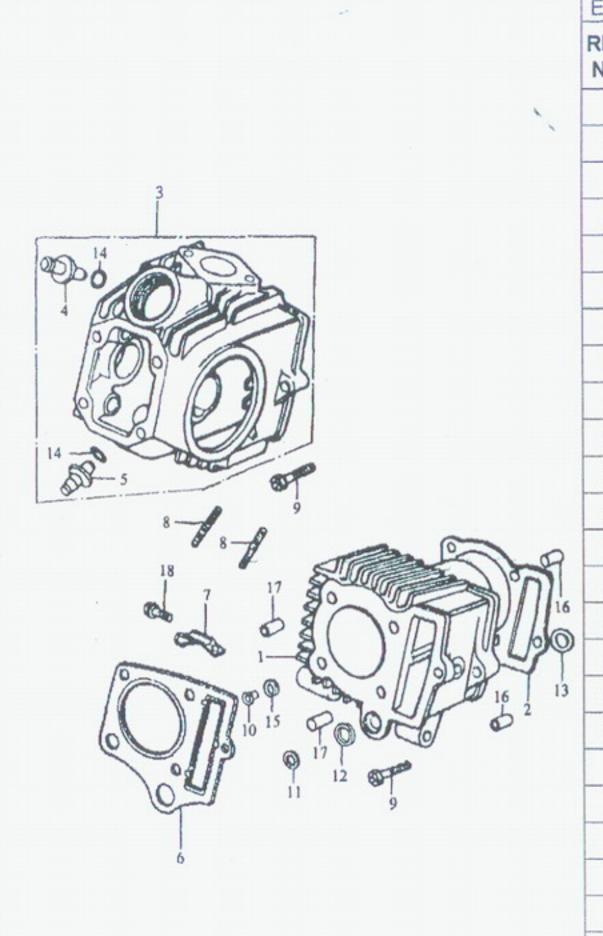
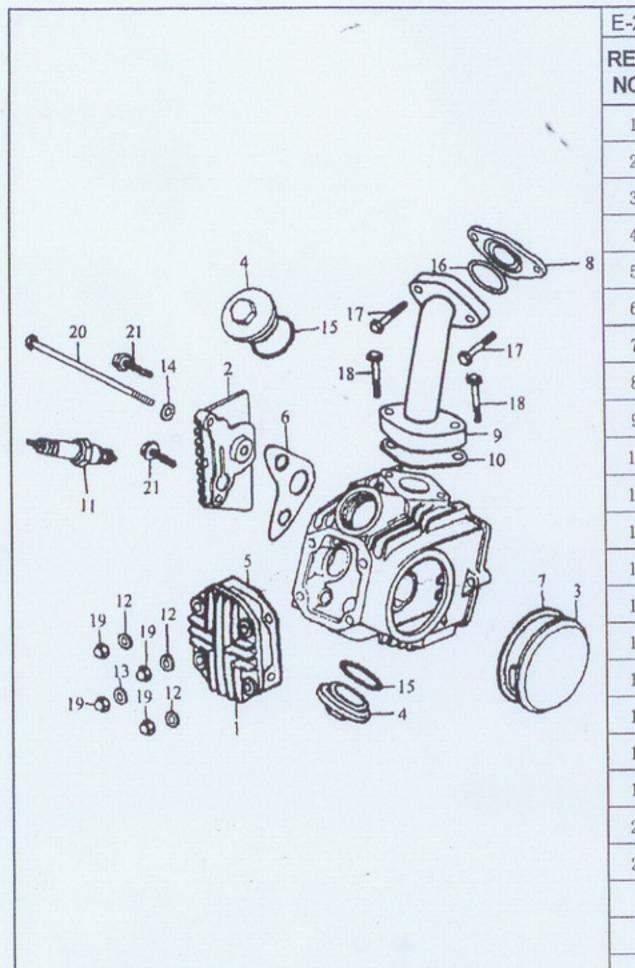
1. E-1 Cylinder head/Cylinder 气缸头/气缸体	1
2. E-2 Cylinder head cover/Inlet tube 气缸头盖/进气管	2
3. E-3 Crankcase/Oil pumb 曲轴箱/机油泵	3
4. E-4 Camshaft/Air valve 凸轮轴/气门	4
5. E-5 Cam chain/Tightening device 凸轮链条/张紧器	5
6. E-6 Right crankcase cover 右曲轴箱盖	6
7. E-7 Clutch 离合器	7
8. E-8 Magneto/Starting motor 磁电机/起动电机	8
9. E-9 Starting clutch 起动离合器	9
10. E-10 Left crankcase cover 左曲轴箱盖	10
11. E-11 Starting device 起动装置	11
12. E-12 Crankshaft/Piston 曲轴/活塞	-12
13. E-13 Transmission device 主副轴	-13
14. E-14 Gearshift setup 变速机构	-14

