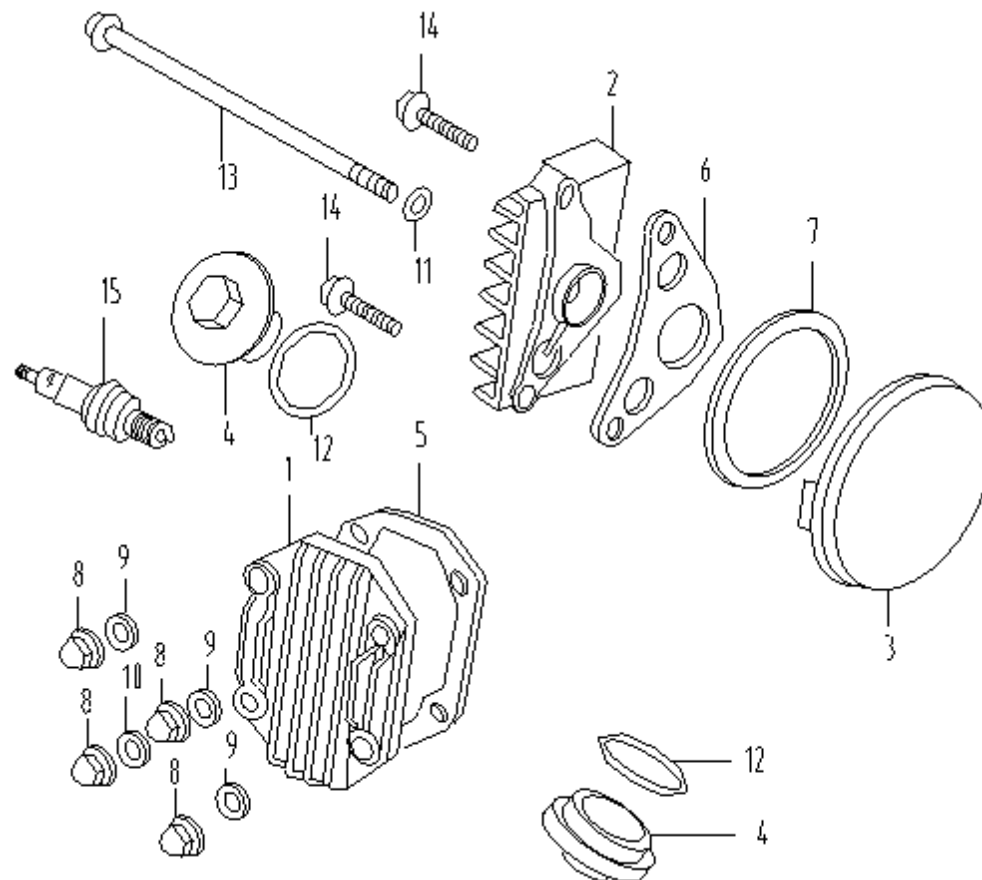


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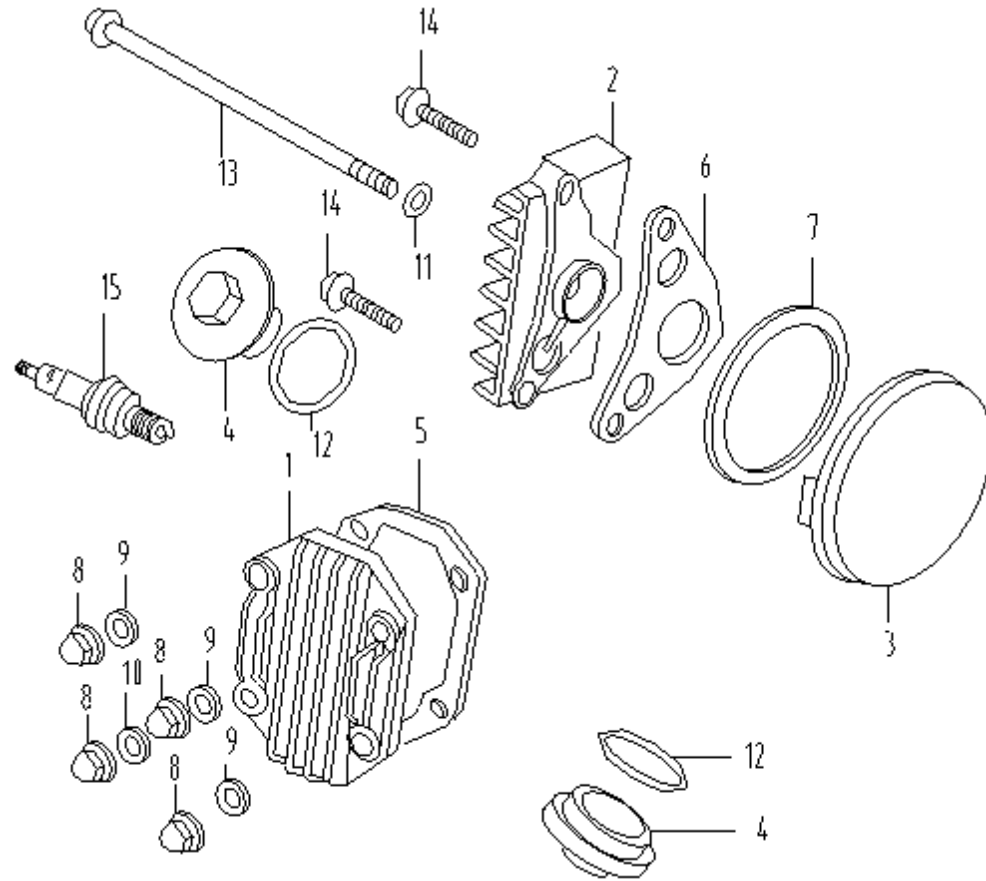
E-01 CYLINDER HEAD CO

气缸头盖



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	12231-076-0000	气缸头盖	CYLINDER HEAD COVER	1	
2	12241-S76-0100	气缸头右盖	CYLINDER HEAD COVER (R.)	1	
3	12311-037-0000	气缸头左盖	CYLINDER HEAD COVER (L.)	1	
4	JH70.20108	气门盖	VALVE COVER	2	
5	12232-076-0000	气缸头盖密封垫	GASKET COVER	1	
6	JH70.20136	气缸头右盖密封垫	GASKET R COVER	1	
7	12319-037-0000	气缸头左盖密封垫	GASKET L COVER	1	
8	12001-076-0000	螺母 M6	NUT FLANGE M6	4	
9	90435-076-0000	垫圈	WASHER	3	
10	90436-076-0000	垫圈	WASHER	1	
11	90401-C20-00	垫圈	WASHER	1	
12	JH70.20107	O形密封圈	O-RING	2	
13	JH70.20138	长螺栓	LONG BOLT	1	

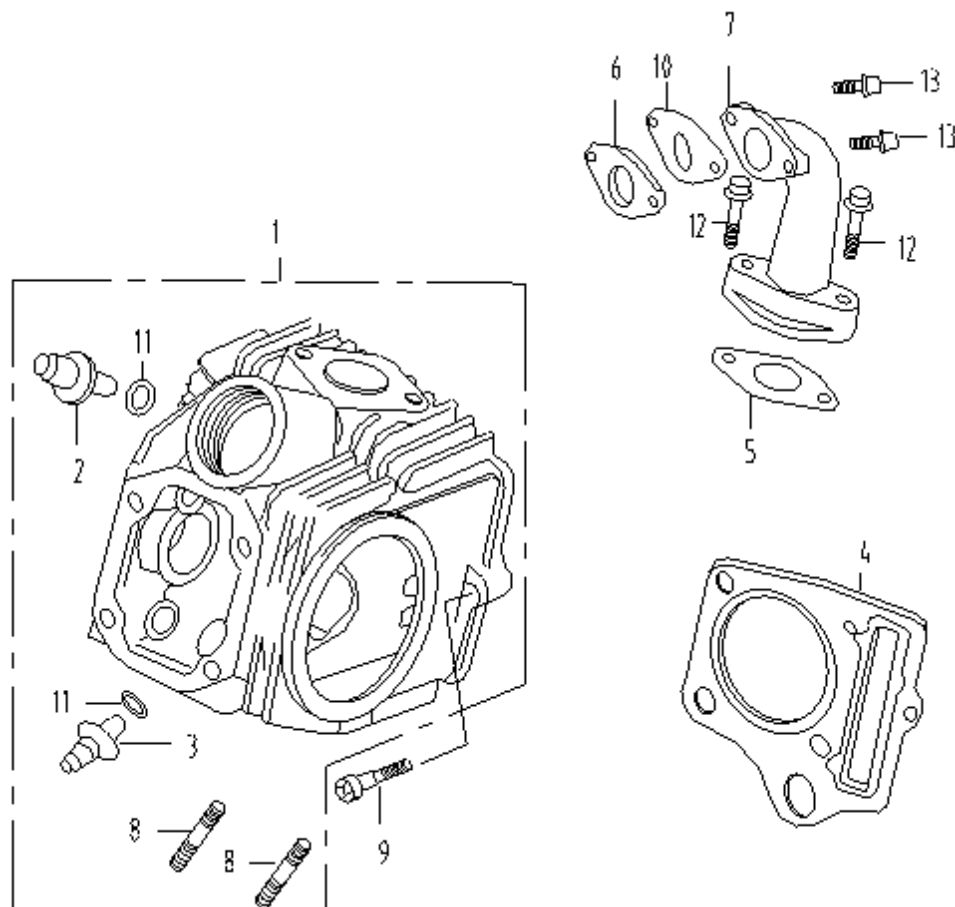
E-01 CYLINDER HEAD CO
气缸头盖



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	Q/QD921.2-87	带盘螺栓92140-06020A	BOLT FLANGE	2	
15	33300-B01-0100	电阻型火花塞	SPARK PLUG	1	
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E-02 CYLINDER HEAD

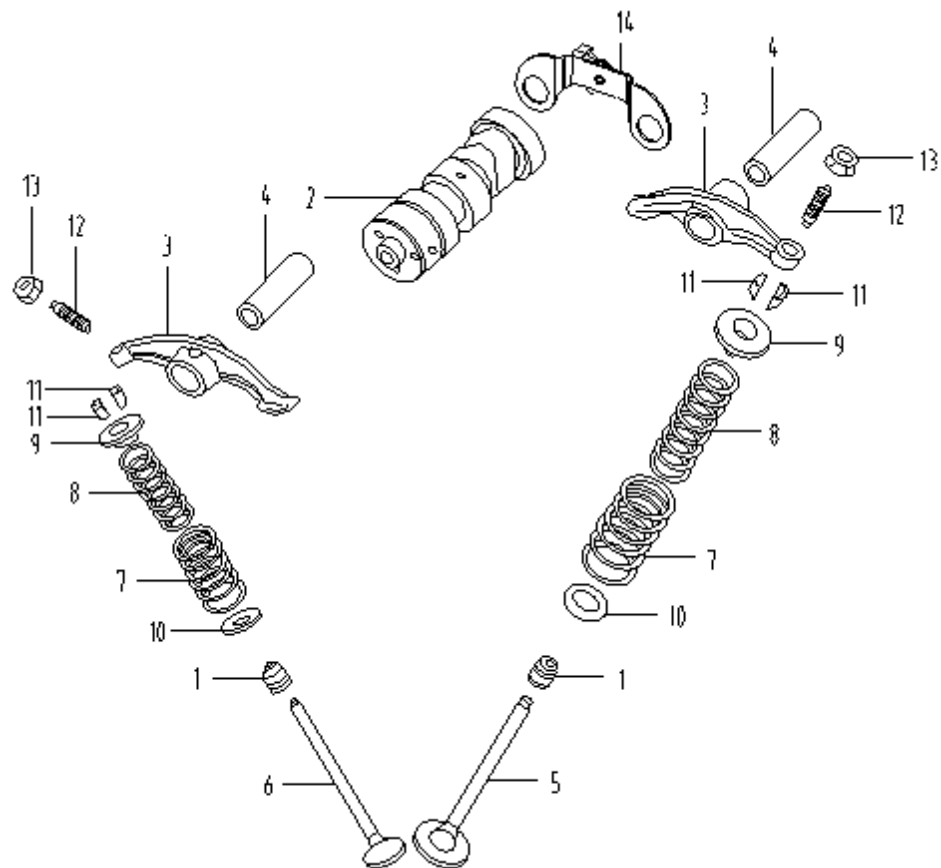
气缸头



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	1220A-S76-0100	气缸头组件	CYLINDER HEAD	1	
2	12213-B01-0000	进气门导管	GUIDE IN VALVE	1	
3	12214-B01-0000	排气门导管	GUIDE EX VALVE	1	
4	1207A-076-0000	气缸头密封垫	GASKET CYLINDER HEAD	1	
5	12401-076-0000	进气管密封垫	GASKET INSULATOR	1	
6	12405-076-0000	化油器密封垫	INSULATOR CARBURETOR	1	
7	12411-F37-0000	进气管	PIPE IN	1	
8	Q/QD921.1-87	双头螺栓 92120-06032-23	BOLT STUD	2	
9	12005-037-0000	螺栓M6×20	BOLT	1	
10	12401-076-0100	密封垫	GASKET PIPI IN	1	
11	JH70.20157	O型密封圈	O RING	2	
12	Q/QD921.1-87	带盘螺栓92140-06020	BOLT	2	
13	Q/QD921.1-87	带盘螺栓92140-06015	BOLT	2	

