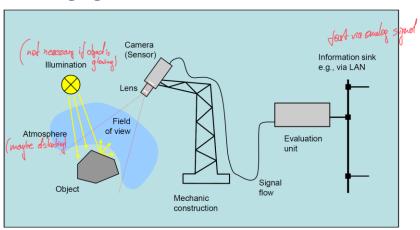
Digital image processing – EXAM summary

Outer Imaging Chain

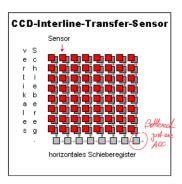


CCD - Charge Coupled Device

- picture elements pixel are capacitors which are chard by luminous flux
- at defined shutter speed the charging voltage corresponds to image brightness
- example: **interline transfer sensor:** pixel are exposed at the same time readout is done serial by vertical and horizontal shift registers
- coused by TV norm the interlaced readout is common too

STEPS CCD-CAPTURE:

- 1. Discharge Up=0V
- 2. Expose CCD ET~0,5-20 ms
- 3. Stop exposure
- 4. Readout Shift Register y+x direction



CMOS-Sensor

CCD sensor including transistors for evaluation "APS – active pixel sensor"

• each pixel additionally to the capacitor contains one or more transistors driving the raw analog signal – in CMOS technology

- modifying the characteristic of sensitivity
- fill factor decreases (CCD ~90% -> CMOS ~30%)
- "high dynamic range" HDR

Photo diode array

- Impact of photons affects conductance
- Continuous image conversion
- No shutter time
- Reading of certain regions within the image possible
- High noise

Event Based Camera – Dynamic Vision Sensor DVS

- Meaning: does not take frame by frame but reacts on events changes in brightness per pixel
- Static image no events no output
- Dynamic image registers only changing events per pixel
- Down to 1200 events per second

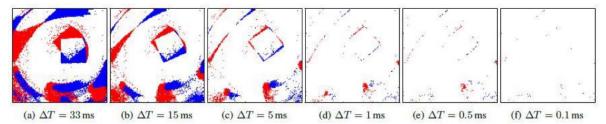


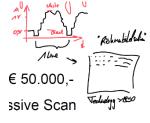
Fig. 12: Integrated events of the DVS over different time intervals. Blue and red indicate the polarity of the events.

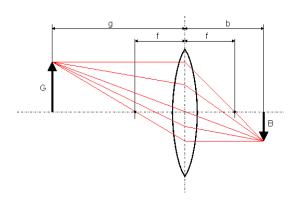
Camera features – specifications

- "the camera is the sensor of light; it delivers electrical signals (analog) or digital numbers representing the brightness of the senery"
- **Geometry:** matrix / area scan camera, line scan camera
- Video signal: analog, digital camera
 - Analog in private: chemical process of image film
 - Analog in industry: according to signal transfer
- Sensor type (& format):
 - o CCD, CMOS, photo diode array / BW, Color
 - Special cameras e.g. thermal imaging -40°C to 1600°C, delta T ~0,1°C (€20K €50K)
 - Capturing procedure: interlaced, non-interlaced = progressive scan
- Intelligent cameras:
 - capturing device including evaluation device (CPU, Ethernet connected)
- Manufacturer: JAI, SONY, DALSA, PULIX, FLIR, COGNEX, OMRON
- Costs: €500,- to €2000,-

Optical Path – law of image mapping – lens equation – focal distance

Model of the thin lens



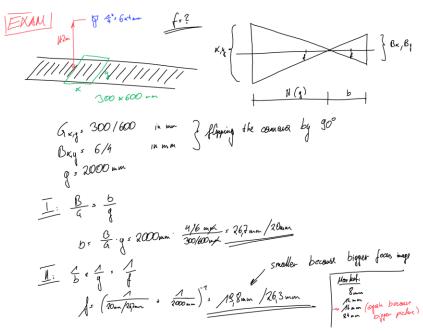


$$\frac{1}{b} + \frac{1}{g} = \frac{1}{f}$$

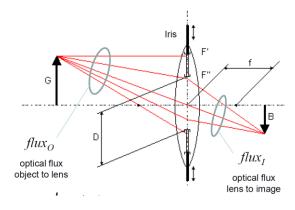
$$\frac{B}{G} = \frac{b}{g}$$

- g... Distance object to lens
- b... Distance lens to image
- f... focal distance
- G... Size of the object
- B... Size of the image

B/G=m ... Sacle of mapping



Optical path – iris

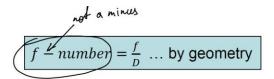


The iris closes a part of the optical beams which enter the front pupil – control the brightness

By modifying the size of the free iris diameter (the aperture) the brightness of the image can be adjusted.

