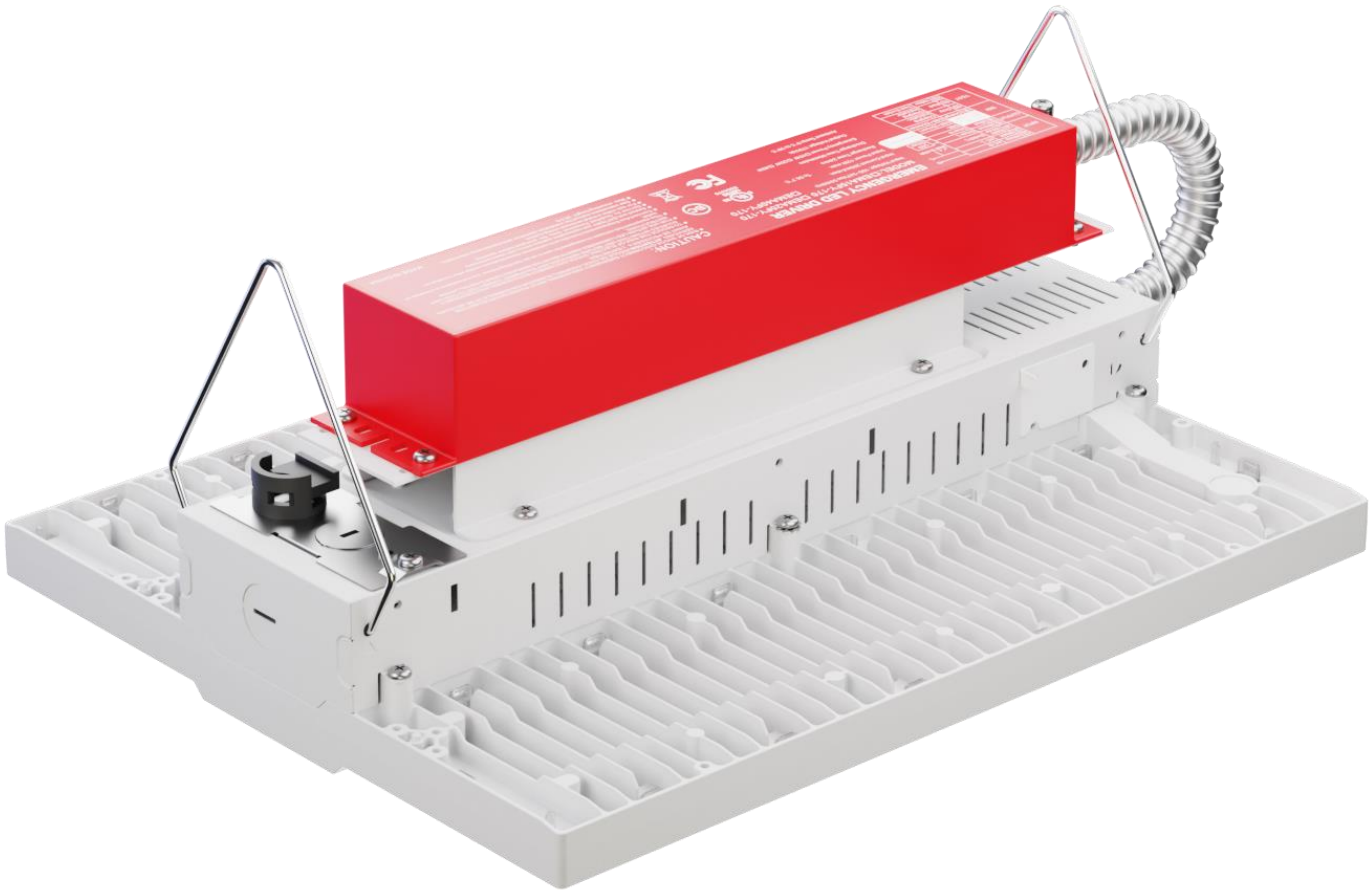
Document Title:	Lx1 EM Battery Rework



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1.0 PRODUCT SPECIFICATIONS

Product/Part Information	
Product Name	Lx1 with EM Battery
Part Number(s)	Lx1 (LA1, LS1)
Part Revision	V1

2.0 PURPOSE

A) To provide instructions for the rework of the Lx1 (LA1 and LS1) base model to include the emergency battery (EM battery) accessory option.

B) To serve as training material when onboarding technicians.

3.0 SCOPE

A) These instructions are applicable only to the Lx1 product line.

B) This document captures instructions for the attachment of the EM battery to the Lx1 fixture, instructions for quality control and testing, as well as the boxing and labeling of the final product.

4.0 REQUIRED EQUIPMENT & MATERIALS

4.1 AC powered equipment

Name Used in Document	Description & Specification	Manufacturer & Model
Power strip	120v, standard US three prong plug	Any

4.2 Additional tools & equipment

Name Used in Document	Description & Specification	Manufacturer & Model
Channel lock pliers	Must accommodate 0.5”-1”, electrically insulated	Any
Electric screwdriver	Low-torque, cordless electric screwdriver	Bosch 12v, PS21 3601J92912 *(or equivalent)*
Power test cable	A custom 120v cable with two-way Wago connectors attached to live, neutral, and ground. Used for power testing purposes.	Constructed in-house
Scissors	N/A	Any
Screwdriver (PH1 bit)	Philips screwdriver, PH1 bit or head, electrically insulated	Any
Screwdriver (PH2 bit)	Philips screwdriver, PH2 bit or head, electrically insulated	Any
Torque screwdriver	Digital Torque Screwdriver 2.66-53.1in-lbs / 0.3-6Nm, ¼” sq. drive, acc. to +/-2%(cw)	VANPO, model # VP027 *(or equivalent)*
Wire cutters	Diagonal or needle nose, electrically insulated	Any

