

# TEST EQUIPMENT

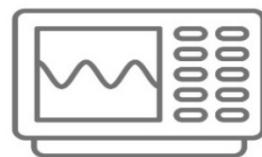
MultiMeter



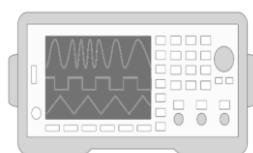
Power Supply



OscilloScope



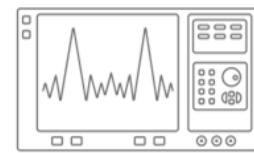
Func Generator



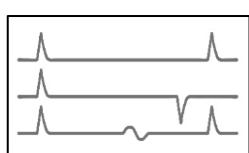
Logic Analyzer



Spectrum Analyzer



TDR



Power Analyzer



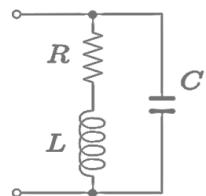
Temp Chamber



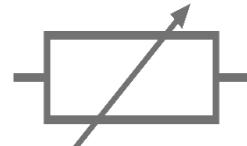
IR Camera



LCR Meter



Electronic Load



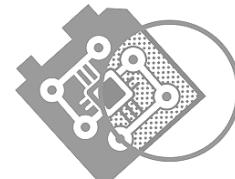
Current Probe



VIDEO Analyzer



X-Ray Machine



*By Shimi Cohen*

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# MULTIMETER

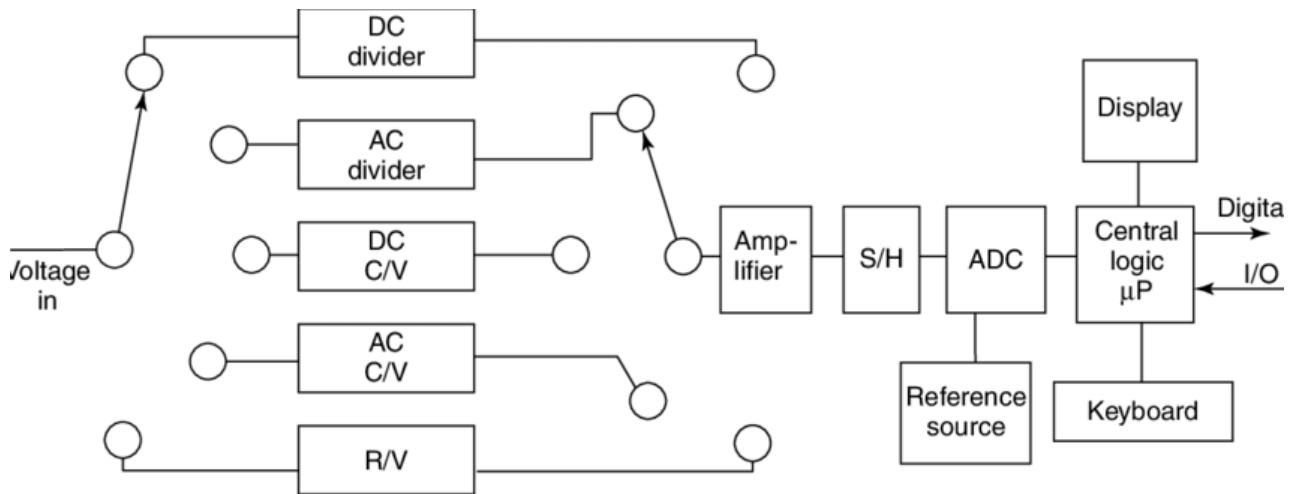
## 1.1 THEORY OF OPERATION

Digital multimeters measure electrical quantities using analog-to-digital conversion. Input signals pass through precision attenuators and amplifiers. The ADC converts analog values to digital readings displayed on LCD screens. True RMS meters use mathematical algorithms to calculate root-mean-square values of AC signals. Basic meters only measure average values and multiply by form factors.



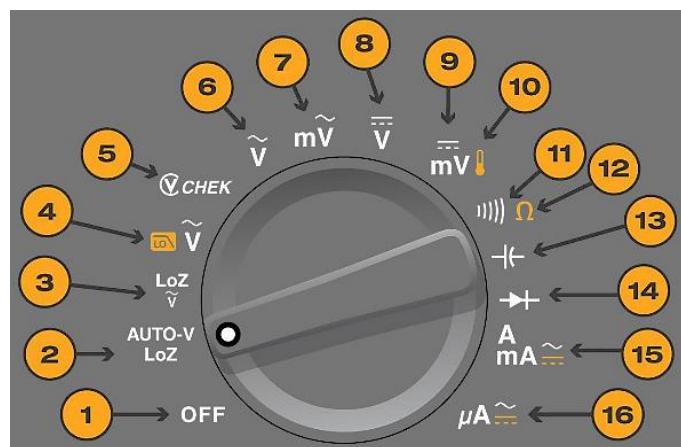
## 1.2 INTERNAL ARCHITECTURE

Core components include precision voltage references, operational amplifiers, and high-resolution ADCs. Input protection circuits prevent damage from overvoltage conditions. Current measurements use precision shunt resistors or current transformers. Modern meters integrate microcontrollers for measurement processing and display management. Memory stores readings and calibration constants.



## 1.3 PRIMARY FUNCTIONS

Function	Purpose	Typical Range
DC Voltage	Power rail verification	$\pm 1000V$
AC Voltage	Signal amplitude measurement	$\pm 750V$ RMS
Resistance	Component testing	$0.1\Omega$ to $100M\Omega$
Current	Power consumption analysis	$\pm 10A$
Continuity	Trace verification	$<50\Omega$ beep
Capacitance	Component verification	$1nF$ to $10mF$



1. ON/OFF switch
2. AUTO-V/LoZ: ghost readings
3. AC voltage/LoZ: low-input imp.
4. AC voltage with low-pass filter
5. VCHEKTM: simultaneous testing
6. AC voltage
7. AC millivolts
8. DC voltage
9. DC millivolts
10. Temperature
11. Continuity
12. Resistance
13. Capacitance
14. Diode test
15. AC, DC amps and millamps
16. AC, DC microamps

## 1.4 GENERAL RULES

Always check measurement category ratings before connecting to circuits. Use proper probe selection for frequency and voltage requirements. Verify meter accuracy specifications against measurement needs. Connect ground lead first when measuring live circuits. Use lowest possible measurement range for maximum accuracy. Allow thermal stabilization before precision measurements.

## 1.5 MANUFACTURER MODELS

Manufacturer	Model	Key Feature
Fluke	87V	True RMS industrial grade
Keysight	34465A	6 digits bench DMM
Tektronix	DMM4050	Dual display capability
Rohde & Schwarz	HMC8012	100kHz bandwidth
Keithley	DMM7510	7 digits precision



## 1.6 USAGE GUIDELINES

Select appropriate measurement function before connecting probes. Use proper probe techniques to minimize measurement errors. Verify measurement stability before recording values. For current measurements, break circuit connections and insert meter in series. Use current clamps for non-intrusive measurements when available.

### PRO TIP

Use relative mode to null out test lead resistance when measuring low-resistance values. This eliminates measurement errors caused by probe resistance in precision applications.



# OSCILLOSCOPE

## 2.1 THEORY OF OPERATION

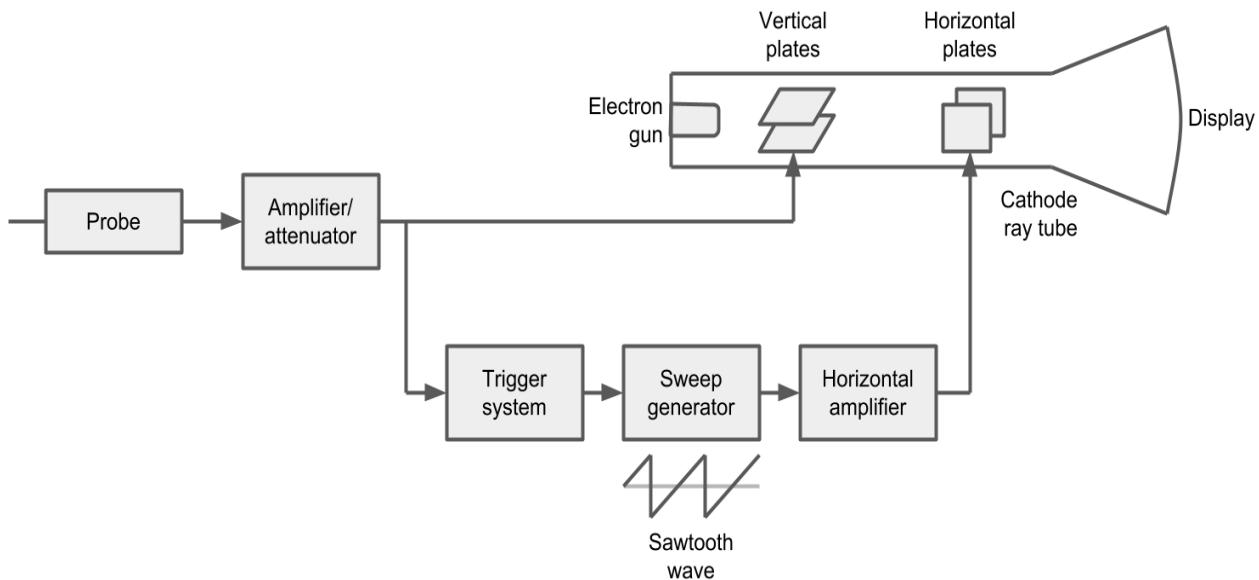
Oscilloscopes sample input signals using analog-to-digital converters at high speed. Time-domain waveforms display voltage variations over time. Trigger circuits synchronize displays to stable signal patterns. Bandwidth determines maximum frequency response accuracy. Sample rate affects temporal resolution and aliasing prevention. Memory depth controls maximum capture duration at full sample rates.



## 2.2 INTERNAL ARCHITECTURE

Front-end amplifiers provide gain control and input protection. Anti-aliasing filters prevent frequency folding artifacts. High-speed ADCs digitize signals for processing and display.

Digital signal processors perform mathematical operations like FFT analysis. Large memory buffers store waveform data. Display engines render waveforms on high-resolution screens.



## 2.3 PRIMARY FUNCTIONS

Signal visualization reveals timing relationships and signal integrity issues. Protocol decoding translates digital communications into readable formats. Automated measurements calculate parameters like rise time and jitter. Advanced triggering isolates specific signal events. Math functions enable signal processing and analysis. Multiple channels support differential and multi-signal analysis.



## 2.4 GENERAL RULES

Rule	Explanation
Bandwidth Rule	Use 3-5x signal frequency for accurate measurements
Probe Loading	Consider input capacitance effects on circuits
Trigger Level	Set at 50% of signal amplitude for stable display
Sample Rate	Use 5-10x bandwidth for proper reconstruction

## 2.5 MANUFACTURER MODELS

- Keysight DSOX3034T: 350MHz bandwidth, 4-channel mixed-signal capability
- Tektronix MSO64: 1GHz bandwidth, advanced protocol analysis
- Rohde & Schwarz RTO2044: 4GHz bandwidth, low noise floor
- LeCroy WaveSurfer 3024: 200MHz bandwidth, advanced math functions
- Rigol MSO5074: 70MHz bandwidth, cost-effective solution

## 2.6 USAGE GUIDELINES

Match probe attenuation to measurement requirements. Compensate probes regularly for accurate measurements. Use appropriate grounding techniques to minimize noise pickup.

Set trigger levels carefully to capture desired signal events. Adjust timebase and voltage scales for optimal waveform viewing. Use cursors for precise parameter measurements.

### PRO TIP

Use infinite persistence mode to observe signal variations over time. This reveals intermittent glitches and timing variations not visible in normal sweep modes.