D... free diameter of the iris

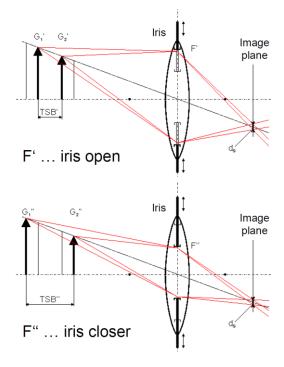
f-number, f-stop



$$f - number = \sqrt{\frac{flux_o}{flux_i}}$$
 ... by optical flux

f-number values: between 1.0 and ∞ (typical 1.0; 1.2; 1.4; 1.8; 2.0; ...; 8.0; 11.0; 16.0; 32.0)

Optical path – iris – depth of sharpness



Ds.. blur diameter for acceptabel sharpness – size of the pixel

TSB'...at open iris

TSB"...at closer iris

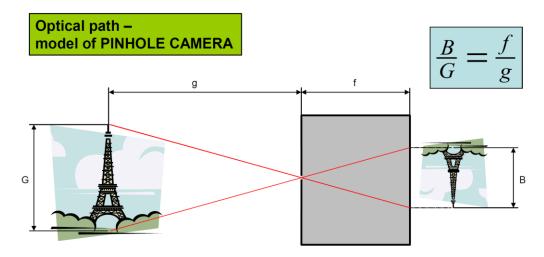
Relationship – depth of sharpness (DOS) & f-number

Big f-number -> big DOS

Relationship – depth of sharpness (DOS) & iris

Bigger iris -> smaller DOS

Pinhole Camera – optical path



- Pinhole -at the back side of the box there is a semitransparent material the object can be seen at this image plane
- Pinhole compared to iris whisch si very close -> DOS is very big

Optics – sharpness vs. F-number

 $SpotSize[\mu m] \approx 1.3 \ x \ f-number$

e.g: f-number=2.2 -> SpotSize = 2.86µm

 \rightarrow Samsung S4 camera : 13 MP, 1/3", 1.14 μ m, f/2.2, F 31 mm

Lens features – specifications

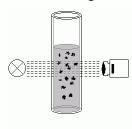
- "the lens projects the scene to the sensor plane"
- Features for selecting the lense:

Focal distance, mechanical mounting, sensor format, minimal f-number, distortion, mechanical stability

- Mechanical mounting: C-Mount / CS-Mount (camera assembly)
- Sensor format: has to fit to the CCD format of the camera
- Tele centric lens
 - -> takes parallel beams from the object only
- Narrow lens / spacer ring / macro lens
 - -> reduction of the minimal distance to the object
- Fisheye / extra wide angle
- Manufacturer: COSMICAR, PENTAX, SCHEIDER-KREUNACH, ZEISS,...
- Costs: €300,- to €2000,- (tele centric 8k 20k)

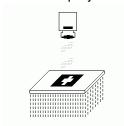
Illumination Types

• Transmitted light



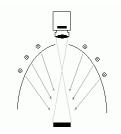
object transparent for certain spectral wavelength

• Silhouette projection

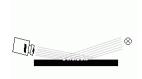


shadow is detected -> binary image – for precise measurements

- Incident light
 - o Diffuse no shadows



o Bright field – reflecting object in dark ambience



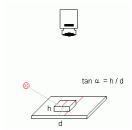
o Dark field – for detecting notches and scratches



• Shade projection – when grey level of object & background are similar



• Structured illumination – outline & features of 3D objects



Artificial light sources

Not all light sources are qualified for optical metrology e.g. low quality – very cheap but very low light efficiency etc.