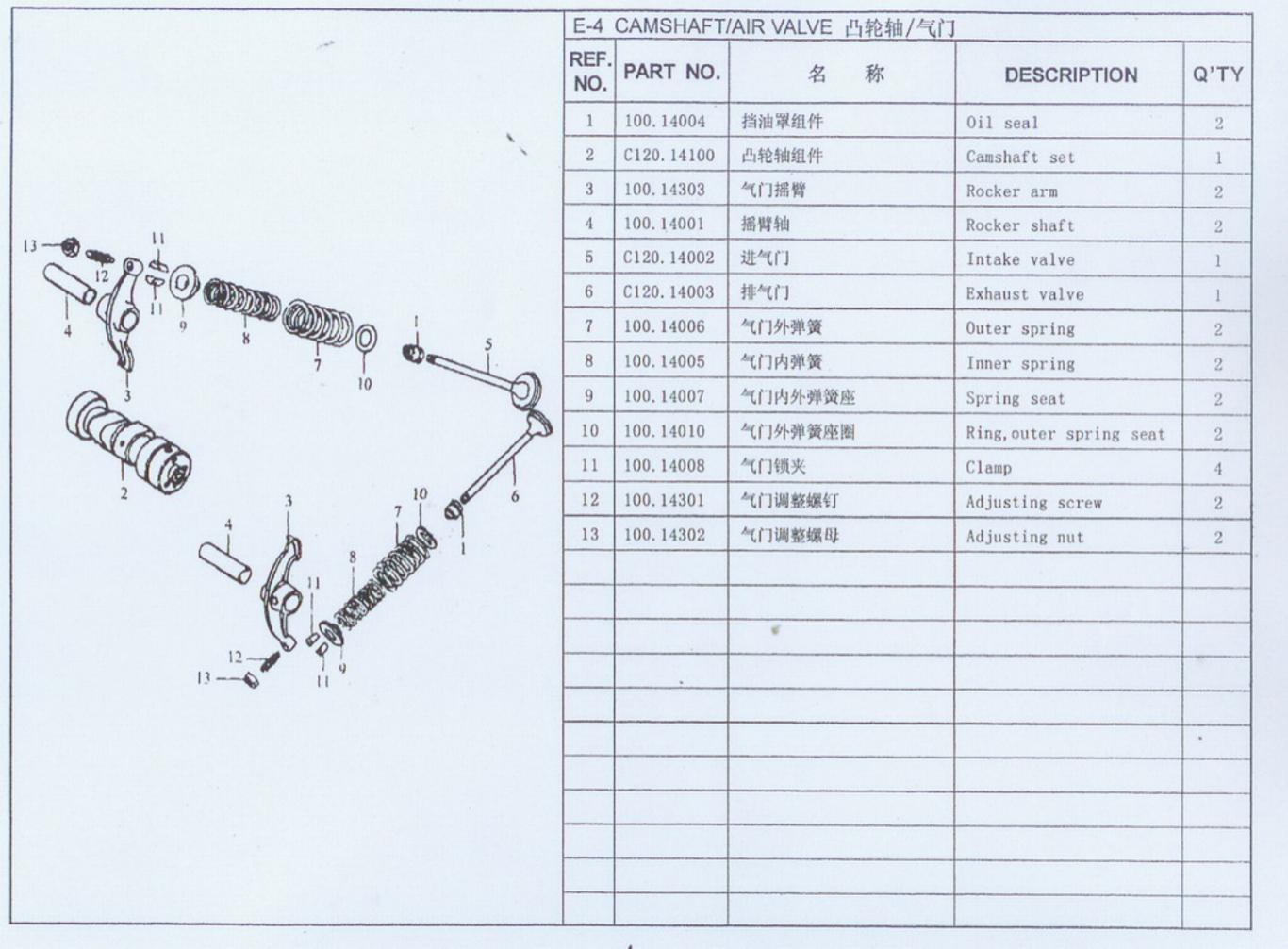


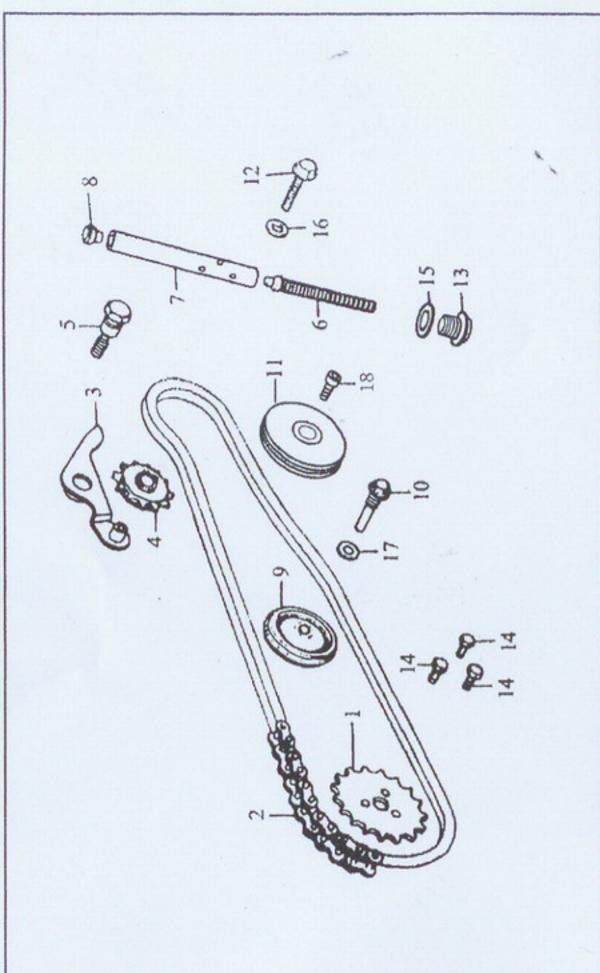
E-1	CYLINDER H	IEAD/CYLINDER 气缸头/	气缸体	
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY
1	W125X. 12200	气缸体	Cylinder block	1
2	C125. 12002	气缸体密封垫	Cylinder gasket	1
3	C125. 12100A	气缸头组件	Cylinder head set	1
4	C125. 12101A	进气门导管	Inlet valve pipe	1
5	C125. 12102A	排气门导管	Exhaust valve pipe	1
6	C125. 12001	气缸头密封垫组件	Gasket, cylinder head	1
7	100. 12005	高压线夹	Clamp, drain pipe	1
8	100. 12017	双头螺栓 M6 × 35	Stud M6 × 35	2
9	100. 12019	螺栓 M6 × 23	Bolt M6 × 23	2
10	100. 12013	翻边衬套	Bush	1
11	100, 12015	垫圈 11.5×15×1.8	Washerll. $5 \times 15 \times 1.8$	1
12	100.12016	矩形密封圖 15 × 18.5 × 2.5	0-ring 15 × 18.5 × 2.5	1
13	100. 12018	矩形密封圈 11.5 × 16 × 2.5	0-ring 11.5 × 16 × 2.5	1
14	100. 12103A	0型密封團	0-ring	2
15	100. 12014	矩形密封圈 9 × 11 × 1.5	Sealing ring9 $\times$ 11 $\times$ 1.5	1
16	100. 11020-2	定位销8×12	Pin8 × 12	_2
17	100. 12012-2	定位销8×14	Pin8 × 14	2
18	GB5787	螺栓 M6×12	Bolt M6 × 12	1
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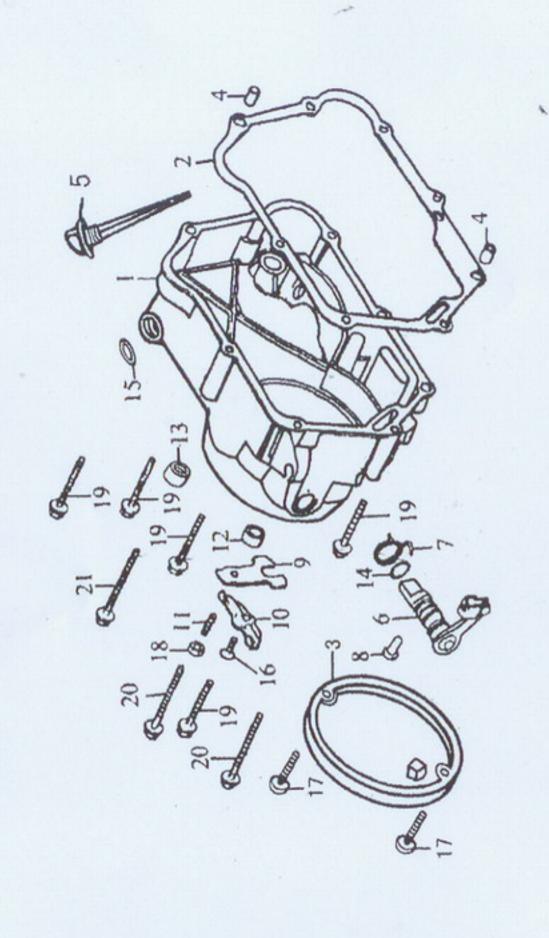
E-2	CYLINDER	HEAD COVER/INLET T	UBE 气缸头盖/进气管	
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY
1	C120. 12106	气缸头顶盖	Cylinder cover	1
2	C100S. 12110	气缸头右盖	Cylinder R. cover	1
3	100. 12108-2	气缸头左盖72	Cylinder L. cover	1
4	100.12112	气门盖	Valve cover	2
5	C120. 12107	气缸头顶盖密封垫	Gasket, cylinder cover	1
6	100. 12111	气缸头右盖密封垫	Gasket, cylinder R. cover	1
7	100. 12109-2	气缸头左盖密封垫72	Gasket, cylinder L. cover	1
8	C125. 12006	隔热密封垫	Carburetor gasket	1
9	110. 12003	进气管	Inlet piece	1
10	110. 12020	进气管密封垫	Inlet piece gasket	1
