sticker . . . . .	28
163	Fig. 54:	1031A in anti-static bag. . . . .	29
164	Fig. 55:	1031A in QC Fail bin. . . . .	29

165	Fig. 56:	1031A in anti-static bag.	30
166	Fig. 57:	Anti-static bag with nylon nuts in the 1031A anti-static bag.	30
167	Fig. 58:	1031A in anti-static bag with sticker.	31
168	Fig. 59:	Example photographs of the sealed box	31
169	Fig. 60:	1031A in box.	31
170	Fig. 61:	1031A in box, sealed with ESD tape.	32
171	Fig. 62:	1031A in box with sticker.	32
172	Fig. 63:	1031A in box with sticker with serial number.	32
173	Fig. 64:	Clean assembly workstation	34
174	Fig. 65:	Example of serial number on document cover	35
175	Fig. 66:	1031-0101 PCB Front	39
176	Fig. 67:	1031-0101 PCB Rear	40

# List of Tables

178	Table 1: Document Revisions . . . . .	ii
179	Table 2: Safety training . . . . .	3
180	Table 3: Skills training . . . . .	4
181	Table 4: Prepare workspace . . . . .	5
182	Table 5: Assembly consumables . . . . .	6
183	Table 6: Assembly tools . . . . .	7
184	Table 7: PCBs and PCBA . . . . .	11
185	Table 8: Assembly reels . . . . .	12
186	Table 9: Loose components . . . . .	15
187	Table 10: Packaging materials . . . . .	18
188	Table 11: 1031A assembly steps . . . . .	20
189	Table 12: 1031A programming steps . . . . .	24
190	Table 13: 1031A visual inspection . . . . .	26
191	Table 14: 1031A QC final check . . . . .	27
192	Table 15: 1031A QC approval . . . . .	28
193	Table 16: 1031A QC fail . . . . .	29
194	Table 17: 1031A packaging . . . . .	30
195	Table 18: Consumables cleanup . . . . .	33
196	Table 19: Tools cleanup . . . . .	33
197	Table 20: Workspace cleanup . . . . .	34
198	Table 21: 1031A record keeping . . . . .	35
199	Table 22: 1031-0101 PCB . . . . .	39
200	Table 23: 1031A parts . . . . .	41
201	Table 24: 1031A packing parts . . . . .	42
202	Table 25: MG Chemicals 4900 RoHS Compliance . . . . .	44
203	Table 26: JLC PCB RoHS Compliance . . . . .	45
204	Table 27: Lumex SML-LXT0805GW-TR Compliance . . . . .	46
205	Table 28: Molex 0010897041 RoHS Compliance . . . . .	47
206	Table 29: Cixi ZY28 Compliance . . . . .	48
207	Table 30: Molex 0022284060 RoHS Compliance . . . . .	49
208	Table 31: Molex 0022284020 RoHS Compliance . . . . .	50
209	Table 32: Sullins STC02SYAN RoHS Compliance . . . . .	51
210	Table 33: Stackpole RMCF0603FT649R RoHS Compliance . . . . .	52
211	Table 34: TE CRGCQ0603J1K0 RoHS Compliance . . . . .	53
212	Table 35: Raspberry Pi SC0915 RoHS Compliance . . . . .	54
213	Table 36: TI LM4040BIM3-3.0 RoHS Compliance . . . . .	55
214	Table 37: Yageo UDT26A05L05 RoHS Compliance . . . . .	56
215	Table 38: M3 8mm Nylon Screw RoHS Compliance . . . . .	57
216	Table 39: M3 11mm Nylon Standoff RoHS Compliance . . . . .	58
217	Table 40: M3 Nylon Bolt RoHS Compliance . . . . .	59

218

## **Part I**

219

# **1031A assembly instructions**

## 220 **Section 1**

# 221 **Overview**

222 This document describes the materials, processes, outcomes and verifications required to successfully assemble  
223 and test a 1031A Raspberry Pi Pico stamp, a sub-component of the Protonema electronics prototyping and learning  
224 system.

225 A first-time reader should carefully review section 2 - prerequisites, and section 3 - preparation before beginning  
226 the assembly process.

227 This document serves both as instructions and as a record of the assembly of the product. When you finish each  
228 step in this document, sign your name (or apply your stamp) in the "Signature/Stamp" box on the right to provide a  
229 record of completion.

230 When things go wrong, this document provides guidance for common issues that have been encountered in the  
231 past. When this document does not provide guidance, please contact your quality management representative,  
232 who will help you fill out an exception report. These reports help improve process quality and product quality, and  
233 these reports are incorporated into future revisions of this document.

234 Always remember: If you are unable to successfully complete these instructions, that means the processes sup-  
235 porting you (including this document) have failed you. Our processes are built for your success, and by improving  
236 our processes, we help everyone succeed.

## **Section 2**

# **Prerequisites**

### **2.1 Required safety training**

- <sup>239</sup> The following safety training units must be completed before assembling this product.  
<sup>241</sup> By signing (or applying your stamp) on the right, you indicate that you have completed the following training:

Table 2: Safety training

Item #	Description	Signature/Stamp
2.1.1	0102-0100 - Safety reporting policies and procedures training  Key topics: Understanding policies and procedures around how to identify, contain and report a safety-related issue in the workplace, including damaged or malfunctioning equipment, leaks, spills, and other occupational hazards.	Stamp or sign here
2.1.2	0102-0101 - Material safety data sheets training  Key topics: Understanding how to read material safety data sheets (MSDS) for materials you will be handling during product assembly, how they can affect your health and the health of the environment, how to safely handle and dispose of them, and what to do if there is a spill or accidental exposure.	Stamp or sign here
2.1.3	0102-0102 - Solder handling and disposal policies and procedures training  Key topics: Understanding policies and procedures related to handling solder and solder paste, stencil cleaning, and solder disposal.	Stamp or sign here
2.1.4	0102-0105 - Electro-static discharge controls policies and procedures training  Key topics: Understanding policies and procedures related to protecting equipment and components from electro-static discharge, including clothing, protective equipment, material handling and labelling.	Stamp or sign here

## 2.2 Required skills training

- <sup>242</sup> The following skills training units must be completed before assembling this product.  
<sup>244</sup> By signing (or applying your stamp) on the right, you indicate that you have completed the following training:

Table 3: Skills training

Item #	Description	Signature/Stamp
2.2.1	0103-0202 - ANSI/ESD S20.20 Electro-static discharge controls  Key topics: Understanding of ESD safety, the ESD control program, equipment and personnel grounding, EPAs, packaging and marking.	Stamp or sign here
2.2.2	0103-0203 - General components handling  Key topics: Understanding of safe component handling, including reeled components, components in JEDEC trays, and loose components. Includes avoiding contamination, moisture control, and component inventory management.	Stamp or sign here
2.2.3	0103-0414 - 5040-XTS reflow station  Key topics: Safe and effective use of the 5040-XTS reflow station, including use of the pre-heater, the hot air system, and the soldering iron. Covers inspection and verification, cleaning, preferred settings and best practice techniques.	Stamp or sign here
2.2.4	0103-0301 - IPC-A-610G - Acceptability of electronic assemblies  Key topics: Covers visual acceptability requirements for electronic assemblies, including handling considerations, hardware installation, component placement, soldering, terminal connections, wiring, marking and cleanliness.	Stamp or sign here
2.2.5	0103-0302 - IPC-J-STD-001F - Soldered electrical connections  Key topics: Covers soldering materials, general soldering and assembly requirements, wire and terminal connections, through-hole mounting, surface mounting of components, cleaning process requirements, PCB requirements, coatings and product assurance.	Stamp or sign here

## 245 Section 3

# 246 Preparation

### 247 3.1 Workspace

248 Before starting assembly, check out an assembly desk for a minimum of one hour. A single unit can be assembled  
 249 in half an hour, with an additional ten minutes per additional unit.

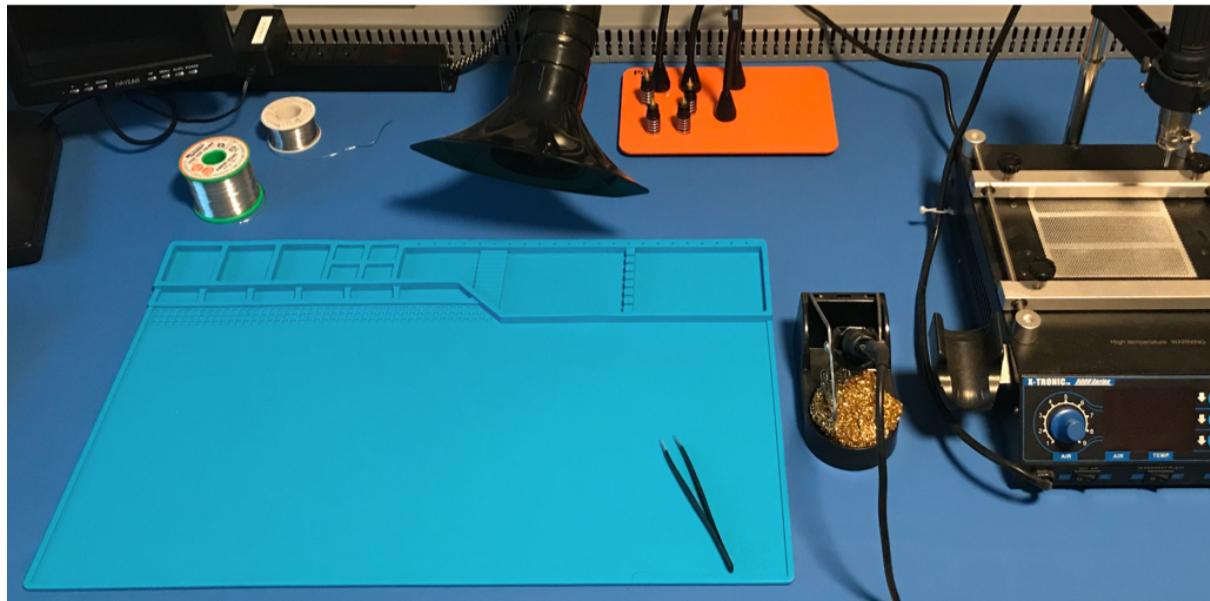


Fig. 1: Assembly Desk

Table 4: Prepare workspace

Step	Description	Signature/Stamp
3.1.1	Verify that the workspace has a clean assembly mat and anti-static mat, and that the cleaning record has been signed since last use.	Stamp or sign here
3.1.2	Verify that the HEPA fume extractor turns on, and you can feel air suction from the nozzle.	Stamp or sign here

continues on next page

Table 4 – continued from previous page

Step	Description	Signature/Stamp
3.1.3	Verify that the 5040-XTS rework station soldering iron tip is not worn down. If it is worn down, obtain a new 900M-T-I tip from the stores department.	Stamp or sign here

## 250 3.2 Project consumables

- 251 Obtain each of the below consumable items from the stores department:

Table 5: Assembly consumables

Item #	Description	Signature/Stamp
3.2.1	 <p>Fig. 2: 1 pair ESD gloves If you prefer to use your own pair of ESD gloves, make sure they are tested before use.</p>	Stamp or sign here
3.2.2	 <p>Fig. 3: 1 spool MG Chemicals 4900 Lead Free No-Clean Wire Solder Sn96.2Ag2.8Cu0.4 (96.2/2.8/0.4) 20 AWG</p>	Stamp or sign here

### 252 3.3 Project tools

- 253 Obtain a tools container labelled "1XXX Assembly Tools" from the 1XXX section of the stores supply shelf. At your assembly desk, use [Table 6](#) to verify that all the required tools are present.
- 254 If any required tools are missing, return all tools and the tools container to the stores department, and obtain another tools container.



