Respire Network

Abstract

The Respire device provides low-power, unobtrusive respiratory monitoring of patients by use of accelerometers to detect breathing movements. Implementation of a wireless networking capability for this device will facilitate its widespread use in diagnosis and clinical management of respiratory disease. The aim of this project was to develop Respire network firmware based on the Time Division Multiple Access (TDMA) method of network channel access, which was concluded to be the only large-network (>6 device constraint of the Respire hardware) method suitable for the Respire. I produced and tested operational and debugging firmware for project development, which led to identification of problems implementing TDMA with the Send-Receive function of the low-power nRF24 radio onboard the Respire device. This has precluded testing of my design with the Respire devices in a large-network environment. An important aspect of firmware development was to include power-saving features where possible (e.g. x% reduction in power use when implementing delays relative to code provided by the manufacturer). The project material (firmware, debugging and testing systems) provides a basis for future development and application of the Respire family of devices.

Contents

Abstract	1
Introduction	4
Respiratory Monitoring	4
Methods	4
Background	7
Power Management	7
Respire Device Components	8
Energy Micro EFM32 Microcontroller	8
PRS	9
CMU	9
Nordic nRF24L01+	10
MMA8451Q Accelerometer	10
Flash Memory	10
Design	11
The Goal	11
Requirements	11
The Device	11
Strengths	11
Weaknesses	11
Network Design	12
Multiplexing	12
Physical layer	13
Data Link Layer	14
Network Layer	15
Duty Cycle	17
Power Management	17
The Operating System	17
Modularity	17
Implementation and Testing	19
Development Environment	19
Integrated Development Environment (IDE)	19
Compiler	19
Debugger	19

{insert pic}	20
Digital Logic Probe	20
Firmware	21
Nested Vector Interrupt Controller	21
Events and Interrupts	21
Peripheral Reflex System (PRS)	22
Implementation of Firmware Modules	22
Discussion	26
The Respire radio	26
The Respire MCU	27
Power Reductions	27
Wireless Medical Devices and their Standardisation	27
Wireless Medical Device Standards	27
ISM Bands	28
Related Work	28
Edinburgh University	28
Alabama University	29
Furture Work	29
Conclusion	30
Bibliography	31
List of Figures	31
TODO	33
Direct Sequence Spread Spectrum (DSS)	Error! Bookmark not defined.

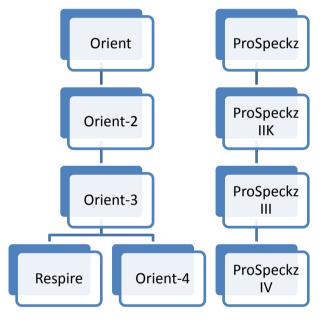
Introduction

The concept of medical equipment that enables unobtrusive wireless monitoring of various human life-signs has been a recurring theme in science fiction for years (Schnaubelt), but only recently have technological advancements been made that might help realize these possibilities and bring them to market. Realizing the dream of detecting medical conditions early, even before they produce readily-detectable symptoms, in people fit or ill entails both continuous monitoring of all vital signs (such as pulse, respiratory rate and temperature) and their analysis in relation to known conditions or detection trends over the person's life. This possibility has sparked initiatives such as a 10 million dollar prize for a "Tricorder" (X PRIZE) and new research into ways of measuring and analysing vital signs.

In order for the researchers and medical staff to fully achieve these aims, hardware designers and programmers need to produce platforms that are unobtrusive, easy-to-use and of low cost. A new generation of devices and technologies are being designed and perfected as part of the research process to system development, incorporating features such as the latest generation of low-power

microcontrollers and wireless transceivers suitable both for patient-monitoring devices and, in a broader context, for small consumer-electronics fitness aids. (fit bit) (JawBone)

The Centre for Speckled Computing within the School of Informatics, University of Edinburgh, has produced several generations of small low-power sensor platforms for use in motion capture and general research. These Orient (ref) and Prospectz (ref) devices have facilitated hardware development and research, embracing the rapid prototype design methodology. Building on the success of research projects with these devices, it



became apparent that more specific versions were needed both to enable new research and to reduce the limitations of such a generic platform. This requirement, linked to the rapid development of suitable microelectronics, has led to the production of two new devices built in tandem. These are (1)The Respire, a respiratory monitoring device inspired by the Orient-3 motion-capture platform but built from the ground up for low-power in a smaller, lighter package and (2) the new Orient-5, , upgrading the Orient motion-capture series to the latest generation of technology.

Respiratory Monitoring

Methods

Measurement of respiratory airflow

At present the most effective and widely used systems for continuous respiratory monitoring in people require the patient (or interested subjects) to wear a nasal cannula or face mask and directly measure respiratory airflow. However, when not necessary for the medical administration of gasses,

these systems are both invasive and uncomfortable for the patient (ref). Whilst accurate, they restrict patient movement and are unlikely to be used for long periods of time for monitoring alone. It has however been demonstrated that an adaptation of the Respire accelerometer-based device fitted to a nasal cannula could produce a workable wireless monitoring system.

Diaphragm Rotation

The correlation between the rotation of the diaphragm (as measured by acceleration) and the respiratory rate was recently shown to be accurate enough for medical use by the University of Edinburgh team who designed the Respire device(Bates, Ling, Mann, & Arvind, 2010). This non-invasive means to measure the respiratory rate is achieved by affixing a small accelerometer onto the patient's lower chest.

More info

Electrocardiogram (ECG)

It is also been shown that single or multiple lead ECG can give a reasonable indication of respiratory frequency (±4 breaths a minute) and is more independent of the wearer's movements than accelerometers (Zhao, Zhao & Qun, 2008) (Boyle, Bidargaddi, Sarela & Karunanithi, 2009).

Usages

Currently the main use of continuous respiratory monitoring is in intensive care wards. In respiratory wards there is mainly only the use of noncontinuous 60-second breath count measurements with the noting of breathing depth only in vague terms ()(Hunter 2008). It however is an increasing field of study, as with the availability of continuous measuring



devices, new diagnostics can be found. This mirrors the previous evolution of other medical monitoring devices such as heart rate monitors and blood glucose analyzers.

(COPD ?)An example of the potential diagnostic power and applications of continuous respiratory monitoring is in Sleep Apnoea. With real-time data collection, professionals can quickly diagnose the condition whilst the patients can be alerted of their onset, thus preventing harm by waking up (ref).



For this to be successful the system must be unobtrusive enough to sleep with and be reliable enough to be life-critical.

The overall goal of this project is to support the role of the medical professionals and research staff in their attempts to find more effective, comfortable and cheaper ways to diagnose and manage

respiratory conditions. To this end, the devices and designs are there specifically to enable this purpose and not to break ground in other areas.

To enable collection of continuous respiratory rates, a device that can record and transmit respiratory data wirelessly whilst still being small and light enough to be carried by the patient is required. The device should be unobtrusive and simple to use, whilst decreasing the complexity of the current system. This device should be suitable for use in hospitals at the required technical and

hygiene standards, in an environment that may contain multiple Respire devices and other electronically controlled systems

This project proposes one solution for a new low power radio interface for the Respire device to facilitate the more general use in a clinical setting.