11	GB7825	火花塞	Spark plug	1
12	100. 12010-2	垫圈 7 × 12.5 × 2	Washer $7 \times 12.5 \times 2$	3
13	100. 12011-2	铜垫圈 7 × 12.5 × 2	Washer $7 \times 12.5 \times 2$	. 1
14	100.12009	铝垫圈 6.5×13×1.5	Washer6. $5 \times 13 \times 1.5$	1
15	100. 12113	0型密封圈 30×3	0-ring30 × 3	2
16	C125. 12004	0型密封圈 29 × 2.5	0-ring29 × 2.5	. 1
17	GB5787	螺栓(连接进气管与化油器)	Bolt	2
18	GB5787	螺栓(连接进气管与缸头)	Bolt	2
19	100. 12007-2	盖形螺母M7	Nut M7	• 4
20	100, 12008	螺栓 M6 × 110	boltM6 × 110	1
21	GB5787	螺栓 M6 × 20	Bolt	2

	E-3	CRANKCASE	OIL PUMB 曲轴箱/机	油泵	
	REF. NO.		名 称	DESCRIPTION	Q'TY
	1	C125X. 11200	右曲轴箱体组件	Crankcase comp., R.	1
	2	T110. 11001	曲轴箱密封垫	Gasket, crankcase	1
1	3	C125X. 11100	左曲轴箱体组件	Crankcase comp., L.	1
- R	4	T110. 15100	油泵组件	Oil pump comp.	1
0	5	T110. 15001	油泵密封垫	Oil pumb body,gasket	1
	6	100. 11020	定位销8×12	Pin 8 × 12	2
	7	GB819	螺钉 M6 × 30	ScrewM6 × 30	2
	8	GB819	螺钉 M6 × 25	ScrewM6 × 25	1
D. 20	9	100.11002	机油过滤网组件	Fillter screen assy.	1
D-22	10	C125. 11005	气缸双头螺栓 A 栓 M7 × 194	Bolta, cylinder stud M7 $ imes$ 194	2
The state of the s	11	C125. 11006	气缸双头螺栓 B 栓 M7 × 202	Bolta, cylinder stud M7 $ imes$ 202	2
The same of the sa	12	100. 11008	通气管	Tube, Breather	1
13911 = =	13	100. 11004	定位销10×14	PIN 10 × 14	2 '
A - 4 8	14	100. 11012	铝垫圈 12 × 20 × 2	Washer12 $\times$ 20 $\times$ 2	1
-     - =	15	100. 11011	放油螺栓	Bolt, drain plug	1
A	16	100. 11007	管夹	Clip, tube	-1
1-100-0 2-11 1111	17	100. 11015	油封11.6×24×10	0il seal11.6 × 24 × 10	1
Ommune of the second	18	GB5787	螺栓 M6 × 50	Bolt M6 × 50	1
	19	GB5787	螺栓 M6 × 60	Bolt M6 × 60	2
	20	GB5787	螺栓 M6 × 65	Bolt M6 × 65	4
1 2-11					