Fig. 4: Tools Container

- 257 Remove each of the following tools from the tools container, and place them on the anti-static mat of the assembly desk:

Table 6: Assembly tools

Item #	Description	Signature/Stamp
3.3.1		Stamp or sign here

Fig. 5: Hozan F-23 components tray

continues on next page

Table 6 – continued from previous page

Item #	Description	Signature/Stamp
3.3.2		Stamp or sign here
3.3.3		Stamp or sign here
3.3.4		Stamp or sign here

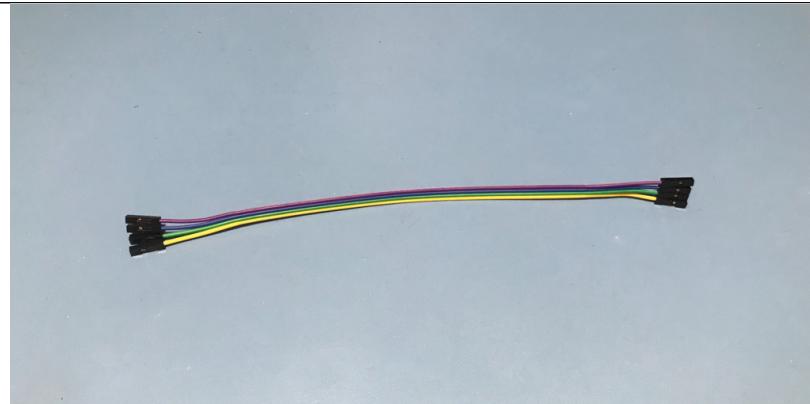
Fig. 6: 3mm Phillips adjustable torque screwdriver

Fig. 7: ESD tweezers

Fig. 8: Fine-tipped Sharpie marker

continues on next page

Table 6 – continued from previous page

Item #	Description	Signature/Stamp
3.3.5	FPO	 Stamp or sign here
3.3.6	 Fig. 10: Pi Pico programmer cable	 Stamp or sign here
3.3.7	 Fig. 11: USB to Micro USB cable	 Stamp or sign here

continues on next page

Table 6 – continued from previous page

Item #	Description	Signature/Stamp
3.3.8	 Fig. 12: Scissors	Stamp or sign here

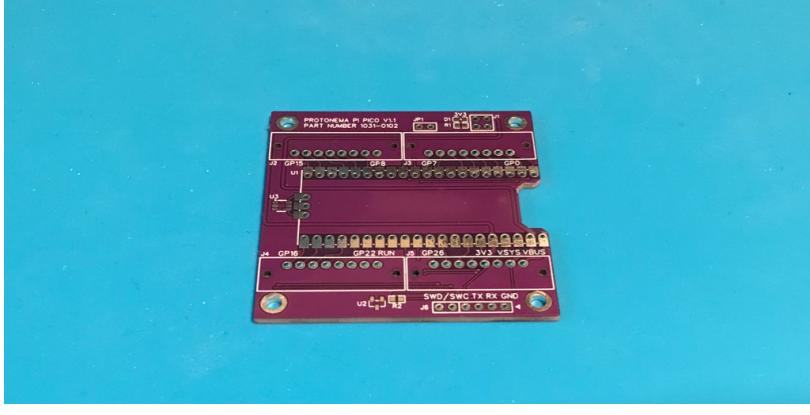
259 **3.4 Parts preparation**

260 **3.4.1 PCBs and PCBAs**

261 NOTICE: All PCBs and PCBAs must be handled with gloves to prevent marking with skin oils.

262 NOTICE: PCBs are removed from manufacturer packaging only when needed.

Table 7: PCBs and PCBAs

Item #	Description	Signature/Stamp
3.4.1.1	No marking required  Fig. 13: 1x 1031-0101 v1.1 - Raspberry Pi Pico Stamp PCB	Stamp or sign here

### 263 3.4.2 Reel cuttings

- 264 All reels are stored in the bin labelled "1XXX Reels" on the shelf labelled "1XXX Components". As this is a manually  
 265 assembled product (no automated pick-and-place), tape should be cut off as needed for the number of units being  
 266 assembled, and placed in the assembly tray.

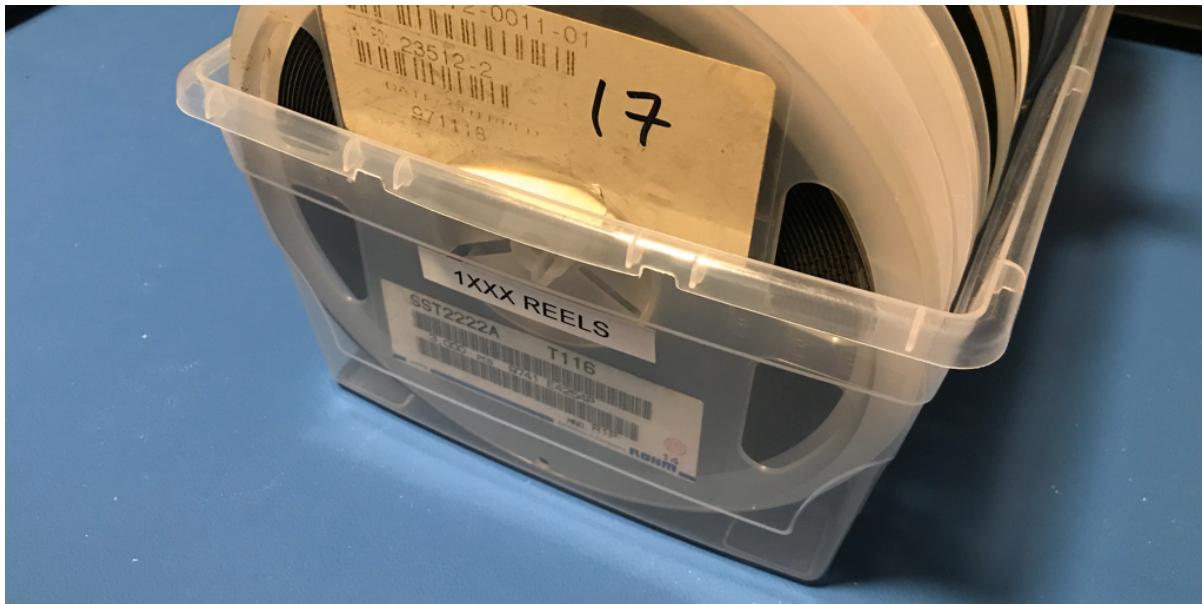


Fig. 14: Reels Container

- 267 Cut off the indicated number of parts (multiplied by the number of units to be assembled), and mark them with the  
 268 value:

Table 8: Assembly reels

Reel #	Description	Signature/Stamp
1	Mark with "649R" (Cut off a minimum of 4 to have enough room to label) 	 Stamp or sign here

Fig. 15: 1x 649 Ohm 0603 resistors

continues on next page

Table 8 – continued from previous page

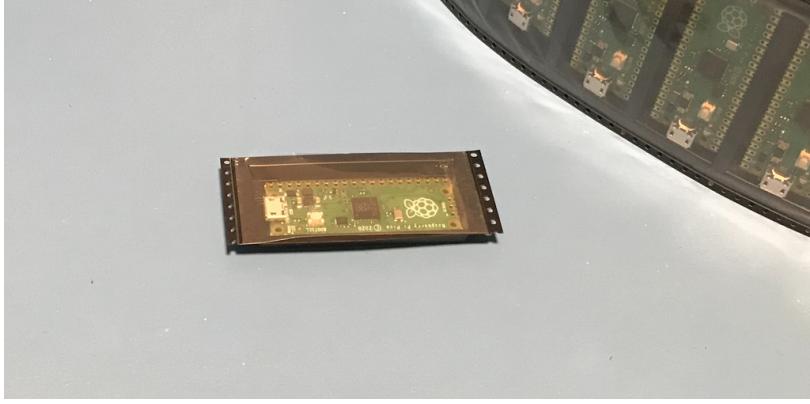
Reel #	Description	Signature/Stamp
3	Mark with "1KR" (Cut off a minimum of 4 to have enough room to label) 	Stamp or sign here
13	No marking required 	Stamp or sign here
14	No marking required 	Stamp or sign here

Fig. 16: 1x 1K Ohm 0603 resistors

continues on next page

Table 8 – continued from previous page

Reel #	Description	Signature/Stamp
15	No marking required 	Stamp or sign here
16	No marking required 	Stamp or sign here

Fig. 19: 1x LM4040BIM3-3.0 voltage reference

Fig. 20: 3x UDT26A05L05 ESD protection

<sup>269</sup> Be sure to return the 1XXX Reels bin as soon as you have finished cutting off the required parts.