4.3 Consumable Items with Part Numbers

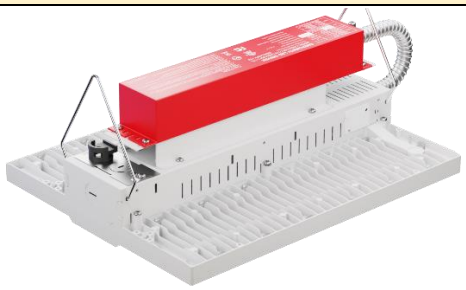
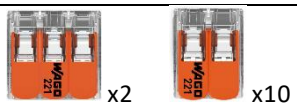
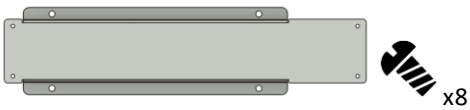
Name	Part Number and Product Code
Product labels (blank)	Part Number: LBL-Lx1-PS-400-300 Code: A0061 [Sharepoint hyperlink to label images]
Box labels (blank)	Part Number: LBB-Lx1-PW-400-400 Code: A0060 [Sharepoint hyperlink to label images]
UL label	Part Number: LBB-Lx1-UL-150-150 Code: A0092 [Sharepoint hyperlink to label images]

4.4 Consumable Items

Name	Description or Specification
Zip-ties	Nylon 66 cable ties, UL recognized, 2.5x100mm (approx. 4” length), UL flammability 94V-2

5.0 BOM

List of BOM items used and referenced. See PRT-RWK-1024 for details.

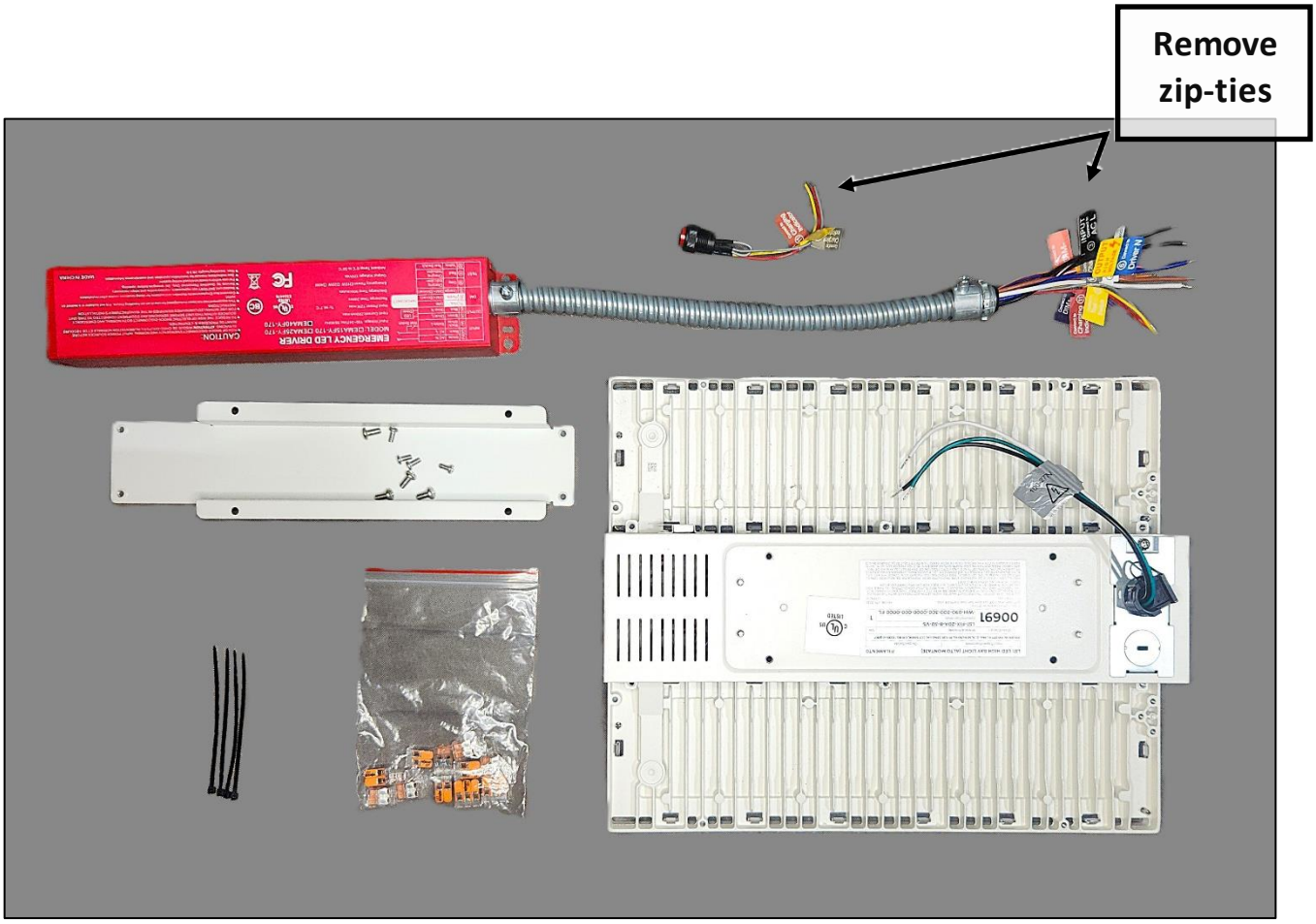
Final Assembly	Name	Part Number	Product Code	Qty.
		See work order		1
Bill of Materials	**Name**	**Part Number**	**Product Code**	**Product Code**
	Lx1 fixture	See work order		1
	Product label	Refer to PRT-RWK-1024, column E		1
	Box label	Search SP directory Refer to SOP-RWK-1051		1
	UL label	LBB-Lx1-UL-150-150		1
 x2 x10	Wago connector 12-pack	ASM-MIS-WAGO-2A3-12	A0002	1
	Emergency battery (with test button)	EMB-Lxx-040-EBO	03268	1
 x8	Mounting bracket (with screws)	ASM-Lxx-EMB-MWS-WH1	14044	1
	Product box	ASM-Lxx-PKG-OEF-ACC	03580	1

