

## TECHNICAL MEMORANDUM

**DATE** 5 February 2021

**Project No.** 20350974\_TM002

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### RESULTS OF WATER BALANCE MODELLING

#### 1.0 INTRODUCTION

Two Rivers Platinum (Pty) Ltd. (TRP), a joint venture between African Rainbow Minerals (ARM) (51%) and Impala Platinum Holdings Limited (Implats) (49%), is managed by ARM. ARM's economic interest in Two Rivers is 55%. TRP has a New Order Mining Right to explore and mine the Platinum Group Metals (PGM's), other precious metals (gold and silver), and associated base metals and ores on portions of the farm Dwarsrivier 373 KT. TRP will be expanding their mining reserves to mine the Merensky Reef in addition to the UG2 Reef. Mining of the Merensky Reef will commence in July 2023 and both Merensky and UG2 Reserves are available to allow for mining to continue until the year 2046. As part of the Merensky expansion, a new 200ktpm plant for the processing of the Merensky ore will be constructed. TRP is also planning to construct a new Tailings Storage Facility (TSF) as well as two new Return Water Dams. The current TSF will be utilised until December 2021 after which the new TSF will be utilised.

TRP has requested that Golder Associates Africa (Pty) Ltd. (Golder) assists with the water balance update of the TRP operation with the specific aim of determining the additional water volumes required for the Merensky mining and processing operation. One of the key project objectives is to conduct a water availability assessment study to determine the updated water supply potential from the Dwars River catchment. This memorandum summarises the results of the yield assessment conducted.

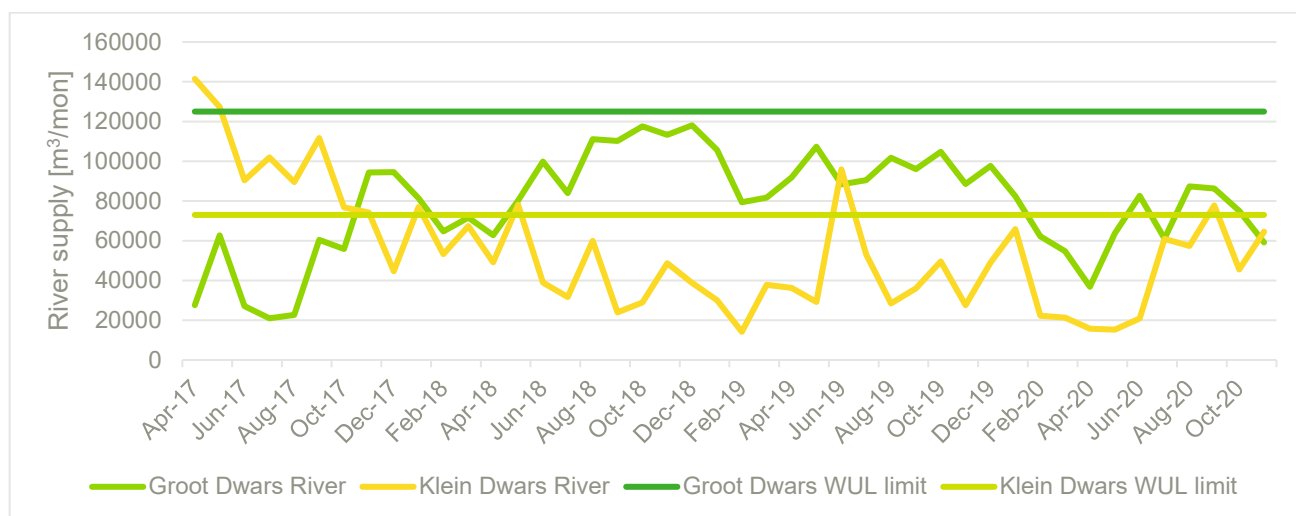
#### 2.0 CURRENT WATER BALANCE

The water balance for the current mining operation was assessed for the period from September 2018 until August 2019. The reason for selecting this period is that this is the latest most representative mining operation period. Some operations were not fully operational during some of the Covid-19 lockdown period. The water balance is shown in Table 1. The tonnages, supply from river and borehole volumes are actual recorded numbers. The recorded return flows were not available and were simulated based on the mine operational rules. The plant water make is therefore calculated based on the total supply to the plant from the river, boreholes and return flows and represents both the plant water demand as well as the underground mining demand.

**Table 1 : Current water balance**

	UG2 current average	UG2 current maximum
Tonnes mines [tonnes/mon]	319 295	432 299
Feed to Plant [tonnes/mon]	282 641	302 236
Plant and mine water make supplied [m <sup>3</sup> /mon]	<b>215 525</b>	<b>367 994</b>
Return flows available [m <sup>3</sup> /mon]	74 018	150 837
BH supply available [m <sup>3</sup> /mon]	2 239	3 204
Supply from River [m <sup>3</sup> /mon]	<b>139 268</b>	<b>213 953</b>

The recorded flows of the supply received by TRP from the river over the years is shown in Figure 1 and the statistics of the metered volumes are listed in Table 2.



**Figure 1 : Historic recorded abstractions from the Dwars catchment**

**Table 2 : Statistics for the recorded supply of river water to TRP**

	Klein Dwars [m <sup>3</sup> /mon]	Groot Dwars [m <sup>3</sup> /mon]	Total [m <sup>3</sup> /mon]
<b>Min</b>	502	1 278	4 217
<b>Average</b>	40 891	69 788	110 285
<b>95<sup>th</sup> perc</b>	90 928	110 316	171 202

	Klein Dwars [m <sup>3</sup> /mon]	Groot Dwars [m <sup>3</sup> /mon]	Total [m <sup>3</sup> /mon]
<b>Max</b>	141 444	125 022	230 521

## 3.0 FUTURE WATER BALANCE

### 3.1 Feed to plant tonnages

The tonnages as supplied by TRP to be processed at the UG2 and Merensky plants are plotted in Figure 2. The planned tonnage profile shows the ramp up at the Merensky plant starting in July 2023 and levelling off in 2026 at about 210 000 tonne/month. The tonnes processed at UG2 remains at about 305 000 tonne/month until 2034 when the tonnage start to drop. The maximum tonnes processed are over the period 2026 to 2034 at about 530 000 tonne/month.

