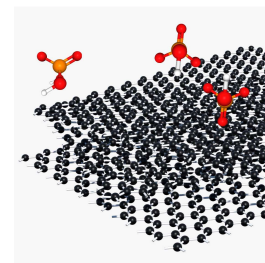


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# Fabrication of dip-and-read orthophosphate chemosensor based on laser inscribed graphene

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**We use this protocol and it's working**

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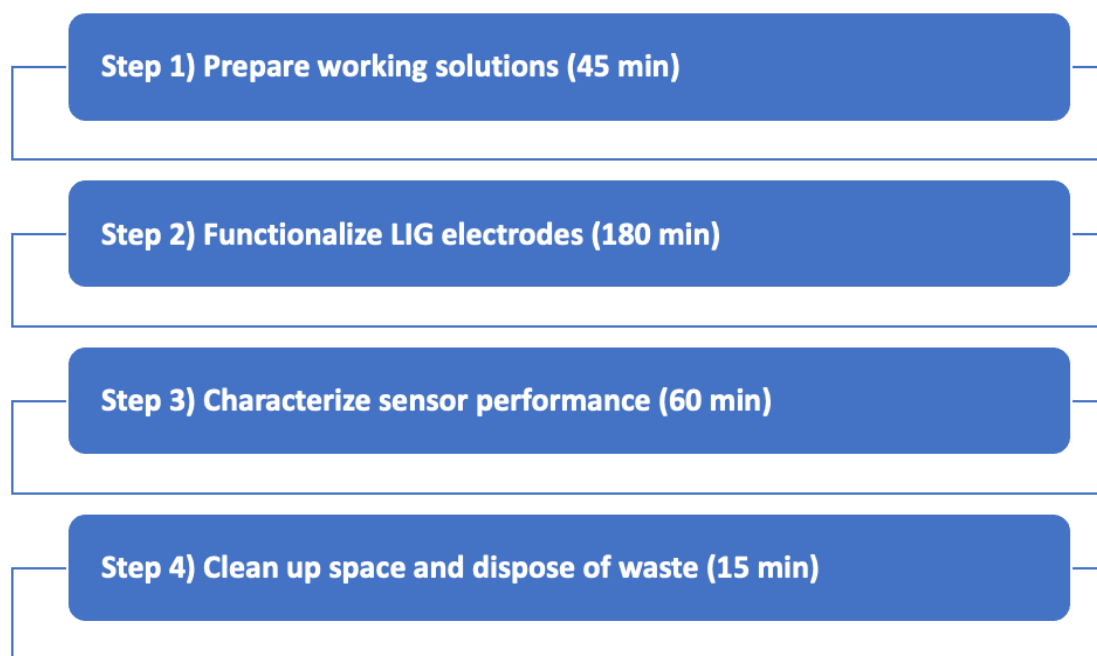
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## Disclaimer

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## Abstract

This protocol describes the fabrication of a LIG dip-and-read orthophosphate sensor based on a 2 dimensional sorbent structure (poly[diallyldimethylammonium] chloride, a.k.a, PolyDADAMAC) grafted on graphene oxide (GO) as recognition element. The ortho-P sensor uses electrochemical impedance spectroscopy (EIS) as a transduction technique, and laser-induced graphene electrodes as a transducer platform. The process requires approximately 5 hours (from sensor fabrication to testing)



**Figure 1.** Process flow for fabrication of a LIG dip-and-read orthophosphate sensor.

## Image Attribution

Image created in Blender.



## Guidelines

1. Be sure to wear appropriate safety PPE throughout (lab coat, gloves, eyewear).
2. Electronic or physical lab notebook may be used throughout

## Materials

### MATERIALS

- LIG-chip (see protocols for fabrication of chip)
- GO-PDDA solution
- Phosphate standard solution ( $\text{KH}_2\text{PO}_4$  in  $\text{H}_2\text{O}$  1000 mg/l  $\text{PO}_4$ ) ([link](#) to MSDS)
- Nitrate standard solution ( $\text{NaNO}_3$  in  $\text{H}_2\text{O}$  1000 mg/l  $\text{NO}_3$ ) ([link](#) to MSDS)
- Chloride standard solution ( $\text{NaCl}$  in  $\text{H}_2\text{O}$  1000 mg/l  $\text{Cl}$ ) ([link](#) to MSDS)
- Sulfate standard solution ( $\text{Na}_2\text{SO}_4$  in  $\text{H}_2\text{O}$  1000 mg/l  $\text{SO}_4$ ) ([link](#) to MSDS)
- Isotonic sodium chloride/sodium bicarbonate ( $\text{NaCl}/\text{NaHCO}_3$ ) solution (or other P-free buffer of choice) ([link](#) to MSDS)
- Potassium ferrocyanide/ferricyanide see details in protocol by Tang et al ([Link](#))
- Glassware as noted

### HARDWARE

- $\text{CO}_2$  laser (VLS2.30DT)
- MultiPalmSens4 potentiostat
- Vortex mixer
-



## Safety warnings

### SAFETY

#### *General*

- Lab coat, gloves, and closed-toed shoes are mandatory

#### *Disposal*

- All solutions should be discarded in appropriated waste container and not disposed of in the sink.
- Spent GO-PDDA solutions should be collected in the satellite area and disposed following local environmental health and safety guidelines
- Used LIG sensors should be collected as solid waste and disposed following local environmental health and safety guidelines

### **ADA COMPLIANCE**

The following guidance is summarized from Perry and Baum 1 where relevant to this protocol.

