



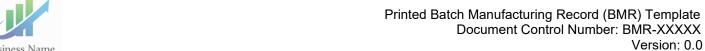
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TO BE COMPLETE BY PRODUCTION MANAGER PRIOR TO ISSUANCE									
Issuing Mgr.				Date/Time		<i>l</i> :			:
Batch #				Station #					
# of Units			Serialization sequence	<u> </u>					
Equipment N	Name Internal ID #			Calibration Due Date			е	Last C	alibrated Date
Station prepare	Station prepared per SOP-XXXXX								
2	,					(110)			
Associate	Associated Work Instructions (WI) and/or SOPs WI-XXXXX								
Operator:				Run Initiate					
	Handle Body AL Molding Intake Inspection BOM # XX-XXXX								
Visual inspection (pass/fail) performed?				□ Ye	☐ Yes / ☐ No Performed			ned by/Date:	
Notate # of units failed inspection below, as well as reason(s) for inspection failure									
If greater than five units fail inspection, notify production station manager prior to continuing.									
Unit Body AL Intake Ins							I # XX-XXXX		
Visual inspection (pass/fail) performed?			☐ Yes / ☐ No Performed by/Date:						
Notate # of units failed inspection below, as well as reason(s) for inspection failure									
If greater than five units fail inspection, notify production station manager prior to continuing.									



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Assembly								
Unit Serial	Side A Time	iWeld 97 □ 80w □ 100 Side B Time		Sand-blasted?	□ Y □ N	Initials		
				:	□ AM □ PM			
				:	□ AM □ PM			
				:	□ AM □ PM			
				:	□ AM □ PM			
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				:	□ AM			
				:	□ AM			





Quality Control Events Table Use this table to record quality events including procedure, equipment, or materials deviations, CAPAs, ECO validation, etc. For deviations, record whether the deviation was planned or unplanned. Record any associated CAPA or ECO number.							
□ Planned deviation□ Unplanned deviation							
□ CAPA #							
□ ECO#							
Review & Approval							
# Units PASSED			# Units FAILED				
	For a	any failed units	, notate reason below				
# Units sent to rework							
# Units scrapped							
Rework Schedule by/date:							
Batch Reviewed and Approved By:							
Production Manager				Date:			
Quality Reviewer				Date:			





This page may be excluded from printed production copies.

REVISION HISTORY

REVISION	SECTION	CHANGE & AUTHOR

Attach the following to printed copies of this BMR:

ITEM	DESCRIPTION
Spec Sheet	