Background

Initial trials at the University of Edinburgh established that breathing movements and respiratory frequencies could be measured accurately and reproducibly using accelerometers attached to the chest of human subjects (including hospital patients), reaching levels of 96% accuracy (Bates, Ling, Mann, & Arvind, 2010). It was therefore decided to produce a custom piece of hardware dedicated to this task that might be suitable for longer-term clinical use. The accelerometer device used in the trial was a prototype based on the Orient-3 wireless sensor platform originally designed for use in real-time motion capture. For the trial however, the monitoring system did not use the wireless transceiver but instead used off-line analysis (check with DK).

With the aim to reach medical trials, a smaller and lower-powered device was designed to allow longer-term monitoring for further investigations of accelerometer-based respiratory monitoring on patients The new hardware was named the Respire and is a significant improvement over the prototype device. The Respire integrates four key components of the prototyped Orient-2/3 onto a single more accessible device to allow further development and testing:- a microcontroller, accelerometer, radio and flash memory. However, the original Orient-3 firmware was incompatible with the Respire and therefore a new firmware needed to be designed and implemented, with an emphasis on reducing the power requirements of the system.

Power Management

To calculate the power needed to run a device you first need to measure the power use during active use (P_{active}), power use during sleeping ($P_{sleeping}$) and the percentage of time in a state of activity (D or duty).

$$P_{average} = D \times P_{active} + (1 - D) + P_{sleeping}$$
 $P_{active} \gg P_{sleeping}$

It is most common however that P_{active} and $P_{sleeping}$ are fixed or only small reductions can be made. It is therefore most effective in normal applications to reduce the duty, this reduction is most assisted by faster wake up periods.

In any small wireless devices the main power consumer is the radio during use, therefore it is key to minimise its duty cycle. Mediation devices exist between the edge nodes and the core of a network, allowing data to be buffered and processed away from the edge. This mediation allows the edge devices to "sleep" more predictably and with greater duration and depth, decreasing the edge power needs (Sapio & Tsouri, 2010) (Edgar & Jr, 2003).

This system of moving the power towards the centre of the network is more effective in hierarchical networks where there is a clear distinction, e.g. by a larger battery, between the nodes and the mediation devices. This allows the mediation device to be awake for

Power Active Mode Power Time

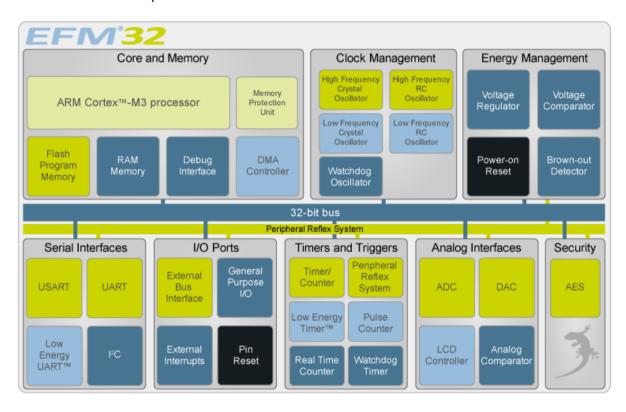
 $Energy = Power \cdot Time$

longer without the battery expectancy of the global networks decreasing.

Respire Device Components

Energy Micro EFM32 Microcontroller

The Energy Micro EFM32 series of microcontroller is a system-on-a-chip designed from the bottom up for low energy applications. At the core of the EFM32 is an ARM Cortex-M3 MCU enabling the power and flexibility to reduce energy needs by decreasing duty time and closely interacting with its peripherals. In the same silicon to the MCU is an array of specially designed low-power modules, many of them, that are independently wired together allowing MCU free communication and interaction enhanced by a DMA controller.



ARM Cortex-M3

The ARM Cortex-M3 is a 32-bit Harvard style, Reduced Instruction Set Computer (RISC) Microcontroller (MCU). It is designed around the ARMv7 instruction set with the addition of Thumb and Thumb-2 compressed instruction sets. The Cortex-M is the sub series dedicated to system-on-a-chip microcontrollers, with the Cortex-M3 being the third and latest generation.

The Cortex-M3 series was designed to both provide good performance with low power but also decrease the complexity of programming, the normally complex 8 and 16-bit architectures. This reduction in complexity is mainly achieved by the use of assembly free interrupts and the full standardisation of configurations through the use of memory mapped registers. This standardisation allows the many implementations of Cortex-M3, with different system-on-a-chip peripherals, to be easily learnt. The assembly free interrupts allow all code to be viewed in a single language and thus preventing hidden or obscured processes. This ease of implementation is assisted by a full debugging subsystem, with optional in-circuit emulator, accessible via a new 2 to 3 pin interface reducing the

size on the device and thus allowing debugging be kept in the production layout. This new debugging interface, Serial Wire Debugging (SWD), has a built in ability to directly communicate back to the debugger using the optimal 3rd, Serial Wire Out (SWO), pin. With the SWV the programmer can use standard consoles printing techniques without disruption of the program flow.

The Thumb reduced instruction set is a 16-bit wide subset of the main ARM set that allows multiple instructions to be compressed into a single instruction read, thus reducing IO latency. The Thumb-2 instruction set extend thumb set by the utilising 32-bit instructions and thus provide more functionality and packing, thus providing a 30% improvement. This combination lowers the speed to power ratio and also the program memory needed. This performance is also achieved with the simple, false always, branch speculation within the three stage pipeline.

The Cortex-M3's most important improvements are the new interrupt system and single bit manipulation system. The new interrupt system reduces interrupt latency, allows direct wake from sleep and also allows chaining, with priority. chaining of interrupts significantly reducing interrupt latency in instances where interrupts are likely to happen simultaneously. The priority system allows key events to be reordered reducing the chance of delay, producing a more deterministic system. A new bit manipulation system allows individual bits to be changed without reading, modifying and writing the whole byte, reducing IO. The "bit-banding" is also combined with the previous generation unaligned memory system allowing single bit, byte, half word and the full 32-bit word to be uniquely addressed.

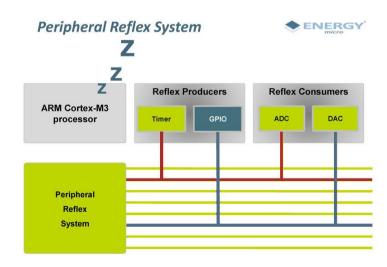
Throughout all ARM architecture there is the CIMIS standardisation.....

(Sadasivan 2006) (ARM 2012) (Energy Micro 2011)

PRS

The peripheral reflex system (PRS) is a technology that allows the peripherals in the system-on-a-chip, external to the MCU, to independently interact and thus not force the MCU to wake from sleep. To enable such control, the system has predefined production and consumption interfaces on each module, these range from automated ADC every second triggered by the RTC to using receipt of USART data to trigger switching of a device pin . Many of these peripherals clock independently of the MCU so this system can even work in the deepest sleep states.

CMU



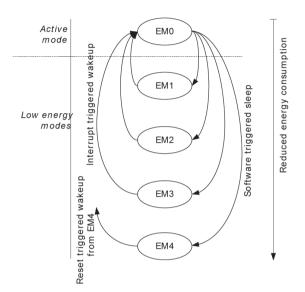
The EFM32s ground up approach of designing all models in the system, except from MCU and DMA, allows a powerful clock and energy management system that allows individual clocking and enabling of each subsystem allowing modules to consume no power when not in use. The clock management system also enables several clock to be chosen for each module, allowing the programmer is most effectively choose the set of clocks needed. Thank you management system also extend directly into the MCU, allowing extra sleep states to be added to the cortex M3. These extra sleep states allow

the MCU to gradually decrease the number of high frequency clocks the maintain state and also includes full hibernation of the chip with only the externally clocked subsystems enabled. From these sleep states EFM32 has a fast wake-up time allowing shorter burst periods and deeper sleeps.