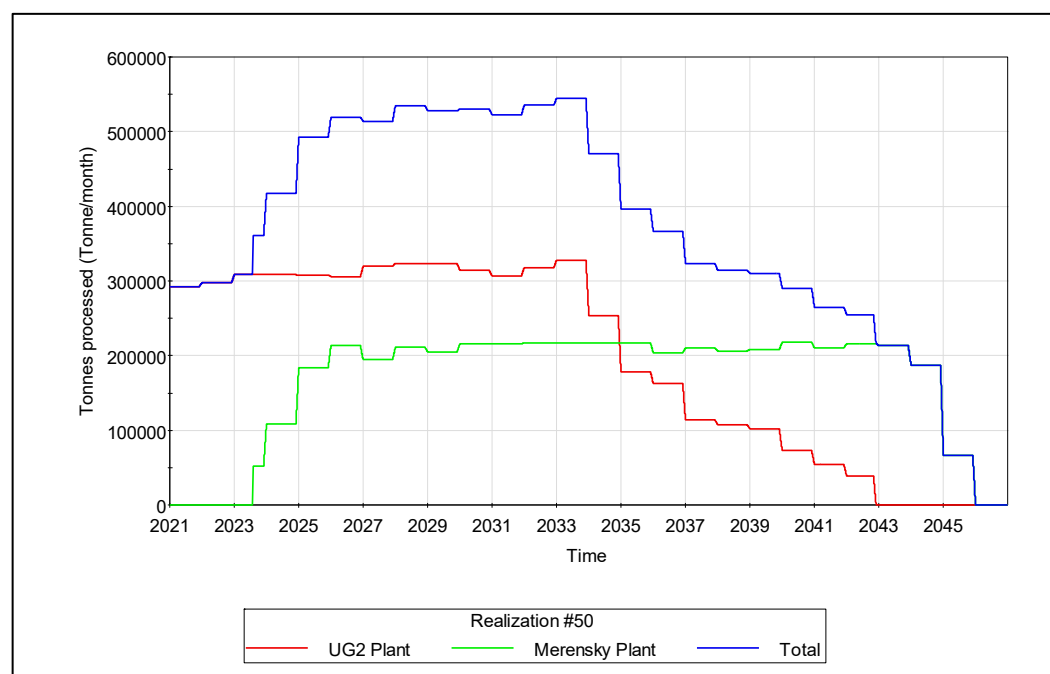
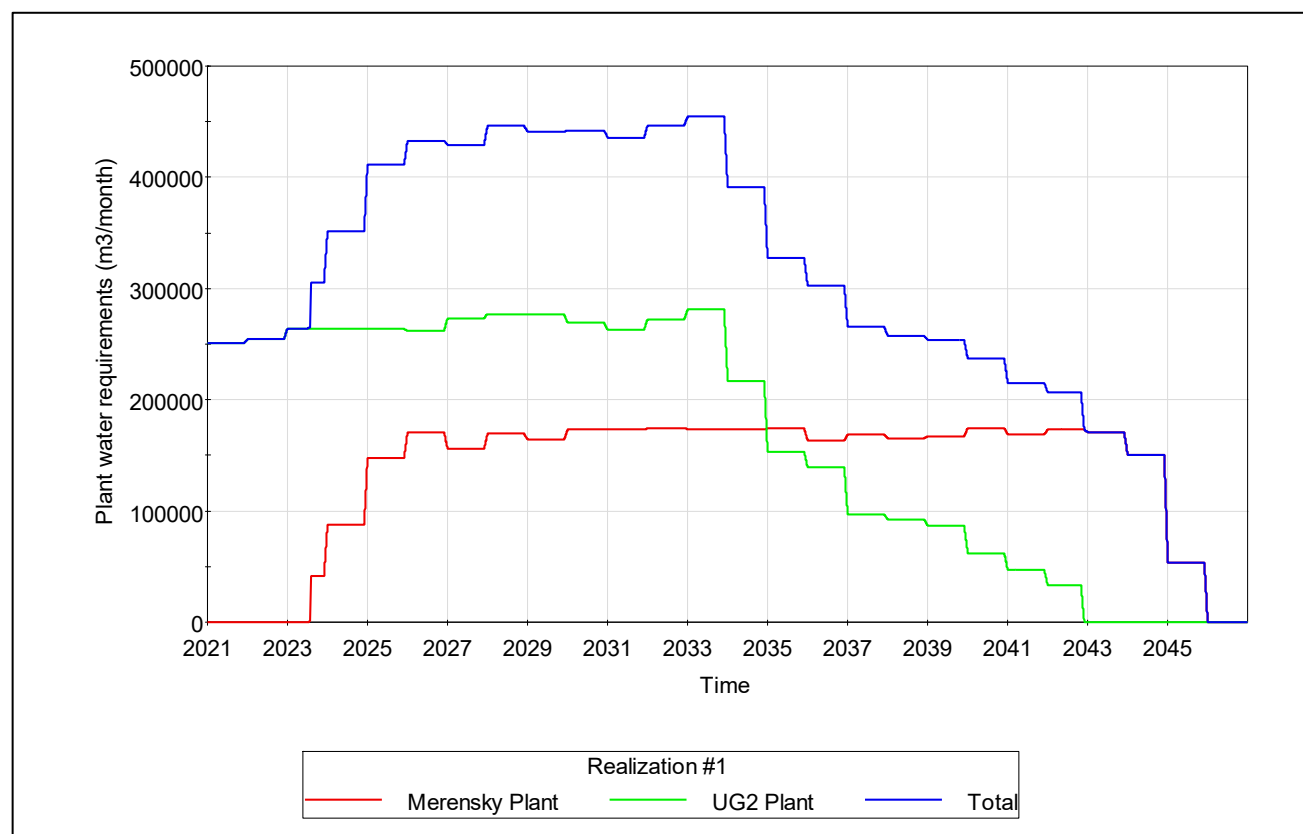


Figure 2 : Plot of planned tonnages to be processed at UG2 and Merensky Plants

### 3.2 Water Requirements

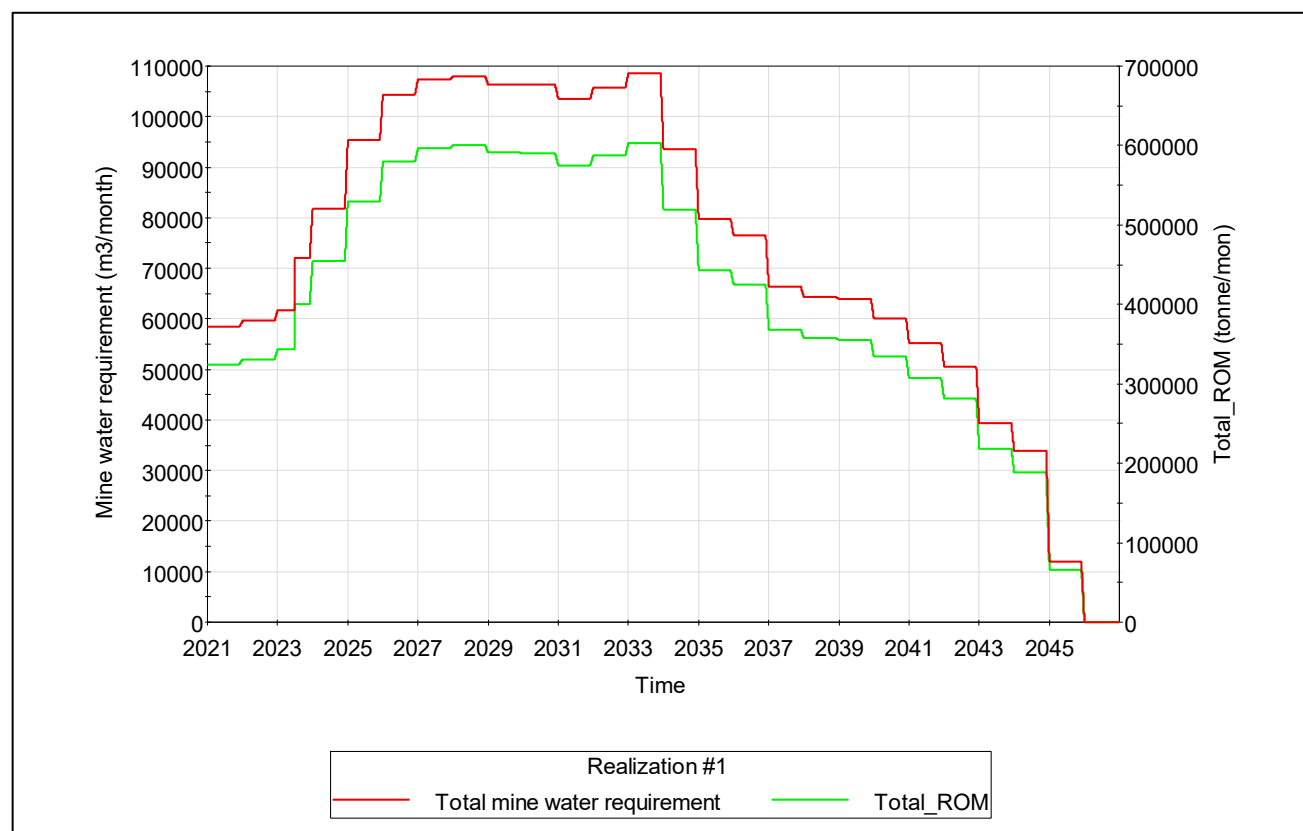
The main water requirements on site are the plant water make up requirements and the make-up water required for mining at the mine shafts. The plant water requirements were calculated using the tonnes and moisture contents of the stream entering and leaving the plants. The inputs to the plant are the water in the plant feed ore and the outputs are the moisture in the concentrate and chromite and the water volume in the tailings slurry pumped to the TSF. The difference of the input and output water volumes gives an indication of the make-up water volume required at the plants. The water in the tailings slurry is by far the largest output from the plants. The dry tailings tonnes and the percentage solids in the tailings slurry of 53% was used to estimate the water volume in the slurry pumped to the TSF.

