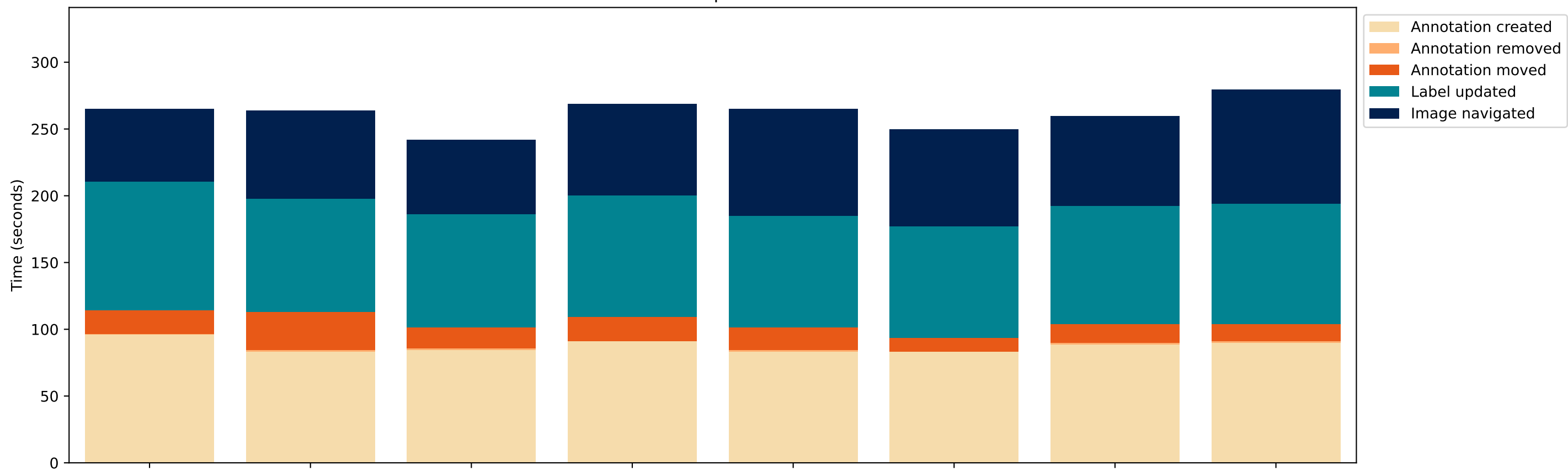


Manual process



Semi-automated process