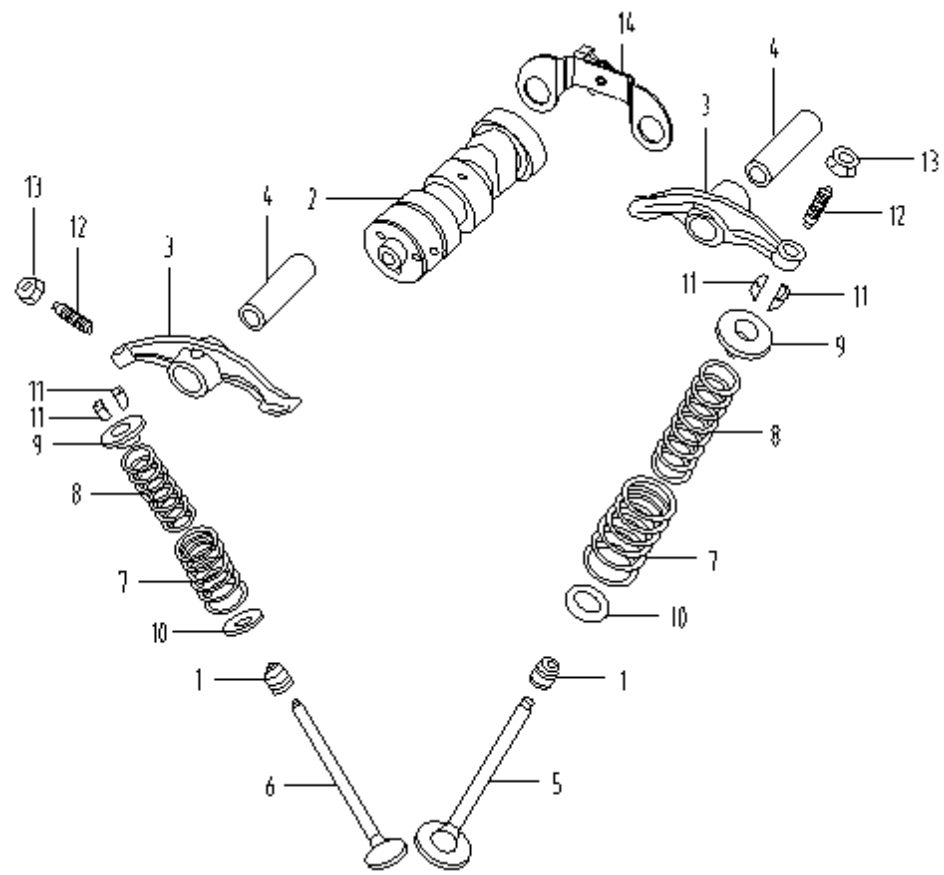
E-03 CAMSHAFT

凸轮轴



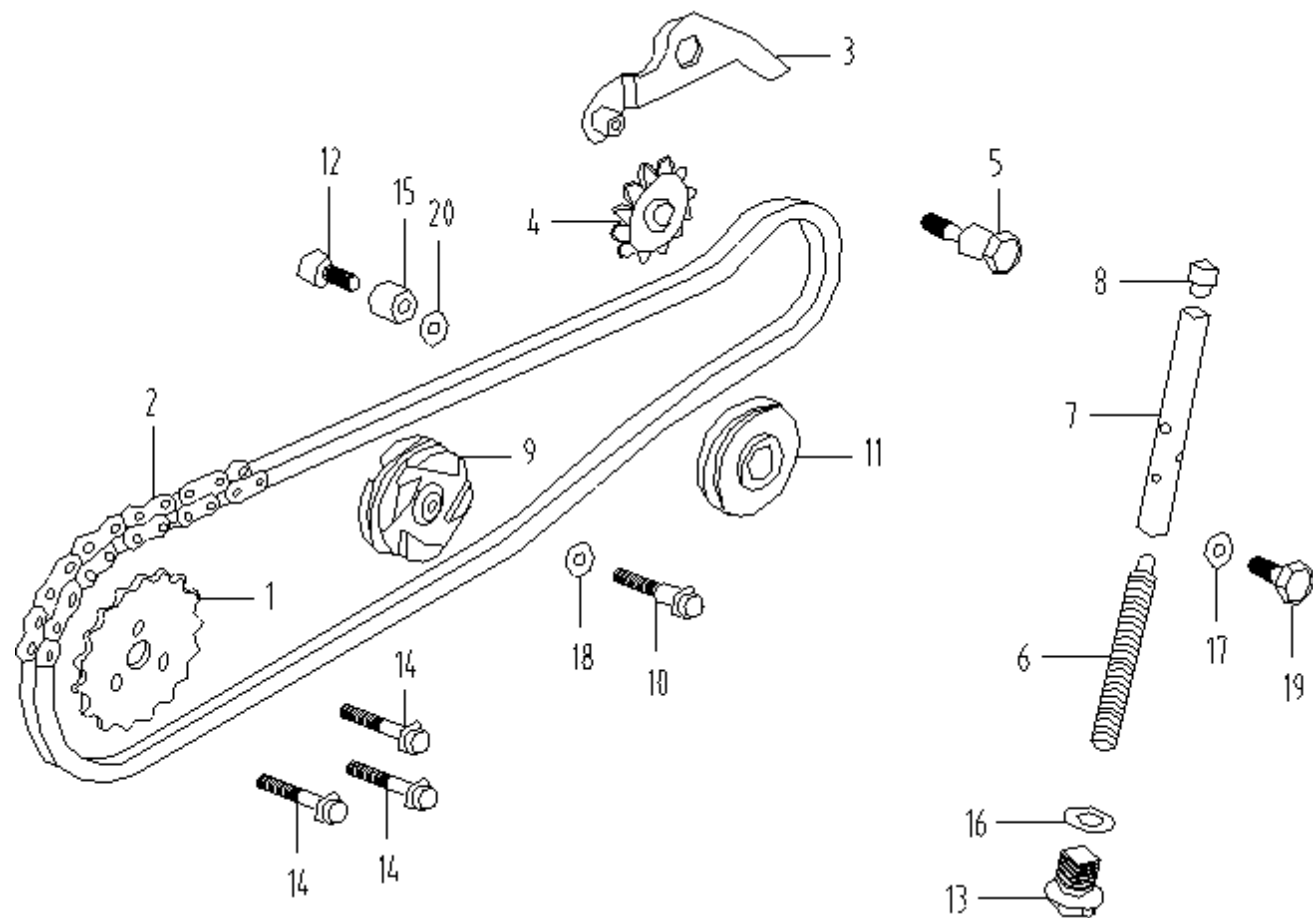
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	JH70.20148	挡油罩组件	VALVE SEAL	2	
2	1411A-S76-0000	凸轮轴组合	COMSHFT COMP	1	
3	JH70.20111	气门摇臂	VALVE ROCKER ARM	2	
4	JH70.20112	摇臂轴	SHAFT, VALVE ROCKER ARM	2	
5	14711-076-0000	进气门	VALVE, IN	1	
6	14712-076-0000	排气门	VALVE, EX	1	
7	JH70.20116	气门外弹簧	SPRING, VALVE OUTER	2	
8	JH70.20117	气门内弹簧	SPRING, VALVE INNER	2	
9	JH70.20118	气门内外弹簧座	RETAINER, VALVE SPRING	2	
10	JH70.20115	气门外弹簧座圈	SEAT, VALVE SPRING OUTER	2	
11	JH70.20119	气门锁夹	COTTER, VALVE	4	
12	JH70.20110	气门调整螺钉	SCREW, TAPPER ADJUSTING	2	
13	JH70.20109	气门调整螺母	NUT, TAPPER ADJUSTING	2	

E-03 CAMSHAFT
凸轮轴



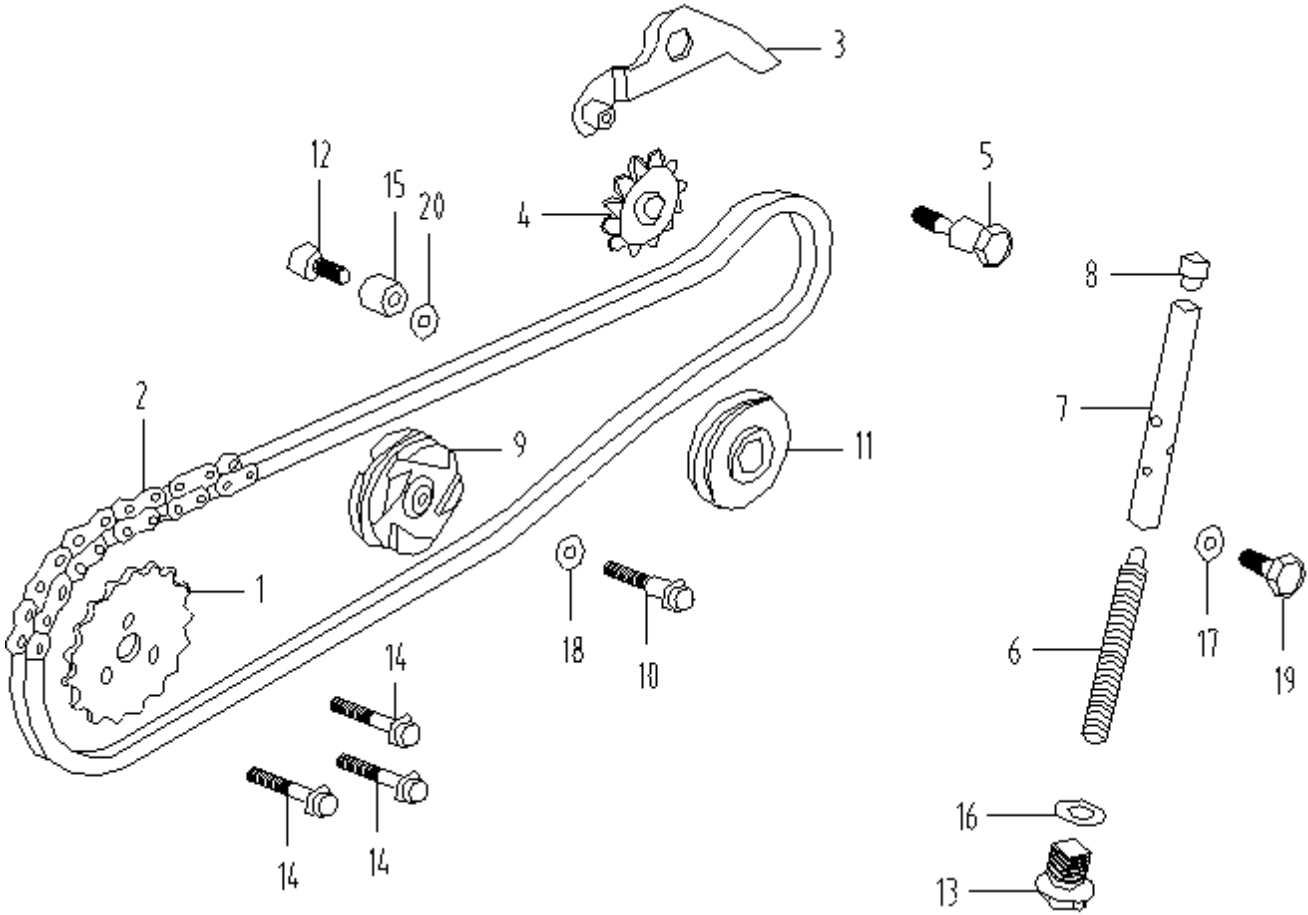
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	1415A-047-0000	单向器锁止板组合	ONEWAY LOCK PLATE ASSY.	1	
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E-04 CAM CHAIN TENSIO 正时链条张紧器



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	14303-037-0000	正时从动链轮	SPROCKET, CAM	1	
2	14302-037-0000	正时链条	CHAIN, CAM	1	
3	JH70.20470	链条张紧臂组件	ARM, CAM CHAIN TENSIONER	1	
4	1451A-061-0000	链条张紧滚轮组合	ROLLER, CAM CHAIN TENSIONER	1	
5	JH70.20425	链条张紧臂心轴	PIVOT, CAM CHAIN TENSIONOR	1	
6	JH70.20415	链轮张紧杆弹簧	SPRING, CAM CHAIN TENSIONER	1	
7	JH70.20460	链条张紧杆组件	ROD COMP., CAM CHAIN TENSIONER PUSH	1	
8	JH70.20416	链条张紧杆头	HEAD, CAM CHAIN TENSIONER PUSH ROD	1	
9	14562-061-0000	无芯导向轮	ROLLER COMP., CAM CHAIN GUIDE	1	
10	14551-037-0000	导向滚轮销轴	PIN, CAM CHAIN GUIDE ROLLER	1	
11	1452A-037-0000	链条张紧滚轮II	SPROCKET, CAM CHAIN GUIDE	1	
12	14522-037-0000	链条张紧滚轮II销轴	SPINDLE, CAM CHAIN GUIDE SPROCKET	1	
13	JH70.20413	密封螺塞	BOLT, SEALING	1	