### 270 3.4.3 Loose components

271 All loose components are stored on the shelf labelled "1XXX Components". Take the components tray and obtain  
 272 the following quantities of the following parts:

Table 9: Loose components

Item #	Description	Signature/Stamp
3.4.3.1	<p>No marking required</p>  <p>Fig. 21: 4x ZY28 - 16 Point Breadboard</p>	<div style="text-align: center;">Stamp or sign here</div>
3.4.3.2	<p>No marking required</p>  <p>Fig. 22: 1x C66690 - 2x2 2.54mm Male Header</p>	<div style="text-align: center;">Stamp or sign here</div>
3.4.3.3	<p>No marking required</p>  <p>Fig. 23: 1x 0022284060 - 1x6 2.54mm Male Header</p>	<div style="text-align: center;">Stamp or sign here</div>

continues on next page

Table 9 – continued from previous page

Item #	Description	Signature/Stamp
3.4.3.4	No marking required  Fig. 24: 1x 0022284020 - 1x2 2.54mm Male Header	Stamp or sign here
3.4.3.5	No marking required  Fig. 25: 1x STC02SYAN - 1x2 2.54mm Shunt Connector	Stamp or sign here
3.4.3.6	No marking required  Fig. 26: 4x 5mm M3 Nylon Screws	Stamp or sign here

continues on next page

Table 9 – continued from previous page

Item #	Description	Signature/Stamp
3.4.3.7	<p>No marking required</p> 	<p>Stamp or sign here</p>
3.4.3.8	<p>No marking required</p> 	<p>Stamp or sign here</p>
3.4.3.9	<p>No marking required</p> 	<p>Stamp or sign here</p>

Fig. 27: 4x 11mm M3 Nylon Standoffs

Fig. 28: Reel cuttings

Fig. 29: 4x M3 Nylon Bolts

### 273 3.4.4 Packaging materials

274 All packaging materials are stored on the shelf labelled "1XXX Components". Take the packaging box and obtain  
 275 the following quantities of the following materials:

Table 10: Packaging materials

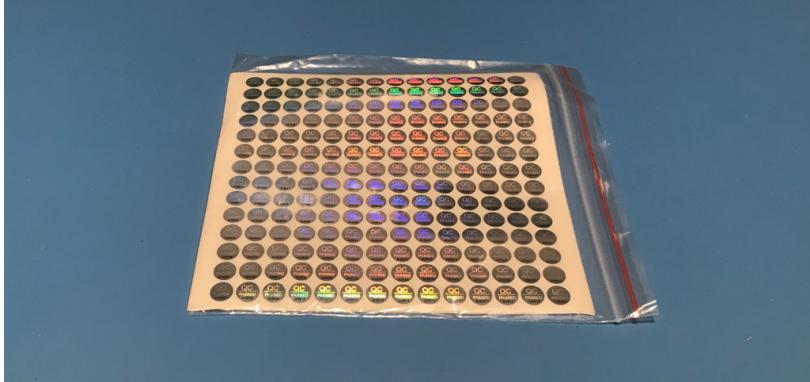
Item #	Description	Signature/Stamp
3.4.4.1	No marking required  	Stamp or sign here
3.4.4.2	No marking required  	Stamp or sign here
3.4.4.3	No marking required  	Stamp or sign here

Fig. 30: 1x QC Sticker

Fig. 31: 1x Medium size anti-static bag

Fig. 32: 1x Small size anti-static bag

continues on next page

Table 10 – continued from previous page

Item #	Description	Signature/Stamp
3.4.4.4	<p>No marking required</p> 	<div style="text-align: center; border: 1px solid gray; border-radius: 50%; width: 100px; height: 100px; margin: auto;"> <span style="position: absolute; left: 50%; top: 50%; transform: translate(-50%, -50%);">Stamp or sign here</span> </div>
3.4.4.5	<p>No marking required</p> 	<div style="text-align: center; border: 1px solid gray; border-radius: 50%; width: 100px; height: 100px; margin: auto;"> <span style="position: absolute; left: 50%; top: 50%; transform: translate(-50%, -50%);">Stamp or sign here</span> </div>
3.4.4.6	<p>No marking required</p> 	<div style="text-align: center; border: 1px solid gray; border-radius: 50%; width: 100px; height: 100px; margin: auto;"> <span style="position: absolute; left: 50%; top: 50%; transform: translate(-50%, -50%);">Stamp or sign here</span> </div>

Fig. 33: 1x Packing box with foam inserts

Fig. 34: 2x 1031A Stickers

Fig. 35: Roll of packing tape

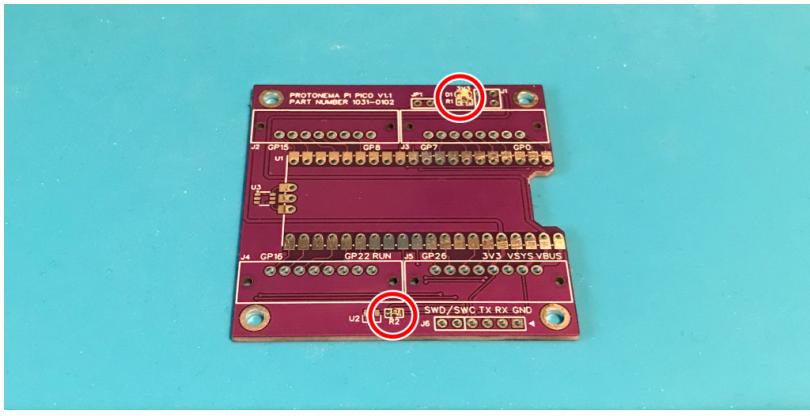
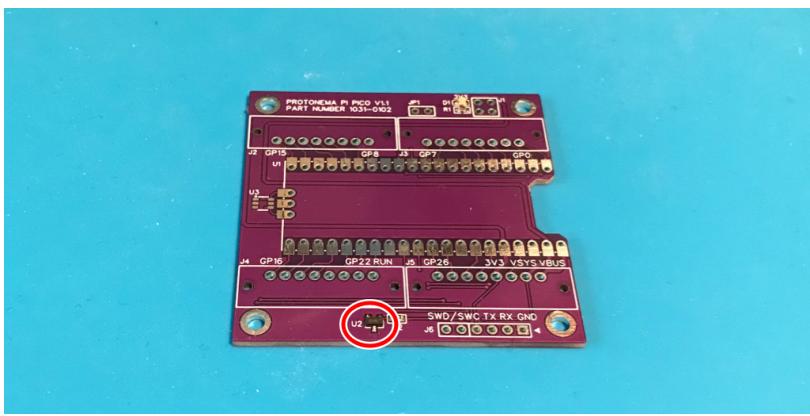
## <sup>276</sup> Section 4

# <sup>277</sup> Assembly

### <sup>278</sup> 4.1 1031A assembly

<sup>279</sup> This assembly step takes 10 minutes.

Table 11: 1031A assembly steps

Step #	Description	Signature/Stamp
4.1.1	Solder R1, R2 and D1 onto the 1031-0101 PCB.   Fig. 36: 1031-0101 PCB with diodes and resistors soldered on.	 Stamp or sign here
4.1.2	Solder U2 onto the 1031-0101 PCB.   Fig. 37: 1031-0101 PCB with U2 soldered on.	 Stamp or sign here

continues on next page

Table 11 – continued from previous page

Step #	Description	Signature/Stamp
4.1.3	Using the 6 pin header, place and align the Pi Pico module.	Stamp or sign here
4.1.4	Solder the center DEBUG castellated pad on the far left of the Pi Pico module, then the two corner castellated pads on the far right.	Stamp or sign here
4.1.5	Remove the 6 pin header, then solder the remainder of the castellated pads.	Stamp or sign here

Fig. 38: Pi Pico module aligned on the 1031-0101 PCB.

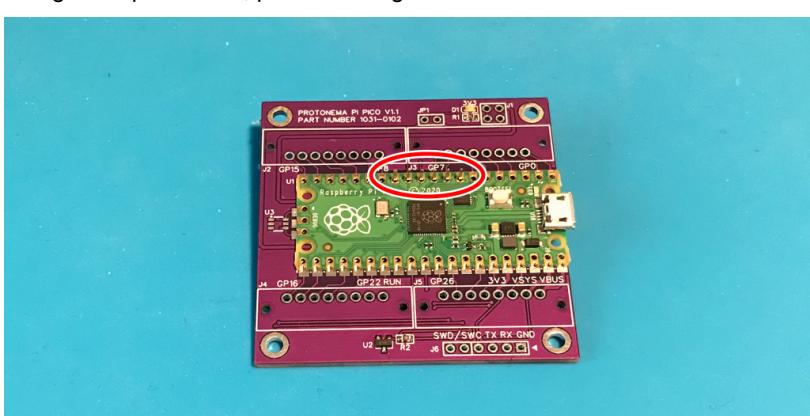


Fig. 38: Pi Pico module aligned on the 1031-0101 PCB.

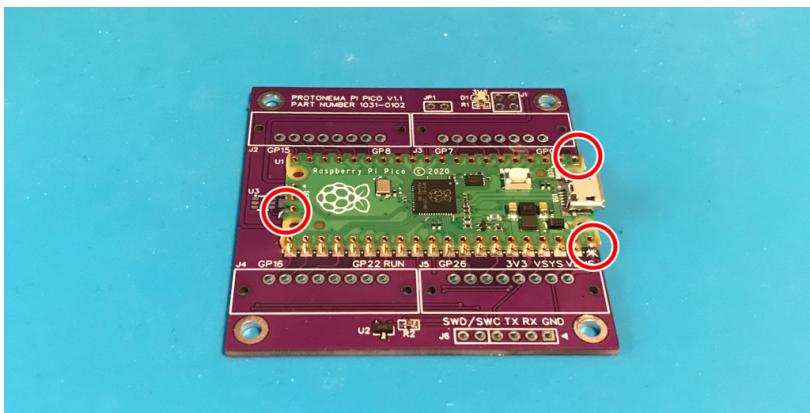


Fig. 39: 1031-0101 PCB with the debug and right corners of the Pi Pico module soldered on.

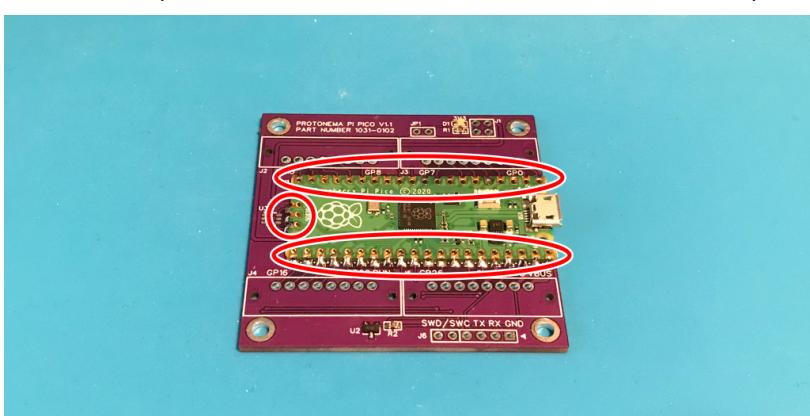
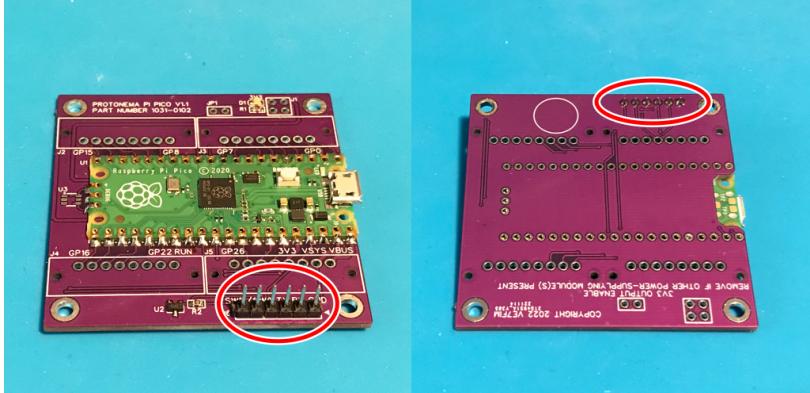
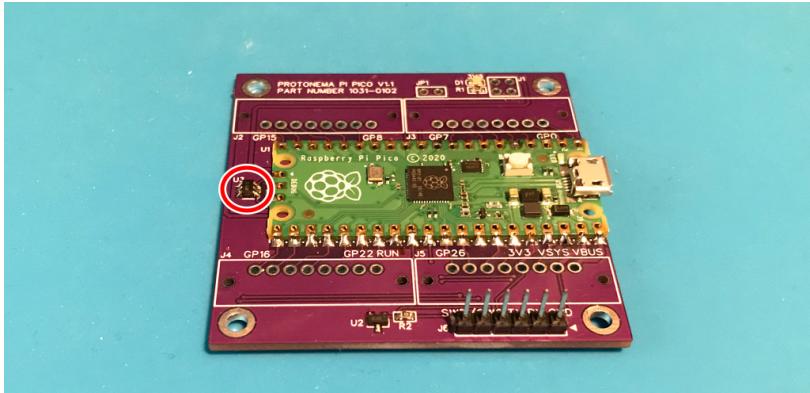
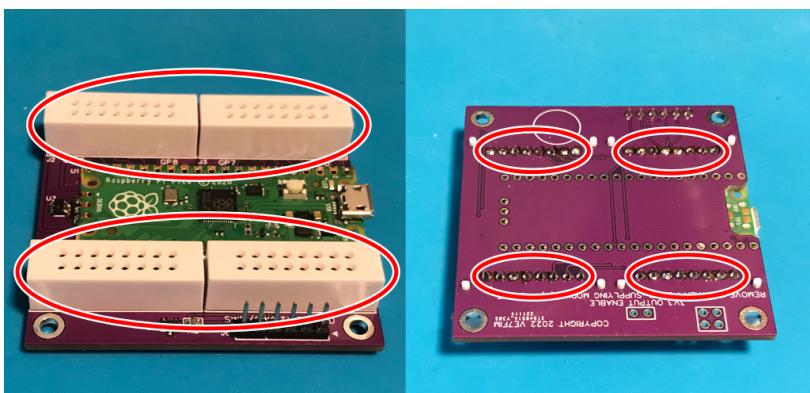