The plant water make up calculated for the two plants and the total plant water requirements over time are shown in Figure 3. The total plant water requirements increase from the current 250 000 m<sup>3</sup>/month to about 450 000 m<sup>3</sup>/month during the peak processing period.



**Figure 3 : Calculated Plant Water Requirements**

The water used for mining at the shafts is largely recirculated with a portion of the water sent underground for mining recovered and brought to surface for re-use. TRP provided a typical mining water requirement unit use of 0.36 m³/tonne mined that is required to be sent underground for mining. The available flow meter data at the shafts did not allow an assessment to be made of the mine make up water requirements at the shafts. Currently make up water is sourced from the storm water and treated sewage effluent stored in the pollution control dams at the shafts as well as water sent from the UG2 plant to the shafts when there are shortfalls. After discussions with TRP, it was decided not to use the model to estimate the make-up requirements due to the numerous assumptions that have to be made in developing the shaft water balances. The approach agreed was to assume the fraction of the water sent underground that is recovered and use the conservative assumption that the make-up water required is sent from the UG2 Plant. A 50% recovery of the water sent underground was assumed. The make-up water requirement was calculated based on the mining tonnes and a 0.18 m³/tonne (50% of 0.36 m³/tonne) make up water requirement. The calculated mining water requirement is plotted in Figure 4.



**Figure 4 : Plot of total Run of Mine (ROM) and mining water requirement based on 0.18 m³/tonne make up requirement.**

Borehole water supply was not considered to be a reliable supply and was removed from the future Merensky water supply. Water supply to underground workings was determined from the simulation by applying operating rules to the dams in the model.

### 3.3 Potable Water Requirements

The potable water requirements on site are met from boreholes located at the shafts and at the plant. The yield of the boreholes is considered sufficient to meet the potable water requirements on site going forward and were not considered further in the water balance assessment.

## 4.0 WATER AVAILABILITY

The main sources of water on site are:

- Return flows from the TSF. A water balance model was built for the Old and New TSFs. The average return volume from the TSF was simulated to be an average of 56% of the slurry water sent to the TSFs. The 56% average return compares well with the return percentage of 54% reported in the TSF design report.
- Abstractions from the Klein and Groot Dwars River. TRP are licenced to abstract 73 000 m³/month from the Klein Dwars and 125 000 m³/month from the Groot Dwars. The abstractions from the Klein and Groot Dwars are supported by releases from the Inyoni and Der Brochen Dams respectively. The 1 in 100-year yield of the two dams was estimated using the DWS Water Resource Yield Model.

- The plant borehole which is used to meet the plant water requirements. The volume that can be supplied from the borehole on average is 2900 m<sup>3</sup>/month. This is a small volume compared to the plant and mine water requirements. The borehole volume is not considered in the reconciliation of the water requirements and water availability.
- Storm water collected on site in the PCDs. These volumes are seasonal and small in relation to the mine water requirements. The volumes were ignored in the water supply assessment.
- Lebalelo water supply scheme.

The volumes from each of the sources of water were calculated and compared to the total mine water requirements. Any shortfalls after using the return flows and the current licenced Dwars River abstractions were assumed to be supplied from the Lebalelo Scheme.

## 4.1 Yield Assessment of De Brochen and Inyoni Dams

The yield of the Inyoni and Der Brochen Dams was evaluated using the Water Resource Yield Model (WRYM). All system data was based on the Olifants Water Management Area planning model. The following should be noted:

Inyoni Dam catchment area - Klein Dwars – 80 km<sup>2</sup>

De Brochen Dam catchment area – Groot Dwars – 150 km<sup>2</sup>

Inyoni Dam capacity – 0.5 Mm<sup>3</sup>

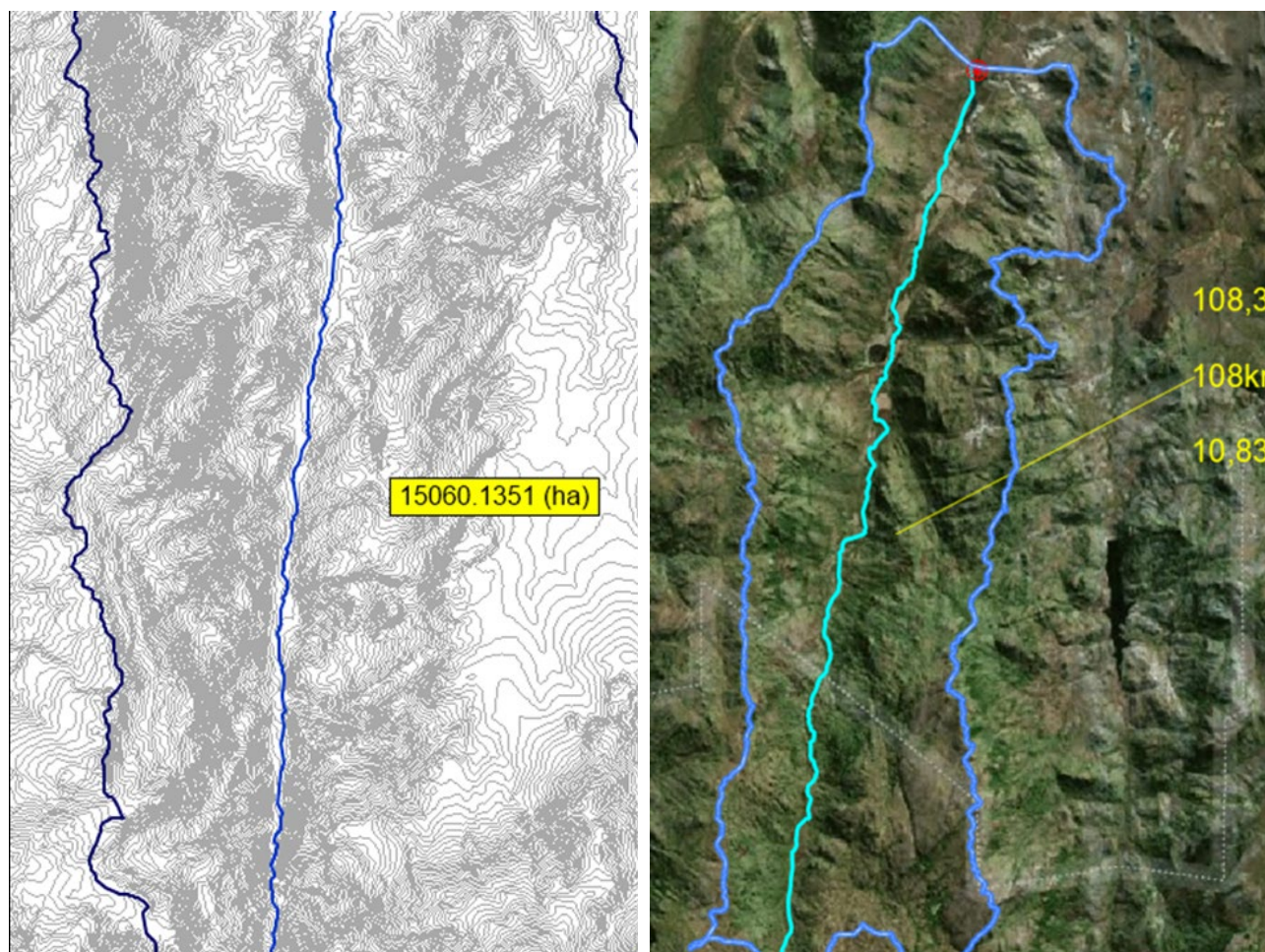
De Brochen Dam capacity – 9.02 Mm<sup>3</sup>

Inyoni Dam footprint – 0.1 km<sup>2</sup>

De Brochen Dam footprint – 1.35 km<sup>2</sup>

Refer to Figure 5 for the Groot and Klein Dwars River catchments at the De Brochen and Inyoni Dams respectively.





