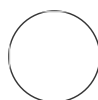


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🌐 Rapid, effective and low-cost purification of dideoxy-sequencing reactions by home-made magnetic beads suspension and magnetic separator

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ABSTRACT

Removal of excess dideoxy terminators from the sequencing mix after the enzymatic reaction is a key process affecting the dideoxy/Sanger sequencing quality. Ethanol precipitation may be the most popular clean-up method because of its low costs; however, it takes a long centrifugation time and frequently results in low quality sequence data. Commercially available clean-up kits provide high quality sequence data, while they generally have high cost. Here, we describe rapid, effective and low-cost dideoxy terminator clean-up method using a home-made magnetic beads suspension, MagNA, and magnetic separator. We found that MagNA enables rapid and efficient clean-up at ~1/100 of the cost of commercially available kits. The magnetic separator made using low-cost neodymium magnets worked well for the MagNA separation, representing a the rapid, efficient and cost-effective dideoxy terminator clean-up system.

MATERIALS TEXT

Chemicals for MagNA suspension

- Ethylenediaminetetraacetic acid (EDTA)
- Sodium chloride (NaCl)
- Polyethylene glycol 8,000 (PEG 8,000)
- Tris(hydroxymethyl)aminomethane hydrochloride (TRIS-HCl)
- ProClin 300 (Sigma-Aldrich)
- Distilled Water (DW, Milli-Q)

Other solutions

- 85 % Ethanol
- 10x TE buffer (100 mM TRIS-HCl, pH 8, 10 mM EDTA)

Materials for home-made magnetic separator

- Neodymium magnets (Magnet no. 467, ϕ = 6 mm, 280 mT, Daiso, Japan)
- Insert of 200 μ l tip rack (123R-755CS, Watson, Japan) (Fig. 1a)

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MagNA suspension

1

- 1.1 Prepare 50 ml buffer without magnet beads as follow. Final concentration of each chemical is indicated in parenthesis.
Dissolve 9 g PEG 8,000 (18 %), 2.92 g NaCl (1 M), 5 ml 10x TE (1x), 25 µl Tween-20 (0.05 %) and 50 µl ProClin 300 (0.1 %) in DW to prepare 50 ml PEG-NaCl buffer.
- 1.2 Mix thoroughly Carboxyl-modified Sera-Mag Magnetic Speed-beads (Hydrophobic) (Cytiva, cat. #65152105050250), take 1 ml Sera-Mag suspension and separate the beads by using magnetic separator. Add 1 ml 1x TE, mix, stand on magnetic separator, and remove the supernatant. Repeat this wash once.
- 1.3 Add 1 ml PEG-NaCl buffer, mix and transfer the suspension to the PEG-NaCl buffer tube to prepare MagNA suspension. Store at 4 °C at least for one year.

Home-made magnetic separator

- 2 Set pairs of magnets at the edge of the insert by their magnetic force as they line to tip halls (Fig. 1b and c).

Clean-up of dideoxy sequencing reaction by MagNA and home-made magnetic separator

- 3 The procedure is based on the protocol of CleanSeq (Beckman Coulter) as below.

- 3.1 Shake MagNA to fully resuspend the magnetic beads.
- 3.2 To the 10 µl sequencing reaction, add 10 µl MagNA suspension.

- 3.3 Add 42 μ l 85 % EtOH (Volume of 85% Ethanol = $2.077 \times (10 \mu\text{L} + \text{Sequencing Sample Volume})$) and mix thoroughly.
- 3.4 Place the tube in the home-made magnetic separator for 2~3 min (Fig. 1d).
- 3.5 Remove the supernatant, add 100 μ l of 85 % ethanol, and remove the supernatant after >30 sec. Repeat the step once.
- 3.6 Remove the tube from the separator, and add 40 μ l DW.
- 3.7 Place the tube in the home-made magnetic separator for 2~3 min, recover 35 μ l of supernatant and subject it for sequencing.