# DIGITAL POWER SUPPLY

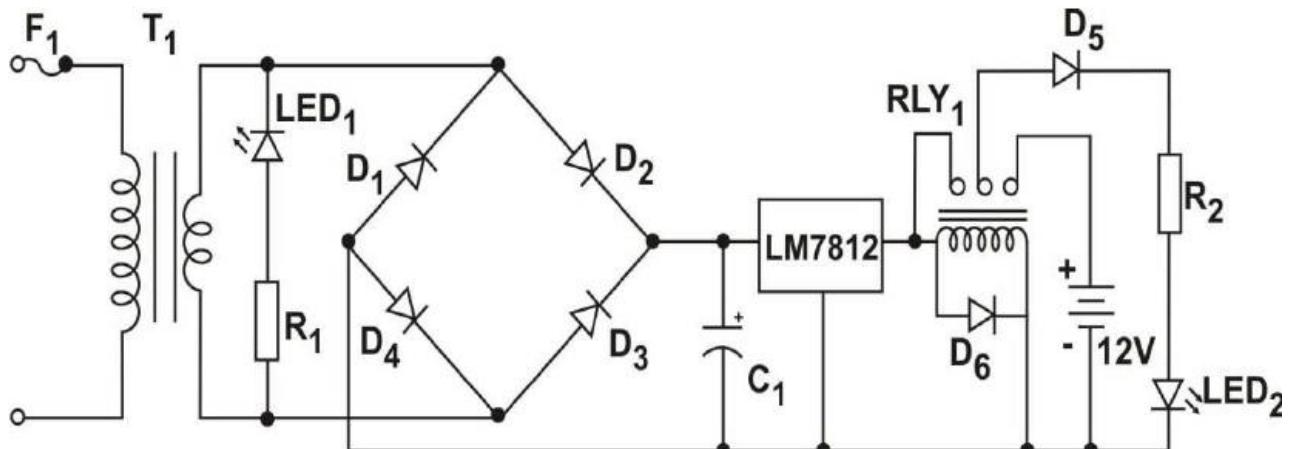
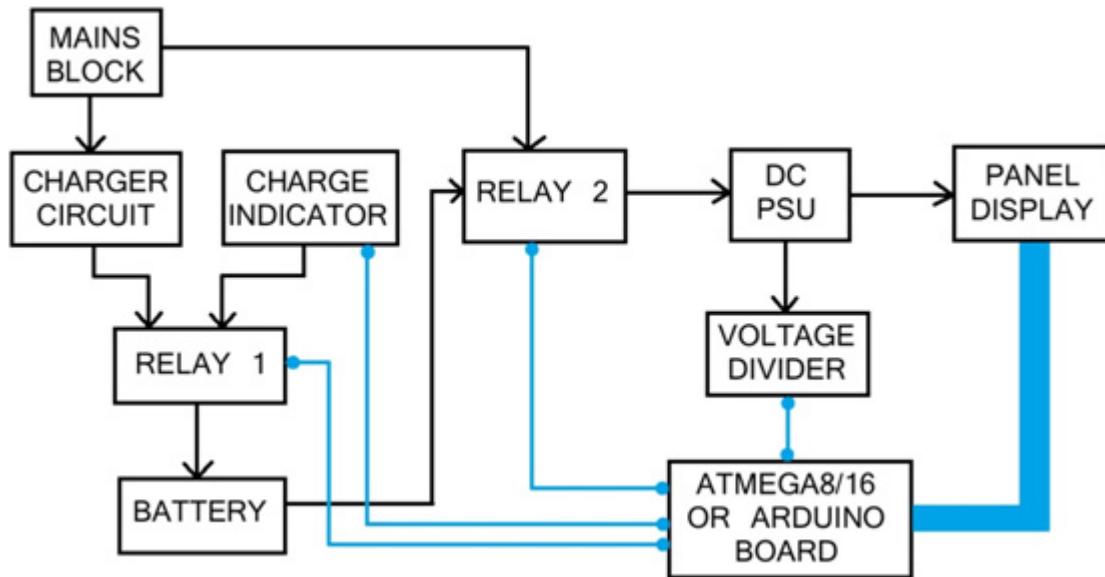
## 3.1 THEORY OF OPERATION

Programmable power supplies use switching or linear regulation to provide precise output voltages. Digital control systems adjust output parameters via computer interfaces. Current limiting protects circuits during testing. Switching supplies offer high efficiency but introduce ripple noise. Linear supplies provide clean outputs but generate heat. Remote sensing compensates for voltage drops in test leads.



### 3.2 INTERNAL ARCHITECTURE

Control microprocessors execute commands from PC interfaces. Digital-to-analog converters set reference voltages for regulation circuits. Precision current shunts monitor output current for limiting and measurement. Switching topologies include buck, boost, and flyback configurations. Linear regulators use pass transistors with feedback control. Protection circuits prevent overcurrent and overtemperature conditions.



### 3.3 PRIMARY FUNCTIONS

Programmable voltage and current outputs support automated testing. Sequencing capabilities power complex systems in proper order. Data logging records power consumption profiles during operation. Remote control enables integration with automated test equipment. Multiple output channels support multi-rail systems.

Protection features prevent damage during fault conditions.

### 3.4 GENERAL RULES

Always verify output settings before connecting to circuits. Use appropriate wire gauge for current requirements. Connect sense lines directly to load for accurate regulation.

Monitor power dissipation to prevent overheating. Set conservative current limits during initial testing. Verify output stability under dynamic load conditions.

### 3.5 MANUFACTURER MODELS

Manufacturer	Model	Specifications
Keysight	E36313A	Triple output, USB/LAN control
Tektronix	PWS4323	375W, precision regulation
Rohde & Schwarz	HMC8043	3-channel, color display
BK Precision	9185B	Single output, 375W
Rigol	DP832A	Triple output, SCPI commands

### 3.6 USAGE GUIDELINES

Configure output parameters before enabling outputs. Use proper connection techniques to minimize voltage drops. Set current limits slightly above expected consumption.

Program voltage sequences to match system power-up requirements. Monitor output ripple and noise specifications. Use remote sensing for critical voltage accuracy.

#### PRO TIP

Enable current limit recovery mode to automatically restart after overcurrent events. This prevents permanent shutdown during transient current spikes common in digital circuits.



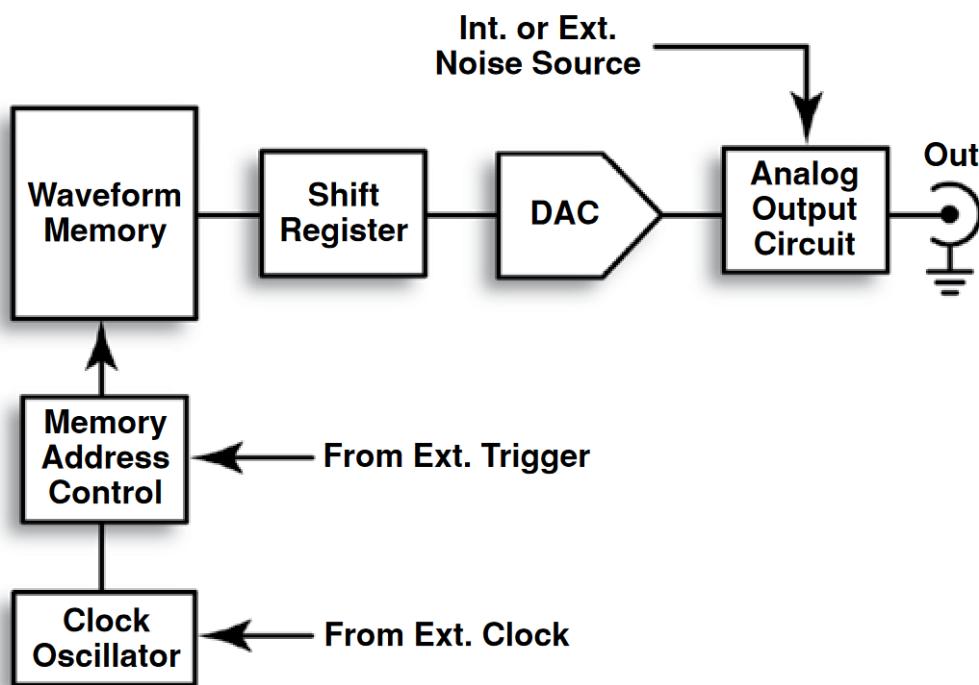
# FUNCTION GENERATOR

## 4.1 THEORY OF OPERATION

Waveform generators create precise electrical signals using direct digital synthesis (DDS).

Digital signal processors calculate waveform samples stored in memory. Digital-to-analog converters reconstruct analog outputs.

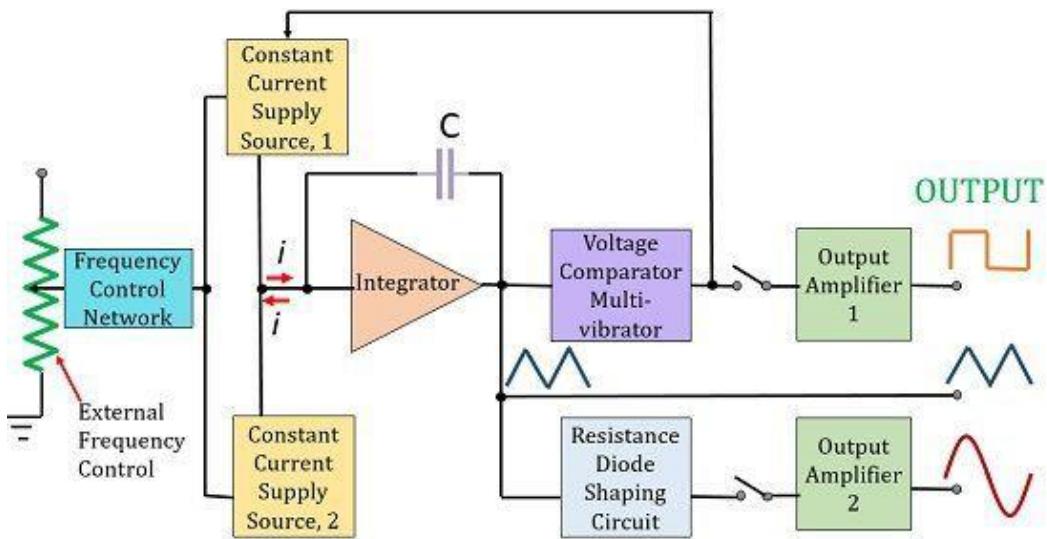
Phase-locked loops provide stable frequency references. Amplitude control circuits adjust output levels. Modulation capabilities create complex signal patterns.



## 4.2 INTERNAL ARCHITECTURE

Reference oscillators provide timing accuracy. Memory stores waveform data points. High-speed DACs convert digital samples to analog signals.

Output amplifiers provide signal conditioning and impedance matching. Synchronization circuits enable multi-channel operation. Trigger systems coordinate with external equipment.

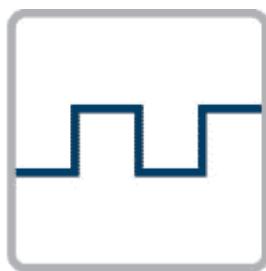


## 4.3 PRIMARY FUNCTIONS

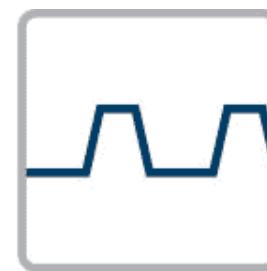
Standard waveform generation includes sine, square, and triangle waves. Arbitrary waveforms enable custom signal creation. Sweep functions test frequency response characteristics. Modulation capabilities include AM, FM, and pulse modulation. Noise generation supports sensitivity testing. Burst modes create packet-like signals.



TRIANGLE



RECTANGLE



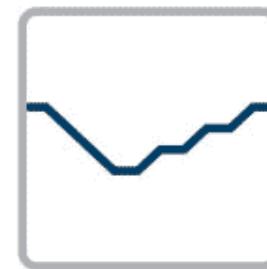
TRAPEZOID



SINE



RAMP



ARBITRARY

## 4.4 GENERAL RULES

Match generator impedance to load requirements for maximum power transfer. Verify frequency accuracy against application needs. Consider harmonic content when selecting waveform types.

Use appropriate cables and terminations for signal integrity. Set conservative amplitude levels to prevent circuit damage. Synchronize multiple generators when phase relationships matter.

## 4.5 MANUFACTURER MODELS

- Keysight 33622A: 120MHz bandwidth, arbitrary waveform capability
- Tektronix AFG31252: 250MHz, dual-channel operation
- Rohde & Schwarz HMF2550: 50MHz, pulse generation features
- BK Precision 4087B: 80MHz, cost-effective solution
- Rigol DG822: 25MHz, basic arbitrary waveform functions



## 4.6 USAGE GUIDELINES

Configure output parameters before connecting to circuits under test. Use proper termination to prevent reflections. Verify waveform quality with oscilloscope monitoring.

Set appropriate trigger modes for test synchronization. Use high-impedance mode when driving multiple loads. Program custom waveforms using manufacturer software tools.

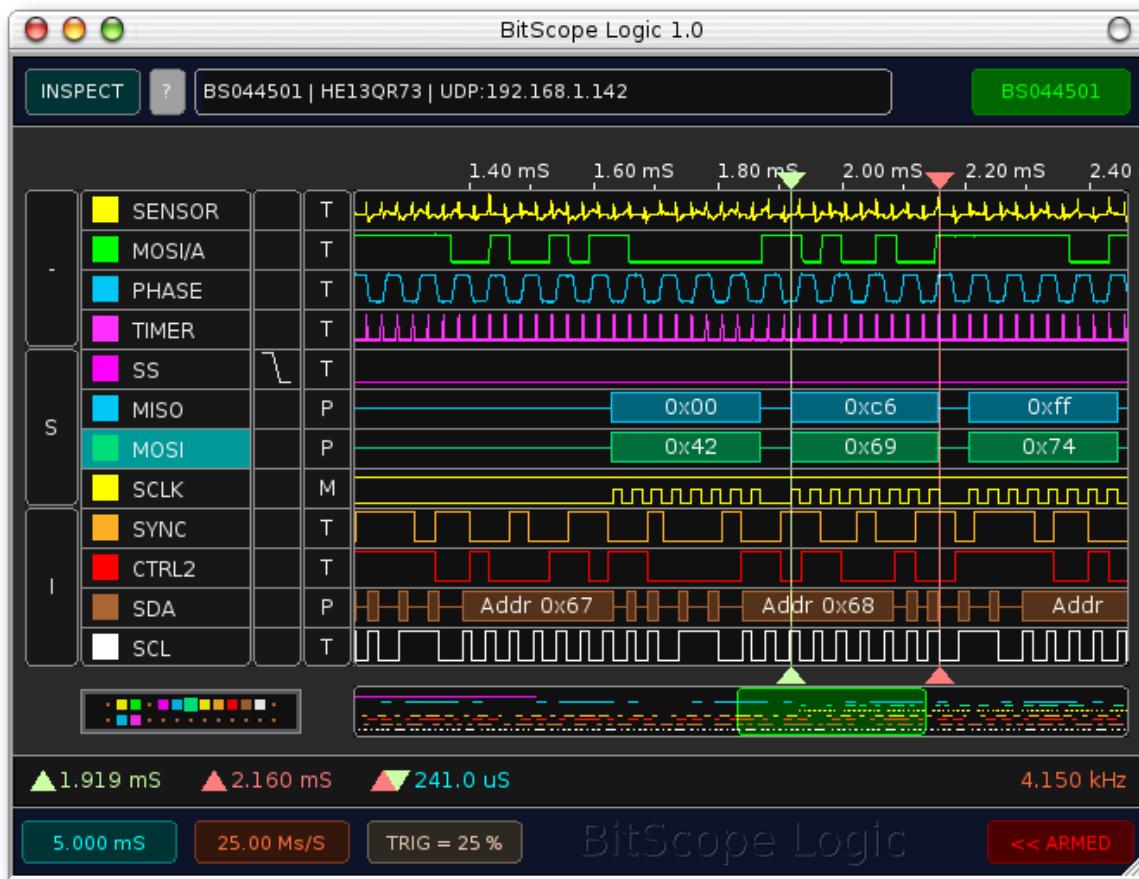
### PRO TIP

Use complementary outputs to create differential signals for high-speed digital testing. This provides better noise immunity and more realistic signal conditions.

