

A possible design for R , the so-called Kimura model:

$$R = \begin{pmatrix} -2\beta - \alpha & \beta & \alpha & \beta \\ \beta & -2\beta - \alpha & \beta & \alpha \\ \alpha & \beta & -2\beta - \alpha & \beta \\ \beta & \alpha & \beta & -2\beta - \alpha \end{pmatrix}$$