{Diagram of 4 sleep states}

Nordic nRF24L01+

The Nordic nRF24L01+ (hereafter referred to as NRF24) is a low-power digital radio designed to work in the 2.4Ghz ISM radio bands. The radio enables fast 2Mbit transfer



between devices but only supports half duplex communications and therefore cannot transmit and receive data simultaneously.

MMA84510 Accelerometer

This component was included to support the high-accuracy measurements needed to monitor breathing movements in a small, low-energy package.

Flash Memory

A 64 Mbit Flash Memory chip is included in the Respire to facilitate offline storage of sensor data when no network is available.

Design

The Goal

My task was to design and implement a low power wireless network for the Respire devices. This network should be effective in both reducing the power consumption of the Respire device and allow the required data to be accessible in real-time. An extension of the design should allow bulk data upload if the device re-enters the network after a period of disconnection. The network should also allow a simple device initialisation within the network, so as to be as "plug-and-play" as possible and also allow the device to actively maintain a connection as the patient moves between relays or networks. The network should allow relay devices to extend the signal from the data collection destination, so simplifying any wiring requirements.

Requirements

The Respire is intended to be used initially in a hospital environment but with the hope to later extend it for use in a patient's residence. There is therefore a requirement for it to be legal for public use with no assumption of consistent infrastructure. Within hospitals it is required not to interact with other equipment or prevent use of required services.

The Respire should be as simple as possible as the user at home is not expected to be knowledgeable in the area and the medical professional should not be burdened with configuration or maintenance. This also reduces both cost and chance of failure, enabling access to more patients and reducing patients risk during failures.

The Respire network should allow the patient greater freedom to move around a room or building without the need to be tethered to sensor, power or communications equipment. This should help promote mobility and, in consequence, aid recovery and reduce hospital stay.

The Respire should be able to produce real-time data when needed but also be able to store and then later transmit the data when connections permit. A fully functioning Respire network needs to be capable of transmitting 3x14-bit samples at sample rate of 12.5Hz for effective respiratory monitoring (Mann, J; personal communication).

The Device

The Respire consists of a single self contained PCB with attached battery. The PCB contains the central microcontroller, low power radio with antenna, three-axis accelerometer and flash storage. At every level the Respire tries to reduce the power needs (e.g. by reducing the chip count), and thus each device selected is designed to be used in low power environments. Attributes of the Respire include:-

Strengths

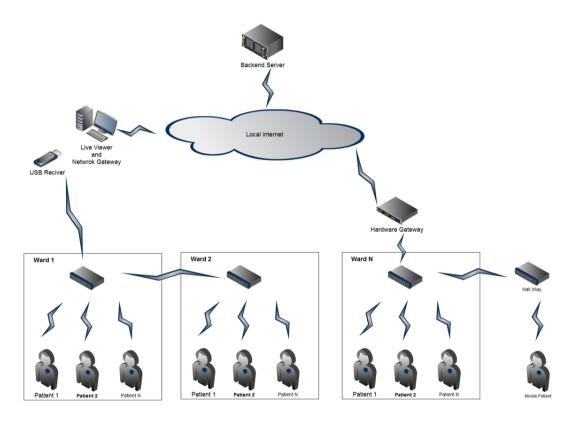
- A single 32bit ARM Cortex-M3 microcontroller, enabling local data processing.
- All low power chips by design.
- Devices have low power sleep states, including four in the microcontroller.
- The radio transmits with a high bandwidth, allowing shortened duty cycles

Weaknesses

 Proprietary radio PHY/DL layer, non-standard and sufficiently different to prevent implementation of a standard. • Problematic state machines due to sleep states.

Network Design

In this project I will propose a design for a low power wireless network system, this will be laid out in a layered approach. Due to the unique hardware of the Respire no previous network has been produced at the time of commencing this project address an entire radio stack by designing the separate layers up the design will try and separate out the separate components creating a layered and modular approach. This



Multiplexing

As many Respire devices will be working in the same area there is a requirement that some sort of multiple access system is implemented. In the wireless, and wired, domain there are three main groups of multiplexing; TDMA, FDMA and CSMA.

Frequency-Division Multiple Access (FDMA)

FDMA separates the signal spectrum into several channels, each with its own unique frequency range. Each separate device then only transmits in its allotted channel. This provides the maximum single throughput per device but comes with the requirement of either a separate receiver per frequency or a more-expensive and energy-intensive broad frequency receiver. FDMA is typically used in managed environments, where one can guarantee each device has its own frequency.

FDMA cannot be effectively implemented on the nRF24L01+ as it cannot receive on more than one channel and channel-hopping would be less effective than TDMA. This would however reduce the risk of noise on a single channel that TDMA is susceptible to.

Carrier Sense Multiple Access

CSMA has several variations all based around a single concept; that is, a device that wishes to transmit, first senses the spectrum to ascertain whether it is free to transmit and if so, transmits its data. The different variations diverge in respect to how they handle the situation if another device is transmitting or the situation where more than one device has transmitted at the same time.

A key issue with CSMA is the 'hidden terminal problem', where two devices out of range of each other but visible to a third compete for spectrum. One of the possible mitigation schemes is to use a mediation device to share node information more globally in the network without high memory costs, this could be achieved.

CDMA however is not possible on the nRF24L01+ as it does not adequately provide this built-in ability or an effective equivalent software alternative to sense the channel. This would reduce the need for accurate clocks and a highly managed TDMA solution.

Time-Division Multiple Access (TDMA)

TDMA allocates a time slot for each device, or as requested, for a single device to transmit within uniquely. This distribution allows many devices to use a single channel without the need for sensing or frequency change. However it requires an accurate time to be kept, and implemented on, for the bandwidth to be used effectively. The requirement for accurate timekeeping and synchronisation causes the greatest challenge for this type of multiplexing, because in modern electronics each crystal (the component used to track time) has its own unique characteristics. The inability to keep the clocks synchronised without adjustment can cause one device to transmit in another's time slot.

Time division multiplexing in its simplest form is most efficient when the data being transmitted is both consistent and equally shared among the timeslots. This can be mitigated by giving devices that need more bandwidth longer time periods but this requires predictable data requirements.

TDMA also has an intrinsic but fixed maximum latency in communication and so can be used in time critical applications, such as telecommunications. This benefit however, can only be achieved if each device can be serviced in sufficient time before the cycle repeats. This often leads to TDMA being used in high frequency spectrum.

TDMA was chosen for the Respire network as the radio can transmit at precise intervals and the microcontroller provides an accurate clock. This choice had the benefit of allowing the network to choose the least congested frequency band within the overcrowded ISM bands and effectively utilises Respires low power devices.

{discussion of why TDMA}

Physical layer

The physical (PHY) layer of the nRF24L01+ has many unique hardware features and to reduce power it was decided to attempt to integrate these as much as possible.