# LOGIC ANALYZER

## 5.1 THEORY OF OPERATION

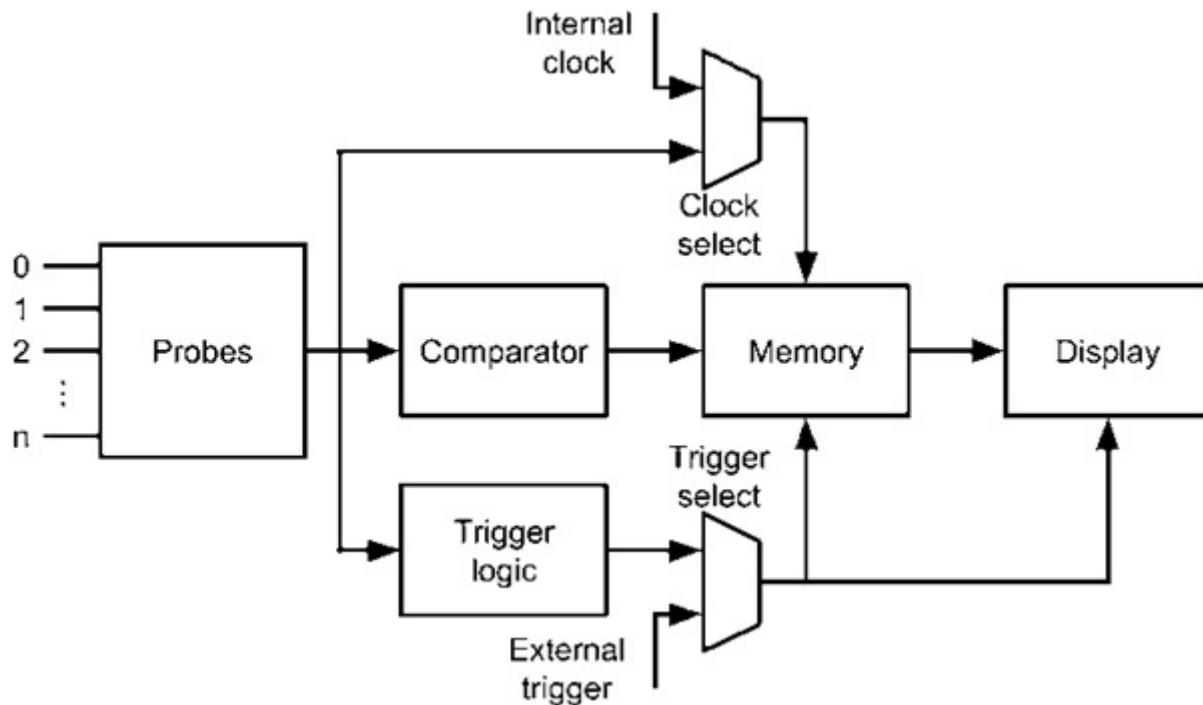
Logic analyzers capture digital signal states using high-speed sampling. Multiple input channels monitor parallel data buses. Timing analysis reveals signal relationships and protocol violations. State analysis triggers on specific data patterns. Compression techniques store long capture sequences efficiently. Protocol decoders translate raw data into readable formats.



## 5.2 INTERNAL ARCHITECTURE

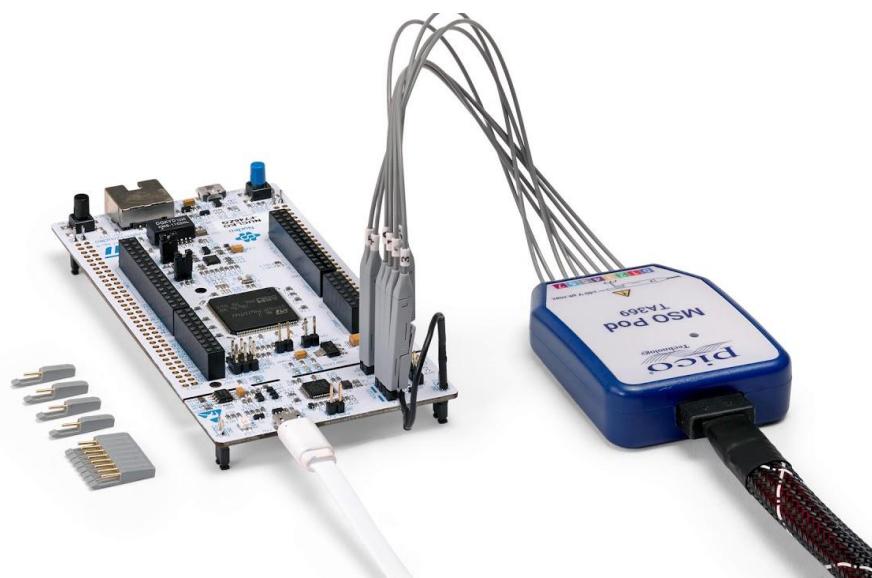
Input comparators convert analog signals to digital states. High-speed memory stores captured data. Timing generators provide sampling clocks.

Pattern recognition circuits implement trigger conditions. Microprocessors execute protocol decoding algorithms. Display systems render timing diagrams and state listings.



## 5.3 PRIMARY FUNCTIONS

Digital signal capture monitors bus transactions and timing. Protocol analysis decodes communication standards like SPI, I2C, and UART. State analysis triggers on specific data patterns. Timing measurements verify setup and hold requirements. Data correlation compares multiple signal relationships. Export capabilities share data with other analysis tools.



## 5.4 GENERAL RULES

Parameter	Specification
Input Threshold	Match logic family requirements
Sample Rate	5x maximum signal frequency
Memory Depth	Sufficient for complete transactions
Probe Loading	Minimize capacitive effects

## 5.5 MANUFACTURER MODELS

- Keysight 16902B: 68-channel capability, advanced triggering
- Tektronix TLA7016: 136 channels, integrated oscilloscope
- LeCroy SierraOlympus: High-speed serial analysis
- Saleae Logic Pro 16: USB-based, software protocol support
- Rigol MSO8104: Mixed-signal oscilloscope with logic analysis



## 5.6 USAGE GUIDELINES

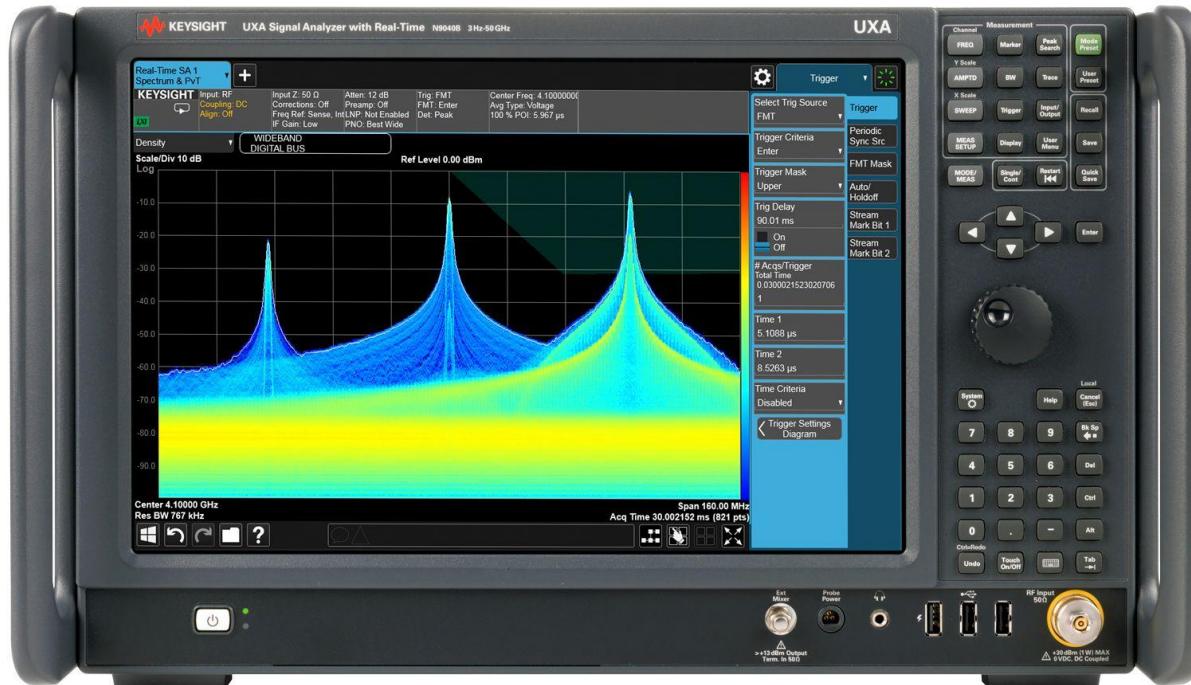
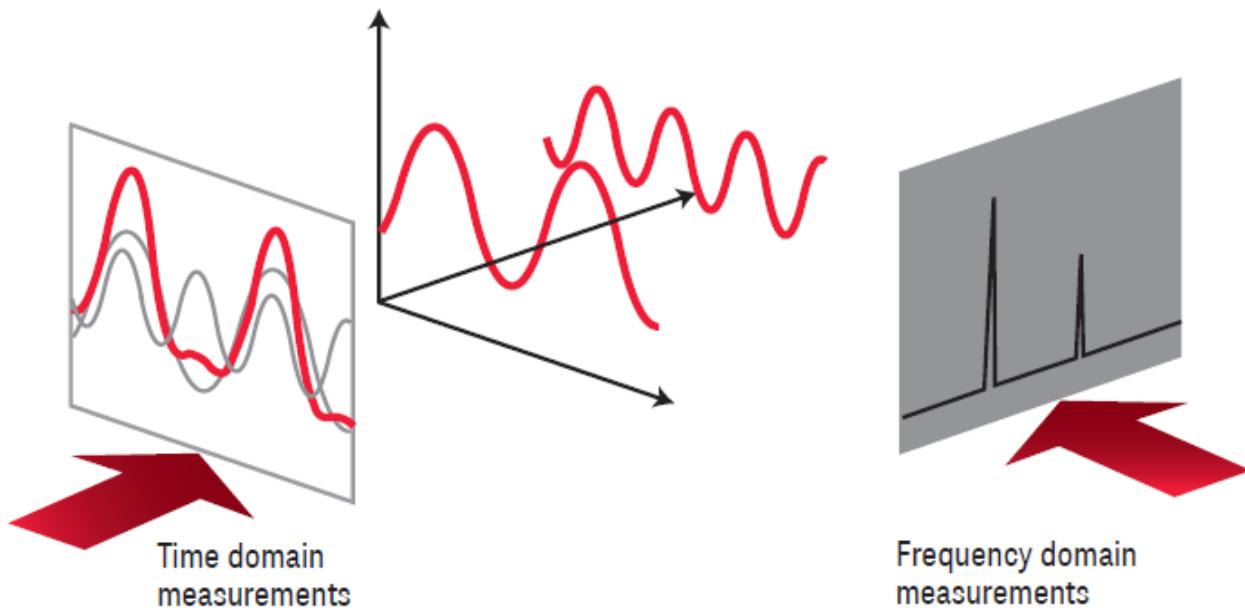
Configure input thresholds for target logic families. Set appropriate sample rates for timing accuracy. Program trigger conditions to capture specific events.

Use proper probe techniques to minimize signal loading. Organize channel assignments for intuitive analysis. Enable relevant protocol decoders for communication buses.

