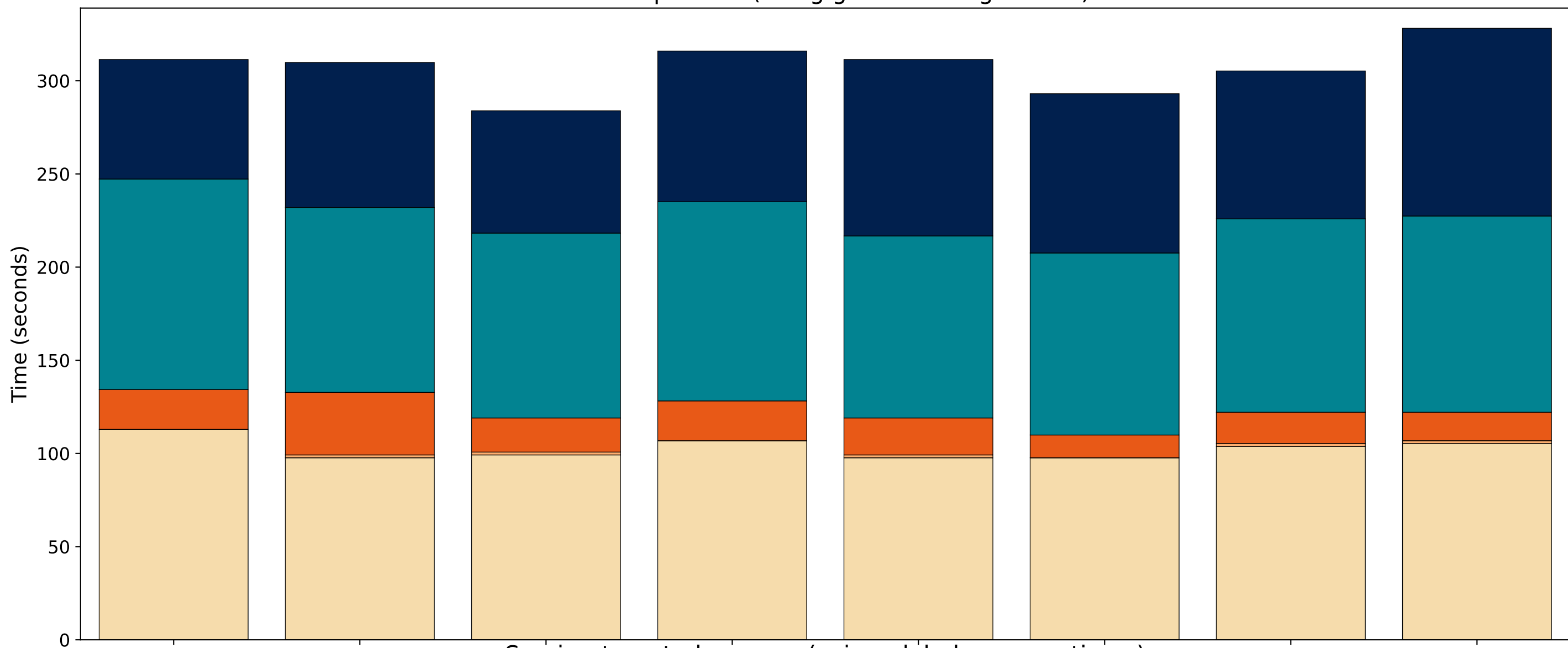


Manual process (using global average times)



Semi-automated process (using global average times)