Fig. 40: 1031-0101 PCB with Pi Pico module fully soldered on.

continues on next page

Table 11 – continued from previous page

Step #	Description	Signature/Stamp
4.1.6	Insert the 6 pin header into J6 from the front of the board, flip the board, and solder the header on, making sure it is 90 degrees to the board.	Stamp or sign here
		
	Fig. 41: 1031-0101 PCB with J6 soldered on.	
4.1.7	Solder U3 onto the 1031-0101 PCB.	Stamp or sign here
		
	Fig. 42: 1031-0101 PCB with U3 soldered on.	
4.1.8	Insert all four breadboard modules, then solder.	Stamp or sign here
		
	Fig. 43: 1031-0101 PCB with all four breadboard modules soldered on.	

continues on next page

Table 11 – continued from previous page

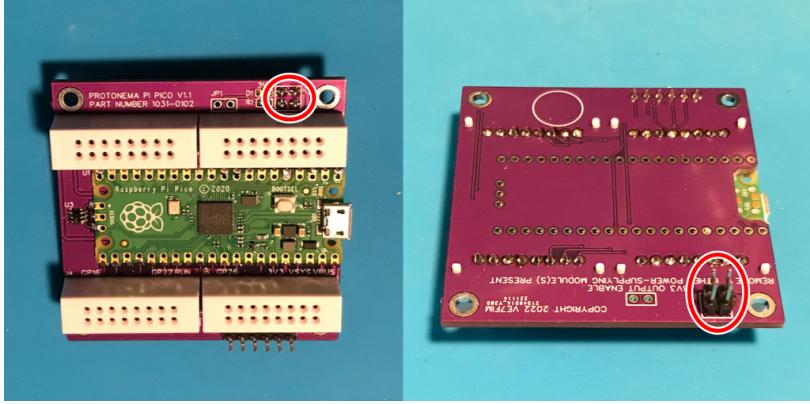
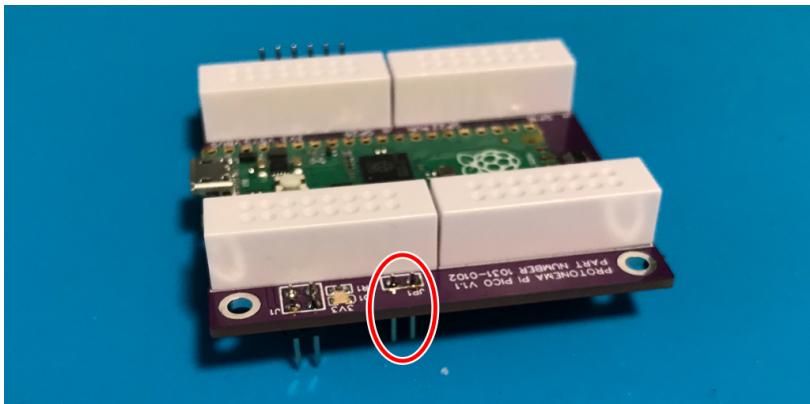
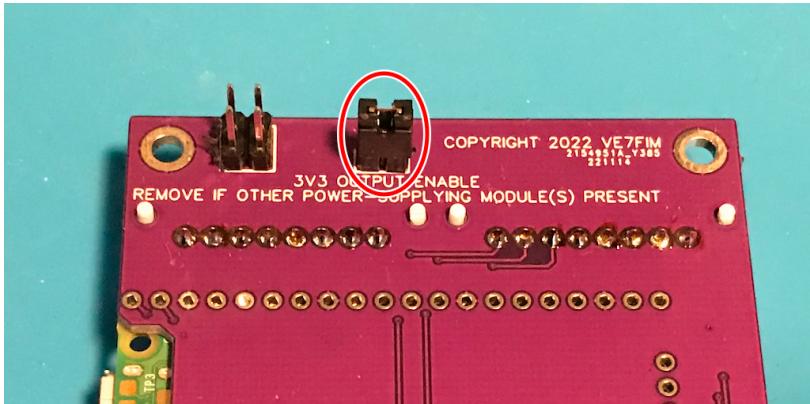
Step #	Description	Signature/Stamp
4.1.9	Insert the 4 pin header into J1 from the rear of the board, flip the board, and solder one pin of the header on, flip the board again and sure it is 90 degrees to the board, then solder the remaining three pins. Be careful not to touch the breadboard modules with the soldering iron.	Stamp or sign here
		
4.1.10	Insert the 2 pin header into JP1 (Labelled as "3V3 OUTPUT ENABLE") from the rear of the board, flip the board, and solder the header on, making sure it is 90 degrees to the board. Be careful not to touch the breadboard modules with the soldering iron.	Stamp or sign here
		
4.1.11	Insert the jumper onto the 2 pin JP1 header.	Stamp or sign here
		

Fig. 44: 1031-0101 PCB with J1 soldered on.

continues on next page

Table 11 – continued from previous page

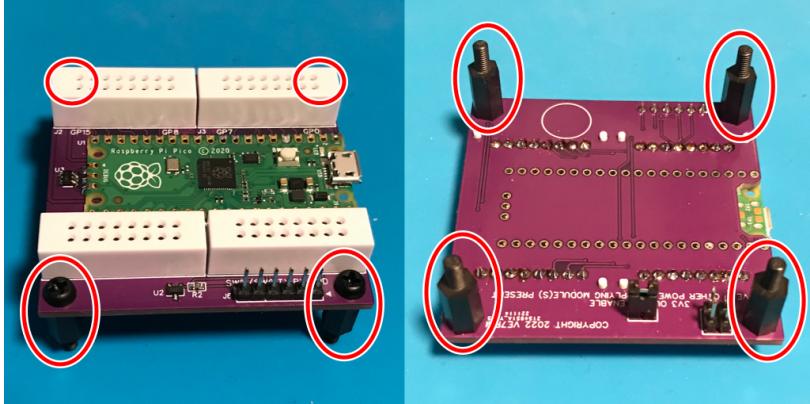
Step #	Description	Signature/Stamp
4.1.12	For each of the four corner holes, attach a nylon screw to a nylon post through the hole.	 <p>Stamp or sign here</p>

Fig. 47: 1031-0101 PCB with four nylon posts attached.

## 280 4.2 1031A programming

281 This assembly step takes 5 minutes.

Table 12: 1031A programming steps

Step #	Description	Signature/Stamp
4.2.1	Connect the programming cable connected to the 1031A programmer to the USB connector on the Pi Pico module on the 1031A board.	 <p>Stamp or sign here</p>

Fig. 48: Programmer connected to the 1031A board

continues on next page

Table 12 – continued from previous page

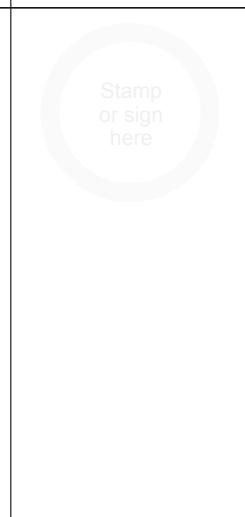
Step #	Description	Signature/Stamp
4.2.2	<p>Connect the USB to Micro USB cable to the workstation USB power adapter and the 1031A programmer. Verify that the screen turns on.</p> 	 <p>Stamp or sign here</p>
4.2.3	<p>Wait for two minutes for the programmer to start up and program the 1031A. The LED on the 1031A Pi Pico module will start blinking once successfully programmed.</p> 	 <p>Stamp or sign here</p>
4.2.4	<p>Disconnect the power USB connector from the programmer, then disconnect the programmer from the now programmed 1031A.</p> 	 <p>Stamp or sign here</p>

Fig. 51: Programmed 1031A

## **Section 5**

### **Test**

#### **5.1 Visual inspection**

<sup>285</sup> This test process takes 2 minutes.

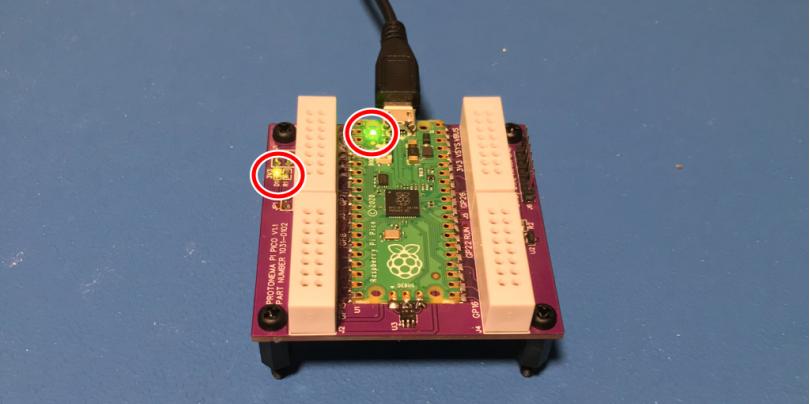
Table 13: 1031A visual inspection

Step #	Description	Signature/Stamp
5.1.1	Verify that there are no loose parts.	Stamp or sign here
5.1.2	Verify that there are no visible fingerprints.	Stamp or sign here

## 286 5.2 QC final check

287 This test process takes 2 minutes.

Table 14: 1031A QC final check

Step #	Description	Signature/Stamp
5.2.1	<p>Connect the USB to Micro USB cable to the workstation USB power adapter and the Pi Pico mounted on the 1031-0101 PCB. Verify that the D1 LED lights up, and the LED on the Pi Pico module blinks.</p> <p>If test does not pass, write down the unexpected behaviour in the "Signature/Stamp" column on the right.</p>  <p>Fig. 52: Powered 1031-0101 PCB</p>	Stamp or sign here

## 288 5.3 QC PASS

- 289 Only perform these steps if all QC checks have passed.  
 290 This test process takes 1 minutes.