# SPECTRUM ANALYZER

## 6.1 THEORY OF OPERATION

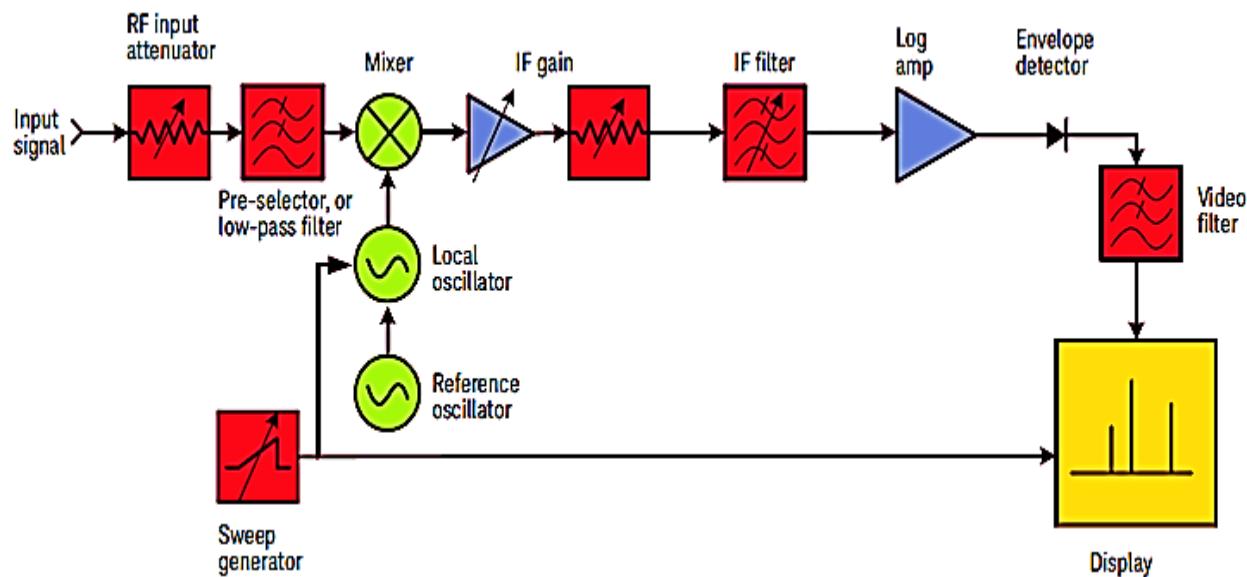
Spectrum analyzers measure signal power across frequency ranges using superheterodyne or FFT techniques. Swept-tuned analyzers use local oscillators to scan frequency bands. FFT analyzers process time-domain samples mathematically. Resolution bandwidth determines frequency selectivity. Video bandwidth affects noise floor and sweep speed. Dynamic range defines measurable signal level differences.



## 6.2 INTERNAL ARCHITECTURE

RF front-ends provide signal conditioning and frequency conversion. Local oscillators enable frequency translation. Intermediate frequency stages provide filtering and amplification.

Detection circuits convert RF power to baseband signals. Digital signal processors perform FFT calculations. Display systems render frequency-domain representations.



## 6.3 PRIMARY FUNCTIONS

Frequency domain analysis reveals harmonic content and spurious signals. EMI testing identifies electromagnetic interference sources. Modulation analysis characterizes communication signals. Power measurements determine signal levels across frequency bands. Phase noise analysis evaluates oscillator stability. Vector analysis measures magnitude and phase relationships.

## 6.4 GENERAL RULES

Consider noise floor limitations when measuring low-level signals. Use appropriate resolution bandwidth for signal separation. Match measurement ranges to prevent ADC overload. Apply proper attenuation to prevent mixer damage. Use average detection for noise measurements. Select appropriate sweep speeds for measurement accuracy.

## 6.5 MANUFACTURER MODELS

Manufacturer	Model	Frequency Range	Features
Keysight	N9010B	9kHz-44GHz	Real-time analysis
Rohde & Schwarz	FSW50	2Hz-50GHz	Low phase noise
Tektronix	RSA7100B	DC-25GHz	Vector signal analysis
Rigol	DSA832E	9kHz-3.2GHz	Cost-effective
Anritsu	MS2840A	9kHz-44.5GHz	Benchtop design



## 6.6 USAGE GUIDELINES

Configure appropriate frequency spans and resolution bandwidth. Use external attenuation for high-power measurements. Apply proper cables and connectors for frequency range. Set reference levels to optimize measurement dynamic range. Use averaging to reduce noise floor effects. Enable appropriate detection modes for signal types.

### PRO TIP

Always use **DC blocking** capacitors when measuring RF circuits with DC bias to prevent damage to the spectrum analyzer's input mixer. Even small DC voltages can cause permanent damage.

# TDR

## 7.1 THEORY OF OPERATION

Time Domain Reflectometer transmit fast-rise pulses into transmission lines and analyze reflections. Impedance discontinuities create reflection coefficients proportional to mismatch severity. Time-of-flight measurements determine discontinuity locations.

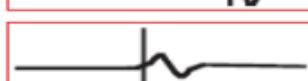
TDT measures transmitted pulse distortion through transmission lines. S-parameter extraction characterizes frequency-dependent behavior. Differential measurements analyze coupled transmission lines.


**Open conductor**

A large positive trace.


**Short circuit**

A negative trace.


**Cable splice/joint**

A small positive followed by a small negative trace.


**T joint**

A negative trace followed by long positive.


**Bridge tap**

A small positive followed by a small negative trace after a few metres.


**Split/resplit**

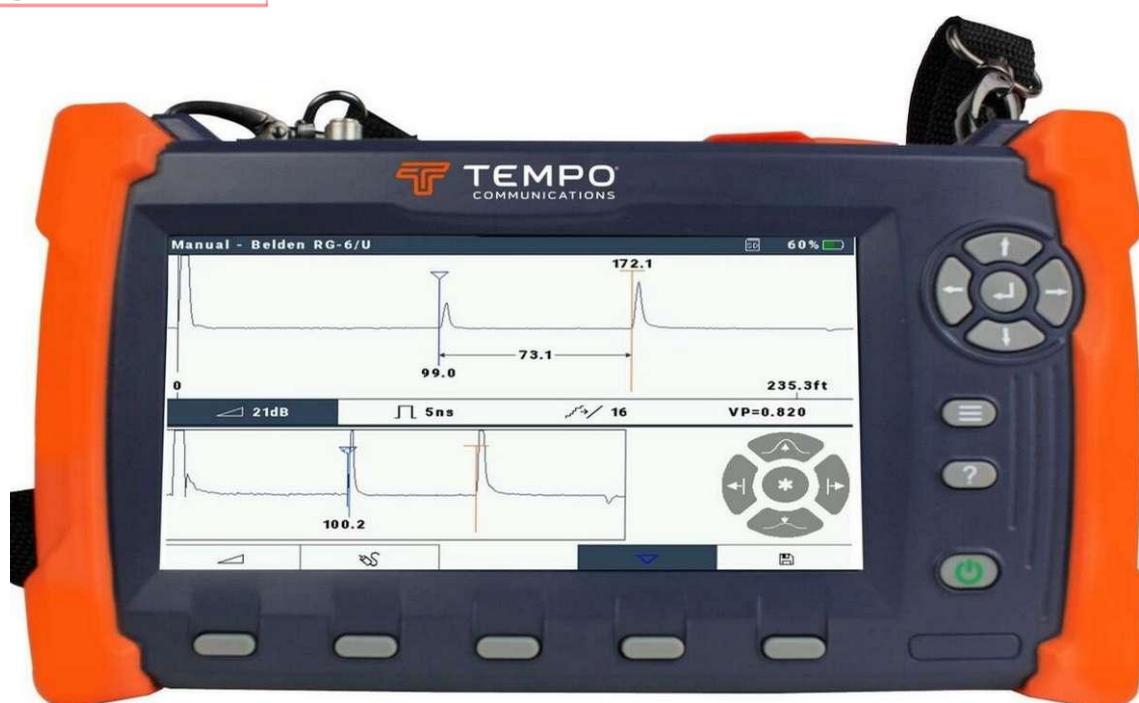
Negative trace followed by stretched positive


**Wet splice/water**

Short positive/negative trace


**Water ingress**

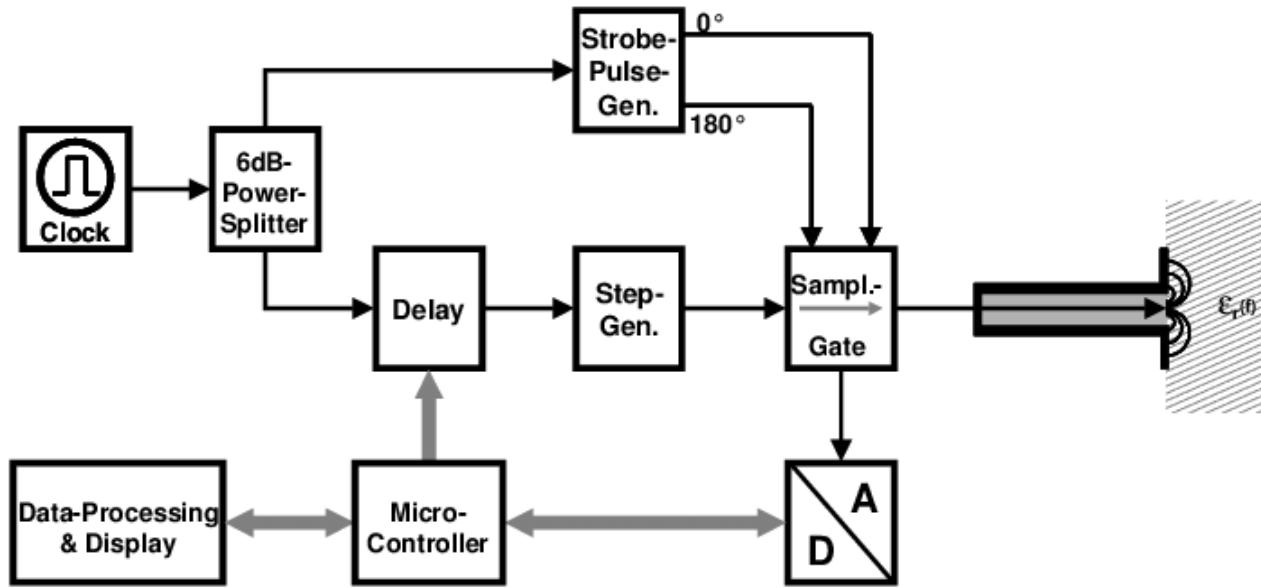
Long irregular pulse



## 7.2 INTERNAL ARCHITECTURE

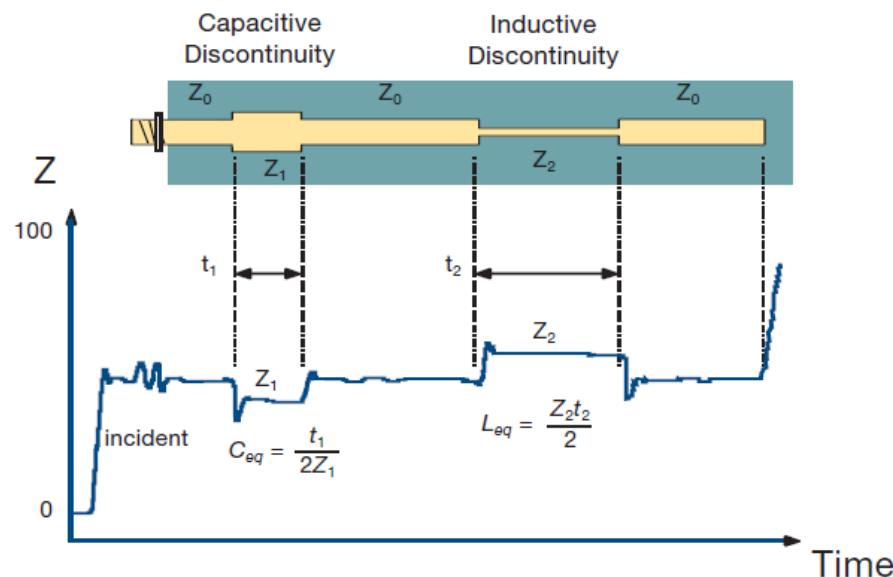
Fast pulse generators create sub-nanosecond rise times. High-speed sampling circuits capture reflected waveforms. Timing references provide accurate distance measurements.

Signal processing algorithms extract impedance profiles. Calibration circuits compensate for systematic errors. Display systems render impedance versus distance plots.



## 7.3 PRIMARY FUNCTIONS

Transmission line characterization measures impedance profiles along PCB traces. Fault location identifies shorts, opens, and impedance discontinuities. Via analysis evaluates vertical interconnect performance. S-parameter measurements characterize frequency-dependent behavior. Differential pair analysis verifies coupled line parameters. Material property extraction determines dielectric constants.



## 7.4 GENERAL RULES

Use proper probe techniques to maintain measurement accuracy. Calibrate systems regularly with known standards. Consider velocity factor corrections for accurate distance measurements. Match measurement bandwidth to signal requirements. Use appropriate reference impedance values. Verify probe contact quality before measurements.

## 7.5 MANUFACTURER MODELS

- Polar SI9000: PCB impedance field solver and measurement
- Tektronix TDR8000: High-performance TDR mainframe system
- Keysight 86100D: DCA with TDR measurement capability
- LeCroy SDA8000: Serial data analyzer with TDR functions
- Anritsu MP1900A: BERT with TDR measurement features



## 7.6 USAGE GUIDELINES

Establish proper probe contact without damaging test points. Configure appropriate measurement parameters for trace geometry. Use reference measurements to validate system calibration. Apply velocity factor corrections for accurate distance calculations. Set appropriate measurement ranges for expected impedance values. Use averaging to improve measurement repeatability.