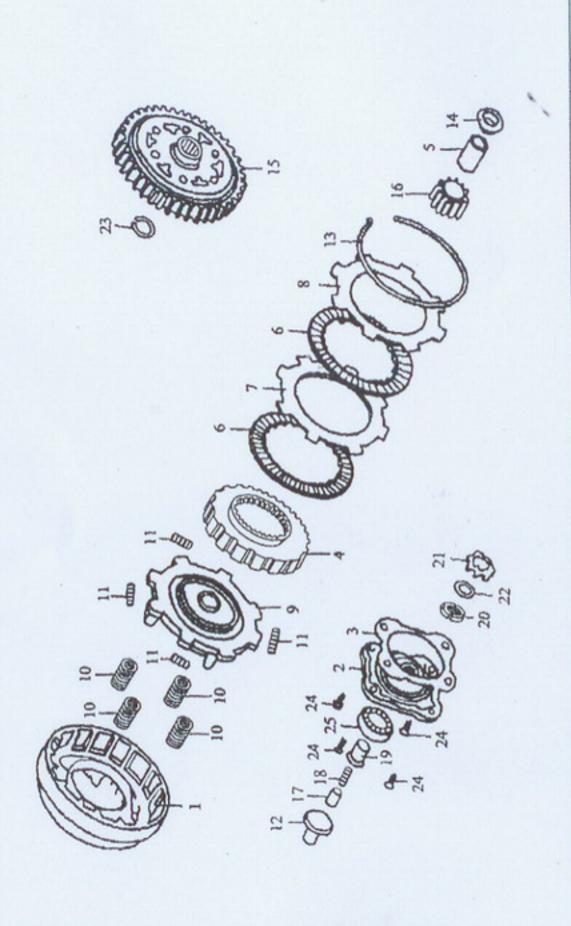




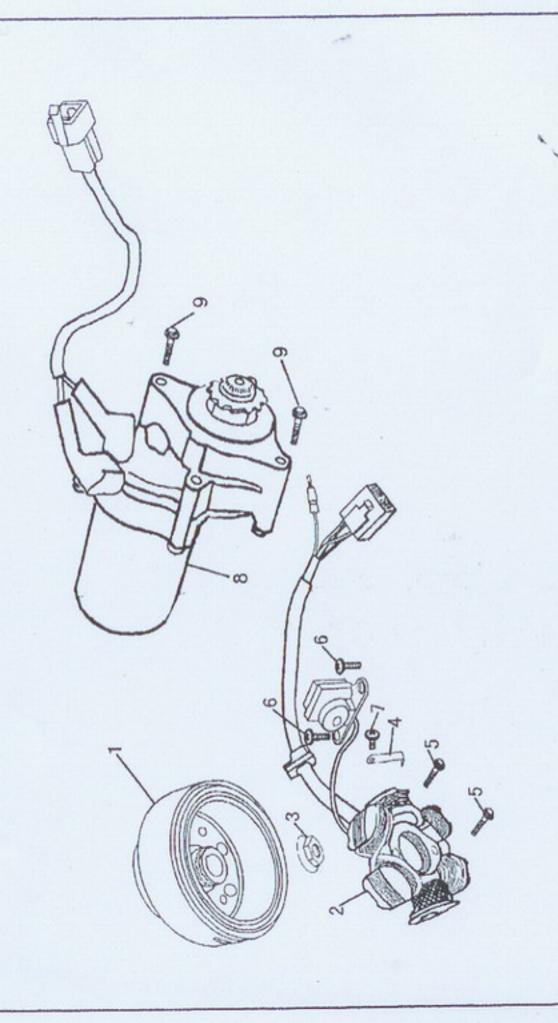
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY
1	100, 14011	正时从动链轮 28T	Timing driven sprocket28T	1
2	100. 14200	正时链条	Chain	1
3	100.14406	链条张紧臂组件	Tightening arm	1
4	100. 14405	链条张紧滚轮组件	Tightening idler wheel set	1
5	100. 14407	链条张紧臂心轴	Tightening arm shaft	1
6	100. 14408	链条张紧杆弹簧	Tightening rod spring	1
7	100. 14400A	链条张紧杆组件	Tightening rod assy	1
8	100. 14411	链条张紧杆头	Tightening rod head	1
9	100. 14403	链条导向滚轮组件	Chain guide roller set	1
10	100. 14404	导向轮螺栓 M8 × 20	Bolt M8 × 20	1
11	T110. 15004	油泵轮	Oil pump drive sprocket	1
12	GB5787	螺栓M6×16	Bolt M6 × 16	1
13	100. 14409	密封螺塞 M14 × 1.5	Nut plug M14 × 1.5	1
14	100. 12021	螺栓 M5 × 12	Bolt M5 × 12	3
15	100. 14410	铝垫圈 14 × 20 × 2	Washer14 $\times$ 20 $\times$ 2	1
16	100, 12009	铝垫圈 6.2×11×1.5	Washer 6.2 × 11 × 1.5	1
17	100. 12028	铝垫圈 8.2×14×1.5	Washer 8.2 × 14 × 1.5	1
18	GB70	内六角螺栓 M6×13	Bolt M6 × 13	1