Table 15: 1031A QC approval

Step #	Description	Signature/Stamp
5.3.1	Using the tweezers, affix QC Passed sticker in location shown below, then write down the serial number from the QC sticker below the "Signature/Stamp" in the column to the right.	 <small>Stamp or sign here</small>
5.3.2	Take two photographs, one of the front of the 1031A, and one of the back of the 1031A.	 <small>Stamp or sign here</small>

Fig. 53: 1031A with QC Passed sticker

## 291 5.4 QC FAIL

- 292 Only perform these steps if any QC check have failed.  
 293 This test process takes 2 minutes.

Table 16: 1031A QC fail

Step #	Description	Signature/Stamp
5.4.1	Place the 1031A module in the anti-static bag.  	Stamp or sign here
5.4.2	Take an A4 plastic bag, and place the 1031A, along with this document, in the "QC Fail" bin  	Stamp or sign here

Fig. 54: 1031A in anti-static bag.

FPO

## <sup>294</sup> Section 6

# <sup>295</sup> Packaging

### <sup>296</sup> 6.1 1031A packing

- <sup>297</sup> This packaging process takes 3 minutes.

Table 17: 1031A packaging

Step #	Description	Signature/Stamp
6.1.1	Place the 1031A module in the anti-static bag.  	
6.1.2	Place four nylon nuts in a small anti-static bag, and add that bag to the bag the 1031A module is in.  	

Fig. 56: 1031A in anti-static bag.

Fig. 57: Anti-static bag with nylon nuts in the 1031A anti-static bag.

continues on next page

Table 17 – continued from previous page

Step #	Description	Signature/Stamp
6.1.3	Seal the anti-static bag with a 1031A sticker.  	Stamp or sign here
6.1.4	Using the Sharpie pen, Write down the serial number of the 1031A on the sticker, at the end of the line listing the 1031A.  	Stamp or sign here
6.1.5	Place 1031A bag in the box on top of the bottom foam padding.  	Stamp or sign here
6.1.6	Take a photograph of the 1031A in the box.	Stamp or sign here

continues on next page

Table 17 – continued from previous page

Step #	Description	Signature/Stamp
6.1.7	Using the ESD tape, secure the lid of the box.	
	Fig. 61: 1031A in box, sealed with ESD tape.	
6.1.8	Affix a 1031A sticker to the lid of the box.	
	Fig. 62: 1031A in box with sticker.	
6.1.9	Using the Sharpie pen, Write down the serial number of the 1031A on the sticker, at the end of the line listing the 1031A.	
	Fig. 63: 1031A in box with sticker with serial number.	
6.1.10	Take a photograph of the sealed 1031A box.	

## <sup>298</sup> Section 7

### <sup>299</sup> Clean-up

#### <sup>300</sup> 7.1 Consumables

<sup>301</sup> This packaging process takes 5 minutes.

Table 18: Consumables cleanup

Step #	Description	Signature/Stamp
7.1.1	If the ESD gloves have contacted solder paste, or are soiled, they shall be disposed of in the standard waste bin.	
7.1.2	If there is unused solder wire on the spool, it shall be returned to stores.	
7.1.3	Loose component packaging shall be disposed of in the standard waste bin.	

#### <sup>302</sup> 7.2 Tools

<sup>303</sup> This cleanup process takes 5 minutes.

Table 19: Tools cleanup

Step #	Description	Signature/Stamp
7.2.1	All tools shall be returned to the assembly tools container, and returned to the stores supply shelf.  If any tools are damaged or worn, return the container to stores, and let the manager know which tool is damaged or worn.	

continues on next page

Table 19 – continued from previous page

Step #	Description	Signature/Stamp
7.2.2	Remove this document from the springback binder.	Stamp or sign here
7.2.3	Print a new copy of this document, and insert it into the springback binder that this document was originally in.	Stamp or sign here
7.2.4	Return the springback binder with the newly printed document to the 1031A section of the store supply shelf.	Stamp or sign here

### 304 7.3 Workspace

305 This packaging process takes 5 minutes.

Table 20: Workspace cleanup

Step #	Description	Signature/Stamp
7.3.1	Make sure that the workspace is clean and as it was when you started the assembly.  	Stamp or sign here

Fig. 64: Clean assembly workstation

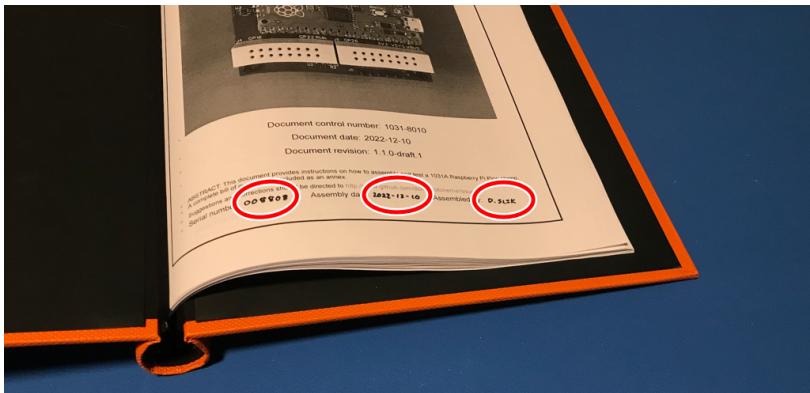
## 306 Section 8

# 307 Record keeping

### 308 8.1 1031A record keeping

- 309 This packaging process takes 5 minutes.

Table 21: 1031A record keeping

Step #	Description	Signature/Stamp
8.1.1	<p>Write the serial number, the date, and your first and last name in large print on the bottom of the front cover of this document.</p> 	<span style="border: 1px solid gray; border-radius: 50%; padding: 10px; text-align: center;">Stamp or sign here</span>
8.1.2	Create a new folder under the 1031A folder, named with the serial number.	<span style="border: 1px solid gray; border-radius: 50%; padding: 10px; text-align: center;">Stamp or sign here</span>
8.1.3	Copy all photos taken during the assembly process into the newly created folder in step #2.	<span style="border: 1px solid gray; border-radius: 50%; padding: 10px; text-align: center;">Stamp or sign here</span>
8.1.4	Remove this document from the binding clamps, scan the document, and save the scanned PDF into the newly created folder in step #2, with the name "1031A-SNAAAAAA.pdf", where AAAAAA is replaced with the serial number.	<span style="border: 1px solid gray; border-radius: 50%; padding: 10px; text-align: center;">Stamp or sign here</span>

continues on next page

Table 21 – continued from previous page

Step #	Description	Signature/Stamp
8.1.5	Three-hole punch the document, then file it at the end of the current month's assembly records binder.	 Stamp or sign here
8.1.6	Add an entry to the assembly records binder, "<Date> - 1031A - SN# AAAAAAA - <Your Name>", where <Date> is replaced with today's date in ISO-8601 YYYY-MM-DD, where AAAAAAA is replaced with the serial number of the 1031A, and where <Your Name> is replaced with your first and last name.	 Stamp or sign here

310 **Section 9**

311 **Process improvement**

312 **9.1 Feedback**

313 Please submit an issue to the [Protonema Issue Repository](http://www.github.com/dslik/protonema/issues) (<http://www.github.com/dslik/protonema/issues>) if you  
314 encounter any of the below situations:

- 315 • Error in this document
- 316 • Unclear directions
- 317 • Suggested process improvements
- 318 • Results of QC failure investigations
- 319 • Tool change suggestions

320 Qualtiy processes and documentation is a team effort. This document would not exist without the participation and  
321 contributions of the entire assebly team.