**Figure 5 : Groot and Klein River catchments**

#### **4.1.1 Klein Dwars sub-catchment**

The runoff from the Klein Dwars sub-catchment reports to the Inyoni Dam. The Water Resource Yield Model (WRYM) was applied to calculate the historic firm yield using the historic flow record and the stochastically generated flow sequences were used to calculate the 100-year yield from the Inyoni Dam. The historic firm yield was calculated to be 1.07 Mm<sup>3</sup>/a (89 167 m<sup>3</sup>/month) and the 1:100-year yield is 0.964 Mm<sup>3</sup>/a (80 333 m<sup>3</sup>/month). Refer to Figure 6 for the simulated Inyoni Dam volume and Figure 7 for the catchment runoff into Inyoni Dam. The 100-year yield is similar to the licenced abstraction from the Klein Dwars of 73 000 m<sup>3</sup>/month.

#### **4.1.2 Groot Dwars sub-catchment**

The runoff from the Groot Dwars sub-catchment reports to the De Brochen Dam. The historic firm yield was calculated to be 6.6 Mm<sup>3</sup>/a (550 000 m<sup>3</sup>/month). The 1:100-year yield was calculated to be 6.466 Mm<sup>3</sup>/a (538 833 m<sup>3</sup>/month). Refer to Figure 8 for the simulated De Brochen Dam volume and Figure 9 for the catchment runoff into the De Brochen Dam. Discussions with DWS and data from the WARMS database shows that the current allocations made from the dam total 6.9 million m<sup>3</sup>/a of which TRP has an allocation of 1.5 million m<sup>3</sup>/a (125 000 m<sup>3</sup>/month). The total allocated volumes are similar to the 100-year yield of the dam.