#### 1) General building codes for laboratory

- Minimum 2 Exits for labs  $\geq 500$  sf (150 sm) net area.
- Minimum 2 Exits for labs using chemical fume hoods or glove box
- Minimum 2 Exits for labs using flammable and combustible: liquids, gases, cryogenics, dusts and solids.
- Minimum 2 Exits for labs using oxidizers, unstable reactives, water reactives, organic peroxides, highly toxics, corrosives.

#### 2) Egress for wheelchair 360° Turn is 1.5 m (5 ft) clearance. Wheelchair clearance must be provided for:

- Both sides of Exit and Entry doors to
- Emergency Eyewash & Safety Shower
- In front of wall benches, sinks, equipment
- In front of chemical fume hoods
- At chalk/marker board
- Between benches
- Aisles that lead to Primary Exits, back to front
- Aisles that allow passage side to side in lab

#### 3) Standard accommodations for use of chemical hood or other exhaust air containment systems

- knee space obstructions
- adjustable work surface height
- accessible receptacles and alarm control

#### Common equipment

- Where visual inspection is utilized, alternative technologies should be listed as optional (colorimeters, spectro-radiometers, etc.)



## References

1. Perry, J. & Baum, J. Assessing the Laboratory Environment. in Accessibility in the Laboratory vol. 1272 3–25 (American Chemical Society, 2018).

## Ethics statement

N/A

## Before start

### *Other protocols required*

- LIG fabrication ([Link](#))  
LIG 3-electrode plug-and-play chip ([Link](#))
- Cyclic voltammetry using ferrocyanide/ferricyanide couple ([Link](#))



## Step 1) Prepare working solutions

45m

- 1 Prepare Solution 1: 1 mg/mL GO-PDDA solution
  - Prepare a working solution for GO-PDDA at 1 mg/mL by diluting the stock solution (5 mg/mL) in DI water.
  - Agitate using a vortex mixer until the solution is dispersed
- 2 Prepare Solution 2: 2X Sodium chloride/sodium bicarbonate (NaCl/NaHCO<sub>3</sub>) solution
  - Add two packets of buffer (isotonic buffer pouches) to 240 mL of DI water.
  - Agitate with vortex mixer until dissolved
- 3 Prepare Solution 3: 100 mg/L phosphate, nitrate, sulfate, chloride salt solutions
  - Dilute standard solutions of phosphate, nitrate, sulfate and chloride (1000 mg/L) in DI water to get a final concentration of 100 mg/L for each ion separately.
  - Working solutions may be prepared in 1.5 mL microcentrifuge tubes if desired

## Step 2) Functionalize LIG electrodes

- 4
  - Follow LIG fabrication protocol ([Link](#))
  - Next, prepare 3-electrode plug-and-play chip using the published protocol ([Link](#))
  - After fabricating LIG electrodes, follow CV protocol ([Link](#))
  - Follow the quality control (QC) guideline in Qian et al ([Link](#)) to select triplicates

### Note

- To select triplicates, make sure to plot the selected voltammograms of electrodes grouped in a cluster by Qian et al ([Link](#)). This approach will guarantee that you are selecting electrodes that overlap in their voltammograms. See **Figure 1A-C** for expected results