The chip supports up to six separate receive pipelines each with its own address. This is designed to support a small, many transmitters to single receiver, network (e.g. Logitech's Unifying brand of wireless keyboards and mice). There are six separate receiving addresses but only two of these can

be independently configured. This solution was therefore not used as the restriction of a network size to six nodes per repeater was inadequate.

{add resspipline diagram}

An unusual feature of the chip is the use of the address as the sync in the air. This increases the packet efficiency as it removes sections unused by the DL layer and instead uses them instead. This however restricts the address choices at the DL layer and disables any packet sniffing for debugging or more custom DL layer. As the address is sued as the sink pattern there is a need for many bit changes within the sequence to give a high probability it is indeed the sync. This reduces the possible addresses that can be used either by black listing the unacceptable addresses or by encoding them and thus reducing the width (e.g. Manchester encoding).

The Radio can only be in receive, transmit or sleep states so during the transition into and out of transition or sleep to receiving, packets are lost. This will force any protocol to make sure that there is sufficient time given pre and post transition to accommodate this limitation. This also forces the device to needed to known ahead of time if it needs to transmit or receive a packet so it can transition if needed to the correct state.

The silicon had a built in CRC generator and checker enabling good packer corruption checking during broadcast. The radio however does not attempt any forward correction and it was decided to implement this in software as it is shown to have a low effectiveness (Mohamed, 1998).

The radio works within the 2.4GHz ISM band using a single or dual channel GFSK modulated signal. This provides 126 independent channels at 250kbps or 63 at 2Mbps and a speed-dependent sensitivity rage of -94dBm to -82dBm. This use of the 2.4GHz ISM band provides worldwide licensing for use at the power required and without the need to device identification. However due to the relaxed licensing this region of the spectrum is highly noisy, with systems such as Bluetooth and microwaves effectively denying service.

Data Link Layer

Closely coupled to the multiplexing and PHY properties of the radio, the Data Link (DL) layer provides a foundation that affects the direction of the layers above. The PHY layer has restricted the device address to 2-5bytes, the one independent and 5 linked addresses and the packet size between 1-32bytes.

Addressing

Given the address limitations of the DL layer, it was decided to only use two receiving addresses on each device, one globally unique and one for broadcasts. This ability to broadcast and uniquely address every device was chosen to both emulate the success of Ethernet and IEEE 802.15.4 but also to simplify the higher link layer. This does require a globally unique address to be programmed during production, however this can be readily automated and is not problematic. In development the lower bytes of the microchips device ID were used, however if used in production this would restrict the later choice of microcontroller and also not be perfectly unique as it is not the full ID. The address width was chosen to be the maximum of 5 to both enhance the physical layer and expand the total number of devices possible.

Packet Assembly

At this low level only a packet based design is possible with the radio. Enabling the built-in packet assembly on the nRF24L01+ was chosen to facilitate hardware CRC checksums and reduce the microcontroller duty cycle. The automated packet assembly will prepend a single "magic number" byte along with the "to" address, length and a few command bits and then append a two byte CRC checksum. This also was chosen to allow dynamic packet sizes at the DL layer to again reduce power at the radio by reducing broadcast time. The command bytes will not be used but cannot be removed. The commands consist of bit fields indicating if the receiver should acknowledge the packet and a short packet ID to assist in packet retransmission.

SPI

The DL layer is shared between the radio and microcontroller via a SPI connection that is dedicated to the radio. This therefore provides more than sufficient bandwidth for the application. The latency is also low as there is no SPI multiplexing and the radio provides an IRQ signal to the microcontroller. A known silicon flaw in the EFM32G series does however increases the complexity of using the double buffer, putting it beyond the scope of this project (Energy Micro AS, 2012). The importance of interrupts in TDMA prevents the use of the popular FTDI MPSSE series of chips due to the lack of interrupt support.

Network Layer

The network layer abstracts the inner workings of the network to the application whilst also monitoring and controlling the DL layer. This is also the first layer solely within the microcontroller providing flexibility to the designer.

The network topology chosen for the project is a clustered-tree as this best encapsulates the physical topology of a hospital; that is, many patients in many rooms with a few data collection points. This topology also encapsulates the ideas of a Mediation Device with the differing power availabilities (battery to larger battery or mains) (Cuomo, Della Luna, Cipollone, Todorova, & Suihko, 2008).

Connecting, Moving and Disconnecting to Networks

There are two main categories of address registration in networks. The first actively requests addresses from a central source using the DL layer broadcast (e.g. DHCP). The second listens to the network and tries to attempt to join using the information learned (e.g. IPv6 NDP). It was decided to use a mixed model for the Respire network in an attempt to optimise the network.

Periodic broadcasts are sent with next available address to be used by a new child device. An unconnected node listens for a broadcast, by first-found or strongest-signal, and then randomly waits 1 to 16 more broadcasts from that relay, this prevent self denial of service on a full network reset. After the wait the node will then transmit a connection request in the TDMA block defined by the address in the broadcast field (Add info on the event if the address is taken on attempted use before first attempt). The relay will reply with accept or deny, with the denial reason. In failure, due to packet collision by another device trying to connect, the 1 to 16 delay is repeated. If the denial reason suggests an inability to connect to that relay, it should be blacklisted. This design allows nodes to know if a network is accepting connections, the address to use and the additional information in the broadcast (all before connecting) and also minimises denial of service and packet

collisions. Again this design allows effective device sleeping as during the wait periods there is a known duration of sleep (Figure 1).

On the device wishing to disconnect from the network, a simple disconnect request is sent. If the relay does not receive an accept, it should still disconnect and assume the relay will remove it through a timeout (Figure 2). This additional information sent to the parent allows fast reuse of the time division slot in situations, such as busy hospital wards, where the parent is at capacity.

On the device wishing to transfer to a different relay in the same network, the device will first send a disconnect request- with intent to transfer- to the current relay. Whether the last packet is received or not, the device connects to the new relay. The last packet received from the previous relay provides the ability, currently not used, for quick switching (Figure 3). {add about quick switching help crypto if used}

Addressing

Along with a globally unique DL Address the network layer will register for a transient network address. This address has several purposes: it enables packet routing, is used as the TDMA time slot and controls the bandwidth allocation.

The address is a single byte divided into a upper and lower nibble. The upper nibble identifies the connected relay and the lower identifies the node within the relay. This small address range was chosen as after a network surpasses 256 nodes and relays it also surpasses the available bandwidth for that channel. Several separate networks on independent channels would allow more than 255 devices.

The TDMA time slot is decided by the device address. The initial period is separated into 128 relay blocks which in turn are separated into 128 node blocks. This system guarantees that every device connected to the network, even across relays, has a unique time slot to transmit in. The nodes' radio use is then condensed into a short period, allowing long periods of uninterrupted sleep, reducing duty.

Data Link Layer Monitoring

With more knowledge than the DL layer, the network layer can make better decisions on power management and buffer control than the DL layer. It is also important for the network layer to be aware of the DL layer's state in the project as it is so intertwined in the PHY layer and the thus power management.

Link Management

The network layer also provides keep-alive and retransmission functions to prevent relays timing out a device or to control retransmission of key messages.

Application Layer

The application layer is separated into three parts: real-time data, bulk data and administration data. This separation is based around the differing network patterns that are needed.

Real-time Data

Real-time data is buffered and transmitted with no retransmission or confirmation. This data has consciously been produced so any attempt to retransmit may overflow the buffers.