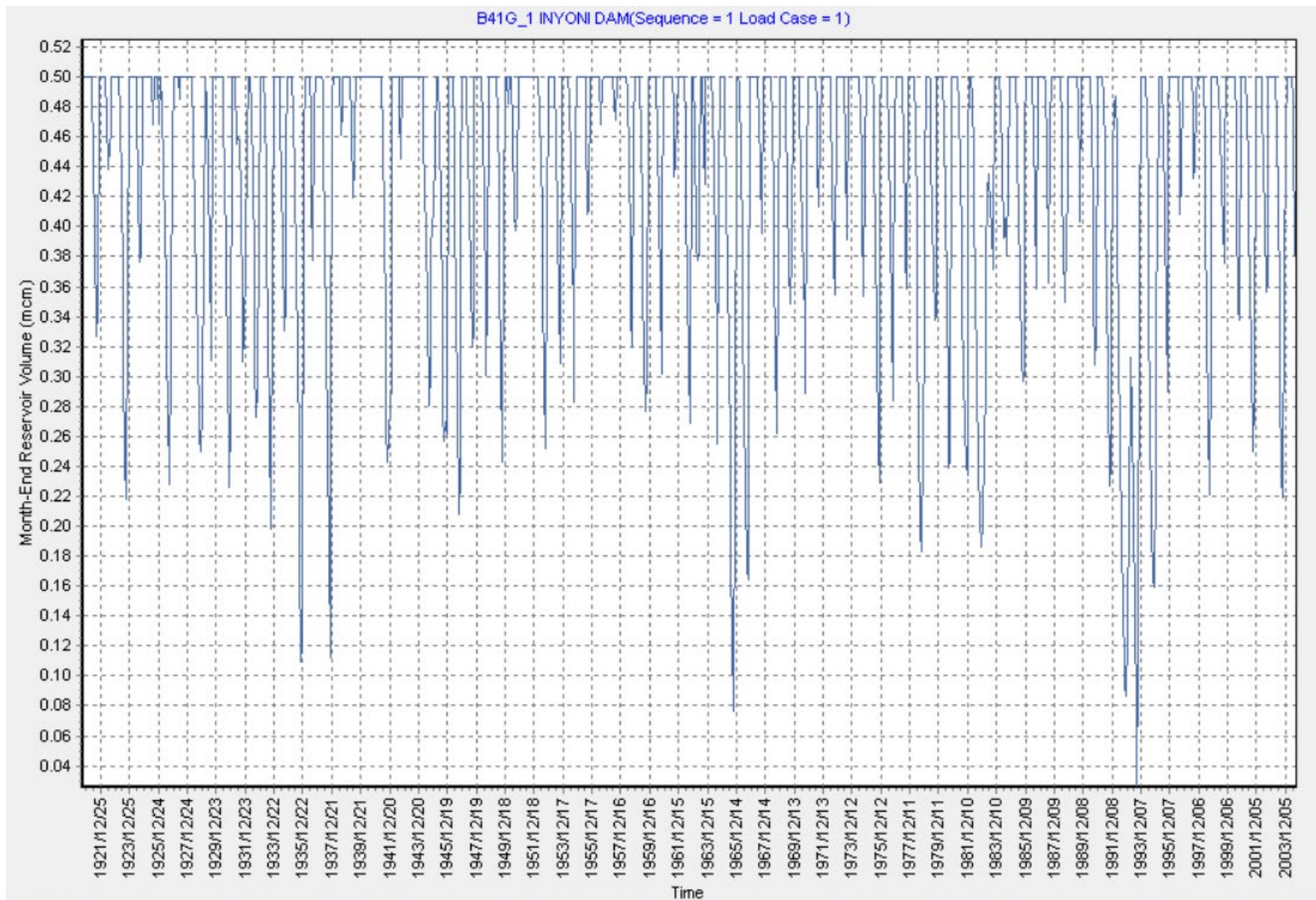


Figure 6 : Inyoni Dam Volume



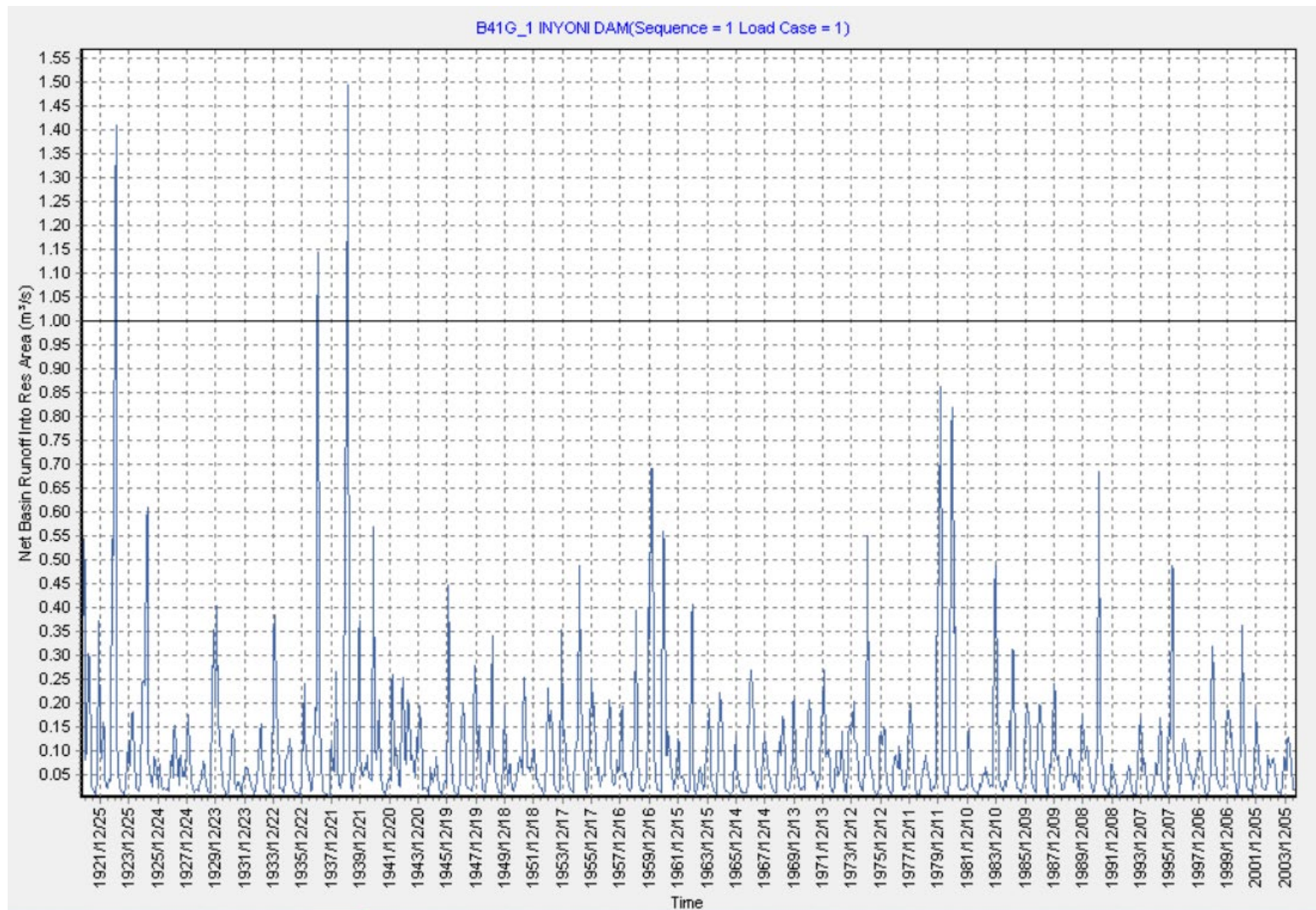


Figure 7 : Runoff into Inyoni Dam

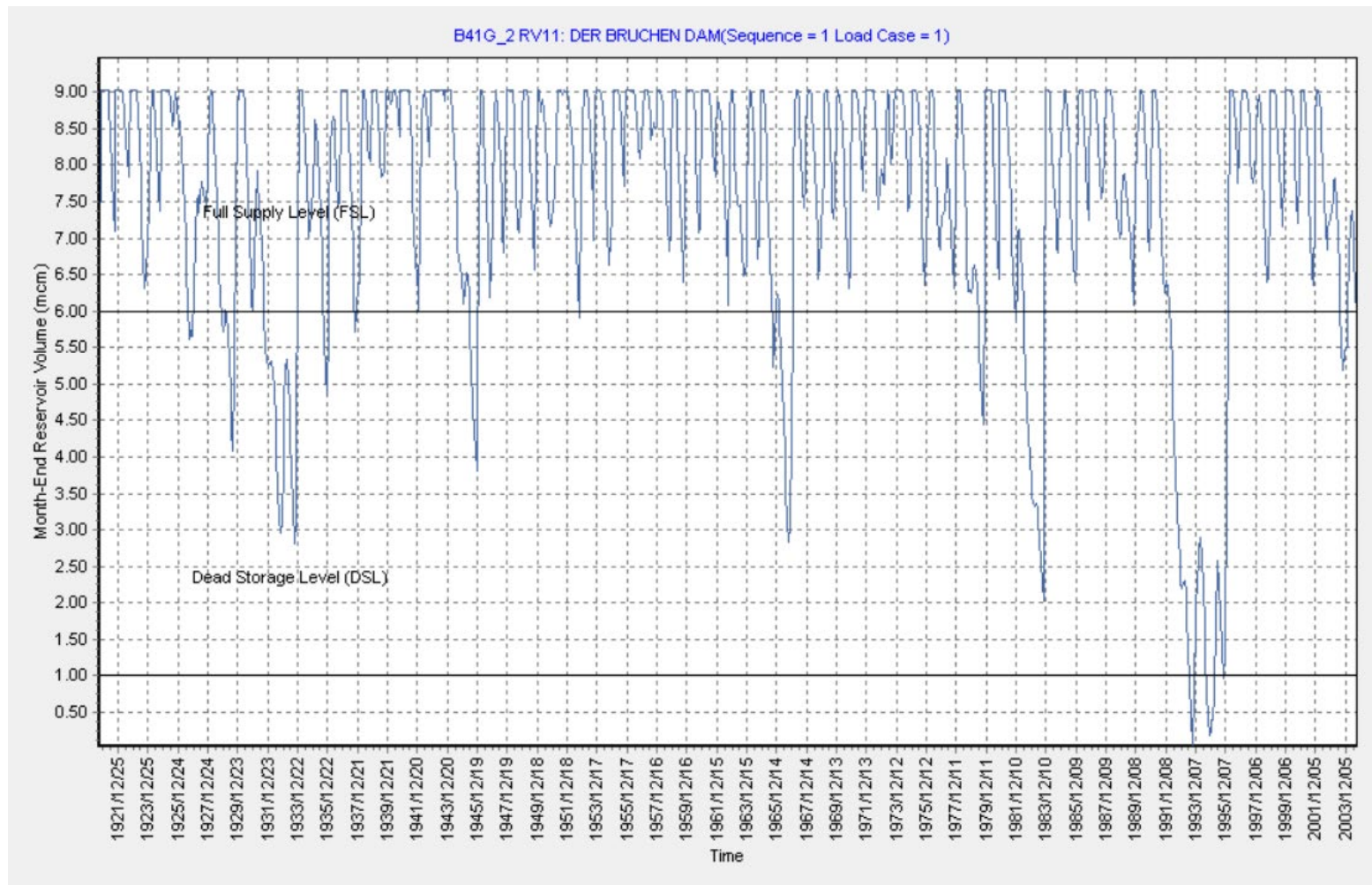


Figure 8 : De Brochen Dam Volume

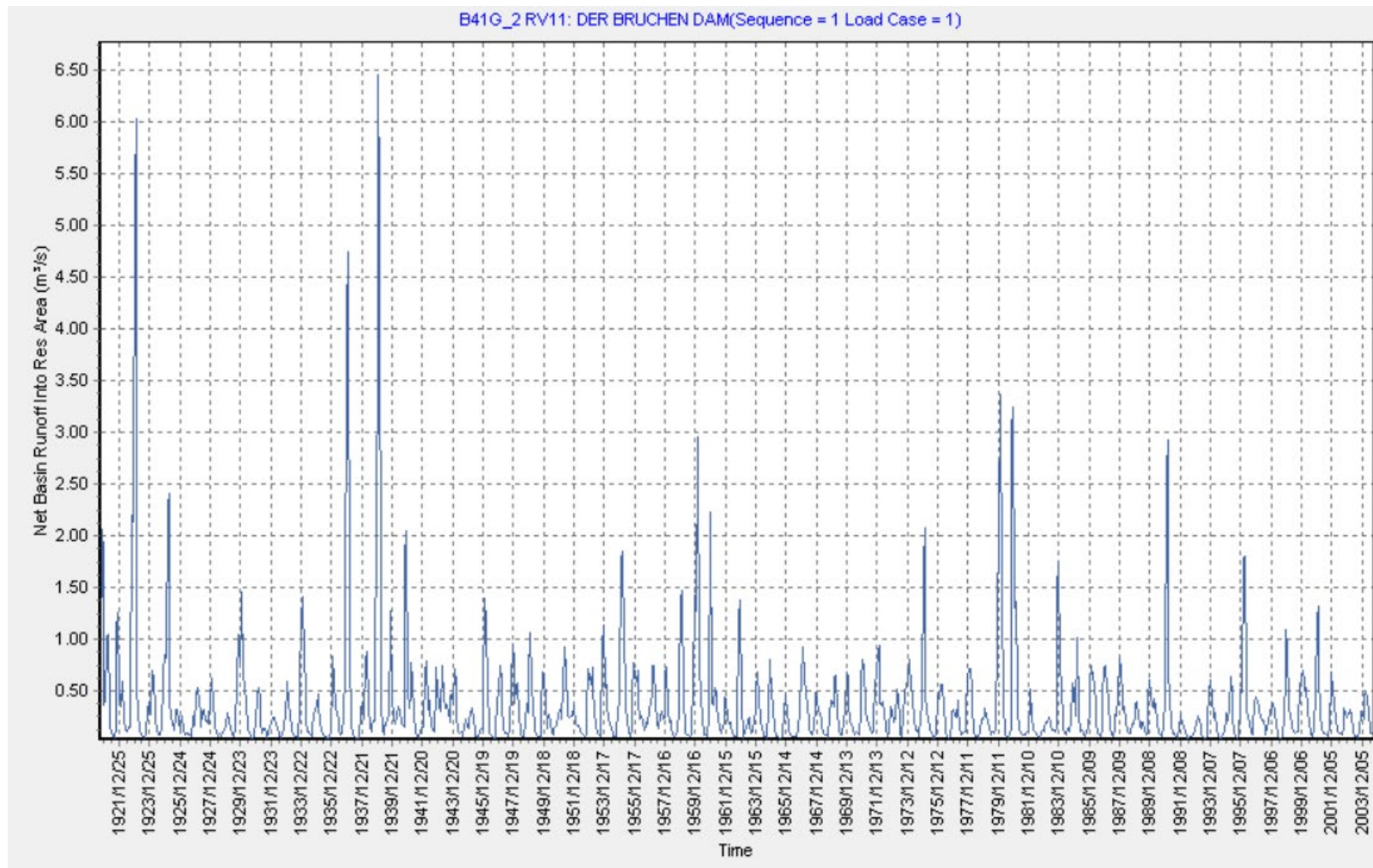


Figure 9 : Runoff into De Brochen Dam



## 4.2 TSF Return flows

The return flows from the TSFs were simulated over the period 1 Jan 2021 to 31 December 2046. The model was run for 50 realisations and the probability distribution of the return flows over the life of mine was calculated. The plot of the Figure 10. The plot highlights the following:

- The seasonality of the return flows.