Essential sources:

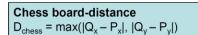
- <u>Fluorescent tube</u> (missing colour parts)
 bright, homogeneous light, brightness oscilates by 100Hz -> HF power supply (e.g. 2kHz) odr
 3 phase powered (one tube for each phase)
- Halogen bulb (heat readiator)
 powered by controlled DC -> precis metrology using IR/vis. Refractors (glasfibre) just visible
 light goes to object -> no extra heat -> "cold light source"
- <u>Light emitting diode LED</u>
 high life cycle (15000h 30000h); short pulses; IR-LED
- <u>LASER</u> structured light, mostly red – monochrome light

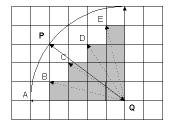
Discrete coordinates & discrete image geometry

Euclidean distance

$$D_{\text{Euclid}}(P,Q) = ((Q_x - P_x)^2 + (Q_y - P_y)^2)^{0.5}$$

Block- Manhattan-distance
$$D_{block} = |Q_x - P_x| + |Q_y - P_y|$$





Software Categories

Offline

- Images analysis
- Algorithm
- Complex methods
- Test phase
- No camera
- MATLAB iAnalyze(FH) CT, MRI

Interactive

- Rapid Prototyping
- Modifications by non-specialists
- Simple I/O
- Camera
- Halcon LabView Matrox

Fully Automated

- Stand alone
- Connected to LAN
- Real time
- Close to HW
- MMI for operation / fault diagnostics
- ➤ (LabView)
 Halcon (C++ Lib)
 Assembler DSP
 OpenCV

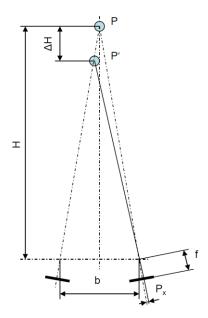


Stereography

- Estimation of the depth resolution
- The depth resolution is the minimal distance ΔH which a point has to move in the direction of the beam of one camera to cause a shifting at the other camera by the pixel distance P_x .

$$\Delta H = \frac{P_x \cdot H^2}{f \cdot b}$$

Precondition: b<<H, P_x<<f and ΔH<<H



Stereography – Summary of terms

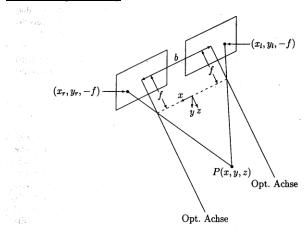
• Pinhole

uses a small aperture to project an inverted image onto a photosensitive surface

Baseline

refers to the distance between two observation points (or cameras) used to create depth perception in 3D imaging

• Standard geometry



$$z = \frac{-b \cdot f}{b + x_l - x_r} \qquad \frac{b}{z} = \frac{x_r - x_l}{z + f}$$

- o both imaging planes are identical
- o both optical axis are parallel
- o lines of the stereo images are parallel to the base line
- Disparity

difference in image location of an object seen by each camera; circular for depth perception in 3D imaging

• Rectification of the real geometry

refers to the process of aligning images from two cameras to a common plane; simplifying disparity calculation an enhancing 3D depth accuracy

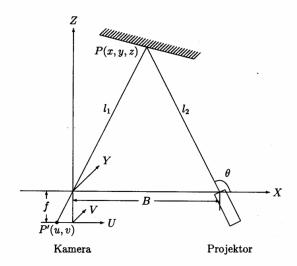
• Epipolar geometry

defines geometric relationship between two camera views, constraining corresponding image points to lay along epipolar lines

• Depth resolution

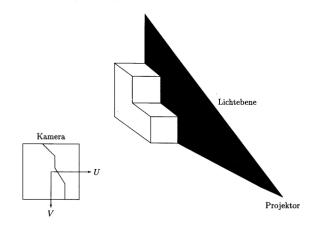
is the accuracy in measuring depth differences between objects, influenced by factors like baseline distance and camera resolution

Triangulation - Projection of beams of light



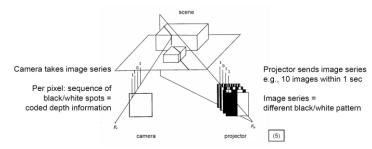
- Capturing the point of light at the object
 - o By means of a line scan camera
 - o By means of a PSD (position sensitive device) each mx a value
- Generation of images by scanning the object in x- and y-direction

Triangulation – Projection of planes of light



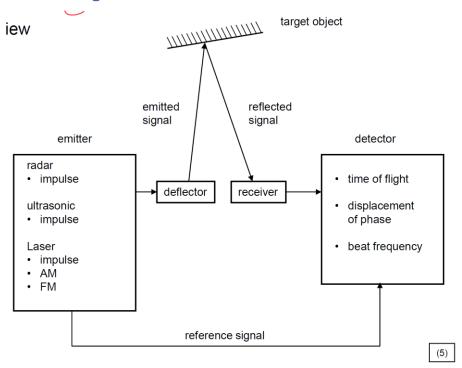
- Light sectioning method
- Generation of images by scanning the object cross the light sectioning plane respectively