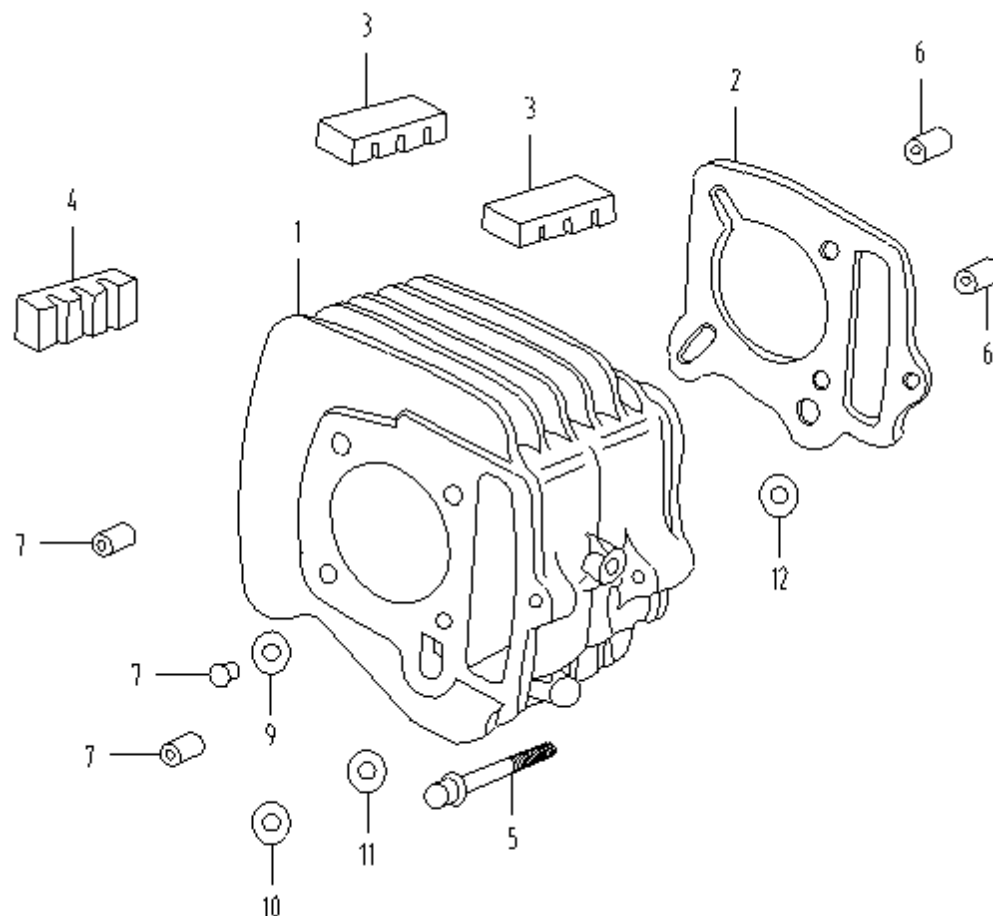
E-04 CAM CHAIN TENSIO
正时链条张紧器



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	JH70.20124	螺栓	ROLT, KNOCK	3	
15	14521-037-0000	滚轮II内套	SPACER	1	
16	JH70.20414	垫圈	WASHER, SEALING	1	
17	90401-C20-00	垫圈	WASHER	1	
18	JH70.20126	垫圈	WASHER	1	
19	Q/QD921.2-87	带盘螺栓92140-06018	BOLT, FLANGE	1	
20	14523-037-0000	垫圈6	WASH	1	
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E-05 CYLINDER

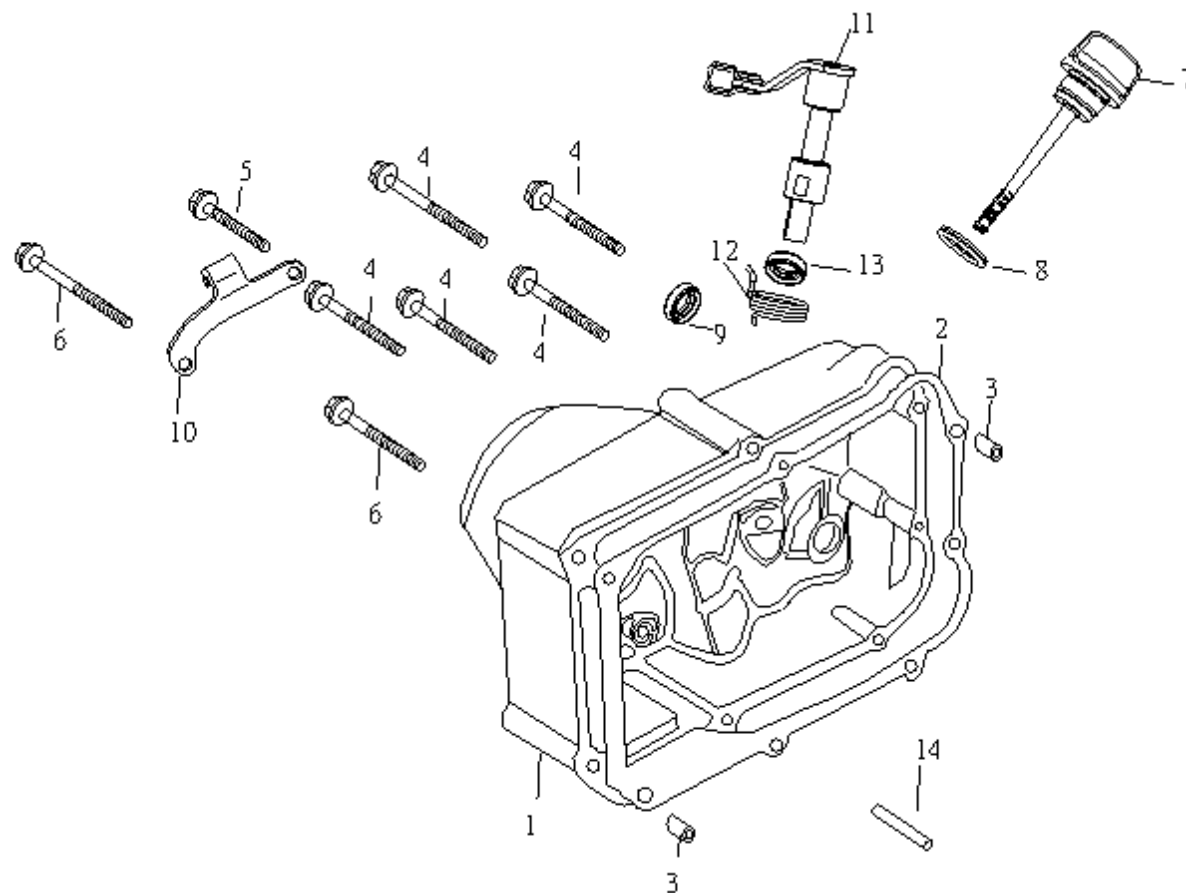
气缸体



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	1211A-S76-0100	气缸体	CYLINDER	1	
2	12009-076-0000	气缸体密封垫	GASKET CYLINDER	1	
3	12003-037-0000	气缸体胶垫I	RUBBER CUSHION 1	2	
4	12004-037-0000	气缸体胶垫II	RUBBER CUSHION 2	1	
5	12006-037-0000	螺栓M6×30	BOLT M6×30	1	
6	90607-076-0000	定位销8×12	PIN, DOWEL 8×12	2	
7	90605-076-0000	定位销8×14	PIN, DOWEL 8×14	2	
8	90604-076-0000	衬套	COLLAR	1	
9	12002-037-0000	密封圈	O-RING	1	
10	JH70.20128	衬套	COLLAR	1	
11	12007-037-0000	矩形密封圈	PACKING, RUBBER	1	
12	12008-037-0000	矩形密封圈	PACKING, RUBBER	1	
13					