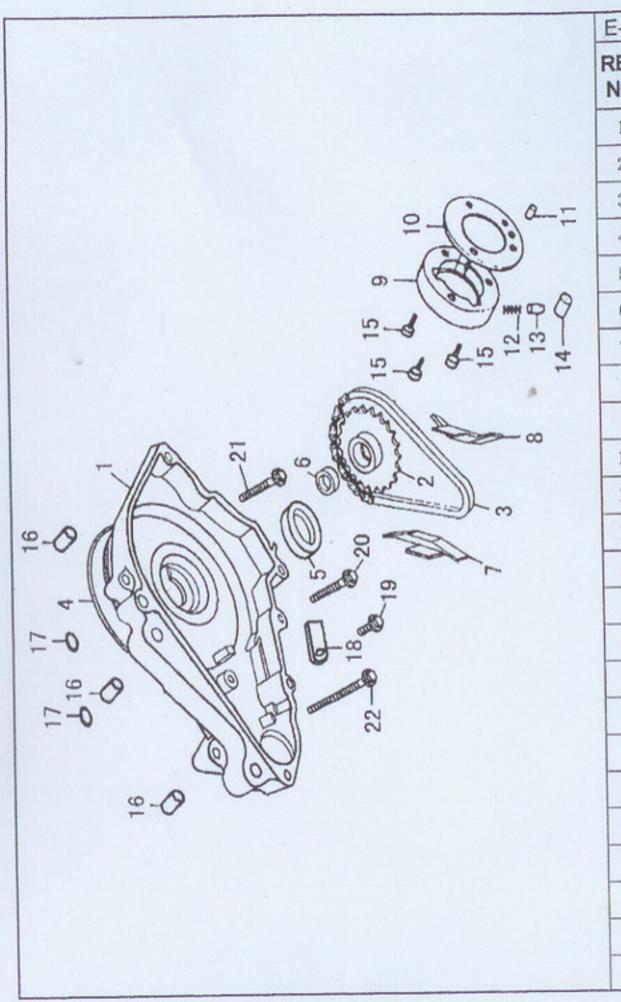
E-6 RIGHT CRANKCASE COVER 右曲轴箱盖					
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY	
1	100. 11401	右曲轴箱盖	R. crankcase cover	1	
2	T110. 11019	右曲轴箱盖密封垫	Airproof mat, R. crankcase cover	1	
. 3	100. 11408	右装饰盖	Cover	1	
4	100. 11020	定位销8×12	pin8 × 12	2	
5	100. 11402	机油标尺	Guage oil lever	1	
6	100. 11410	离合器凸轮轴组件	Clutch camshaft set	1	
7	100. 11411	离合器凸轮轴弹簧	Clutch camshaft spring	1	
8	100.11414	离合器凸轮轴定位销	Clutch camshaft position pin	1	
9	100.11416	离合器拨板	Clutch dial plank	1	
10	100. 11415	离合器压板	Clutch press plank	1	
11	100.11420	调整螺钉	Adjust screw	1	
12	100. 11418	油封 12×21×4	0il seal12 × 21 × 4	1	
13	100. 11409	油封 13.7×24×5	0il seal13.7 × 24 × 5	1	
14	100. 11419	0型密封图14×1.5	0-ring14 × 1.5	1	
15	100. 11403	0型密封圈 18×3	0-ring18 × 3	1	
16	GB819	螺钉 M6 × 16	Screw M6 × 16	1	
17	GB819	螺钉 M6 × 20	Screw M6 × 20	2	
18	GB6170	螺母 M6	NutM6	1	
19	GB5787	螺栓 M6 × 40	Bolt M6 × 40	- 5	
20	GB5787	螺栓 M6 × 55	Bolt M6 × 55	2	
21	GB5787	螺栓 M6 × 65	Bolt M6 × 65	1	



E-7 CLUTCH 离合器				
REF.	PART NO.	名 称	DESCRIPTION	Q'TY
1	100. 21207	离合器外罩	Clutch outer cover	1
2	100. 21015	离合器端盖	Clutch end cover	1
3	100. 21016	离合器端盖密封垫	Airproof mat	1
4	100. 21208	主动齿轮外套	Initiative gear outer set	1
5	100. 13002	轴套	Shaft sheath	1
6	100. 21202	摩擦盘	Friction tray	2
7	100. 21203	离合器下板	Clutch below plank	1
8	W125. 21201	离合器上板	Clutch upper plank	1
9	100. 21206	主动盘	Initiative tray	1
10	W125. 21205	弹簧	Spring	4
11	100. 21212	离合器减震簧	Clutch shock absorption spring	4
12	100. 21012	离合器推杆组件	Clutch handspike	1
13	100. 24118	弹性挡圈	Spring circlip	1
14	100. 21004	隔套	Ferrule	1
15	100.21300	初级从动齿轮	Driven gear	1
16	100. 13001	初級主动齿轮	Initiative gear	1
17	100. 21017	通油管	Through oil tube	1
18	100. 21018	通油套管弹簧	Spring	1
19	100. 21023	通油套管	Bushing	1
20	100. 21003	圆螺母M14×1	Nut M14 × 1	* 1
21	100. 21005	止退垫圈	Washer	1
22	100. 21002	碟形垫圈14	Washer 14	1
23	100. 21008	挡圈	Circlip	1
24	GB819	螺钉 M5 × 12	Screw	4
25	GB292	轴承 6000	Bearing6000	1