Coded Structured Light – Triangulation



- By means of n projected plane pattern 2nd light planes can be achieved
- Per pixel: sequence of black/white spots = coded depth information projector sends image series e.g. 10 images within 1 sec

Time of flight – TOF



Features:

- Collimating ability
- o Speed of propagation
- Reflection property by the target object
- o Flare angel determines lateral resolution
- \circ Time resolution of the electronics (detection time of flight) determines depth resolution: e.g. sonic: v = 330 m/s -> 1 cm depth -> 60 μ s time resolution e.g. light: v = 3 x 10 8 m/s -> 1 cm depth -> 67 ps time resolution

Paper Camera Calibration

What is the given calibration procedure at the paper?

They have 4 different grids on different position -> estimate the min error -> homography

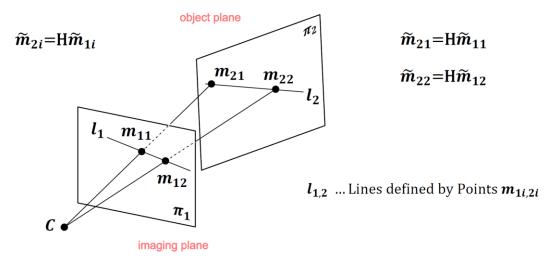
"The calibration is mainly based on several perspective projections, which are successively executed. In each step, the linear system of homogeneous equations is solved by using singular value decomposition."

What is the meaning of the light sectioning method?

-> Script - Laser beam breaking and so on....

The **light sectioning method** uses a projected line or stripe of light on a surface to measure its 3D shape by capturing the light's deformation with a camera, providing precise surface profile data.

Homography in P²



C ... center point

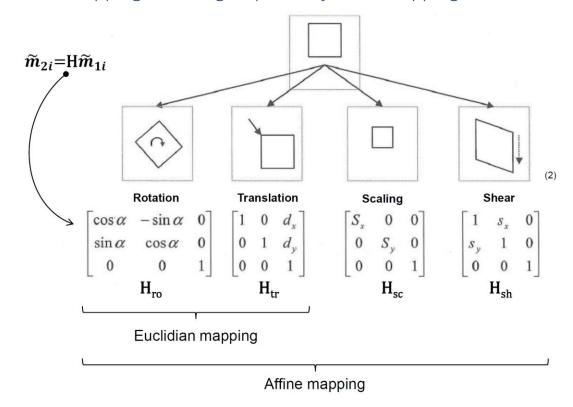
$$\begin{split} \tilde{l}_2 = & \widetilde{m}_{21} \times \widetilde{m}_{22} = H \widetilde{m}_{11} \times H \widetilde{m}_{12} = H^* (\widetilde{m}_{11} \times \widetilde{m}_{12}) = \det(H) \ H^{-T} \tilde{l}_1 \\ \tilde{l}_2 = & H^{-T} \tilde{l}_1 \end{split}$$

Hierarchy of Transformations

Different geometric levels:

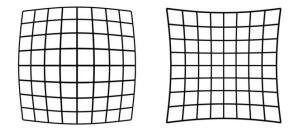
- Euclidean: Preserves distances and angles (e.g., rotation, translation).
- Affine: Preserves parallel lines but not distances or angles (e.g., scaling, shearing).
- **Projective**: Preserves straight lines but can distort parallelism and distances (e.g., perspective transformations).

Affine Mapping as a subgroup of Projective Mapping



Lens Distortions

Barrel & Pillow Distortion



Erdstall

Metrology by LiDAR (Leica product)

Pro:

- long range 0,5 100m
- Accurate, reliable within mm

Con:

- Time for single scan ~1-2min
- Long range >0,5m
- Does not get niches

Metrology by MOBES (Mobile Erdstall Scanner)

- Monocamera
 - o Lenovo Phab2 pro
 - o iPhone 15 Pro max
 - depth-sensor
 - RGB-camera
 - gyroscope
- Diffuse illumination
- Project tango (google 2017)

Questions from the paper

Calibration process:

The calibration process involves capturing multiple images of precise grid patterns at different positions using a calibration setup with parallel planes of known distance. Homogeneous projection matrices are calculated using Singular Value Decomposition (SVD) to map the camera's coordinates to the fixed and laser coordinate systems, ensuring accurate alignment. This enables precise transformation of image points into real-world measurements for edge inspection.