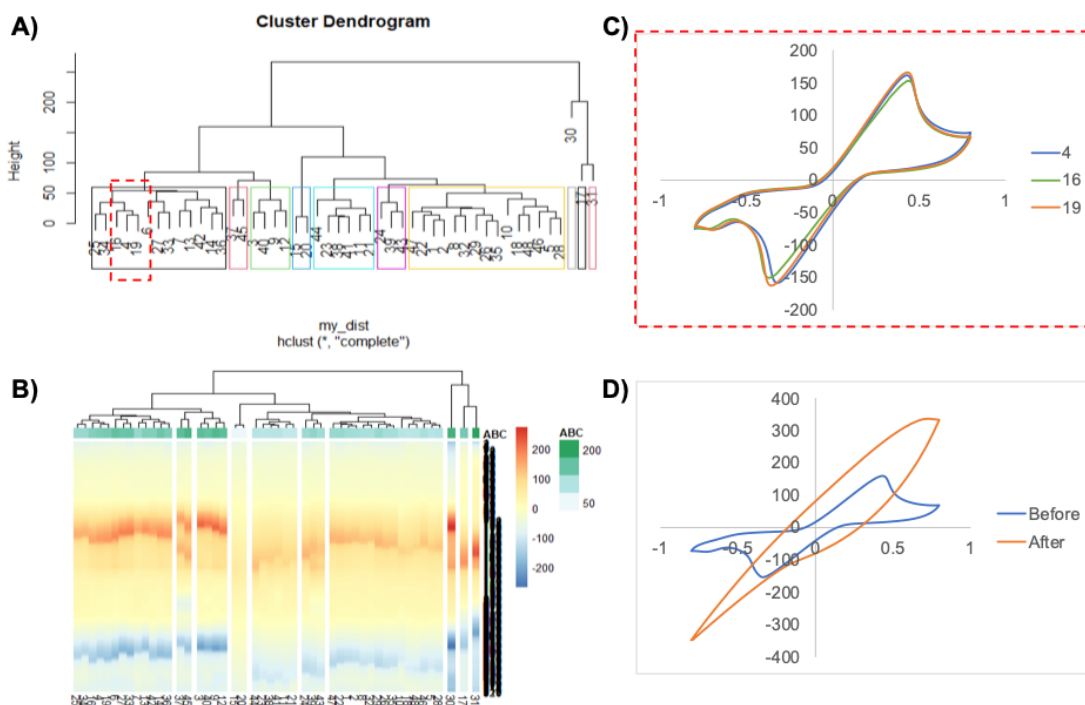
- Pipette 10 mL of GO-PDDA working solution (1 mg/mL) onto the LIG working electrode. Be careful that the solution does not coat reference and/or counter electrodes.
- Allow the GO-PDDA working solution to dry at room temperature for at least 20 minutes.
- Repeat these steps two more times; pipette 10 mL of GO-PDDA solution and then dry at room temperature.

### Note

Gently rinse the surface of the working electrode to remove any loose material from the surface.

- After LIG functionalization, run an additional CV test in ferro/ferricyanide solution ([Link](#)) to confirm surface coating is stable. See **Figure 1D** for expected results

- If available, use a stereo microscope to image the surface and inspect for homogenous coating



**Figure 1.** Orthophosphate sensor development. **A)** and **B)** showing triplicate selection using R program developed by Qian et al (2024); **C)** Triplicates selected from the cluster of LIG electrodes based on similar electrochemical properties (area between curve and peak current); **D)** Voltammogram of a selected replicate before and after functionalization with GO-PDDA solution.

### Step 3) Characterize sensor performance

- 5
  - Add 15 mL of 2X Sodium chloride/sodium bicarbonate (NaCl/NaHCO<sub>3</sub>) solution to an electrochemical cell.
  - Immerse LIG-GO-PDDA sensor into the solution.

#### Note

If possible, analyze multiple electrodes (e.g., MultiPalmSens4 potentiostat allows running three electrodes simultaneously).

- Conduct Run EIS for baseline measurements following the settings below:

**Note**

Equilibration time: 3 s  
Scan type: fixed DC potential  
Edc: 0.45 V  
Eac: +/- 0.01 V  
Frequency type: scan  
n frequencies: 61  
max frequency: 10,000 Hz  
min frequency: 0.01 Hz

- Record the raw data of baseline measurements for each replicate in an Excel file (**Template**).
- Titrate stock solution (e.g., 100 mg/L of phosphate, nitrate, sulfate or chloride salt). An example calibration experiment is shown in the Table below

Analyte final concentration (mg/L) in 15 mL solution	Volume of analyte working solution at 100 mg/L to add (in mL)
0.01	1.5
0.2	30
0.4	30
0.6	30
0.8	30
1	30

**Table 1.** Example of calibration experiment for stepwise titration of stock solution (same solution method)

- After analyte injection, mix the buffer solution with a pipette, allow the solution to sit for one minute, and then run EIS measurements for each concentration.
- Record the raw data of different analyte concentrations for each replicate in an Excel file (**Template**).

#### Step 4) Clean up space and dispose of waste

15m

- 6
- Dispose of used chemicals according to the lab safety plan.





- Wash all shot glass cups with mild detergent and warm water.

## Protocol references

Casso-Hartmann, L., G.A.M. Moreira, Y. Tang, D. Vanegas, E.S. McLamore (2024) Fabrication of laser inscribed graphene (LIG) 3-electrode plug-and-play chip, Protocol I/O. DOI: 10.17504/protocols.io.dm6gpze1dlzp/v1.

Tang, Y., L. Casso-Hartmann, D. Bahamon-Pinzon, G. Moreira, D.C. Vanegas, E.S. McLamore (2023). Electrochemical analysis of laser-inscribed graphene electrodes using cyclic voltammetry (ferri/ferrocyanide redox couple). Protocol I/O, DOI: 10.17504/protocols.io.4r3l27q7jg1y/v1.

E.S. McLamore, D. Vanegas, D. Bahamon-Pinzon, K. McCourt, Y. Tang (2021). Fabrication of laser inscribed graphene electrodes (Universal Laser System). Protocol I/O, DOI: 10.17504/protocols.io.byc4psyw.