Bulk Data

Bulk data is sent via a request to the relay for a bulk TDMA time slot. The data is then fragmented and sent with confirmation received via the administration interface. A timeout and full retransmission will be initially implemented but this does not prevent a more effective sliding window algorithm implementation.

Administration

In every beacon there is a bitmap informing every node whether, during their TDMA slot, they will be requested to receive a packet or not. Data sent and received via the administration channel is confirmed and on timeout, retransmitted. Data sent via this channel takes priority over the normal real-time data flow through the TDMA slot; it does not interfere with the bulk data TDMA slot.

Duty Cycle

The power consumption of a device is determined by its power usage and how long the device is on for. Thus reducing the power needed during use and/or reducing the period of use will help meet the requirements of a low-power device. The percentage of time on as a ratio of the total time is referred to as the duty cycle. In the Respire during use the radio is the main consumer of power, therefore reducing its duty cycle will best enable lower power needs. The use of TDMA in the project assists in reducing the device's duty cycle as it allows the radio to know when it is not required to operate, and therefore permits prolonged use of the low power states.

Power Management

With each chip in the Respire having its own set of sleep states and particular sequences moving between them, it is imperative that there is a clear and correct state machine for controlling them.

The EFM32 microcontroller contains 4 sleep states as well as independent clocks and individually enabled peripherals. This complexity brings great value with its low power but forces complex configuration and undefined errors if incorrectly implemented. As several sates (2, 3 and 4) in the microcontroller disable the SPI's clock, it is required that the SPI is reconfigured and the clock started manually again. The EFM32 however has a "Peripheral Reflex System" that enables peripherals on the chip to interact with each other when the microcontroller is off. This feature allows the radio First In First Out (FIFO) transmit buffer to be loaded, the chip to sleep and then independently the RTC to enable the General Purpose Input Output (GPIO) line to transmit the packet at the precise time without the need to wake the microcontroller. There are however several aspects of the design of the EFM32G series (Energy Micro AS, 2012) that mean extra reconfiguration is needed entering and leaving sleep states (TODO in To do in code); these have caused many problems and complexities during development of the current project.

An important feature on the nRFL01+ radio is that it can maintain its state allowing FIFO accesses without the need for the receiver or transmitter to be active. This greatly reduces the power consumption as both receiving and transmitting states require significant power.

The Operating System

Modularity

Following the design of the modular system it was key to implement to system from the ground up to support this reduced coupling. Each module is given and initialisation and de-initialisation call to

enable peripherals and data structures to be configured and also so after use all unnecessary systems can be powered down. This de-initialisation was found to be most important during development as the many of the peripherals continue to interact with the system after use, causing faults.

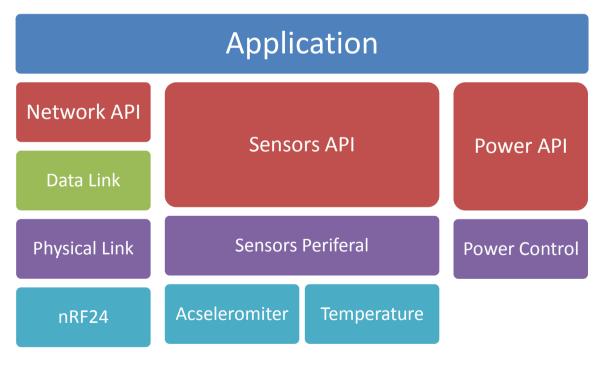
{Insert graph of the modules and dependencies}

Each module then has a public API to simplify and abstract its internal processes. This is also important as the C programming module does not support the protection of functions or variables and so the use and separation of public interfaces allowed immediate warning throughout the use of the compiler when functions or data where misused. The API was used to abstract all data stored locally in each module by the use of getters and setter forcing data localisation through the use of coding conventions. These abstractions can be easily compiled out so does not incur a performance reduction.

{insert code sniper of the API}

The modularity of the code also assisted in reusability and supported the use of a readable single code base. The entire system was hosted in a single code base, without the separation of node and relay, and the use of a pre-processor was used to facilitate this. A pre-processor can lead to complex and often hidden errors when used without modularity and so could be used more safely with the modular system.

{insert code snippet of #defines}

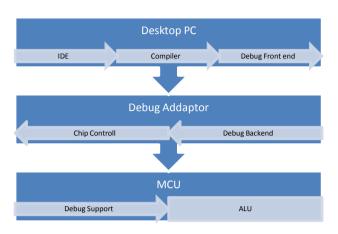


A paragraph on that

Implementation and Testing

Development Environment

Unlike traditional desktop development where the development code, compiler and debugger are present on the same system, in embedded development the roles are split across three devices. These systems are also mostly unstandardised and need proprietary devices or software to function. Achieving a stable and effective development environment enables more agile development and helps assist rather than inhibit the programmer.



Integrated Development Environment (IDE)

I initially used the free ARM MDK IDE because it was being used in a concurrent Respire Project. I found MDK to be unsatisfactory for my needs and moved mid-project to the Eclipse IDE, which is one of the leading IDEs in the embedded development field, and in many others. I chose it because it is fast becoming the industry standard and is being used as the basis for official ARM MD5 IDE. Eclipse is also both open source and fully supported on Linux, enabling use without cost for this project

Compiler

The ARM Compiler tool chain (previously known as ARM RealView Compilation) used during the initial stages. . I transitioned to the GNU Compiler Collation (GCC) during development to both prevent vendor lock-in and enable the use of Linux as the host development environment. GCC was used in the final and most successful development setup, superseding the ARM compiler which only works on Windows(r) and is not fully supported using the GDB backend. The GCC compiler supports a much larger number of processor targets , is available free of charge and is supported on both Windows(r) and Linux. GCC is also fully supported by GDB and Eclipse. Specifically, I used Mentor Graphics' Sourcery CodeBench Lite Edition (formally Sourcery G++), a branch of GCC dedicated to migrating the optimisation skew away from the x86 instruction set to the ARM family.

The use of the compiler's pre-processor was core to the ability to enable a clean single code base and remove unneeded runtime calculations. Many of the configuration settings were programmed via the pre-processor and so could allow the user to reconfigure the system without reviewing complex data sheets.

{inset code snippet}

Debugger

To achieve the aims of reducing vendor lock-in and provide a better environment to program in, the GNU Project Debugger (GDB) was chosen. The GDB platform is the reference implementation of a separated front and back end debugging system and the Mentor Graphics branch of this project was utilised to best interact with the chosen compiler.

The debugging backend is highly coupled with the debugging emulator hardware adaptor used in the project. The Energy Micro development boards used have an embedded SEGGER J-Link debugger and therefore a SEGGER J-Link EDU debugger was chosen for consistency when an additional debugging device was needed. The J-Link platform was chosen as it is well supported by Energy Micro, works with GDB on both Windows(r) and Linux and supports the needed features. The Open On-Chip Debugger project was tested but found to be too immature in its SWD debugging support, as it could not correctly debug the system.

For additional ease of use, I produced a GDB proxy to implement a SWO viewer and work around issues as they arose. A Python TCP GDB proxy was produced as the project continued and new features were needed, which included:-

- Managing multiple GDB connections to a single backend. The system will cleanly terminate
 the current connection allowing the new connection to take over. This is important as it
 prevents the Eclipse debugger from freezing for minutes at a time.
- Viewing of the raw GDB communications. Important in diagnosing the location of problematic events within the long opaque chain of systems.
- Displaying SWO output when enabled, separating the different types of information (e.g. printf, interrupts and timings). For the project environment using GDB, the system was unable to read live SWO output due to the SEGGER GDB server not passing the values on.