6.0 PROCEDURES

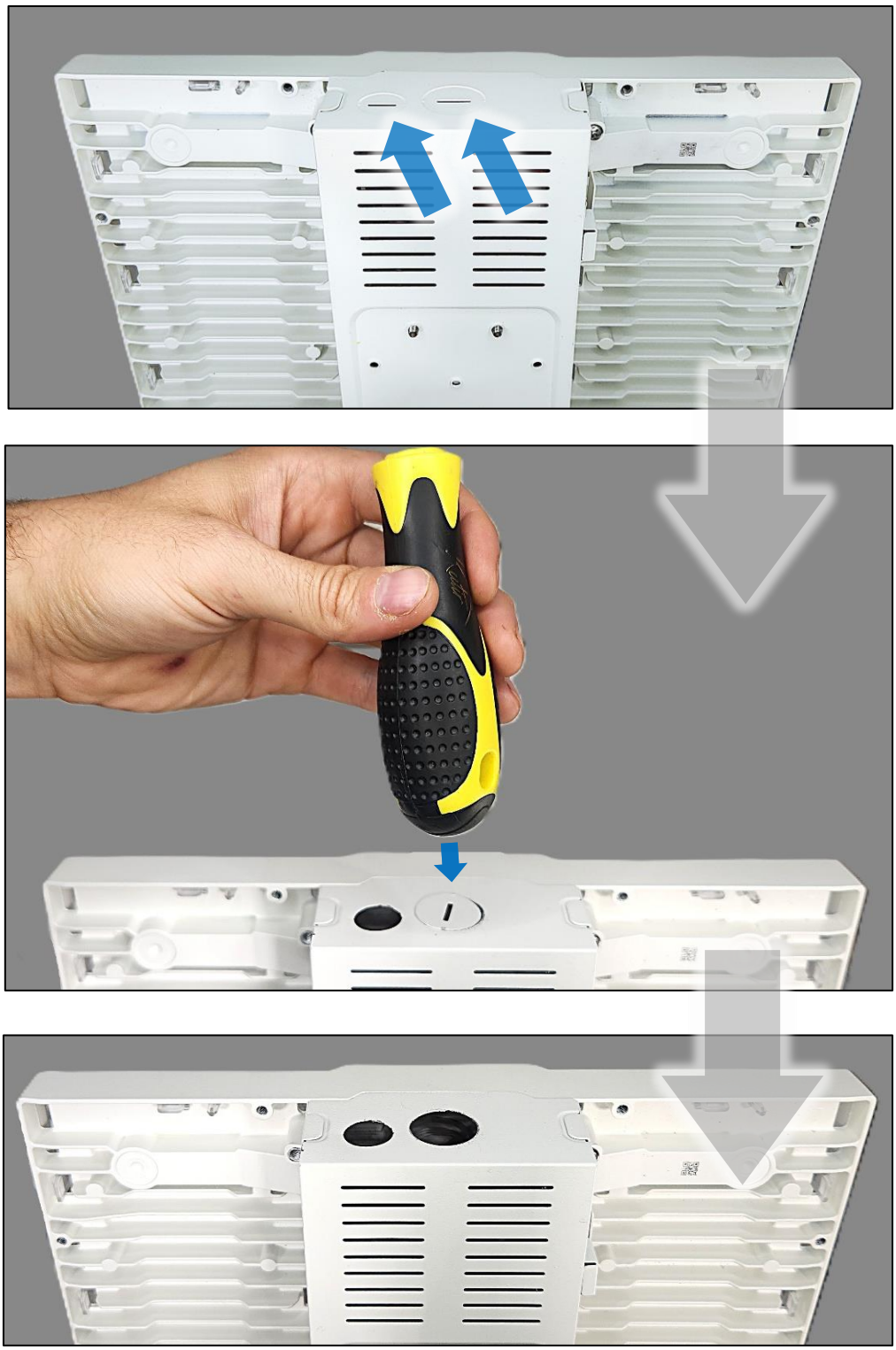
6.1 Install the EM Battery and Test Button

STOP! Read and understand all safety instructions defined in section 10.0

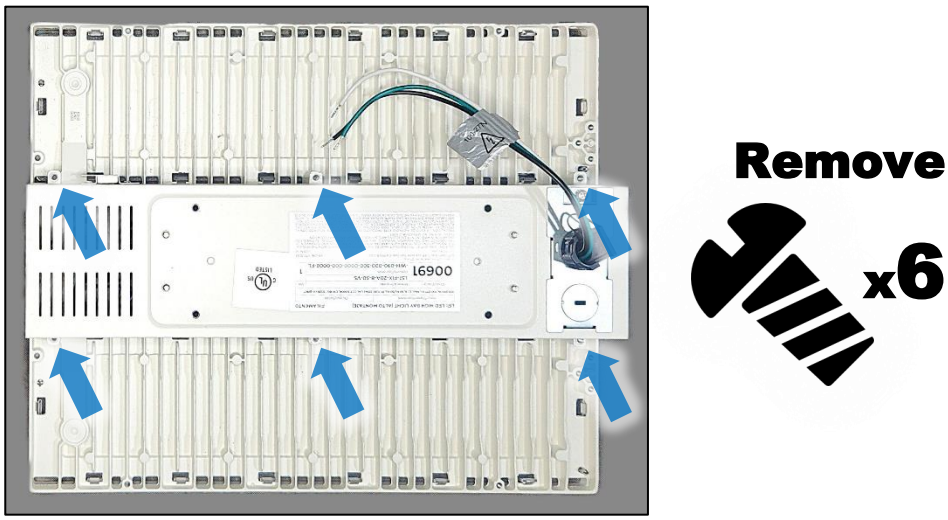
6.1.1 Gather and unbox all BOM items and other materials and tools listed in section 5.0 needed for this procedure.