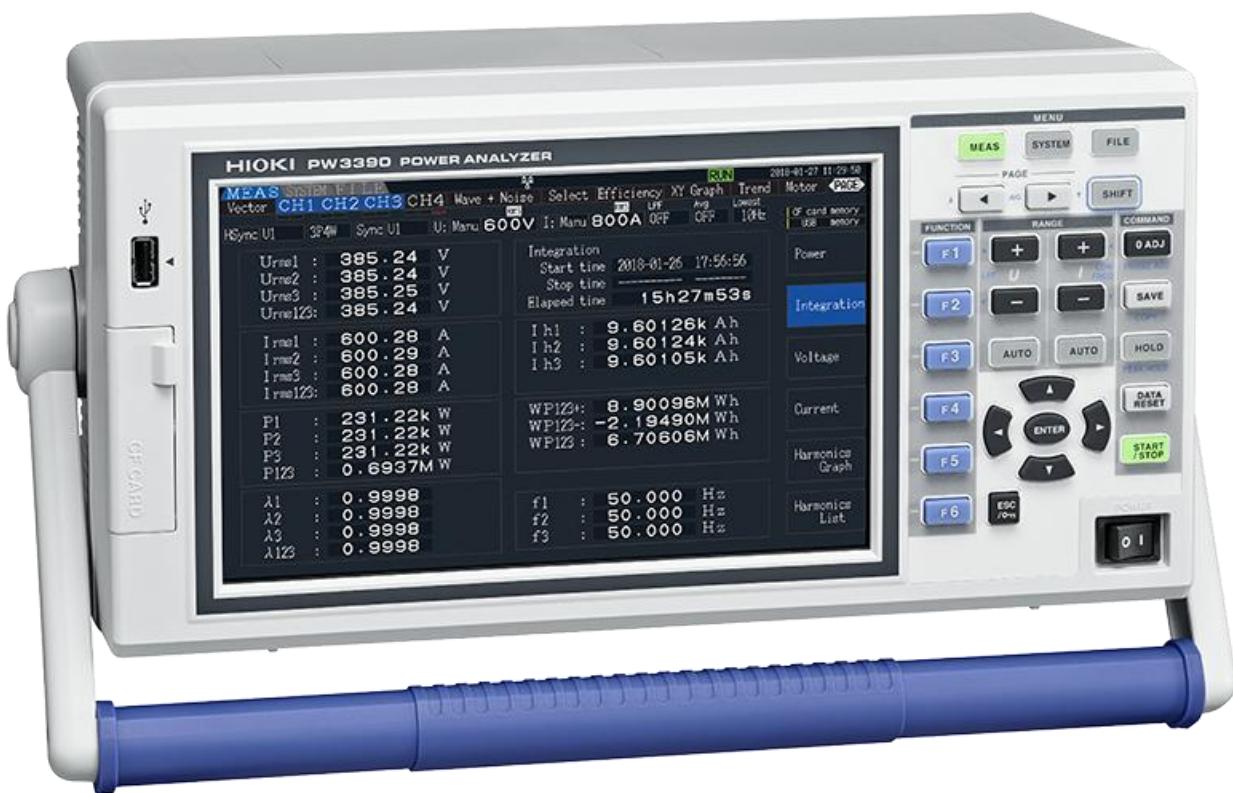
### PRO TIP

Perform TDR measurements on unpopulated PCBs to isolate transmission line effects from component loading. This provides cleaner impedance profiles for stackup verification.

# POWER ANALYZER

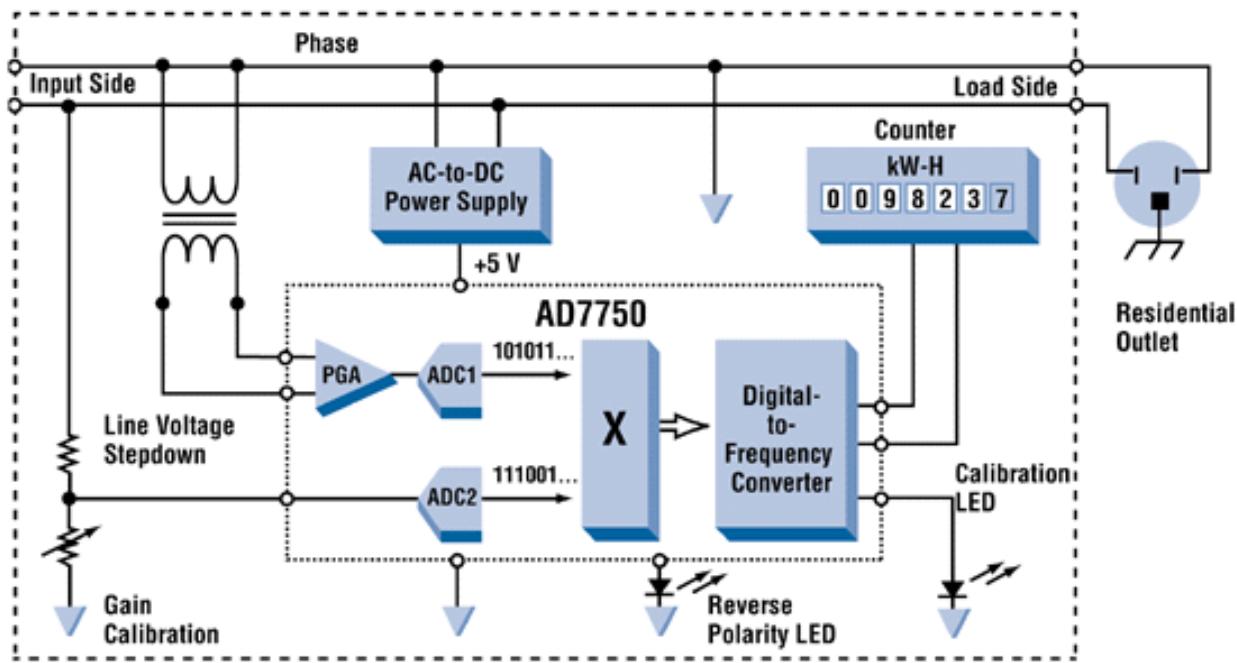
## 8.1 THEORY OF OPERATION

Power analyzers simultaneously measure voltage and current to calculate power parameters. High-precision ADCs digitize both signals synchronously. Digital signal processors compute power, energy, and harmonic content. True power measurements account for phase relationships between voltage and current. Harmonic analysis identifies power quality issues. Efficiency calculations compare input and output power levels.



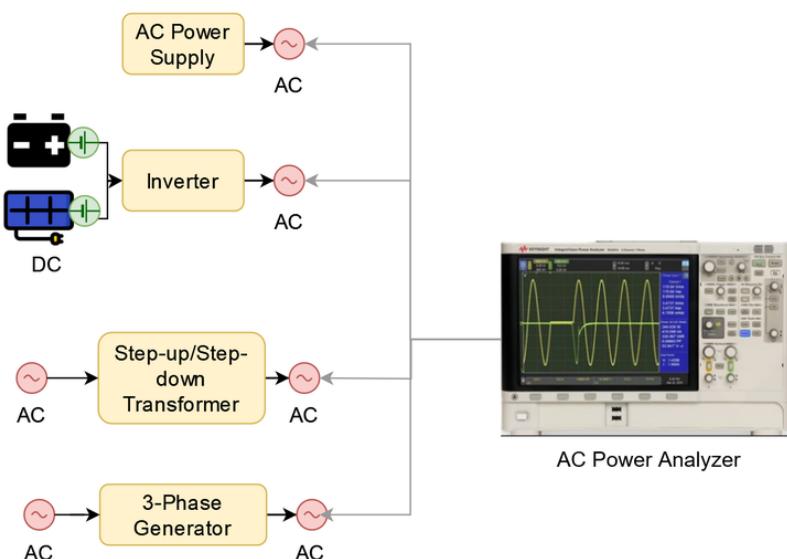
## 8.2 INTERNAL ARCHITECTURE

Precision voltage and current sensors provide input signals. Simultaneous sampling ADCs maintain phase accuracy. Digital signal processors perform power calculations. Isolated input channels prevent ground loop issues. High-resolution measurements enable accurate efficiency calculations. Data logging capabilities record power profiles over time.



## 8.3 PRIMARY FUNCTIONS

Real power measurement accounts for resistive load components. Reactive power quantifies energy storage effects. Apparent power represents total power delivery requirements. Power factor analysis evaluates load characteristics. Harmonic distortion measurements assess power quality. Efficiency testing compares input versus output power.

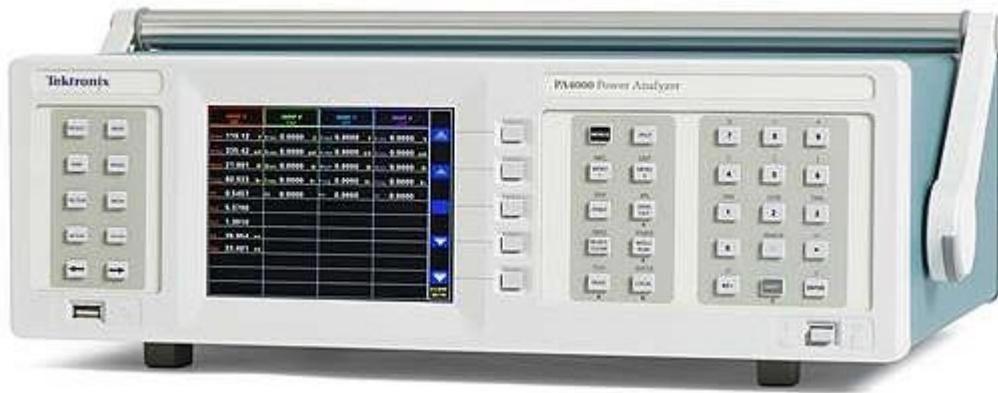


## 8.4 GENERAL RULES

Parameter	Consideration
Current Shunt	Select for maximum expected current
Voltage Range	Match to supply voltage levels
Bandwidth	Consider switching frequency content
Integration Time	Balance accuracy versus speed

## 8.5 MANUFACTURER MODELS

- Keysight PA2203A: IntegraVision power analyzer, 500kHz bandwidth
- Tektronix PA4000: High-precision power analyzer, six-phase capability
- Rohde & Schwarz HMC8015: Power analyzer with harmonics analysis
- Hioki PW8001: Memory HiCorder with power analysis functions
- Yokogawa WT5000: Precision power analyzer, 1MHz bandwidth



## 8.6 USAGE GUIDELINES

Connect voltage and current sensors with proper polarity. Configure appropriate measurement ranges for expected power levels. Set integration times based on measurement stability requirements. Use differential voltage measurements to eliminate ground noise. Monitor power factor to identify reactive loading effects. Enable harmonic analysis for switching circuit evaluation.

### PRO TIP

Use power analyzers with current sensors rated 2-3 times above expected current to maintain accuracy and prevent saturation during transient conditions common in switching circuits.

# ENVIRONMENTAL CHAMBER

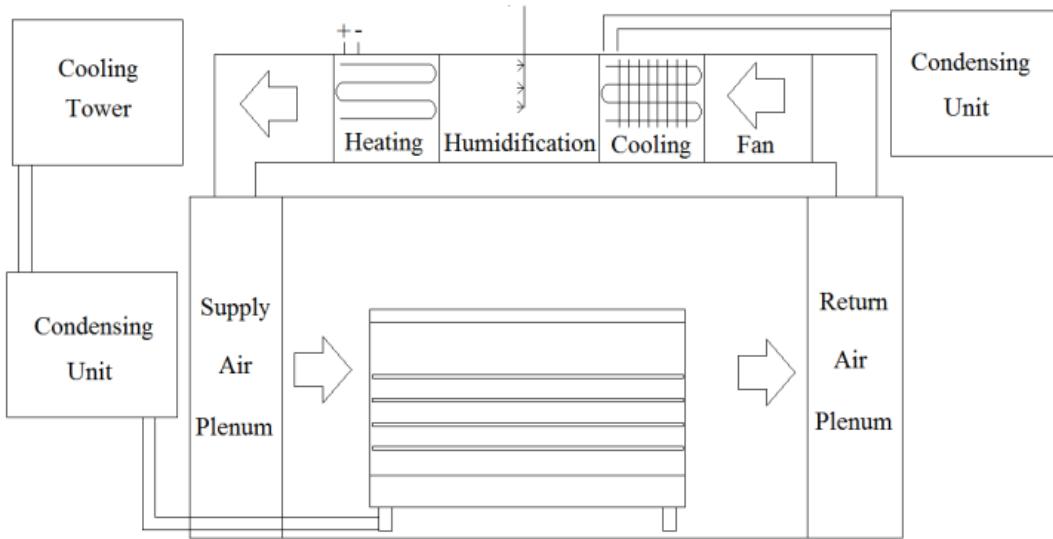
## 9.1 THEORY OF OPERATION

Environmental chambers control temperature and humidity using refrigeration and heating systems. Temperature sensors provide feedback for precise control. Humidity control uses steam injection or desiccant systems. Thermal cycling creates expansion and contraction stresses. Humidity testing evaluates corrosion and electrical performance. Combined stress testing reveals interaction effects between environmental factors.



## 9.2 INTERNAL ARCHITECTURE

Refrigeration systems provide cooling capability. Heating elements enable temperature elevation. Humidity generators control moisture content. Circulation fans ensure uniform conditions. Control systems maintain setpoint accuracy. Safety interlocks protect equipment and samples. Data logging records environmental profiles.



## 9.3 PRIMARY FUNCTIONS

Temperature cycling tests thermal expansion effects on solder joints and components. Humidity testing evaluates corrosion resistance and insulation performance. Altitude simulation tests performance at reduced atmospheric pressure. Thermal shock testing uses rapid temperature transitions. Vibration combined with temperature stresses mechanical connections. Salt spray testing accelerates corrosion processes.



## 9.4 GENERAL RULES

Gradually ramp temperatures to prevent thermal shock damage. Monitor sample temperatures to verify actual conditions. Use appropriate test fixtures to maintain electrical connections.