- Image Capture: Multiple images of precise grid patterns are taken at various positions using a calibrated setup.
- **Known Geometry**: The setup includes parallel planes separated by a known distance to establish a reference.
- **Homogeneous Matrices**: Homogeneous projection matrices are computed using Singular Value Decomposition (SVD).
- **Coordinate Mapping**: These matrices align the camera's coordinates with fixed and laser coordinate systems.
- **Measurement Transformation**: Ensures accurate conversion of image points into real-world dimensions for edge inspection tasks.

Trends for the future:

Future trends in industrial machine vision emphasize advancements in metrology, quality control, and visualization. Metrology is moving toward smarter sensors, higher resolutions, and broader spectral capabilities, while quality control is evolving from pixel-based analysis to object-oriented evaluation, enabling systems to autonomously recognize and assess features. Visualization will focus on interactive steering and real-time data exploration to handle increasingly complex datasets, improving analysis and decision-making efficiency.

Metrology:

- o Development of smarter sensors with higher resolution and reduced pixel noise.
- Expansion into broader spectral ranges (e.g., infrared, terahertz, X-ray).
- o Systems approaching physical limits for precision under harsh industrial conditions.

• Quality Control:

- Shift from pixel-based to object-oriented evaluations for autonomous feature recognition.
- Systems learning to assess essential parameters in a more abstract, top-down manner.
- Enhanced decision-making capabilities for distinguishing quality issues more effectively.

Visualization:

- o Focus on real-time, interactive visualization of complex and large datasets.
- Use of clustering and exploration techniques to simplify data interpretation.

 Development of "interactive steering" to dynamically influence data generation processes.

Stereography paper

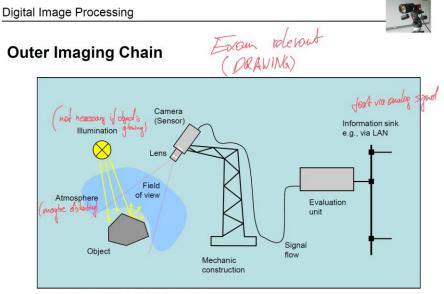
The paper describes a stereoscopic system for measuring the bath level in steel casting pans. Two parallel cameras capture simultaneous images, and the depth is calculated based on the disparity between corresponding points in the images. Perspective distortions and environmental challenges are addressed through algorithms and parameter optimizations, achieving reliable results with an error margin of ±50 mm, suitable for automated steel-tapping processes.

- **Purpose**: Stereoscopic system measures bath level in steel casting pans for automated processes.
- **System Design**: Two parallel cameras capture synchronized images of the molten steel surface.
- **Depth Calculation**: Bath level is derived from the disparity between corresponding points in the left and right images.
- **Challenges**: Harsh conditions like heat and dust cause image distortions, addressed with correction algorithms.
- **Optimization**: Algorithms reduce perspective distortion and improve accuracy by refining search areas and parameters.
- Accuracy: Achieves ±50 mm error margin, meeting industrial requirements for automation.

Questions

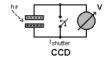
1st slide set

• Please draw a image of the outer imagine chain (p. 15)



System: PC based, extra illumination

- What is the meaning of CCD, CMOS sensor (two possibilities)
- What is the difference between the photodiode and CCD? (p. 26)
 - o CCD charge coupled device

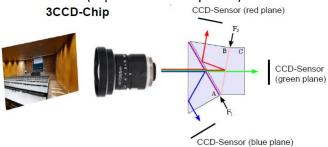


- •
- Including transistors for evaluation APS "active pixel sensor"
- Picture elements pixel are capacitors which are charged by luminous flux
- At defined shutter speed the charging voltage corresponds to image brightness
- Transistor additionally to the capacitor analog in CMOS technology
- Fill factor decreases (CCD ~ 90% / CMOS ~30%)
- HDR High Dynamic Range
- CMOS