322 Thank you for reading this assembly instructions document.

323 End of document.

324

## Part II

325

# 1031A Annexes

## 326 Section 10

### 327 Printed Circuit Boards

#### 328 10.1 1031-0101 PCB

Table 22: 1031-0101 PCB

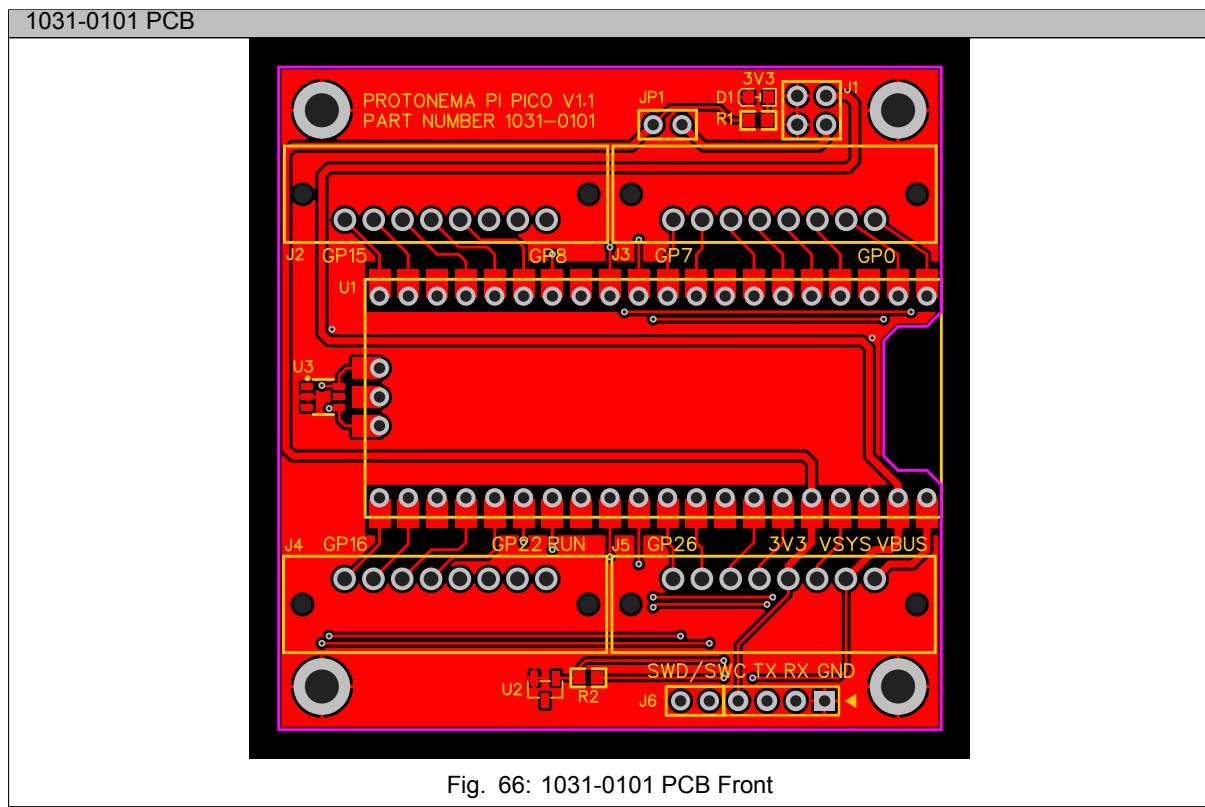
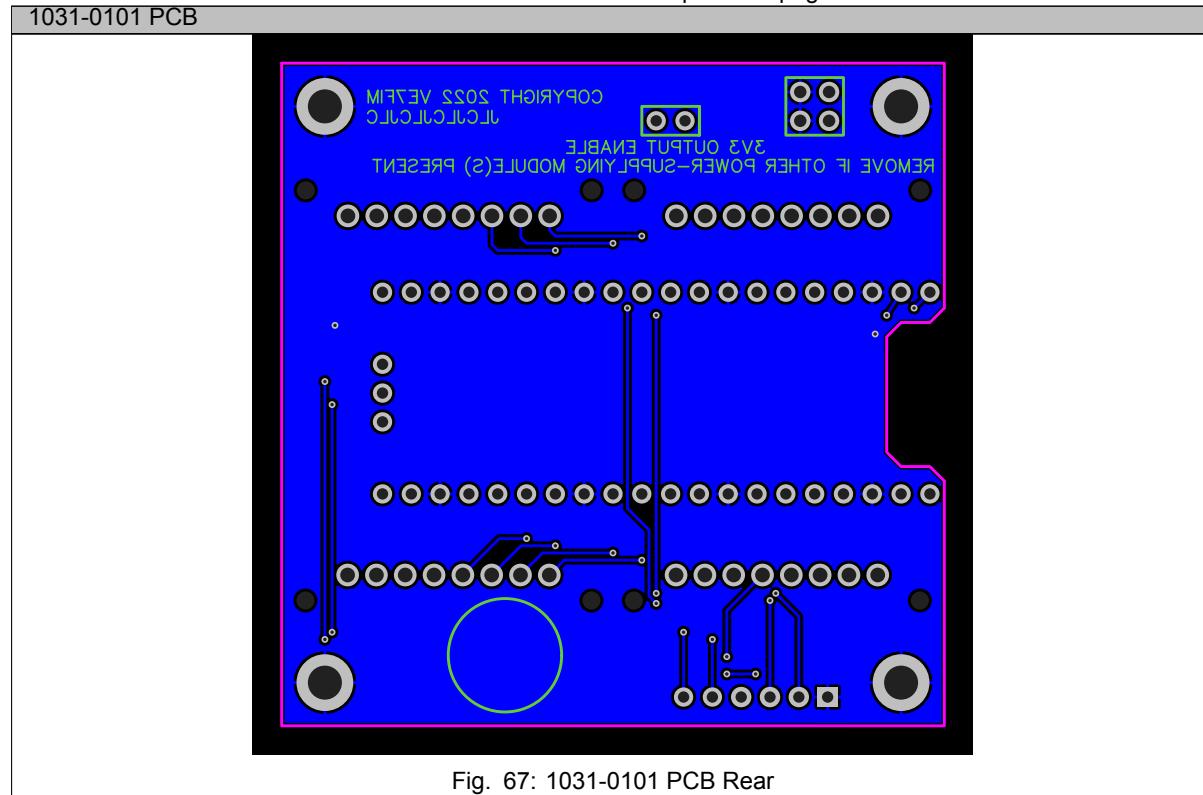


Fig. 66: 1031-0101 PCB Front

continues on next page

Table 22 – continued from previous page



## 329 Section 11

### 330 Bill of materials

#### 331 11.1 1031A Raspberry Pi Pico Stamp

332 The parts required to assemble a 1031A are listed in Table 23.

Table 23: 1031A parts

Reference Designation	Qty	Description	Manufacturer	Manufacturer Part Number	Supplier	Cost
1031-0101	1	Stamp PCB	JLCPCB	Y208-2154951A	JLCPCB	\$0.65 CAD
D1	1	Green LED Indication - Discrete 2V 0805 (2012 Metric)	Lumex Opto Components Inc.	SML-LXT0805GW-TR	Digikey	\$0.57 CAD
J1	1	Straight 2x4 2.54mm Black Pin Headers	Molex	0010897041	Digikey	\$0.64 CAD
J2-J5	4	16 Point solderless breadboard	Cixi Zhongyi Electronics Factory	ZY28	Zhongyi	\$3.96 CAD
J6	1	Connector Header Through Hole 6 position 0.100" (2.54mm)	Molex	0022284060	Digikey	\$0.36 CAD
J7	1	Connector Header Through Hole 2 position 0.100" (2.54mm)	Molex	0022284020	Digikey	\$0.17 CAD
JMP1	1	2 (1 x 2) Position Shunt Connector Black Closed Top 0.100" (2.54mm)	Sullins Connector Solutions	STC02SYAN	Digikey	\$0.15 CAD
R1	1	649 Ohms $\pm 1\%$ 0.1W, 1/10W Chip Resistor 0603 (1608 Metric)	Stackpole Electronics Inc	RMCF0603FT649R	Digikey	\$0.15 CAD
R2	1	1 kOhms $\pm 5\%$ 0.1W, 1/10W Chip Resistor 0603 (1608 Metric)	TE Connectivity	CRGCQ0603J1K0	Digikey	\$0.15 CAD
U1	1	RP2040 Raspberry Pi Pico series ARM® Cortex®-M0+ MCU 32-Bit Embedded Evaluation Board	Raspberry Pi	SC0915	Digikey	\$5.53 CAD
U2	1	Shunt Voltage Reference IC Fixed 3.0V V $\pm 0.2\%$ 15 mA	Texas Instruments	LM4040BIM3-3.0/NOPB	Digikey	\$2.99 CAD
U3	1	16V Clamp 5A (8/20 $\mu$ s) Ipp Tvs Diode Surface Mount SOT-23-6L	YAGEO	UDT26A05L05-LC1	Digikey	\$0.97 CAD

continues on next page

Table 23 – continued from previous page

Reference Designation	Qty	Description	Manufacturer	Manufacturer Part Number	Supplier	Cost
MP1 - MP4	4	Screw - M3 5mm Black Nylon Phillips Socket Button Head	Order By Description			\$0.25 CAD
MP5 - MP8	4	Standoff - M3 11mm+6 Black Nylon	Order By Description			\$0.30 CAD
MP9 - MP12	4	Nut - M3 Black Nylon	Order By Description			\$0.35 CAD
SK1	1	QC Sticker	Order by Description			\$0.0094 CAD
Total						\$17.20 CAD

## 333 11.2 1031A Packaging

334 The parts required to package a 1031A are listed in Table 24.

Table 24: 1031A packing parts

Reference Designation	Qty	Description	Manufacturer	Manufacturer Part Number	Supplier	Cost
N/A	1	Static Shielding Bag 4" X 4" Ziplock	SCS	30044	Digikey	\$0.22 CAD
N/A	1	Static Shielding Bag 1.5" X 2.8" Ziplock	Order by Description			\$0.06 CAD
N/A	1	CORREC-PAK SHIPPER 4 X 4 X 2" ID	Conductive Containers, Inc.	3631	Digikey	\$7.99 CAD
1031-7001	2	1031A ESD Sticker	Jukebox Print			\$4.00 CAD
Total						\$12.27 CAD

<sup>335</sup> **Section 12**

<sup>336</sup> **Reduction of Hazardous Materials**

<sup>337</sup> Compliance declarations, in BOM order.

338 **12.1 MG Chemicals 4900**

Table 25: MG Chemicals 4900 RoHS Compliance

Declaration for MG Chemicals 4900 -  
<https://www.mgchemicals.com/downloads/msds/01%20English%20Can-USA%20SDS/sds-4900-4917.pdf>



**ISO 9001:2015 Quality Management System**  
 SAI Global File #004008  
 Burlington, Ontario, Canada

**SAC305 NO CLEAN SOLDER WIRE**

**4900-4917**

**California Proposition 65** (Chemicals known to cause cancer or reproductive toxicity, USA)

This product does not contain any of the listed substances.

**Europe**

**RoHS** (Restriction of Hazardous Substances Directive)

This product does not contain any lead, cadmium, mercury, hexavalent chromium, PBB's, PBDE's, DEHP, BBP, DBP, or DIBP and complies with European RoHS regulations.

**WEEE** (Waste Electrical and Electronic Equipment Directive)

This product is not a piece of electrical or electronics equipment, and is therefore not governed by this regulation.

**Section 16: Other Information**

**SDS Prepared by** MG Chemical's Regulatory Department

**Date of Review** 06 March 2020

**Supersedes** 09 July 2019

**Reason for Changes:** Update to the emergency phone number information.

**Reference**

1) ACGIH 2017 TLVs and BEIs: Based on the documentation of the threshold limit values for chemical substances and physical agents & biological exposure indices, American Conference of Governmental of Industrial Hygienist Cincinnati, OH (2017).

2) All toxicological data were checked against the RTECS (Registry of Toxic Effects of Chemical Substances®)

*Section continued on the next page*

Page **12 of 13**

Date of Revision: 06 March 2020 / Ver. 3.01

## 339 12.2 JLC lead-free PCB

Table 26: JLC PCB RoHS Compliance

Declaration for JLCPBCB lead-free PCBs - <https://s3.amazonaws.com/helpscout.net/docs/assets/59f1de7804286313cffbb22c/images/5d4d09562c7d3a036965d6a3/ROHS-Certificate-of-Compliance.jpg>

ROHS-Certificate-of-Compliance.jpg 566x800 pixels 2022-08-16, 23:45



<https://s3.amazonaws.com/helpscout.net/docs/assets/59f1de7804286313cffbb22c/images/5d4d09562c7d3a036965d6a3/ROHS-Certificate-of-Compliance.jpg>

Page 1 of 1

### 340 12.3 Lumex SML-LXT0805GW-TR

Table 27: Lumex SML-LXT0805GW-TR Compliance

Declaration for Lumex SML-LXT0805GW-TR - <https://www.lumex.com/attachment/RoHS%203%20REACH%20223%20TSCA%20POPs%20CoC.pdf>



**ITW** Electronic Component Solutions  
 Carol Stream, IL 60188  
 425 N. Gary Avenue  
 www.itwecs.com

Date : 2022/5/6

### Declaration of Conformity to EU RoHS & TSCA

LUMEX parts are in compliance with Directive 2011/65/EU of the European Parliament and Directive 2015/863/EU of the Council of 4 June 2015 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (also known as "RoHS Recast").

LUMEX parts are also in compliance with China RoHS & US TSCA(\*) & POPs(\*\*).