Program realistic temperature profiles based on application requirements. Consider thermal time constants when setting dwell times. Document all test conditions and results for traceability.

## 9.5 MANUFACTURER MODELS

Manufacturer	Model	Temperature Range	Features
Thermotron	SE-1000	-70°C to +180°C	Large chamber volume
Espec	SH-241	-40°C to +150°C	Temperature/humidity
Weiss Technik	WK3-340/40	-40°C to +180°C	Rapid temperature change
Cincinnati Sub-Zero ZPH-16		-73°C to +200°C	Thermal shock capability
Russells Tech	RTHV	-70°C to +175°C	Vacuum option

## 9.6 USAGE GUIDELINES

Precondition samples at room temperature before testing. Program appropriate ramp rates to prevent thermal shock. Monitor sample internal temperatures during testing.

Use proper test fixtures that maintain electrical connections. Document test profiles and acceptance criteria. Perform functional testing at temperature extremes.



# THERMAL CAMERA

## 10.1 THEORY OF OPERATION

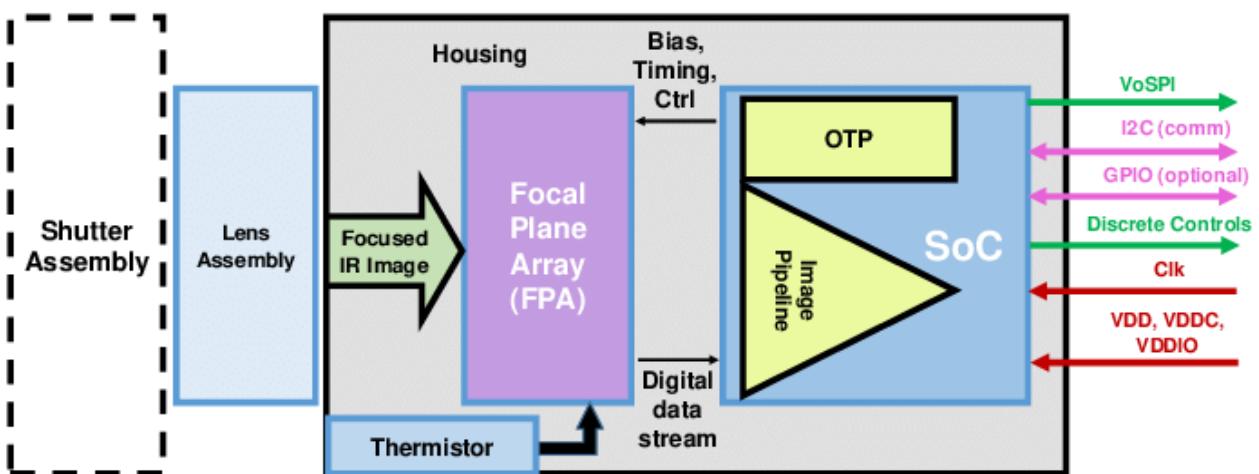
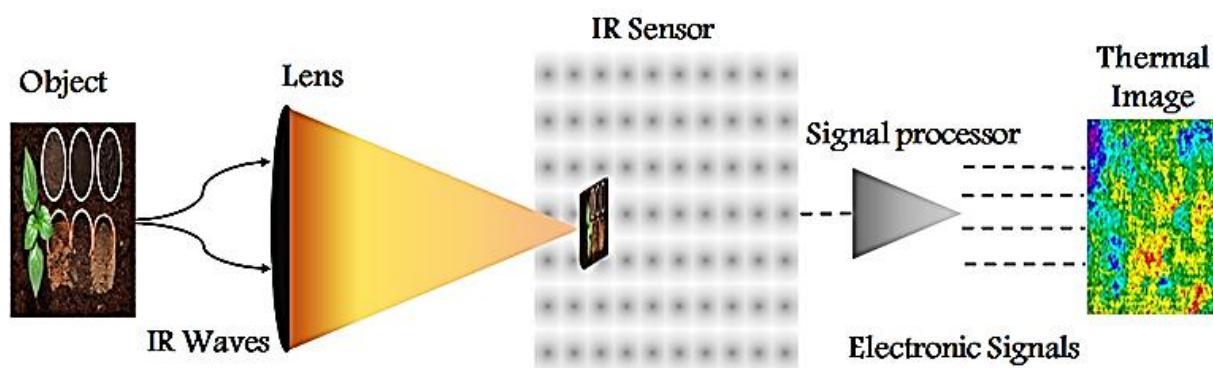
Thermal cameras detect infrared radiation emitted by objects based on temperature.

Microbolometer arrays convert thermal energy to electrical signals. Temperature calculations use Stefan-Boltzmann law relationships. Emissivity settings compensate for material surface properties. Spot measurements provide single-point temperature readings. Thermal imaging reveals temperature distributions across components.



## 10.2 INTERNAL ARCHITECTURE

Infrared detectors convert thermal radiation to electrical signals. Optical systems focus thermal energy onto detector arrays. Signal processing circuits amplify and digitize thermal signals. Temperature calculation algorithms apply emissivity corrections. Display systems render thermal images with color mapping. Memory systems store thermal images and measurement data.



## 10.3 PRIMARY FUNCTIONS

Hotspot identification locates overheating components on PCBs. Thermal profiling maps temperature distributions across assemblies. Comparative analysis identifies thermal design issues. Non-contact measurement enables safe temperature monitoring. Real-time imaging reveals thermal transient behavior. Data logging records thermal profiles during operation.

## 10.4 GENERAL RULES

Set appropriate emissivity values for accurate measurements. Consider ambient temperature effects on readings. Use proper distance and angle for spot measurements.

Avoid reflective surfaces that affect thermal readings. Calibrate instruments regularly for measurement accuracy. Consider thermal response times for dynamic measurements.

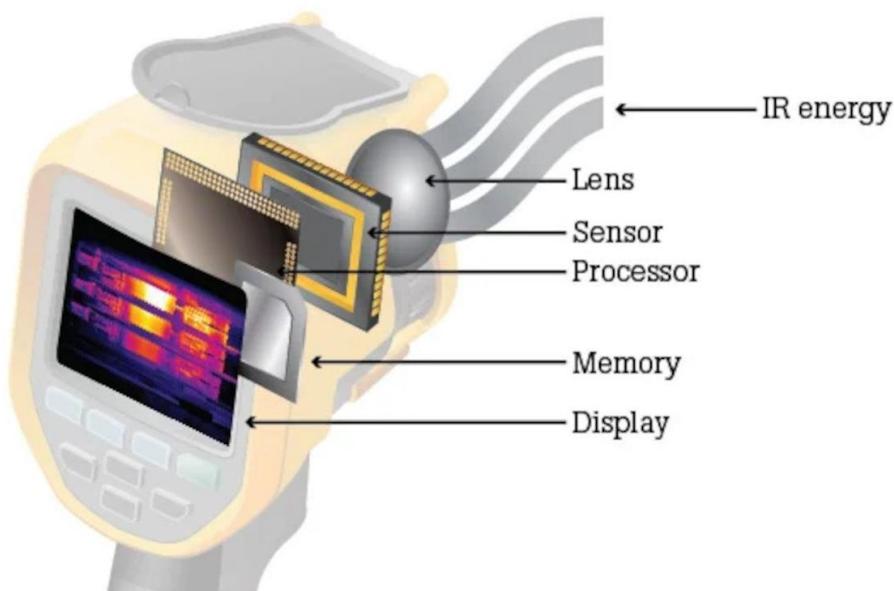
## 10.5 MANUFACTURER MODELS

- FLIR E8-XT: 320x240 resolution, -20°C to +550°C range
- Seek Thermal CompactXR: USB-connected, extended temperature range
- Testo 883: 320x240 resolution, manual/automatic focus
- Klein Tools TI222: 10,800 pixels, thermal and visual imaging
- Milwaukee Tool 2260-21: Spot IR thermometer, laser targeting.

## 10.6 USAGE GUIDELINES

Set correct emissivity values for material types being measured. Maintain proper distance for accurate spot measurements. Avoid measuring through glass or plastic materials.

Use thermal cameras perpendicular to surfaces for best accuracy. Allow thermal equilibrium before critical measurements. Save thermal images for documentation and analysis.

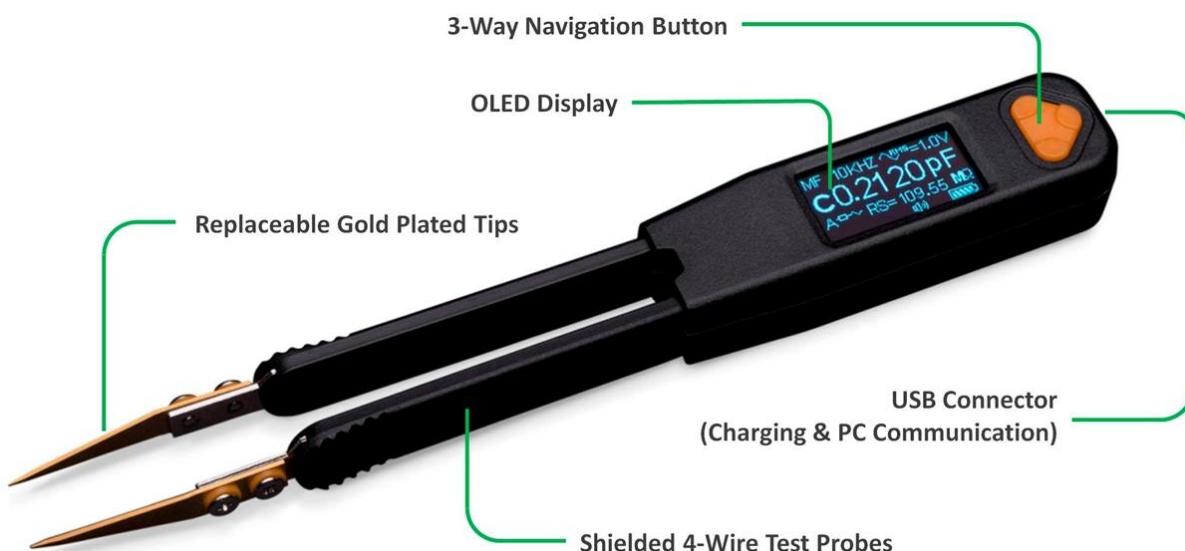


# LCR METER

## 11.1 THEORY OF OPERATION

LCR meters measure inductance, capacitance, and resistance using AC test signals. Bridge circuits compare unknown components to precision references. Multiple test frequencies characterize component behavior across frequency ranges.

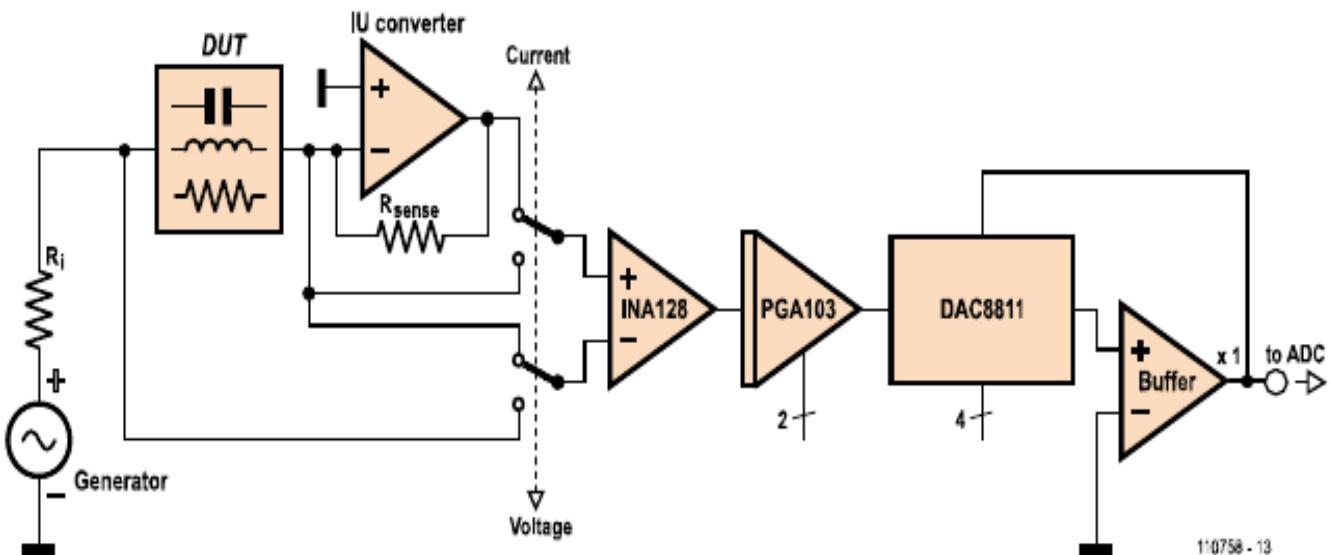
Phase measurements distinguish between resistive and reactive components. Quality factor calculations evaluate component losses. Series and parallel equivalent circuits model component behavior.



## 11.2 INTERNAL ARCHITECTURE

AC signal generators provide test frequencies. Bridge measurement circuits compare unknown components to references. Phase detectors measure impedance phase angles.

Precision voltage and current measurements calculate impedance magnitude. Digital signal processors compute L, C, and R values. Range switching optimizes measurement accuracy.