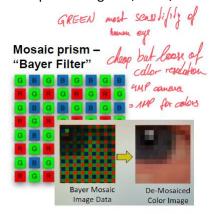


- Impact of photons affects conductance
- Continuous image conversion
- No shutter time
- Reading of certain regions within the image possible
- High noise
- Procedure how to get the image (4 steps)

- 1. Discharge -> Up=0V
- 2. Exposure CCD Et~0,5-20ms
- 3. Stop exposure
- 4. Readout -> shift register
- What is the meaning of colour perception (capturing)(two different options sketch)
 - 3 CCD sensors (expensive.... with prisms)



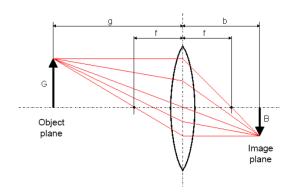
o Four pixels – 2 green, 1 red, 1 blue – mosaic



- Meaning and result of HDR how does it work (relationship grey level, brightness...)
 - High dynamic range
 - o **Multiple Exposures**: HDR involves capturing multiple images of the same scene at different exposure levels (e.g., underexposed, correctly exposed, and overexposed).
 - Combining Data: These images are combined to preserve the details in both the brightest and darkest areas.
 - Tone Mapping: The combined data is then compressed into a format that can be displayed on standard devices, ensuring balanced brightness and contrast.
 - Result: The final image appears more detailed and closer to what the human eye perceives, especially in scenes with high contrast (e.g., bright skies and dark shadows).
- What is the meaning/ advantage of the event based camera?
 - No frame by frame capturing reacts on events change in brightness
 - Static image no events no output
 - Dynamic image registers only changing events per pixel
 - o Down to 1200 events per second
- Please name 3 main features of the camera (p. 37)
 - Geometry: matrix/area scan, line scan
 - Video Signal: analog, digital camera
 - Sensor type:
 - CCD, CMOS, photo diode array
 - BW, colour

- Special cameras e.g. thermal imaging
- Capturing procedure: interlaced, non interlaced = progressive Scan
- o Intelligent cameras: capturing device including evaluation device
- o Price: €500,- to €2.000,-
- Mounting
- Model of thin Lense model and pinhole model (p. 44 & p.41)

Optical path - law of image mapping - lens equation - focal distance



- g ... Distance object to lens
- b ... Distance lens to image
- f ... Focal distance
- G ... Size of the object
- B ... Size of the image

B/G = m

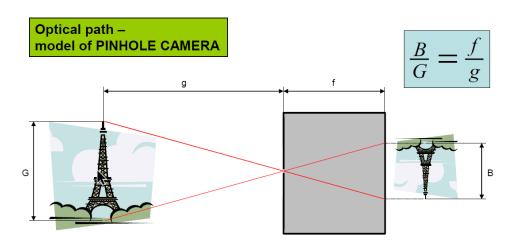
... Scale of mapping

Law of image mapping by René Descartes (valid for thin lens)

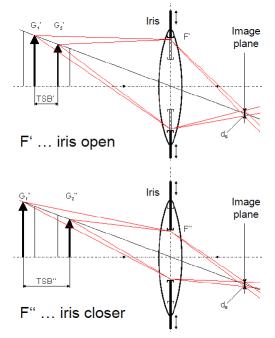
$$\left| \frac{1}{b} + \frac{1}{g} \right| = \frac{1}{f}$$

$$\frac{B}{G} = \frac{b}{g}$$

Optical path – model of THIN LENS



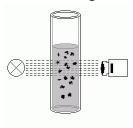
- Calculation (no need to know standardised formats)
- O Meaning of the format: in inch diameter from glass tube (camera tube) historical
- What is the meaning of the iris? (p. 43)



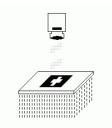
- O What numbers can the iris take?
 - F-numbers values between 1.0 and ∞ (typical 1.0; 1.2; 1.4; 1.8; 2.0; ...; 8.0; 11.0; 16.0;
- O What is the meaning of the depth of sharpness?
 - range in an image where objects appear in focus
- Relationship of depth of sharpness and the f-number of the iris?
 - Big f-number ->big depth of sharpness
- o Relationship of depth of sharpness and the opening of the iris?
 - Bigger iris -> smaller depth of sharpness
- What is about the Rayleigh resolution criterion (p.45)
 - is a standard used to define the minimum distance between two point sources of light for them to be distinguishable as separate in an optical system.