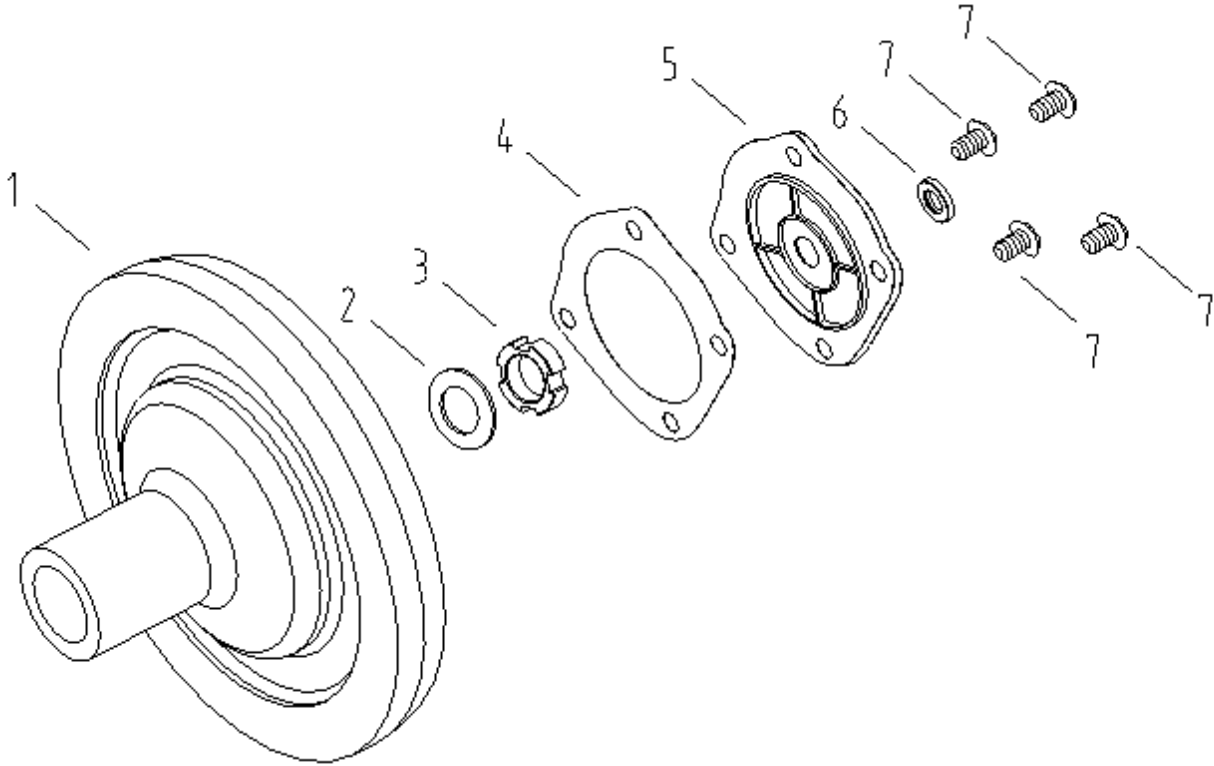
E-06 RIGHT CRANKCASE

右曲轴箱盖



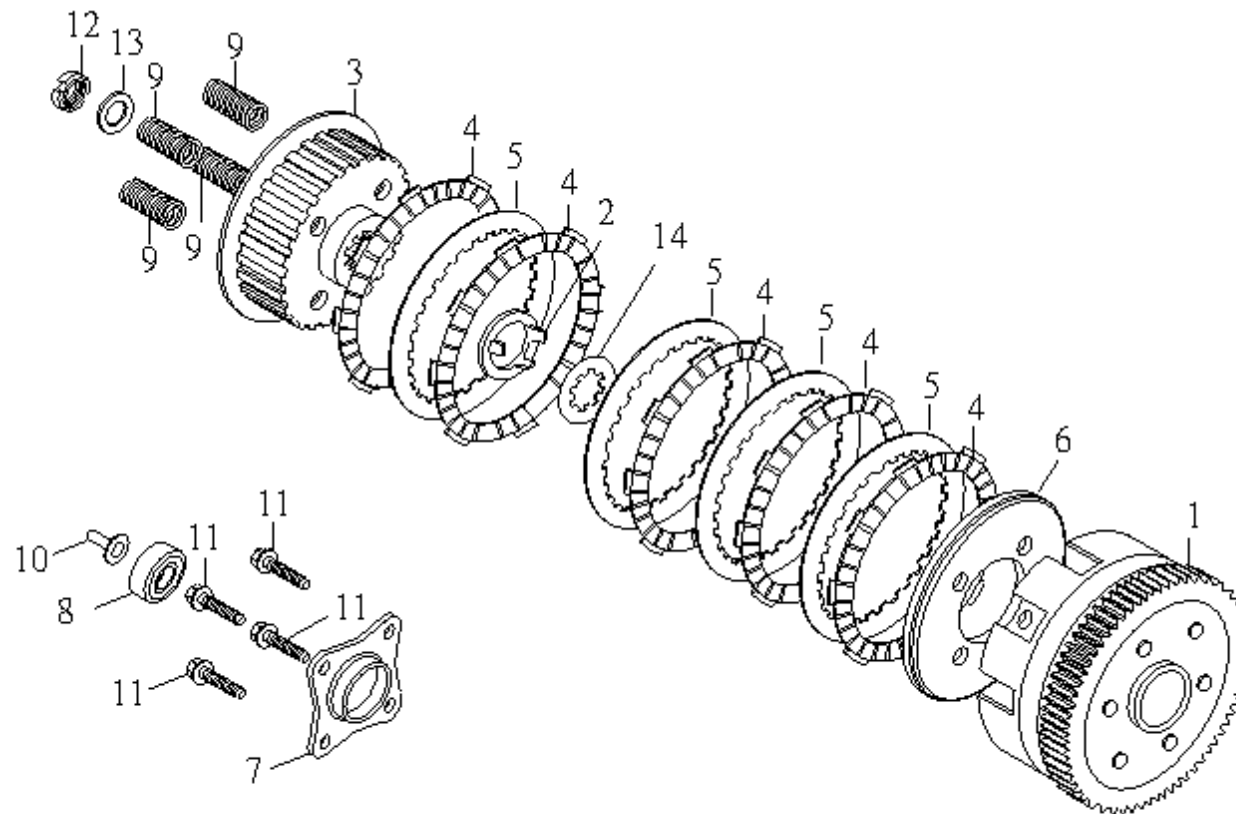
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	11333-S97-0000	右曲轴箱盖	COVER COMP., R. CRANKCASE	1	白坯
2	11019-S97-0000	右曲轴箱盖密封垫	GASKET, R. CRANKCASE COVER	1	
3	Q/QD924.1-87	定位销92401-08012	PIN DOWEL, 92401-08012	2	
4	Q/QD921.2-87	带盘螺栓92140-06040B	BOLT, FRANGE, 92140-06040B	5	
5	Q/QD921.2-87	带盘螺栓92140-06065B	BOLT, FRANGE, 92140-06065B	1	
6	Q/QD921.2-87	带盘螺栓92140-06080B	BOLT, FLANGE, 92140-06080B	2	
7	11302-C30-0000	机油标尺组合	GAUGE, OIL LEVEL	1	
8	JH70.20212	O形密封圈	O-RING	1	
9	JH70.20230	油封	O-RING	1	
10	11319-S97-0000	离合器拉筋线定位板	SPREADER PLATE CLUTCH	1	
11	1134A-064-0000	离合器操纵杆	CAMSHFAT ASSY., CLUTCH	1	
12	11304-S97-0000	通油导管	SPRING, CLUTCH CAMSHAFT	1	
13	91104-064-0000	油封12X18X15	OIL SEAL, 12X18X15	1	

E-07 OIL FILTER
机油滤清器



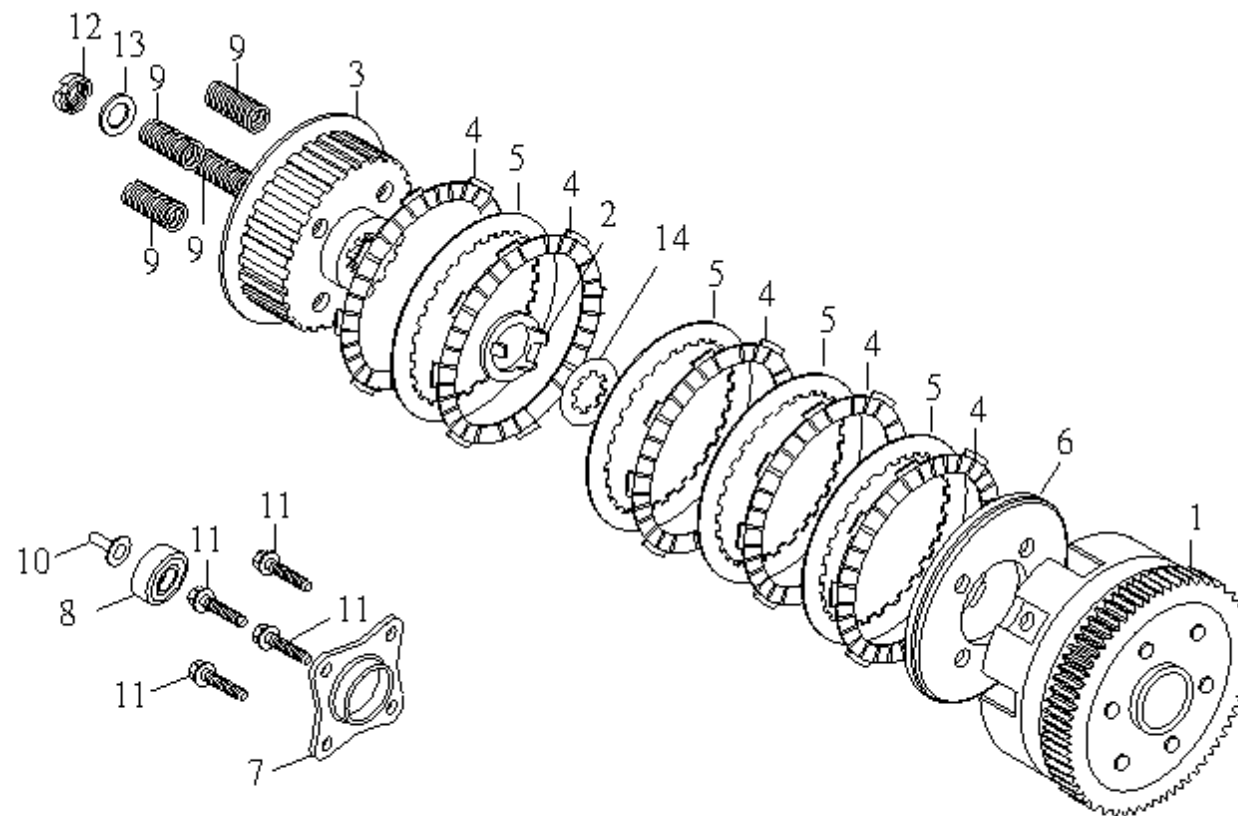
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	1521A-034-0000	滤清器体	OIL FILTER	1	
2	JH70.20512	碟形垫圈	WASHER	1	
3	JH70.20511	圆螺母	NUT	1	
4	15209-034-0000	密封垫	GASKET, OIL FILTER	1	
5	15202-034-0001	滤清器盖	COVER, OIL FILTER	1	
6	15208-034-0002	油封	OIL SEAL	1	
7	GB819-85	螺钉M5X12	BOLT, M5X12	4	
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E-08 CLUTCH
离合器



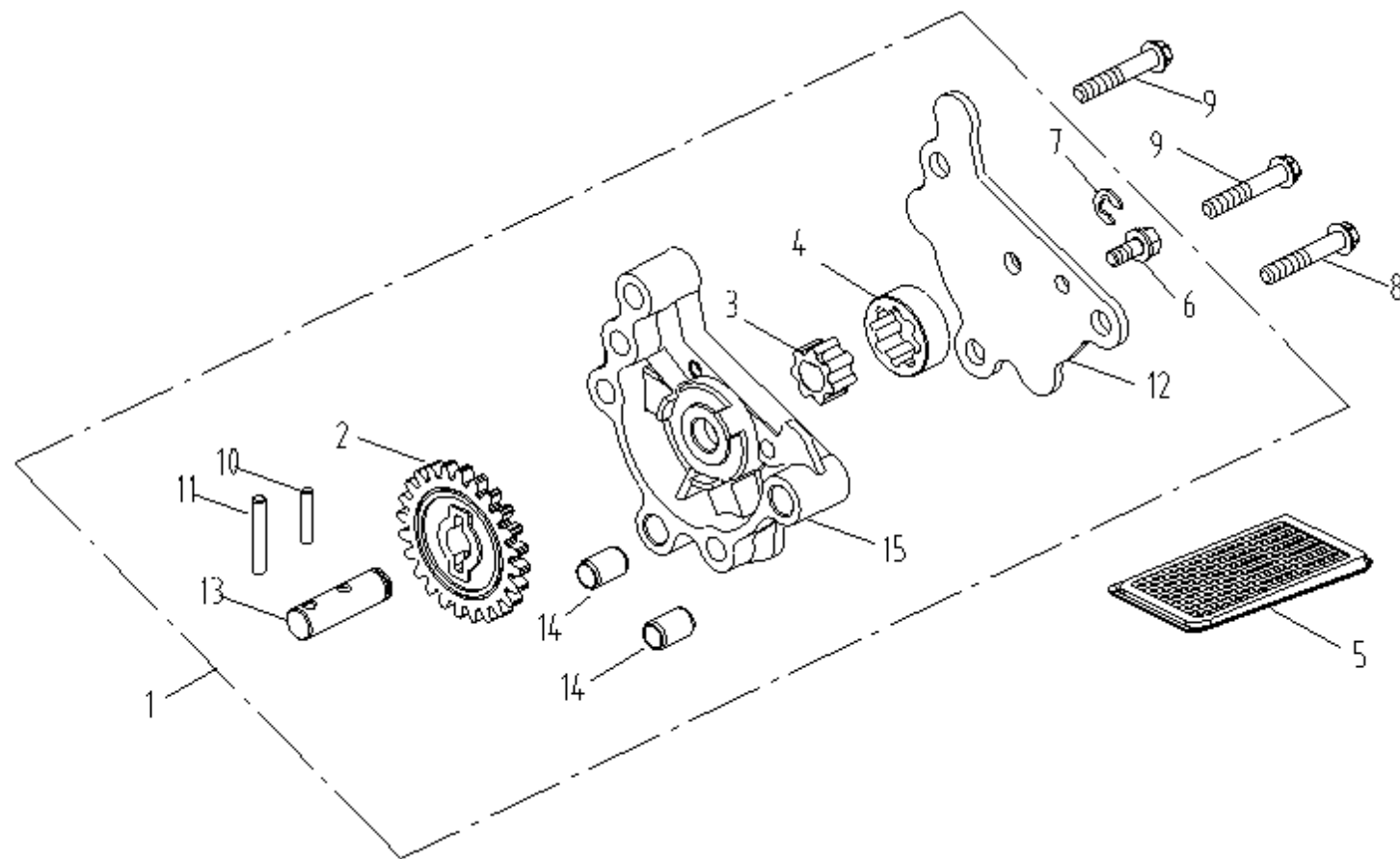
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	2130A-S97-0000	离合器外罩组合	OUTER COVER, CLUTCH	1	
2	21146-005-0000	定位环	LOCK WASHER	1	
3	2101A-S76-0000	离合器中心套	CENTER, CLUTCH	1	
4	2120A-A25-0000	离合器摩擦盘	FRICTION PLATE	5	
5	21002-S76-0000	离合器板	PLATE	4	
6	21004-S76-0000	离合器压盘	DRIVING PLATE	1	
7	21402-034-0000	离合器升板	HEAD COVER, CLUTCH	1	
8	GB/T276-94	轴承6000	BEARING 6000	1	
9	21401-S76-0000	离合器弹簧	SPRING, CLUTCH	4	
10	21403-034-0000	离合器推杆	PUSH ROD, CLUTCH	1	
11	GB5781-86	螺栓M6X25	BOLT, M6X25	4	
12	90202-034-0000	圆螺母	NUT	1	
13	JH70.20512	碟形垫圈	LOCK NUT	1	

E-08 CLUTCH
离合器

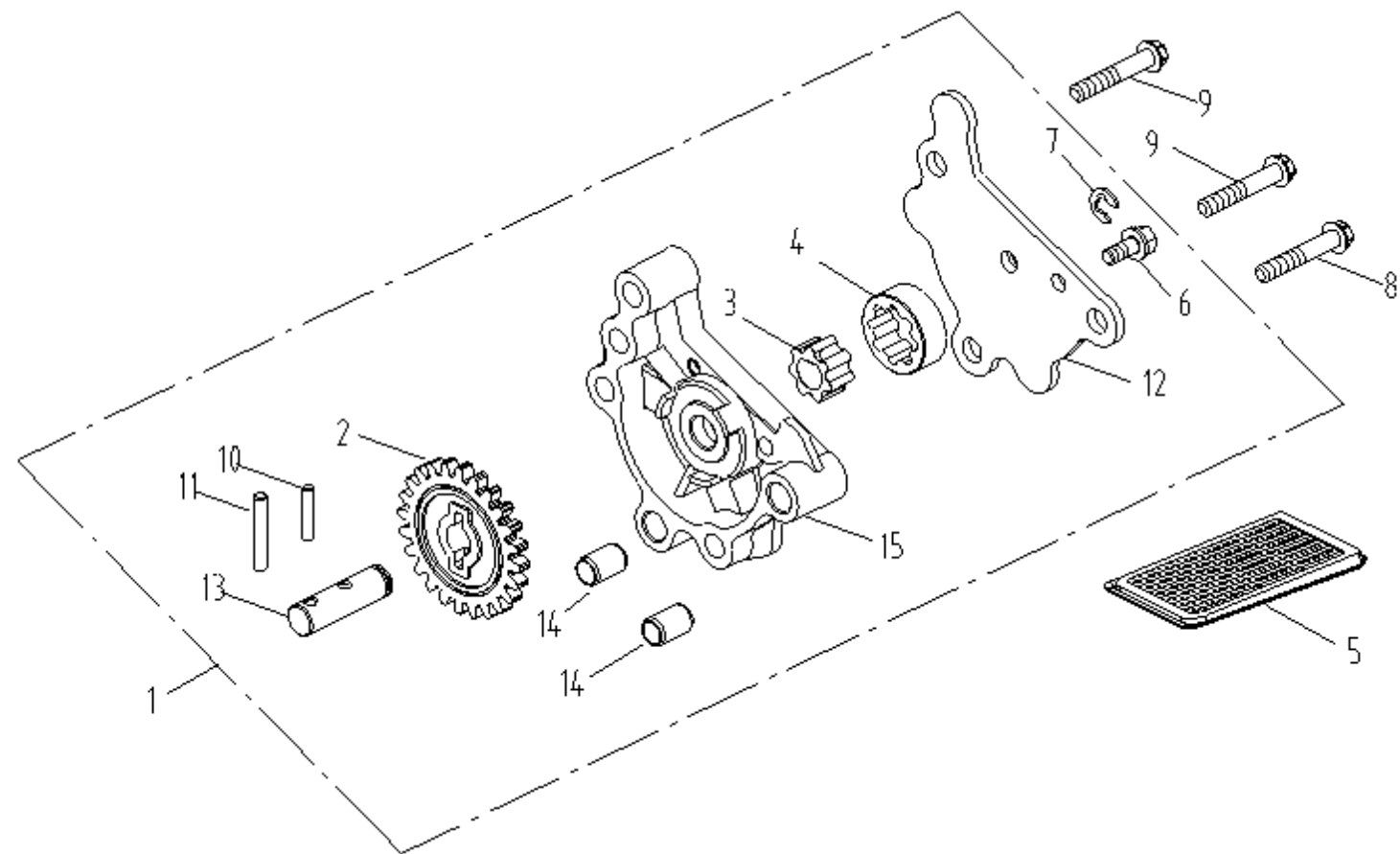


序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	21148-005-0000	花键垫圈	LOCK WASHER	1	
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07 OIL PUMP
机油泵