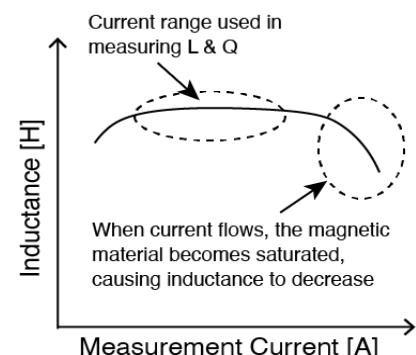
## 11.3 PRIMARY FUNCTIONS

Component verification confirms specification compliance. Quality factor measurements evaluate component losses. Parasitic analysis identifies unwanted reactances.

Frequency response testing characterizes component behavior. Sorting applications separate components by value. Aging analysis monitors component drift over time.

## 11.4 GENERAL RULES

Parameter	Specification
Test Frequency	Match application frequency range
Test Level	Avoid component self-heating
Time	Balance accuracy versus speed
Temperature	Control for stable measurements



## 11.5 MANUFACTURER MODELS

- Keysight E4980AL: Precision LCR meter, 20Hz-300kHz
- UNI-T UT612: Handheld LCR meter
- Extech 380193: Handheld LCR meter
- IET Labs 7600 Plus: High-precision bridge, research-grade accuracy
- Hioki IM3536: LCR HiTester, production testing applications.

## 11.6 USAGE GUIDELINES

Select test frequencies appropriate for application requirements. Use proper test fixtures to minimize parasitic effects. Set test levels to avoid component heating or voltage rating violations. Configure measurement parameters for component type being tested. Use averaging to improve measurement stability. Compensate for test fixture parasitics when required.

### PRO TIP

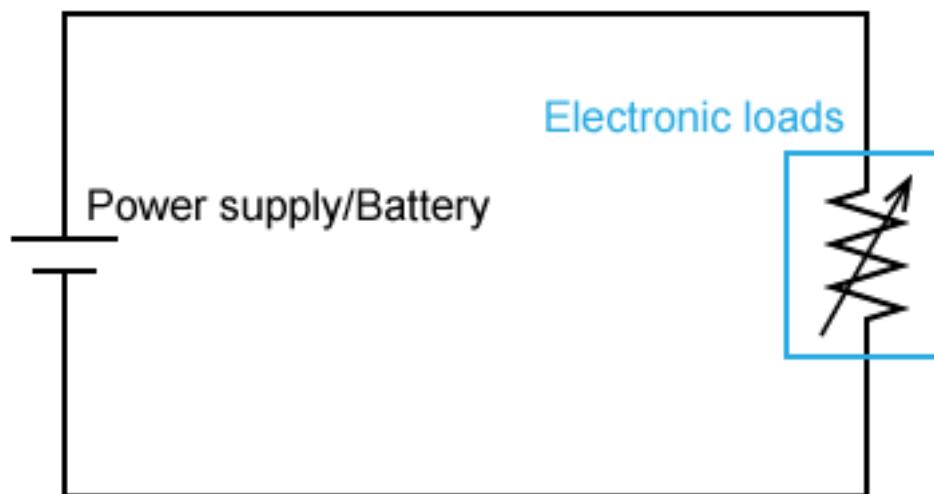
Measure capacitors at 1kHz and inductors at 100kHz for consistency with most component specifications. These frequencies provide standardized comparison for component evaluation.



# DC LOAD

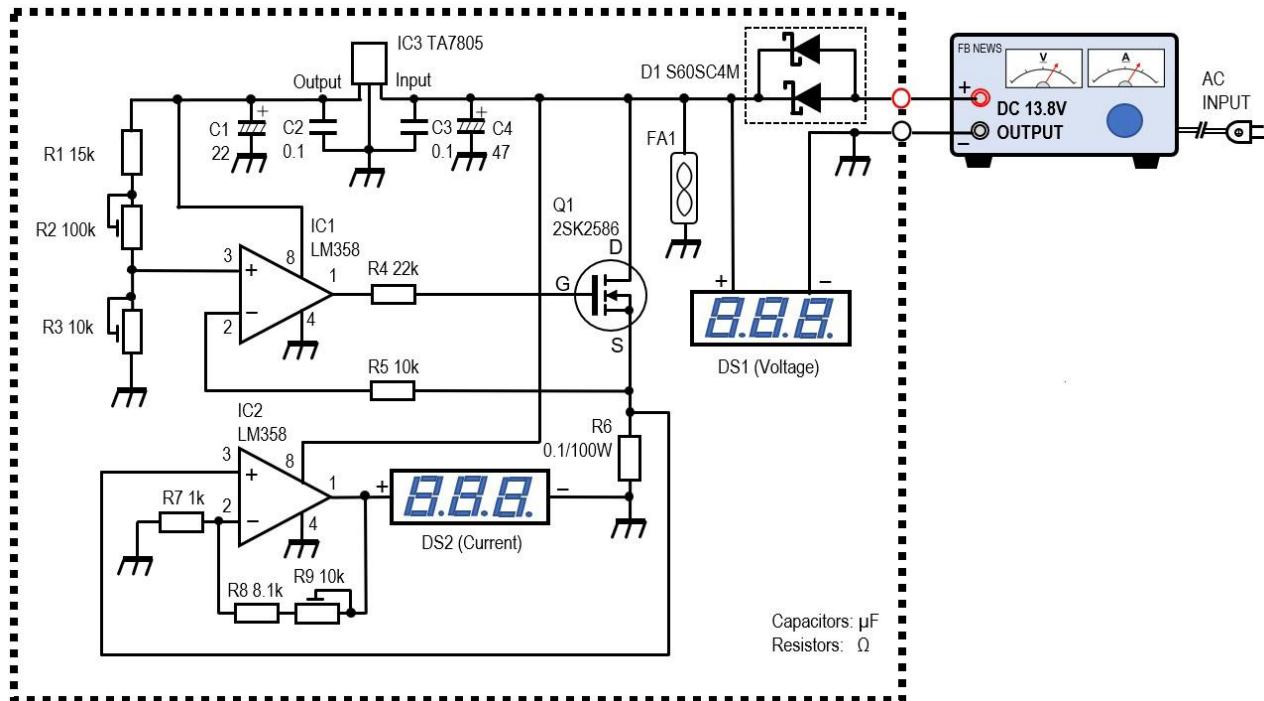
## 12.1 THEORY OF OPERATION

Electronic loads simulate various load conditions by controlling current draw from devices under test. Power MOSFETs or linear regulators dissipate energy while precise control circuits maintain constant current, voltage, resistance, or power modes. Dynamic loading capabilities create time-varying load profiles. Current sinking modes test power supply regulation and transient response. Battery discharge testing evaluates capacity and internal resistance. Programmable parameters enable automated testing sequences.



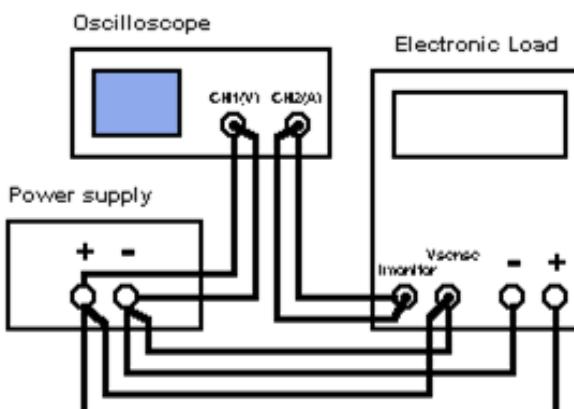
## 12.2 INTERNAL ARCHITECTURE

Power dissipation circuits use MOSFETs or power resistors as variable loads. Control loops maintain precise loading conditions through feedback systems. Current sensing circuits monitor actual load current. Heat sinks and cooling fans manage thermal dissipation. Digital control processors execute programmed load profiles. Safety circuits prevent overcurrent and overtemperature conditions. Remote interfaces enable computer control and data logging.



## 12.3 PRIMARY FUNCTIONS

Constant current loading tests power supply current limiting and regulation. Constant resistance mode simulates resistive loads across voltage ranges. Constant power mode maintains fixed power dissipation regardless of voltage variations. Dynamic loading creates transient conditions for stability testing. Battery capacity testing measures discharge characteristics. Transient response testing evaluates power supply recovery times. Short circuit simulation tests protection circuit operation.



## 12.4 GENERAL RULES

Parameter	Specification
Power Rating	Match expected power dissipation
Voltage Range	Cover device output range
Current Range	Accommodate maximum load current
Slew Rate	Match transient requirements

Always verify power dissipation ratings before connecting high-power sources. Use proper ventilation to prevent overheating. Set conservative initial load values during testing. Monitor junction temperatures during extended testing. Program realistic load profiles based on application requirements.

## 12.5 MANUFACTURER MODELS

- Keysight N3300A: Modular electronic load system, high-power capability
- BK Precision 8600: Programmable DC electronic load series
- Maynuo M9800: High-power electronic load, regenerative capability
- Chroma 63800: Modular electronic load system with software control
- TDI Dynaload RBL488: High-current electronic load for battery testing

## 12.6 USAGE GUIDELINES

Configure appropriate load parameters before connecting devices under test. Start with low load values and gradually increase to avoid equipment damage. Use proper cooling and ventilation during high-power testing. Program load sequences that match real-world operating conditions. Monitor device under test for proper operation during loading. Set protection limits to prevent damage during fault conditions.

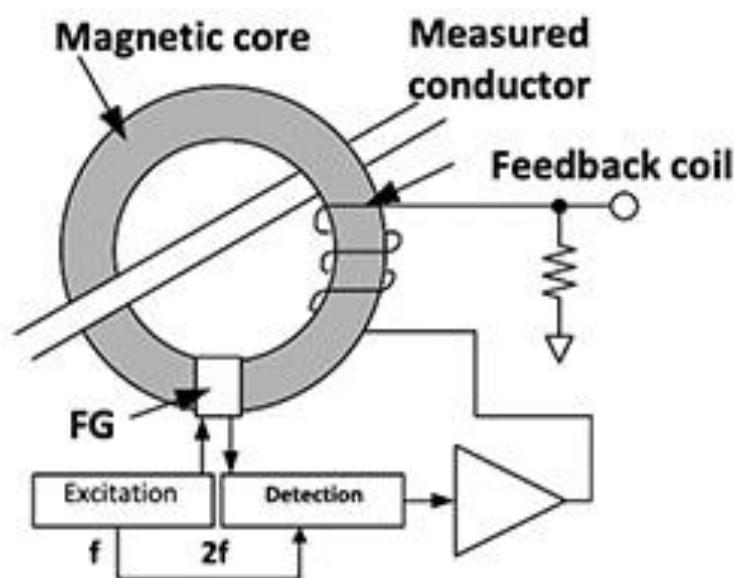
### PRO TIP

Use pulsed loading modes to reduce average power dissipation while maintaining peak current testing capability. This prevents thermal limitations during high-current battery discharge testing.

# INDUCTIVE CURRENT PROBE

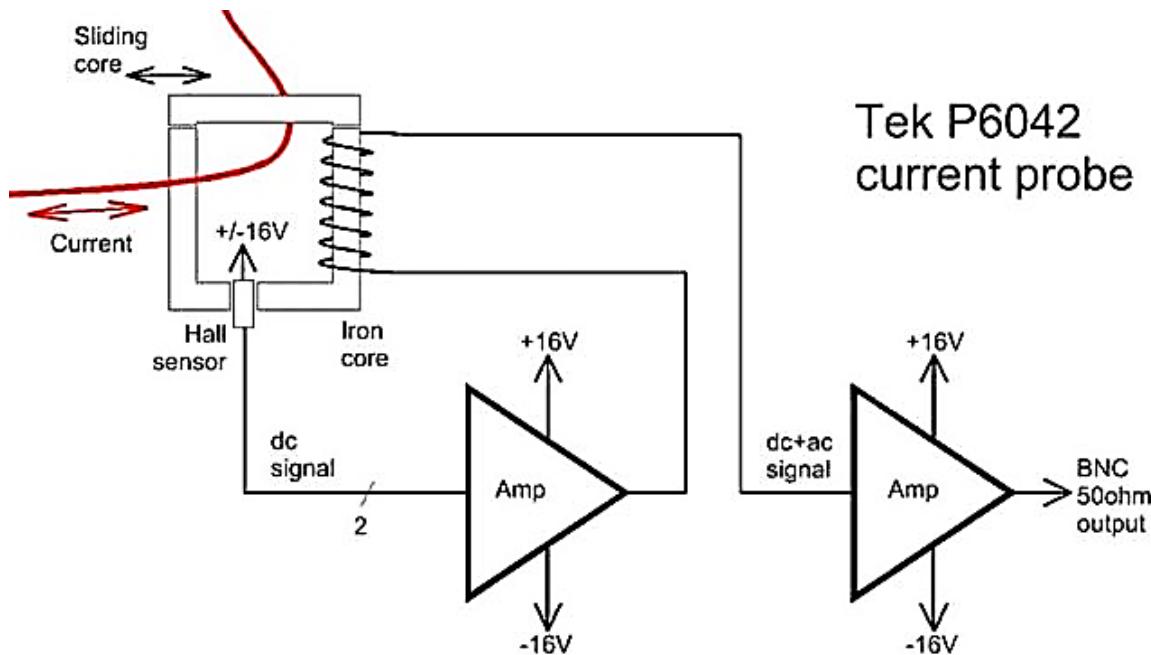
## 13.1 THEORY OF OPERATION

Current probes use electromagnetic induction to measure AC current flow without breaking circuit connections. Ferrite core transformers couple magnetic fields generated by current-carrying conductors. Hall effect sensors enable DC current measurements by detecting magnetic field strength. Wide bandwidth designs maintain accuracy across frequency ranges. Clamp-on construction allows non-intrusive measurements. Split-core designs accommodate existing installations without disconnection.