Integrating the powerful Eclipse debugging tool into this system allowed live code changes to be made on the device as well as a clean GUI, enabling single stepping, expressions, variables and advanced break point functions to be managed.

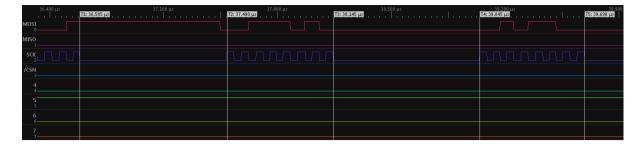
At the hardware level, I produced a 20pin JTAG/SWO connector to the 9pin Respire header. This allowed quick insertion and removal of connectors without damaging the fragile header pins, whilst also regulating the 5Volts supply to the required 3.3Volts. A small circuit was also produced to enable error-free monitoring of SPI communications.

{insert pic}

Digital Logic Probe

Throughout the project implementation, it was important to be able to view the communications, states and timings of the devices pins. To achieve this, an Open Bench Logic Sniffer digital probe was used as it allowed:

- The high accuracy of timing required, down to 5 nanoseconds.
- Automated decoding of SPI communication when linked to the Logic Sniffer software.
- Automated frequency and duty cycle calculations with error calculations.
- Multiple trigger configurations so only the required data was collected, enabling higher sampling rates.



Developmental Hardware

Throughout development, I used two EFM32-SDK development boards produced by the processor manufacturer (Energy Micro HA) and a specially-adapted Respire unit which had a replacement connection between the LETIMER and the NRF24 radio (inseret pin x and y; produced by J. Mann at my request). This equipment was sufficient to test a 3-node network.

Firmware

Nested Vector Interrupt Controller

The Nested Vector Interrupt Controller (NVIC) of the Cortex-M3 was used to allow the system to be more predictable. Given the event-driven design of my implementation, there is a higher risk of interrupt coincidence, increasing delays in time-critical sections of code. To combat this potential issue, I gave each interrupt a priority to allow the advanced interrupt controller to reorder the interrupts.

{code nippet of NVIC SetPriority}

In many interrupts, I also chose to release the interrupt lock early to prevent missed events. This was carefully planned in each occurrence as misuse of the feature can cause an infinite interrupt loop. This more complex system was chosen as it works in bursts suitable for TDMA, with multiple time-critical sections condensed together.

{code snippet to show interrupt reset}

I also utilised the Cortex-M3s SysTick feature in combination with the interrupt system to enable a power efficient delay function for delays over 2msec.

{code snippet}

Events and Interrupts

Throughout the code base, I made extensive use of Wait For Interrupt (WFI), Wait For Event (WFE) and Set Event (SEV), which are allowable in the Cortex – M3. These instructions set extensions, facilitate reducing the inefficient nature of polling for change. The common implementation of the 'while-loop' polling for a required change of state prevents the system from powering down. By using the above instructions correctly, I aimed to power down the system without introducing latency, by configuring the loops to exit after an interrupt where appropriate.

{insert graph}

In events where a software interrupt was required, I used the SEV instruction, SEVs are more efficient than interrupts for this purpose as they do not have an Interrupt Service Routine (ISR) connected to their behaviour.

{insert code snippet}

Peripheral Reflex System (PRS)

The PRS unique to the EFM32 enabled me to implement a novel system to reduce the duty cycle. This requires synchronisation of Real Time Clocks (RTC) on all devices sharing a common frequency. I configured the RTC and the Low Energy Timer (LETIMER) on each device using PRS such that an RTC pulse initiates the following sequence of events in each device at the beginning of every TDMA cycle (of length specified in the network design):-

- 1. The NRF24 enable pin is briefly pulsed on all devices (preconfigured where Respires are in Receive mode and Base Stations are in Transmit mode)
- 2. The NRF24 enable pin is toggled on in the Base Station (in Receive mode)
- 3. The NRF24 enable pin on each Respire device is pulsed sequentially (in Transmit mode) as determined by its unique network address
- 4. The NRF24 enable pin on the Base Station is toggled off

This recurrent sequence is illustrated in Figure ZZ. The EFM32 microcontroller remains in a low-energy state throughout each sequence, except for interrupts from the LETIMER (configured to trigger when the NRF24 enable pin switches off) or the radio (on receipt or transmission of packet) within the network section of the code.

Insert diagram here

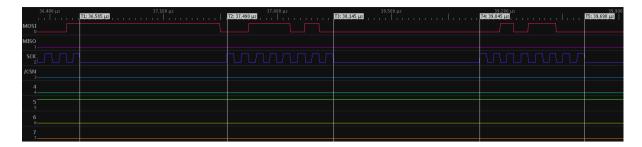
During implementation of this system I encountered difficulties when enabling the PRS to coordinate the RTC and LETIMER triggers, which had both worked independently. After further research and analysis, it was discovered that the RTC and LETIMER are required to have the same periodicity for this PRS configuration. I chose to increase the RTC period (away from the most efficient value) to match that required by the LETIMER, which resulted in an insignificant power increase which was likely to be far outweighed by the power efficiency gains of the PRS. (numbers required)

Implementation of Firmware Modules

The Firmware was implemented to the design of Figure X by incorporating the modules and systems described below.

Serial Peripheral Interface (SPI)

An initial baud rate of 1MHz was chosen to coincide with the Energy Micro application notes. At 1MHz the SPI USART runs at 10% of the NRF24's maximum and 7% of the EFM32's maximum (using the current clock speed). At this rate, a successful 32byte packet and 2 byte command upload to the radio took 150msec. In an attempt to improve the performance and reduce the duty cycle of the system, I investigated whether increasing the SPI baud rate alone would help because the period of many of the system events in the highest power states is dependent on the speed of data that can be transferred to and from the NRF24. However, it was found that increasing the baud rate to 7MHz (the EFM32 maximum) made no improvement.



After analysis using the digital probe (ref fig z.) it was found that although the period taken for each byte decreased, the period between byte transmission did not change. This suggested that the MCU was unable to sustain transfer with only a single buffer (note that a race condition may occur without correct flushing of the transmit buffer due to an incorrect Chip Select Pin state). A fix was attempted by the use of the double hardware buffer but I was unsuccessful due to a hardware flaw in the EFM32 (ref needed).

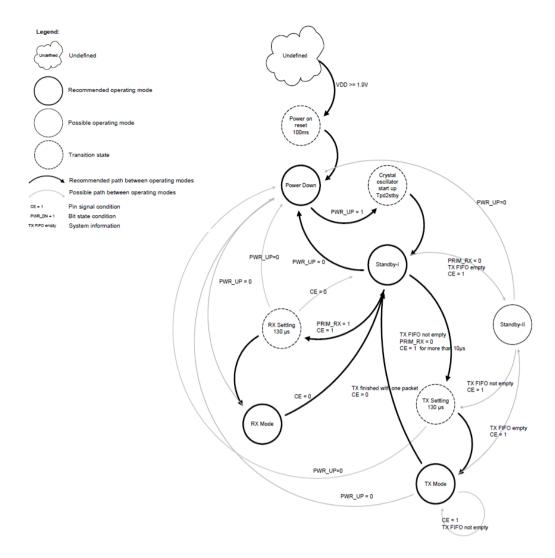
DataLink Module

This module initialises and configures the NRF24 radio, uploads and downloads the packet data from the network modules to the radio and manages radio power and state.

