

PLC Computer Information

Computer Name	IP Address (NEW PLC)	IP Address (OLD PLC)	Mask	Gateway	Notes
NMTEC0214L01	192.168.20.50	*****	255.255.255.0	*****	software installed
NMTEC0214L02	192.168.20.65	192.168.1.67	255.255.255.0	192.168.20.5	software installed
NMTEC0214L03	192.168.20.90	192.168.1.95	255.255.255.0	*****	software installed
NMTEC0214L04	192.168.20.65	192.168.1.65	255.255.255.0	*****	software installed
NMTEC0214L05					
NMTEC0214L06	192.168.1.120		255.255.255.0	0.0.0.0	Automation Cell Computer
NMTEC0214L07	192.168.20.60	192.168.1.66	255.255.255.0	*****	software installed
NMTEC0214L08	*****	*****	*****	*****	Mill Software. Serial communications, no IP Setup.
NMTEC0214L09	192.168.20.85	*****	255.255.255.0	*****	software installed
NMTEC0214L10	192.168.20.44	192.168.1.44	255.255.255.0	*****	software installed
NMTEC0214L11	192.168.20.75	*****	255.255.255.0	192.168.20.5	software installed
NMTEC0214L12	192.168.20.80	192.168.1.85	255.255.255.0	*****	software installed
NMTEC0214L13	192.168.1.39	192.168.1.39	255.255.255.0	*****	software installed
NMTEC0214L14	192.168.20.95	192.168.1.96	255.255.255.0	*****	software installed
NMTEC0214L15	192.168.20.100	*****	255.255.255.0	*****	software installed
Automation Cell PLC	192.168.1.110	*****	255.255.255.0	0.0.0.0	*****
Automation Cell HMI	192.168.1.191	*****	255.255.255.0	0.0.0.0	*****
Station	PLC	Panelview	VFD	Point I/O	
M1	192.168.20.10	192.168.20.11	192.168.20.12	192.168.20.13	
M2	192.168.20.20	192.168.20.21	192.168.20.22	192.168.20.23	
M3	192.168.20.30	192.168.20.31	192.168.20.32	192.168.20.33	
M4	192.168.20.40	192.168.20.41	192.168.20.42	192.168.20.43	