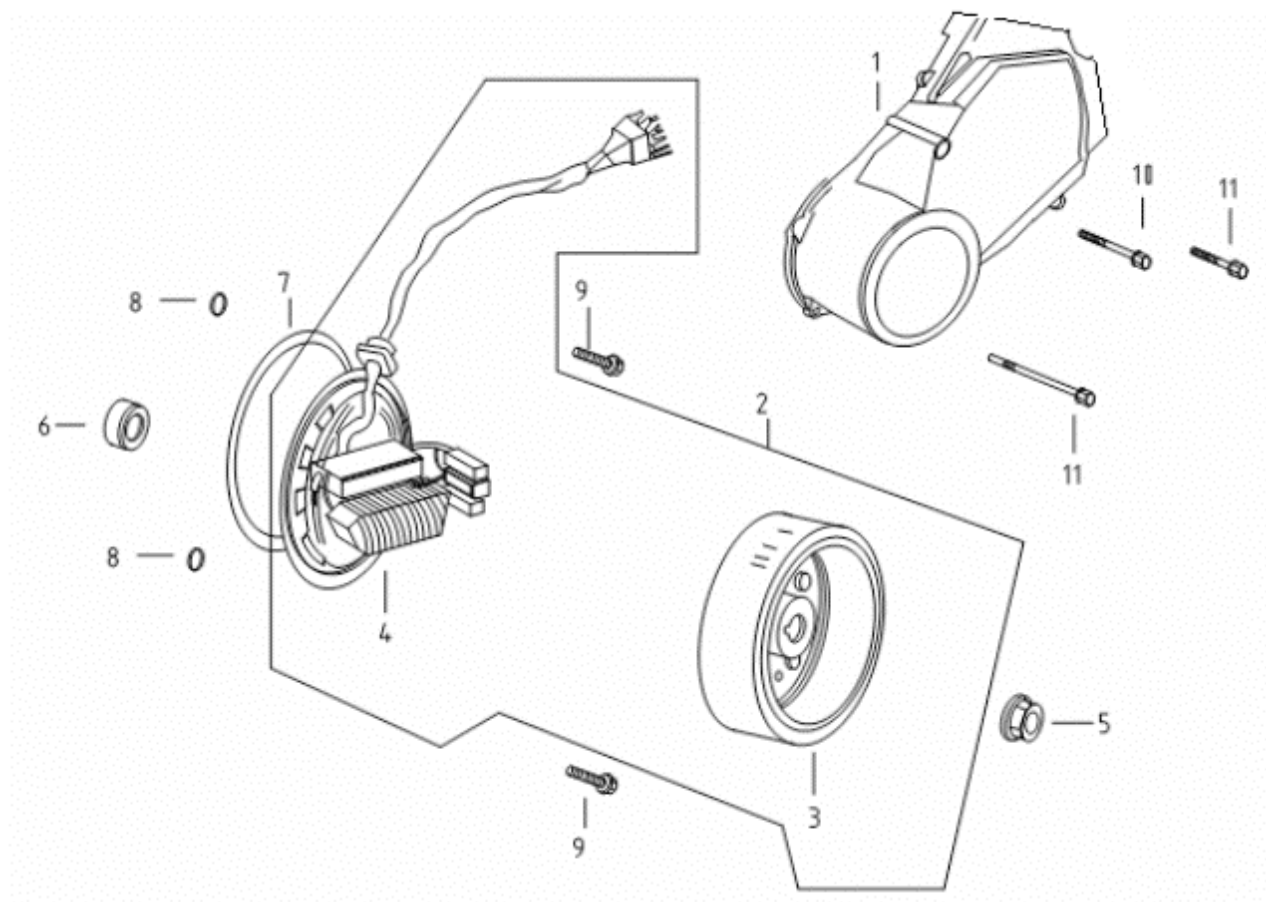


序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	15100-S97-0000	机油泵部件	OIL PUMP ASSY.	1	SET
2	15105-S97-0000	油泵从动齿轮	DRIVEN GEAR, OIL PUMP	1	
3	15103-S97-0000	油泵内转子	ROTOR, OIL PUMP INNER	1	
4	15104-S97-0000	油泵外转子	ROTOR, OIL PUMP OUTER	1	
5	JH70.20447	机油过滤网组件	SCREEN, OIL FILTER	1	
6	Q/QD921.2-87	带盘螺栓92140-05010	BOLT, FLANGE, 92140-05010	2	
7	GB896-86	挡圈5	CIRCLIP	1	
8	Q/QD921.2-87	带盘螺栓92140-06035B	BOLT, FLANGE, 92140-06035B	1	
8	Q/QD921.2-87	带盘螺栓92140-06040B	BOLT, FLANGE, 92140-06040B	2	
10	GB119-86	销轴Φ2.5×10	PIN, Φ2.5×10	1	
11	GB119-87	销轴Φ3×16	PIN, Φ3×16	1	
12	15102-076-0000	油泵盖	COVER, OIL PUMP	1	
13	15107-076-0000	油泵轴	DRIVESHAFT, OIL PUMP	1	



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	Q/QD924.1-87	定位销92401-08014	PIN, DOWEL, 92401-08014	2	
15	15101-S97-0000	油泵体	BODY, OIL PUMP	1	
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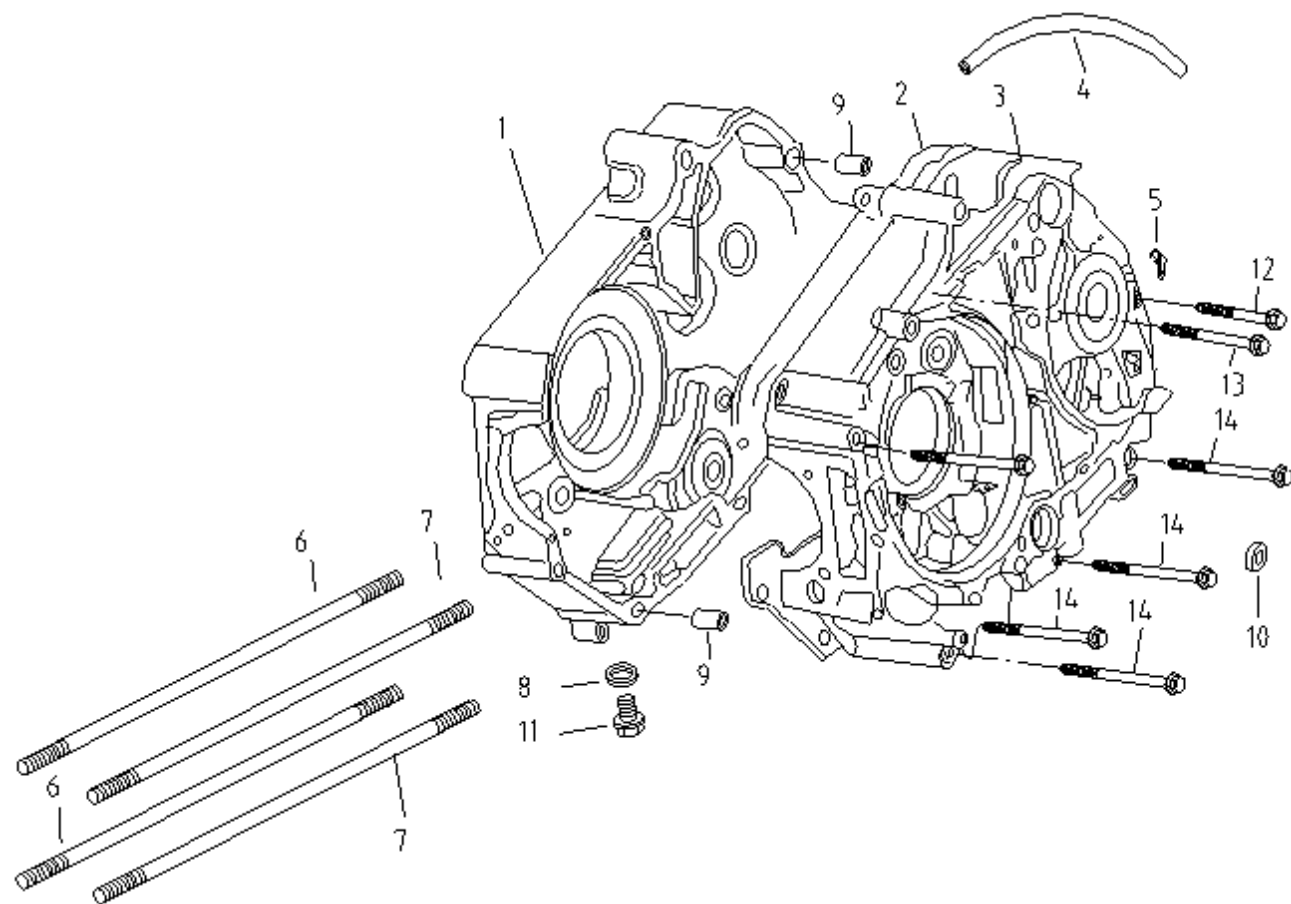
E-10 GENERATOR
磁电机



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	11401-037-1300	左曲轴箱盖	COVER, L. CRANKCASE	1	白坯
2	31100-S76-0100	磁电机部件	GENERATOR ASSY.	1	
3	31110-S11-0001	转子组合	FLYWHEEL COMP.	1	
4	31120-S76-0100	定子组合	STATOR COMP.	1	
5	JH70.20313	六角螺母	NUT, FLANGE	1	
6	JH70.30104	油封	OIL SEAL	1	
7	JH70.30103	O型密封圈	O-RING	1	
8	JH70.20469	O型密封圈	O-RING	2	
9	GB819-85	螺钉	BOLT	2	
10	JH70.20015	螺栓	BOLT	1	
11	JH70.20014	螺栓	BOLT	2	
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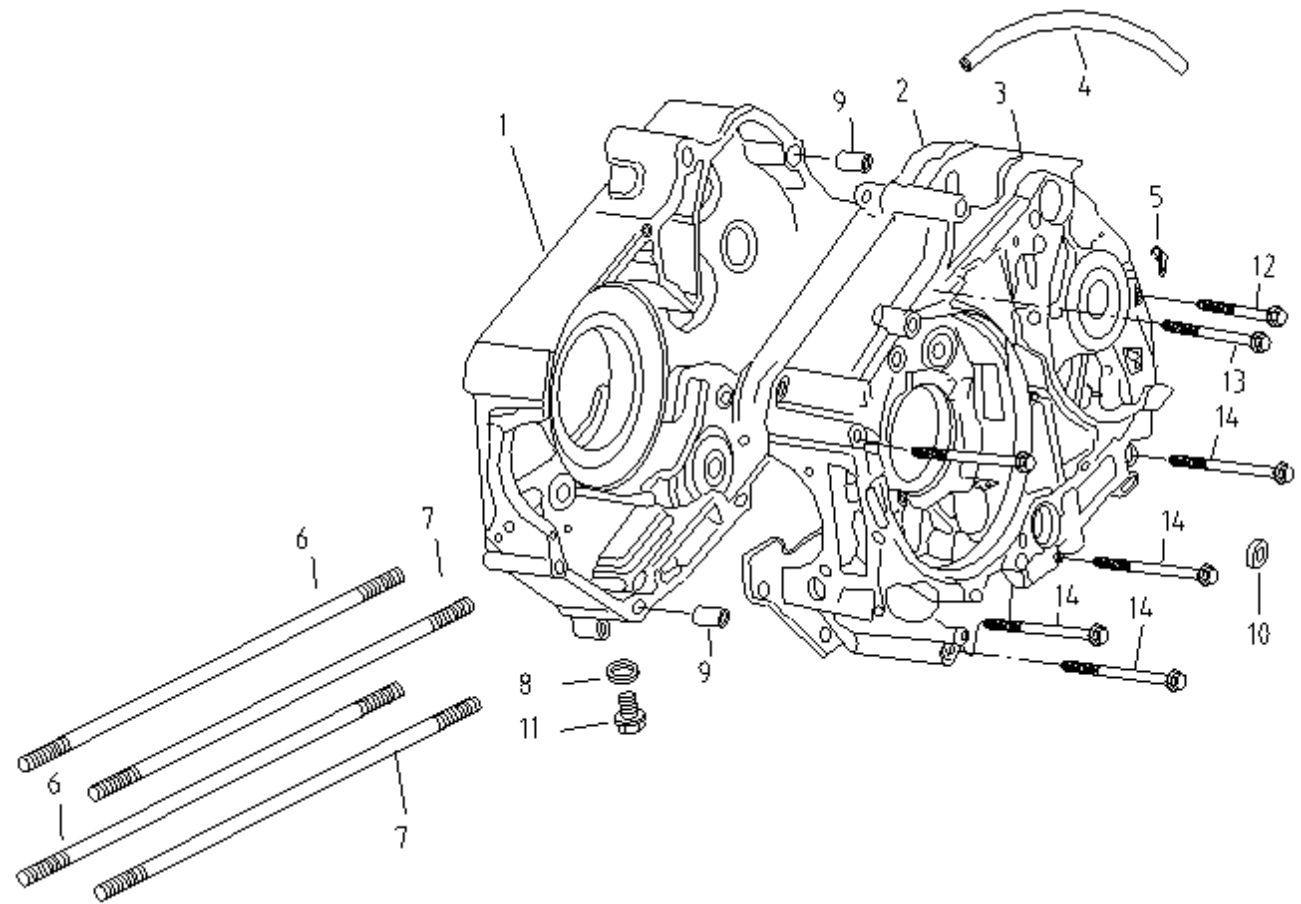
E-11 CRANKCASE