$$SpotSize[\mu m] \approx 1.3 \ x \ f - number$$

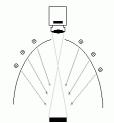
- Component of the illumination 7 different options
 - o **Transmitted light** transparent object for certain spectral wavelength



 Silhouette projection – shadow detected – binary image – for precise measurements



o **Diffuse illumination** – no shadows



o Bright field – appearance of reflecting objects within dark ambience



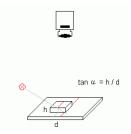
o **Dark field** – notches, scratches on reflecting objects



o Shade projection – while grey levels of objects and background are similar



o Structured illumination – outline and features of 3D objects are measured



- Make a assumption on a given task
- o Properties of the illumination

- 4 different illumination sources ?? (p.54)
 - Fluorescent tube bright homogeneous light, brightness oszillates by 100Hz
 Therefore HF power supply unit (e.g. 2kHz), 3 phases (1 tube for each phase)
 - Halogen bulb powered by controlled DC -> precise metrology using IR/vis. reflectors (glas fibre) just vis. light goes to object -> no extra heat ->"cold light
 source"
 - Light emitting diode LED high life cycle (15k h 30k h), short pulses, IR-LED
 - o LASER structured light, mostly red, monochrome light
- Different software approaches 3 different types (p. 68)

Offline

- Images analysis
- Algorithm
- Complex methods
- Test phase
- No camera
- MATLAB iAnalyze(FH) CT, MRI

Interactive

- Rapid Prototyping
- Modifications by non-specialists
- Simple I/O
- Camera
- Halcon LabView Matrox

Fully Automated

- Stand alone
- Connected to LAN
- Real time
- Close to HW
- MMI for operation / fault diagnostics
- (LabView) Halcon (C++ Lib) Assembler – DSP OpenCV



• Different calc methods for distances (p. 60)

Euclidean distance

$$D_{\text{Euclid}}(P,Q) = ((Q_x - P_x)^2 + (Q_y - P_y)^2)^{0.5}$$

D...const. => circle Q -> P

- high computational costs

Block- Manhattan-distance

$$D_{block} = |Q_x - P_x| + |Q_y - P_y|$$

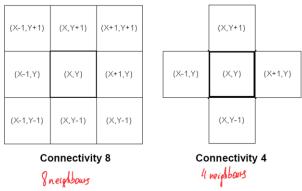
D...const. => stairs Q -> A, B, C, ...

- bigger value than chess board

Chess board-distance

$$D_{chess} = max(|Q_x - P_x|, |Q_y - P_y|)$$

• What is the meaning of connectivity? (p.61)



Difference in BLOB-analysis (Binary Large OBjects) – which objects get connected and which not

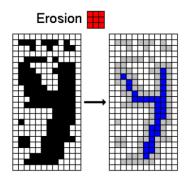
• What is the meaning of binarization?

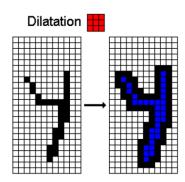
Converting a grayscale image to a binary image (BW)

- Advantages:
 - Simplifies image data faster and mare efficient process
 - Useful for feature extraction, like text or object detection
- Disadvantages
 - Loss of detail (no grayscale information)
 - Highly sensitive to lighting and noise leads to inaccurate results

Morphological filters

Modifies the shape of objects





- Erosion shrinks objects by removing pixels at boundaries
- Dilatation expands object by adding pixels to the boundaries
- Convolution filter kernels meaning (p. 75)

... are small matrices used to apply operations like blurring, sharpening, or edge detection by sliding over an image and computing weighted sums of pixel values.

Meanfilter - smoothing:

1	1	1
1	1	1
1	1	1

Gauss:

	1	2	1	
	2	4	2	smoothing overall –
ı	1	2	1	attenuating details

Prewitt - edge extracting:

1	
extra	•
eage	vertical

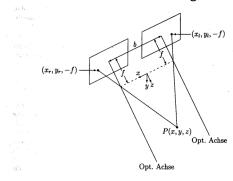
	-1	-1	-1
extracting	0	0	0
edges horizonta	1	1	1

Laplace - contour extracting:

-1	-1	-1
-1	9	-1
-1	-1	-1

• <u>3 different way to measure the Z coordinates</u> – main features, why each???