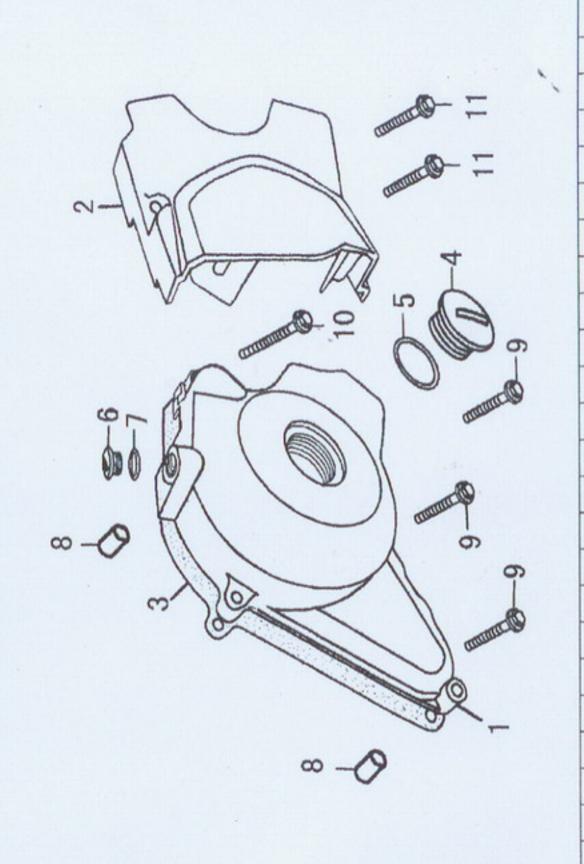


E-8 MAGNETO / STARTING MOTOR磁电机/起动电机					
REF.	PART NO.	名 称	DESCRIPTION	Q'TY	
1	C100.31100-1	转子组件	Magneto rotor	1	
2	C100. 31200-1	定子组件	Stator assy.	1	
3	100. 13003	六角螺母M10	Nut M10	1	
4	100. 31005-2	压线板	Press plate	1	
5	GB5787	螺栓 M6 × 20	Bolt M6 × 20	2	
6	GB818	螺钉 M5 × 16	Screw M5 × 16	2	
7	GB818	螺钉M5×6	Screw M5 × 6	1	
8	100. 24300-2	起动电机总成	Starting motor assy.	1	
9	GB5787	螺栓 M6 × 35	BoltM6 × 35	2	
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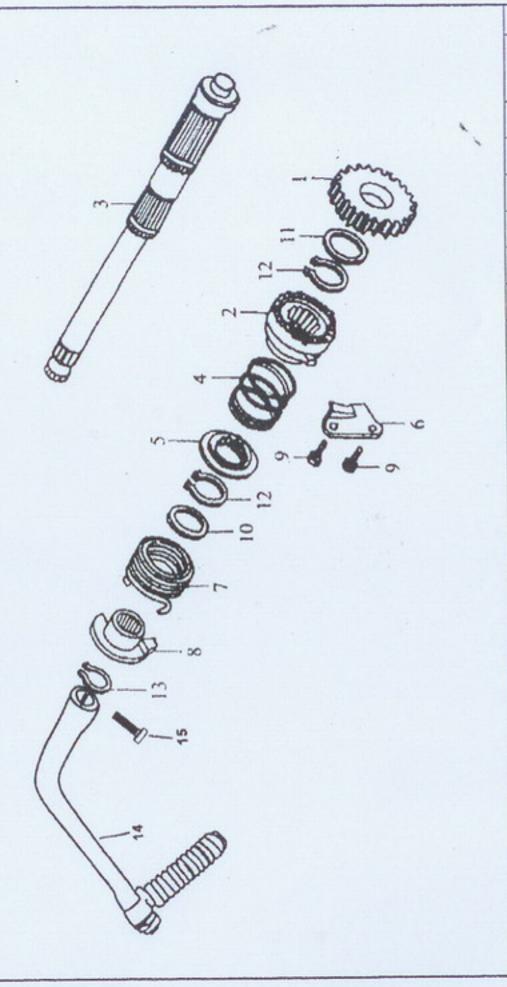


E-9 STARTING CLUCT起动离合器						
REF.	PART NO.	名 称	DESCRIPTION	Q'TY		
1	100X. 31002	左体支撑板	Plate, oil separate	1		
2	100X. 24600	起动链轮组件	Sprocket comp, starting	1		
3	100. 24400	起动链条	Chain, starting	1		
4	100.31004	0 形密封圈 107×2	0-ring 107 × 2	1		
5	100.31003	油封 30 × 42 × 4.5	0il seal 30 × 42 × 4.5	1		
6	100.31001	油封 18.9×30×5	0il seal 18.9 × 30 × 5	1		
7	100X. 24004	起动链条导向板	Guide, starter chain	1		
.8	100X. 24005	起动链条护板	Protector, stater chain	1		
9	100. 24500	起动离合器壳组件	Outer, starting clutch	1		
10	100. 24507	起动离合器侧板	Side plate, starting clutch	1		
11	100. 24508	定位销5×11.8	Pin 5 × 11.8	1		
12	100. 24502	滚柱弹簧	Spring, roller cylinder	3		
13	100. 24503	弹簧帽	Spring cap	3		
14	100. 24504	滚柱 10×10	Roller cylinder 10 × 10	3		
15	GB70	内六角螺栓 M6×16	Blot M6 × 16	3		
16	100.11020	定位销8×12	Pin 8 × 12	3		
17	100.31007	0形密封圈 6.8×1.8	0-ring 6.8 × 1.8	2		
18	100, 24006	链轮压板	Plate, starting sprocket seting	1		
19	GB5787	螺栓 M6 × 10	Blot M6 × 10	,1		
20	GB5787	螺栓 M6 × 37	Blot M6 × 37	1		
21	GB5787	螺栓 M6 × 28	Blot M6 × 28	1		
22	GB5787	螺栓 M6 × 105	Blot M6 × 105	1		