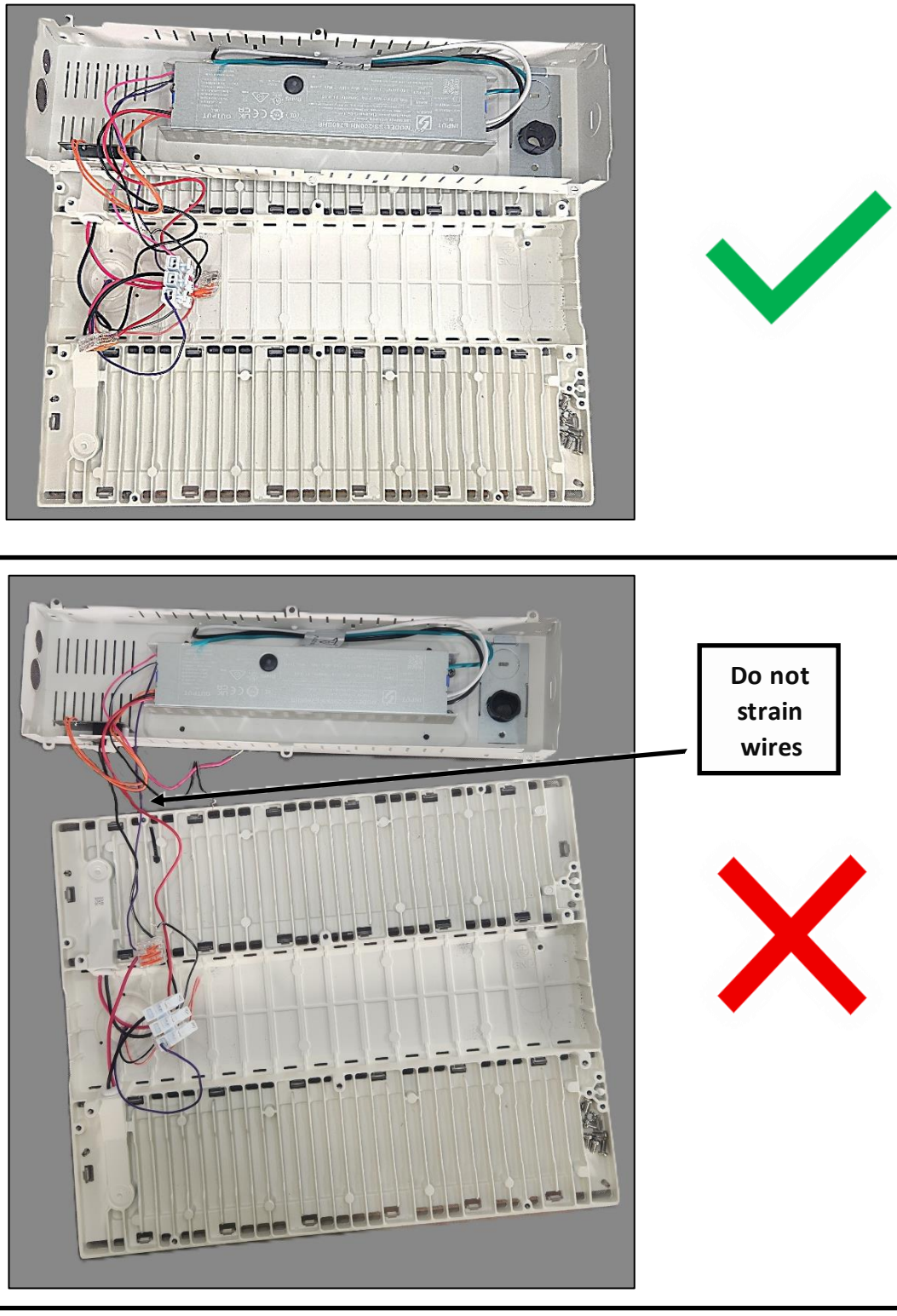
6.1.2 Remove the two “knockouts” on the end of the fixture:



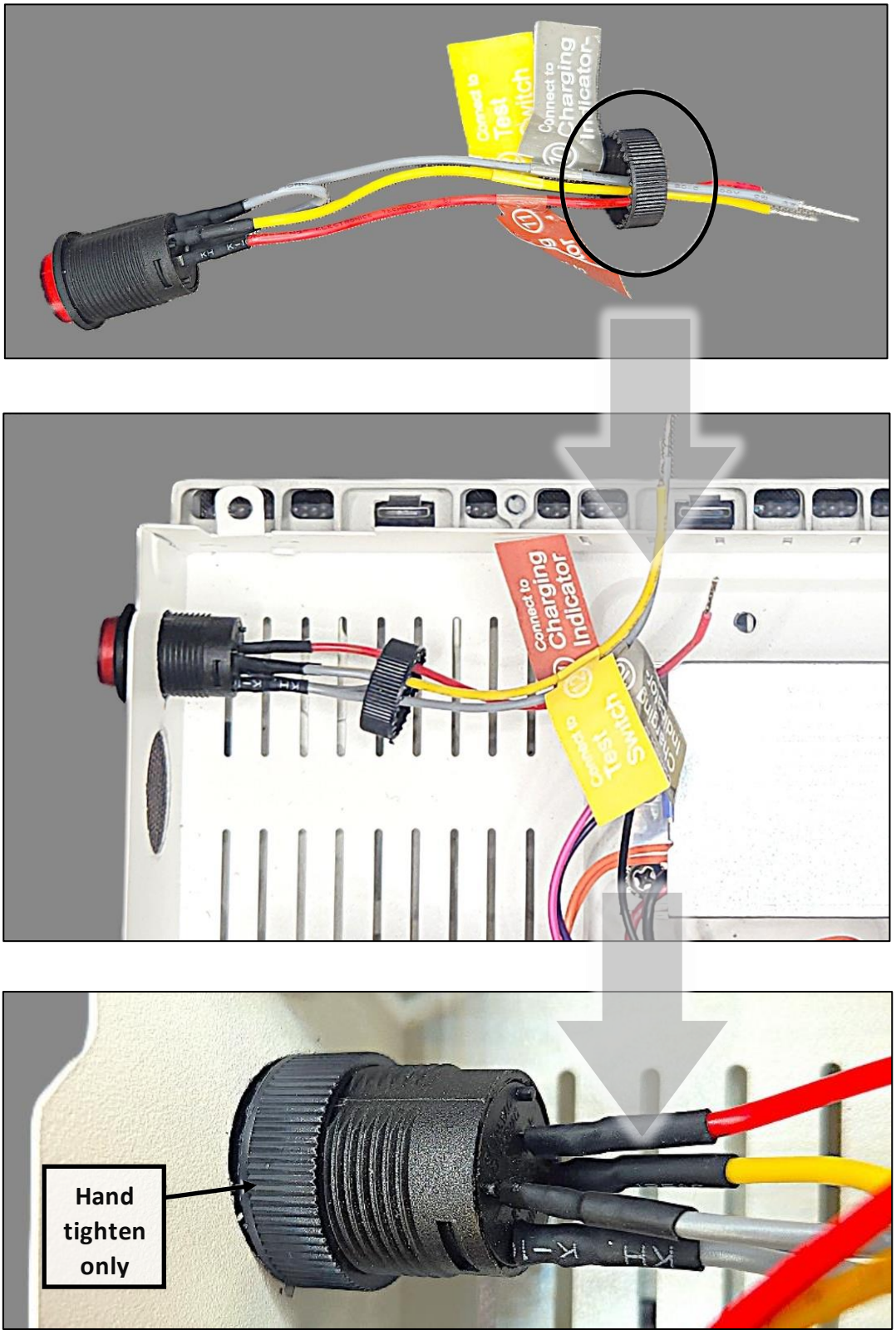
6.1.3 Use the electric screwdriver to remove six screws securing the LED driver panel:



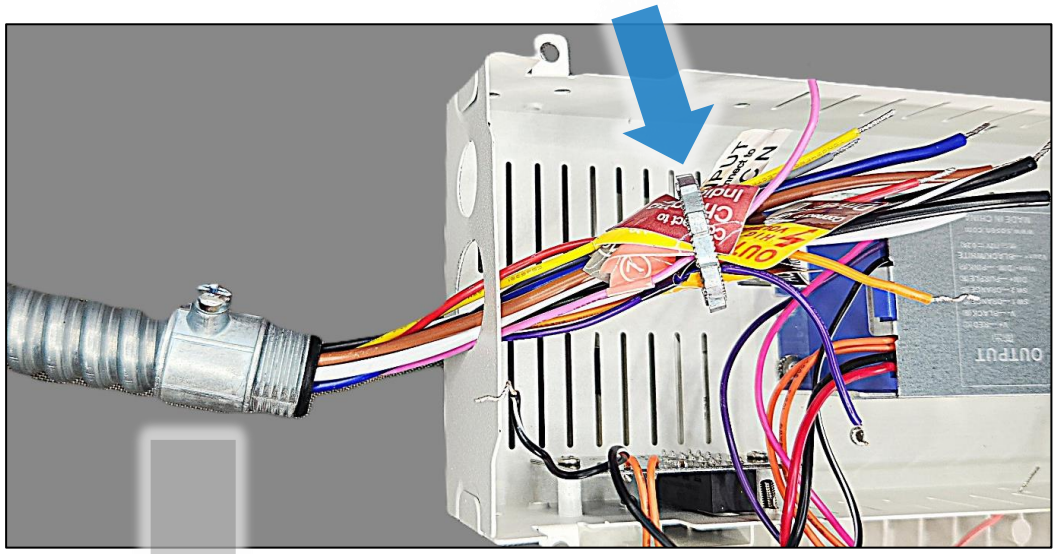
6.1.4 Open the LED driver cover to expose the wiring:

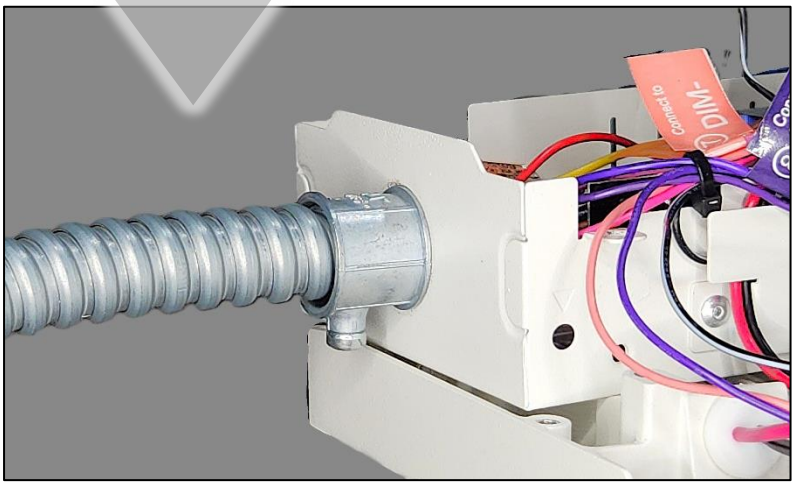


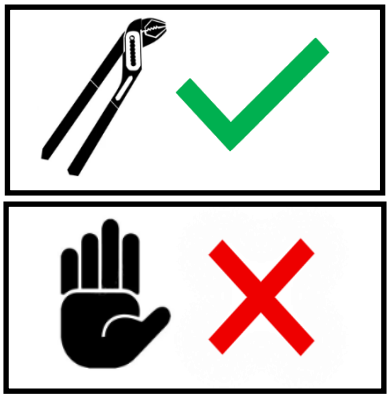
6.1.5 Attach the button assembly to the LED driver cover:

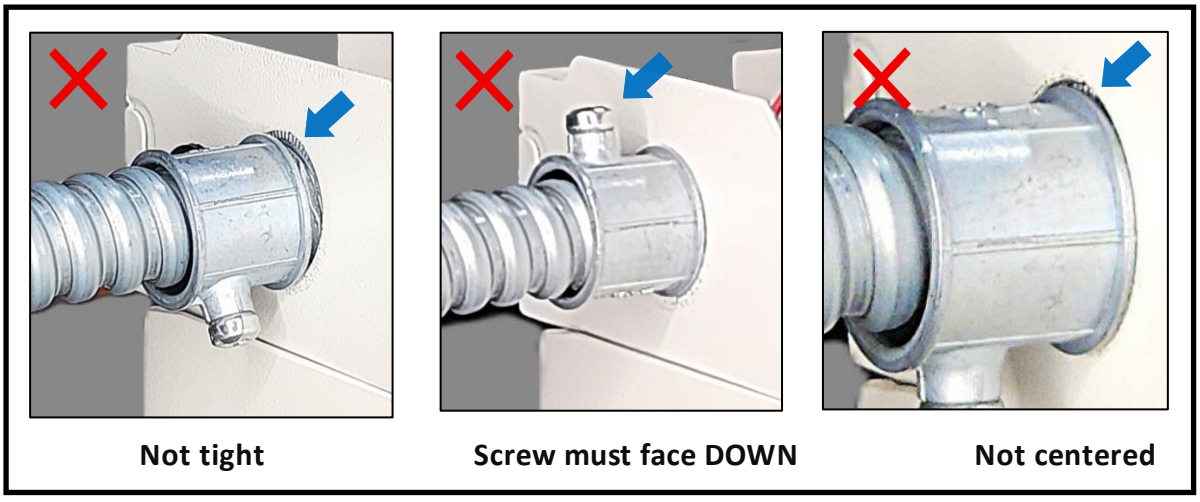


6.1.6 Attach the EM battery wire harness to the Lx1 fixture with the lock ring:

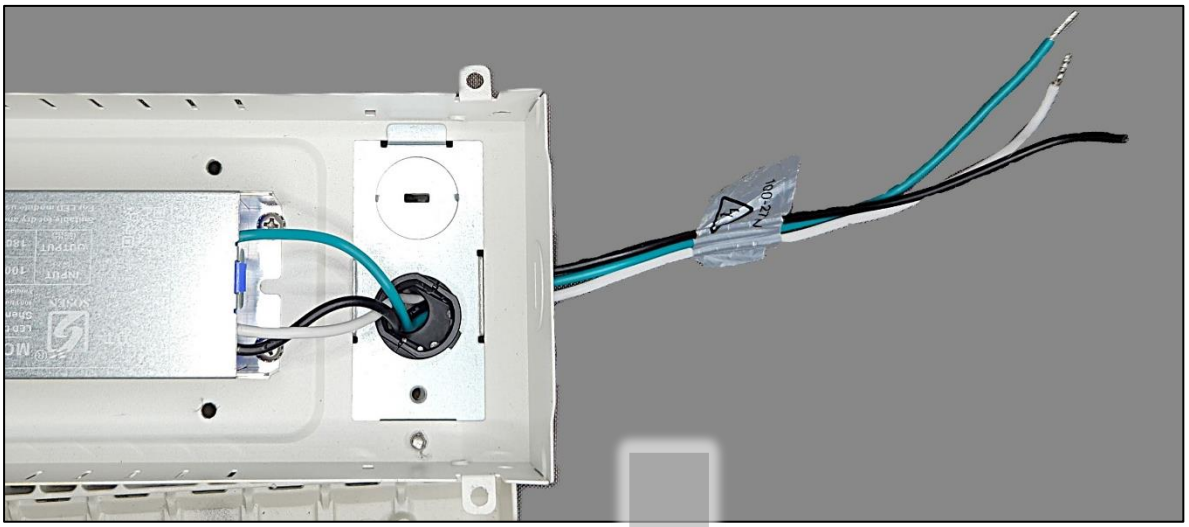


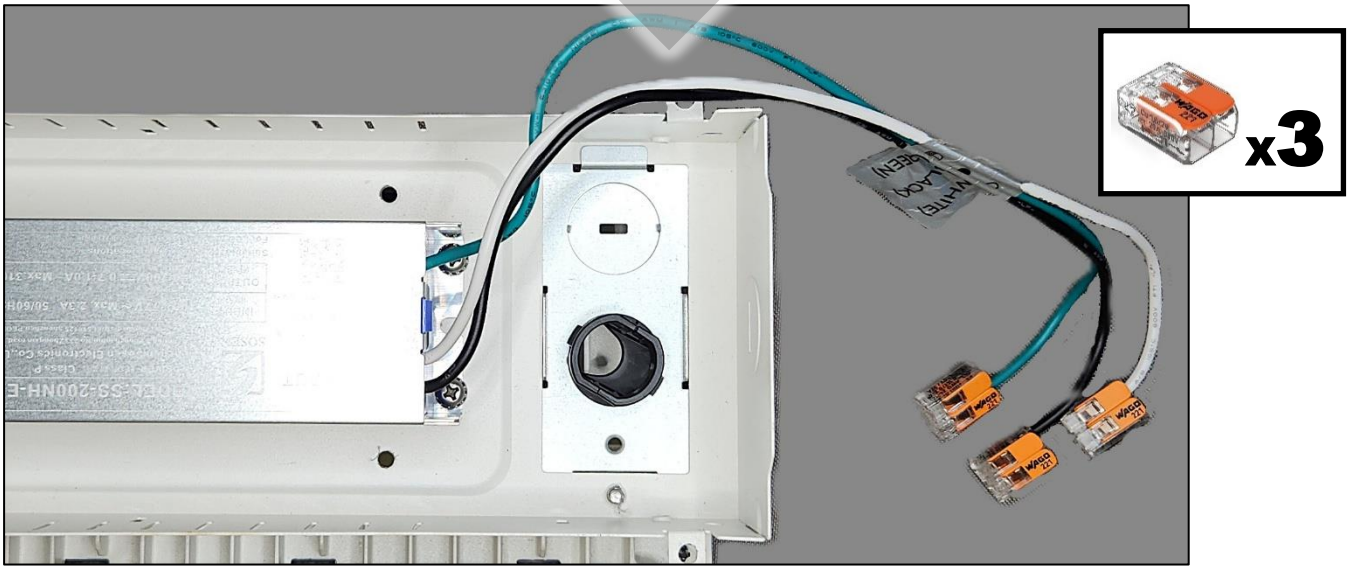




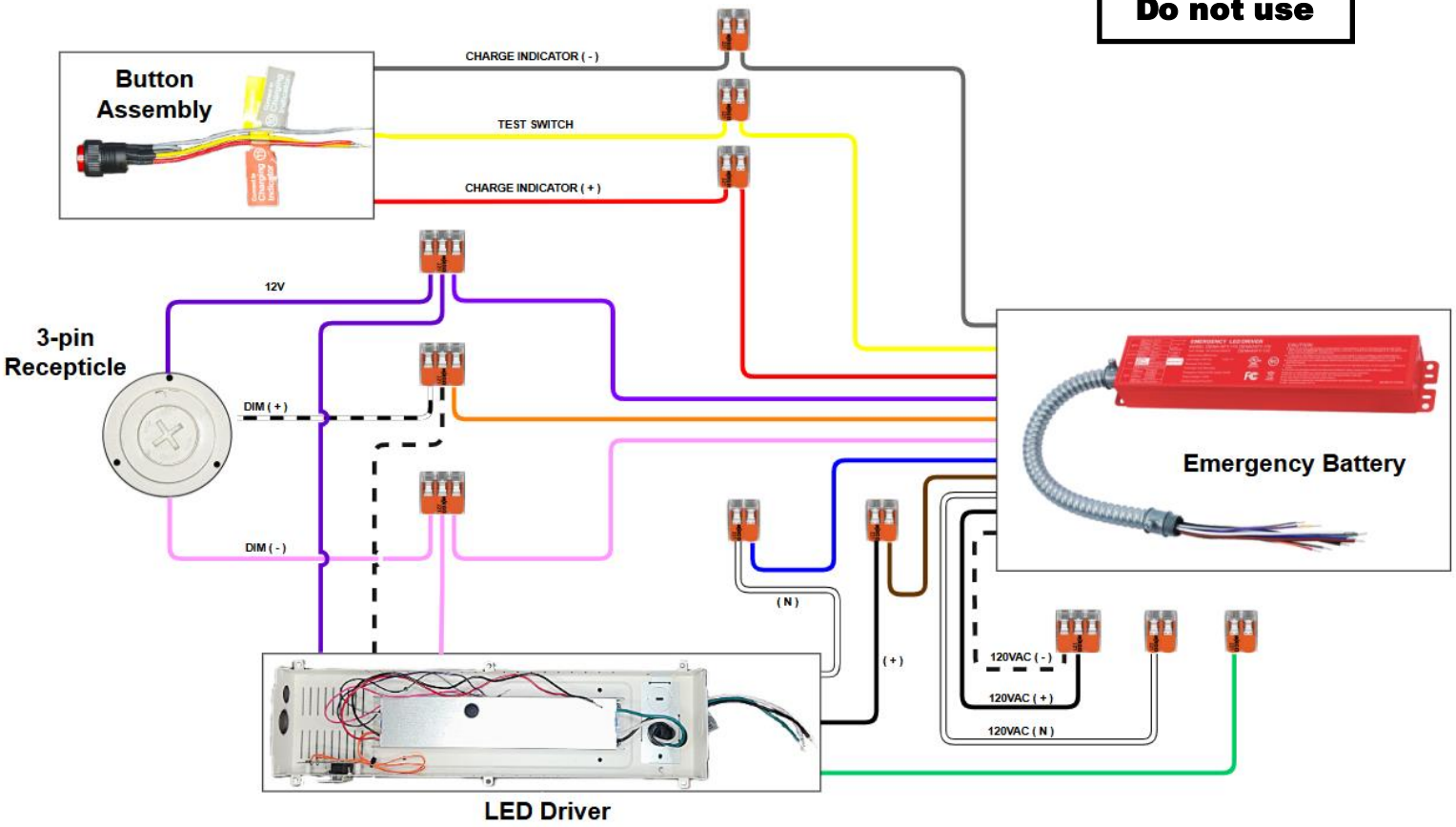


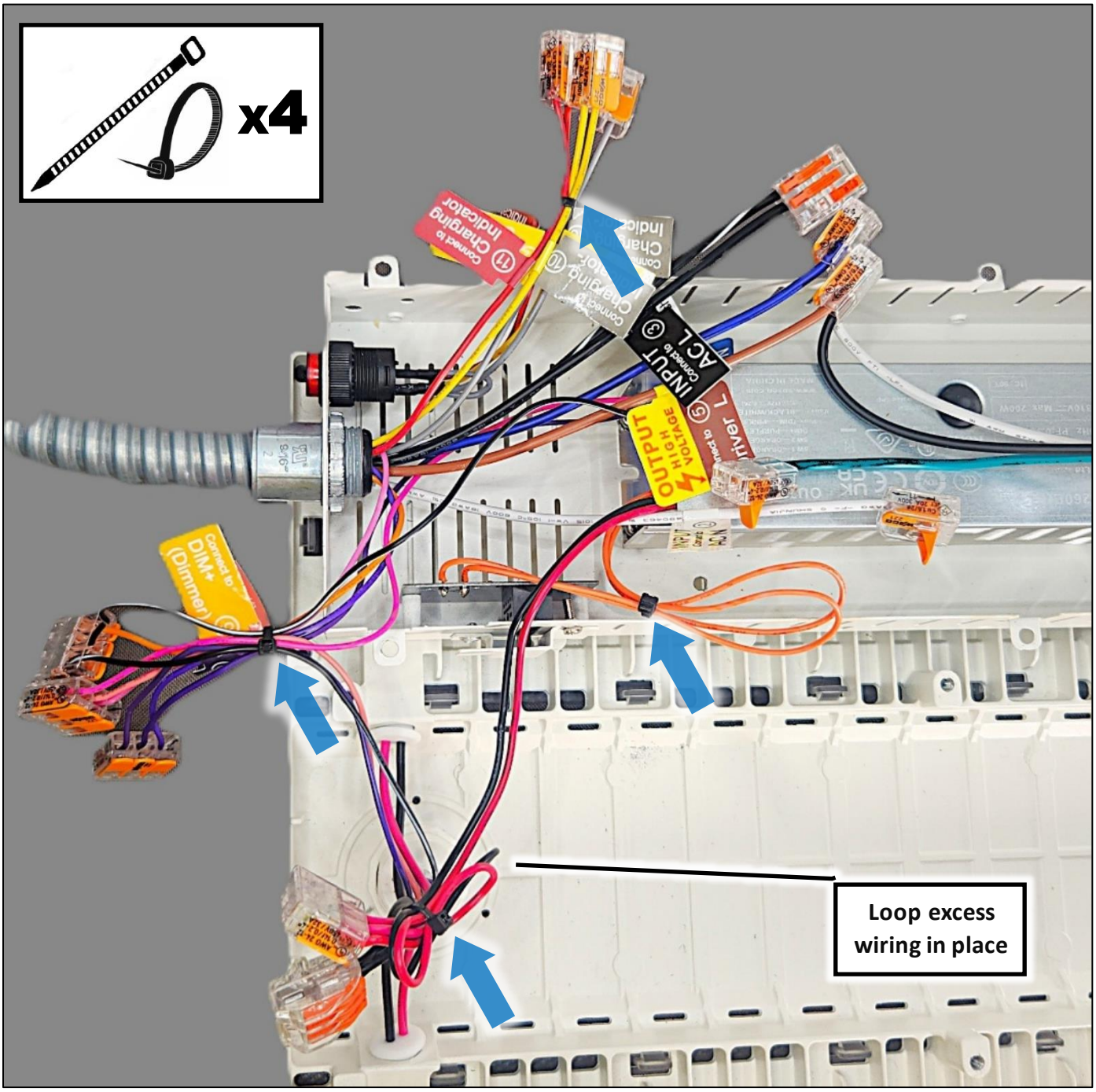
6.1.7 Reposition the driver wires and attach 2-position Wago clips:





6.1.1 Wire the EM battery, test button, LED driver, and 3-pin receptacle with 2-position and 3-position lever connectors:




x4
Connect to Charging Indicator
INPUT
Connect to AC L
OUTPUT
HIGH VOLTAGE
Connect to DIM+ (Dimmer)
Loop excess wiring in place

6.2 Quality Control Steps

Remainder of procedures removed from writing sample

7.0 REFERENCED & SUPPORTING RESOURCES

Document Number	Document Title
PRT-RWK-1024	EM Battery Rework Part Numbers

8.0 GLOSSARY

Acronym or Term	Definition or Meaning
AWG	American Wire Gauge – a standard measure of the thickness of wire
BOM	Bill of materials
EHS	Environmental Health and Safety – refers to the aspects of a workplace environment that must be assessed for health and safety hazards