## 13.2 INTERNAL ARCHITECTURE

Ferrite cores concentrate magnetic flux from current-carrying conductors. Secondary windings convert magnetic flux to measurable voltages. Hall effect sensors detect DC magnetic fields for DC current measurement. Amplifier circuits condition signals for oscilloscope or meter inputs. Compensation circuits maintain frequency response accuracy. Battery power systems enable portable operation. Calibration circuits ensure measurement accuracy across current ranges.



## 13.3 PRIMARY FUNCTIONS

AC current measurement captures dynamic current waveforms without circuit interruption. DC current monitoring measures steady-state current consumption. Power analysis combines voltage and current measurements for power calculations. Harmonic analysis identifies current distortion components. Inrush current capture reveals startup transient behavior. Ground loop isolation prevents measurement system interference. Multi-range capability accommodates various current levels.



## 13.4 GENERAL RULES

Parameter	Consideration
Bandwidth	Match signal frequency content
Current Range	Select for expected current levels
Core Size	Accommodate conductor diameter
Accuracy	Consider measurement precision needs

Position probe perpendicular to current flow for maximum accuracy. Ensure complete core closure around single conductors only. Avoid measuring multiple conductors simultaneously unless differential measurement is intended. Calibrate probes regularly using known current sources.

## 13.5 MANUFACTURER MODELS

- Keysight N2783B: High-frequency current probe, 50MHz bandwidth
- Tektronix TCP0030A: AC/DC current probe, 120MHz bandwidth
- Rohde & Schwarz RT-ZC10: Current probe for oscilloscopes
- Fluke i400s: AC current clamp for multimeters
- LeCroy CP500A: High-frequency current probe, 1GHz bandwidth

## 13.6 USAGE GUIDELINES

Select probe current range appropriate for expected measurements. Ensure single conductor passes through probe core. Position probe for stable mechanical connection. Zero probe before measurement when using DC-capable models. Use proper BNC connections to measurement instruments. Apply degaussing procedure after measuring high currents.

### PRO TIP

When measuring low currents, wind the conductor through the probe core multiple times to increase signal amplitude. The measured current equals the displayed value divided by the number of turns.

# VIDEO ANALYZER

## 14.1 THEORY OF OPERATION

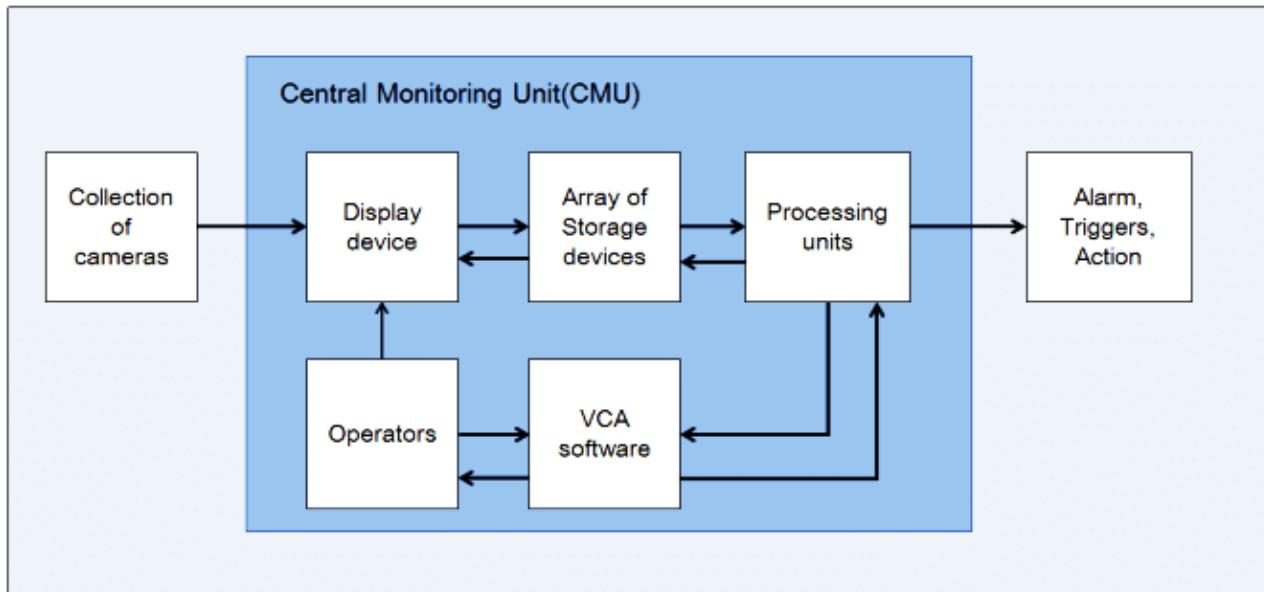
Video analyzers decode and analyze video signals across multiple formats and standards.

Digital signal processors extract timing, amplitude, and content parameters from video streams. Pattern generators create test signals for display and transmission system verification. Jitter analysis reveals timing variations in digital video links. Color space analysis verifies chrominance accuracy and gamut compliance. Protocol analysis decodes video interface standards like HDMI, DisplayPort, and SDI.



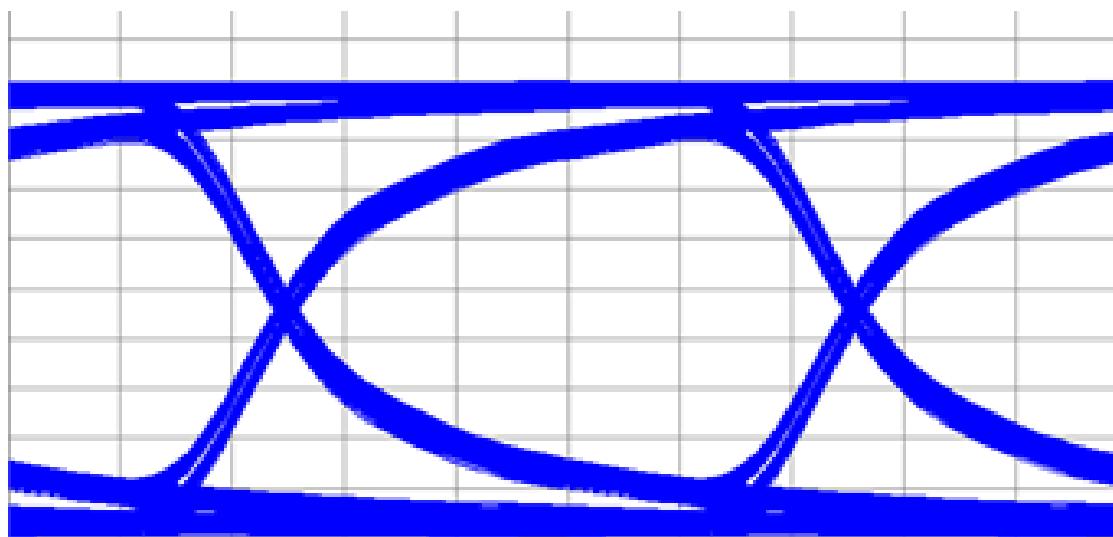
## 14.2 INTERNAL ARCHITECTURE

High-speed ADCs digitize analog video signals for analysis. Digital input receivers decode HDMI, DisplayPort, and other digital video formats. Frame buffer memory stores video content for detailed analysis. Pattern generators create standardized test signals. Measurement engines calculate video parameters and timing specifications. Display systems render analyzed video content and measurement results. Export capabilities share analysis data with other systems.



## 14.3 PRIMARY FUNCTIONS

Video signal analysis measures amplitude, timing, and frequency response parameters. Color accuracy testing verifies chrominance and luminance specifications. Jitter measurement analyzes digital video link stability. Eye pattern analysis evaluates high-speed digital video transmission quality. Protocol compliance testing verifies adherence to video interface standards. Display characterization measures monitor and projector performance parameters.



## 14.4 GENERAL RULES

Parameter	Specification
Video Format	Match source signal standards
Bandwidth	Cover video signal frequency content
Input Types	Support required interface standards
Analysis Depth	Meet measurement accuracy needs

Configure analyzers for specific video standards before measurement. Use appropriate input termination for signal integrity. Verify synchronization lock before analyzing video parameters. Apply proper calibration for color measurement accuracy. Consider ambient lighting conditions during display measurements.

## 14.5 MANUFACTURER MODELS

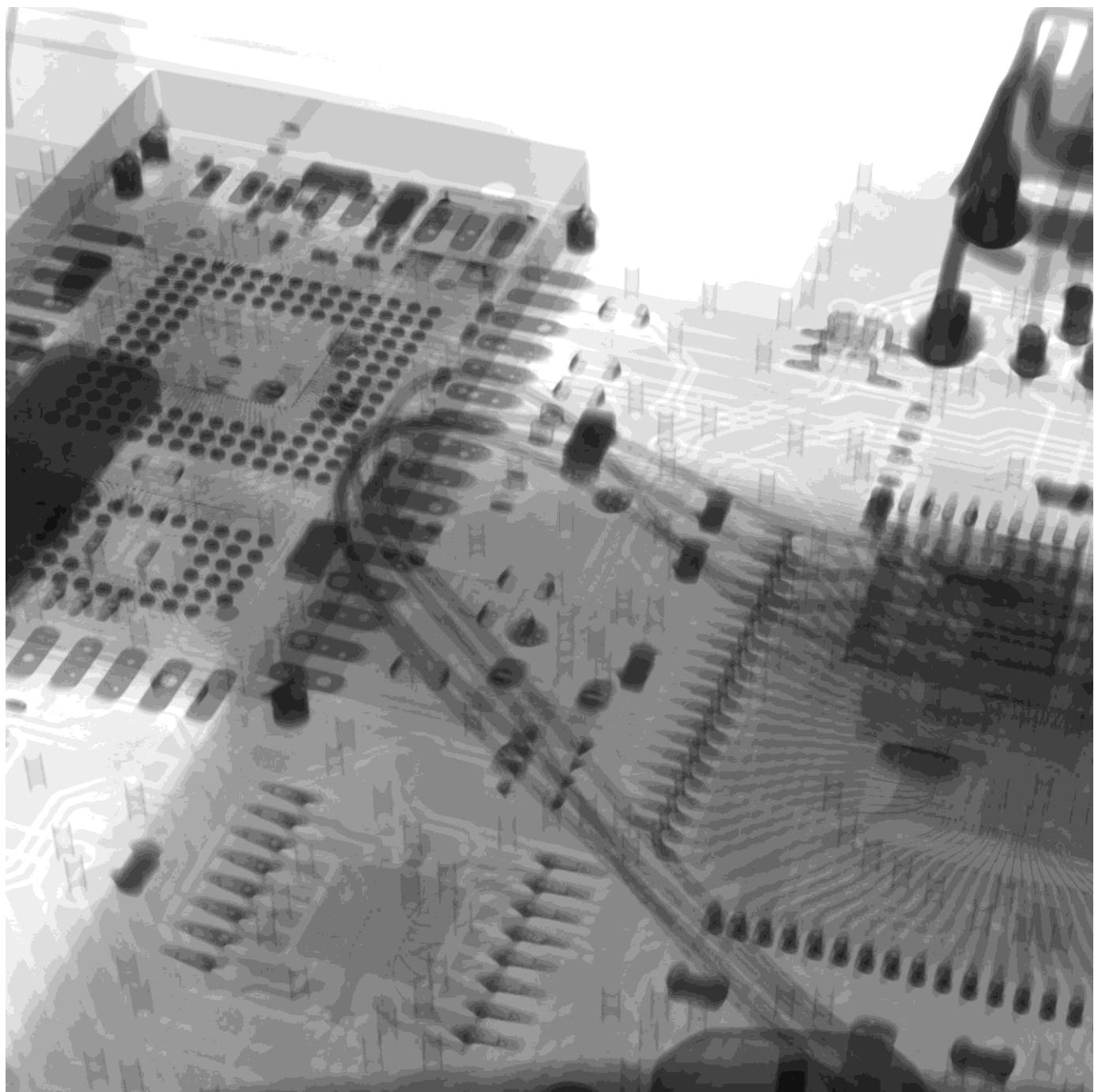
- Tektronix WFM2300: Waveform monitor for broadcast video analysis
- Keysight E5071C: Network analyzer with video measurement options
- Rohde & Schwarz UPV66: Audio and video analyzer
- Quantum Data 980A: Video signal generator and analyzer
- Leader LV5600: Multi-format waveform monitor



# PCB X-RAY ANALYZER

## 15.1 THEORY OF OPERATION

X-ray inspection systems penetrate PCB assemblies to reveal internal structures invisible to optical methods. X-ray sources generate penetrating radiation that passes through PCB materials with varying absorption rates. Digital detectors convert transmitted X-rays to electronic images. Tomographic reconstruction creates 3D images from multiple viewing angles. Density differences between materials create contrast in X-ray images. Real-time imaging enables dynamic inspection during assembly processes.



## 15.2 INTERNAL ARCHITECTURE

X-ray tubes generate controlled radiation beams using electron bombardment of tungsten targets. Collimation systems focus X-ray beams for optimal resolution.

Digital flat-panel detectors convert X-ray photons to electrical signals. Image processing systems enhance contrast and resolution.

Mechanical positioning systems enable multi-angle viewing. Radiation shielding ensures operator safety. Computer systems control inspection parameters and store images.