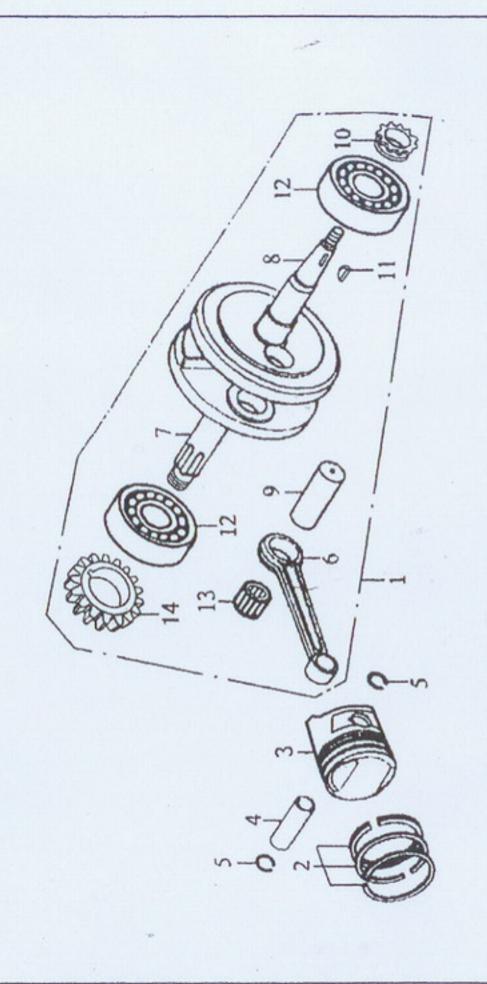
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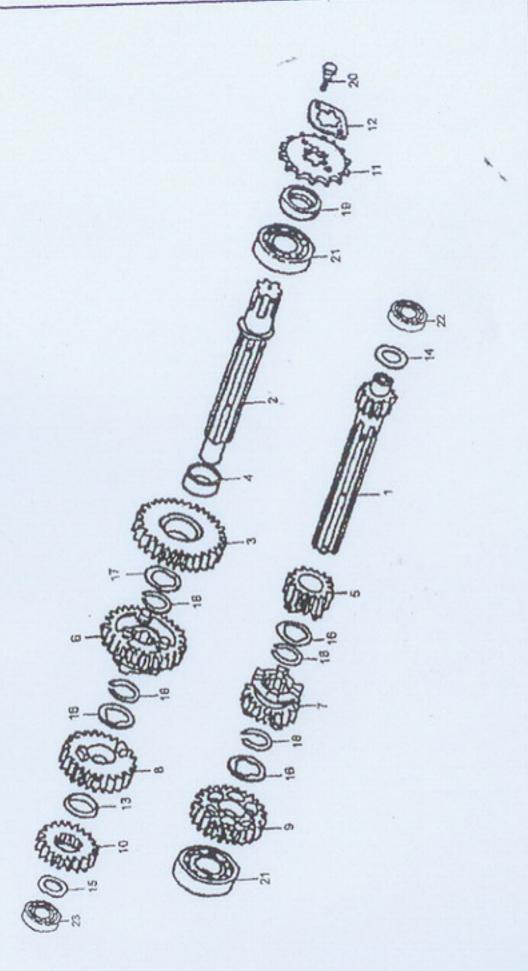
E-10	E-10 LEFT CRANKCASE COVER 左曲轴箱盖						
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY			
1	100X. 11301	左前盖	Cover, L. Crankcase	1			
2	100X. 11017	左后盖	Cover, L. RR. Crankcase	1			
3	100X. 11018	左前盖密封垫	Gasket, L. Crankcase Cover	1			
4	100. 11302	大视孔盖	Big view cap	1			
5	100. 11304	0 形密封圈 27.4 × 2.4	0-ring 27.4 × 2.4	1			
6	100. 11305	小视孔盖 M14	Small view cap M14	1			
7	100. 11306	0 形密封圈 13.8 × 2.5	0-ring 13.8 × 2.5	1			
8	100. 11020	定位销 8 × 12	Pin 8×12	2			
9	GB5783	螺栓 M6 × 30	Bolt M6 × 30	3			
10	GB5787	螺栓 M6 × 50	Bolt M6 × 50	1			
11	GB5787	螺栓 M6 × 25	Bolt M6 × 25	2			
		€					



