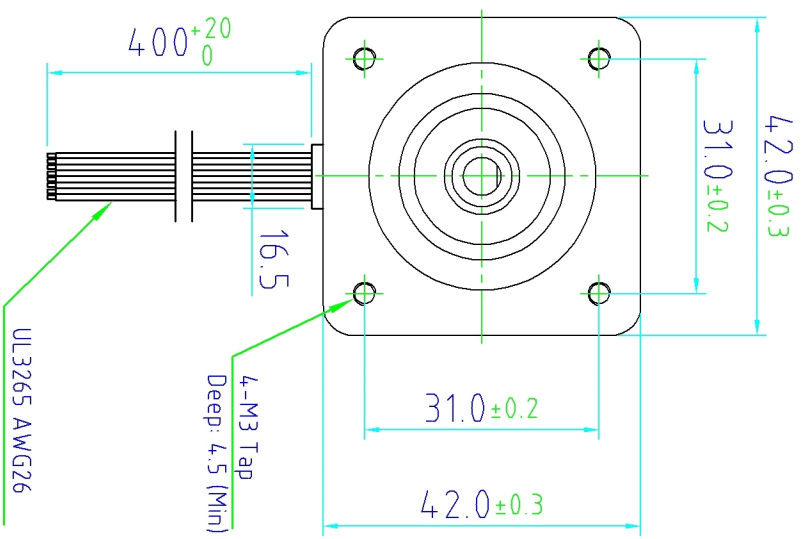
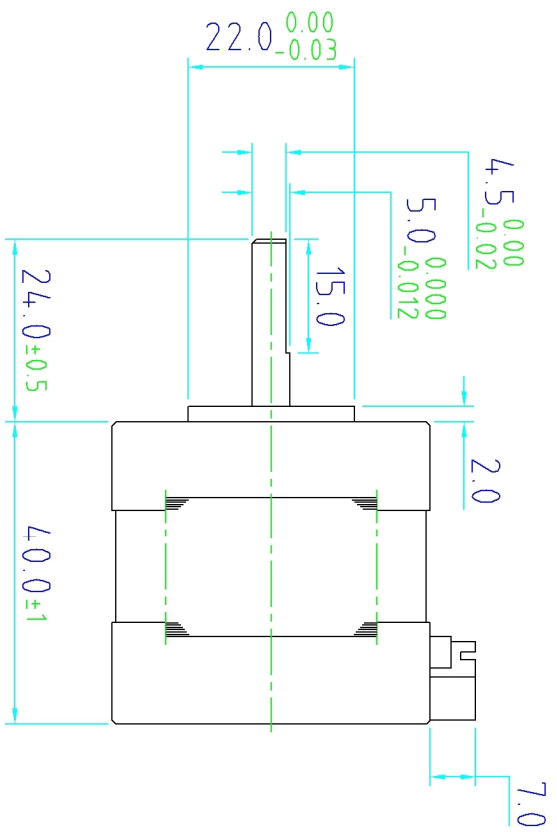
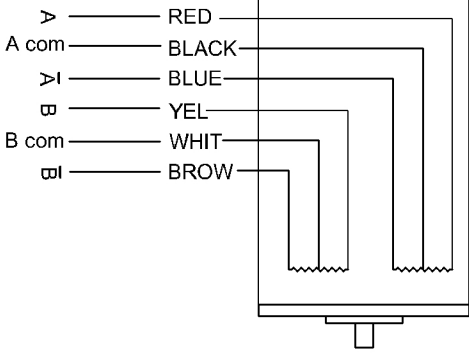


A B C D E F G H

Switching for CW  
rotation viewed from  
motor end

STEP	A	B	A̅	B̅	A com	B com
0	—	—			+	+
1		—	—		+	+
2			—	—	+	+
3	—			—	+	+
4	—	—			+	+
5		—			+	+
6			—		+	+
7	—			—	+	+



ISSUE NO:

CONFIRMED & ACCEPTED BY CUSTOMER

MODEL	SM1.8-A1740I-SE	REV	00	DES'D	
SERIE	1.8° NEMA 17	CHK'D		APP'D	
ACTION TECHNOLOGY				DO NOT SCALE DRAWING	
				CUSTOMER NO.	

