



SPECIFICATIONS

CONTACT RATING: Dependent upon contact material. MECHANICAL LIFE: 30,000 make-and-break cycles. CONTACT RESISTANCE: 20m \(\Omega\) max. initial @ 2-4VDC

100mA for both silver and gold plated contacts.

INSULATION RESISTANCE: $1,000M\Omega$ min.

DIELECTRIC STRENGTH: 1,000 V RMS@sea level. OPERATING TEMPERATURE: -30°C to 85°C.

MATERIALS

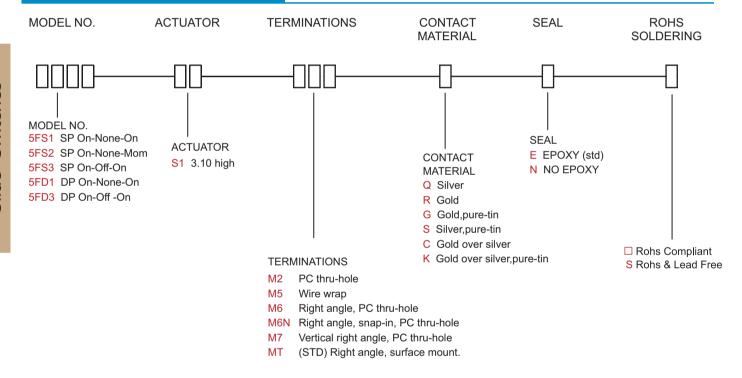
CASE: Diallyl phthalate (DAP) (UL94v-0).

HOUSING: Brass,tin plated. ACTUATOR: Nylon, black. **CONTACT:** Silver or gold plated.

TERMINAL SEAL: Copper alloy, with silver and gold plated .

(See Page 97)

HOW TO ORDER



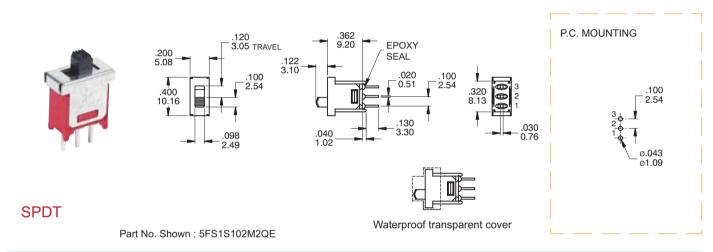
Sub-Miniature Slide Switches 5F SERIES

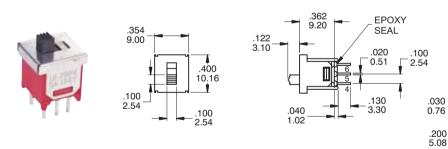
SWITCH FUNCTION

NO	UL/CSA	MODEL	SWITCH FUNCTION			CONNECTED TERMINALS / SCHEMATIC		
NO.	MODEL	MODEL NO.	POS.1	POS.2	POS.3	POS.1	POS.2	POS.3
	NO.				4			
SP	Q2511	5FS1	ON	NONE	ON	2-1	N/A	2-3
	Q2513	5FS3	ON	OFF	ON	1 • 3 (COMM)	OPEN	1 • 3
DP	Q2521	5FD1	ON	NONE	ON	2-1,5-4	N/A	2-3,5-6
	Q2523	5FD3	ON	OFF	ON	1 2 (COMM) 5 6 6	OPEN	1 • 2(COMM) 5 • 6

MOM=MOMENTARY

POLE OPTIONS





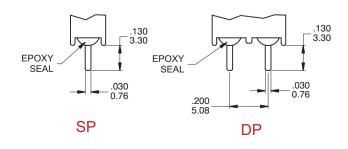
P.C. MOUNTING .200 5.08 ø.043 ø1.09

DPDT

Part No. Shown: 5FD1S102M2QE

TERMINATION OPTIONS

M2 PC THRU-HOLE



OTHER TERMINATION OPTIONS

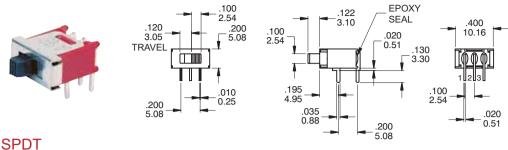
RIGHT ANGLE P.C. MOUNT M6

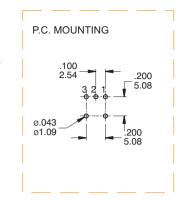
M6N SNAP - IN

RIGHT ANGLE P.C. MOUNT

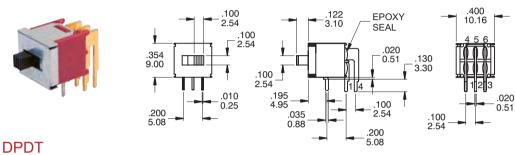
Sub-Miniature Slide Switches 5F SERTI

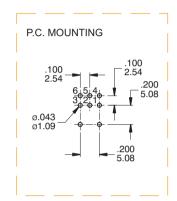






M6

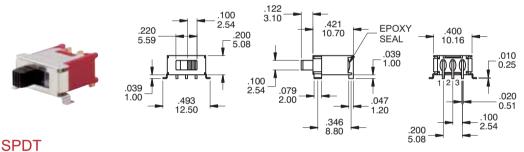


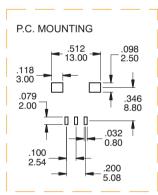


Part No. Shown: 5FD1S102M6QE

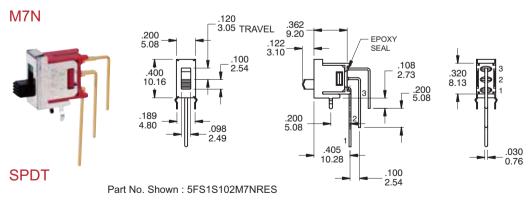
Part No. Shown: 5FS1S102M6QE

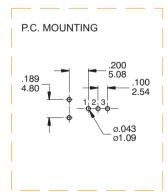






Part No. Shown: 5FS1S102MZRES





SNAP-IN TERMINATION OPTIONS

M₆N





Sub-Miniature Slide Switches **5F SERIES**

CONTACT MATERIAL OPTIONS

	CONTACT MATERIAL	TERMINAL PLATING	RATINGS		
Q	Silver	Q = Silver			
S	Silvei	S = Silver,pure - tin	3 Amps with resistant load @ 120VAC or 28VDC 1 Amps with resistant load @ 250VA		
С	Gold over Silver	C = Gold over silver			
K	Gold Over Silver	K = Gold over silver,pure - tin			
R	Gold	R = Gold	0.4 Volt - Amps (VA) max. @ 20V max. (AC or DC)		
G	Gold	G = Gold,pure - tin	0.4 Voit - Allips (VA) max. @ 20V max. (AC 0) DC		







SOLDERING PROCESSES

MANUAL SOLDERING: Use soldering iron of 30 watts, controlled st 350°C

approximately 5 seconds while applying solder.

WAVE SOLDERING: Recommended Soldering Temperature: 260 ± 5°C

Duration of Solder Immersion: 5 ± 1 seconds

(PCB is 1.6mm in thickness)

SOLDERING: Vapor phase

Temperature Profile							
Zone	Room Temperature	Time (Sec)					
Pre-heat (A)	150°C	Min 120s					
Soak (B)	180°C ~ 200°C	Min 150s					
Peak (C)	200°C ~ 235°C	Min 30s					
Peak (D)	235°C ~ 260°C	Min 40s					
Peak (E)	260°C	Max 10s					