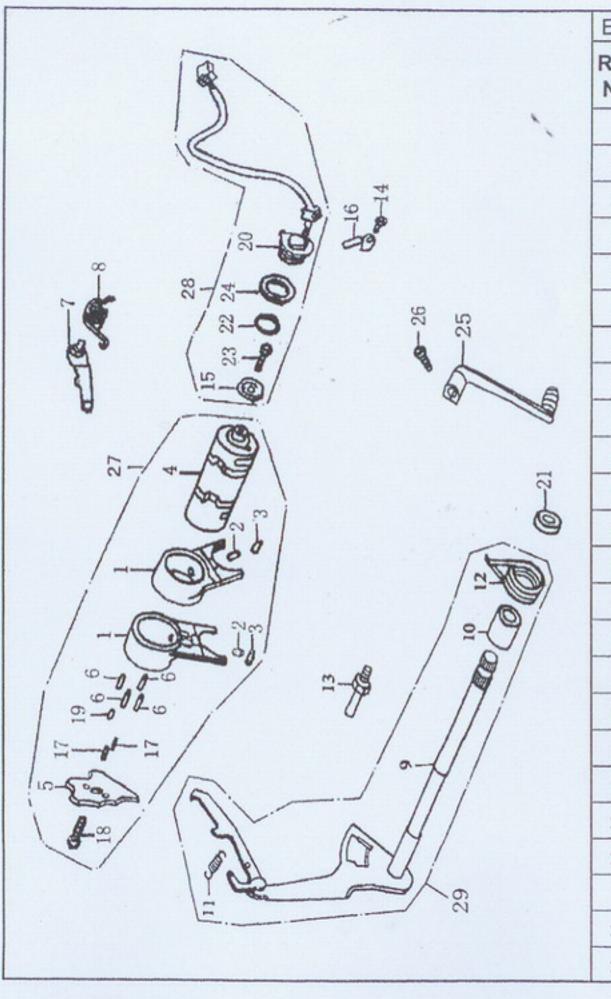
E-11	E-11 STARTING DEVICE 起动装置			
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY
1	100. 24101	起动齿轮	Starting gear	1
2	100, 24104	起动棘轮	Starting ratchet wheel	1
3	100. 24110	起动轴	STarting shaft	1
4	100. 24105	弹簧	Spring	1
5	100. 24112	棘轮弹簧座	Ratchet spring base	1
6	100. 24111	棘轮导向板	Ratchet spring plate	1
7	100. 24107	起动轴复位弹簧	Spring	1
8	100. 24108	起动轴弹簧座	Starting shaft spring base	1
9	GB5783	螺栓 M6 × 20	Bolt M6 × 20	2
10	100. 24106	垫圈 17	Washer17	1
11	100. 24102	垫閥	Washer	1
12	100. 24103	挡圈	Circlip	2
13	100. 24118	挡圈 16	Circlip16	. 1
14	100, 24200	起动蹬杆	Kick lever	1
15	GB5783	螺栓 M6 × 20	Bolt M6 × 20	1
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E-12 CRANKSHAFT/PISTON 曲轴/活塞					
	REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY
	1	W125.13100	曲柄连杆	Crankshaft assy	1
	2	W125. 13201A	活塞环一54	Piston ring set	1
		W125. 13202A	活塞环二54	Piston ring set	1
		₩125. 13203A	油环组合54	Ring assy	1
	3	₩125.13205	活塞 54	Piston	1
	4	W125.13206	活塞销 14×41.4	Piston pin14 × 41.4	1
	5	W125.13207	活塞销挡圈14	Circlip14	2
	6	W125. 13105	连杆	Jiont rod	1
	7	W125. 13103	右曲柄	Right crankshaft	1
	8	W125. 13102	左曲柄	Left crankshaft	1
	9	100. 13104	曲轴销	Pin	1
	10	100. 13106	正时主动链轮	Timing driveing gear	1
	11	100. 13101	半圆键	Key	1
	12	GB292	轴承 6322	Bearing6322	2
	13	W125. 13107	滚针轴承	Roller Bearing	1
	14	W125. 13006	油泵主动齿轮	Gear	1
					,



	PART NO.	ON DEVICE 主副轴 名 称		Q'TY	
1	S100. 22101	传动主轴	Driving principal axis	1	
2	S100. 22201	传动副轴	Driving countershaft	1	
3	S100. 22203	副轴1档齿轮	Gear		
4	\$100. 22213	齿轮套	Gear sheath		
5	\$100.22104	主轴2档齿轮	当齿轮 Gear		
6	S100. 22204	副轴2档齿轮	Spline driven gear		
7	\$100.22204	主轴3档齿轮			
8	S100. 22205	副轴3档齿轮			
9	S100. 22106	主轴4档齿轮			
10	\$100. 22206	副轴 4 档齿轮			
11	100. 22001	主动齿轮	Driveing gear	1	
	100. 22001	主动链轮固定板	Initiative chain driver rivet plank	1	
12	100. 22002	垫圈	Washer	1	
13		止推垫圈	Washer	1	
14		止推整圈	Washer	1	
15		花键垫圈	Washer	3	
16		花键垫圈	Washer	1	
17		<b>挡圈</b>	Clip	- 4	
18		油封 17 × 29 × 5	0il seal 17 × 29 × 5	. 1	
19		郷栓 M6 × 8	Bolt M6 × 8	2	
20			Bearing 6203	2	
21		轴承 6001	Bearing 6001	1	
22		轴承 6201	Bearing 6201	1	
23	3 GB292	7世/4 0201			



E-14	E-14 GEARSHIFT SETUP 变速机构						
REF. NO.	PART NO.	名 称	DESCRIPTION	Q'TY			
1	100. 23102	齿轮拨叉	Gear fork	2			
2	100. 23106	导向销	Pin	2			
3	100. 23107	弹簧夹	Spring clip	2			
4	100. 23101-2	变速鼓	Drum	1			
5	100. 23002-2	变档拨板	Plate gearshift erum stopper	1			
6	100. 23108	变速鼓拨销	Pin	4			
7	C100. 23300	定位板组件	Shift drum position set	1			
8	C100. 23001	定位板弹簧	Spring	1			
9	100. 23200B	变档轴	Shift arm assy	1			
10	100. 23209	衬套	Sheath	1			
11	100. 23204	变档臂拉簧	Spring	1			
12	100. 23206	复位弹簧	Spring	1			
13	100. 11016	复位弹簧定位螺栓	Bolt	1			
14	GB818	螺钉 M6 × 12	ScrewM6 × 12	1			
15	100, 31301	档显接触片	Gear position contact pice	1			
16	100. 11010	档显压板	Gear position press piate	1			
17	GB119	定位销3×8.5	Pin 3 × 8.5	2			
18	100. 23210	螺栓 M6×16	Bolt M6 × 16	. 1			
19	GB119	定位销4×10	Pin4 × 10	1			
20	100. 31302-2	档显线束	Gear position wiring harness	-1			
21	100. 11015	油封 11.6×24×10	0il seal 11.6 × 24 × 10	1			
22	100.31304	0型網14×1.7	0-ring 14 × 1.7	1			
23	GB70	内六角螺栓M6×16	BoltM6 × 16	1			
24	100.31305	档显胶垫	Rubber gasket	1			

	E-14 GEARSHIFT SETUP 变速机构					
1 R	REF.			DESCRIPTION	Q'TY	
	25	100. 23400A	变档踏板 、	Gearshift pedal	1	
19	26	GB5787	螺栓 M6×20	Bolt M6 × 20	1	
7 2 9 7	27	100. 23100-2	变速鼓拨叉组件	Gearshift durm fork assy	1	
18-10 40	28	100. 31300	档显组件	Gear position assy	1	
2 8-4z-0	29	100. 23200	变档轴组件	Gear shaft assy.	1	
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