- The storm water volumes harvested at the TSF are small because the slurry volumes are significantly larger than the stormwater runoff volumes.

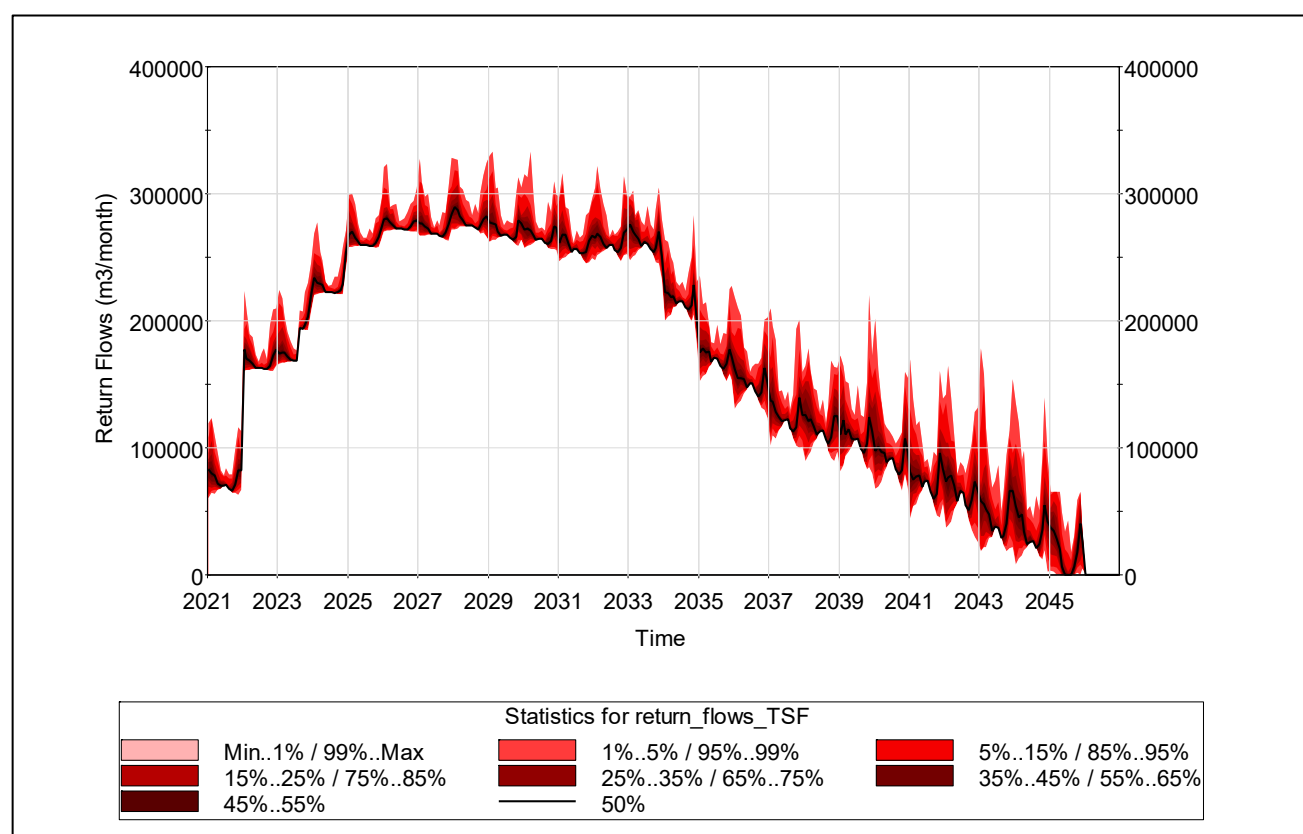


Figure 10 : Simulated return flow volumes from TSFs

## 5.0 RECONCILIATION OF REQUIREMENTS AND AVAILABILITY

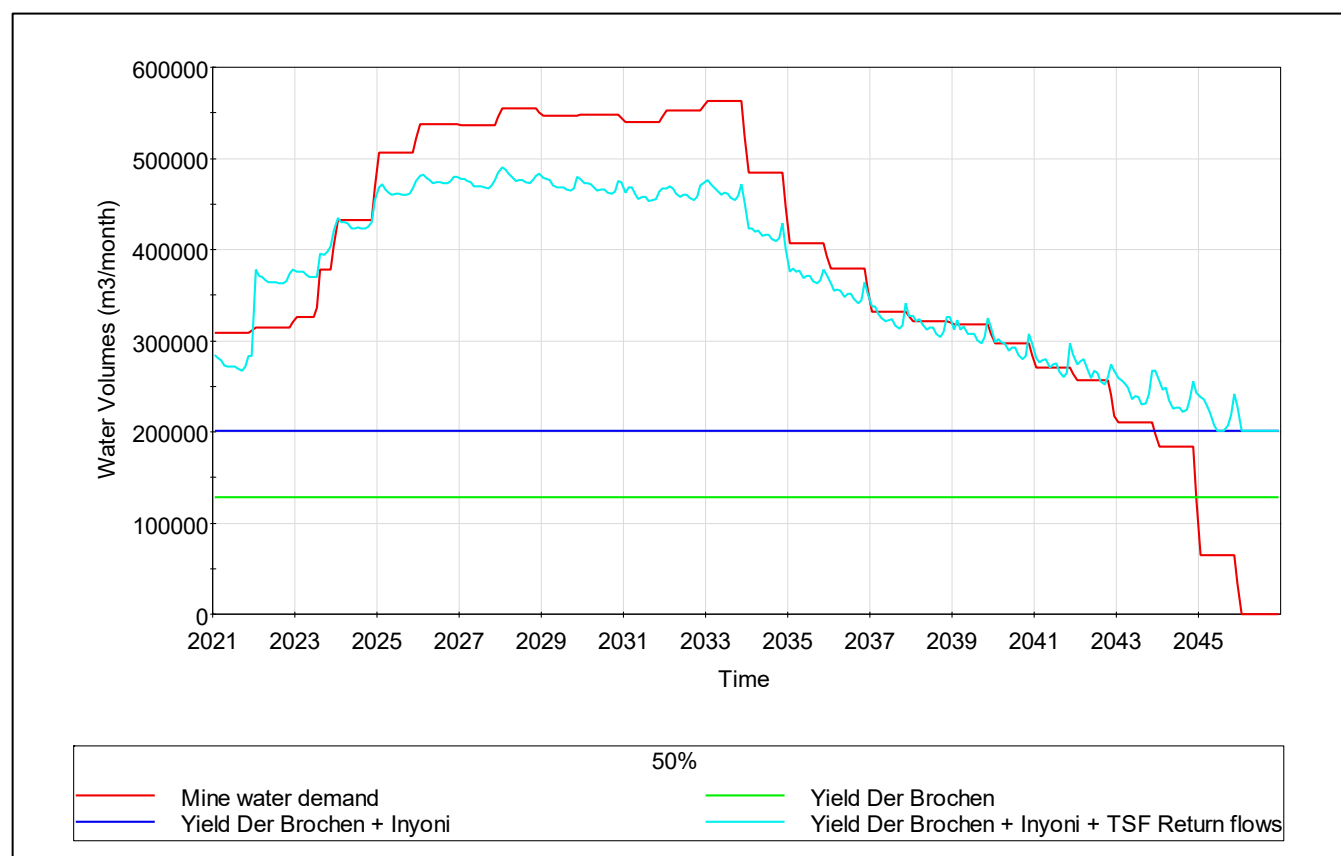
TRP reported that losses between the volumes released from the dams and the abstraction points on the Groot and Klein Dwars rivers has been observed due to the growth of extensive reed beds in the rivers. Two scenarios were therefore run using the model. The first was assuming no river losses and the second a 25% loss in the water released from the dams i.e. a 25% reduction in yield.