- Time of light
 - Light power is modulated triangular or sinusoidal by frequency
 - The frequency of the reflected signal differs from the frequency of the actual transmitted signal beat frequency Δf by heterodyne (Schwebungssatz durch Überlagerung)
 - To avoid the exact detection of the frequencies f_{FM} and Δf reference signals are taken
- Stereography
 - Both image planes are identical
 - Both optical axis are parallel
 - Lines of the stereo images are parallel to the base line



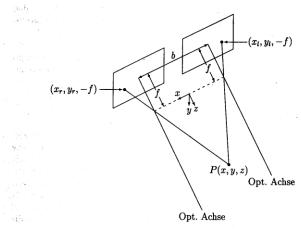
Structured light

- Projection of beams of light point at the objects
- Projection of planes of light . line at the object
- Coded structured light
- Projection binary pattern
- Triangulation using two cameras
- Calibration is important



• Describe summary terms of stereography

- o Pinhole
 - uses a small aperture to project an inverted image onto a photosensitive surface
- Baseline
 refers to the distance between two observation points (or cameras) used to create
 depth perception in 3D imaging
- Standard geometry



$$z = \frac{-b \cdot f}{b + x_l - x_r}$$

$$\frac{b}{z} = \frac{x_r - x_l}{z + f}$$

- both imaging planes are identical
- both optical axis are parallel
- lines of the stereo images are parallel to the base line
- Disparity
 - difference in image location of an object seen by each camera; circular for depth perception in 3D imaging
- Rectification of the real geometry
 refers to the process of aligning images from two cameras to a common plane;
 simplifying disparity calculation an enhancing 3D depth accuracy
- Epipolar geometry
 defines geometric relationship between two camera views, constraining
 corresponding image points to lay along epipolar lines

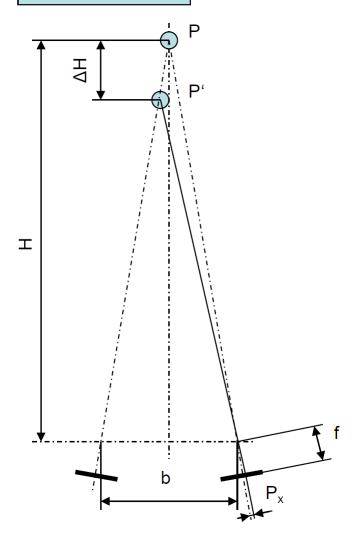
Depth resolution

is the accuracy in measuring depth differences between objects, influenced by factors like baseline distance and camera resolution

• <u>Depth resolution formula + calculation</u>

The depth resolution is the minimal distance ΔH which a point has to move in the direction of the beam of one camera to cause a shifting at the other camera by the pixel distance Px

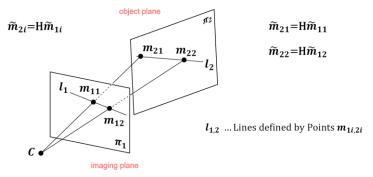
$$\Delta H = \frac{P_x \cdot H^2}{f \cdot b}$$



2nd slide set

• Meaning of homography (p. 5)

Is often used for perspective correction – transfers points from a object plane to a image plane



C ... center point

$$\begin{split} \tilde{l}_2 = & \tilde{m}_{21} \times \tilde{m}_{22} = H \tilde{m}_{11} \times H \tilde{m}_{12} = H^* (\tilde{m}_{11} \times \tilde{m}_{12}) = \det(H) \ H^{-T} \tilde{l}_1 \\ \tilde{l}_2 = & H^{-T} \tilde{l}_1 \end{split}$$

- Hierarchy of the projective geometry (p. 9)
 - o Euclidian
 - o Affine
 - Projective

Tabelle 2.4. Transformationen und Invarianten im euklidischen, affinen und projektiven Raum

Geometrie	euklidisch	affin	projektiv	
Anzahl der Komponenten	n	n	n+1	
bis auf Skalierungsfaktor	nein	nein	ja	
Transformationen				
Rotation, Translation	✓	✓	✓	
Skalierung, Scherung		✓	✓	
Perspekt. Projektion			✓	
Invarianten				
Länge, Winkel	✓			
Verhältnisse, Parallelität		✓		
Incidence, Kreuzverhältnis	/	✓	✓	

- Camera parameters, real-world with respect to the camera position (projective part of the camera position) 3 different classes of the camera set parameters
- Estimation of the camera parameters

3 papers

Stereography, trends, calibration -> summary