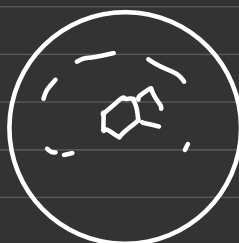


• Topics

- i) DOS in 2D, 1D, 0D system
- ii) low dimension system
- iii) Fullerenes
- iv) Graphene
- v) CNT
- vi) Fabrication - PVD
CVD
- vii) Characterisation - Powder X-ray
- viii) Electron micro - SEM
TEM
AFM
- ix) Hetero Junc

• Fullerenes

- New allotrope of Carbon discovered in 1985
- It is arranged in a closed shell and named buckminster fullerene
- Various forms of fullerene are C_{60} , C_{70} , C_{76} , C_{84} , Most abundant one is C_{60} have 32 faces (12 penta & 20 hexagons)
- C_{60} is chemically stable & resembles a soccer ball
- C_{60} can be stretched in rods & tubes as they are superconducting & serve as lubricants
- Various species are Alkali doped F, Exo F, Endo F
- App :
 - i) Hydrogen storage
 - ii) Sensors
 - iii) Alloy hardening / strengthening agents



• Graphene

- Another allotrope of carbon discovered in 1910
- Two-dim building block of carbon based material in a honey-comb lattice
- It is million times thinner than paper, stronger than diamond & good elec cond than copper
- props :
 - i) Can absorb / desorb various atoms & molecules
 - ii) perfect thermal conduction, thermal conductivity is isotropic
 - iii) Edge of graphene is more reactive than surface
 - iv) Good Tensile strength.
- Apps :
 - i) used to detect single molecule gas
 - ii) ultra capacitors
 - iii) as reinforcement in polymer nanocomposites

• CNT (Carbon Nano tubes)

- CNT are sheets of graphene rolled in cylindrical form and constructed from covalent C-C bonds in form of hexagonal rings
- Two type, if one graphene layer rolled is called single walled CNT & multi layer is called multiwalled CNT
- Based on geometry there are 3-types :

Armchair : Here C-C bonds are \parallel to tube axis



zig zag : C-C bonds are \perp to tube axis



Chiral : C-C bonds inclined to tube-axis

- Props :
 - i) Electrical : based on the diameter they are either metallic / semiconducting
 - ii) Chemical : Highly resistant to chem rxns & directly related to π -orbital mismatch
 - iii) Mechanical : They have a high tensile strength, can recover from severe metal distortions.
 - iv) Thermal : Have high thermal cond, it inc with dec. in diameter.

- Synthesis :
 - i) laser ablation : high powered laser beam put on carbon target, plasma fume created as SWCNT formed
 - ii) Arc-discharge : CNT are synthesized by using a low volt power supply to strike an elec arc b/w two carbon electrodes
 - iii) Chem Vapour deposition : Carbon in gas phase used and CNT formed as a substrate

- Apps :
 - i) \because Hydrogen is a combustion product in H_2O , CNT used to store Hydro
 - ii) FET is a 3 terminal switching device made from SWCNT
 - iii) SWCNT used as miniature sensors
 - iv) Composite materials made as CNT have a $\gamma = 1 \text{TPa}$

• CVD (Carbon Vapour deposition)

Decomposition of solid material gas phase.

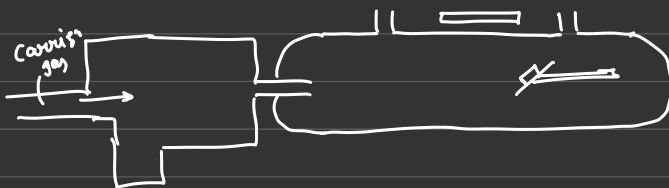
• **Working principle:** Chem rxn of gas source at a heated substrate to yield a fully dense deposit. Thermodynamics & kinetics lead to deposition. Can be controlled by Temp & conc

Metal depositⁿ : Metal Halide (gas) \rightarrow Metal (solid) + by product (gas)

Ceramic " : " \rightarrow $O_2/C_2/N_2/B_2$ (gas) + Ceramic + byprod

- **Steps :**
 - i) A predefined mixture of gases (inert gas) are introduced in a reactant chamber
 - ii) The gases move to the substrate
 - iii) They are adsorbed and chem rxn take place
 - iv) A nano particle film is formed on the surface
 - v) The by-prods are removed from the chamber from the carrier gas

- **Chem rxns :**
 - i) Homo : take place in gas phase, form low density films
 - ii) Hetero : rxn take place at the substrate, good quality films formed



