

**Niles**  
**Mobile PLC Bench Addresses**

<b>Station</b>	<b>PLC</b>	<b>Panelview</b>	<b>VFD</b>	<b>Point I/O</b>
M1	192.168.20.10	192.168.20.11	192.168.20.12	192.168.20.13
M2	192.168.20.20	192.168.20.21	192.168.20.22	192.168.20.23
M3	192.168.20.30	192.168.20.31	192.168.20.32	192.168.20.33
M4	192.168.20.40	192.168.20.41	192.168.20.42	192.168.20.43