(19) INDIA

(22) Date of filing of Application :06/07/2012 (43) Publication Date : 31/08/2012

(54) Title of the invention: METHOD FOR CONTINUOUS PRODUCTION OF ALCOHOL

(51) International classification (31) Priority Document No (32) Priority Date (33) Name of priority country (86) International Application No Filing Date (87) International Publication No (61) Patent of Addition to Application Number Filing Date (82) Divisional to Application Number (83) International Publication No (84) International Publication No (85) International Publication Number (86) Patent of Addition to Application Number (87) International Publication Number (88) International Publication Number (89) International Publication Number (80) Patent of Addition to Application Number (80) Divisional to Application Number (81) International Classification (81) International Classification (81) International Classification (81) International Classification (82) International Classification (83) Name of priority country (84) International Application No (85) International Publication No (86) International Publication No (87) International Publication No (87) International Publication No (88) International Publication No (89) International Publication No (80) International Publication No (81) Patent of Addition to Application Number (81) International Publication No (82) International Publication No (83) International Publication No (84) International Publication No (85) International Publication No (86) International Publication No (87) International Publication No (87) International Publication No (87) International Publication No (87) International Publication No (88) International Publication No (89) International Publication No (80) International Publication No (81) International Publication No (81) International Publication No (81) International Publication No (82) International Publication No (83) International Publication No (84) International Publication No (85) International Publication No (86) International Publication No (87) Int	(71)Name of Applicant: 1)IBI CHEMATUR (ENGINEERING AND CONSULTANCY) LTD. Address of Applicant: IBI HOUSE, S-86 ANDHERI KURLA ROAD, CHIMATPADA, MAROL NAKA, ANDHERI(EAST), MUMBAI - 400 059, MAHARASHTRA, INDIA. 2)MITSUI ENGINEERING & SHIPBUILDING CO., LTD. 3)CHEMATUR ENGINEERING A B (72)Name of Inventor: 1)SHAH, A., MANOJ 2)SAJGURE, ASHWINI 3)OHNO, KATSUHIRO 4)TAKAOKA, KAZUE 5)FURUKAWA, JUN 6)ERIKSSON, ANNA
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(57) Abstract:

A method for continuous production of an alcohol to produce ethanol from molasses, including a fermentation step of continuously fermenting a mixed liquid containing molasses and ethanol fermentation yeast having flocculating and settling properties in a fermentor to obtain a fermentation liquor; a yeast separation step of continuously withdrawing the fermentation liquor from the fermentor and sending the fermentation liquor to a yeast separation tank, and separating yeast cells of the ethanol fermentation yeast by gravity settling from the fermentation liquor in the yeast separation tank to obtain a de-yeasted fermentation liquor and a yeast cell suspension; a yeast cell return step of continuously withdrawing the yeast cell suspension from the yeast separation tank and returning the yeast cell suspension to the fermentor; and a suspended solids separation step of continuously withdrawing the de-yeasted fermentation liquor from the yeast separation tank, sending the de-yeasted fermentation liquor to a suspended solids separation tank, and separating suspended solids derived from molasses by gravity settling from the de-yeasted fermentation liquor in the suspended solids separation tank to obtain a suspended solids-separated fermentation liquor and a suspension of suspended solids.

No. of Pages: 51 No. of Claims: 12