The total mine water requirement (plants and mining at shafts) is compared to the available water in **Figure 11** for Scenario 1. The available water is the total of the licenced volume from De Brochen and the Inyoni Dams as well as the return flow volumes from the TSF. The return flow volumes are the median of the 50 realisations over the life of the mine.

The plot highlights the following:

- During the ramp up period from 2022 until 2027 and during the ramp down from 2039, there is sufficient water available to meet the requirements. The system is more or less in balance.
- During the period from 2027 to 2035, there is a shortfall in supply that will have to be made up from Lebalelo water supply system. The probability distribution of the makeup water required from Lebalelo is shown plotted in Figure 12. The makeup water required peaks in 2035 at 3 500 m<sup>3</sup>/d.

The daily Lebalelo demand volumes per year is shown in Table 3 for scenario 1.



**Figure 11 : Total mine water requirements compared to available water – scenario 1 no river losses**



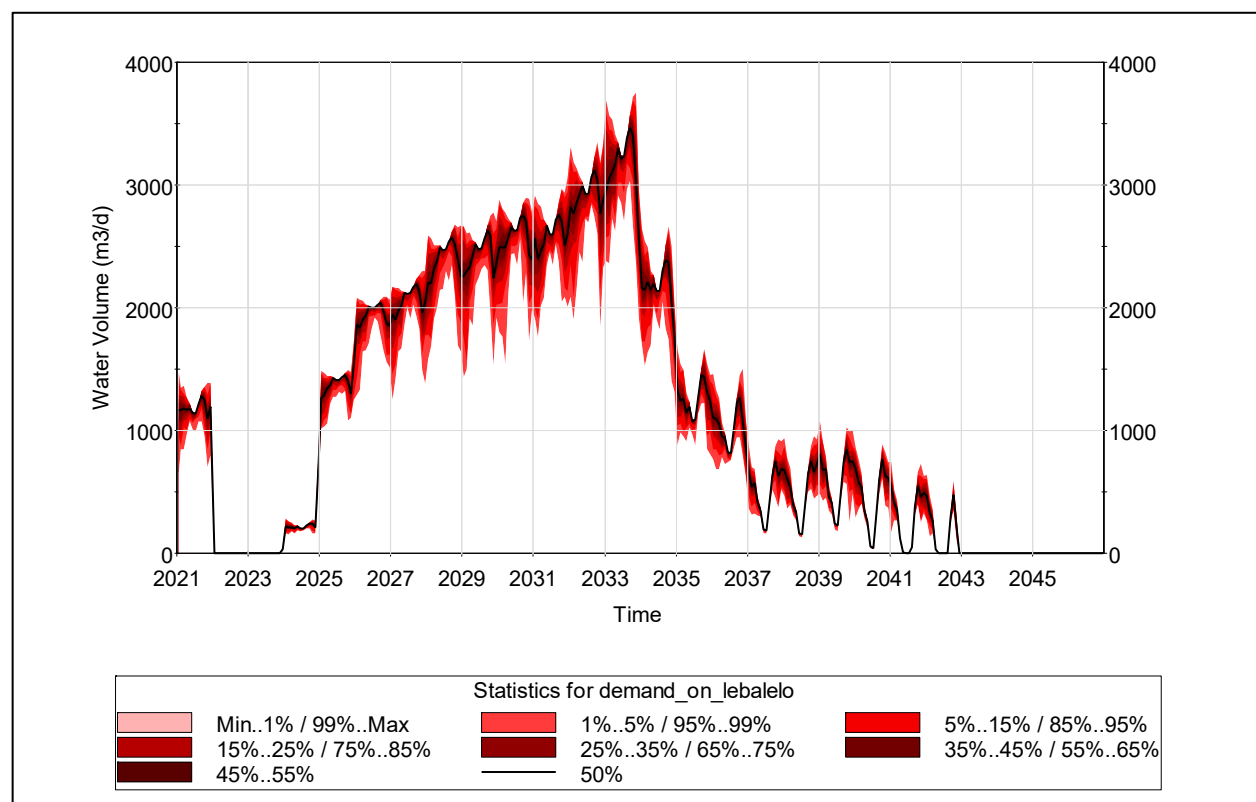


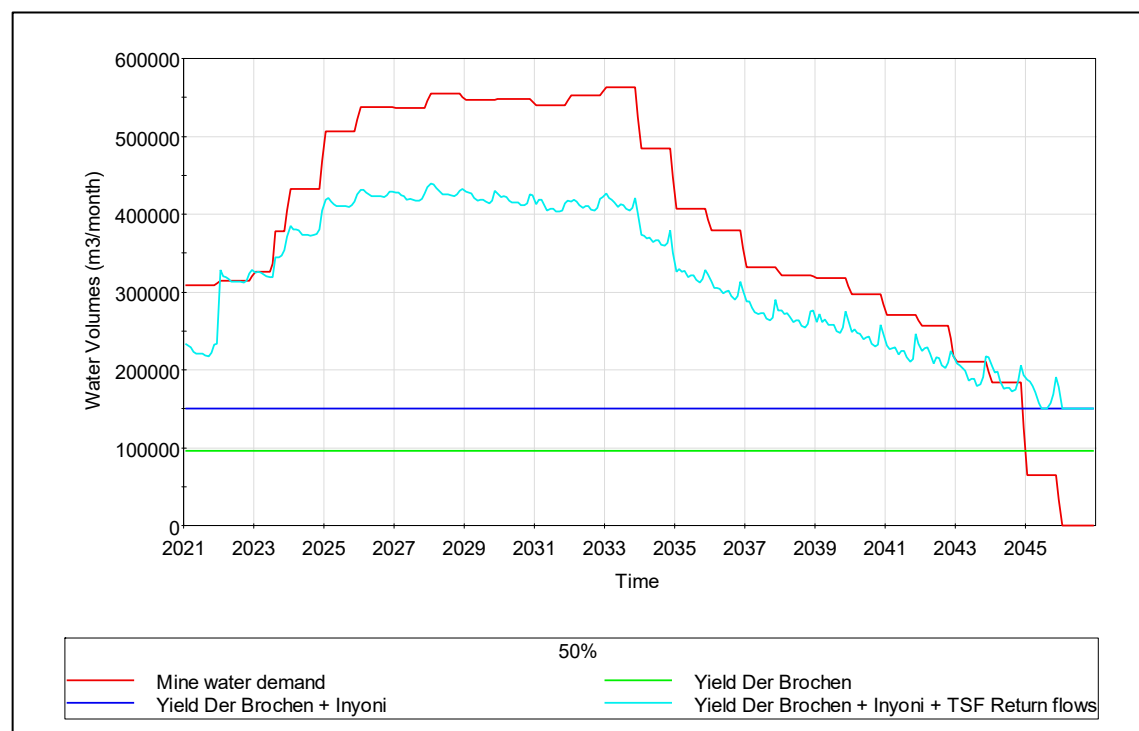
Figure 12 : Plot of simulated water make up volumes required from Lebalelo - Scenario 1 no river losses)