曲轴箱



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	1110A-S76-0100	右曲轴箱体组合	CRANK CASE COMP. R.	1	
2	11009-S76-0000	曲轴箱密封垫	GASKET, CRANKCASE	1	
3	1120A-S76-0100	左曲轴箱体组合	CRANK CASE COMP. L.	1	
4	JH70.20423	通气管	TUBE, BREATHER	1	
5	JH70.20420	管夹	CLIP, TUBE	1	
6	11005-076-0000	气缸双头螺栓(A)	BOLT A, CYLINDER STUD	2	
7	11012-076-0000	气缸双头螺栓(B)	BOLT B, CYLINDER STUD	2	
8	JH70.20412	垫圈	WASHER	1	
9	JH70.20418	定位销	PIN, DOWEL	2	
10	JH70.20465	油封	OIL SEAL	1	
11	JH70.20411	放油螺塞	BOLT, DRAIN PLUG	1	
12	Q/QD921.2-87	带盘螺栓92140-06050B	BOLT, FLANGE, 92140-06050B	1	
13	Q/QD921.2-87	带盘螺栓92140-06060B	BOLT, FLANGE, 92140-06060B	2	

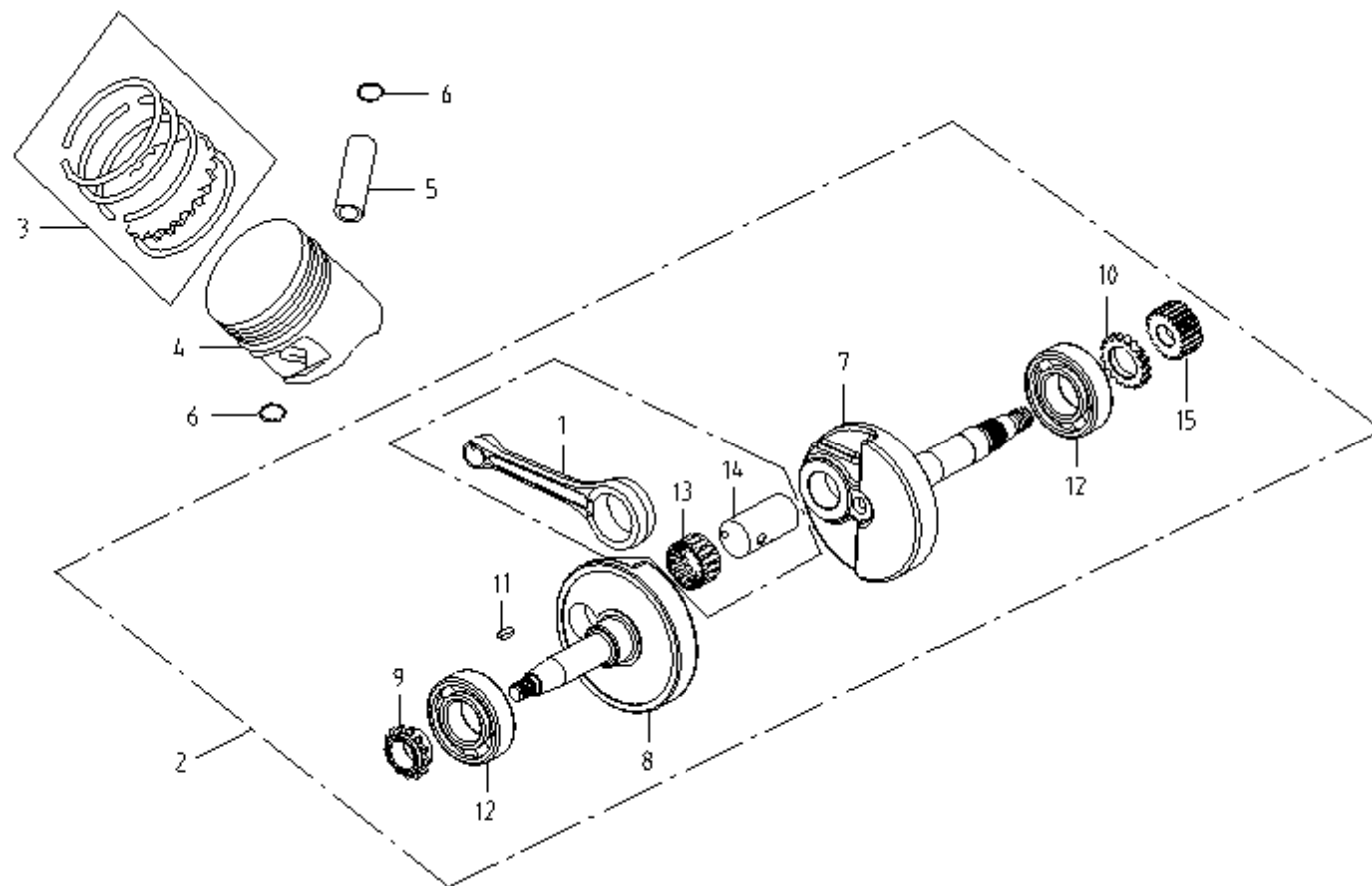
E-11 CRANKCASE
曲轴箱



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	Q/QD921.2-87	带盘螺栓92140-06065B	BOLT, FLANGE, 92140-06065B	4	
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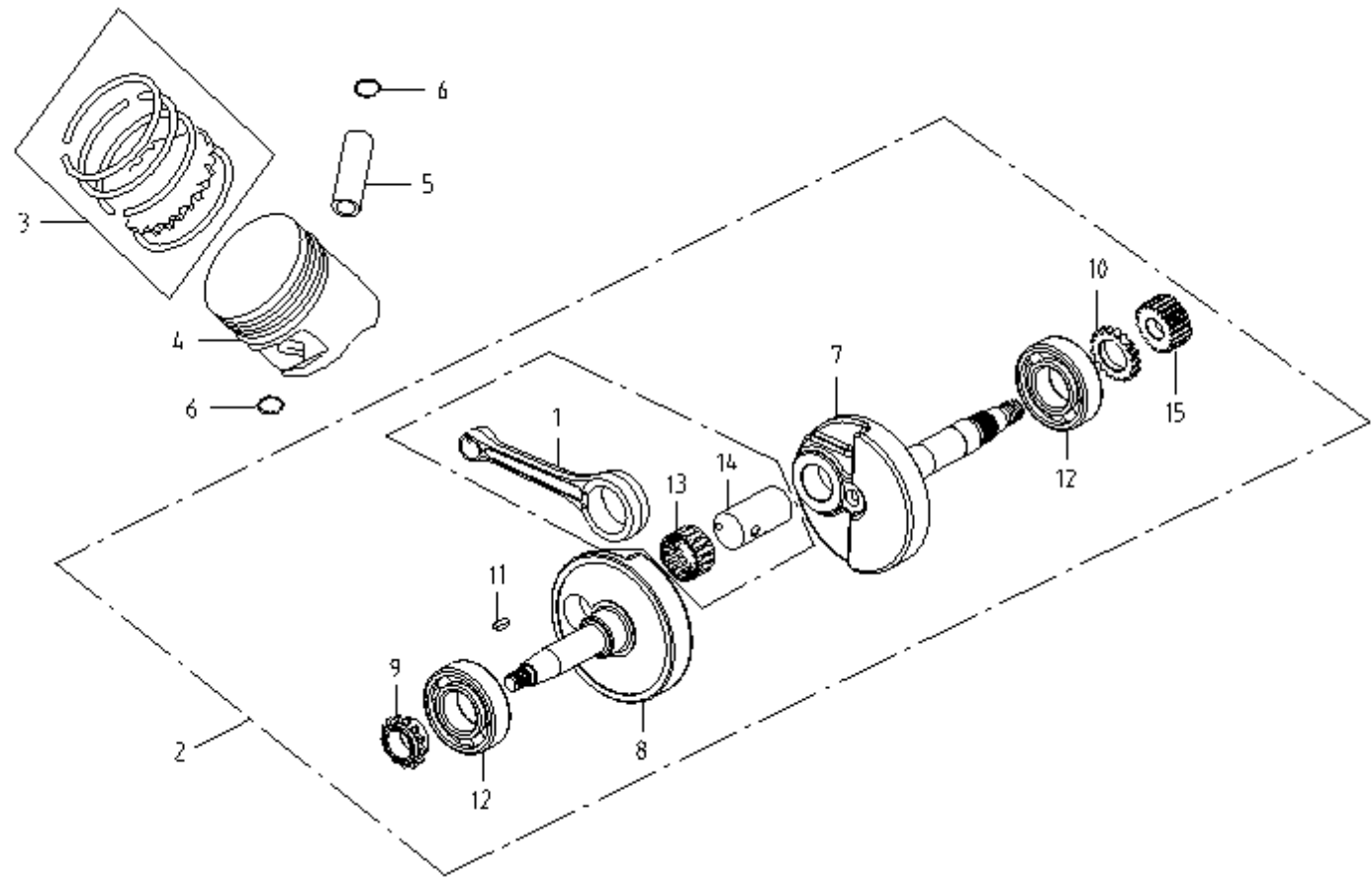
E-12 CRANKSHAFT

