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(71)Name of Applicant :

1)MILIND DINKAR KELKAR

Address of Applicant :PLOT NO.B-11/B-14, M.I.D.C. AREA,
NEAR RLY. STATION, AURANGABAD - 431 005.
Maharashtra India

(72)Name of Inventor :

1)MILIND DINKAR KELKAR

(57) Abstract :

The present invention provides a planetary wheel grinding machine for grinding bars. The machine grinds round bars online. Further, the machine and the process achieve heavy stock removal and at feed rates of 15M/min to 100M/mm. The machine includes a rotating drum, a grinding wheel and a wheel wear compensation assembly for moving the grinding wheel on a pivoted bracket after wearing thereby maintaining pressure on the bar.

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