Table 3: Annual daily average of additional water required to be sourced from Lebalelo for the no-loss case

Years	Min daily [m3/d]	5 <sup>th</sup> percentile daily [m3/d]	Average daily [m3/d]	95 <sup>th</sup> percentile daily [m3/d]	Max daily [m3/d]
2021	915	1021	1182	1279	1301
2022	0	0	0	0	0
2023	1	2	2	3	3
2024	207	220	256	286	288
2025	1185	1240	1389	1464	1475
2026	1646	1771	1942	2035	2047
2027	1700	1834	2058	2177	2188
2028	1981	2127	2403	2545	2567
2029	1957	2132	2431	2580	2616
2030	2085	2309	2583	2752	2773
2031	2163	2272	2592	2774	2807
2032	2394	2549	2924	3118	3144
2033	2625	2810	3158	3405	3451

Years	Min daily [m3/d]	5 <sup>th</sup> percentile daily [m3/d]	Average daily [m3/d]	95 <sup>th</sup> percentile daily [m3/d]	Max daily [m3/d]
2034	1718	1885	2167	2346	2376
2035	986	1068	1252	1378	1403
2036	774	848	1021	1136	1172
2037	346	394	503	575	607
2038	363	396	504	586	612
2039	391	460	590	681	710
2040	310	342	454	520	538
2041	176	202	279	336	358
2042	106	122	174	216	228
2043	0	0	0	0	0
2044	0	0	0	0	0
2045	0	0	0	0	0
2046	0	0	0	0	0

The plot of the available water and the total mine requirement for Scenario 2 is shown in **Figure 13**. The plot highlights the same points as for Scenario 1 but more make up water will be required from Lebalelo during the 2027 to 2039 period. The simulated maximum make-up water requirement is 5 000 m<sup>3</sup>/d which will have to be supplied from Lebalelo. The daily Lebalelo demand volumes per year is shown in Table 4 for scenario 1.



**Figure 13 : Total mine water requirements compared to available water – Scenario 2 - 25% river losses**

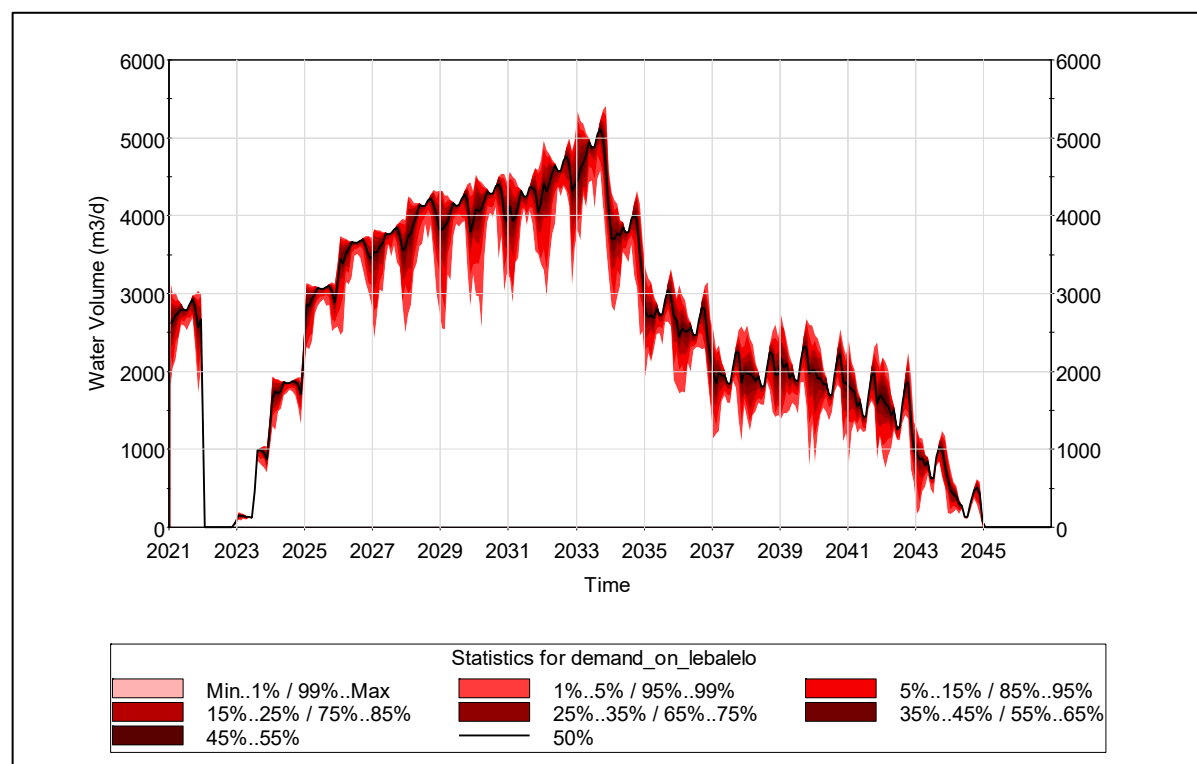


Figure 14 : Plot of simulated water make up volumes required from Lebalelo - Scenario 2 - 25% river losses)

Table 4: Annual daily average of additional water required to be sourced from Lebalelo for the 25%-loss case

Years	Min daily [m3/d]	5 <sup>th</sup> percentile daily [m3/d]	Average daily [m3/d]	95 <sup>th</sup> percentile daily [m3/d]	Max daily [m3/d]
2021	2290	2435	2745	2910	2945
2022	3	4	6	8	8
2023	426	465	529	570	576
2024	1575	1665	1827	1925	1935
2025	2645	2747	3006	3114	3124
2026	3099	3313	3566	3684	3697
2027	3119	3306	3681	3823	3837
2028	3355	3619	4017	4195	4217
2029	3349	3603	4041	4228	4261
2030	3457	3799	4195	4399	4423
2031	3600	3742	4186	4424	4457
2032	3788	4003	4527	4765	4793

Years	Min daily [m3/d]	5 <sup>th</sup> percentile daily [m3/d]	Average daily [m3/d]	95 <sup>th</sup> percentile daily [m3/d]	Max daily [m3/d]
2033	4066	4312	4755	5049	5098
2034	3081	3327	3748	3984	4025
2035	2286	2448	2785	3004	3034
2036	2018	2178	2535	2759	2815
2037	1482	1653	1986	2178	2245
2038	1520	1626	1978	2191	2250
2039	1484	1688	2060	2286	2348
2040	1418	1554	1915	2107	2157
2041	1256	1367	1685	1887	1942
2042	1046	1180	1491	1710	1767
2043	490	608	831	974	1000
2044	184	227	327	389	406
2045	0	0	0	0	0
2046	0	0	0	0	0

## 6.0 RISKS, ASSUMPTIONS AND CONCERNS

The water balance and catchment yield evaluation were conducted based on the following key assumptions:

- The allocations from the Groot Dwars system total 6 942 300 m<sup>3</sup>/a (19 020 m<sup>3</sup>/d) which exceeds the 100-year yield of De Brochen Dam by 7%. TRPs allocation from the Groot Dwars system is 1.5 million m<sup>3</sup>/a (4 200 m<sup>3</sup>/d) which is 22% of the allocation.
- Assumptions of a 25% river loss was assumed for Scenario 2. This could be confirmed by measuring the discharge volume from the dam and the flow at the abstraction point.
- The yield assessment assumed direct abstraction from the Dams.
- The mining water requirement is based on a 50% recovery of mine water from the underground workings. TRP is installing meters and the shaft make up requirements should be re-evaluated when metered flow information becomes available. The 50% recovery is a considered to be a conservative assumption.

**Golder Associates Africa (Pty) Ltd.**



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[https://golderassociates.sharepoint.com/sites/132262/project files/7 correspondence/memo/20350974\\_tm002\\_waterbalanceresults\\_final\\_05-02-2021.docx](https://golderassociates.sharepoint.com/sites/132262/project%20files/7%20correspondence/memo/20350974_tm002_waterbalanceresults_final_05-02-2021.docx)