RoHS	
Substance	Maximum Limit (ppm)
Lead (Pb)	1000
Cadmium (Cd)	100
Mercury (Hg)	1000
Hexavalent Chromium (Cr6+)	1000
Poly Brominated Biphenyls (PBB)	1000
Poly Brominated Diphenyl ethers (PBDE)	1000
Bis(2-Eethylhexyl) phthalate (DEHP)	1000
Benzyl butyl phthalate (BBP)	1000
Dibutyl phthalate (DBP)	1000
Diisobutyl phthalate (DIBP)	1000

Some Product meet RoHS exemptions, list as Appendix I.

TSCA		
Substance	CAS No.	EC No.
Phenol, isopropylated phosphate (PIP 3:1)	68937-41-7	273-066-3
Decabromodiphenylether (DecaBDE)	1163-19-5	214-604-9
2,4,6-Tris(tert-butyl)phenol (2,4,6-TTBP)	732-26-3	211-989-5
Hexachlorobutadiene (HCBD)	87-68-3	201-765-5
Pentachlorothiophenol (PCTP)	133-49-3	205-107-8

## 341 12.4 Molex 0010897041

Table 28: Molex 0010897041 RoHS Compliance

Declaration for Molex 0010897041 - [https://www.molex.com/datasheets/rohspdf/0010897041\\_rohs.pdf](https://www.molex.com/datasheets/rohspdf/0010897041_rohs.pdf)**RoHS Certificate of Compliance**

07/11/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

- EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit [www.molex.com](http://www.molex.com)

Haim Eliyahu  
Director, Global Product Stewardship

**Table A**

Molex Part Number	Part Description	RoHS Compliance Status
0010897041	2.54mm Pitch C-Grid Breakaway Header, Dual Row, Vertical, High Temperature, 4 Circuits, Tin (Sn) Plating, 2.72mm PC Tail Length	Compliant

## 342 12.5 Cixi ZY28

Table 29: Cixi ZY28 Compliance

Declaration for Cixi ZY28 -  
<http://27696974.s21i.faiusr.com/2/ABUIABACGAAghLXJiwYogKav1QYwoAY46wg.jpg>

**BST | A RELIABLE TESTING FOR TRUST**  
 GLOBAL TESTING AND CERTIFICATION PRECISION SERVICE CLOUD FACTORY

# Certificate of Compliance

**Certificate Number:** BSTDG190612860702CC

<b>Applicant</b>	: CIXI ZHONGYI ELECTRONICS FACTORY
	Yuxiang Road, Xiaolin Town 315321 Cixi City Zhejiang Province China
<b>Manufacturer</b>	: CIXI ZHONGYI ELECTRONICS FACTORY
	Yuxiang Road, Xiaolin Town 315321 Cixi City Zhejiang Province China
<b>Product Name</b>	: BREAD BOARD
<b>Test Standard</b>	: IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-6:2015, IEC 62321-7-1:2015, IEC 62321-7-2:2017, IEC 62321-8:2017
<b>As shown in the Test Report No.</b>	: BSTDG190612860702CR

The EUT described above has been tested by us and found in compliance with the council RoHS 2 Directive 2011/65/EU Annex II (EU) 2015/863 as last amended by Directive (EU) 2017/2102. This certificate is only valid in conjunction with the test report.

**RoHS**

  
 Tony Qian  
 Approved Signatory  
 Jun.10, 2019

**Dongguan BST Testing Co., Ltd**  
 Add: A1201-1204 Xinsanqi of Dongbao Road, Dongcheng District, Dongguan, Guangdong, China  
 Certificate Search: <http://www bst-lab.com>, Tel: 400-8829628, 800-9990305, E-mail: christina@bst-lab.com

343 **12.6 Molex 0022284060**

Table 30: Molex 0022284060 RoHS Compliance

Declaration for Molex 0022284060 - [https://www.molex.com/datasheets/rohspdf/0022284060\\_rohs.pdf](https://www.molex.com/datasheets/rohspdf/0022284060_rohs.pdf)**RoHS Certificate of Compliance**

07/26/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

- EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit [www.molex.com](http://www.molex.com)

Haim Eliyahu  
Director, Global Product Stewardship

**Table A**

Molex Part Number	Part Description	RoHS Compliance Status
0022284060	KK 254 Breakaway Header, Vertical, 6 Circuits, Tin (Sn) Plating, Mating Pin Length 6.09mm	Compliant

## 344 12.7 Molex 0022284020

Table 31: Molex 0022284020 RoHS Compliance

Declaration for Molex 0022284020 - [https://www.molex.com/datasheets/rohspdf/0022284020\\_rohs.pdf](https://www.molex.com/datasheets/rohspdf/0022284020_rohs.pdf)

### RoHS Certificate of Compliance

06/29/2022

Molex is committed to managing the use of chemical substances in accordance with governmental regulations, industry standards, and customer-specific requirements in order to protect the environment. For each part listed, this document provides:

- EU RoHS Compliance Status.** EU RoHS status is declared per Directive 2011/65/EU and its subsequent amendments, including the Directive EU 2015/863 which additionally prohibited four phthalates. Homogeneous materials of parts that are compliant to this legislation have less than 0.1% by weight each of lead, mercury, hexavalent chromium, PBB, PBDE, DBP, BBP, DIBP, DEHP, and 0.01% by weight of cadmium. In situations where an exemption applies, the preceding limits, corresponding to the exempted substance(s), may be higher.

Molex's sole liability for incorrectly certifying a product shall be either replacement of the Molex product or, alternatively and in the sole discretion of Molex, return of the purchase price paid for the relevant Molex product.

For additional information regarding Molex's environmental initiatives and further explanation of this information, please visit [www.molex.com](http://www.molex.com)

Haim Eliyahu  
Director, Global Product Stewardship

Table A

Molex Part Number	Part Description	RoHS Compliance Status
0022284020	KK 254 Breakaway Header, Vertical, 2 Circuits, Tin (Sn) Plating, Mating Pin Length 6.09mm	Compliant

345 **12.8 Sullins STC02SYAN**

Table 32: Sullins STC02SYAN RoHS Compliance

Declaration for Sullins STC02SYAN -  
<https://www.sullinscorp.com/wp-content/uploads/2019/10/Sullins-RoHS-Compliant-Statement.pdf>



**RoHS3 Compliance Statement**

10/3/2019

This statement certifies that all active assemblies manufactured by Sullins Connector Solutions are fully RoHS compliant in accordance with EU RoHS Directives 2011/65/EU through (EU) 2015/863 and the Council of 4 June 2015 on the restriction of the use of certain hazardous substances in electrical and electronic equipment (RoHS Directives). We hereby declare the following materials or substances are not contained therein (the material/substance is not found above the threshold level listed other than exemptions approved by RoHS). The restricted substances and their limits per the RoHS Directive (EU) 2015/863 dated 4 June 2015 are as listed below:

Material/Substance	Threshold Level	Percent by Weight
Lead and Lead Components	1000 PPM	0.1% by weight in homogeneous materials
Mercury and Mercury Compounds	1000 PPM	0.1% by weight in homogeneous materials
Cadmium and Cadmium Compounds	100 PPM	0.01% by weight in homogeneous materials
Hexavalent Chromium Compounds	1000 PPM	0.1% by weight in homogeneous materials
Polybrominated Biphenyls, PBBs	1000 PPM	0.1% by weight in homogeneous materials
Polybrominated Diphenyl ethers, PBDEs including deca-BDE	1000 PPM	0.1% by weight in homogeneous materials
Bis (2- ethylhexyl) phthalate (DEHP)	1000 PPM	0.1% by weight in homogeneous materials
Butyl benzyl phthalate (BBP)	1000 PPM	0.1% by weight in homogeneous materials
Dibutyl phthalate (DBP)	1000 PPM	0.1% by weight in homogeneous materials
Diisobutyl Phthalate (DIBP)	1000 PPM	0.1% by weight in homogeneous materials

If you have questions about this request or the requirement, please do not hesitate to contact  
[support@sullinscorp.com](mailto:support@sullinscorp.com).

Ariana Castillo  
 Quality Management System Administrator  
 Sullins Connector Solutions

801 E Mission Rd, San Marcos CA 92069 | 760-744-0125 | [www.sullinscorp.com](http://www.sullinscorp.com)

346 **12.9 Stackpole RMCF0603FT649R**

Table 33: Stackpole RMCF0603FT649R RoHS Compliance

Declaration for Stackpole RMCF0603FT649R -  
[https://www.seiselect.com/catalog/SEI-RoHS\\_Compliance\\_Status.pdf](https://www.seiselect.com/catalog/SEI-RoHS_Compliance_Status.pdf)



Resistors						
Standard Product Series	Description	Package / Termination Type	Standard Series RoHS Compliant	Lead-Free Termination Composition	Lead-Free Mfg. Effective Date (Std Product Series)	Lead-Free Effective Date Code (YY/WW)
NSP	Ceramic Housed - Consumer Grade Leaded Resistor <i>DISCONTINUED (May 3, 2013)</i>	Axial	YES	99.3/0.7 Sn/Cu	Jan-04	04/01
NSZ	Ceramic Housed Wirewound Resistor with Specialty Leads	Radial	YES	99.3/0.7 Sn/Cu	Jan-04	04/01
NVM	Ceramic Housed Vertical Mount Wirewound Resistor (Standard WW)	Radial	YES	100% Matte Sn	Always	Always
NWW	General Purpose and Precision Leaded Wirewound Resistor - Conformal Coated - Non-Inductive	Axial	YES	100% Matte Sn	Jan-06	06/01
PCB	Ceramic Housed Leaded Wirewound Resistor - PC Mount <i>DISCONTINUED (July 1, 2014)</i>	Radial	YES	100% Matte Sn	Always	Always
RACF	Thick Film Surface Mount Chip Resistor Array Concave Terminations <i>DISCONTINUED (Nov. 15, 2019)</i>	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jan-04	04/01
RAF	Thick Film Surface Mount Chip Resistor Array Flat Terminations	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jul-04	04/27
RAVF	Thick Film Surface Mount Chip Resistor Array Convex Terminations	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jan-04 (Japan) Jul-04 (Taiwan)	04/01 04/27
RAVS	Convex Anti-Sulfur Chip Resistor Array	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Always	Always
RC	Carbon Composition Leaded Resistor	Axial	YES	100% Matte Sn	Jan-86	86/01
RGC	Semi-Precision Thick Film Surface Mount Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jul-04	04/27
RHC	High Power Thick Film Surface Mount Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jul-04	04/27
RMCA	Automotive Grade Thick Film Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Always	Always
RMCF	General Purpose Thick Film Surface Mount Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jan-04 (Japan) Jan-05 (Taiwan, China)	04/01 05/01
RMCG	Gold Barrier Thick Film Surface Mount Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Jan-06	06/01
RMCP	General Purpose High Power Thick Film Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Always	Always
RMCS	Sulfur Resistant Thick Film Surface Mount Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Always	Always
RMCW	Wide Termination Thick Film Chip Resistor	SMD	YES <sup>(1)</sup>	100% Matte Sn over Ni	Always	Always
RMEF	General Purpose Thick Film Surface Mount Chip Resistor 100% Lead Free	SMD	YES	100% Mtte Sn over Ni	Always	Always
RNCF	Precision Thin Film Surface Mount Chip Resistor	SMD	YES	100% Matte Sn over Ni	May-04	04/18
RNCH	Anti-Corrosive Tantalum Nitride Replacement Surface Mount Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always
RNCP	High Power Anti-Sulfur Thin Film Chip Resistor	SMD	YES	100% Matte Sn over Ni	Always	Always
RNCS	Anti-Corrosive Tantalum Nitride Replacement Surface Mount Chip Resistor	SMD	YES	100% Matte Sn over Ni	May-04	04/18
RNCW	Thin Film Wire-Bondable Chip Resistor - <i>DISCONTINUED (Jan. 17, 2018)</i>	SMD	YES	Gold Plating	Always	Always
RNF	General Purpose Metal Film Leaded Resistor	Axial	YES	99.3/0.7 Sn/Cu 100% Matte Sn	Apr-05 (Japan) Jan-04 (Taiwan, China)	05/14 04/01
RNMF	General Purpose Mini Metal Film Leaded Resistor	Axial	YES	99.3/0.7 Sn/Cu 100% Matte Sn	Apr-05 (Japan) Jan-04 (Taiwan, China)	05/14 04/01
RNS	Ultra-Miniature Metal Film Resistor	Axial	YES	100% Matte Sn	Always	Always

Note (1): RoHS Compliant by means of exemption 7c-l.