曲柄连杆



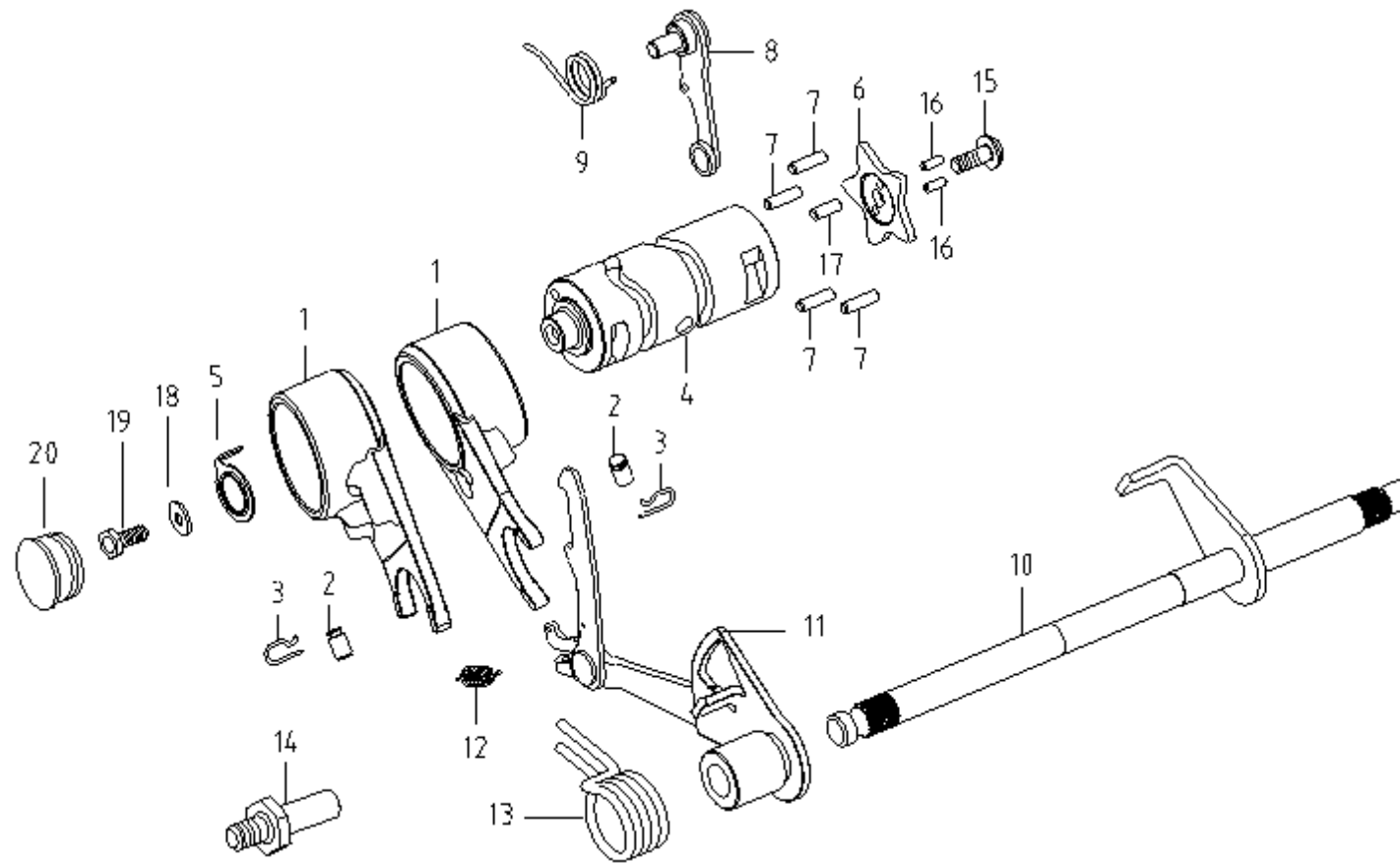
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	13216-076-0000	连杆	ROD, CONNECTING	1	
2	13000-S76-0100	曲柄连杆分组件	CRANKSHAFT ASSY.	1	
3	13111-004-0000	活塞环A	RING SET, PISTON	1	
4	13101-076-0000	活塞	PISTON	1	
5	13102-080-0000	活塞销	PIN, PISTON	1	
6	JH70.20304	活塞销挡圈	CLIP, PISTON PIN	2	
7	1322B-S76-0000	右曲柄	CRANKSHAFT R.	1	
8	13211-076-0000	左曲柄	CRANKSHAFT L.	1	
9	14301-037-0000	正时主动链轮	SPROCKET, TIMING	1	
10	15108-S97-0001	油泵主动齿轮	DRIVE SPRCKET, OIL PUMP	1	
11	JH70.20301	半圆键	KEY, WOODRUFF	1	
12	GB/T276-94	轴承6304	BEARING, 6304	2	30
13	13214-C20-00	滚针轴承	NEEDLE BEARING	1	

曲柄连杆



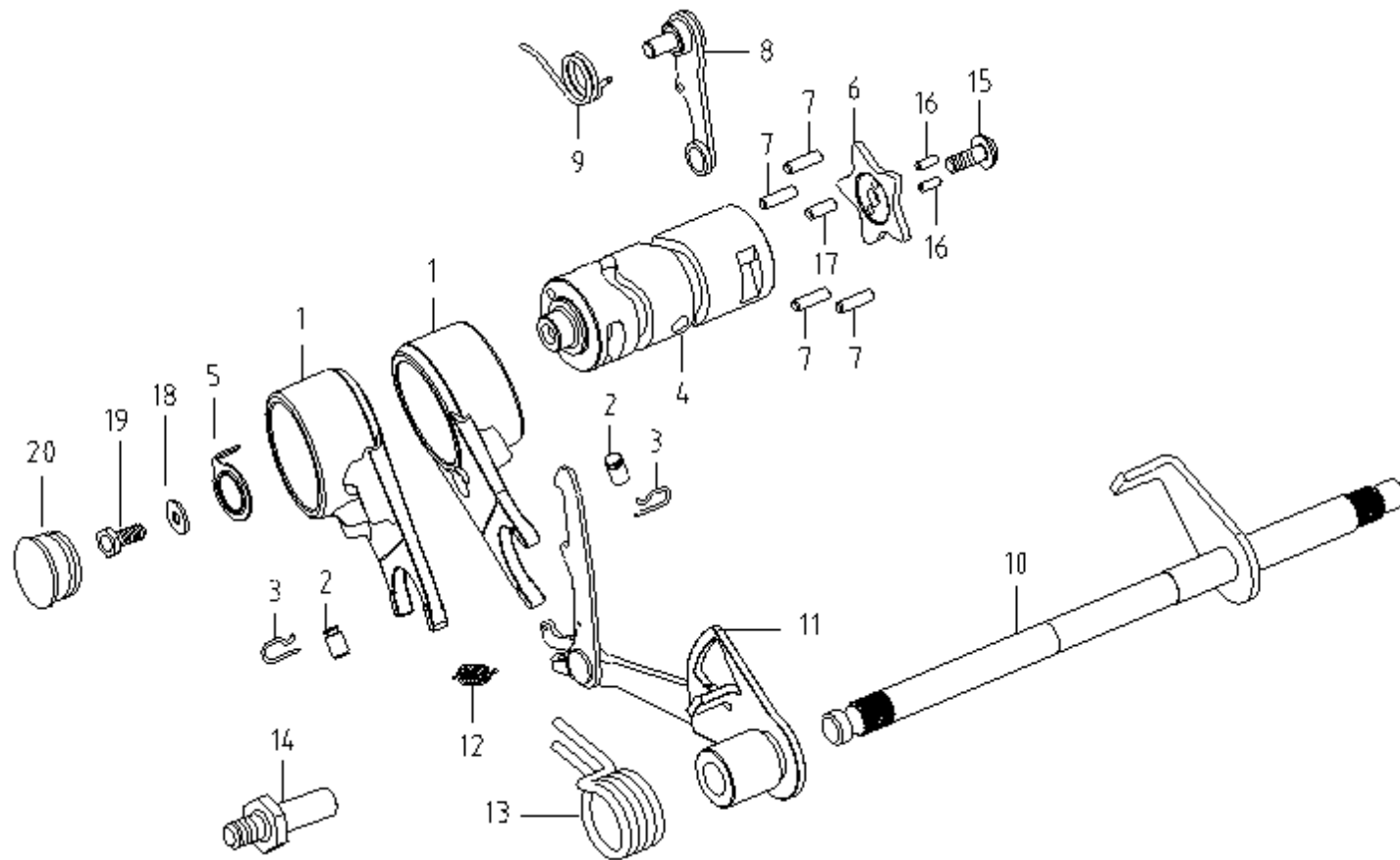
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	13215-C20-00	曲柄销	PIN, CRANK	1	
15	22101-034-0000	初级主动齿轮	SPROCKET, PRIMARY DRIVE	1	
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变



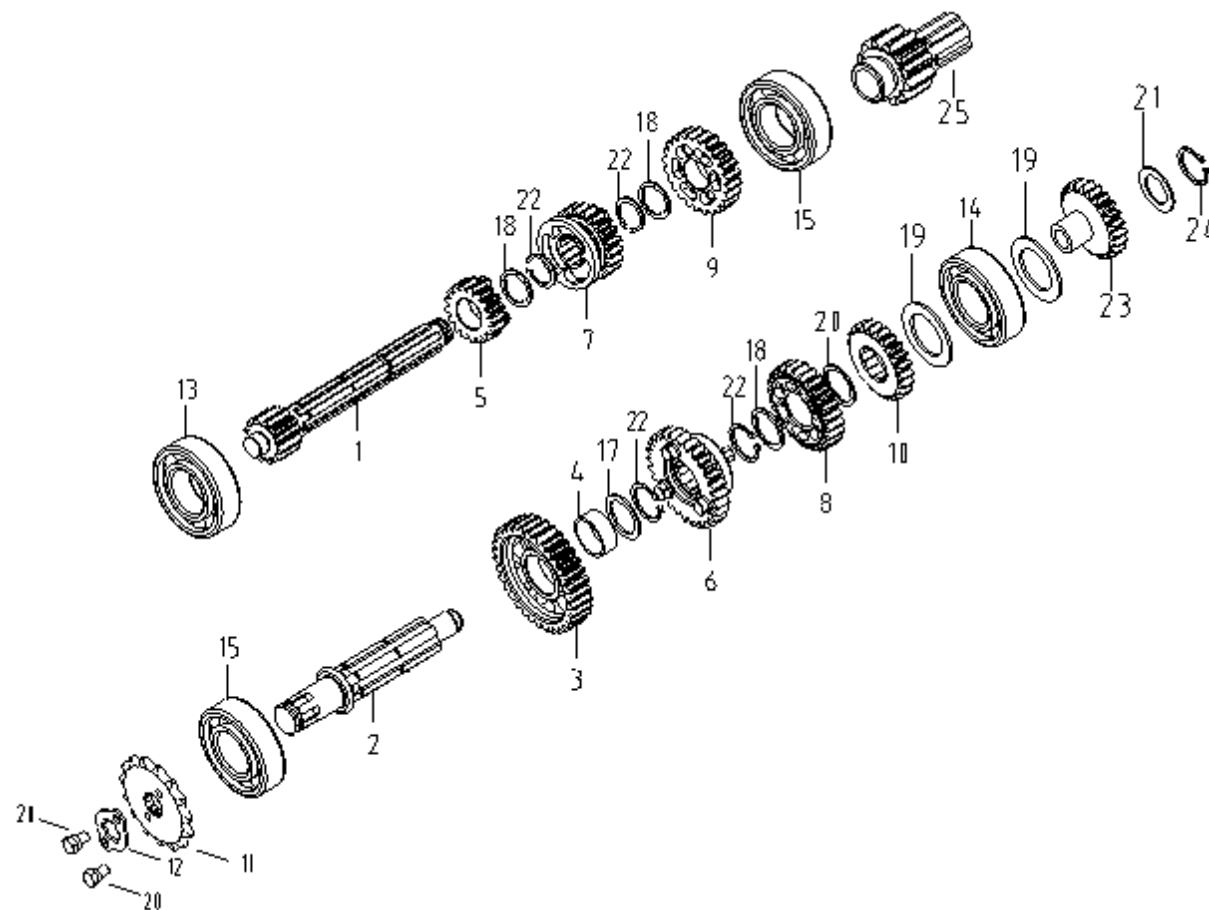
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	JH70.20624	齿轮拨叉	FORK, GEARSHIFT	2	
2	JH70.20621	导向销	PIN, GEARSHFIT FORK GUIDE	2	
3	JH70.20623	弹簧夹	CLIP, GEARSHIFT FORK GUIDE PIN	2	
4	23201-C14-00	变速鼓	DRUM, GEARSHIFT	1	
5	T125.20625	档位接触片	PIECE, CHANGE SWITCH DRIVER	1	
6	23211-C20-00	档位定位板	PLATE, GEARSHIFT DRUM STOPPER	1	
7	90602-C20-00	变速鼓销钉	PIN, GEARSHIFT DRUM, 4×12.8	4	
8	2331A-C20-00	变速鼓定位杆	SPINDLE COMP., GEARSHIFT DRUM	1	
9	23301-C20-00	变速鼓定位杆弹簧	SPRING, SHIFT DRUM STOPPER	1	
10	2332A-037-0000	变档轴	SPINDLE COMP., GEARSHIFT	1	
11	2351A-037-0000	变档摇臂	ARM COMP., GEARSHIFT	1	
12	JH70.20627	弹簧	SPRING, GEARSHIFT ARM	1	
13	23302-005-0000	变档摇臂弹簧	SPRING, GEARSHIFT RETURN	1	