Insert code snippet

Insert table

During development it was found that there were many issues related to the correct communication, state control, and timing of the NRF24 radio. Throughout development, consistent issues arose concerning the radio as it did not perform as suggested by the device documentation. During discussions with the designer of the Respire, Janick Mann, several interpretations of the NRF24 specification were considered. Several simple test applications were implemented using 4 separate NRF42 radios on 2 different EFM32 development boards. One such test configured the radio to broadcast an unmodulated carrier signal, the manufacturer's recommended testing method (Ref Constant carrier wave output for testing) which required specialized radio spectrum analysers to detect and analyse the signal. Initially the NRF24 hardware was found to behave as expected, but when more complex interactions with the radio were tested (e.g. a ping-pong firmware application) the receive-transmit functions became problematic and no reliable solution was found. Furthermore, during this testing we discovered that high frequency changes exacerbated the issue and unfortunately high frequency transitioning is required for TDMA. Both myself and Janick Mann concluded that the most plausible cause of this problem was due to the NRF24 entering the 'standby-II' state. Within this state it is only possible to transition to a receive state through a lengthy reset process or by transmitting a new packet (which is unacceptable for TDMA). Several modifications of the firmware were produced attempting either to prevent the NRF24 entering the 'standby-II' state or to progress it out of this state through a reset procedure. No permanent solution was found within the time constraints of this project.



Network Modules

An initial implementation of both MCU and the lower power PRS systems were produced but these could not be adequately tested to the required levels because of the problems described above.

Real Time Clock

The EFM32 has a built in 24-bit Real Time Clock (RTC) connected to the Respire's 32.768KHz external clock and so it was decided to use this to ensure that the system kept good time. I configured the system to provide a clock reference down to $30.518~\mu seconds$ (discussed in PRS). This implementation will also track time over successive RTC overflow events every 1.52days and minimises interrupts from low-power states.

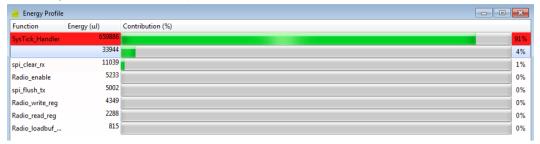
SysTick

The SysTick feature of the Cortex-M3 enables a dedicated priority interrupt connected to the MCU clock. By setting an appropriate prescaler to the SysTick, a predictable periodic interrupt is created. This periodic 'tick' is aimed at supporting pre-emptive Real Time Operating Systems (RTOS) {ref to masters on this} but for this project it was utilised to produce a more efficient delay function.

In low-power systems, any delay run on the MCU should be avoided, as it wastes power on 'empty' cycles. However during firmware development, this feature is highly desirable. To enable delays with

power efficiency in mind, the SysTick was used to allow 1msecond increments of the delay to be run in a lower energy state.

{code snipett of "old function"}



By utilising the Energy Micro's Energy Profiler, I discovered that the example SysTick function provided by Energy Micro was negatively impacting on the duty cycle. By modifying this function to enabling the SysTick only during delays, I produced an effective solution to overcome this issue without having to sacrifice the lower power delay.

{code snippet }

Debug

I implemented a debug module on the device to assist in the development process. This included full support for interacting with the digital probe to produce and test accurate timings and communications. I also developed an extended version of the Energy Micro SWO code to add support for printing to the console of the development PC, linked to the produced SWO viewer.

Code snippet

Newlib Library

New lib is a small standard C library designed for use in embedded MCUs. With the C language there is a standard core library of functions that allow the programmer to maintain code portability. The use of many of these functions however are application specific in MCUs (e.g. where should the console go and how to query the device for the time?) and therefore need to be written for the device used. Newlib is a collection of many optimised implementations for a large number of platforms, however it did not have specific functions for the EFM32. I chose to implement a subset of these functions to allow the use of advanced features such as dynamic memory (i.e. malloc). The choice of Newlib was made as it already included a core set of features generic to all Coretx-M3 processors and was the library supported by the compiler.

{insert snippet of the heap code}

Discussion

The Respire radio

For this project a disproportionate amount of time was spent trying to troubleshoot and work around the problems originating from the NRF24 radio component of the Respire device. This radio was chosen for the Respire due to its low power utilisation and its apparent ease of use. My initial development prototyping of the NRF24 used an FTDI MPSSE to allow use of SPI on a PC. I did not encounter any problems with the radio using this setup and the Python language on a connected PC. Subsequently, it proved difficult to diagnose apparent problems with the radio due to a lack of hardware debugging and the inability to easily monitor any radio communications. I attempted to monitor radio communications both through the use of an Ubertooth spectrum analyser¹ and the production of a radio sniffer using an NRF24 linked to a FTDI MPSSE². Neither of these attempts were able to detect nFR24 radio signals under any conditions, probably because they were operating outside the limits of their specifications. Latterly (in collaboration with Janick Mann) I was able to detect test NRF24 transmissions using specialised spectrum analysers in the Dept of Informatics at Edinburgh University. This testing validated sections of my firmware including the SPI communications and showed that my development environment could compile, flash and run/debug successfully. It also identified a possible reason for my implementation problems. Both myself and Janick Mann concluded from these tests that the most plausible cause of the problem was due to the NRF24 entering the 'standby-II' state. Within this state it is only possible to transition to a receive state through a lengthy reset process or by transmitting a new packet (which is unacceptable for TDMA). I produced several modifications of the firmware to attempt either (a) to prevent the NRF24 entering the 'standby-II' state or (b) to progress it out of this state through a reset procedure. We tested these modifications using a digital probe linked to the SPI bus but no permanent solution was found within the time constraints of this project.

Concurrent to this project, I assisted in the successful production of a wireless sensor network using the ProSpeckz IIK (your ref) which contained a CC2420 IEEE 802.15.4 radio with a chip configuration similar to that on the Respire (ref). Unlike the NRF24 radio, I had few difficulties programming the CC2420 (at least in its configuration on the ProSpeckz IIK), even though it has a more complex interface. Unfortunately the NRF24 radio is a fixed component of the Respire and could not be replaced for testing of alternative radios. For TDMA to be applied successfully to a Respire network, I am of the opinion that these problems with the NRF24 will have to be overcome. This has recently become a greater priority for the Respire section of the Speckled Computing group at Edinburgh University because they are reaching the limitations of the simpler type of wireless system currently in use.

External to Edinburgh University, the NRF24 radio is currently used principally for use in wireless keyboards and mice, with a maximum of 6 devices in each network. The recent family of Logitech Unifying(r) devices, which allows these devices to to communicate with a single USB dongle, is one

¹ http://ubertooth.sourceforge.net/

² http://travisgoodspeed.blogspot.c<u>o.uk/2011/02/promiscuity-is-nrf24l01s-duty.html</u>

of the NRF24's largest known implementation. Within this type of configuration, devices do not need to transition between transmit and receive states often and do not require synchronisation. I am aware of two articles reporting successful implementation of a TDMA-based wireless sensor network using the NRF24 family of radios (refs) in other devices, which suggest that it should be possible to use it within the requirements of the Respire project. From the information included in these publications, I could not identify any significant differences between their approach and mine to programming the NRF24, although in both papers the NRF24L01 was used where as the Respire contains the NRF24L01+. The stated difference between these two generations of NRF24 is that the Respire version includes several hardware-accelerated networking features. I tested my system with these features both enabled and disabled without any improvement.