Rev Date: 3/1/2022

3

[www.seiselect.com](http://www.seiselect.com)  
[marketing@seiselect.com](mailto:marketing@seiselect.com)

This specification may be changed at any time without prior notice.  
 Please confirm technical specifications before you order and/or use.

## 12.10 TE CRGCQ0603J1K0

347

Table 34: TE CRGCQ0603J1K0 RoHS Compliance

Declaration for TE CRGCQ0603J1K0 - <a href="https://www.te.com/commerce/alt/SinglePartSearch.do?PN=1-2176340-9&amp;dest=stmt">https://www.te.com/commerce/alt/SinglePartSearch.do?PN=1-2176340-9&amp;dest=stmt</a>	
	Statement of Compliance
<u>Requested Part</u>	
19 August 2022	CRGCQ0603J1K0
	(Part 1 of 1)
	TE Internal Number: 1-2176340-9
	Product Description: CRGCQ 0603 1K0 5%
	Part Status: Active
	Mil-Spec Certified: No
	EU RoHS Directive 2011/65/EU: Compliant with Exemptions 7(c)-I - Pb- in glass or Ceramic Elec. Comps.
This declaration covers EU Directive 2011/65/EU incl. Delegated Directive 2015/863/EU.	
	EU ELV Directive: Compliant with Exemptions 2000/53/EC System Problem
	China RoHS:  Restricted Materials Above Threshold MIIT Order No 32, 2016
	EU REACH SVHC Compliance: Current ECHA Candidate List: JUNE 2022 (224) (EC) No. 1907/2006 Candidate List Declared Against: JUNE 2022 (224)
	Does not contain REACH SVHC
	Halogen Content: Low Halogen - Br, Cl, F, I < 900 ppm per homogenous material. Also BFR/CFR/PVC Free
	Solder Process Capability Code: Reflow solder capable to 260°C
	Material Declarations: <a href="#">MD_1-2176340-9</a>
	<a href="#">MD_1-2176340-9</a>
TE Connectivity Corporation	1050 Westlakes Drive
Berwyn, PA 19312	This information is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information they provided. This information is subject to change.
	The part numbers that TE has identified as EU RoHS compliant have a maximum concentration of 0.1% by weight in homogeneous materials for lead, hexavalent chromium, mercury, PbB, PBrE, DBP, BBP, DEHP, DBP, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2011/65/EU (RoHS2). Finished electrical and electronic equipment (EEE) must also meet the RoHS2 requirements.
	Additionally, the part numbers that TE has identified as EU ELV compliant have a maximum concentration of 0.1% by weight in homogeneous materials for lead, hexavalent chromium, and mercury, and 0.01% for cadmium, or qualify for an exemption to these limits as defined in the Annexes of Directive 2000/53/EC (ELV).
	Regarding the REACH Regulation, the information TE provides on SVHC in articles for this part number is based on the latest European Chemicals Agency (ECHA) Guidance on requirements for substances in articles posted at this URL: <a href="https://echa.europa.eu/guidance-documents/guidance-on-reach">https://echa.europa.eu/guidance-documents/guidance-on-reach</a>
Page 1 of 2	

## 348 12.11 Raspberry Pi SC0915

Table 35: Raspberry Pi SC0915 RoHS Compliance

Declaration for Raspberry Pi SC0915 -  
[https://www.mouser.com/catalog/additional/Seeed\\_Studio\\_RaspberryPi\\_Pico\\_DOC\\_EU.pdf](https://www.mouser.com/catalog/additional/Seeed_Studio_RaspberryPi_Pico_DOC_EU.pdf)

DocuSign Envelope ID: 8567F569-D227-4A71-91F2-294D323D9222



Raspberry Pi Trading  
 Maurice Wilkes Building  
 Cowley Road  
 Cambridge  
 CB4 0DS  
 Web  
<http://raspberrypi.org>

### European Declaration of Conformity

Raspberry Pi (Trading) hereby declares under our own responsibility that the following product:

Raspberry Pi Pico

Are in conformity with the following applicable community harmonised legislation:

Electromagnetic Compatibility Directive (EMC) 2014/30/EU,  
 Restriction of Hazardous Substances (RoHS) Directive; The product complies with 2011/65/EU and all of its amendments as of the date of this document

The following harmonised standards have been used to demonstrate conformity to these standards:

EN 55032:2015

Signed on behalf of the Raspberry Pi (Trading) Limited.

DocuSigned by:

6412FB9CB8B3427...

07 April 2021 | 10:44 BST

James Adams  
 COO

Date

Raspberry Pi (Trading) Limited

## 349 12.12 TI LM4040BIM3-3.0

Table 36: TI LM4040BIM3-3.0 RoHS Compliance

Declaration for TI LM4040BIM3-3.0 - <https://www.ti.com/lit/cr/szzq088p/szzq088p.pdf>

DocuSign Envelope ID: CE6CFC3B-581B-4D54-83DD-78FDF6B88F4D

**Statement on Restriction of Hazardous Substances (“RoHS”) for TI Products**

TI products are designated as “RoHS-Compliant” when designated RoHS = Yes, or RoHS = Exempt, to comply with EU Directive 2011/65/EU (entered July 21, 2011) and the amended Directive (EU) 2015/863 (effective July 22, 2019) for Restriction of the Use of Hazardous Substances (“RoHS”).

To the best of TI’s knowledge, TI products that are declared as RoHS Compliant

- Do not contain restricted substances **above** the maximum threshold values shown in Table 1  
OR
- Where applicable, may be subject to one of the RoHS Annex III exemptions for lead (Pb) as shown in Table 2. (For externally purchased components, other RoHS exemptions may apply):

**TABLE 1**

<b>Substance</b>	<b>Threshold</b>	<b>EU RoHS Directive</b>
Cadmium (Cd)	0.01% (100ppm)	2002/95/EC amended 2011/65/EU
Lead (Pb)	0.1% (1000ppm)	2002/95/EC amended 2011/65/EU
Mercury (Hg)	0.1% (1000ppm)	2002/95/EC amended 2011/65/EU
Hexavalent Chromium (Cr <sup>6</sup> )	0.1% (1000ppm)	2002/95/EC amended 2011/65/EU
Polybrominated biphenyls (PBBs)	0.1% (1000ppm)	2002/95/EC amended 2011/65/EU
Polybrominated diphenylethers (PBDEs)	0.1% (1000ppm)	2002/95/EC amended 2011/65/EU
Bis(2-ethylhexyl) phthalate (DEHP)	0.1% (1000ppm)	EU 2015/863, enforced 22 Jul 2019
Butyl benzyl phthalate (BBP)	0.1% (1000ppm)	EU 2015/863, enforced 22 Jul 2019
Dibutyl phthalate (DBP)	0.1% (1000ppm)	EU 2015/863, enforced 22 Jul 2019
Diisobutyl phthalate (DIBP)	0.1% (1000ppm)	EU 2015/863, enforced 22 Jul 2019

**TABLE 2**

<b>EU RoHS Exemption</b>	<b>Description</b>	<b>Category</b>
7(a)	Lead in high melting temperature type solders (i.e. lead based alloys containing 85 % by weight or more lead)	2002/95/EC amended 2011/65/EU
7(c)-i	Electrical and electronic components containing lead in a glass or ceramic other than dielectric ceramic in capacitors, e.g. piezoelectronic devices, or in a glass or ceramic matrix compound	2002/95/EC amended 2011/65/EU
15(a)	Lead in solders to complete a viable electrical connection between the semiconductor die and carrier within integrated circuit flip chip packages where at least one of the following criteria applies: - A semiconductor technology node of 90 nm or larger; - A single die of 300 mm <sup>2</sup> or larger in any semiconductor node; - Stacked die packages with die of 300 mm <sup>2</sup> or larger, or silico interposers of 300 mm <sup>2</sup> or larger	2011/65/EU amended (EU) 2019/172: Categories 1 to 7 & 10
15	Lead in solders to complete a viable electrical connection between the semiconductor die and carrier within integrated circuit flip chip packages	2011/65/EU amended (EU) 2019/172: Categories 8, 9 & 11

350 **12.13 Yageo UDT26A05L05**

Table 37: Yageo UDT26A05L05 RoHS Compliance

Declaration for Yageo UDT26A05L05 - N/A	

FPO

351 **12.14 M3 8mm Nylon Screw**

Table 38: M3 8mm Nylon Screw RoHS Compliance

Declaration for M3 8mm Nylon Screw - N/A
 <p>A photograph showing a clear plastic bag filled with numerous small, black, cylindrical M3 8mm Nylon Screws. A white rectangular label is pinned to the top center of the bag. The label contains the following text in Chinese:</p> <p>合格证 品名:尼龙螺丝 型号:十字M3*8 数量: 1000 材料: PA66 ROHS</p>

352 **12.15 M3 11mm Nylon Standoff**

Table 39: M3 11mm Nylon Standoff RoHS Compliance

Declaration for M3 11mm Nylon Standoff - N/A


353 **12.16 M3 Nylon Bolt**

Table 40: M3 Nylon Bolt RoHS Compliance

Declaration for M3 Nylon Bolt - N/A
<p>物料标签   PRODUCT QUALIFIED CARD</p> <p>产品名称: 六角螺帽</p> <p>规格型号: M3</p> <p>数    量: 1000 只</p> <p>产品编码: Z05BK0201/0775/0000/M03</p> <p>材    质: PA66 ROHS</p> <p>2022.1.16</p>