变



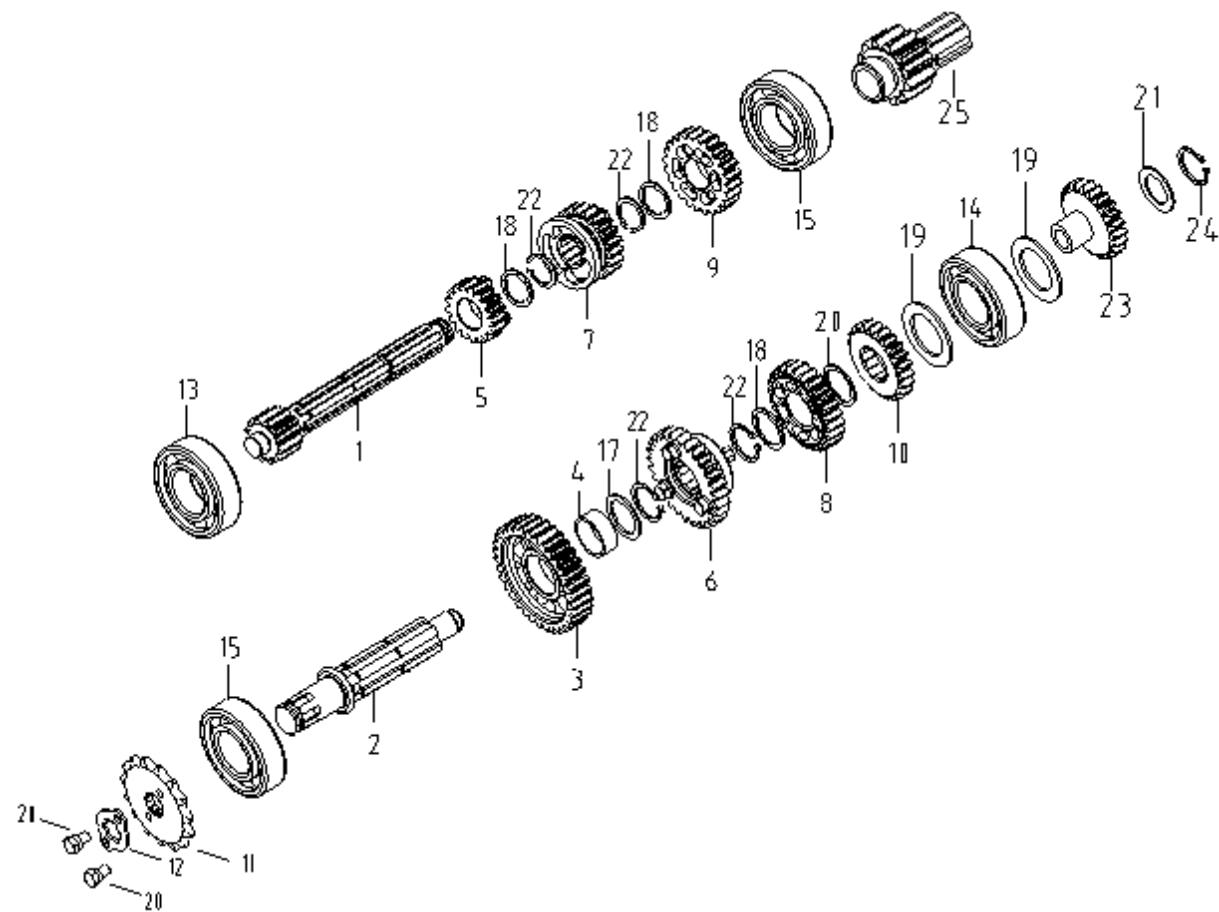
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	JH70.20404	定位螺栓	PIN, SHIFT RETURN SPRING	1	
15	23309-C20-00	带盘螺栓	BOLT, KNOCK	1	
16	90603-C20-00	定位销3×8.5	ROLLER, 3×8.5	2	
17	90601-C20-00	销钉	ROLLOR, 4×9.8	1	
18	T125.20626	垫圈	Washer	1	
19	GB30-85	螺栓M6×12	Bolt	1	
20	JH70.20422	橡胶塞	Rubber	1	
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传动机构



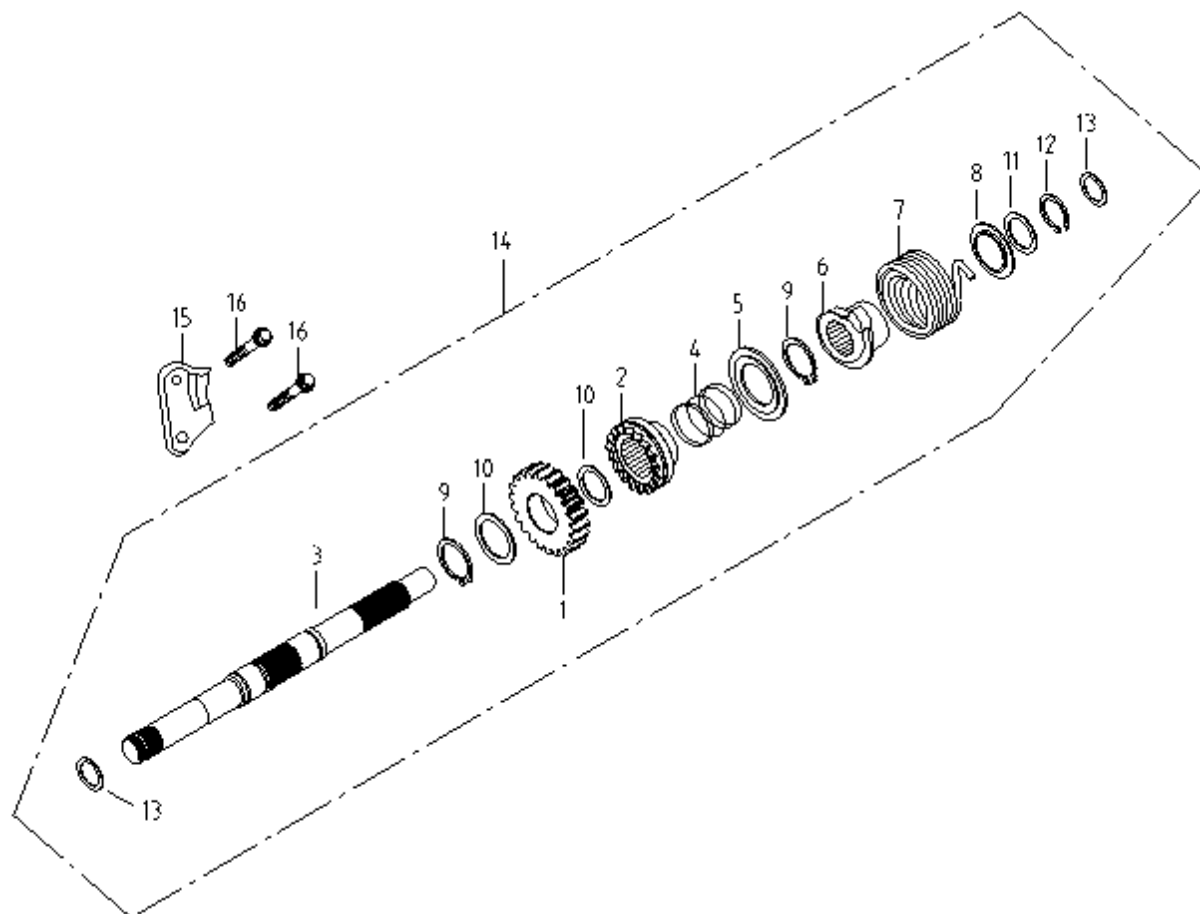
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'ty	Notes
1	22201-S97-0000	传动主轴	MAINSHAFT, TRANSMISSION	1	
2	22202-S97-0000	传动副轴	COUNTERSHAFT, TRANSMISSION	1	
3	JH70.20606	齿轮	GEAR, COUNTERSHAFT 1ST	1	1~4 檔為1套
4	JH70.20604	齿轮套	BUSH	1	
5	JH70.20613	齿轮	GEAR, MAINSHAFT 2ND	1	
6	JH70.20607	花键从动齿轮	GEAR, COUNTERSHAFT 2ND	1	
7	JH70.20616	花键主动齿轮	GEAR, MAINSHAFT 3RD	1	
8	JH70.20608	齿轮	GEAR, COUNTERSHAFT 3RD	1	
9	JH70.20617	齿轮	GEAR, MAINSHAFT 4TH	1	
10	JH70.20610	花键齿轮	GEAR, COUNTERSHAFT 4TH	1	
11	22401-F37-0000	主动链轮	SPROCKET, DRIVE(16T OR 17T)	1	1~4 檔為1套
12	JH70.20602	主动链轮固定板	PLATE, DRIVE SPROCKET	1	
13	GB/T276-94	轴承6001	BEARING, 6001	1	

传动机构



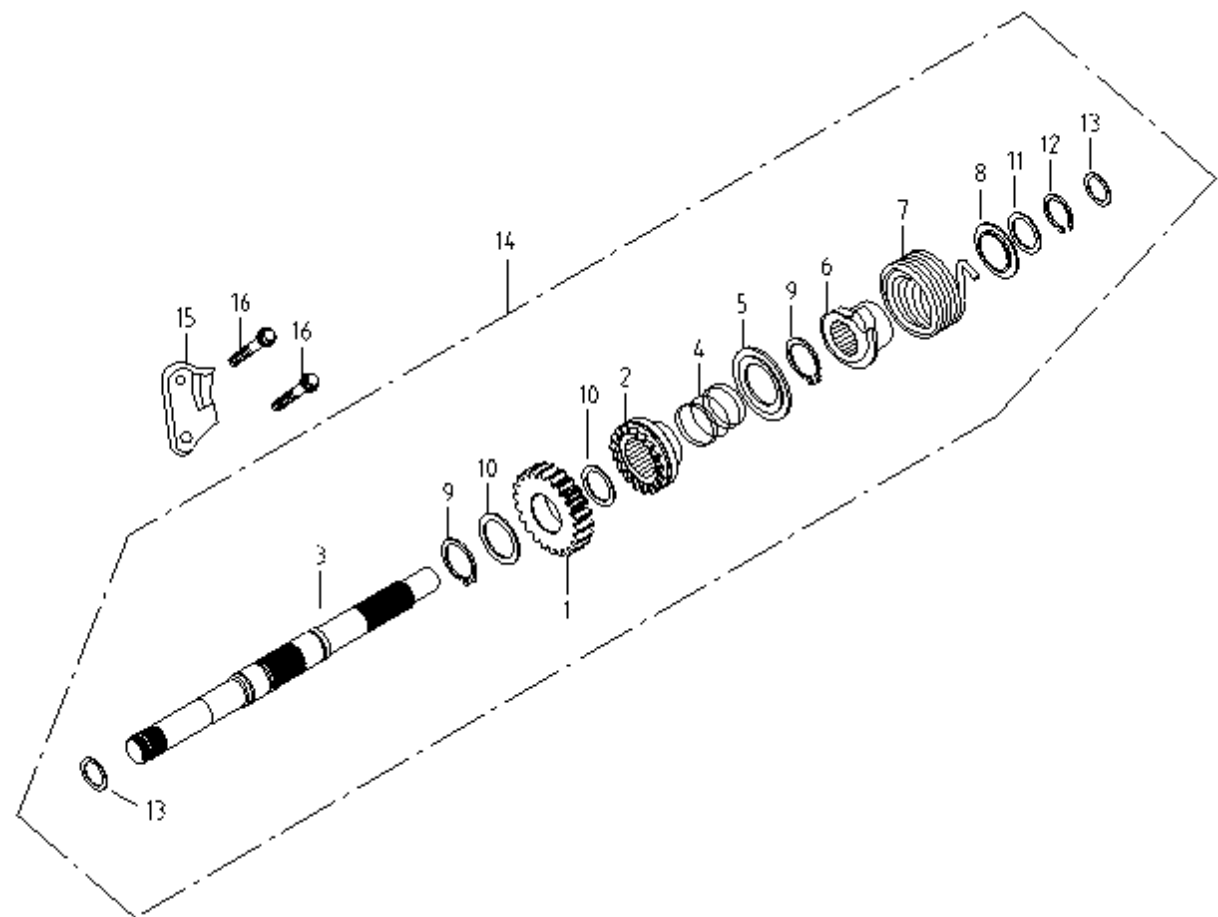
序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	GB/T276-94	轴承6202	BEARING, 6202	1	
15	GB/T276-94	轴承6203	BEARING, 6203	2	
16	JH70.20618	推力垫圈	WASH, THRUST	1	
17	JH70.20603	花键垫圈	WASH, THRUST	1	
18	JH70.20614	花键垫圈	WASH, THRUST	3	
19	90432-S97-0000	花键垫圈	WASHER, THRUST	2	
20	GB5783-86	螺栓M6X8	BOLT, M6X8	2	
21	22302-S97-0000	推力垫圈	WASHER, THRUST	1	
22	JH70.20615	挡圈	CIRCLIP	4	
23	22301-S97-0000	起动过桥齿轮	GEAR, KICK START DRIVEN	1	
24	GB894.1-86	挡圈15	CIRCLIP	1	
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26					

E-15 KICK STARTING ME
起动机机构



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
1	24102-S97-0000	起动齿轮	GEAR, KICK START DRIVE	1	
2	24105-S97-0000	起动棘轮	RATCHET WHEEL	1	
3	24101-S97-0000	起动轴	SHAFT, KICK START	1	
4	T125.20704	弹簧	SPRING, RATCHET WHEEL	1	
5	T125.20710	棘轮弹簧座	RING SET, RATCHET WHEEL	1	
6	T125.20706	起动轴弹簧座	SEAT, KICK START SHAFT SPRING	1	
7	24108-S97-0000	起动轴复位弹簧	SPRING, KICK START SHAFT	1	
8	24111-S97B1-0000	弹簧盖	Cover, Spring	1	
9	T125.20711	挡圈20	WASHER	3	
10	T125.20712	垫圈20	WASHER	2	
11	T125.20709	垫圈17	WASHER	1	
12	T125.20708	挡圈16	WASHER	2	
13	24110-S97-0000	垫圈14	WASHER	2	

E-13 KICK STARTING ME
 起动机构



序号	零件代号	零件名称	Description	数量	备注
Ref. No.	Parts No.			Q'tity	Notes
14	24100-S97-0000	起动轴部件	KICK AXLE COMP.	1	
15	24116-S97-0000	棘轮导向板	SPINDLE PLATE, RATCHET WHEEL	1	
16	GB5783-86	螺栓M6*20	BOLT, M6*20	2	
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