(Analyzing Energy Consumption in a Gossiping MAC Protocol) and (Decentralized frame synchronization of aTDMA-based wireless sensor network) REFS

The Respire MCU

The EFM32 appears to be an excellent choice for the Respire which, although not fully utilised in this project, enables substantial power and lower energy improvements over the previous generations of hardware. The consistency of the EMF32's pin configurations throughout its family of chipsalso allows the MCU in the Respire to be replaced without need for a redesigned circuit board. This was an an active design choice, as it allows the future Respire to use the EFM32 Cortex-M4, soon-to-be-released, again reducing energy needs whilst improving performance by use of a hardware floating-point unit. This design to enable future change of EFM32 has again been used to reduce the time to market by both allowing the immediate use of the Cortex-M3 line, with knowledge of the later compatibility, and by using a more powerful chip allowing over time with optimisations lower power replacements. I would of wished this design desision had also extended towards the radio circuitry.

Power Reductions

By Utilising the low-powe 32Khz clock on the EFM32 my design tried aimed to provide minumin MCU interation during the radio prosses. ...

About the code in the respire that reduces it power in general and aid development

Accuracy of the packet transmission time estimates

Wireless Medical Devices and their Standardisation

Wireless Medical Device Standards

At current there is no single standard for wireless medical equipment with many current viable solutions. With each solution developed by competing organisations there is little sign that this situation will change within the scope of the Respire project. It is however important when choosing or developing a solution to review and analyse the competition.

Bluetooth Lower Power

The Bluetooth Special Interest Group and its Bluetooth standard is one of the most prevalent Personal Area Networks (PAN) technologies. The next generation of the Bluetooth specification includes a new Bluetooth Low Energy (BLE) sub-specification, specifically designed to address the

needs of sensor networks. BLE markedly reduces the power requirements for Frequency-hopping spread spectrum that is prevalent in the full Bluetooth specification. BLE however has only just become available with the recent finalisation of the standard, but it would be the most likely alternative solution for the Respire.

IEEE 802.15.4

IEEE 802.15.4 provides a specification on many areas of a full wireless network, ranging from the physical layer to the data to be sent over it. The broad approach of this specification has led to the ZigBee standard, producing smaller more manageable standards to each application, including health care. A second approach of managing the IEEE 802.15.5 specification has been to overlay the IPv6 specification to produce 6LowPan.

ANT

ANT is a fully proprietary radio and network implementation designed to simplify the production of wireless health care devices. As a recent and closed system, few devices have been produced utilising its technology.

ISM Bands

With the finite usable frequency ranges available to all wireless radio devices, and those devices that emit radio interference, there are restrictive licensing systems in place. Licensing systems are independently run by each country or region, but from 1980 a movement began to identify a set of frequency bands that could be used worldwide without a licence (George Mason University School of Law, 2008). With the introduction of the unlicensed (but still heavily restricted) Industrial, Scientific and Medical (ISM) radio bands, communication via modern wireless equipment became a widely-available possibility. A key 2.4 GHz band became the most popular for consumer electronics communications due to its high bandwidth, long range and ability to pass through internal walls. This convergence of signals into a single small band, , has created a crowded environment which, compounded by the use of microwave ovens and other interference devices, needs powerful and creative communication algorithms to penetrate and be reliable. The NRF24 uses Gaussian frequency-shift keying to optimise throughput but does little to avoid interference. However it has been shown that a frequency-hopping system to reduce the susceptibility to interference can be implemented on the NRF24. (ref)

Related Work

Edinburgh University

Edinburgh University, under the leadership of J Mann, has also produced a separate implementation of a radio interface for the Respire. This implementation was designed with power efficiency as the only goal. To this end the system is designed such that the radio is only on, and only broadcasts when data needs to be sent. This system therefore produces the most efficient power solution that could be implemented on the device, ignoring optimisations of the design. The system also uses the hardware accelerated ShockBurst™ and MultiCeiver™ system designed by Nordic Semiconductors.

With a brief of a fully managed network system suitable for hospital use, this design was decided not to be suitable. Also by the extended use of the NRF24. The design has underused the features of the EFM32. With the ability for asynchronously clocked serial transfer automated by and interrupts and managed by the DMA not been utilised a similar chip could have been used.

Alabama University

To do

Future Work

I an attempt to improve the systems lower use it was found that the SPI connection to the radio is under utilised by the use of a single buffer. I attempted To fix this issue with the use of the double buffer but was unsuccessful due to a hardware flaw in the EFM32 (ref needed), where if the double buffer and single buffer are used in the same application it is not reflected in the status of the buffer free register. The issue was not overcome by the prescribed fix as the initial issue absorbed the time allocated for the feature and therefore would be a good candidate for improving the system's energy use. A secondary, and preferred, final solution for longer transfers would be to enable the DMA and fully enable the EFM32 to power down the entire length of the transfer. I decided that the DMA solution was out with the time constraints afforded to this section of the project and therefore would also be a key step in improving the system's energy usage.

As many people believe strongly in their privacy, especially when concerning their medical records, it should be considered if cryptography should be implemented on the system. This feature should not impose as big an effect on the energy efficiency as most devices as the EFM32 has hardware accelerated encryption, however it does not include any acceleration for hashes.

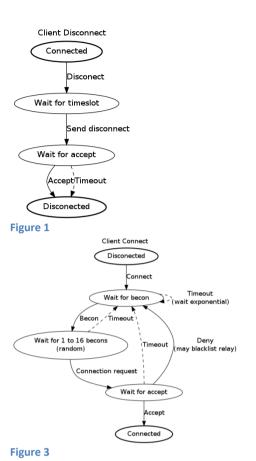
Conclusion

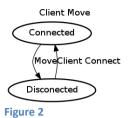
Although this project did not produce a final complete networking solution for the Respire, it has developed firmware and analysed important aspects of system design that future work can build upon. In particular, it has identified the onboard NRF24 radio as a weak link in the system required to effect this particular solution. The Respire network is an excellent concept for improving patient management and care (and also conceivably as a future as a health / fitness aid) and TDMA is a preferred protocol for implementing this network. If one of the new generation of low-power radios (e.g. Bluetooth Low-Energy) is an otherwise suitable replacement to the NRF24 as a Respire device modification, then I am confident that the firmware, debugging protocols and hardware connections I have developed during this project will greatly facilitate testing and implementation of these devices in a Respire network.

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List of Figures





Accuracy of Capnography with a 30 Foot Nasal Cannula for Monitoring Respiratory Rate and End-Tidal CO2 in Children (http://www.springerlink.com/content/m85xw48ux4j2243h/)

Both the OxyArm[™] and Capnoxygen mask provide clinically useful capnographic monitoring capability in volunteers (http://www.springerlink.com/content/c0q74g133n2703u5/)

(http://www.prnewswire.com/news-releases/global-markets-and-technologies-for-wireless-sensors-focus-on-the-americas-143783386.html)

Maybe The Berkeley Tricorder: Ambulatory Health Monitoring

TODO

- Rename Respire to Respek
- Remind DK about dyslexia again