- **Types :** based on chem rxn : hot walled CVD
cold walled CVD

" operation press : atmospheric press CVD
low press CVD
plasma enhanced CVD

- Adv : i) Controllable thickness
ii) Coats wide range of metals / Ceramics

- Apps : i) Anti-corrosive coating
ii) prevent adhesion
iii) chemical implant ions
iv) gas turbine blades

• PVD (Physical Vapour deposition)

Vaporisation Coating technique. Transfer of material on atomic lvl. Material is taken in solid form

Working : It is carried out in vacuum conditⁿ to prevent impurities

- Evaporation : the target material is vapourised by high energy source e^- beam
- Transport : The vaporised atoms move to the surface in st. line
- Reaction : The atoms react to gas is transport state, the substrate is cold
- deposition : The atoms become solid and a film is formed on the surface

- Types : Evaporation dep
 e^- beam PVD dep
sputter dep
pulsed laser dep

- Adv : i) improved props
ii) enviro frndly

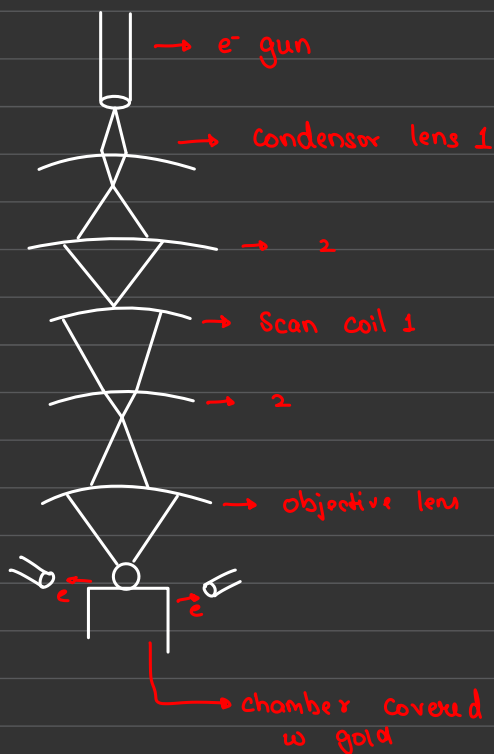
- **disadv :**
 - i) high capital cost
 - ii) high heat & vacuum
 - iii) needs appropriate cooling system

- **Apps :**
 - i) aerospace
 - ii) automotive
 - iii) cutting tools.

• Scanning Electron Microscope (SEM)

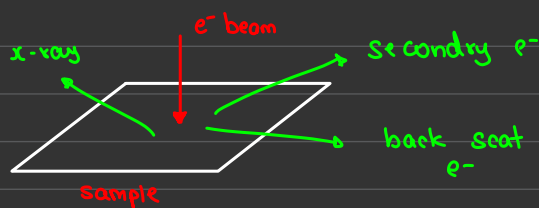
Allows objects to be seen in their natural state without staining. As e^- strikes the object and e^- knock loose e^- that are captured by detectors to form the image

Construction



- 1) e^- gun produces monochromatic e^-
- 2) e^- strikes Cond. lens 1 & 2, they control size & brightness
- 3) e^- beam falls on scan coils 1 & 2, they sweep beam dwelling on points for a period of time
- 4) They fall on objective lens, the lens focuses the beam onto specimen & e^- interact with specimen
- 5) The e^- are detected by detector 1 & 2
- 6) Process is repeated

Specimen interaction



1) Back-Scattered e^- s :-

Incident e^- collides w atom in specimen and scatter backward 180°

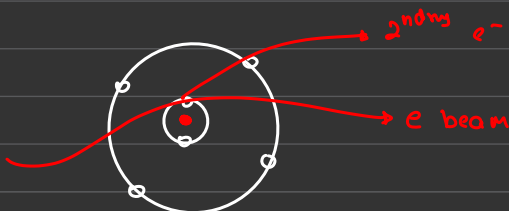
Uses : Due to backscat ;

higher atomic no elem : brighter
lower : not as bright

2) Secondary e^- :-

Incident e^- imparts energy to lower shell e^- making it ionised

These ionised e^- leave atom with small KE are called Secondary e^-



Uses : 2nd e^- production is topography related any change in surface depth changes sec e^- collection rate.

③ Auger e^- : During sec e^- process, inner shell has vacancy cause lower shell e^- was emitted. To the vacancy, higher energy e^- falls to lower energy

These released e^- are Auger e^-

Uses : Is e^- enough to give into abt specimen