EM battery	Emergency Battery
Rework	The process by which base models of products are physically modified to meet predetermined specifications including but not limited to power
Voltage	A measurement of electrical potential (v)
Wattage	The rate of energy transfer; equivalent to one joule per second (w)

9.0 ROLES & RESPONSIBILITIES

Role	Responsibilities
Process Owner	Keeps staff apprised of changes to process, safety, and equipment and ensures that changes are initiated on associated documentation.
Technician	Performs the work described in this document.
Reviewer/Approver	Reviews and approves major revisions.
Author	Authors/edits technical documentation
Supervisor	Designated senior employee who oversees Technician

10.0 CAUTIONS, EHS, AND SAFETY PRACTICES

10.1 Danger: electrical shock and burn hazard

10.1.1 This procedure involves working with live electrical components and AC mains power. Improper handling and improper connection of wiring may result in:

A) Severe electrocution
B) Arc flash and electrical burns
C) Equipment damage

10.1.2 Fire and burn risk: DO NOT leave the Lx1 turned on for more than five minutes while it is resting on a table surface. Accumulated heat damages the unit and may start fires.

10.2 Required safety precautions:

A) De-energization: ALL electrical components MUST be completely disconnected and powered off before making or breaking any connections. Never connect or disconnect Wago connectors or fixture wires while energized.
B) Qualified Personnel Only: This procedure must only be performed by personnel trained in electrical safety and authorized to work with energized equipment.
C) Connection Verification: Always verify proper polarity (live, neutral, ground) before energizing. Reversed connections can create shock hazards.
D) Emergency Procedures: Know the location of first aid equipment. In case of electrical shock, do not touch the victim until power is disconnected.

11.0 Revision History

Revision	Effective Date	Author	Description
1.0	Oct. 2025		
2.0	Not released		

12.0 Current Revision Approvals

Role	Name / Title	Signature Date	Electronic Signature